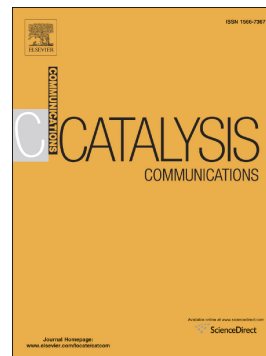


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**Borrowing hydrogen activity of NH₂-MIL-125 for N-alkylation of amines with alcohols
under solvent and base free condition**

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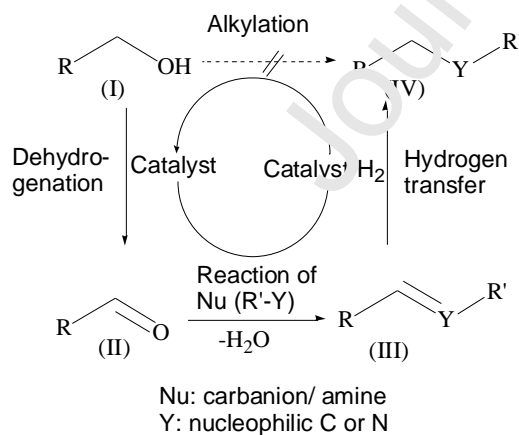
Abstract

The NH₂-MIL-125 showed excellent activity in solvent and base free N-alkylation of amines with alcohols *via* borrowing hydrogen mechanism. The Ti–O clusters of NH₂-MIL-125 provide acidic-basic active sites for the catalysis of reaction. The NH₂-MIL-125 was found to be stable and reusable in the reaction.

Keywords: Borrowing hydrogen methodology; metal-organic frameworks; NH₂-MIL-125; N-alkylation of amines; alcohols.

1. Introduction

Borrowing hydrogen methodology is an atom efficient and greener approach for the synthesis of chemicals using alcohols as inexpensive and green alkylating reagent [1]. This methodology involves the activation of an alcohol (I) by removal of hydrogen (H_2 ; dehydrogenation) to a carbonyl (II) for the reaction with a nucleophile (Nu; carbanions/ amines) to an unsaturated product (III), followed by hydrogenation using H_2 generated in dehydrogenation step to finally saturated product (IV) (Scheme 1) [2]. The borrowing hydrogen method has been adapted to use alcohols as an alkylating agent in alkylation of carbonyls (α C alkylation) [3-7] and amines (N-alkylation) [5-11] under greener route. The noble metals in the form of homogeneous as well as heterogeneous catalysts have shown excellent activity in the borrowing hydrogen reactions (see Table S1 & S2). The bases/ additives and solvents are used with most of these reported catalysts, which detriment the eco-friendly nature of the process. The borrowing hydrogen methodology is still in need of suitable heterogeneous catalytic system involving less precious metal, and no base/ additive and solvent for its viable application.



Scheme 1. Activation of an alcohol for C-/ N-alkylation *via* borrowing hydrogen mechanism.

Metal-organic frameworks (MOFs) possess attractive features such as high surface area, high porosity, and tunable textural and functional characteristics [12], which make them very suitable for their exploration as catalysts and support materials in the area of heterogeneous catalysis. There has been significant progress on exploration of MOFs in heterogeneous catalysis [13]. The NH_2 -functionalized MIL-125 (NH_2 -MIL-125) is one of the stable MOFs [14], which has been much investigated for the development of efficient visible light active photocatalysts [13]. We were interested to study the activity of NH_2 -MIL-125 for borrowing hydrogen catalysis under thermal condition, because of its excellent stability and basicity due to $-\text{NH}_2$ functionality [15], which can trigger the alcohols for dehydrogenation through deprotonation [16]. We found that NH_2 -MIL-125 exhibited excellent borrowing hydrogen activity giving good conversion of alcohols in N-alkylation of amines. The Ti-O clusters of NH_2 -MIL-125 provide active sites (Ti- and O- as Lewis acidic and basic sites, respectively) for the catalysis of borrowing hydrogen reaction. The study opens up a new area of catalytic application for NH_2 -MIL-125 and other MOFs, and provides a solvent and base free catalytic route for borrowing hydrogen reactions.

