# PO-Activated Olefination and Conversion of Aldehydes and Ketones to Higher Amines; II. Synthesis of Arylethylamines

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The transformation of arylcarboxaldehydes and/or – ketones 2 by three different routes into arylethylamines 3 and/or 4 is reported. According to the first route, the intermediate iminophosphonates 9 react through a classical PO-activated olefination. The second and the third involve the rearrangement of the iminophosphonates 9 into the vinylphosphoramidates 12.

In the first part of this series,  $^2$  we reported the rearrangement  $A \rightarrow B$  under basic conditions, for which we suggested possible mechanisms.

We were able to determine the scope of this transformation, notably by demonstrating that it is favoured by higher temperature, that it does not occur if the substituent R is other than hydrogen and, with regard to substituents X and Y studied (alkoxy and phenyl), that the presence of at least one alkoxy group appears essential.

In the present paper, we report the use of aminomethyl phosphonates 1 in the PO-activated olefination, enabling conversion of aldehydes and/or ketones 2 to higher amines 3 and/or 4, by two different routes, in a limited number of steps and in satisfactory overall yields.

If is noteworthy that the literature<sup>3</sup> relating to this transformation emphasizes the lack of satisfactory alternatives to the classical two-step procedure involving condensation of the carbonyl derivative with nitromethane and subsequent reduction.

Moreover, the latter suffer from incompatibility in the presence of numerous functional groups as a result of frequent use of vigorous reagents such as lithium aluminium hydride.

The reactions carried out with 1 and carbonyl compounds are illustrated in Schemes A-C. According to Method A. (Schema A), conversion of 2 to 3 is effected without rearrangement of the intermediate 2-aza-allyl anion 7. Compound 1, when reacted at ambient temperature with aromatic aldehydes 5 in a solvent such as toluene, quantitatively afforded imines 6 (Table 1). Anion 7, generated from 6, either at ambient temperature under phase transfer catalysis conditions, or at low temperature by means of a base, such as n-butyllithium, did not rearrange and yielded 2-aza-1,3-diene 8 (Table 2) after addition of carbonyl compound 2 to the reaction mixture under the same conditions. Sodium borohydride reduction of 8 in ethanol finally provided 3 in satisfactory overall yield (Table 3).

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According to Method B, see (Scheme B), conversion of aldehydes  $2(R^1 = H)$  to amines  $3(R^1 = R^2 = H)$  was carried out by intermediary rearrangement of 2-aza-allyl anion 10 to vinylphosphoramidate anion 11.

B⁻≈ base 3a

Scheme A (Method A)

1	$\mathbb{R}^2$	X	Y
a	Н	C <sub>2</sub> H <sub>5</sub> O	C <sub>2</sub> H <sub>5</sub> O
b	$C_6H_5$	$C_2H_5O$	$C_2H_5O$
c	Н	i-C <sub>3</sub> H <sub>2</sub> O	í-C₃Ĥ₂O
d	H	i-C <sub>3</sub> H <sub>2</sub> O	$C_6H_5$
e	Н	$C_6H_5$	$C_6H_5$

2	Ar <sup>1</sup>	R <sup>1</sup>	2	Ar <sup>1</sup>	R <sup>1</sup>
a	2-thienyl	H	e	5-bromo-2-thienyl	Н
b	2-thienyl	CH <sub>3</sub>	f	α-naphthyl	Н
c	C <sub>6</sub> H <sub>5</sub>	H	g	4-pyridyl	Н
d	4-CH <sub>3</sub> OC <sub>6</sub> H <sub>4</sub>	H	h	2-furyl	Н

3, 8	Ar <sup>1</sup>	R <sup>1</sup>	Ar <sup>2</sup>	R <sup>2</sup>
a	2-thienyl	Н	2-ClC <sub>6</sub> H <sub>4</sub>	Н
b	2-thienyl	CH <sub>3</sub>	2-ClC <sub>6</sub> H <sub>4</sub>	Н
c	2-thienyl	Н	2-ClC <sub>6</sub> H <sub>4</sub>	$C_6H_5$
d	2-thienyl	H	2-thienyl	Н
e	2-thienyl	H	2-furyl	Н
f	2-thienyl	Н	4-pyridyl	Н
g	2-thienyl	Н	$2-O_2N_6H_4$	Н

5	Ar <sup>2</sup>	5	Ar <sup>2</sup>
a b c	2-ClC <sub>6</sub> H <sub>4</sub> 2-thienyl 2-furyl	d e	4-pyridyl $2\text{-O}_2\text{NC}_6\text{H}_4$

In the above manner, aldehyde 2 ( $R^1 = H$ ) and compound 1 ( $R^2 = H$ ) afforded imine 9 (Table 1). The latter was subsequently reacted, at ambient temperature, in e.g. tetrahydrofuran, with a base e.g. *n*-butyllithium, sodium hydride or potassium *t*-butoxide. Anion 10 thus generated was converted as it was formed into anion 1½ to which aldehyde 5 was in turn

Scheme B (Method B)

