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The methylsulfonylethoxymethyl (Msem) as a hydroxyl protecting group in oligosaccharide synthesis

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ABSTRACT

The methylsulfonylethoxymethyl (Msem) is introduced as a base-labile, non-participating protecting group in carbohydrate chemistry. Conditions to introduce the Msem on primary and secondary alcohols are described. Removal of the Msem is best achieved using a catalytic amount of tetrabutylammonium fluoride (TBAF), with or without a nucleophilic scavenger. Applicability of the Msem group is illustrated in the assembly of an all 1,3-*cis*-linked mannotrioside.

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1. Introduction

The development of new protective group strategies remains a major research objective in synthetic carbohydrate chemistry.¹ The ideal protective group for any given carbohydrate functionality is orthogonal with respect to all other protective groups present in the donor and acceptor glycosides that partake in a glycosylation event. In recent years it has become increasingly clear that protective groups are not necessarily innocent bystanders in a glycosylation event but can influence both reactivity of the donor/ acceptor glycoside² and the stereochemical outcome and yield of a glycosylation reaction.³ By carefully selecting the appropriate protective group scheme one can take advantage of this by steering the glycosylation toward the desired interglycosidic linkage. The use of participating groups at the 2-position of donor glycosides is a well-established procedure to obtain 1,2-trans glycosidic linkages with high anomeric purity.^{1a} Of a more recent date is the discovery that protective groups at positions more distal from the anomeric centre of the donor can also exert remarkable stereochemical control on specific glycosylations.³ A striking example of the influence of a remote protecting group is represented by 4,6-O-benzylidene protected mannopyranose donors, which allow the easy introduction of 1,2-cis-mannosidic linkages.⁴ Although the presence of 4,6-O-benzylidene acetal in several types of mannose

donors⁵ proved to be effective to obtain β -selective mannosylations, the nature of protective groups at the 3-OH position has also been shown to have a major effect on the α/β -ratio.^{6,7} For instance, it has become clear that the bulky 3-*O*-*tert*-butyldimethylsilyl ether reduces the β -selectivity by a steric interaction with the C-2 hydroxyl protecting group,⁶ while 3-*O*-carboxylate esters give essentially pure α -mannosides, presumably via neighboring group participation.^{3b,7}

We recently reported on the development of the methylsulfonylethoxycarbonyl (Msc, **1**, Fig. 1) functionality as a new orthogonal protective group in the synthesis of glucose containing

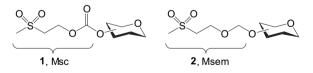


Figure 1. The methylsulfonylethoxycarbonyl (Msc, 1) and methylsulfonylethoxymethyl (Msem, 2) protecting groups.

oligosaccharides.⁸ In this work we demonstrated, amongst others, that the Msc group is orthogonal with the levulinoyl (Lev) group and can be easily removed using a catalytic amount of 1,8-diazabicyclo[5.4.0]undec-7-ene (DBU) in DMF. At the onset of the here presented work and based on literature precedence⁷ we reasoned that the carbonyl character of **1** when introduced onto C-3-OH of 4,6-*O*-benzylidene protected mannopyranose donors would steer





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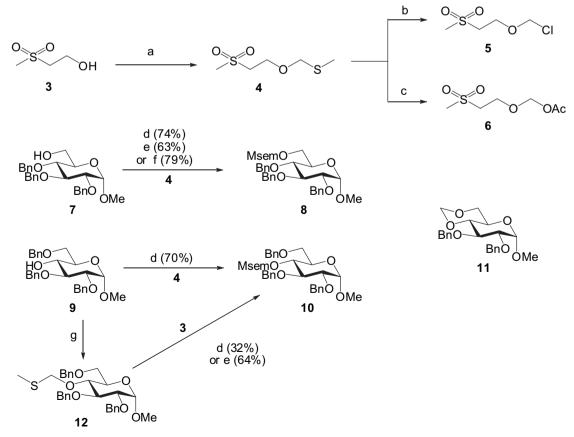
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a mannosylation event toward the 1,2-*trans*-linked product. With the aim to install 1,2-*cis*-mannosidic linkages we considered methylsulfonylethoxymethyl (Msem, **2**) as a useful addition to the carbohydrate chemistry protective group palette. In principle, it can be removed by β -elimination in a fashion similar to the removal of Msc **1**. It however lacks the carbonyl and is relatively small and thus we expected little to no interference with the 1,2-*cis* directing effect of the 4,6-O-benzylidene moiety in mannoside synthesis. The realization that related alkoxymethyl protective groups such as the cyanoethoxymethyl have proven useful protective groups in RNA oligomer synthesis⁹ further strengthened us in our resolve to explore the merits of the Msem functionality as a carbohydrate protective group. We here present our results on the introduction and removal of the Msem group and its use in the construction of a β -1,3-mannan trisaccharide.

2. Results and discussion

The most efficient way to introduce various alkoxymethyl protecting groups is based on the use of thiomethyl intermediates.^{9,10} We therefore decided to explore two complementary strategies to introduce the methylsulfonylethoxymethyl (Msem) group on a hydroxyl function. In the first approach, an alkoxymethyl thiomethyl ether reagent is prepared while in the second procedure, the hydroxyl function to be protected is converted into the corresponding thiomethyl ether. First attention was focused on the former approach and to this end commercially available methylsulfonylethanol **3** was converted to thiomethyl ether **4** in 57% yield by treatment with dimethylsulfoxide (DMSO) and acetic anhydride (Ac₂O) in acetic acid (Scheme 1). Condensation of methyl 2,3,4-trii-O-benzyl- α -D-glucopyranoside **7** with **4** under the influence of *N*-iodosuccinimide (NIS) and trimethylsilyltriflate (TMSOTf)¹¹ produced Msem-protected **8** in 74% yield (Scheme 1). The preparation of Msem-protected **10** from methyl 2,3,6-tri-*O*-benzyl- α -*D*-gluco-pyranoside **9** using reagent **4** and the same activator system demonstrate that this procedure is also suitable to protect secondary hydroxyl functions with the Msem group. Using the milder iodonium di-*sym*-collidine perchlorate (IDCP) as iodonium source,¹² the condensation of methyl glycoside **7** and thiomethyl ether **4** led to the isolation of Msem-protected **8** in 63% yield, whereas activation of **4** with diphenylsulfoxide (Ph₂SO) in combination with trifluoromethanesulfonic anhydride (Tf₂O)¹³ and an excess tri-*tert*-butylpyrimidine (TTBP)¹⁴ as a proton scavenger provided **8** in 79% yield.

To investigate whether the Msem group can be introduced under basic conditions methylsulfonylethoxymethyl chloride 5 was prepared by treatment of thiomethyl ether 4 with sulfuryl chloride in DCM. Although it is known that alkyloxymethyl chlorides can be introduced with the aid of tin ketals¹⁵ (vide infra) attention was directed to more stringent conditions. Unfortunately, attempts to introduce the Msem group to the primary hydroxyl in compound 7 with methylsulfonylethoxymethyl chloride 5, employing either sodium hydride, diisopropylethylamine (DIPEA), 2,6-lutidine or 2,4,6-syn-collidine as a base failed and resulted only in the recovery of starting compound 7. Apparently, chloride 5 is not stable under the applied conditions. The possibility to introduce the Msem under acidic conditions was explored with acetyl acetal 6. which was produced by reaction of thioether **4** with AcOH under the influence of NIS in 95% vield. Unfortunately the reaction of (2-(methylsulfonyl)ethoxy)methyl acetate **6** and methyl 2.3.6-tri-O-benzyl- α p-glucopyranoside 9 under influence of TfOH or SnCl₄ mainly led to the formation of the methylene acetal 11 instead of the desired



Scheme 1. Introduction of the Msem group on glucosyl hydroxyls. Reagents and conditions; (a) AcOH, Ac₂O, DMSO, rt, 48 h, 57%; (b) SO₂Cl₂, DCM, rt, 2 h, 100%; (c) NIS, AcOH, DCM, -20 °C to rt, 2 h, 95%; (d) NIS, TMSOTf, DCM, -20 °C to rt, 2 h; (e) IDCP, DCM, rt, 2 h; (f) DPS, TTBP, Tf₂O, DCM, -60 °C, 2 h; (g) NaH, MTM-Cl, DMF, 1 h, 73%.

Msem-protected **10**, indicating that the Msem can be introduced using acidic conditions, but that the intermediate ketal is sensitive toward these conditions.

The second approach, in which a hydroxyl function in a monosaccharide is firstly transformed into the methylthiomethyl ether and subsequently into the Msem ether was pursued next. 2.3.4-Tri-O-benzyl- α -D-glucopyranoside **9** was converted into fully protected 12 by treatment with sodium hydride and methylthiomethyl chloride (MTM-Cl) in DMF (Scheme 1). Condensation of thiomethyl ether 12 with 2-(methylsulfonyl)ethanol 3 using the NIS/TMSOTf methyl 2,3,6-tri-O-benzyl-4-O-methylcombination gave sulfonylethoxymethyl- α -D-glucopyranoside **10** in 20% yield. The low yield can be explained by the predominant formation of methylene acetal 11. Employing IDCP (4 equiv) as a milder activating system gave 10 in 64% yield but a small amount of side product **11** was also formed in this case.

With two methods at hand for the introduction of the Msem group, we set out to identify the most favorable conditions for cleavage of the Msem group. Therefore, 2,3,4-tri-O-benzyl-6-O-methylsulfonylethoxymethyl- α -D-glucopyranoside **8** was subjected to conditions that normally effect β -elimination. As summarized in Table 1, the Msem group is reasonably stable under basic conditions, and significantly more robust than its carbonate counterpart (Msc, **1**). 1,8-Diazabicyclo[5.4.0]undec-7-ene (DBU) (2 equiv) and reaction for 3 h at elevated temperature (100 °C)

Table 1

Conditions for cleavage of the Msem group

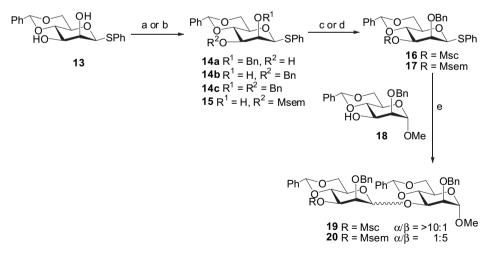


Entry	Conditions	Temperature	Time (h)	Yield
1	DBU (2 equiv), DMF	100 °C	3	91
2	DBU (2 equiv), DMF, PhSH	100 °C	20	93
3	KO ^t Bu (5 equiv), MeOH	40 °C	24	89
4	TBAF (0.1 equiv), THF	rt	24	94

tetrabutylammonium fluoride (TBAF, 0.1 equiv) led to the complete cleavage of the Msem group after 24 h at room temperature (Table 1, entry 4).

The feasibility of the Msem acetal as hydroxyl protecting group in oligosaccharide synthesis was investigated in the context of the stereoselective construction of mannosidic bonds. In this respect, the comparison of the here presented Msem group and the methvlsulfonvlethoxycarbonyl (Msc) group, both relatively small protecting groups and having the methylsulfonylethoxy moiety in common, is relevant (vide supra). To directly compare the influence of the Msem acetal with the Msc carbonate, thiomannosides 16 and 17 were prepared. Benzylation of mannoside 13 under phase transfer conditions¹⁶ provided a separable mixture of the mono benzylated mannosides 14a and 14b, and dibenzylated 14c in a 1.5:4:1 ratio. Mono benzyl ether 14b was treated with Msc-Cl and pyridine to provide the fully protected MSc-mannoside 16. Guided by ample literature precedent describing the use of tin ketals to introduce alkoxymethyl ethers,^{9a,15} the regioselective alkylation of 2,3-O-dibutylstannylidene of diol 13 with methylthe sulfonylethoxymethyl chloride 5 was undertaken. A mixture of 13 and dibutyltin oxide in toluene was heated for 2 h and after evaporation of the solvents, the crude product was treated with Msem-Cl 5 in presence of cesium fluoride and tetrabutylammonium bromide (TBABr) in toluene. 3-O-Msem protected mannopyranoside 15 was obtained in high yield as the sole regioisomer. Benzylation of this Msem-mannoside could be efficiently effected by treatment of 15 with NaH in the presence of BnBr to give mannoside 17 in 75% vield.

The Ph₂SO/Tf₂O-mediated condensation of 3-O-Msc donor **16** with acceptor **18** led to the predominant formation of the α -mannopyranoside linkage in **19** (Scheme 2). This result underlines that, not only carboxylate esters^{3b,7} but also carbonates such as the Msc-group at the C-3-hydroxyl of benzylidene mannosides, direct mannosylation reactions toward the α -products. The condensation of 3-O-Msem donor **17** with acceptor **18** on the other hand, provided the 1,2-*cis*-linked dimannoside **20** as the major product (Scheme 2). The outcome of this glycosylation indicates that the Msem group does not act as a remote participating group and is



Scheme 2. Coupling of both Msc-protected 16 and Msem-protected 17 with acceptor 18. Reagents and conditions: (a) BnBr, Bu₄NSO₄, NaOH, DCM, H₂O (14a: 17%, 14b: 44%, 14c: 11%); (b) (i). Bu₂SnO, toluene, reflux, 2 h: (ii). Msem-Cl, CsF, TBABr, toluene, 18 h, 15: 81%; (c) Msc-Cl, pyridine, DCM, 16: 97%; (d) BnBr, TBAI, NaH, DMF, 0 °C, 15 min, 17: 75%; (e) Ph₂SO, Tf₂O, TTBP, DCM, -78 °C to rt, 2 h, 19: 78%, 20: 84%.