2. Experimental

2.1. Synthesis of NH_2 -MIL-125 and MIL-125

NH_2 -MIL-125 and MIL-125 materials were prepared by a solvothermal route, which is a slightly modified method reported by H. Yamashita [17]. For the synthesis of NH_2 -MIL-125, a solution of titanium tetra *iso*-propoxide (3.5 mmol) and 2-aminoterephthalic acid (7 mmol) in a 50 mL mixture of DMF and methanol (1:1; v/v) was prepared by stirring at room temperature (30°C). The solution was transferred to a 150 mL Teflon-lined autoclave and heated at 150°C for 48 h in an oil bath. The solution was cooled to room temperature. A solid mass was obtained after

filtration, which was washed with DMF (N,N-dimethylformamide; 50 mL) and then with methanol (50 mL). The solid mass was activated under vacuum at 150°C for 15 h. MIL-125 was also synthesized by solvothermal reaction of titanium tetra *iso*-propoxide (9 mmol) with terephthalic acid (15 mmol) in a 50 mL mixture of DMF and methanol (9:1; v/v) as described above for NH₂-MIL-125. The characteristics of the synthesized NH₂-MIL-125 and MIL-125 are given in electronic supplementary information (ESI).

2.2. General procedure for N-alkylation of amines with alcohols

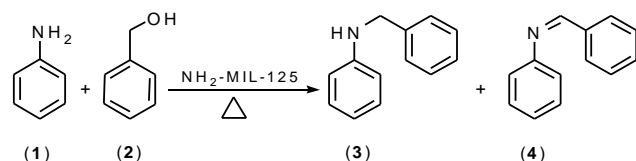
A mixture of amine and alcohol in required molar ratio along with the catalyst were taken in a 50 mL round bottom flask equipped with a water cooled condenser. The mixture was heated at desired temperature under stirring for required period of time. After the completion of reaction, the reaction mixture was cooled and diluted with methanol (2 mL). The diluted reaction mixture was centrifuged to separate the catalyst from the liquid phase and the reaction mixture was analyzed by gas chromatography to calculate the conversion of alcohol and selectivity of products (see ESI).

3. Results and discussion

Initially, the catalytic activity of NH₂-MIL-125 was assessed for N-alkylation of aniline (**1**) with benzyl alcohol (**2**), as a model reaction, using their equimolar amount (10 mmol) and 10 wt.% of catalyst at 100°C to 180°C for 15 h (**Table 1**). The reaction at 160°C gave highest conversion of **2** (97%) into 95% N-alkylated product (**3**) showing 160°C to be optimum temperature for borrowing hydrogen activity of NH₂-MIL-125. At lower (140°C) and higher (180°C) temperatures, the imine product (**4**) was in significant amount. The increase in molar amount of

either **1** or **2** decreased the conversion of alcohol as well as selectivity of **3** (**Table 1**). This is an advantage with NH₂-MIL-125 that substantially high conversion of alcohol is achieved with equimolar amount of alcohol; many heterogeneous catalysts require higher molar quantity of alcohol to give a high conversion to N-alkylated product (Table S2). The results (**Table 1**) show excellent activity of NH₂-MIL-125 for borrowing hydrogen reaction giving highest conversion of alcohol and selective formation of N-alkylated product in equimolar reaction of an amine and an alcohol at catalytic amount (10 wt.%). The kinetics of the reaction (equimolar reaction of **1** and **2** using 10 wt.% catalyst at 160°C; **Table 1**) depicts that 15 h reaction gives highest conversion of **2** (97%) with highest selectivity of **3** (95%). Generally, longer reaction time (24-72 h) is required with most of heterogeneous catalysts to achieve highest yield (Table S2). The longer reaction with NH₂-MIL-125 reduces the selectivity of **3** (**Table 1**) due to its conversion (dehydrogenation) into **4**. The oxidative dehydrogenation of a secondary amine (**3**) into imine (**4**) has been reported over Au/TiO₂ catalyst [18]. The formation of significant amount of **4** in some of the reactions (**Table 1**) is a clear evidence of the borrowing hydrogen mechanism, which involves the formation of imine intermediate followed by hydrogenation with hydrogen generated during dehydrogenation of alcohol [2]. The direct nucleophilic substitution of alcoholic -OH of benzyl alcohol by -NH₂ of aniline is another possible mechanism for the formation of N-alkylated product [19,20]. The dehydrogenative activity of NH₂-MIL-125 was evaluated for dehydrogenation of **2** at 160°C in absence of **1**; 79% conversion of **2** into 95% benzaldehyde (along with 5% dibenzyl ether) was obtained. The formation of significant amount of imine intermediate (**4**) in the reactions and dehydrogenative activity of NH₂-MIL-125 (in dehydrogenation of **3** to **4** and **2** to benzaldehyde) reveal the occurrence of N-alkylation reaction *via* borrowing hydrogen mechanism.

