

## Improved Double Epimerisation of (D)-Glucose into (D)-Gulose and the Synthesis of (D)-Xylo-imidazolopiperidinose.

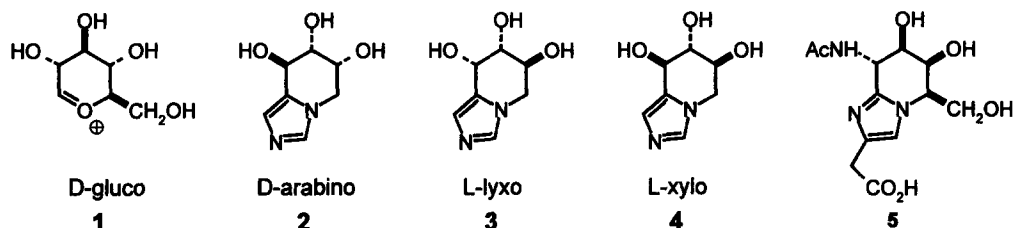
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Received 12 March 1999; accepted 19 May 1999

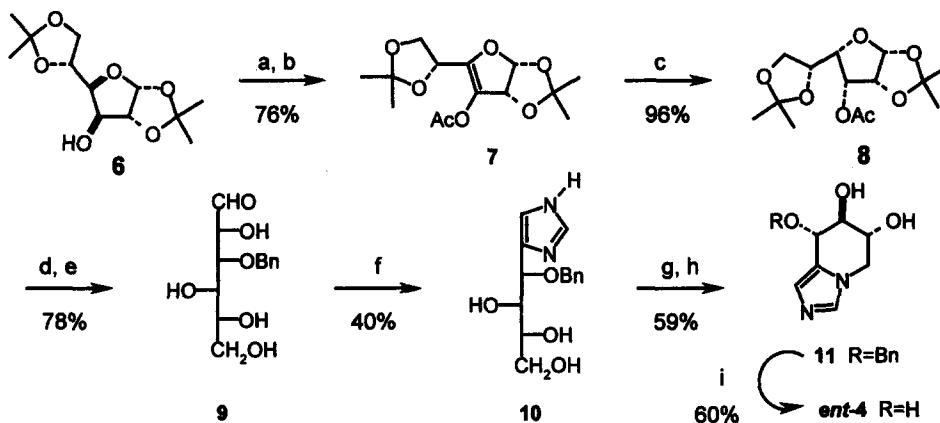
**Abstract:** Rhodium/alumina catalysed cis-hydrogenation of the known enol-acetate **7** proceeded quantitatively and with complete stereoselectivity leading to the D-gulose derivative **8**. Several reaction steps permitted transformation of **8** into the target D-xylo-imidazolopiperidinose *ent*-**4** molecule, i.e. the enantiomer of the already known imidazolo-sugar **4**. © 1999 Published by Elsevier Science Ltd. All rights reserved.

Cyclic half-chair carboxonium ions are nowadays the accepted intermediates during glycosidase-induced hydrolysis of pyranose type oligo- and polysaccharides. The geometry of these half-chair carboxonium ions, e.g. **1**, is very close to the postulated transition state which leads to them. Half-chair sugar-amidines which were prepared by Wong [1] and by Ganem [2] proved to be among the most potent artificial glycosidase inhibitors. We prepared half-chair piperidinose derivatives by incorporating an imidazole ring, e.g. the D-arabino-aminosugar **2** [3] a compound which turned out to be a good and selective inhibitor of human liver  $\alpha$ -mannosidase [4]. In the meantime we also prepared the L-lyxo **3** [5] and the L-xylo **4** [6] stereoisomers of **2**. Similarly, Vasella prepared several triazole- [7] and tetrazole-sugar derivatives [8]. Eventually, nagstatine **5**, a naturally occurring imidazolosugar, was isolated, and proven to be an inhibitor of N-acetylaminoglucosaminidase [9]. To the best of our knowledge **5** is the only imidazole-sugar found so far in nature whose N-protonated form corresponds to the postulated half-chair cyclic carboxonium ion.



We describe herein the hemi-synthesis of the D-xylo-imidazolopiperidinose *ent*-**4**, which required a twofold configurational inversion of D-glucose-diacetonide **6** into the known 3-O-benzyl-D-gulose derivative **9** [10] according to a novel catalytic hydrogenation methodology. The critical cis-hydrogenation of **7** - which led mostly to hydrogenolysis of the acetoxy group with palladium [10] - was achieved successfully over a rhodium catalyst, the crystalline stereoisomer **8** being formed as the only reaction product ( 96% after crystallization ). Reaction of **8** with sodium methanolate in THF using PTC conditions ( NBu<sub>4</sub>I ) gave the corresponding

alcoholate, to which benzyl bromide was added to yield the expected O-benzyl derivative. Removal of the acetonide protection groups (Dowex<sup>®</sup>) gave the desired D-glucose derivative **9**. Condensation of the latter with formamidine according to a method we described previously [11], led in moderate yield to the imidazole derivative **10**. Ditosylation in pyridine at -10 °C of this latter compound occurred both at the remote nitrogen atom, and selectively at the primary alcohol function. The expected crude ditosyl derivative dissolved slowly in sodium hydroxide at 60 °C and led to bicyclic compound **11**. Hydrogenolysis of benzyl ether **11** led to the target molecule *ent*-**4** which showed all the physical characteristics of **4** except for the optical rotation which is of



opposite sign: *ent*-**4** ( $[\alpha]_D = -68$ ); **4** ( $[\alpha]_D = +63$ ) [6].

a) PCC, CH<sub>2</sub>Cl<sub>2</sub>, 45 °C, 4h; b) Ac<sub>2</sub>O, pyridine, 80 °C, 6h; c) H<sub>2</sub>, 50 bar, Rh(5%)/Al<sub>2</sub>O<sub>3</sub>, AcOEt, rt, 5 mn; d) 1. MeONa, NBu<sub>4</sub>I, THF, rt, 45 mn, 2. NaH, BnBr, THF, 45 °C, 2h; e) Dowex<sup>®</sup> (5x28), H<sub>2</sub>O/EtOH (5:5), 75 °C, 4h; f) formamidine acetate, NH<sub>3</sub>, 45 bar, 80 °C, 48h; g) TsCl (2.8 eq), pyridine, -10 °C, 4h; h) NaOH (1M), 60 °C, 16h; i) H<sub>2</sub>, 1 bar, Pd(5%)/C, AcOEt, rt, 1h.

**Acknowledgements.** The support of the *Centre National de la Recherche Scientifique* (UPRES-A 7015) is gratefully acknowledged. We also wish to thank the French Ministry of Higher Education for a PhD-grant to H.S. and the department of catalysis of NOVARTIS in Basle for the catalytic hydrogenation procedure of compound **11**.

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