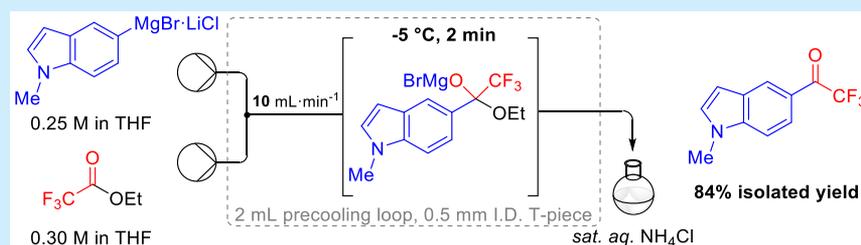


Selective Acylation of Aryl- and Heteroarylmagnesium Reagents with Esters in Continuous Flow

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S Supporting Information



ABSTRACT: A selective acylation of readily accessible organomagnesium reagents with commercially available esters proceeds at convenient temperatures and short residence times in continuous flow. Flow conditions allow us to prevent premature collapse of the hemiacetal intermediates despite noncryogenic conditions, thus furnishing ketones in good yields. Throughout, the coordinating ability of the ester and/or Grignard was crucial for the reaction outcome. This was leveraged by the obtention of several bisaryl ketones using 2-hydroxy ester derivatives as substrates.

The preparation of polyfunctional ketones using the selective acylation of Grignard reagents with acid chlorides, Weinreb amides, and related activated carbonyl groups is well established.^{1,2} A drawback of such acylations can be the moderate stability as well as the poor commercial availability of activated acyl derivatives. In contrast, ethyl esters of type 1 are readily available and are stable under a wide range of conditions. However, their acylation with organomagnesium reagents R^2MgX (2) is often complicated by a facile secondary reaction of the produced ketones 3 with the Grignard reagent present in solution, leading to undesired tertiary alcohols of type 4 (Scheme 1).³

Scheme 1. General Reaction of Organomagnesium Reagents of Type 2 with Ethyl Esters of Type 1



The performance of organometallic reactions in continuous flow may have considerable advantages since it allows us to control the generation of organometallic intermediates more accurately.⁴ For the above shown acylation, it may allow the generation and consumption of the tetrahedral magnesiated hemiacetal of type 5 in a controlled manner and therefore avoid the imminent formation of the tertiary alcohol 4. Also, such a setup would allow us to avoid low temperatures which

are required in batch reactions for controlling the reaction selectivity.⁵

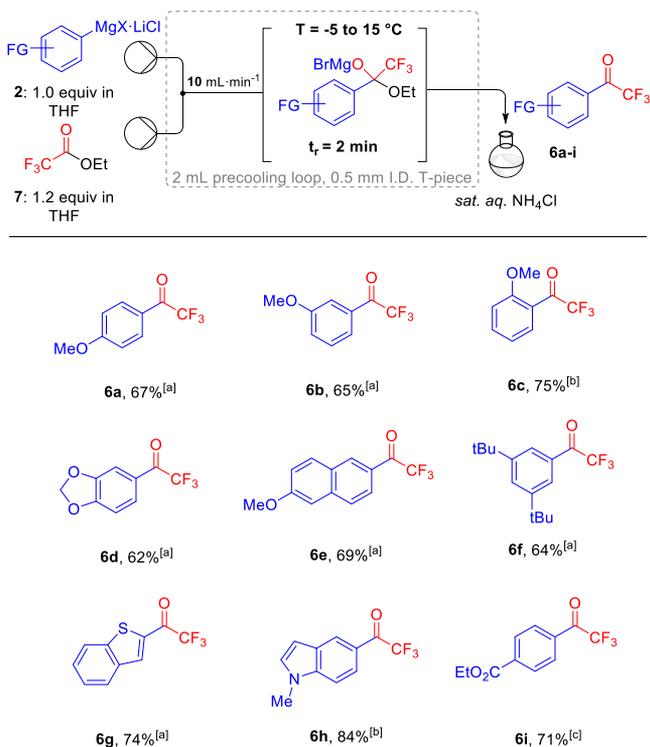
Yoshida showed that functionalized ketones can be prepared in continuous flow by the reaction of strongly activated acid chlorides with organolithium reagents using extremely fast micromixing.⁶ Also lithium organometallics react with dialkyl oxalates to selectively produce α -keto-esters in continuous flow.⁷