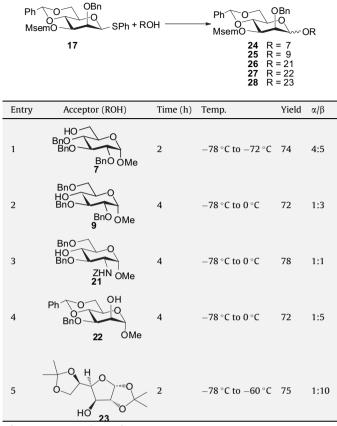
were required to completely remove the Msem group (Table 1, entry 1). Addition of thiophenol as the scavenger retarded the time for cleavage considerably (Table 1, entry 2). Complete deblocking of the Msem group with the aid of 5 equiv of potassium *tert*-butoxide (KO^tBu) was achieved after 24 h at 40 °C (Table 1, entry 3). Gratifyingly, treatment of **8** with a catalytic amount of

sterically minimally intrusive, allowing the selective formation of the β -mannosidic bond in line with recent results from the Crich¹⁷ and Seeberger laboratories.^{5e}

The glycosylating properties of 3-O-Msem protected mannopyranose **17** were further examined in a set of Ph_2SO/Tf_2O -mediated condensations with a range of different nucleophiles (Table 2).

Table 2

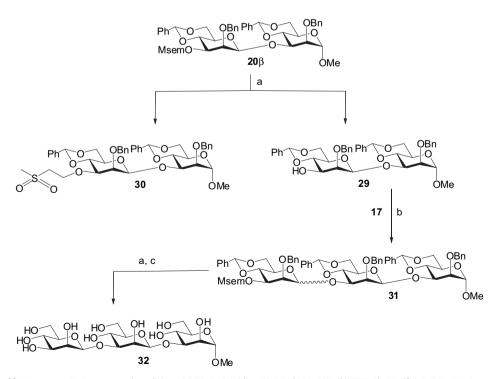
Glycosylation of donor 17 with various acceptors^a



^a Reagents: TTBP, Ph₂SO, Tf₂O, DCM.

Surprisingly, condensation with primary acceptor **7** furnished the α and β -isomers of disaccharide **24** in almost equal amounts (Table 2, entry 1).¹⁸ Secondary alcohol **9**, which has previously been shown to be a relatively challenging substrate to β -mannosylate, reacted with donor **17** to provide the α/β -disaccharide **25** in a 1:3 ratio (Table 2, entry 2).^{3b,5e,19} When glucosamine acceptor **21**, also a notoriously difficult substrate for the β -mannosylation reaction, was employed. equal amounts of α and β products (**26**) were obtained (Table 2, entry 3).^{17,20} Condensation of donor **17** with methyl 4,6-O-benzylidine-3-O-benzyl- α -D-mannopyranoside **22** on the other hand gave disaccharide **27** with good β -selectivity ($\alpha/\beta=1:5$, Table 1, entry 4). The same result, in terms of stereoselectivity and yield was obtained earlier with the corresponding 2-O-benzyl acceptor 18 (see Scheme 2). Finally, the use of 1,2:5,6-di-O-isopropylidene-3-O- α -D-glucofuranose **23** led to the formation of disaccharide **28** in 1:10 α/β ratio (Table 2, entry 6). These experiments show that the glycosylations of 17 can proceed with good to moderate 1,2-cis selectivity. It should be noted that the reactivity of the hydroxyl function in the acceptor glycoside plays an important role. Although poor selectivities for acceptors $9^{3b,19}$ and 21^{5e} have been reported before, the outcome of the mannosylation of primary alcohol **7** stands in sharp contrast to the β -selective mannosylations commonly reported for this acceptor.^{4,18} At this moment we cannot offer a conclusive explanation for this unexpected result, but do wish to point out that this result highlights how minor changes in a glycosylation system can result in major changes in the outcome of the reaction.

Finally the assembly of β -1,3-mannotriose **32** was undertaken as depicted in Scheme 3. To this end, the α - and β -anomers of compound **20** were separated by silica gel column chromatography and the Msem group in β -dimer **20** was cleaved by treatment with TBAF to give disaccharide **29** in 60% yield (Scheme 3). Apart from target **29**, a substantial amount of side product **30** was isolated, the formation of which can be explained by Michael addition of the released (methylsulfonyl)ethene to the free C-3-hydroxyl in **29**. Notably this side reaction has not been observed for any other Msem substrate investigated so far. To circumvent the formation of



Scheme 3. The synthesis of β-1,3-mannan 32. Reagents and conditions; (a) TBAF, piperidine, THF, 24 h, 29: 88%; (b) TTBP, Ph₂SO, Tf₂O, DCM, -78 °C to rt, 2 h, 31: 83% (α/β=1:5); (c) Pd(OH)₂/C, H₂, 24 h, 32: 60% over two steps.

side product **30**, piperidine was added to the reaction mixture to scavenge the released vinyl sulfone. In this case disaccharide **29** was obtained in 88% yield. Elongation of **29** by pre-activation of 2 equiv of thioglycoside **17** with Ph₂SO/Tf₂O in the presence of an excess of TTBP furnished trisaccharide **31** in 83% yield, as an anomeric mixture (α/β =1:5). Also in this case, the α - and β -anomers could be separated by silica gel chromatography. Anomerically pure **31** was then deprotected in two steps. First, the Msem group in **30** was removed by treatment with TBAF in the presence of piperidine. Subsequent hydrogenolysis of the remaining benzylidene and benzyl groups using palladium hydroxide on charcoal and hydrogen gas led to the isolation of trisaccharide **32** in 60% yield over two steps.

3. Conclusion

We have reported the development of the methylsulfonylethoxymethyl (Msem) group as a new hydroxyl protecting group that meets the requirements for productive oligosaccharide synthesis. The Msem group can be conveniently introduced at primary and secondary hydroxyl functions of *O*-glycosides with thiomethyl ether reagent **4** and a thiophilic activator. For the installation of the Msem group at the hydroxyl functions of thioglycosides, the conversion of the hydroxyl functions into dibutylstannylidene acetals followed by reaction with Msem-Cl **5** is the method of choice. The methylsulfonylethoxymethyl ether is sterically unbiased, does not provide remote neighboring group participation and is easily removed by a catalytic amount of TBAF in the presence of piperidine as scavenger. The usefulness of the Msem group is illustrated by the synthesis of an all 1,3-*cis*-linked mannotrioside.

4. Experimental

4.1. General method for glycosylations using Ph₂SO/Tf₂O

A solution of the mannopyranosyl donor, diphenylsulfoxide (1.3 equiv) and tri-*tert*-butylpyrimidine (3 equiv) in DCM (0.05 M) was stirred over activated MS 3 Å for 30 min. The mixture was brought to -78 °C before triflic acid anhydride (1.3 equiv) was added. The mixture was allowed to warm to -60 °C in 15 min followed by the addition of the acceptor (1.5 equiv). The reaction mixture was stirred at the temperature described in Table 2. The reaction mixture was quenched with triethylamine (5 equiv), filtered, diluted with DCM and washed with water. The aqueous layer was extracted with DCM thrice, the combined organic layers were dried over MgSO₄, filtered, concentrated and purified by size exclusion and silica gel column chromatography.

4.1.1. ((Methylsulfonylethoxy)methyl)methylsulfane (4). To a solution of methylsulfonylethanol 3 (6.55 g, 52.8 mmol) in DMSO (15 mL, 211 mmol, 4 equiv) was added acetic acid (6 mL, 106 mmol, 2 equiv) and acetic anhydride (9.9 mL, 106 mmol, 2 equiv). The reaction mixture was stirred for 48 h. The mixture was neutralized by careful addition of NaHCO_{3(s)}, extracted using a large excess of EtOAc, dried over MgSO₄, filtered, concentrated, and purified by silica gel column chromatography to afford 4 (5.54 g, 30.0 mmol, 57%) as a yellow oil. TLC (75% EtOAc in toluene): R_f=0.75; IR (neat, cm⁻¹): 730, 1129, 1286; ¹H NMR (400 MHz, CDCl₃) δ =2.15 (s, 3H, -CH₂SCH₃), 2.99 (s, 3H, CH₃SO₂-), 3.31 (t, 2H, J=5.2 Hz, MeSO₂CH₂CH₂OCH₂SCH₃), 3.95 (t, 2H, J=5.6 Hz, MeSO₂CH₂CH₂OCH₂SCH₃), 4.68 (s, 2H, MeSO₂(-CH₂)₂OCH₂SCH₃); ¹³C NMR (100 MHz, CDCl₃) δ =13.3 (-CH₂SCH₃), (*C*H₃SO₂—), 53.9 42.0 (MeSO₂CH₂CH₂OCH₂SCH₃), 60.9

(MeSO₂CH₂CH₂OCH₂SCH₃), 74.7 (MeSO₂(CH₂)₂OCH₂SCH₃); HRMS [M+NH₄]⁺ calculated for C₅H₁₆O₃S₂N 202.0566, found 202.0566.

4.1.2. Methylsulfonylethoxymethyl chloride (**5**). To a solution of ((methylsulfonylethoxy)methyl)methylsulfane **4** (1.39 g, 7.55 mmol) in DCM (25 mL, 0.3 M) was added sulfuryl chloride (0.6 mL, 7.6 mmol, 1 equiv) and the mixture was stirred for 2 h. The solvents were removed in vacuo to give **5**; IR (neat, cm⁻¹): 643, 944, 1112, 1288; ¹H NMR (400 MHz, CDCl₃) δ =2.92 (s, 3H, CH₃SO₂--), 3.27 (t, 2H, *J*=5.2 Hz, MeSO₂CH₂CH₂OCH₂Cl), 4.07 (t, 2H, *J*=5.6 Hz, MeSO₂CH₂CH₂OCH₂Cl), 5.46 (s, 2H, MeSO₂(CH₂)₂OCH₂Cl); ¹³C NMR (100 MHz, CDCl₃) δ =42.5 (CH₃SO₂--), 53.9 (MeSO₂CH₂CH₂OCH₂Cl), 63.6 (MeSO₂CH₂CH₂OCH₂Cl), 81.9 (MeSO₂(CH₂)₂OCH₂Cl); HRMS [M+NH₄]⁺ calculated for C₄H₁₃ClO₃S₂N 190.0299, found 190.0288.

4.1.3. Methylsulfonylethoxymethylacetate (6). To a solution of ((methylsulfonylethoxy)methyl)methylsulfane 4 (1.05 g, 5.7 mmol) in DCM (29 mL, 0.2 M) was added N-iodosuccinimide (1.52 g, 6.83 mmol, 1.2 equiv). The mixture was cooled to -20 °C followed by the addition of acetic acid (0.65 mL, 11.4 mmol, 2 equiv). The mixture was allowed to warm to rt and was stirred for 2 h. The reaction mixture was quenched with triethylamine (5 equiv), filtered, diluted with DCM, and washed with Na₂S₂O_{3(aq)}. The aqueous layer was extracted with DCM thrice and the combined organic layers were dried over MgSO₄, filtered, concentrated, and purified by silica gel column chromatography to afford **6** (1.06 g, 5.41 mmol, 95%). TLC (66% EtOAc in PE): R_f=0.6; IR (neat, cm⁻¹): 489, 961, 1124, 1285, 1740; ¹H NMR (400 MHz, CDCl₃) δ =2.12 (s, 3H, CH₃ OAc), 2.98 (s, 3H, CH₃SO₂-), 3.26 (t, 2H, J=5.2 Hz, MeSO₂CH₂CH₂OCH₂OAc), 4.09 (t, 2H, J=5.6 Hz, MeSO₂CH₂CH₂OCH₂OAc), 5.27 (s, 2H, MeS- $O_2(CH_2)_2OCH_2OAc)$; ¹³C NMR (100 MHz, CDCl₃) δ =20.7 (CH₃ OAc), 42.8 (CH₃ CH₃SO₂-), 54.7 (CH₂ MeSO₂CH₂CH₂OCH₂OAc), 63.5 (CH₂ MeSO₂CH₂CH₂OCH₂OAc), 88.0 (CH₂ MeSO₂(CH₂)₂OCH₂OAc); HRMS [M+Na]⁺ calculated for C₆H₁₂O₅S₁Na 219.0298, found 219.0298.

4.1.4. Methyl 2,3,4-tri-O-benzyl-6-O-methylsulfonylethoxymethyl- α p-glucopyranoside (**8**). Method I: A solution of methyl 2,3,4-tri-Obenzyl- α -D-glucopyranoside **7** (0.525 g, 1.14 mmol) and ((methylsulfonylethoxy)methyl)methylsulfane **4** (0.314 g, 1.70 mmol, 1.5 equiv) in DCM (23 mL, 0.05 M) was stirred over activated MS 3 Å for 30 min before *N*-iodosuccinimide (0.304 g, 1.36 mmol, 1.2 equiv) was added. The mixture was cooled to $-20 \,^{\circ}$ C followed by the addition of trimethylsilyltrifluoromethanesulfonate (10% in DCM, 0.41 mL, 0.23 mmol, 0.2 equiv). The reaction mixture was stirred for 1.5 h. The reaction mixture was quenched with triethylamine (5 equiv), filtered, diluted with DCM, and washed with Na₂S₂O_{3(aq)}. The aqueous layer was extracted with DCM thrice, the combined organic layers were dried over MgSO₄, filtered, concentrated, and purified by silica gel column chromatography to provide **8** (0.570 g, 0.949 mmol, 84%).

Method II: A solution of methyl 2,3,4-tri-O-benzyl- α -D-glucopyranoside **7** (0.102 g, 0.22 mmol) and ((methylsulfonylethoxy) methyl)methylsulfane **4** (0.061 g, 0.33 mmol, 1.5 equiv) in DCM (4.5 mL, 0.05 M) was stirred over activated MS 3 Å for 30 min before iodonium di-*sym*-collidine perchlorate (IDCP, 0.412 g, 0.88 mmol, 8 equiv) was added in the dark. The reaction mixture was stirred in the dark for 24 h. The reaction mixture was quenched with NH₄Cl_(aq), filtered, diluted with DCM, and washed with Na₂S₂O_{3(aq)}. The aqueous layer was extracted with DCM thrice, the combined organic layers were washed with NH₄Cl_(aq), NaHCO_{3(aq)} and brine, dried over MgSO₄, filtered, concentrated, and purified by silica gel column chromatography to provide **8** (0.070 g, 0.12 mmol, 63%).

