

Scheme 1. Retrosynthetic analysis of the heterohexasaccharide.

selectively couple a mannose acceptor at C-3 with a glucose donor by an α -linkage. For this purpose, a glucosyl donor with C-2 possessing non-neighboring group participation and a mannose acceptor with 2,3-OHs were needed. Initially, we tried to use the method⁴ that is very effective for selective coupling of a 4,6-*O*-benzylidened mannose acceptor with acylated mannosyl donors to get α -(1 \rightarrow 3)-linked oligosaccharides. However, it was found that using the same acceptor **1**,⁵ the coupling with isopropyl 2,3,4,6-tetra-*O*-benzyl-1-thio- β -D-glucopyranoside (**6**) gave an inseparable complex mixture (Scheme 2). To solve this problem, an alternative mannose acceptor was prepared. Thus, allyl 4,6-*O*-benzylidene- α -D-mannopyranoside (**1**)⁵ was acetylated with acetic anhydride in pyridine to obtain **2** (95%). Debenzylideneation of **2** and subsequent benzylation afforded allyl 2,3-di-*O*-acetyl-4,6-di-*O*-benzoyl- α -D-mannopyranoside (**3**). Selective deacetylation of **3** with CH_3COCl –MeOH⁶ furnished the alternative acceptor **4**. It was interesting to find that condensation of **6** with **4** selectively gave the required α -(1 \rightarrow 3)-linked disaccharide **7** in acceptable yield (55%). The 3-*O*-glycosylation was confirmed by benzylation of **7** to give allyl 2,3,4,6-tetra-*O*-benzyl- α -D-glucopyranosyl-(1 \rightarrow 3)-2,4,6-tri-*O*-benzoyl- α -D-mannopyranoside (**8**), and the ¹H NMR spectrum of **8** showed a doublet at δ 4.90 ppm with $J_{1,2}$ 3.4 Hz, the salient feature for H-1' of an α -D-glucopyranoside, and a newly emerged doublet of doublets at δ 5.51 ppm with $J_{1,2}$ 1.8 and $J_{2,3}$ 3.2 Hz, the salient feature for H-2 of an α -D-mannopyranoside. Coupling of the acceptor **7** with the donor, 2,3,4,6-tetra-*O*-benzoyl- α -D-mannopyranosyl-(1 \rightarrow 3)-2,4,6-tri-*O*-benzoyl- α -D-mannopyranosyl trichloroacetimidate (**9**),³ gave tetrasaccharide **10** (75%). Deallylation of **10** with PdCl_2 in CH_3OH ⁷ gave the tetrasaccharide hemiacetal **11** (90%), and subsequent trichloroacetimidation⁸ with trichloroacetonitrile in the presence of potassium carbonate readily afforded the tetrasaccharide donor **12** in high yield (90%). Coupling of **12** with the acceptor, methyl 3,4,6-tri-*O*-benzoyl- α -D-mannopyranosyl-(1 \rightarrow 2)-3,4,6-tri-*O*-benzoyl- α -D-mannopyranoside (**13**),⁹ gave hexasaccharide **14** (70%). Catalytic debenzylation

of **14** with hydrogen in the presence of Pd/C afforded **15**, and finally deacylation in ammonia-saturated methanol furnished the target hexasaccharide **16**. The ¹H and ¹³C NMR spectra of **16** showed some characteristic signals such as at δ 5.16, 5.03, 4.89 for 5 H-1 of Manp, and δ 5.15 for H-1 of Glcp, and δ 102.19, 101.58, 100.72, 100.71, 100.69 for 5 C-1 of Manp, and δ 99.37 for C-1 of Glcp.

In summary, a facile synthesis of the heterohexasaccharide was achieved in a regio- and stereoselective way.