8 (R<sup>1</sup>=R<sup>2</sup>=H)

1(
$$R^2$$
=H)

2( $R^1$ =H)

9

$$\begin{bmatrix} X & O \\ Y & P & Ar^1 \end{bmatrix}$$
10

11

30 -71% H<sub>2</sub>N 4a-h

3a,d,e,g (R1=R2=H)

Scheme C (Method C)

12, 13	Ar¹	X	Y
a	2-thienvl	C <sub>2</sub> H <sub>5</sub> O	C <sub>2</sub> H <sub>5</sub> O
b	С <sub>6</sub> Н,	$C_2H_5O$	$C_2H_5O$
c	C <sub>6</sub> H.	i-C <sub>3</sub> H <sub>7</sub>	i-C <sub>3</sub> H <sub>7</sub>
d	5-bromo-2-thienyl	$C_2H_5O$	$C_2H_5O$
e	α-naphthyl	$C_2H_5O$	C <sub>2</sub> H <sub>5</sub> O
f	4-CH <sub>3</sub> OC <sub>6</sub> H <sub>4</sub>	$C_2H_5O$	$C_2H_5O$
g	4-pyridyl	$C_2H_5O$	$C_2H_5O$
ĥ	2-furyl	$C_2H_5O$	$C_2H_5O$
i	2-ClC <sub>6</sub> H <sub>4</sub>	$C_2H_5O$	$C_2H_5O$
i	2-thienyl	$i$ - $C_3H_7O$	$C_6H_5$

added to yield 2-aza-1,3-diene **8** ( $R^1 = R^2 = H$ ). Upon reduction as before, the latter afforded amine 3 ( $R^1 = R^2 = H$ ), again in satisfactory overall yield (Table 3).

Finally, the third route (Method C, Scheme C) provides a more direct means of converting an aromatic aldehyde 2 ( $R^1 = H$ ) into a primary arylethylamine 4, thereby avoiding the need to hydrogenolyse the *N*-substituted amine 3 ( $R^1 = R^2 = H$ ).

Table 1. <sup>1</sup>H-NMR Data of Compounds 6a-f and 9a-j

Product(	s) X	Y	$Ar^2/Ar^1$	R <sup>2</sup>	$^{1}$ H-NMR (CDCl <sub>3</sub> /TMS) $\delta$ (ppm)
6a/9a	C <sub>2</sub> H <sub>5</sub> O	C <sub>2</sub> H <sub>5</sub> O	2-ClC <sub>6</sub> H <sub>4</sub>	Н	1.35 (t, 6H); 4.2 (m, 6H); 7.1–7.8 (m, 3H); 8.0 (m, 1H); 8.7 (d, 1H)
6b/9b	C <sub>2</sub> H <sub>5</sub> O	$C_2H_5O$	2-thienyl	Н	1.35 (t, 6H); 3.9-4.45 (m, 6H); 7.0-7.8 (m, 3H); 8.5 (d, 1H) <sup>a</sup>
6c	$C_2H_5O$	C <sub>2</sub> H <sub>5</sub> O	2-ClC <sub>6</sub> H <sub>4</sub>	$C_6H_5$	1.2 (t, 6H); 3.9 (m, 4H); 4.8 (d, 1H); 7.0 7.8 (m, 8H); 8.1 (m, 1H); 8.85 (d, 1H)
6d/9c	$C_2H_5O$	$C_2H_5O$	2-furyl	Н	1.3 (t, 6H); 4.0 (m, 6H); 7.0–7.5 (m, 3H); 8.3 (d, 1H
6e	i-C₃H <sub>7</sub> O	$C_6H_5$	4-pyridyl	Н	1.4 (dd, 6H); 4.15 (d, 2H); 4.7 (m, 1H); 7.0-7.8 (m, 7H); 8.25 (d, 1H); 8.55 (d, 2H)
6f	i-C <sub>3</sub> H <sub>7</sub> O	$C_6H_5$	$2-NO_2C_6H_4$	Н	1.5 (dd, 6H); 4.25 (d, 1H); 7.5–8.3 (m, 9H); 8.6 (d, 1H)
9d	$C_2H_5O$	$C_2H_5O$	C <sub>6</sub> H <sub>5</sub>	Н	1.3 (t, 6H); 4 (m, 6H); 7.2–7.8 (m, 5H); 8.2 (d, 1H)
9e	i-C <sub>3</sub> H <sub>7</sub> O	$i$ - $\tilde{\mathrm{C}}_{3}\tilde{\mathrm{H}}_{7}\mathrm{O}$	$C_6H_5$	Н	1.35 (d, 12H); 3.95 (d, 2H); 4.5 (m, 2H); 7.2–7.8 (m, 5H); 8.2 (d, 1H)
9f	$C_2H_5O$	$C_2H_5O$	5-bromo-	H	1.3 (t, 6H); 4.1 (m, 6H); 7.0–7.15 (m, 2H); 8.2 (d, 1H)
9g	$C_2H_5O$	$C_2H_5O$	2-thienyl 2-naphthyl	Н	1.3 (t, 6H); 4.0 (m, 6H); 6.9-8.1 (m, 7H); 8.3 (d, 1H)
9h	$C_2H_5O$	$C_2H_5O$	$4-\text{CH}_3\text{OC}_6\text{H}_4$	Н	1.3 (t, 6H); 3.75 (s, 3H); 4.15 (m, 6H); 5.90 (d, 2H); 7.75 (d, 2H); 8.30 (d, 1H)
9i	$C_2H_5O$	$C_2H_5O$	4-pyridyl	H	1.3 (1, 6H); 4.10 (m, 6H); 7.7 (d, 2H); 8.4 (d, 2H); 8.75 (d, 2H)
9j	i-C <sub>3</sub> H <sub>7</sub> O	$C_6H_5$	2-thienyl	Н	1.4 (dd, 6H); 4.15 (d, 2H); 4.75 (m, 1H); 7.8 (m, 8H); 8.25 (d, 1H)