Method III: A solution of ((methylsulfonylethoxy)methyl)methylsulfane **4** (0.058 g, 0.31 mmol, 1.5 equiv), diphenylsulfoxide (0.083 g, 0.41 mmol, 1.3 equiv), and tri-*tert*-butylpyrimidine (0.234 g, 0.942 mmol, 3 equiv) in DCM (6.3 mL, 0.05 M) was stirred over activated MS 3 Å for 30 min. The mixture was brought to -60 °C before triflic acid anhydride (69 µl, 0.41 mmol, 1.3 equiv) was added. The mixture was allowed to warm to -40 °C in 15 min followed by the addition of methyl 2,3,4-tri-O-benzyl- α -D-gluco-pyranoside **7** (0.097 g, 0.21 mmol, 1 equiv). The reaction mixture was stirred for 1 h. The reaction mixture was quenched with trie-thylamine (5 equiv), filtered, diluted with DCM, and washed with water. The aqueous layer was extracted with DCM thrice, the combined organic layers were dried over MgSO₄, filtered, concentrated, and purified by silica gel column chromatography to afford **8** (0.099 g, 0.165 mmol, 79%).

TLC (50% EtOAc in PE): $R_f=0.4$; $[\alpha]_D^{22} + 43.0$ (*c* 1.0, DCM); IR (neat, cm⁻¹): 696, 1026, 1717; ¹H NMR (400 MHz, CDCl₃) δ =2.91 (s, 3H, CH₃ Msem), 3.15 (t, 2H, *J*=5.2 Hz, MeSO₂CH₂CH₂OCH₂-), 3.38 (s, 3H, OMe), 3.50–3.55 (m, 2H, H-2, and H-4), 3.73–3.77 (m, 3H, H-5, and 2×H-6), 3.88–4.03 (m, 3H, H-3, and MeSO₂CH₂CH₂OCH₂-), 4.57–4.63 (m, 3H, H-1, MeSO₂(CH₂)₂OCH*H*-, and CH*H* Bn), 4.65–4.70 (m, 2H, MeSO₂(CH₂)₂OCH*H*-, and CH*H* Bn), 4.65–4.70 (m, 2H, MeSO₂(CH₂)₂OCH*H*-, and CH*H* Bn), 4.99 (d, 1H, *J*=10.8 Hz, CH*H* Bn), 7.26–7.37 (m, 15H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ =42.8 (CH₃ Msem), 55.0 (MeSO₂CH₂CH₂OCH₂-), 55.2 (CH₃ OMe), 61.8 (MeSO₂CH₂CH₂OCH₂-), 66.8 (C-6), 69.7 (C-5), 73.3 (CH₂ Bn), 74.9 (CH₂ Bn), 75.7 (CH₂ Bn), 77.5, 79.8 (C-2 and C-4), 82.0 (C-3), 95.8 (MeSO₂(CH₂)₂OCH₂-), 98.1 (C-1), 127.6–128.4 (CH arom), 138.0 (Cq Bn), 138.2 (Cq Bn), 138.6 (Cq Bn); HRMS [M+Na]⁺ calculated for C₃₂H₄₀O₉S₁Na 623.2285, found 623.2283.

4.1.5. *Methyl* 2,3,6-*tri-O-benzyl-4-O-methylsulfonylethoxymethyl-* α -*D*-glucopyranoside (**10**). *Method I*: A solution of methyl 2,3,6-tri-O-benzyl- α -D-glucopyranoside **9** (0.553 g, 1.2 mmol) and ((meth-ylsulfonylethoxy)methyl)methylsulfane **4** (0.330 g, 1.8 mmol, 1.5 equiv) in DCM (24 mL, 0.05 M) was stirred over activated MS 3 Å for 30 min before *N*-iodosuccinimide (0.320 g, 1.435 mmol, 1.2 equiv) was added. The mixture was cooled to $-20 \,^{\circ}$ C followed by the addition of trimethylsilyltrifluoromethanesulfonate (10% in DCM, 0.43 mL, 0.239 mmol, 0.2 equiv). The mixture was stirred for 2 h. The reaction mixture was quenched with triethylamine (5 equiv), filtered, diluted with DCM, and washed with Na₂S₂O_{3(aq)}. The aqueous layer was extracted with DCM thrice, the combined organic layers were dried over MgSO₄, filtered, concentrated, and purified by silica gel column chromatography to afford **10** (0.530 g, 0.74 mmol, 70%).

Method II: A solution of methyl 2,3,6-tri-*O*-benzyl-4-*O*-methylthiomethyl- α -D-glucopyranoside **12** (0.160 g, 0.31 mmol) and methylsulfonylethanol (0.095 g, 0.77 mmol, 2.5 equiv) in DCM (3 mL, 0.1 M) was stirred over activated MS 3 Å for 30 min before *N*iodosuccinimide (0.102 g, 0.48 mmol, 1.5 equiv) was added. The mixture was cooled to -20 °C followed by the addition of triflic acid (1% in DCM, 0.4 mL, 0.045 mmol, 0.14 equiv). The mixture was allowed to warm to room temperature. The reaction mixture was quenched with triethylamine (5 equiv), filtered, diluted with DCM, and washed with Na₂S₂O_{3(aq)}. The aqueous layer was extracted with DCM thrice, the combined organic layers were dried over MgSO₄, filtered, concentrated, and purified by silica gel column chromatography to provide **10** (0.062 g, 0.10 mmol, 32%) and **11** (0.029 g, 0.08 mmol, 25%).

Method III: A solution of methyl 2,3,6-tri-O-benzyl-4-O-methylthiomethyl- α -D-glucopyranoside **12** (0.200 g, 0.381 mmol) and methylsulfonylethanol (0.118 g, 0.95 mmol, 2.5 equiv) in DCM (7.6 mL, 0.1 M) was stirred over activated MS 3 Å for 30 min before iodonium di-*sym*-collidine perchlorate (IDCP, 0.712 g, 1.524 mmol, 4 equiv) was added in dark. The mixture was stirred in the dark for 24 h. The reaction mixture was quenched with NH₄Cl (aq), filtered, diluted with DCM, and washed with Na₂S₂O_{3(aq)}. The aqueous layer was extracted with DCM thrice, the combined organic layers were washed with NH₄Cl(aq), NaHCO_{3(aq)} and brine, dried over MgSO₄, filtered, concentrated, and purified by silica gel column chromatography to provide **10** (0.146 g, 0.24 mmol, 64%) and **11** (0.024 g, 0.06 mmol, 16%). Compound **10**: TLC (50% EtOAc in PE): R_f=0.4; $[\alpha]_{D}^{22}$ +70.4 (*c* 1.0, DCM); IR (neat, cm⁻¹): 524, 1027, 1311; ¹H NMR (400 MHz, CDCl₃) δ=2.75 (s, 3H, CH₃ Msem), 2.78-2.90 (m, 2H, MeSO₂CH₂CH₂OCH₂-), 3.39 (s, 3H, OMe), 3.54 (dd, 1H, J=3.6, 9.6 Hz, H-2), 3.60–3.67 (m, 3H, H-4, and 2×H-6), 3.71 (m, 1H, H-5), 3.75 (m, 2H, MeSO₂CH₂CH₂OCH₂-), 3.88 (t, 1H, J=9.6 Hz, H-3), 4.50 (d, 1H, J=12.0 Hz, CHH Bn), 4.59-4.68 (m, 5H, H-1, MeSO₂(CH₂)₂₋ OCHH-, and 3×CHH Bn), 4.73-4.78 (m, 2H, MeSO₂(CH₂)₂OCHH-, and CHH Bn), 5.02 (d, 1H, J=10.8 Hz, CHH Bn), 7.23-7.35 (m, 15H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ =42.6 (CH₃ Msem), 54.6 (MeSO₂CH₂CH₂OCH₂-), 55.1 (CH₃ OMe), 62.3 (MeSO₂-CH₂CH₂OCH₂-), 68.4 (C-6), 69.6 (C-5), 72.9 (CH₂ Bn), 73.2 (CH₂ Bn), 75.1 (C-4), 75.3 (CH₂ Bn), 79.8 (C-2), 81.0 (C-3), 96.2 (MeSO₂-(CH₂)₂OCH₂-), 97.6 (C-1), 127.5-128.3 (CH arom), 137.7 (C₀ Bn), 138.3 (C_q Bn); HRMS $[M+Na]^+$ calculated for $C_{32}H_{40}O_9S_1Na$ 623.2285, found 623.2283.

4.1.6. *Methyl* 2,3-*di*-O-*benzyl*-4,6-O-*methylidine*- α -*D*-*glucopyranoside* (**11**). *R*_f=0.7; $[\alpha]_{2}^{D^{2}}$ +57.8 (*c* 1.0, DCM); IR (neat, cm⁻¹): 696, 1049; ¹H NMR (400 MHz, CDCl₃) δ =3.31 (t, 1H, *J*=9.6 Hz, H-4), 3.38–3.44 (m, 4H, H-6, and CH₃ OMe), 3.50 (dd, 1H, *J*=3.6, 9.2 Hz, H-2), 3.72 (m, 1H, H-5), 3.96 (t,1H, *J*=9.2 Hz, H-3), 4.11 (dd, 1H, *J*=4.8, 10.0 Hz, H-6), 4.55 (d, 1H, *J*=4.0 Hz, H-1), 4.60 (d, 1H, *J*=6.0 Hz, CH*H* methylene), 4.65 (d, 1H, *J*=12.0 Hz, CH*H* Bn), 4.80–4.89 (m, 2H, 2×CH*H* Bn), 4.87 (d, 1H, *J*=11.2 Hz, CH*H* Bn), 5.07 (d, 1H, *J*=6.4 Hz, CH*H* methylene), 7.24–7.35 (m, 10H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ =55.3 (CH₃ OMe), 62.4 (C-5), 68.8 (C-6), 73.6 (CH₂ Bn), 75.2 (CH₂ Bn), 78.5 (C-3), 79.3 (C-2), 82.0 (C-4), 93.7 (CH₂ methylene), 99.1 (C-1), 125.8–130.2 (CH arom), 138.0 (C_q Bn), 138.7 (C_q Bn); HRMS [M+NH₄]⁺ calculated for C₂₂H₃₀O₆N 404.2068, found 404.2067.

4.1.7. Methyl 2,3,6-tri-O-benzyl-4-O-methylthiomethyl- α -D-glucopyranoside (12). To a solution of methyl 2,3,6-tri-O-benzyl- α -Dglucopyranoside 9 (0.907 g, 2.1 mmol) in DMF (4.2 mL, 0.05 M) was added methylthiomethyl chloride (0.43 mL, 5.2 mmol, 2.5 equiv). The reaction mixture was brought to 0 °C before sodium hydride (60% in oil, 0.150 g, 3.75 mmol, 1.8 equiv) was added in small portions and the stirring was continued for 1 h. The reaction mixture was diluted with diethyl ether and washed with NH₄Cl_(ag), NaHCO₃ (ag) and brine, dried over MgSO₄, filtered, concentrated, and purified by silica gel chromatography to provide compound 12 (0.802 g, 1.5 mmol, 73%). TLC (50% toluene in EtOAc): $R_{f}=0.8$; $[\alpha]_{D}^{22}$ +178.0 (c 0.3, DCM); IR (neat, cm⁻¹): 530, 1049; ¹H NMR (400 MHz, CDCl₃) $\delta = 1.99$ (s, 3H, CH₃ MTM), 3.38 (s, 3H, CH₃ OMe), 3.52 (dd, 1H, J = 3.6, 9.6 Hz, H-2), 3.57 (t, 1H, J=10.0 Hz, H-4), 3.64-3.74 (m, 3H, H-5, and 2×H-6), 3.94 (t, 1H, J=9.2 Hz, H-3), 4.56 (m, 2H, 2×CHH Bn), 4.60–4.62 (m, 2H, H-1, and CHH Bn), 4.68 (d, 1H, J=10.8 Hz, CHH MeSCHH-), 4.74-4.78 (m, 3H, CHH MeSCHH-, and 2×CHH Bn), 4.97 (d, 1H, J=10.8 Hz, CHH Bn), 7.24–7.37 (m, 15H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ =14.7 (CH₃ MTM), 55.2 (CH₃ OMe), 68.8 (C-6), 69.7 (C-5), 73.3 (CH₂ Bn), 73.4 (CH₂ Bn), 75.6 (CH₂ Bn), 76.1 (C-4), 76.7 (CH₂ MeSCH₂-), 79.9 (C-2), 81.8 (C-3), 97.9 (C-1), 127.6–128.4 (CH arom), 138.0 (C_q Bn), 138.0 (C_q Bn), 138.5 (C_q Bn); HRMS $[M+Na]^+$ calculated for $C_{30}H_{36}O_6S_1Na$ 574.2125, found 574.2120.

4.1.8. Methyl 2,3,4-tri-O-benzyl-α-D-glucopyranoside (**7**) (cleavage of *Msem from* **8**). Method I: To a solution of **8** (24 mg, 40 µmol) in DMF (0.8 mL, 0.05 M) was added DBU (1 M in DMF, 80 µl, 80 µmol, 2 equiv) and the reaction mixture was heated at 100 °C for 3 h. The reaction mixture was neutralized with NH₄Cl_(aq), diluted with EtOAc, washed with NH₄Cl_(aq), NaHCO_{3(aq)} and brine, dried over MgSO₄, filtered, and concentrated. The crude product was purified

by silica gel column chromatography to afford methyl 2,3,6-tri-Obenzyl- α -D-glucopyranoside **7** (17 mg, 36 μ mol, 91%).

Method II: To a solution of **8** (35 mg, 58 µmol) in DMF (1.2 mL, 0.05 M) was added thiophenol (0.2 M in DMF, 0.32 mL, 64 µmol, 1.1 equiv) and DBU (1 M in DMF, 116 µl, 116 µmol, 2 equiv) and the reaction mixture was heated at 100 °C for 20 h. The reaction mixture was neutralized with NH₄Cl_(aq), diluted with EtOAc, washed with NH₄Cl_(aq), NaHCO_{3(aq)} and brine, dried over MgSO₄, filtered, and concentrated. The crude product was purified by silica gel column chromatography to afford methyl 2,3,6-tri-O-benzyl- α -D-glucopyranoside **7** (25 mg, 54 µmol, 93%).