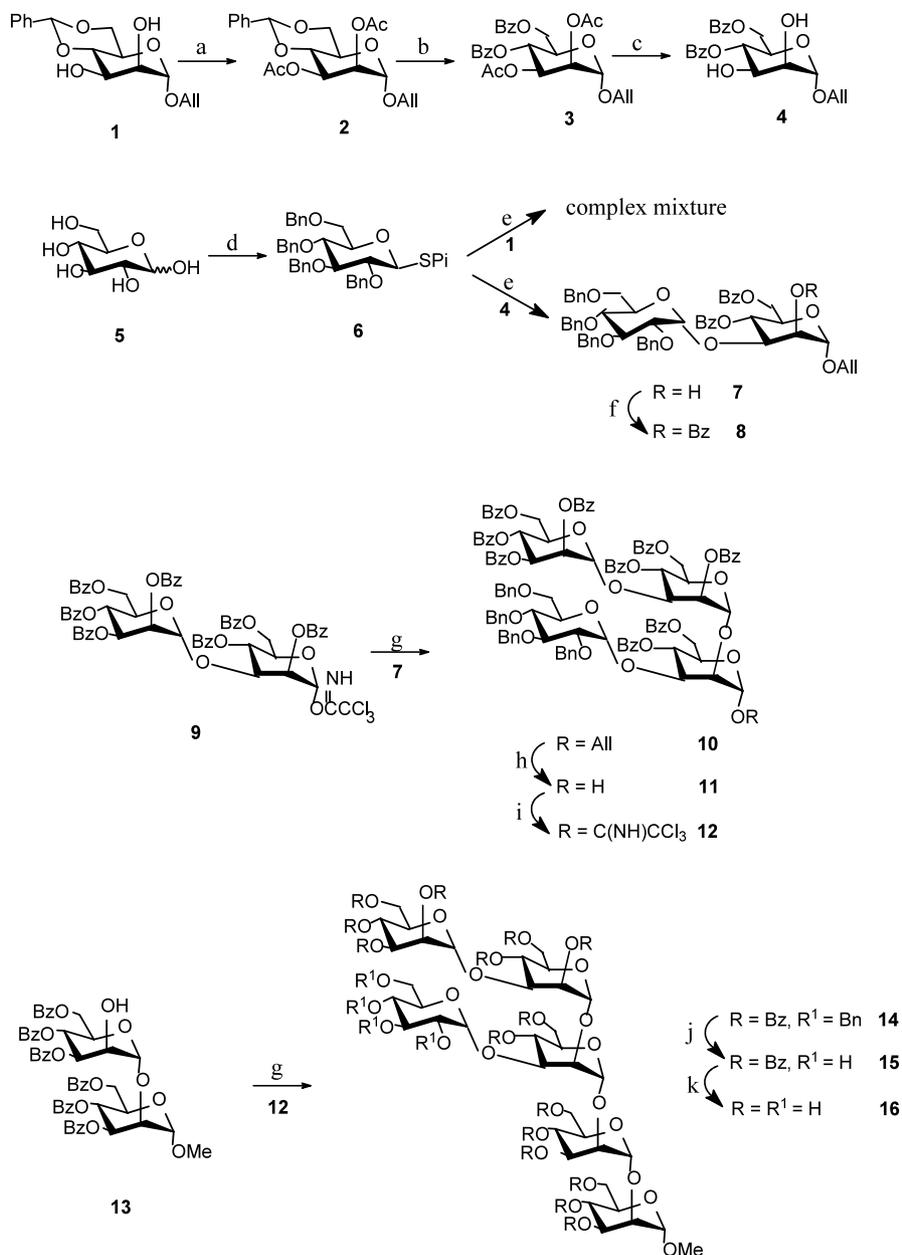
3. Experimental

3.1. General methods

Optical rotations were determined at 25 °C with a Perkin–Elmer Model 241-MC automatic polarimeter. Melting points were determined with a ‘Mel-Temp’ apparatus. ¹H and ¹³C NMR spectra were recorded with Bruker ARX 400 spectrometers for solutions in CDCl_3 or D_2O as indicated, and individual resonances could not be identified with the specific sugar residues. Chemical shifts are given in parts per million (ppm) downfield from internal Me_4Si . Mass spectra were recorded with a VG PLATFORM mass spectrometer using the electrospray-ionization mode. Thin-layer chromatography (TLC) was performed on silica gel HF₂₅₄ with detection by charring with 30% (v/v) H_2SO_4 in MeOH or in some cases by UV detection. Column chromatography was conducted by elution of a column (16 \times 240, 18 \times 300, 35 \times 400 mm) of silica gel (100–200 mesh). Solutions were concentrated at < 60 °C under diminished pressure.

3.2. Allyl 2,3-di-*O*-acetyl-4,6-*O*-benzylidene- α -D-mannopyranoside (**2**)

To a solution of **1**⁵ (3.08 g, 10.0 mmol) in Py (10 mL), Ac_2O (2.37, 25.1 mmol) was added dropwise, and the mixture was stirred overnight at room temperature (rt). TLC (2:1 petroleum ether–EtOAc) indicated that the



Scheme 2. Scheme and conditions: (a) Ac_2O , Py, rt. (b) 80% $\text{HOAc-H}_2\text{O}$, reflux, 2 h; then PhCOCl-Py , rt. (c) 5% CH_3COCl , CH_3OH , 40 °C, 4 h. (d) i. Ac_2O , NaOAc , reflux, 10 min; ii. $\text{HSCH}(\text{CH}_3)_2$, $\text{BF}_3 \cdot \text{Et}_2\text{O}$, rt, 1 h; iii. NaOMe , MeOH , rt; iv. PhCH_2Br , NaH , DMF . (e) NIS , TMSOTf , CH_2Cl_2 , -25 °C. (f) PhCOCl-Py , rt. (g) TMSOTf , CH_2Cl_2 , -25 °C. (h) PdCl_2 , CH_3OH , 40 °C, 4 h. (i) CCl_3CN , CH_2Cl_2 , K_2CO_3 , rt. (j) H_2 , Pd/C , $\text{CH}_3\text{OH-EtOAc}$, 40 °C. (k) $\text{NH}_3-\text{CH}_3\text{OH}$, rt.