Table 1. Optimization of reaction parameters (temperature, catalyst amount, molar ratio of reactants and reaction time) for NH₂-MIL-125 catalyzed N-alkylation of **1** with **2**.



Reaction parameter	Conv. (%) of 2	Select. (%) of 3	Select. (%) of 4
Temperature (°C)^a			
100	0		
120	0		
140	20	75	25
160	97	95	5
180	92	72	27
Catalyst amount (wt.%)^b			
10	97	95	5
5	60	90	1
2.5	30	99	1
Molar ratio of 1 and 2^c			
1:1	97	95	5
1:2	21	42	58
2:1	22	8	68
Reaction time (h)^d			
1	25	99	1
2	50	99	1
3	50	99	1
6	75	99	1
9	84	99	1
12	90	99	1
15	97	95	5
18	97	87	13
24	98	10	90
48	98	1	99

^a 10 mmol **1**, 10 mmol **2**, 10 wt.% NH₂-MIL-125, 15 h.

^b 10 mmol **1**, 10 mmol **2**, 160°C, 15 h.

^c 10 wt.% NH₂-MIL-125, 160°C, 15 h.

^d 10 mmol **1**, 10 mmol **2**, 10 wt.% NH₂-MIL-125, 160°C.

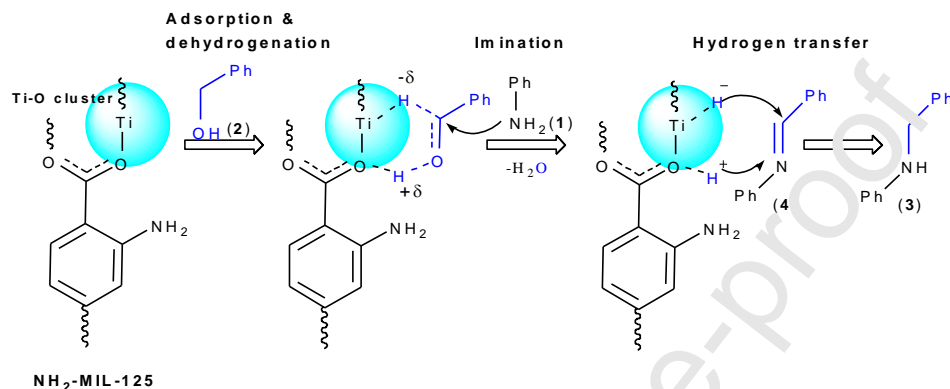
The dehydrogenation of an alcohol can occur over acidic and basic sites located in vicinity [21].

The defect metal sites (Ti-) and O-atoms of Ti-O clusters of NH₂-MIL-125 may provide vicinal Lewis acidic and Lewis basic sites, respectively [15] to catalyze dehydrogenation-hydrogen

transfer (*i.e.*, borrowing hydrogen) reaction. The direct involvement of -NH_2 group of $\text{NH}_2\text{-MIL-125}$ as basic site in catalysis of borrowing hydrogen can also be anticipated. However, the substantial conversion of **2** (65%) into **3** (83%) with MIL-125 in the reaction (equimolar reaction of **1** and **2** using 10 wt.% catalyst at 160°C for 15 h) reveals that Ti- and O-atoms of metal cluster are possibly catalytic sites. In a Ti-O cluster of $\text{NH}_2\text{-MIL-125}$, Ti-atom is coordinated with six O-atoms, which can act as basic sites: three O-atoms provided by carboxylates, one O-atom of bridging hydroxo group, and two bridging O-atoms joining two Ti- atoms [22]. The titania (prepared by a sol-gel method [23]; ESI), in which Ti-atom has only bridging hydroxo and bridging O-atoms but no carboxylates' O-atom, gave 29% conversion of **2** into **4** (100%) in the equimolar reaction of **1** and **2** [10 mmol **1**, 10 mmol **2**, 10 wt.% catalyst, 160°C , 15 h], without formation of **3**. This indicates that the carboxylates' O-atoms are active basic sites for borrowing hydrogen activity.