Method III: To a solution of **8** (24 mg, 40 µmol) in MeOH (0.8 mL, 0.05 M) was added KO^tBu (23 mg, 0.2 mmol, 5 equiv) and the reaction mixture was heated at 40 °C for 24 h. The reaction mixture was neutralized with NH₄Cl_(aq), diluted with EtOAc, washed with NH₄Cl_(aq), NaHCO_{3(aq)} and brine, dried over MgSO₄, filtered, and concentrated. The crude product was purified by silica gel column chromatography to afford methyl 2,3,6-tri-*O*-benzyl- α -D-glucopyranoside **7** (16 mg, 35 µmol, 89%).

Method IV: To a solution of **8** (34 mg, 57 µmol) in THF (1.1 mL, 0.05 M) was added TBAF (0.1 M in THF, 57 µl, 5.7 µmol, 0.1 equiv) and the reaction mixture was stirred for 24 h. The reaction mixture was neutralized with NH₄Cl_(aq), diluted with EtOAc, washed with NH₄Cl_(aq), NaHCO_{3(aq)} and brine, dried over MgSO₄, filtered, and concentrated. The crude product was purified by silica gel column chromatography to afford methyl 2,3,6-tri-*O*-benzyl- α -D-glucopyranoside **7** (25 mg, 53 µmol, 94%).

4.1.9. Phenyl 2-O-benzyl-4.6-O-benzylidene-1-thio-β-p-mannopyranoside (**14a**). To a solution of phenyl 4,6-O-benzylidene-1-thio- β -D-mannopyranoside (13) (0.355 g, 1.0 mmol) in DCM (13 mL, 0.08 M) was added benzyl bromide (0.14 mL, 1.18 mmol, 1.2 equiv), tetrabutylammonium sulfonate (0.067 g, 0.20 mmol, 0.2 equiv), and NaOH_(aq) (1 M, 5 mL, 5.0 mmol, 5 equiv). The reaction mixture was refluxed at 40 °C for 18 h. The reaction mixture was quenched with NH₄Cl_(aq), diluted with EtOAc, and extracted thrice with EtOAc. The combined organic layers were washed with NH₄Cl_(aq), NaHCO₃ (aq) and brine, dried over MgSO₄, filtered, concentrated, and purified by silica gel chromatography to provide 14a (0.196 g, 0.44 mmol, 44%), 14b (0.071 g, 0.16 mmol, 16%), and 14c (0.058 g, 0.11 mmol, 11%); compound **14a**: TLC (33% Et₂O in PE): $R_{f}=0.25$; $[\alpha]_{D}^{22}-21.2$ (c 1, DCM); IR (neat, cm⁻¹): 695, 731, 1047, 1089, 2360; ¹H NMR (400 MHz, CDCl₃) δ=2.56 (s, 1H, OH-3), 3.37 (m, 1H, H-5), 3.82-3.90 (m, H-3, and H-6), 3.97 (t, 1H, J=9.6 Hz, H-4), 4.08 (d, 1H, J=2.4 Hz, H-2), 4.29 (dd, 1H, J=5.2, 10.8 Hz, H-6), 4.85 (d, 1H, J=1.2 Hz, H-1), 4.85-4.97 (m, 2H, 2×CHH Bn), 5.53 (s, 1H, CH benzylidene), 7.24–7.37 (m, 15H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ =68.3 (C-6), 71.2 (C-5), 72.8 (C-3), 76.6 (CH2 Bn), 78.6 (C-4), 80.5 (C-2), 88.8 (C-1), 102.0 (CH benzylidene), 126.1-131.1 (CH arom), 134.7 (Cq SPh), 137.1, 137.8 (Cq CHPh and Cq Bn); CH Gated NMR (100 MHz, CDCl₃) δ =88.8 (J=153 Hz, C-1); HRMS [M+Na]⁺ calculated for C₂₆H₂₆O₅S₁Na 473.1393, found 473.1390.

4.1.10. Phenyl 2-O-benzyl-4,6-O-benzylidene-3-O-methylsulfonyleth oxycarbonyl-1-thio- β -D-mannopyranoside (**16**). A solution of phenyl 2-O-benzyl-4,6-O-benzylidene-1-thio- β -D-mannopyranoside **14a** (0.140 g, 0.31 mmol) in DCM (1.5 mL, 0.2 M) was cooled to 0 °C before pyridine (75 µl, 0.93 mmol, 3 equiv) was added. Methyl-sulfonylethoxycarbonyl chloride (Msc-Cl, in 0.5 mL DCM, 0.116 g, 0.62 mmol, 2 equiv) was added drop wise at 0 °C over the span of 30 min. The mixture was allowed to warm to room temperature. The reaction mixture was quenched with methanol, diluted with DCM, washed with NaHCO_{3(aq)} and brine, dried over MgSO4, filtered, concentrated, and purified by silica gel column chromatography to afford **16** (0.182 g, 0.303 mmol, 97%); TLC (50% EtOAc in PE): R_f =0.2; $[\alpha]_{D^2}^{22}$ -42.2 (*c* 1, DCM); IR (neat, cm⁻¹): 523, 630, 699,

1134, 1267, 1752; ¹H NMR (400 MHz, CDCl₃) δ =2.75 (s, 3H, CH₃ Msc), 3.15–3.20 (m, 1H, CH*H* MeSO₂CH*H*CH₂–), 3.24–3.31 (m, 1H, CH*H* MeSO₂CH*H*CH₂O–), 3.48 (m, 1H, H-5), 3.90 (t, 1H, *J*=10.4 Hz, H-6), 4.24 (t, 1H, *J*=9.6 Hz, H-4), 4.30 (dd, 1H, *J*=4.8, 10.4 Hz, H-6), 4.36 (d, 1H, *J*=2.8 Hz, H-2), 4.48 (t, 2H, *J*=6.4 Hz, CH₂ MeSO₂-CH₂CH₂–), 4.79 (d, 1H, *J*=11.2 Hz, CH*H* Bn), 4.85 (d, 1H, *J*=11.2 Hz, CH*H* Bn), 4.93–4.97 (m, 2H, H-1, and H-3), 5.53 (s, 1H, CH benzy-lidene), 7.24–7.42 (m, 15H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ =42.3 (CH₃ Msc), 53.4 (CH₂ MeSO₂CH₂CH₂O–), 61.5 (CH₂ MeSO₂-CH₂CH₂O–), 68.2 (C-6), 71.3 (C-5), 75.2 (C-4), 76.4 (CH₂ Bn), 77.7 (C-3), 78.1 (C-2), 88.6 (C-1), 101.7 (CH benzylidene), 126–134.0 (CH arom), 134.0 (Cq SPh), 136.9, 137.1 (Cq benzylidene and Cq Bn); CH Gated NMR (100 MHz, CDCl₃) δ =88.6 (*J*=154 Hz, C-1); HRMS [M+Na]⁺ calculated for C₃₀H₃₂O₉S₂Na 623.1380, found 623.1378.

4.1.11. Phenyl 4,6-O-benzylidene-3-O-methylsulfonylethoxymethyl-1-thio- β -*D*-mannopyranoside (15). To a solution of phenyl 4,6-Obenzylidene-1-thio- β -D-mannopyranoside (**13**) (3.0 g, 8.3 mmol) in toluene (55 mL, 0.15 M) was added dibutyltin oxide (2.18 g, 8.77 mmol, 1.05 equiv) and the reaction mixture was refluxed for 2 h. The solvents were evaporated and the residue was co-evaporated with toluene. The mixture was re-dissolved in toluene (55 mL) followed by the addition of tetrabutylammonium bromide (3.23 g, 10 mmol, 1.2 equiv), cesium fluoride (1.51 g, 10 mmol, 1.2 equiv), and methylsulfonylethoxymethyl chloride (1.86 g, 10.8 mmol, 1.3 equiv) and stirring was continued for 18 h. The reaction mixture was diluted with EtOAc, washed with NaHCO_{3(aq)}, and extracted thrice with EtOAc. The combined organic layers were washed with brine, dried over MgSO₄, filtered, concentrated, and purified by silica gel chromatography to provide **15** (3.48 g, 6.85 mmol, 82%); TLC (66% EtOAc in PE): $R_{f}=0.4$; $[\alpha]_{D}^{22}$ -225.0 (c 1, DCM); IR (neat, cm⁻¹): 696, 732, 1020, 1310; ¹H NMR (400 MHz, CDCl₃) δ =2.83 (s, 3H, CH₃ Msem), 2.95–3.01 (m, 1H, CHH MeSO₂₋ CHHCH₂OCH₂-), 3.10-3.17 (m, 1H, CHH MeSO₂CHHCH₂OCH₂-), 3.32 (d, 1H, J=2.8 Hz, 2-OH), 3.45 (m, 1H, H-5), 3.85-3.93 (m, 3H, H-3, H-6, and CHH MeSO₂CH₂CHHOCH₂-), 3.98-4.04 (m, 1H, CHH MeSO₂CH₂CHHOCH₂-), 4.10 (t, 1H, J=9.6 Hz, H-4), 4.29 (dd, 1H, J=4.8, 10.4 Hz, H-6), 4.34 (br s, 1H, H-2), 4.80 (d, 1H, J=7.2 Hz, CHH MeSO₂(CH₂)₂CHHO-), 4.86 (d, 1H, J=7.2 Hz, CHH MeSO₂(-CH2)2CHHO-), 4.95 (s, 1H, H-1), 5.53 (s, 1H, CH benzylidene), 7.22–7.42 (m, 10H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ =42.6 (CH₃ Msem), 54.5 (CH₂ MeSO₂CH₂CH₂OCH₂-), 61.5 (CH₂ MeSO₂-CH₂CH₂OCH₂-), 68.2 (C-6), 71.1 (C-5), 71.3 (C-2), 76.0 (C-3), 77.0 (C-4), 87.8 (C-1), 94.5 (CH2 MeSO2(CH2)2OCH2-), 101.6 (CH benzylidene), 125.9–130.9 (CH arom), 134.2 (C_a SPh), 137.1 (C_a benzylidene); CH Gated NMR (100 MHz, CDCl₃) δ=87.8 (J=152 Hz, C-1); HRMS [M+Na]⁺ calculated for C₂₃H₂₈O₈S₂Na 519.1118, found 519.1114.

4.1.12. Phenvl 2-O-benzvl-4.6-O-benzvlidene-3-O-methylsulfonvle thoxymethyl-1-thio- β -D-mannopyranoside (17). To a solution of phenyl 4,6-O-benzylidene-3-methylsulfonylethoxymethyl-1-thio- β -D-mannopyranoside (15) (3.3 g, 6.65 mmol) in DMF (33 mL, 0.2 M) was added benzyl bromide (2 mL, 17.0 mmol, 2.5 equiv) and tetrabutylammonium iodide (2.46 g, 6.65 mmol, 1 equiv). The reaction mixture was brought to 0 °C and sodium hydride (60%, 0.266 g, 6.65 mmol, 1 equiv) was subsequently added in small portions. The reaction mixture was allowed to warm to rt and stirring was continued for 2 h. The reaction mixture was quenched with NH₄Cl_(aq), diluted with EtOAc, washed with NH₄Cl_(aq), NaHCO_{3(aq)}, brine, dried over MgSO₄, filtered, concentrated and purified by silica gel chromatography to provide 17 (2.91 g, 4.97 mmol, 75%); TLC (50% EtOAc in PE): $R_f=0.6$; $[\alpha]_D^{22}$ -30.2 (*c* 1, DCM); IR (neat, cm⁻¹): 738, 1089, 1282; ¹H NMR (400 MHz, CDCl₃) δ =2.76 (s, 3H, CH₃ Msem), 2.83–2.89 (m, 1H, MeSO₂CHHCH₂OCH₂-), 3.02-3.09 (m, 1H, CHH CHH

MeSO₂CH*H*CH₂OCH₂–), 3.42 (m, 1H, H-5), 3.80–3.96 (m, 4H, H-3, H-6, and CH₂ MeSO₂CH₂CH₂OCH₂–), 4.16–4.20 (m, 2H, H-2, and H-4), 4.27 (dd, 1H, *J*=4.8, 10.4 Hz, H-6), 4.71 (d, 1H, *J*=6.8 Hz, CH*H* MeSO₂(CH₂)₂OC*H*H–), 4.79 (d, 1H, *J*=6.8 Hz, CH*H* MeSO₂(CH₂)₂OC*H*H–), 4.82 (d, 1H, *J*=11.2 Hz, CH*H* Bn), 4.91 (s, 1H, H-1), 4.99 (d, 1H, *J*=10.8 Hz, CH*H* Bn), 5.53 (s, 1H, CH benzylidene), 7.22–7.50 (m, 15H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ =42.5 (CH₃ Msem), 54.4 (CH₂ MeSO₂CH₂CH₂OCH₂–), 61.4 (CH₂ MeSO₂CH₂CH₂OCH₂–), 68.1 (C-6), 71.4 (C-5), 75.8 (CH₂ Bn), 76.4 (C-3), 77.5, 78.7 (C-2 and C-4), 88.7 (C-1), 94.0 (CH₂ MeSO₂(CH₂)₂OCH₂–), 101.4 (CH benzylidene), 125.9–131.1 (CH arom), 134.5 (C_q SPh), 137.2, 137.5 (C_q benzylidene and C_q Bn); CH Gated NMR (100 MHz, CDCl₃) δ =88.7 (*J*=153 Hz, C-1); HRMS [M+Na]⁺ calculated for C₃₀H₃₄O₈S₂Na 609.1587, found 609.1585.