reaction was complete. The mixture was diluted with CH_2Cl_2 , washed with 1 N HCl , water, and satd aq NaHCO_3 . The organic layer was combined, dried, and concentrated. Purification by column chromatography (2:1 petroleum ether– EtOAc) gave **2** as a syrup (3.72 g, 95%): $[\alpha]_D^{20} +38.0^\circ$ (*c* 1.0, CHCl_3); $^1\text{H NMR}$ (CDCl_3): δ 7.48–7.35 (m, 5 H, PhH), 5.89 (m, 1 H, $\text{CH}_2=\text{CH}-\text{CH}_2-$), 5.58 (s, 1 H, PhCH=), 5.44 (dd, 1 H, $J_{2,3}$ 3.5 Hz, $J_{3,4}$ 9.7 Hz, H-3), 5.37 (dd, 1 H, $J_{1,2}$ 1.6 Hz, H-2), 5.34–5.23 (m, 2 H, $\text{CH}_2=\text{CH}-\text{CH}_2-$), 4.82 (s, 1 H, H-1), 4.28 (dd, 1 H, $J_{5,6}$ 4.4 Hz, $J_{6,6'}$ 10.0 Hz, H-6), 4.23–3.99

(m, 2 H, $\text{CH}_2=\text{CH}-\text{CH}_2-$), 4.05 (dd, 1 H, $J_{4,5}$ 9.7 Hz, H-4), 4.02 (m, 1 H, H-5), 3.85 (dd, 1 H, $J_{5,6'}$ 10.0 Hz, H-6'), 2.17 (s, 3 H, CH_3), 2.03 (s, 3 H, CH_3). Anal. Calcd for $\text{C}_{20}\text{H}_{24}\text{O}_8$: C, 61.22; H, 6.12. Found: C, 60.98; H, 6.15.

3.3. Allyl 2,3-di-*O*-acetyl-4,6-di-*O*-benzoyl- α -D-mannopyranoside (**3**)

Compound **2** (3.92 g, 10.0 mmol) was dissolved in 80% HOAc (50 mL), and the mixture was stirred under reflux

for 2 h, at the end of which time TLC (1:1 petroleum ether–EtOAc) indicated that the reaction was complete. The mixture was concentrated to dryness under reduced pressure. To a solution of the residue in Py (8 mL), BzCl (2.5 mL, 21.6 mmol) was added dropwise, and the mixture was stirred overnight at rt. TLC (3:1 petroleum ether–EtOAc) indicated that the reaction was complete. The mixture was diluted with CH₂Cl₂, washed with 1 N HCl, water, and satd aq NaHCO₃. The organic layer was combined, dried, and concentrated. Purification by column chromatography (3:1 petroleum ether–EtOAc) gave **3** as a syrup (4.35 g, 85%): $[\alpha]_D^{20} +49.4^\circ$ (*c* 0.9, CHCl₃); ¹H NMR (CDCl₃): δ 8.05–7.38 (m, 10 H, PhH), 5.92 (m, 1 H, CH₂=CH–CH₂–), 5.71 (dd, 1 H, *J*_{3,4} = *J*_{4,5} = 10.0 Hz, H-4), 5.64 (dd, 1 H, *J*_{2,3} 3.3 Hz, H-3), 5.33 (dd, 1 H, *J*_{1,2} 1.7 Hz, H-2), 5.34–5.22 (m, 2 H, CH₂=CH–CH₂–), 4.93 (d, 1 H, H-1), 4.56 (dd, 1 H, *J*_{5,6} 2.9 Hz, *J*_{6,6'} 12.0 Hz, H-6), 4.44 (dd, 1 H, *J*_{5,6'} 5.4 Hz, H-6'), 4.31 (m, 1 H, H-5), 4.28–4.06 (m, 2 H, CH₂=CH–CH₂–), 2.16 (s, 3 H, CH₃), 1.91 (s, 3 H, CH₃). Anal. Calcd for C₂₇H₂₈O₁₀: C, 63.28; H, 5.47. Found: C, 63.47; H, 5.44.

3.4. Allyl 4,6-di-*O*-benzoyl- α -D-mannopyranoside (**4**)

To a solution of **3** (2.56 g, 5.0 mmol) in anhyd CH₃OH (60 mL) was added CH₃COCl (3.0 mL), and the mixture was stirred for 3–4 h at 40 °C, at the end of which time TLC (1:1 petroleum ether–EtOAc) indicated that the reaction was complete. The mixture was concentrated under reduced pressure, then passed through a silica-gel column with 1:1 petroleum ether–EtOAc as the eluent to give **4** as a syrup (1.71 g, 80%): $[\alpha]_D^{20} +85.7^\circ$ (*c* 0.8, CHCl₃); ¹H NMR (CDCl₃): δ 8.06–7.38 (m, 10 H, PhH), 5.92 (m, 1 H, CH₂=CH–CH₂–), 5.40 (dd, 1 H, *J*_{3,4} = *J*_{4,5} = 9.7 Hz, H-4), 5.31–5.20 (m, 2 H, CH₂=CH–CH₂–), 5.01 (s, 1 H, H-1), 4.59 (dd, 1 H, *J*_{5,6} 2.6 Hz, *J*_{6,6'} 11.9 Hz, H-6), 4.45 (dd, 1 H, *J*_{5,6'} 5.9 Hz, H-6'), 4.28–4.04 (m, 5 H), 3.27 (s, 1 H, OH), 2.76 (s, 1 H, OH). Anal. Calcd for C₂₃H₂₄O₈: C, 64.49; H, 5.61. Found: C, 64.80; H, 5.58.