The Ti- and carboxylates' O-atoms of a Ti-O cluster can dehydrogenate **2** to a carbonyl intermediate (benzaldehyde) by abstracting hydroxyl hydrogen of **2** as proton and a benzylic hydrogen, respectively (Scheme 2). However, we did not observed benzaldehyde in reaction mixture by GC analysis, probably due to its adsorption over the sites and prompt nucleophilic reaction of **1** converting into **4**. The hydride and proton abstracted by Ti- and carboxylates' O-atoms, respectively, are transferred to **4** to produce **3** (Scheme 2). The mesomeric (+M) effect of -NH_2 can enhance electron density at carboxylates' O-atoms in $\text{NH}_2\text{-MIL-125}$ making them more basic than carboxylates' O-atoms in MIL-125 and therefore, $\text{NH}_2\text{-MIL-125}$ showed higher catalytic activity. The addition of an organobase, 1,5,7-Triazabicyclo[4.4.0]dec-5-ene (TBD; 20%), in a reaction with MIL-125 increased the conversion (65% to 85%) but greatly decreased the selectivity of N-alkylated product (11%). This result indicates that use of additional base

facilitates the dehydrogenation reaction by helping in deprotonation and giving benzaldehyde and its conversion into imine, however, the protons abstracted by TBD molecules are not transferred to imine for reduction giving poor selectivity of N-alkylated product. This result shows that the metal- and basic- sites should be in vicinity for effective hydrogen transfer, which is possible in $\text{NH}_2\text{-MIL-125}$ or in MIL-125 .






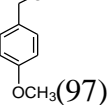
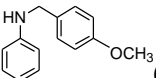
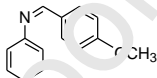

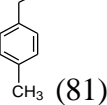
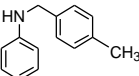
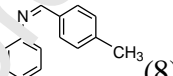

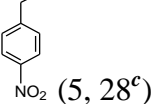
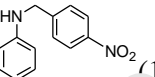
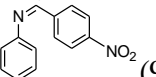

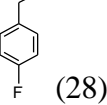
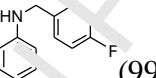
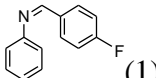
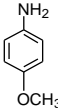

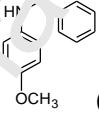
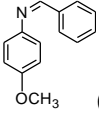
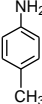

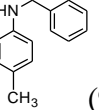
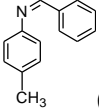
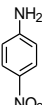

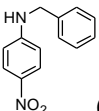
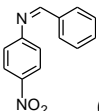
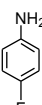

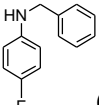
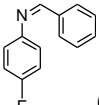





Scheme 2. Plausible mechanism of N-alkylation of **1** with **2** via borrowing hydrogen reaction over $\text{NH}_2\text{-MIL-125}$.

Numerous expensive metal based homogeneous and heterogeneous catalysts have been studied for N-alkylation of **1** with **2** (Table S1 & S2). These catalysts perform well in the presence of excess amount of bases/ additives and solvent. $\text{NH}_2\text{-MIL-125}$ is an inexpensive catalyst, which exhibits similar activity (conversion/ yield) under bases/ additives and solvent free condition. The catalytic efficiency of $\text{NH}_2\text{-MIL-125}$ was also evaluated for N-alkylation of different aromatic amines with alcohols under similar reaction condition as optimized above (**Table 2**). The $\text{NH}_2\text{-MIL-125}$ showed activity with all types of substrates. However, the nature of substituents present in substrates affects the reaction (conversion and selectivity of N-alkylated

product). The presence of electron withdrawing groups (e.g., -NO₂ and -F; Entry 4, 5, 8 & 9; Table 2) in amines/ alcohols slowed down the reaction giving less conversion of alcohol.

Table 2. Conversion and selectivity in NH₂-MIL-125 catalyzed N-alkylation reactions of amines with alcohols.^a

Entry	Amine	Alcohol (Conv.; %)	N-alkylated product (Select.; %)	Imine product (Select.; %)
1		 (97)	 (95)	 (5)
2		 (97)	 (97, 94 ^b)	 (3)
3		 (81)	 (92)	 (8)
4		 (5, 28 ^c)	 (10, 49 ^c)	 (90, 51 ^c)
5		 (28)	 (99)	 (1)
6		 (86)	 (99)	 (1)
7		 (59)	 (99)	 (1)
8		 (20, 40 ^c)	 (99)	 (1)
9		 (27)	 (99)	 (1)
10		 (25)	 (100)	

^a 10 mmol amine, 10 mmol alcohol, 10 wt.% NH₂-MIL-125, 160°C, 15 h.