4.1.13. Methyl 2-O-benzyl-4,6-O-benzylidene-3-O-(2-O-benzyl-4,6-*O-benzylidene-3-O-methylsulfonylethoxy* carbonyl-p-mannopyranosyl)- α -D-mannopyranoside (19). Disaccharide 19 (0.178 g, 0.21 mmol) was prepared in 78% yield from donor 16 (0.160 g, 0.27 mmol, 1 equiv) and acceptor **18** (148 g, 40 mmol, 1.5 equiv) according to the general procedure for glycosylations described above. TLC (33% toluene in EtOAc): $R_f=0.6$; $[\alpha]_D^{22} - 8.0$ (c 0.5); IR (neat, cm⁻¹): 697, 734, 1020, 1066, 1108, 1829; ¹H NMR (500 MHz, CDCl₃) δ=2.79 (s, 3H, CH₃ Msem), 3.18-3.22 (m, 1H, MeSO₂₋ CHHCH₂O-), 3.27-3.33 (m, 1H, MeSO₂CHHCH₂O-), 3.38 (s, 3H, CH₃ OMe), 3.80-3.90 (m, 5H, H-2, H-5, H-5', H-6, and H-6'), 4.05 (m, 1H, H-2'), 4.08-4.16 (m, 2H, H-4', CHH Bn), 4.20-4.29 (m, 5H, H-3, H-4, H-6, H-6', and CHH Bn), 4.37 (d, 1H, J=12.0 Hz, CHH Bn), 4.48 (m, 2H, MeSO₂CH₂ CH₂O-), 4.76 (d, 1H, *J*=1.5 Hz, H-1), 4.79 (s, 2H, H-1', CHH Bn), 5.17 (dd, 1H, J=3.5, 10.5 Hz, H-3'), 5.53 (s, 1H, CH benzylidene), 5.61 (s, 1H, CH benzylidene), 7.0–7.5 (m, 20H, H arom); ¹³C NMR (125 MHz, CDCl₃) δ =42.4 (CH₃ Msem), 53.7 (MeSO₂-CH₂CH₂O-), 55.0 (CH₃ OMe), 61.4 (MeSO₂CH₂CH₂O-), 63.8, 64.4, 77.3 (C-2, C-5, and C-5'), 68.7, 68.9 (C-6 and C-6'), 72.6 (CH₂ Bn), 73.5 (CH₂ Bn), 73.8, 79.3 (C-3 and C-4), 75.4 (C-3'), 75.7 (C-2'), 76.0 (C-4'), 99.2, (C-1'), 100.1, (C-1), 101.9 (CH benzylidene), 102.1 (CH benzylidene), 126.2–129.7 (CH arom), 137.2, 137.3, 137.5 (2×C_a benzylidene, and $2 \times C_q$ Bn), 153.5 (C=O Msc); CH Gated NMR (125 MHz, CDCl₃) δ =99.2 (J=170 Hz, C-1'), 100.1 (J=182 Hz, C-1). HRMS $[M+Na]^+$ calculated for C₄₅H₅₀O₁₅SNa 885.2763, found 885.2768.

4.1.14. Methyl 2-O-benzyl-4,6-O-benzylidene-3-O-(2-O-benzyl-4,6-O-benzylidene-3-O-methylsulfonylethoxymethyl-D-mannopyranosyl)- α -D-mannopyranoside (**20**). Disaccharide **20** (0.317 g, 0.37 mmol, α/β =1:5) was prepared in 84% yield from donor **17** (0.26 g, 0.44 mmol, 1 equiv) and acceptor **18** (0.248 g, 0.67 mmol, 1.5 equiv) according to the general procedure for glycosylations described above.

4.1.14.1. α -Anomer. TLC (33% toluene in EtOAc): $R_f=0.66$; $[\alpha]_D^{22}$ -2.5 (*c* 0.4, DCM); IR (neat, cm⁻¹): 698, 1067; ¹H NMR (400 MHz, CDCl₃) δ =2.64 (s, 3H, CH₃ Msem), 2.70–2.77 (m, 1H, MeSO₂₋ CHHCH₂OCH₂-), 2.95 (m, 1H, MeSO₂CHHCH₂OCH₂-), 3.38 (s, 3H, CH₃ OMe), 3.78-3.89 (m, 8H), 4.05-4.16 (m, 3H) 4.18-4.29 (m, 4H), 4.42 (d, 1H, J=12.4 Hz, CHH Bn), 4.59 (d, 1H, J=7.2 Hz, MeSO₂(CH₂)₂OCHH-), 4.70-4.77 (m, 4H, H-1', 2×CHH Bn, and MeSO₂(CH₂)₂OCHH-), 5.34 (s, 1H, H-1), 5.57 (s, 1H, CH benzylidene), 5.64 (s, 1H, CH benzylidene), 7.02–7.53 (m, 20H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ =42.7 (CH₃ Msem), 54.8 (MeSO₂₋ CH₂CH₂OCH₂-), 55.0 (CH₃ OMe), 61.6 (MeSO₂CH₂CH₂OCH₂-), 63.9, 64.8, 72.9, 73.9, 76.3, 77.7, 78.1, 79.2 (C-2, C-3, C-4, C-5, C-2', C-3', C-4', and C-5'), 68.8, 68.9 (C-6 and C-6'), 72.5 (CH₂ Bn), 73.2 (CH₂ Bn), 94.6 (MeSO₂(CH₂)₂OCH₂-), 99.69 (C-1 and C-1'), 101.8 (CH benzylidene), 102.2 (CH benzylidene), 125.3-129.3 (CH arom), 137.5, 137.6, 137.6 ($2 \times C_{a}$ benzylidene and $2 \times C_{a}$ Bn); CH Gated NMR (100 MHz, CDCl₃) δ=99.69 (*J*=173 Hz), 99.71 (*J*=177 Hz); HRMS [M+Na]⁺ calculated for C₄₅H₅₂O₁₄SNa 871.2970, found 871.2954.

4.1.14.2. β -Anomer. TLC (33% toluene in EtOAc): $R_f=0.4$; $[\alpha]_D^{22}$ -68.4 (*c* 1.0, DCM); IR (neat, cm⁻¹): 750, 1088; ¹H NMR (400 MHz, CDCl₃) δ=2.74 (s, 3H, CH₃ Msem), 2.82 (dt, 1H, J=4.8, 15.2 Hz, MeSO₂CHHCH₂OCH₂-), 3.01-3.08 (m, 1H, MeSO₂CHHCH₂OCH₂-), 3.14 (m, 1H, H-5'), 3.38 (CH₃ OMe), 3.61 (dd, 1H, J=3.2, 9.6 Hz, H-3'), 3.69-3.92 (m, 7H, H-2, H-2', H-5, H-6, H-6', and MeSO2-CH₂CH₂OCH₂-), 4.05 (t, 1H, J=9.6 Hz, H-4'), 4.17-4.22 (m, 2H, H-4, and H-6'), 4.27 (dd, 1H, J=4.4, 9.6 Hz, H-6), 4.33 (dd, 1H, J=3.2, 10.4 Hz, H-3), 4.47 (s, 1H, H-1'), 4.56 (d, 1H, J=7.2 Hz, MeSO₂(CH₂)₂OCHH–), 4.66–4.76 (m, 4H, 3×CHH Bn, and MeSO₂(CH₂)₂OCHH–), 4.80 (s, 1H, H-1), 4.96 (d, 1H, J=12.0 Hz, CHH Bn), 5.46 (s, 1H, CH benzylidene), 5.63 (s, 1H, CH benzylidene), 7.19–7.51 (m, 20H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ =42.6 (CH₃ Msem), 54.7 (MeSO₂CH₂CH₂OCH₂-), 54.9 (CH₃ OMe), 61.2 (MeSO₂CH₂CH₂OCH₂-), 64.0 (C-2, C-2' or C-5), 67.6 (C-5'), 68.5 (C-6'), 68.8 (C-6), 73.1 (CH2 Bn), 73.6 (C-3), 74.6 (CH2 Bn), 74.8 (C-3'), 75.2 (C-2, C-2' or C-5) 76.0 (C-2, C-2' or C-5), 77.4 (C-4'), 77.6(C-4), 93.9 (MeSO₂(CH₂)₂OCH₂-), 99.1 (C-1'), 99.5 (C-1), 101.6 (CH benzylidene), 101.6 (CH benzylidene), 126.0-129.1 (CH arom), 137.4, 137.5, 137.8, 138.4 ($2 \times C_q$ benzylidene and $2 \times C_q$ Bn); CH Gated NMR (100 MHz, CDCl₃) δ =99.1 (*J*=155 Hz, C-1'), 99.5 (*J*=172 Hz, C-1); HRMS $[M+Na]^+$ calculated for $C_{45}H_{52}O_{14}SNa$ 871.2970, found 871.2967.

4.1.15. Methyl 2,3,4-tri-O-benzyl-6-O-(2-O-benzyl-4,6-O-benzylidene-3-O-methylsulfonylethoxymethyl-*D*-mannopyranosyl)- α -*D*-glucopyranoside (**24**). Disaccharide **24** (0.171 g, 0.18 mmol, α/β =4:5) was prepared in 74% yield from donor **17** (0.147 g, 0.25 mmol, 1 equiv) and acceptor **7** (0.174 g, 0.38 mmol, 1.5 equiv) according to the general procedure for glycosylations described above.

4.1.15.1. α-Anomer. TLC (33% toluene in EtOAc): $R_f=0.65$; $[\alpha]_D^{22}$ +52.2 (*c* 0.5, DCM); IR (neat, cm⁻¹): 697, 1027; ¹H NMR (400 MHz, CDCl₃) δ =2.74 (s, 3H, CH₃ Msem), 2.77–2.83 (m, 1H, MeSO₂₋ CHHCH₂OCH₂-), 2.98-3.05 (m, 1H, MeSO₂CHHCH₂OCH₂-), 3.36 (s, 3H, CH₃ OMe), 3.48 (t, 1H, J=9.2 Hz, H-4), 3.51 (dd, 1H, J=3.6, 10.0 Hz, H-2), 3.65 (dd, 1H, J=1.6, 11.2 Hz, H-6), 3.71 (m, 1H, H-5), 3.80-3.90 (m, 6H, H-6, H-2', H-5', H-6', and MeSO₂₋ CH₂CH₂OCH₂O-), 3.98-4.04 (m, 2H, H-3, and H-4'), 4.10-4.16 (m, 2H, H-6, and H-3'), 4.57 (d, 1H, J=3.6 Hz, H-1), 4.60 (d, 1H, J=11.2 Hz, CH*H* Bn), 4.68–4.72 (m, 4H, 3×CH*H* Bn, and MeSO₂(CH₂)₂OCH*H*–), 4.75-4.82 (m, 3H, 2×CHH Bn, and MeSO₂(CH₂)₂OCHH-), 4.90 (d, 1H, J=1.2 Hz, H-1'), 4.93 (d, 1H, J=11.2 Hz, CHH Bn), 5.00 (d, 1H, J=10.4 Hz, CHH Bn), 5.55 (s, 1H, CH benzylidene), 7.25-7.42 (m, 25H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ =42.8 (CH₃ Msem), 54.8 (MeSO₂CH₂CH₂OCH₂-), 55.2 (CH₃ OMe), 61.6 (MeSO₂-CH₂CH₂OCH₂-), 64.3 (C-5), 66.2 (C-6'), 68.7 (C-6), 69.7 (C-2'or C-5'), 73.3 (CH₂ Bn), 73.4 (CH₂ Bn), 73.6 (C-3 or C-4'), 74.9 (CH₂ Bn), 75.9 (CH₂ Bn), 76.6 (C-2' or C-5'), 77.4 (C-4), 78.1 (C-3'), 80.0 (C-2), 82.0 (C-3 or C-4'), 94.7 (MeSO₂(CH₂)₂OCH₂-), 98.0 (C-1), 99.2 (C-1'), 100.8 (CH benzylidene), 126.1-129.1 (CH arom), 137.5, 137.8, 138.0, 138.1, 138.4 (C_q benzylidene and $4 \times C_q$ Bn); CH Gated NMR (100 MHz, CDCl₃) δ =97.9 (*J*=166 Hz, C-1), 99.2 (*J*=170 Hz, C-1'); HRMS $[M+Na]^+$ calculated for $C_{52}H_{60}O_{14}SNa$ 963.3596, found 963.3595.

4.1.15.2. β -Anomer. TLC (33% toluene in EtOAc): R_f =0.4; $[\alpha]_D^{22}$ +1.5 (*c* 0.5, DCM); IR (neat, cm⁻¹): 696, 1026; ¹H NMR (400 MHz, CDCl₃) δ =2.73 (s, 3H, CH₃ Msem), 2.79–2.85 (m, 1H, MeSO₂-CHHCH₂OCH₂--), 3.01–3.08 (m, 1H, MeSO₂CCHHCH₂OCH₂--), 3.29 (m, 1H, H-5'), 3.36 (s, 3H, CH₃ OMe), 3.45 (t, 1H, *J*=9.6 Hz, H-4), 3.50 (dd, 1H, *J*=3.6, 9.6 Hz, H-2), 3.55 (dd, 1H, *J*=5.2, 10.4 Hz, H-6), 3.70 (dd, 1H, *J*=3.2, 10.0 Hz, H-3'), 3.74–3.87 (m, 4H, H-5, H-2',

and MeSO₂CH₂CH₂OCH₂-), 3.90 (t, 1H, J=10.0 Hz, H-6'), 4.01-4.10 (m, 2H, H-3, and H-4'), 4.14 (dd, 1H, *J*=1.6, 10.4 Hz, H-6), 4.28 (dd, 1H, J=4.8, 10.4 Hz, H-6), 4.31 (s, 1H, H-1'), 4.51 (d, 1H, J=7.2 Hz, MeSO₂(CH₂)₂OCHHO-) 4.54-4.60 (m, 2H, H-1, CHH Bn), 4.64-4.69 (m, 2H, CHH Bn, and MeSO₂(CH₂)₂OCHHO-), 4.73 (d, 1H, J=12.4 Hz, CHH Bn), 4.79 (d, 1H, J=12.4 Hz, CHH Bn), 4.83 (d, 1H, *J*=11.2 Hz, CHH Bn), 4.87 (d, 1H, *J*=11.6 Hz, CHH Bn), 4.92 (d, 1H, J=12.0 Hz, CHH Bn), 5.01 (d, 1H, J=10.8 Hz, CHH Bn), 5.53 (s, 1H, CH benzylidene), 7.23–7.44 (m, 25H, H arom); ¹³C NMR $(100 \text{ MHz}, \text{ CDCl}_3)$ $\delta = 42.6 (CH_3 \text{ Msem}), 54.7$ (MeSO₂₋ CH₂CH₂OCH₂-), 55.1 (CH₃ OMe), 61.2 (MeSO₂CH₂CH₂OCH₂-), 67.6 (C-5'), 68.5 (C-6'), 68.6 (C-6), 69.6 (C-2'), 73.3 (CH₂ Bn), 74.7 (CH₂ Bn), 74.7 (C-3'), 74.7 (CH2 Bn), 75.1 (C-5), 75.7 (CH2 Bn), 77.6 (C-4), 77.6 (C-4'), 79.8 (C-2), 82.0 (C-3), 93.8 (MeSO₂(CH₂)₂OCH₂-), 97.8 (C-1), 101.7 (CH benzylidene), 102.2 (C-1'), 126.0–129.2 (CH arom), 137.4, 138.0, 138.2, 138.3, 138.7 (Cq benzylidene and $4 \times Cq$ Bn); CH Gated NMR (100 MHz, CDCl₃) δ =97.8 (*J*=168 Hz, C-1), 102.2 (J=156 Hz, C-1'); HRMS $[M+Na]^+$ calculated for $C_{52}H_{60}O_{14}SNa$ 963.3596, found 963.3603.