3.5. Isopropyl 2,3,4,6-tetra-*O*-benzyl-1-thio- β -D-glucopyranoside (**6**)

To a solution of per-*O*-acetyl-D-glucopyranoside (63.9 g, 164 mmol) from D-glucose in CH₂Cl₂ was added isopropyl mercaptan (21.0 mL) and a solution of BF₃·Et₂O (45 mL, 47% in Et₂O). After stirring the mixture at rt for 1 h, TLC (2:1 petroleum ether–EtOAc) indicated that the reaction was complete. The mixture was diluted with CH₂Cl₂ and washed with satd aq NaHCO₃. The organic layer was dried, and concentrated. To a solution of the residue in MeOH (200 mL) was added 4.0 M NaOMe–MeOH solution dropwise to pH 10. After stirring the mixture at rt for 5 h, TLC (3:1 EtOAc–

MeOH) indicated that the reaction was complete. The reaction mixture was neutralized with 1:10 HOAc–MeOH, then the mixture was concentrated, and the residue was purified by column chromatography (3:1 EtOAc–MeOH) to give a solid (23.4 g, 60%). To a solution of the solid (2.38 g, 10.0 mmol) in dry DMF (80 mL) were added PhCH₂Br (7.0 mL, 58.9 mmol) and NaH (1.15 g) at 0 °C. After stirring the mixture overnight at rt, TLC (4:1 petroleum–EtOAc) indicated that the reaction was complete. Water (10 mL) was added to the reaction mixture, and then the mixture was diluted with EtOAc and washed with water. The organic layer was dried and concentrated. Purification by column chromatography (3:1 petroleum ether–EtOAc) gave an amorphous solid **6** (5.68 g, 95%): $[\alpha]_D^{20} +6.2^\circ$ (*c* 0.8, CHCl₃); ¹H NMR (CDCl₃): δ 7.36–7.14 (m, 20 H, PhH), 4.92 (d, 1 H, *J*_{1,2} 8.8 Hz, H-1), 4.94–4.52 (m, 8 H, PhCH₂), 3.73 (dd, 1 H, *J*_{5,6} 1.8 Hz, *J*_{6,6'} 10.9 Hz, H-6), 3.69 (dd, *J*_{2,3} = *J*_{3,4} = 9.3 Hz, H-3), 3.64 (dd, 1 H, *J*_{5,6'} 5.0 Hz, H-6'), 3.59 (dd, 1 H, *J*_{4,5} 9.3 Hz, H-4), 3.47 (m, 1 H, H-5), 3.43 (dd, 1 H, H-2), 3.25 (m, 1 H, (CH₃)CHS), 1.38–1.34 (dd, 6 H, (CH₃)CHS). Anal. Calcd for C₃₇H₄₂O₅S: C, 74.25; H, 7.02. Found: C, 74.61; H, 6.98.

3.6. Allyl 2,3,4,6-tetra-*O*-benzyl- α -D-glucopyranosyl-(1 → 3)-4,6-di-*O*-benzoyl- α -D-mannopyranoside (**7**)

Donor **6** (2.99 g, 5.0 mmol) and acceptor **4** (2.14 g, 5.0 mmol) were dried together under high vacuum for 2 h, then dissolved in anhyd CH₂Cl₂ (70 mL). TMSOTf (15 μ L, 0.08 mmol) and NIS (0.112 g, 0.5 mmol) were added at –25 °C with nitrogen protection. The reaction mixture was stirred for 3 h, at the end of which time TLC indicated that the reaction was complete. Then the mixture was neutralized with Et₃N and concentrated under reduced pressure to dryness. Purification by column chromatography (3:1 petroleum ether–EtOAc) gave **7** as a syrup (2.61 g, 55%): $[\alpha]_D^{20} +29.0^\circ$ (*c* 1.0, CHCl₃); ¹H NMR (CDCl₃): δ 8.05–7.13 (m, 30 H, PhH), 5.93 (m, 1 H, CH₂=CH–CH₂–), 5.75 (dd, 1 H, *J*_{3,4} = *J*_{4,5} = 9.9 Hz, H-4), 5.32–5.21 (m, 2 H, CH₂=CH–CH₂–), 4.86 (d, 1 H, *J*_{1,2} 3.7 Hz, H-1'), 4.83 (d, 1 H, *J*_{1,2} 1.4 Hz, H-1), 4.79–4.01 (m, 15 H), 3.89 (dd, 1 H, *J*_{2,3} = *J*_{3,4} = 9.6 Hz, H-3'), 3.69–3.57 (m, 3 H), 3.41–3.32 (m, 3 H), 3.25 (dd, 1 H, *J*_{4,5} 9.6 Hz, H-4'); ¹³C NMR (CDCl₃): δ 166.42, 165.60 (2 PhCO), 138.73, 138.25, 138.12, 137.46, 133.76, 133.00, 132.93, 129.92, 129.83, 128.54, 128.46, 128.40, 128.28, 128.15, 128.10, 127.96, 127.77, 127.65 (Ph–C), 117.89 (CH₂=CH–CH₂–), 99.47, 97.76 (2 C-1), 81.75, 79.58, 79.14, 77.98, 75.63, 74.94, 73.67, 72.57, 71.15, 69.43, 69.30, 68.93, 68.46, 68.24, 64.16. Anal. Calcd for C₅₇H₅₈O₁₃: C, 72.00; H, 6.11. Found: C, 71.75; H, 6.14.