^b Isolated yield.

^c Reaction time: 24 h.

An electron withdrawing group in alcohol may reduce electron density on oxygen of –OH group through a long range inductive effect [24], which may adversely affect alcohol-acidic site interaction through oxygen of –OH group thus slowing down adsorption and dehydrogenation and giving less conversion of alcohol. The less selectivity of N-alkylated products with nitro derivative of alcohol (Entry 4; **Table 2**) shows reduced hydrogen transfer, probably due to much slow adsorption and dehydrogenation processes. The presence of an electron withdrawing group in aromatic amines (Entry 8 and 9; **Table 2**) may reduce their nucleophilicity (electron density at N) slowing down the imination step or formation of corresponding imine product and lowering the conversion of alcohol. The longer reaction time increased the conversion of alcohol as well as selectivity of N-alkylated products (Entry 4 and 8; **Table 2**). NH₂-MIL-125 also exhibited activity in N-alkylation with an aliphatic alcohol, *n*-hexanol (Entry 10; **Table 2**). The boiling point of *n*-hexanol (157°C) is close to the reaction temperature (160°C). During the reaction, *n*-hexanol will be mostly in vapor phase, which will minimize its contact with catalyst and aniline present in liquid phase. Therefore, the conversion of *n*-hexanol was less (25%). The conversion of alcohols having low boiling points can be improved by carrying out reactions in a sealed/pressurized vessel [10].

The spent NH₂-MIL-125 was separated by filtration, washed with methanol (5 mL) and dried at 100°C for 6 h, and then was used in subsequent three reaction cycles under similar reaction condition. The spent catalyst was found to be reusable without significant loss in catalytic activity (98% conversion and 97% selectivity of **3** after third cycle). Furthermore, the characteristics of spent catalyst (measured by XRD, FTIR and BET surface area analysis; **ESI**) were observed to be similar to the fresh catalyst.

Conclusion

The NH₂-MIL-125 was found to be an excellent catalyst for borrowing hydrogen reactions, which was demonstrated for N-alkylation of amines with alcohols. The Ti- and carboxylates' O-atoms of Ti-O clusters are active sites for the catalysis of reaction. The NH₂-MIL-125 was found to be stable in the reaction showing reusability. This report suggests to study the catalytic activity of different MOFs, especially NH₂-functionalized MOFs, for borrowing hydrogen reactions.

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CRedit author statement

Nisha B. Patel: investigation,

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Declaration of interests

√ The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

× The authors declare the following financial interests/personal relationships which may be considered as potential competing interests:

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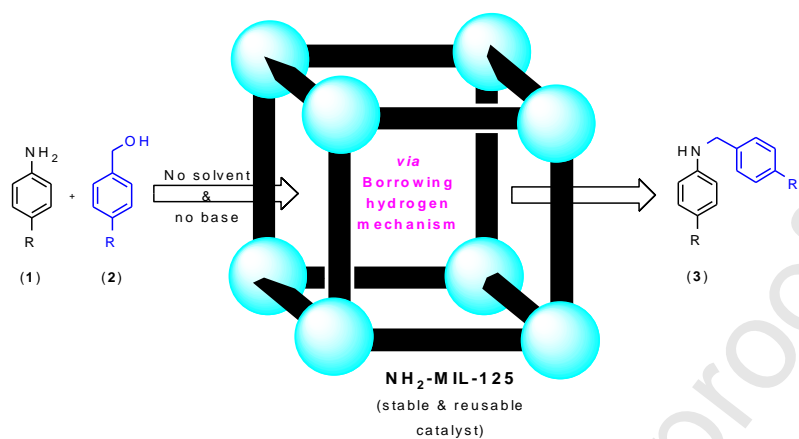
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Research highlights

- Excellent borrowing hydrogen activity of $\text{NH}_2\text{-MIL-125}$.
- Solvent and base free N-alkylation of amines with alcohols using $\text{NH}_2\text{-MIL-125}$.
- Catalysis of reaction by Ti–O clusters of $\text{NH}_2\text{-MIL-125}$.
- Stability and reusability of $\text{NH}_2\text{-MIL-125}$ in the reaction.