4.1.16. Methyl 2,3,6-tri-O-benzyl-4-O-(2-O-benzyl-4,6-O-benzylidene-3-O-methylsulfonylethoxymethyl-*D*-mannopyranosyl)- α -*D*-glucopyranoside (**25**). Disaccharide **25** (0.135 g, 0.14 mmol, α/β =1:3) was prepared in 72% yield from donor **17** (0.117 g, 0.2 mmol, 1 equiv) and acceptor **9** (0.138 g, 0.3 mmol, 1.5 equiv) according to the general procedure for glycosylations described above.

4.1.16.1. α -Anomer. TLC (33% toluene in EtOAc): $R_{f}=0.45$; ¹H NMR (400 MHz, CDCl₃) δ =2.80 (m, 4H, CH₃ Msem, and MeSO₂₋ CHHCH₂OCH₂-), 3.00-3.13 (m, 1H, MeSO₂CHHCH₂OCH₂-), 3.41 (s, 3H, CH₃ OMe), 3.55 (m, 1H) 3.76 (m, 6H) 3.84 (m, 4H), 3.98 (m, 2H), 4.09 (m, 1H), 4.20 (d, 1H, J=12.0 Hz, CHH Bn), 4.25 (d, 1H, J=12.0 Hz, CHH Bn), 4.68 (m, 8H, H-1, 5×CHH Bn, and MeSO₂(CH₂)₂OCH₂-), 5.17 (d, 1H, J=12.0 Hz, CHH Bn), 5.41 (s, 1H, H-1'), 5.54 (s, 1H, CH benzylidene), 7.23-7.43 (m, 25H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ =42.7 (CH₃ Msem), 54.8 (MeSO₂CH₂CH₂OCH₂-), 55.4 (CH₃ OMe), 61.5 (MeSO₂CH₂CH₂OCH₂-), 68.6, 69.1 (C-6 and C-6'), 73.0 (CH₂ Bn), 73.1 (CH₂ Bn), 73.6 (CH₂ Bn), 74.8 (CH₂ Bn), 65.1, 69.6, 73.4, 76.2, 77.5, 77.8, 79.9, 81.6 (C-2, C-3, C-4, C-5, C-2', C-3', C-4', C-5'), 94.4 (MeSO₂(CH₂)₂OCH₂-), 97.7 (C-1), 100.5 (C-1'), 101.8 (CH benzylidene), 126.0-129.1 (CH arom), 137.5, 138.0, 138.3, 138.3, 139.4 (Cq benzylidene and $4 \times Cq$ Bn); HRMS $[M+Na]^+$ calculated for C₅₂H₆₀O₁₄SNa 963.3596, found 963.3603.

4.1.16.2. β-Anomer. TLC (33% toluene in EtOAc): $R_{f}=0.35$; $[\alpha]_{D}^{22}$ +7.2 (*c* 0.5, DCM); IR (neat, cm⁻¹): 696, 1026; ¹H NMR (400 MHz, CDCl₃) δ =2.76 (s, 3H, CH₃ Msem), 2.80–2.83 (m, 1H, MeSO₂₋ CHHCH₂OCH₂-), 3.05-3.13 (m, 2H, H-5', and MeSO₂-CHHCH2OCH2-), 3.41 (s, 3H, CH3 OMe), 3.48-3.58 (m, 3H, H-2, H-3 and H-6'), 3.61-3.68 (m, 3H, H-5, H-6, and H-6), 3.75-3.83 (m, 3H, H-2', and MeSO₂CH₂CH₂OCH₂-), 3.87 (t, 1H, *I*=9.2 Hz, H-3'), 3.94-4.02 (m, 2H, H-4, and H-4'), 4.09 (dd, 1H, J=5.2, 10.8 Hz, H-6'), 4.46 (d, 1H, J=12.0 Hz, CHH Bn), 4.53-4.57 (m, 2H, H-1', and MeSO₂(CH₂)₂OCHH-), 4.60-4.85 (m, 8H, H-1, and 6×CHH Bn and MeSO₂(CH₂)₂OCHH-), 5.05 (d, 1H, J=10.8 Hz, CHH Bn), 5.46 (s, 1H, CH benzylidene), 7.23–7.43 (m, 25H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ =42.8 (CH₃ Msem), 54.6 (MeSO₂CH₂CH₂OCH₂-), 55.4 (CH₃ OMe), 61.1 (MeSO₂CH₂CH₂OCH₂-), 67.3 (C-5'), 68.5, 68.6 (C-6 and C-6'), 69.7 (C-5), 73.4 (CH₂ Bn), 73.6 (CH₂ Bn), 75.0 (C-3), 75.1 (CH₂ Bn), 75.3 (CH₂ Bn), 76.7 (C-2'), 77.4, 77.9 (C-4 and C-4'), 79.0 (C-2), 80.3 (C-3'), 94.0 (MeSO₂(CH₂)₂OCH₂-), 98.4 (C-1), 101.4 (C-1'), 101.6 (CH benzylidene), 126.1-129.2 (CH arom), 137.5, 138.0, 138.3, 138.3, 139.4 (C_q benzylidene and $4 \times C_q$ Bn); CH Gated NMR (100 MHz, CDCl₃) δ =98.4 (J=170 Hz, C-1), 101.4 (J=156 Hz, C-1'); HRMS $[M+Na]^+$ calculated for $C_{52}H_{60}O_{14}SNa$ 963.3596, found 963.3603.

4.1.17. Methyl 2-deoxy-3,6-di-O-benzyl-2-(N-carboxybenzyl)-amino-4-O-(2-O-benzyl-4,6-O-benzylidene-3-O-methylsulfonylethoxymethyl-*D*-mannopyranosyl)- α -*D*-glucopyranoside (**26**). Disaccharide **26** (0.177 g, 0.19 mmol, α/β =1:1) was prepared in 78% yield from donor **17** (0.142 g, 0.24 mmol, 1 equiv) and acceptor **21** (0.168 g, 0.36 mmol, 1.5 equiv) according to the general procedure for glycosylations described above.

4.1.17.1. α -Anomer. TLC (33% toluene in EtOAc): $R_{f}=0.5$; $[\alpha]_{D}^{22}$ +58.4 (*c* 0.5, DCM); IR (neat, cm⁻¹): 733, 1311, 1717; ¹H NMR (400 MHz, CDCl₃) δ=2.78-2.85 (m, 4H, CH₃ Msem, and MeSO₂-CHHCH₂OCH₂-), 3.03-3.10 (m, 1H, MeSO₂CHHCH₂OCH₂-), 3.37 (s, 3H, CH₃ OMe), 3.70-3.83 (m, 6H, H-2, H-4, H-5, H-6, H-6', and (H-6 or H-6')), 3.84–3.89 (m, 3H, H-5', and MeSO₂CH₂CH₂OCH₂-), 3.95 (t, 1H, J=9.2 Hz, H-4'), 4.01 (dd, 1H, J=2.8, 10.0 Hz, H-3'), 4.08–4.15 (m, 3H, H-3, H-2', and (H-6 or H-6')), 4.21–4.32 (m, 2H, 2×CHH Bn), 4.55–4.78 (m, 7H, H-1, 4×CHH Bn, and MeSO₂(CH₂)₂OCH₂–), 4.92 (d, 1H, J=10.0 Hz, NH), 4.98–5.05 (m, 2H, 2×CHH Cbz), 5.36 (s, 1H, H-1'), 5.55 (s, 1H, CH benzylidene), 7.12–7.54 (m, 25H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ=42.8 (CH₃ Msem), 54.4 (C-2' or C-3), 54.8 (MeSO₂CH₂CH₂OCH₂-), 55.3 (CH₃ OMe), 61.6 (MeSO₂-CH₂CH₂OCH₂-), 67.0 (CH₂ Cbz), 68.6, 69.2 (C-6 and C-6'), 73.0 (CH₂ Bn), 73.6 (CH₂ Bn), 73.8 (CH₂ Bn), 65.3, 70.5, 73.3, 76.0, 77.4, 78.0, 81.1 (C-2, C-3, C-4, C-5, C-2', C-3', C-4', C-5-) 94.5 (MeSO₂(-CH₂)₂OCH₂-), 99.0 (C-1), 100.4 (C-1'), 101.8 (CH benzylidene), 126.2-129.2 (CH arom), 137.6, 137.9, 137.9 (Cq benzylidene and $2 \times C_q$ Bn), 155.8 (C=O Cbz); CH Gated NMR (100 MHz, CDCl₃) δ =99.0 (*J*=169 Hz, C-1), 100.4 (*J*=174 Hz, C-1'); HRMS [M+H]⁺ calculated for C₅₃H₆₂NO₁₅S 984.38347, found 984.38438, [M+Na]⁺ calculated for C₅₃H₆₁NO₁₅SNa 1006.3654, found 1006.3659.

4.1.17.2. β -Anomer. TLC (33% toluene in EtOAc): $R_{f}=0.35$; $[\alpha]_{D}^{22}$ +16.4 (c 0.5, DCM); IR (neat, cm^{-1}): 522, 1028, 1717; ¹H NMR (400 MHz, CDCl₃) δ =2.76 (s, 3H, CH₃ Msem), 2.78–2.85 (m, 1H, MeSO₂CHHCH₂OCH₂-), 3.06-3.15 (m, 2H, MeSO₂CHHCH₂OCH₂-, and H-5'), 3.36 (s, 3H, CH₃ OMe), 3.46 (t, 1H, J=10.0 Hz, H-6'), 3.53 (t, 1H, J=9.6 Hz, H-4), 3.59 (dd, 1H, J=2.8, 10.0 Hz, H-3'), 3.65-3.68 (m, 2H, 2×H-6), 3.83 (m, 4H, H-2', H-3, and MeSO₂CH₂CH₂OCH₂-), 3.95-4.03 (m, 2H, H-2, and H-4'), 4.04-4.12 (m, 2H, H-5, H-6'), 4.50-4.59 (m, 4H, H-1, 2×CHH Bn, and MeSO₂(CH₂)₂OCHH-), 4.71-4.74 (m, 3H, H-1', and CHH Bn and MeSO₂(CH₂)₂OCHH-), 4.80 (m, 2H, NH, and CHH Bn), 4.87 (d, 1H, J=12.0 Hz, CHH Bn), 5.00–5.12 (m, 3H, CHH Bn, and 2×CHH Cbz), 5.45 (s, 1H, CH benzylidene), 7.23–7.43 (m, 25H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ =42.9 (CH₃) Msem), 54.6 (MeSO₂CH₂CH₂OCH₂-), 55.3 (CH₃ OMe), 61.1 (MeSO₂-CH₂CH₂OCH₂-), 66.8 (CH₂ Cbz), 67.2 (C-5'), 68.5 (C-6 and C-6'), 70.5 (C-3), 73.5 (CH₂ Bn), 74.3 (CH₂ Bn), 75.0 (C-3), 75.1 (CH₂ Bn), 75.3 (CH₂ Bn), 76.7 (C-2'), 77.8 (C-4'), 77.9 (C-2 and C-5), 78.5 (C-4), 94.0 (MeSO₂(CH₂)₂OCH₂-), 98.9 (C-1), 101.6 (CH benzylidene), 101.8 (C-1'), 126.0–129.2 (CH arom), 137.5, 138.0, 138.3, 138.3, 139.4 (C_q benzylidene and 4×C_q Bn), 155.9 (C=O Cbz); CH Gated NMR (100 MHz, $CDCl_3$) $\delta = 98.9 (J = 173 \text{ Hz}, \text{C}-1), 101.6 (J = 157 \text{ Hz}, \text{C}-1'); \text{HRMS} [M+H]^{-1}$ calculated for C₅₃H₆₂NO₁₅S 984.3835, found 984.3846; [M+Na]⁺ calculated for C₅₃H₆₁NO₁₅SNa 1006.3654, found 1006.3661.

4.1.18. Methyl 3-O-benzyl-4,6-O-benzylidene-2-O-(2-O-benzyl-4,6-O-benzylidene-3-O-methylsulfonylethoxymethyl- $_D$ -mannopyranosyl)- α - $_D$ -mannopyranoside (27). Disaccharide 27 (0.117 g, 0.14 mmol, α/β =1:5) was prepared in 72% yield from donor 17 (0.112 g, 0.19 mmol, 1 equiv) and acceptor 22 (0.107 g, 0.29 mmol, 1.5 equiv) according to the general procedure for glycosylations described above.