3.7. Allyl 2,3,4,6-tetra-*O*-benzyl- α -D-glucopyranosyl-(1 \rightarrow 3)-2,4,6-tri-*O*-benzoyl- α -D-mannopyranoside (**8**)

To a solution of compound **7** (0.19 g, 0.2 mmol) in Py (2 mL), BzCl (0.03 mL, 0.26 mmol) was added dropwise, and the mixture was stirred overnight at rt, at the end of which time TLC (3:1 petroleum ether–EtOAc) indicated that the reaction was complete. The mixture was diluted with CH₂Cl₂, washed with 1 N HCl, water, and satd aq NaHCO₃. The organic layer was combined, dried, and concentrated. Purification by column chromatography (3:1 petroleum ether–EtOAc) gave **8** as a syrup (0.19 g, 90%): $[\alpha]_D^{20} +35.9^\circ$ (*c* 0.9, CHCl₃); ¹H NMR (CDCl₃): δ 8.10–7.05 (m, 35 H, PhH), 6.02 (dd, 1 H, $J_{3,4} = J_{4,5} = 9.5$ Hz, H-4), 5.60 (m, 1 H, CH₂=CH–CH₂–), 5.51 (dd, 1 H, $J_{1,2}$ 1.8 Hz, $J_{2,3}$ 3.2 Hz, H-2), 5.39–5.27 (m, 2 H, CH₂=CH–CH₂–), 5.15 (d, 1 H, H-1), 4.90 (d, 1 H, $J_{1,2}$ 3.4 Hz, H-1'), 4.70–4.03 (m, 14 H), 3.80 (dd, 1 H, $J_{2,3} = J_{3,4} = 9.5$ Hz, H-3'), 3.72 (m, 1 H, H-5'), 3.51 (dd, 1 H, $J_{4,5} = 9.5$ Hz, H-4'), 3.32–3.24 (m, 3 H). Anal. Calcd for C₆₄H₆₂O₁₄: C, 72.87; H, 5.88. Found: C, 73.08; H, 5.85.

3.8. Allyl 2,3,4,6-tetra-*O*-benzoyl- α -D-mannopyranosyl-(1 \rightarrow 3)-2,4,6-tri-*O*-benzoyl- α -D-mannopyranosyl-(1 \rightarrow 2)-[2,3,4,6-tetra-*O*-benzyl- α -D-glucopyranosyl-(1 \rightarrow 3)]-4,6-di-*O*-benzoyl- α -D-mannopyranoside (**10**)

Donor **9**³ (1.21 g, 1.0 mmol) and acceptor **7** (0.95 g, 1.0 mmol) were dried together under high vacuum for 2 h, then dissolved in anhyd CH₂Cl₂ (70 mL). TMSOTf (20 μ L, 0.10 mmol) was added at -25°C with nitrogen protection. The reaction mixture was stirred for 3 h, at the end of which time TLC indicated that the reaction was complete. Then the mixture was neutralized with Et₃N and concentrated under reduced pressure to dryness. Purification by column chromatography (2:1 petroleum ether–EtOAc) gave **10** as a syrup (1.50 g, 75%): $[\alpha]_D^{20} -30.6^\circ$ (*c* 1.0, CHCl₃); ¹H NMR (CDCl₃): δ 8.19–7.10 (m, 65 H, PhH), 6.15 (dd, 1 H, $J_{3,4} = J_{4,5} = 10.1$ Hz, H-4 of Manp), 6.05 (dd, 1 H, $J_{3,4} = J_{4,5} = 9.9$ Hz, H-4 of Manp), 5.95–5.83 (m, 3 H, CH₂=CH–CH₂–, H-4, H-2 of Manp), 5.75 (dd, 1 H, $J_{2,3}$ 2.6 Hz, $J_{3,4}$ 10.1 Hz, H-3 of Manp), 5.48 (s, 1 H, H-1 of Manp), 5.39 (m, 2 H, H-1, H-2 of Manp), 5.27–5.18 (m, 2 H, CH₂=CH–CH₂–), 5.13 (d, 1 H, $J_{1,2}$ 1.3 Hz, H-1 of Manp), 4.92 (d, 1 H, $J_{1,2}$ 3.4 Hz, H-1 of Glcp), 4.82–3.86 (m, 24 H), 3.60–3.28 (m, 4 H); ¹³C NMR (CDCl₃): δ 166.21, 166.07, 165.60, 165.37, 165.13, 165.07, 164.81, 164.67, 164.35 (9 PhCO), 138.88, 138.40, 138.10, 137.70, 133.30, 133.05, 132.86, 132.46, 129.88, 129.73, 129.61, 129.49, 128.33, 128.13, 128.03, 127.94, 127.71, 127.66, 127.34 (Ph–C), 117.82 (CH₂=CH–CH₂–), 99.73, 99.20, 98.94, 97.73 (4 C-1), 81.81, 78.49, 75.17, 74.93, 74.22, 73.18, 71.92, 71.48, 71.43, 70.10, 69.93, 69.54, 69.44, 69.20, 68.85, 68.56, 68.41, 66.00, 63.90, 62.95, 61.88. Anal.