Herein, we report a selective acylation of various classes of esters with Grignard reagents at convenient temperatures (-5 to 25 °C). In preliminary experiments, we have examined the preparation of *p*-anisyl trifluoromethyl ketone 6a by the reaction of ethyl trifluoroacetate (7) with *p*-anisylmagnesium bromide (2a) (Scheme 2). Performing this reaction in batch by slowly adding the Grignard reagent 2a to ethyl trifluoroacetate (7, 1.0 equiv in THF) at -78 °C within 1 min, followed by a reaction time of 2 min, provides the desired ketone 6a in 50% calibrated GC yield as well as 10% of the tertiary alcohol 8 (Table 1, entry 1). Extending the reaction time (3 h) increased the conversion only to a small extent, improving the GC yield of 6a to 66% (entry 2). Performing the reaction in batch at -5 °C led to an improved conversion but produced a mixture of 6a and 8, showing clearly the limitation of the batch process at elevated temperatures (entry 3).

Next, we investigated the reaction performance in a commercial flow setup. After optimization of several reaction conditions such as residence time (t_r), reaction temperature,

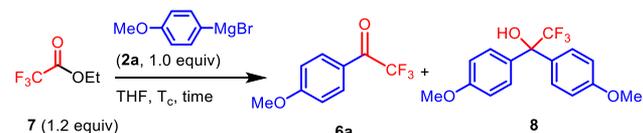
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Scheme 2. Synthesis of Trifluoromethyl Ketones 6a–i Using Ethyl Trifluoroacetate (7) and Grignard Reagents



^a–5 °C reaction temperature. ^b0 °C reaction temperature. ^c15 °C reaction temperature.

Table 1. Batch/Flow Comparison for the Formation of *p*-Anisyl Trifluoromethyl Ketone 6a and the Undesired Tertiary Alcohol 8



entry	setup	[°C] ^a	[min] ^b	conversion [%] ^c	yield 6a [%] ^d	yield 8 [%] ^d
1	batch ^e	–78	2	71	50	10
2	batch ^e	–78	180	83	66	9
3	batch ^e	–5	2	92	37	27
4	flow ^f	–5	2	90	72	8

^aReaction temperature. ^bReaction time. ^cConversion of 2a determined by GC analysis of anisole compared to an internal standard. ^dCalibrated GC yield of 6a and 8 using tetradecane as the internal standard. ^eBatch reactions were carried out in a 0.5 mmol scale, and the Grignard reagent 2a was added dropwise over 1 min. ^fFor optimization of the continuous flow procedure, see the Supporting Information.

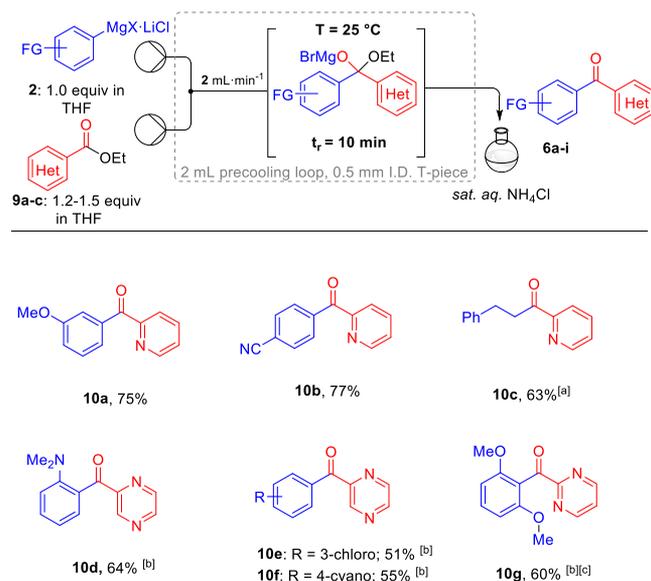
and stoichiometry,⁸ a conversion of 90% was achieved, and the desired ketone 6a was obtained in 72% GC yield accompanied by only 8% of 8 (entry 4).