4.1.18.1. α-Anomer. TLC (33% toluene in EtOAc): R_{f} =0.6; $[\alpha]_{D}^{22}$ -8.5 (*c* 0.3, DCM); IR (neat, cm⁻¹): 696, 1040, 1312; ¹H NMR (400 MHz, CDCl₃) δ=2.81.2.87 (m, 4H, CH₃ Msem, and MeSO₂-CHHCH₂OCH₂--), 3.04-3.11 (m, 1H, MeSO₂CHHCH₂OCH₂--), 3.37 (s, 3H, CH₃ OMe), 3.77–3.94 (m, 7H), 3.98 (dd, 1H, J=3.2, 10.0 Hz), 4.00-4.17 (m, 4H), 4.27 (m, 2H), 4.42 (d, 1H, J=12.0 Hz, CHH Bn), 4.51 (d, 1H, J=12.0 Hz, CHH Bn), 4.67-4.69 (m, 3H, H-1 or H-1', CHH Bn, and MeSO₂(CH₂)₂OCHH-), 4.81-4.85 (m, 2H, CHH Bn, and MeSO₂(CH₂)₂OCHH-), 5.33 (d, 1H, J=0.8 Hz, H-1 or H-1'), 5.58 (s, 1H, CH benzylidene), 5.69 (s, 1H, CH benzylidene), 7.23-7.54 (m, 20H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ =42.9 (CH₃ Msem), 54.8 (CH₃ OMe), 54.9 (MeSO₂CH₂CH₂OCH₂-), 61.5 (MeSO₂ CH₂CH₂OCH₂-), 68.6, 68.7 (C-6 and C-6'), 63.9, 64.6, 72.6, 75.4, 76.3, 76.5, 78.3, 79.0 (C-2, C-3, C-4, C-5, C-2', C-3', C-4', C-5'), 73.0 (CH₂ Bn), 73.7 (CH₂ Bn), 94.5 (MeSO₂(CH₂)₂OCH₂-), 100.3, 101.1 (C-1 and C-1'), 101.4 (CH benzylidene), 101.8 (CH benzylidene), 126.0–129.2 (CH arom), 137.4, 137.5, 137.8, 138.3 (2×C_a benzylidene and $2 \times C_q$ Bn); CH Gated NMR (100 MHz, $CDCl_3$) δ =100.3 (J=170 Hz), 101.1 (J=171 Hz); HRMS $[M+Na]^+$ calculated for C45H52O14SNa 871.2971, found 871.2967.

4.1.18.2. β-Anomer. TLC (33% toluene in EtOAc): $R_f=0.35$; $[\alpha]_D^{22}$ -61.8 (c 1.0, DCM); IR (neat, cm⁻¹): 696, 1084, 1312; ¹H NMR $(400 \text{ MHz}, \text{ CDCl}_3) \delta = 2.77 \text{ (s, 3H, CH}_3 \text{ Msem}), 2.84 \text{ (dt, 1H, } J = 3.6,$ 16.4 Hz, MeSO₂CHHCH₂OCH₂-), 3.04-3.11 (m, 1H, MeSO₂-CHHCH₂OCH₂-), 3.30-3.38 (m, 4H, CH₃ OMe, and H-5'), 3.71-3.82 (m, 5H, H-3, H-5, H-6, and MeSO₂CH₂CH₂OCH₂-), 3.88 (t, 1H, J=10.4 Hz, H-6'), 3.94-3.98 (m, 2H, H-3, and H-2'), 4.09-4.18 (m, 2H, H-4, and H-4'), 4.23 (m, 1H, H-2), 4.27-4.30 (m, 2H, H-6, and H-6'), 4.53 (d, 1H, J=6.8 Hz, MeSO₂(CH₂)₂OCHH-), 4.69 (s, 1H, H-1'), 4.72-4.79 (m, 4H, H-1, 2×CHH Bn, and MeSO₂(CH₂)₂OCHH-), 4.93 (d, 1H, *J*=12.0 Hz, CHH Bn), 5.06 (d, 1H, *J*=12.4 Hz, CHH Bn), 5.51 (s, 1H. CH benzvlidene). 5.55 (s. 1H. CH benzvlidene). 7.23-7.39 (m. 20H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ =42.7 (CH₃ Msem), 54.7 (MeSO₂CH₂CH₂OCH₂-), 54.9 (CH₃ OMe), 61.1 (MeSO₂₋ CH₂CH₂OCH₂-), 64.0 (C-3' or C-5), 67.8 (C-5'), 68.5 (C-6'), 68.9 (C-6), 71.4 (CH₂ Bn), 74.0 (C-3 or C-2'), 74.3 (C-3' or C-5), 74.5 (CH₂ Bn), 75.4 (C-3 or C-2'), 75.8 (C-2), 77.5 (C-4'), 78.7 (C-4), 93.8 (MeS-O₂(CH₂)₂OCH₂-), 99.5 (C-1), 101.2 (C-1'), 101.6 (CH benzylidene), 101.6 (CH benzylidene), 126.0–129.1 (CH arom), 137.3, 137.5, 138.2, 138.8 ($2 \times C_q$ benzylidene and $2 \times C_q$ Bn); CH Gated NMR (100 MHz, CDCl₃) δ =99.5 (*J*=167 Hz, C-1), 101.2 (*J*=153 Hz, C-1'); HRMS [M+Na]⁺ calculated for C₄₅H₅₂O₁₄SNa 871.2970, found 871.2969.

4.1.19. 1,2:5,6-Di-O-isopropylidene-3-O-(2-O-benzyl-4,6-O-benzylidene-3-O-methylsulfonylethoxymethyl-*D*-mannopyranosyl)- α -*D*-glucofuranoside (**28**). Disaccharide **28** (0.139 g, 0.187 mmol, α/β =1:10) was prepared in 75% yield from donor **17b** (0.147 g, 0.25 mmol, 1 equiv) and acceptor **23** (0.098 g, 0.38 mmol, 1.5 equiv) according to the general procedure for glycosylations described above.

4.1.19.1. α -Anomer. TLC (50% toluene in EtOAc): $R_{f}=0.6$; $[\alpha]_{D}^{22}$ +50.0 (*c* 0.5, DCM); IR (neat, cm⁻¹): 697, 1026; ¹H NMR (400 MHz, CDCl₃) δ =1.33 (s, 3H, CH₃ isopropylidene), 1.36 (s, 3H, CH₃ isopropylidene), 1.43 (s, 3H, CH₃ isopropylidene), 1.51 (s, 3H, CH₃ isopropylidene), 2.84-2.88 (m, 4H, CH₃ Msem, and MeSO₂₋ CHHCH₂OCH₂-), 3.07-3.10 (m, 1H, MeSO₂CHHCH₂OCH₂-), 3.79-3.92 (m, 5H, H-2', H-5', H-6', and MeSO₂CH₂CH₂OCH₂-), 4.00 (dd, 1H, J=3.2, 10.0 Hz, H-3'), 4.05-4.08 (m, 2H, H-4, and H-6), 4.15-4.20 (m, 2H, H-4', and H-6), 4.23 (m, 1H, H-5), 4.31-4.35 (m, 2H, H-3', and H-6), 4.57 (d, 1H, J=3.6 Hz, H-2), 4.62 (d, 1H, J=7.2 Hz, MeSO₂(CH₂)₂OCHH-), 4.66 (d, 1H, J=12.4 Hz, CHH Bn), 4.76-4.79 (m, 2H, CHH Bn, and MeSO₂(CH₂)₂OCHH-), 5.30 (s, 1H, H-1'), 5.61 (s, 1H, CH benzylidene), 5.84 (d, 1H, J=3.6 Hz, H-1), 7.17-7.47 (m, 10H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ =25.4 (CH₃ isopropylidene), 26.2 (CH₃ isopropylidene), 26.8 (CH₃ isopropylidene), 26.9 (CH₃ isopropylidene), 42.8 (CH₃ Msem), 54.8 (MeSO₂₋ CH₂CH₂OCH₂-), 61.6 (MeSO₂CH₂CH₂OCH₂-), 65.0 (C-5'), 67.8 (C-6), 68.7 (C-6'), 72.4 (C-5), 73.0 (C-3'), 73.0 (CH₂ Bn), 75.9 (C-2'), 78.0 (C-4'), 80.1 (C-3), 81.4 (C-4), 84.0 (C-2), 94.7 (MeSO₂(CH₂)₂OCH₂-), 99.4 (C-1'), 101.7 (CH benzylidene), 105.2 (C-1), 109.5 (C_q isopropylidene), 112.2 (C_q isopropylidene), 125.9–129.2 (CH arom), 137.3, 137.6 (C_q benzylidene and C_q Bn); CH Gated NMR (100 MHz, CDCl₃) δ =99.4 (*J*=172 Hz, C-1'), 105.2 (*J*=181 Hz, C-1); HRMS [M+Na]⁺ calculated for C₃₆H₄₈O₁₄SNa 759.2657, found 759.2660.

4.1.19.2. β -Anomer. TLC (50% toluene in EtOAc): $R_{f}=0.4$: $[\alpha]_{D}^{22}$ -43.0 (*c* 0.5, DCM); IR (neat, cm⁻¹): 697, 733, 1025; ¹H NMR (400 MHz, CDCl₃) δ =1.33 (s, 3H, CH₃ isopropylidene), 1.34 (s, 3H, CH₃ isopropylidene), 1.44 (s, 3H, CH₃ isopropylidene), 1.51 (s, 3H, CH₃ isopropylidene), 2.80 (s, 3H, CH₃ Msem), 2.82-2.88 (m, 1H, MeSO₂CHHCH₂OCH₂-), 3.08-3.15 (m, 1H, MeSO₂CHHCH₂OCH₂-), 3.35 (m, 1H, H-5'), 3.73-3.85 (m, 3H, H-3', and MeSO₂₋ CH₂CH₂OCH₂-), 3.90-3.96 (m, 2H, H-2', and C-6'), 4.05-415 (m, 3H, 2×H-6, and H-4′), 4.30–4.32 (m, 3H, H-3, H-4, and H-6′), 4.42 (m, 1H, H-5), 4.51 (d, 1H, J=4.0 Hz, H-2), 4.55 (d, 1H, J=6.8 Hz, MeSO₂(CH₂)₂OCHH-), 4.64 (s, 1H, H-1'), 4.70-4.74 (m, 2H, CHH Bn, and MeSO₂(CH₂)₂OCHH-), 4.88 (d, 1H, J=12.0 Hz, CHH Bn), 5.56 (s, 1H, CH benzylidene), 5.93 (d, 1H, J=3.6 Hz, H-1), 7.15–7.45 (m, 10H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ =25.4 (CH₃ isopropylidene), 26.2 (CH₃ isopropylidene), 26.5 (CH₃ isopropylidene), 26.6 (CH₃ isopropylidene), 42.8 (CH₃ Msem), 54.5 (MeSO₂CH₂CH₂OCH₂-), 61.0 (MeSO₂CH₂CH₂OCH₂-), 66.0 (C-6), 67.7 (C-5'), 68.3 (C-6'), 72.9 (C-5), 74.4 (C-3'), 74.8 (CH2 Bn), 75.9 (C-2'), 77.6 (C-4'), 80.3, 80.9 (C-3 and C-4), 82.6 (C-2), 93.9 (MeSO₂(CH₂)₂OCH₂-), 100.2 (C-1'), 101.5 (CH benzylidene), 104.8 (C-1), 108.6 (Cq isopropylidene), 111.9 (Cq isopropylidene), 125.2-129.1 (CH arom), 137.2, 137.8 (Cq benzylidene and C_q Bn); CH Gated NMR (100 MHz, CDCl₃) δ =100.2 (*I*=154 Hz, C-1'), 104.8 (*I*=181 Hz, C-1); HRMS [M+Na]⁺ calculated for C₃₆H₄₈O₁₄SNa 759.2657, found 759.2659.

4.1.20. Methyl 2-O-benzyl-4,6-O-benzylidene-3-O-(2-O-benzyl-4,6-O-benzylidene- β -D-mannopyranosyl)- α -D-mannopyranoside (**29**). To a solution of methyl 2-O-benzyl-4,6-O-benzylidene-3-O-(2-O-benzyl-4,6-O-benzylidene-3-O-methysulfonylethoxymethyl-β-D-mannopyranosyl)- α -D-mannopyranoside (**20** β) (0.148 g, 0.17 mmol) in THF (3.5 mL, 0.05 M) was added piperidine (35 µl, 0.35 mmol, 2 equiv) followed by the addition of tetrabutylammonium fluoride (0.01 M in THF, 1.74 mL, 0.1 equiv). The reaction mixture was stirred for 24 h. The reaction mixture was quenched with NH₄Cl_(ag), diluted with EtOAc, washed with NH₄Cl_(aq), NaHCO_{3(aq)}, brine, dried over MgSO₄, filtered, concentrated, and purified by silica gel chromatography to give **29** (0.114 g, 0.160 mmol, 92%). TLC (50% EtOAc in PE): $R_{f}=0.8$; $[\alpha]_{D}^{22}$ –48.0 (*c* 0.6, DCM); IR (neat, cm⁻¹): 535, 698, 1093; ¹H NMR (500 MHz, CDCl₃) δ =2.59 (br s, 1H, OH-3'), 3.12 (m, 1H, H-5'), 3.35 (CH₃ OMe), 3.63-3.71 (m, 2H, H-5', and H-6'), 3.71 (d, 1H, J=4.0 Hz, H-2'), 3.79–3.88 (m, 4H, H-2, H-5, H-6, H-4'), 4.11–4.15 (m, 2H, H-4, and H-6'), 4.25 (dd, 1H, J=4.0, 9.5 Hz, H-6), 4.30 (dd, 1H, J=3.5, 10.0 Hz, H-3), 4.44(s, 1H, H-1'), 4.58–4.62(m, 2H, 2×CHHBn), 4.70(d, 1H, J=12.0 Hz, CHH Bn), 4.79 (s, 1H, H-1), 4.97 (d, 1H, J=11.0 Hz, CHH Bn), 5.20 (br s, 1H, CH benzylidene), 5.57 (s, 1H, CH benzylidene), 7.16–7.49 (m, 20H, H arom); ¹³C NMR (125 MHz, CDCl₃) δ =54.8 (CH₃ OMe), 64.0 (C-2 or C-5), 66.6 (C-5'), 68.5 (C-6'), 68.7 (C-6), 70.0 (C-3'), 72.6 (C-3), 72.9 (CH₂Bn), 74.3 (C-2 or C-5), 74.5 (CH₂Bn), 77.1 (C-4 and C-2'), 79.7 (C-4'), 98.0 (C-1'), 99.4 (C-1), 101.4 (CH benzylidene), 101.8 (CH benzylidene), 126.1–128.9 (CH arom), 137.2, 137.4, 137.5, 138.0 $(2 \times C_q \text{ benzylidene and } 2 \times C_q \text{ Bn})$; CH Gated NMR (100 MHz, CDCl₃) δ =98.0 (J=158 Hz, C-1'), 99.4 (J=168 Hz, C-1); HRMS [M+H]⁺ calculated for C₄₁H₄₅O₁₁713.29564, found 713.29657; [M+Na]⁺ calculated for C₄₁H₄₄O₁₁Na 735.2776, found 735.2778.