Calcd for C₁₁₈H₁₀₆O₃₀: C, 70.73; H, 5.29. Found: C, 70.49; H, 5.43.

3.9. 2,3,4,6-Tetra-*O*-benzoyl- α -D-mannopyranosyl-(1 \rightarrow 3)-2,4,6-tri-*O*-benzoyl- α -D-mannopyranosyl-(1 \rightarrow 2)-[2,3,4,6-tetra-*O*-benzyl- α -D-glucopyranosyl-(1 \rightarrow 3)]-4,6-di-*O*-benzoyl- α -D-mannopyranose (**11**)

To a solution of **10** (1.00 g, 0.5 mmol) in anhyd CH₃OH (50 mL) was added PdCl₂ (0.1 g), and the mixture was stirred at 40 $^\circ\text{C}$ for 4 h, at the end of which time TLC (2:1 petroleum ether–EtOAc) indicated that the reaction was complete. The mixture was filtered, the filtrate was concentrated, and the residue was passed a silica-gel column with 2:1 petroleum ether–EtOAc as the eluent to give **11** as a syrup (0.88 g, 90%): $[\alpha]_D^{20} -73.1^\circ$ (*c* 0.8, CHCl₃); ¹H NMR (CDCl₃): δ 8.17–6.95 (m, 65 H, PhH), 6.15 (dd, 1 H, $J_{3,4} = J_{4,5} = 10.1$ Hz, H-4 of Manp), 6.02 (m, 2 H, H-4 of Manp), 5.90 (dd, 1 H, $J_{2,3}$ 2.9 Hz, H-2 of Manp), 5.75 (dd, 1 H, $J_{2,3}$ 2.9 Hz, H-3 of Manp), 5.52 (dd, 1 H, H-2 of Manp), 5.46 (s, 1 H, H-1 of Manp), 5.39 (m, 2 H, H-1 of Manp), 4.95 (d, 1 H, $J_{1,2}$ 3.3 Hz, H-1 of Glcp), 4.82–3.90 (m, 22 H), 3.60–3.29 (m, 4 H), 2.85 (bs, 1 H, OH). Anal. Calcd for C₁₁₅H₁₀₂O₃₀: C, 70.34; H, 5.20. Found: C, 70.12; H, 5.24.

3.10. 2,3,4,6-Tetra-*O*-benzoyl- α -D-mannopyranosyl-(1 \rightarrow 3)-2,4,6-tri-*O*-benzoyl- α -D-mannopyranosyl-(1 \rightarrow 2)-[2,3,4,6-tetra-*O*-benzyl- α -D-glucopyranosyl-(1 \rightarrow 3)]-4,6-di-*O*-benzoyl- α -D-mannopyranosyl trichloroacetimidate (**12**)

Compound **11** (0.82 g, 0.42 mmol) was dissolved in CH₂Cl₂ (40 mL), then CCl₃CN (3 mL) and anhyd K₂CO₃ (0.82 g) were added. The reaction mixture was stirred overnight at rt. TLC (2:1 petroleum ether–EtOAc) indicated that the reaction was complete. Concentration of the reaction mixture followed by purification on a silica-gel column with 3:1 petroleum ether–EtOAc as the eluent gave the tetrasaccharide donor **12** as an amorphous solid (0.79 g, 90%): $[\alpha]_D^{20} -30.7^\circ$ (*c* 0.8, CHCl₃); ¹H NMR (CDCl₃): δ 8.61 (s, 1 H, HN=), 8.16–6.99 (m, 65 H, PhH), 6.61 (s, 1 H, H-1), 6.15 (m, 3 H), 5.96 (dd, 1 H, $J_{1,2}$ 1.6 Hz, $J_{2,3}$ 3.2 Hz, H-2 of Manp), 5.77 (dd 1 H, $J_{2,3}$ 3.2 Hz, $J_{3,4}$ 9.8 Hz, H-3 of Manp), 5.54 (dd, 1 H, $J_{1,2}$ 1.5 Hz, $J_{2,3}$ 3.2 Hz, H-2 of Manp), 5.39 (m, 2 H, H-1 of Manp), 4.89 (d, 1 H, $J_{1,2}$ 3.4 Hz, H-1 of Glcp), 4.83–3.92 (m, 22 H), 3.46–3.28 (m, 4 H). Anal. Calcd for C₁₁₇H₁₀₂Cl₃NO₃₀: C, 66.65; H, 4.84. Found: C, 66.96; H, 4.91.

