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conjunction with transfer hydrogenation conditions presents definite advantages for small and moderately large scale operations. The Table lists several types of benzyl ethers in the carbohydrate series that were debenzylated. A noteworthy case is the selective removal of two benzyl ethers in the presence of a benzylidene acetal (entry 1). Such selectivity cannot be achieved under normal hydrogenation conditions<sup>10</sup> or under the recently reported transfer hydrogenation utilizing 10% formic acid as hydrogen donor8. Esters (acetates, benzoates, sulfonates, etc), ethers (methoxyethoxymethyl, methoxymethyl, tetrahydropyranyl, t-butyldimethylsilyl, etc), acetal, and glycosidic groups are unaffected. Solvolysis was not observed in the cases studied and multiple cleavage of axial and equatorial benzyl ethers takes place. Debenzylation of nucleoside benzyl ethers (entry 8) is particularly interesting because of the recorded difficulties in catalytic debenzylation in this series11. The favorable catalyst/substrate ratio, the neutral conditions (compare Ref. 7.8), the compatibility of the conditions with the presence of a variety of other commonly used protecting groups, and the efficacy of the process should enhance its practice in the cleavage of one or more benzyl ethers in a variety of compounds.

## De-O-benzylation; General Procedure:

The benzyl ether 1 (1 mmol) is dissolved in ethanol (8 ml) and cyclohexene (4 ml), 20% palladium hydroxide on carbon<sup>6</sup> (1:10 or 2.5:10 catalyst/substrate by weight) is added and the suspension is stirred under reflux for the required period of time (T.L.C. monitoring). The catalyst is removed by filtration and the filtrate is processed by evaporation to dryness and crystallization of the product 2 directly or by chromatography on silica gel (Table).

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## Facile Cleavage of Benzyl Ethers by Catalytic Transfer Hydrogenation

Stephen Hanessian\*, Teng Jiam Liak 1, Benoit Vanasse 2

Departement of Chemistry, University of Montreal, Montreal, Quebec, Canada, H3C 3V1

Benzyl ethers are among the most useful in the repertoire of O-protecting groups in synthetic organic chemistry<sup>3</sup>, primarily because of their ease of formation, inherent stability, and the variety of methods available for regenerating the hydroxy groups(s)<sup>4</sup>. Frequently however, problems associated with compatibility and in particular, slow debenzylation arise when multiple functionality is present. We have found that O-benzyl ethers (1) can be efficiently cleaved by hydrogenolysis under catalytic transfer hydrogenation<sup>5</sup>, using 20% palladium hydroxide on carbon<sup>6</sup> and cyclohexene as the hydrogen donor (Scheme).

$$R-0-CH2-C6H5 \xrightarrow{20\% Pd(OH)2/C/} / C2H5OH, reflux} R-OH$$
1 2

Although the technique in general has been used for de-N-benzylation in the peptide series<sup>7</sup> (palladium on carbon, formic acid, or 1,4-cyclohexadiene), applications in the O-benzyl series are sparse<sup>5,8</sup>. Palladium hydroxide on carbon<sup>6</sup> is a neutral, non-pyrophoric catalyst which has been effectively used as a hydrogenation catalyst for a variety of functional groups<sup>9</sup>. Its use in

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<sup>1</sup> Post-doctoral associate.

<sup>&</sup>lt;sup>2</sup> Summer undergraduate research participant.

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Table. Cleavage of Benzyl Ethers by Catalytic Transfer Hydrogenation [20% Pd(OH)<sub>2</sub>/C, ethanol, cyclohexene, reflux]

Benzyl ether 1 <sup>a</sup>	Alcohol 2 <sup>b</sup>	Ratio	Reaction time [h]	Yield <sup>c</sup> [%]	m.p. [°C]	
		catalyst: substrate			found	reported
C <sub>6</sub> H <sub>5</sub> 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	C <sub>6</sub> H <sub>5</sub> 0 0 0 HO HO HO	1:10	2	75	166–169°	166–169° 12
BZ10 ÓCH	HO 1-0H <sub>0</sub> OCH <sub>3</sub>	2.5:10	2	>98	168–170°	169-171° <sup>13</sup>
C <sub>6</sub> H <sub>5</sub> TO OCH	HO TOHO ACO OCH3	2.5:10	2	>98 <sup>d</sup>	syrup	syrup <sup>14</sup>
BzIO OCH <sub>3</sub>	HO TOHO OCH3	1:10	2	>98	168:-170°	169–171 ° <sup>13</sup>
Bzio DCH <sub>3</sub>	HO 100 OCH3	2.5:10	2.5	>98	116–117°	117-118° 15
H <sub>3</sub> C O O O O O O O O O O O O O O O O O O O	H <sub>3</sub> C OHO	2.5:10	2	>98	syrup	syrup <sup>16</sup>
Bz10 OCH <sub>3</sub> OCH <sub>3</sub> OCH <sub>3</sub>	HO OCH <sub>3</sub> OCH <sub>3</sub> OCH <sub>3</sub>	2.5:10	2	>98	syrup	syrup <sup>17</sup>
NH <sub>2</sub> N N	HO - CHO N N N	2.5:10	2	>98	254-256°	257° <sup>18</sup>
BziO	но					

Ç<sub>6</sub>H<sub>5</sub> Si-C4H9-t. Ċ<sub>6</sub>H₅

<sup>b</sup> All crystalline products were compared with authentic samples (mixture mp.). Syrups were characterized by N.M.R. and  $[\alpha]_D$  data.

Yield of pure, isolated product.

After this work was completed a report describing the removal of Obenzyl groups in carbohydrate derivatives was published, see V. S. Rao, A. S. Perlin, Carbohydr. Res. 83, 175 (1980). The conditions call for a large excess of 10% Pd/C (1 g/0.2 mmol of substrate) in the presence of 10% formic acid as the hydrogen donor in methanol.

We have successfully used this catalyst for the cleavage of O-benzylidene acetals O-benzyl and trityl ethers, N-benzyloxycarbonyl groups, and for the reduction of olefinic linkages and halides.

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