With these optimized conditions in hand, a range of valuable trifluoromethyl ketones were prepared.⁹ Thus, the reaction of *m*- and *p*-anisylmagnesium bromide with ethyl trifluoroacetate (7) was complete after a residence time (*t*_r) of 2 min at –5 °C in THF using an overall flow rate of 10 mL·min^{–1}, producing the anisyl trifluoromethyl ketones 6a–b in 65–69% isolated yield (Scheme 2). Interestingly, the use of *o*-anisylmagnesium

bromide furnished 6c in a higher yield of 75%, presumably due to a chelating effect of the methoxy group, which leads to a further stabilization of the tetrahedral intermediate of type 5. Other Grignard reagents bearing various electron-donating groups were also converted into the corresponding ketones 6d–f in 62–69% yield. Additionally, reaction of heteroaryl magnesium bromide prepared from 2-bromobenzothiophene via magnesium insertion reaction led to the heteroaryl ketone 6g in 74% yield. The indolyl ketone 6h was obtained in 84% yield, using a temperature of 0 °C. Moreover, an organomagnesium reagent containing a sensitive ester group was also a suitable substrate and gave the polyfunctional ketone 6i in 71% yield. The stabilization of the tetrahedral intermediate 5 by the electron-poor ester group allowed the use of a higher reaction temperature of 15 °C.

In order to extend the scope of esters substrates for such acylation reactions in continuous flow, *N*-heterocyclic esters of type 9 were examined. These esters were especially selected for providing a stabilizing coordinating effect on the tetrahedral intermediate 5. Thus, *m*-anisylmagnesium bromide was mixed with ethyl 2-picolinate (9a) in continuous flow at room temperature for 10 min using an overall flow rate of 2 mL·min^{–1}, yielding the 2-pyridyl ketone 10a in 75% yield (Scheme 3). Reaction of the ester 9a with the electron-poor *p*-

Scheme 3. Synthesis of Heteroaryl Ketones 10a–g Using *N*-Heterocyclic Esters of Type 9 and Grignard Reagents^a



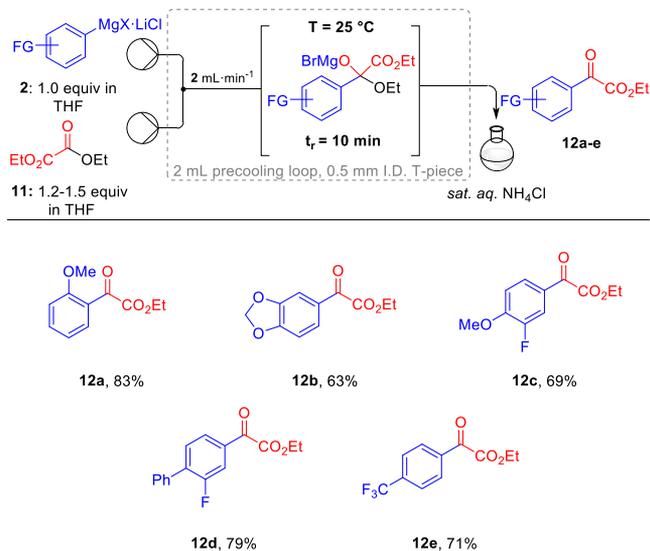
^a0 °C reaction temperature. ^bMethyl ester was used instead of ethyl ester. ^c40 min residence time.

cyanophenylmagnesium bromide furnished the corresponding ketone 10b in 77% yield. Even despite their destabilizing effect on the intermediate 5, alkylmagnesium bromides were good substrates in the reaction with ethyl 2-picolinate (9a) under flow conditions, leading to alkylpyridyl ketone 10c in 63% yield. Pyrazine esters like methyl 2-pyrazinecarboxylate (9b) were also suitable substrates for this acylation procedure. Several organomagnesium reagents reacted well with the pyrazine ester 9b, producing the desired heteroaryl ketones 10d–f in 51–64% yield. Additionally, pyrimidinyl ketone 10g was obtained in 60% yield using methyl pyrimidine-2-

carboxylate (**9c**) and the corresponding Grignard reagent and an extended residence time of 40 min.