3.11. Methyl 2,3,4,6-tetra-*O*-benzoyl- α -D-mannopyranosyl-(1 \rightarrow 3)-2,4,6-tri-*O*-benzoyl- α -D-mannopyranosyl-(1 \rightarrow 2)-[2,3,4,6-tetra-*O*-benzoyl- α -D-glucopyranosyl-(1 \rightarrow 3)]-4,6-di-*O*-benzoyl- α -D-mannopyranosyl-(1 \rightarrow 2)-3,4,6-tri-*O*-benzoyl- α -D-mannopyranosyl-(1 \rightarrow 2)-3,4,6-tri-*O*-benzoyl- α -D-mannopyranoside (14)

Donor **12** (0.63 g, 0.30 mmol) and acceptor **13**⁹ (0.29 g, 0.30 mmol) were dried together under high vacuum for 2 h, then dissolved in anhyd CH₂Cl₂ (40 mL). TMSOTf (10 μ L, 0.05 mmol) was added at -25°C with nitrogen protection. The reaction mixture was stirred for 3 h, at the end of which time TLC indicated that the reaction was complete. Then the mixture was neutralized with Et₃N and concentrated under reduced pressure to dryness. Purification by column chromatography (2:1 petroleum ether–EtOAc) gave **14** as a syrup (0.61 g, 70%): $[\alpha]_{\text{D}}^{20} -47.0^{\circ}$ (*c* 1.0, CHCl₃); ¹H NMR (CDCl₃): δ 8.14–7.02 (m, 95 H, PhH), 6.14 (dd, 1 H, $J_{3,4} = J_{4,5} = 10.0$ Hz, H-4 of Manp), 6.02 (dd, 1 H, $J_{3,4} = J_{4,5} = 9.9$ Hz, H-4 of Manp), 5.96–5.90 (m, 4 H), 5.80 (dd, 1 H, $J_{2,3} = 2.8$ Hz, H-3 of Manp), 5.74 (m, 2 H, H-3 of Manp), 5.37 (m, 3 H, 2 H-1 and H-2 of Manp), 5.28 (s, 1 H, H-1 of Manp), 5.25 (d, 1 H, $J_{1,2} = 2.9$ Hz, H-1 of Glcp), 5.08 (s, 1 H, H-1 of Manp), 5.00 (s, 1 H, H-1 of Manp), 4.76–3.79 (m, 32 H), 3.68 (dd, 1 H), 3.36 (m, 1 H), 3.33 (s, 3 H, CH₃O); ¹³C NMR (CDCl₃): δ 166.18, 166.01, 165.87, 165.77, 165.53, 165.50, 165.25, 165.25, 164.04, 165.04, 164.98, 164.82, 164.82, 164.62, 164.33 (15 PhCO), 138.79, 138.49, 138.06, 137.84, 133.23, 133.03, 132.88, 132.78, 129.79, 129.71, 129.56, 129.44, 129.33, 129.26, 128.31, 128.20, 128.07, 127.90, 127.84, 127.66, 127.42 (Ph–C), 101.55, 100.54, 99.61, 99.37, 99.09, 97.52 (6 C-1), 81.59, 78.28, 78.12, 77.88, 77.19, 75.21, 74.77, 74.54, 73.05, 71.83, 71.42, 71.21, 71.04, 70.93, 70.61, 70.08, 69.90, 69.36, 69.01, 68.86, 68.49, 68.29, 67.82, 67.70, 67.01, 65.95, 63.88, 63.69, 61.80, 60.22 (C-2–6), 54.93 (CH₃). Anal. Calcd for C₁₇₀H₁₄₈O₄₆: C, 69.77; H, 5.06. Found: C, 70.01; H, 5.13.