4.1.21. Methyl 2-O-benzyl-4,6-O-benzylidene-3-O-(2-O-benzyl-4,6-O-benzylidene-3-O-methylsulfonylethyl-*D*-mannopyranosyl)- α -*D*-mannopyranoside (**30**). The title compound was obtained as a side product in the reaction of **20** β with TBAF without piperidine as a scavenger. TLC (50% EtOAc in PE): R_{f} =0.6; $[\alpha]_{2}^{D2}$ -33.4 (*c* 1.0, DCM);

IR (neat, cm⁻¹): 730, 1061; ¹H NMR (400 MHz, CDCl₃) δ =2.79 (s, 3H, CH₃ Mse), 3.01-3.16 (m, 2H, MeSO₂CH₂CH₂-), 3.36 (m, 1H, H-5'), 3.39 (CH₃ OMe), 3.70-3.80 (m, 3H, H-2', H-6', and MeSO₂₋ CH₂CHH₂-), 3.80-3.93 (m, 4H, H-2, H-5, H-6, and MeSO₂₋ CH₂CHH₂-), 4.04 (t, 1H, J=8.8 Hz, H-4'), 4.08-4.20 (m, 2H, H-4, and H-6'), 4.29 (dd, 1H, *J*=4.4, 10.0 Hz, H-6), 4.32 (dd, 1H, *J*=3.2, 10.0 Hz, H-3), 4.39 (s, 1H, H-1'), 4.58 (d, 1H, J=12.4 Hz, CHH Bn), 4.63 (d, 1H. *I*=11.6 Hz, CHH Bn), 4.74 (d, 1H, *I*=12.4 Hz, CHH Bn), 4.82 (s, 1H, H-1), 4.96 (d, 1H, *J*=11.6 Hz, CHH Bn), 5.26 (br s, 1H, CH benzylidene), 5.63 (s, 1H, CH benzylidene), 7.19–7.50 (m, 20H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ=43.1 (CH₃ Mse), 54.9 (CH₃ OMe), 55.3 (MeS-O₂CH₂CH₂-), 63.8 (MeSO₂CH₂CH₂-), 64.0 (C-2 or C-5), 67.0 (C-5'), 68.6 (C-6'), 68.8 (C-6), 72.6 (C-3), 72.9 (CH₂ Bn), 74.2 (CH₂ Bn), 74.4 (C-2 or C-5), 74.9 (C-2'), 77.2 (C-4), 77.3 (C-4'), 77.7 (C-3'), 99.1 (C-1'), 99.4 (C-1), 101.2 (CH benzylidene), 101.8 (CH benzylidene), 126.0–129.0 (CH arom), 137.2, 137.5, 137.6, 138.2 (2×C_a benzylidene and $2 \times C_0$ Bn); CH Gated NMR (100 MHz, CDCl₃) δ =99.1 (*J*=160 Hz, C-1'), 99.5 (J=167 Hz, C-1); HRMS $[M+Na]^+$ calculated for C44H50O13SNa 841.2864, found 841.2868.

4.1.22. Methyl 2-O-benzyl-4,6-O-benzylidene-3-O-[2-O-benzyl-4,6-O-benzylidene-3-O-(2-O-benzyl-4,6-O-benzylidene-3-O-methyl-sulfonylethoxymethyl-*D*-mannopyranosyl)- β -*D*-mannopyranosyl]- α -*D*-mannopyranoside (**31**). Trisaccharide **31**(0.199 g, 0.17 mmol, α / β =1:5) was prepared in 83% yield from donor **17** (0.172 g, 0.30 mmol, 1.5 equiv) and acceptor **29** (0.144 g, 0.20 mmol, 1 equiv) according to the general procedure for glycosylations described above.

4.1.22.1. α -Anomer. TLC (33% toluene in EtOAc): $R_{f=0.66}$: $[\alpha]_{D}^{22}$ -2.5 (c 0.4, DCM); IR (neat, cm⁻¹): 698, 1067; ¹H NMR (400 MHz, CDCl₃) δ =2.59 (s, 3H, CH₃ Msem), 2.72–2.76 (m, 1H, MeSO₂-CHHCH₂OCH₂-), 2.91-2.98 (m, 1H, MeSO₂CHHCH₂OCH₂-), 3.05-3.10 (m, 1H, H-5') 3.36 (s, 3H, CH₃ OMe), 3.68 (dd, 1H, J=3.2, 10.0 Hz, H-3'), 3.75-3.92 (m, 10H) 4.01-4.36 (m, 10H), 4.39 (d, 1H, J=12.0 Hz, CHH Bn), 4.56–4.60 (m, 2H, CHH Bn, and MeSO₂(-CH₂)₂OCHH-), 4.73-4.79 (m, 3H, 2×CHH Bn, and MeSO₂(-CH₂)₂OCHH-), 4.85 (s, 1H), 4.97 (d, 1H, J=12.0 Hz, CHH Bn), 5.27 (s, 1H), 5.55 (s, 1H, CH benzylidene), 5.59 (s, 1H, CH benzylidene), 5.63 (s, 1H, CH benzylidene), 7.03–7.51 (m, 30H, H arom); ¹³C NMR (100 MHz, CDCl₃) δ=42.8 (CH₃ Msem), 54.8 (MeSO₂CH₂CH₂OCH₂-), 55.0 (CH₃ OMe), 61.5 (MeSO₂CH₂CH₂OCH₂-), 64.0, 64.8, 67.4, 72.9, 72.9, 74.2, 76.2, 76.5, 78.0, 78.2, 78.2, 78.6 (C-2, C-3, C-4, C-5, C-2', C-3', C-4', C-5', C-2", C-3", C-4", and C-5"), 68.6, 68.8 (C-6, C-6', and C-6"), 72.6 (CH₂ Bn), 72.7 (CH₂ Bn), 75.0 (CH₂ Bn), 94.8 (MeSO₂(-CH₂)₂OCH₂-), 98.7, 99.1, 99.8 (C-1, C-1', and C-1"), 101.7 (CH benzylidene), 101.8 (CH benzylidene), 102.0 (CH benzylidene), 126.1-129.3 (CH arom), 137.5, 137.6, 137.6 ($3 \times C_q$ benzylidene and $3 \times C_q$ Bn); HRMS $[M+Na]^+$ calculated for $C_{65}H_{72}O_{19}SNa$ 1211.4281, found 1211.4285.

4.1.22.2. β -Anomer. TLC (33% toluene in EtOAc): $R_{\rm f}=0.45$; $[\alpha]_{\rm D}^{22}$ -136.4 (*c* 1.0, DCM); IR (neat, cm⁻¹): 698, 1092; ¹H NMR (400 MHz, CDCl₃) δ =2.72 (s, 3H, CH₃ Msem), 2.72–2.82 (m, 1H, MeSO₂-CHHCH₂OCH₂-), 2.99-3.00 (m, 1H, MeSO₂CHHCH₂OCH₂-), 3.10-3.15 (m, 2H, H-5', and H-5"), 3.40 (CH₃ OMe), 3.52 (dd, 1H, J=3.2, 10.0 Hz, H-3' or H-3"), 3.71 (m, 1H, H-2' or H-2"), 3.75 (m, 1H, MeSO₂CH₂CHHOCH₂-), 3.82-3.95 (m, 8H, H-2, H-5, H-6, H-2' or H-2"), (H-3' or H-3"), H-6', H-6", and MeSO₂CH₂CHHOCH₂-), 4.01 (m, 1H, H-4' or H-4"), 4.08 (m, 1H, H-4' or H-4"), 4.15-4.22 (m, 3H, H-4, H-6', and H-6"), 4.28 (dd, 1H, J=3.6, 9.2 Hz, H-6), 4.34-4.38 (m, 2H, H-3, and (H-1' or H-1"), 4.43 (s, 1H, H-1' or H-1"), 4.49 (d, 1H, J=6.8 Hz, MeSO₂(CH₂)₂OCHH-), 4.64 (d, 1H, J=7.2 Hz, MeSO₂(-CH₂)₂OCHH-), 4.66-4.75 (m, 3H, 3×CHH Bn), 4.78 (d, 1H, J=12.0 Hz, CHH Bn), 4.85 (s, 1H, H-1), 4.96 (d, 1H, J=12.0 Hz, CHH Bn), 5.04 (d, 1H, J=12.0 Hz, CHH Bn), 5.46 (s, 1H, CH benzylidene), 5.48 (s, 1H, CH benzylidene), 5.58 (s, 1H, CH benzylidene), 7.15-7.48 (m, 30H, H arom); 13 C NMR (100 MHz, CDCl₃) δ =42.5 (CH₃ Msem), 54.7 (MeSO₂CH₂CH₂OCH₂–), 55.0 (CH₃ OMe), 61.3 (MeSO₂-CH₂CH₂OCH₂–), 64.0, 74.2, 74.2, 74.4 (C-2, C-3 C-2', and C-5), 67.5, 67.8 (C-5' and C-5''), 68.5, 68.6 (C-6' and C-6''), 68.8 (C-6), 72.7 (CH₂ Bn), 72.8 (C-3), 74.3 (CH₂ Bn), 74.5 (CH₂ Bn), 74.6 (C-2''), 75.2 (C-3''), 77.0, (C-4''), 77.3 (C-4), 77.4 (C-4'), 93.7 (MeSO₂(CH₂)₂OCH₂–), 98.1, 98.4 (C-1' and C-1''), 99.2 (C-1), 101.5 (CH benzylidene), 101.7 (CH benzylidene), 101.7 (CH benzylidene), 101.7 (CH benzylidene), 125.3–129.7 (CH arom), 137.3, 137.4, 137.5, 138.3, 138.6 ($3 \times C_q$ benzylidene and $3 \times C_q$ Bn); CH Gated NMR (100 MHz, CDCl₃) δ =98.1 (*J*=153 Hz, C-1' or C-1''), 98.1 (*J*=155 Hz, C-1' or C-1''), 99.2 (*J*=167 Hz, C-1); HRMS [M+Na]⁺ calculated for C₆₅H₇₂O₁₉SNa 1211.4281, found 1211.4284.

4.1.23. Methyl 3-O-[3-O-(β -D-mannopyranosyl)- β -D-mannopyranosyll- α -*D*-mannopyranoside (**31**). To a solution of methyl 2-Obenzyl-4,6-O-benzylidene-3-O-[2-O-benzyl-4,6-O-benzylidene-3-0-(2-0-benzyl-4,6-0-benzylidene3-0-methysulfonylethoxymethyl $-\beta$ -D-mannopyranosyl)- β -D-mannopyranosyl] α -D-mannopyranoside **31** β (40 mg, 35 μ mol) in THF (0.7 mL, 0.05 M) were added piperidine (7 µl, 70 µmol, 2 equiv) and tetrabutylammonium fluoride (0.01 M in THF, 0.35 mL, 3.5 µmol, 0.1 equiv). The reaction mixture was stirred for 24 h. The reaction mixture was quenched with NH₄Cl_(ag), diluted with EtOAc, washed with NH₄Cl_(ag), NaHCO_{3(ag)}, brine, dried over MgSO₄, filtered, concentrated, and purified by silica gel chromatography to provide methyl 2-O-benzyl-4,6-Obenzylidene-3-0-[2-0-benzyl-4,6-0-benzylidene-3-0-(2-0-benzyl-4,6-O-benzylidene- β -D-mannopyranosyl)- β -D-mannopyranosyl $]-\alpha$ -D-mannopyranoside. This trimer was dissolved in MeOH (1 mL) and H₂O (0.7 mL) before the addition of catalytic amount of Pd (OH)₂ on charcoal. The mixture was stirred for 24 h under an H₂atmosphere, filtered, and purified by gel filtration (HW-40), to afford trisaccharide **32** (11 mg, 21 µmol, 60%); ¹H NMR (600 MHz, CDCl₃) δ =3.30–3.37 (m, 5H) 3.49 (t, 1H, *J*=9.6 Hz), 3.58–3.61 (m, 2H), 3.63-3.67 (m, 5H), 3.83-3.88 (m, 3H), 3.91 (dd, 1H, J=2.4, 9.6 Hz), 3.95 (dd, 1H, J=3.0, 9.6 Hz), 3.98 (d, 1H, J=2.4 Hz), 4.06 (s, 1H), 4.19 (s, 1H), 4.73 (s, 1H), 4.74 (s, 1H), 4.79 (s, 1H); ¹³C NMR $(150 \text{ MHz}, \text{CDCl}_3) \delta = 53.7 (\text{CH}_3 \text{ OMe}), 61.8, 61.9 (\text{C-6}, \text{C-6}', \text{and C-6}''),$ 66.1, 66.2, 67.8, 67.9, 68.7, 71.7, 73.3, 73.8, 77.0, 77.3, 78.2, 79.8 (C-2, C-3, C-4, C-5, C-2', C-3', C-4', C-5', C-2", C-3", C-4", C-5"), 97.6, 97.7, 101.6 (C-1, C-1', and C-1"); HRMS [M+Na]⁺ calculated for C₁₉H₃₄O₁₆Na 541.1739, found 541.1736.

Supplementary data

Supplementary data associated with this article can be found in online version at doi:10.1016/j.tet.2010.06.007. These data include MOL files and InChIKeys of the most important compounds described in this article.

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