Having the utility of α -keto esters in organic synthesis in mind,¹⁰ we included diethyl oxalate **11** in our scope of electrophiles. Thus, various α -keto esters were obtained at room temperature within 10 min using an overall flow rate of 2 mL·min⁻¹ (Scheme 4). Thus, the use of electron-rich Grignard

Scheme 4. Synthesis of α -Keto Esters **12a–e** Using Diethyl Oxalate (**11**) and Grignard Reagents

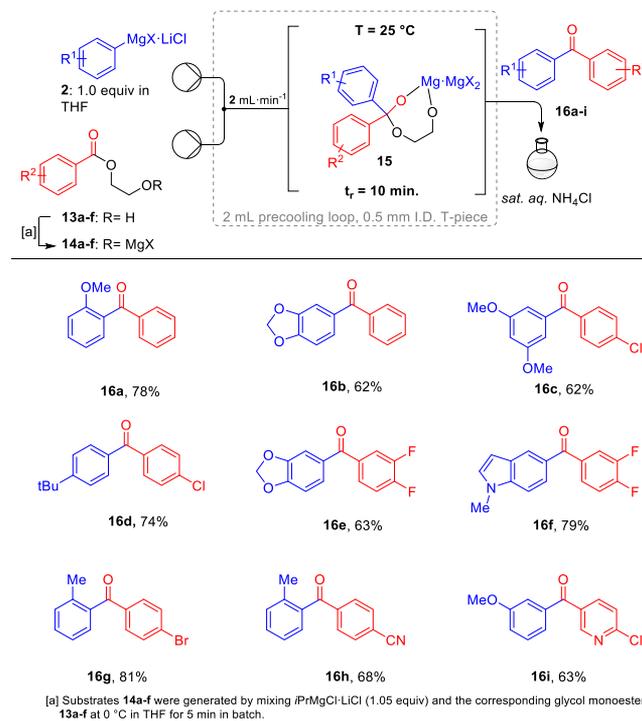


reagents led to the desired α -keto esters **12a–b** in 63–83% yield. Also, fluorine-containing compounds **12c–d** were produced in 69–79% yield. Furthermore, a trifluoromethyl-substituted organomagnesium reagent was used, affording the α -keto ester **12e** in 65% yield.

Notably, the coordinating effect proved beneficial for the stabilization of the tetrahedral intermediate **5** and hence for selective ketone formation.^{1a,c,h,k} After extensive experiments, it was found that 2-hydroxyethyl esters of type **13**, bearing an alkoxy group for coordination in an intermediate of type **15**, are useful reagents for the otherwise elusive formation of bisaryl ketones (Scheme 5). The alkoxy group was generated by mixing *i*PrMgCl·LiCl (1.05 equiv)¹¹ and the corresponding ethylene glycol monoester at 0 °C in THF for 5 min in batch. Thus, reaction of Grignard reagents of type **2** with these new ester electrophiles in flow enabled a selective reaction producing bisaryl ketones **16a–b** in 62–78% yield. For comparison, using ethyl benzoate for the reaction with *o*-anisylmagnesium bromide in continuous flow provides only 10% of the desired product **16a** and a large amount of double addition. Furthermore, halogenated alkoxybenzoates (**14b–d**) were suitable substrates for this acylation protocol, leading to chloro-substituted aryl ketones **16c–d** in 62–74% yield, difluoroaryl ketones **16e–f** in 63–79% yield, and the bromoaryl ketone **16g** in 81% yield. Moreover, the cyano-substituted ester in reaction with *o*-tolylmagnesium bromide provides the bis-substituted ketone **16h** in 68% yield. Interestingly, the 3-pyridyl ketone **16i** was afforded in 63% yield by using the 3-pyridyl ester derivatives of type **14**, which was not possible using the regular ethyl nicotinate of type **9**.

In summary, a selective acylation in continuous flow at convenient temperatures (–5 to 25 °C) and short reaction

Scheme 5. Synthesis of Bisaryl Ketones **15a–i** Using Alkoxy Esters of Type **13** and Grignard Reagents



times was developed using commercially available ester starting materials and readily accessible organomagnesium reagents. This procedure is applicable to ethyl trifluoroacetate, diethyl oxalates, and *N*-heterocyclic esters, leading to various functionalized ketones. Moreover, bisaryl ketones were obtained in satisfactory yields from esters without an ortho-stabilization heteroatom by using magnesiated derivatives of 2-hydroxyethyl esters.

■ ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at <https://pubs.acs.org/doi/10.1021/acs.orglett.9b04254>.

Full experimental details and ¹H, ¹⁹F, and ¹³C spectra (PDF)

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Notes

The authors declare no competing financial interest.

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