3.12. Methyl 2,3,4,6-tetra-*O*-benzoyl- α -D-mannopyranosyl-(1 \rightarrow 3)-2,4,6-tri-*O*-benzoyl- α -D-mannopyranosyl-(1 \rightarrow 2)-[α -D-glucopyranosyl-(1 \rightarrow 3)]-4,6-di-*O*-benzoyl- α -D-mannopyranosyl-(1 \rightarrow 2)-3,4,6-tri-*O*-benzoyl- α -D-mannopyranosyl-(1 \rightarrow 2)-3,4,6-tri-*O*-benzoyl- α -D-mannopyranoside (15)

To a solution of **14** (0.40 mg, 0.14 mmol) in 1:4 MeOH–EtOAc (40 mL) was added Pd/C (5%, 40 mg). The reaction mixture was stirred for 3 days at rt in a hydrogen atmosphere, at the end of which time TLC indicated that the debenzoylation of **14** was complete. Then the mixture was filtered, and the filtrate was concentrated under reduced pressure to dryness. Purification by column chromatography (1:3 petroleum

ether–EtOAc) gave **15** as an amorphous solid (0.30 g, 85%): $[\alpha]_{\text{D}}^{20} -26.7^{\circ}$ (*c* 1.0, CHCl₃); ¹H NMR (CDCl₃): δ 8.25–7.05 (m, 75 H, PhH), 6.14 (dd, 1 H, $J_{3,4} = J_{4,5} = 9.9$ Hz, H-4 of Manp), 6.02–5.90 (m, 3 H, H-4 of Manp), 5.80 (dd, 1 H, $J_{2,3} = 3.3$ Hz, H-3 of Manp), 5.68 (m, 2 H), 5.61 (dd, 1 H, H-2 of Manp), 5.45 (dd, 1 H, H-2 of Manp), 5.23 (s, 1 H, H-1 of Manp), 5.21 (s, 1 H, H-1 of Manp), 5.18 (s, 1 H, H-1 of Manp), 5.10 (d, 1 H, $J_{1,2} = 1.4$ Hz, H-1 of Manp), 5.08 (s, 1 H, H-1 of Manp), 4.94 (dd, 1 H, H-3 of Manp), 4.90 (d, 1 H, $J_{1,2} = 4.0$ Hz, H-1 of Glcp), 4.63–3.87 (m, 22 H), 3.93 (s, 3 H, CH₃O), 3.42–3.34 (m, 4 H), 1.80 (bs, 4 H, OH); ¹³C NMR (CDCl₃): δ 166.78, 166.73, 166.45, 166.39, 166.37, 166.31, 165.98, 165.80, 165.80, 165.50, 165.46, 165.42, 164.99, 164.99, 164.83 (15 PhCO), 133.71, 133.63, 133.39, 133.25, 133.13, 130.31, 130.17, 130.05, 129.96, 129.85, 129.80, 129.20, 128.71, 128.53, 128.46, 128.26 (Ph–C), 102.05, 100.92, 100.92, 100.11, 100.03, 99.49 (6 C-1), 81.49, 78.79, 75.35, 74.11, 71.11, 72.65, 72.29, 71.92, 70.77, 69.93, 69.70, 69.47, 69.32, 68.75, 68.30, 67.86, 66.95, 66.77, 66.02, 63.95, 63.42, 63.10, 61.59 (C-2–6), 55.35 (CH₃O). Anal. Calcd for C₁₄₂H₁₂₄O₄₆: C, 66.46; H, 4.84. Found: C, 66.68; H, 4.93.

3.13. Methyl α -D-mannopyranosyl-(1 \rightarrow 3)- α -D-mannopyranosyl-(1 \rightarrow 2)-[α -D-glucopyranosyl-(1 \rightarrow 3)]- α -D-mannopyranosyl-(1 \rightarrow 2)- α -D-mannopyranosyl-(1 \rightarrow 2)- α -D-mannopyranoside (16)

Compound **15** (0.23 g, 0.09 mmol) was dissolved in a satd solution of NH₃ in anhyd CH₃OH (10 mL). After a week at rt, the reaction mixture was concentrated, and the residue was purified by chromatography on Sephadex LH-20 (MeOH) to afford **16** as a syrup (77 mg, 85%): $[\alpha]_{\text{D}}^{20} +29.6^{\circ}$ (*c* 0.9, CHCl₃); ¹H NMR (D₂O): δ 5.16 (2 s, 2 H, H-1 of Manp), 5.15 (d, 1 H, $J_{1,2} = 4.0$ Hz, H-1 of Glcp), 5.03 (2 s, 2 H, H-1 of Manp), 4.89 (s, 1 H, H-1 of Manp), 4.16–4.07 (m, 3 H), 3.99–3.46 (m, 32 H), 3.30 (m, 1 H), 3.29 (s, 3 H, CH₃O); ¹³C NMR (D₂O): δ 102.19, 101.58, 100.72, 100.71, 100.69 (5 C-1 of Manp), 99.37 (C-1 of Glcp), 78.82, 78.66, 77.89, 77.69, 77.29, 73.56, 73.39, 73.07, 72.79, 72.64, 72.15, 71.68, 70.46, 70.27, 70.13, 70.04, 69.84, 69.73, 67.18, 67.03, 66.95, 66.78, 66.31, 62.58, 61.17, 61.00, 60.79 (C-2–6), 54.93 (CH₃). MALDI-TOFMS Calcd for C₃₇H₆₄O₃₁ [M]: 1004.3. Found: 1027.4 [M+Na].

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