<sup>&</sup>lt;sup>a</sup> Solvent for **6b**: DMSO- $d_6$ .

Table 2. Physical and Spectral Data for Compounds 8a-g

Prod- uct No.	Yield (%)	m.p. (°C)	Molecular Formula	$^{1}$ H-NMR (CDCl <sub>3</sub> /TMS) $\delta$ (ppm)
8a	72	oil	C <sub>13</sub> H <sub>10</sub> CINS (247.7)	8.6 (s, 1H); 8.0 (m, 1H); 6.9–7.9 (m, 8H)
8b	63	102	C <sub>14</sub> H <sub>12</sub> CINS (261.8)	2.2 (s, 3H); 6.9–8.1 (m, 8H); 8.75 (d, 1H)
8c	52	118	$C_{19}H_{14}CINS$ (323.8)	8.85 (s, 1H); 6.95–8.1 (m, 13H)
8 d	85	163	$C_{11}H_9NS_2$ (219.3)	8.35 (s, 1H); 6.9–7.5 (m, 8H)
8e	100	oil	C <sub>11</sub> H <sub>9</sub> NOS (203.4)	(iii, 611) 
8f	85	165	$C_{12}H_{10}N_2S$ (214.3)	6.5-7.5 (m, 7H); 8.4 (s, 1H); 8.45 (d, 2H)
8g	85	oil	$C_{13}H_{10}N_2O_2S$ (258.3)	1.65 (s, 1 H); 2.9 (t, 4 H); 4.0 (s, 2 H); 6.7-7.9 (m, 7 H)

As in the previous case the procedure involves initial formation of anion 11. The vinylphosphoramidate 12 (Table 4), obtained by acid hydrolysis of the reaction mixture, was reduced by sodium borohydride in ethanol to the phosphoramidate 13 (Table 5). Treatment of 13 with hot 6 normal hydrochloric acid afforded arylethylamine 4 with a single exception, the overall yield of 4 from 1 ( $R^2 = H$ ) lies in the range 45–71 % (Table 6). In conclusion, we wish to emphasise the compatibility of this new method with a wider range of functional groups when compared with existing procedures.

#### Amines 3 from 1 and 2; Typical Procedures:

 $\label{eq:Method} \begin{tabular}{ll} Method & A: $N$-o-Chlorobenzyl-2-(2-thienyl)ethylamine & Hydrochloride \\ (3a): \end{tabular}$ 

Diethyl N-o-Chlorobenzylideneaminomethylphosphonate (6a): A solution of 1a (16.7 g, 0.1 mol) and 5a (14.0 g, 0.1 mol) in toluene (200 ml) is stirred for 0.5 h at ambient temperature. The water formed is separated, the organic layer washed with saturated brine (50 ml), dried with sodium sulfate and evaporated to give 6a as an oil (single spot in TLC silica gel, ethyl acetate,  $R_f = 0.45$ ); yield: 29.0 g ( $\sim 100\%$ ).

1-o-Chlorophenyl-2-aza-4-(2-thienyl)-1,3-butadiene (8a): To a vigorously stirred mixture of 50% aqueous sodium hydroxide (80 ml), toluene (80 ml) and tetra-n-butylammonium iodide (1.47 g, 0.004 mol) at ambient temperature is added dropwise a solution of 6a (28.95 g, 0.1 mol) and 2a (11.2 g, 0.1 mol) in toluene (20 ml). The mixture is stirred at 40°C for 0.5 h and cooled. The aqueous phase is extracted with toluene (2 × 50 ml), the combined organic phase is washed with water (50 ml), dried with sodium sulfate and evaporated to afford 8a as a yellow oil showing essentially a single peak in GC; yield: 19.8 g (80%).

Conversion of 8a to 3a: To a solution of sodium borohydride (6.08 g, 0.16 mol) in ethanol (150 ml) is added at ambient temperature a solution of 8a (19.8 g, 0.08 mol) in ethanol (50 ml). The mixture is slowly heated to 50 °C, held at this temperature for 1 h, then evaporated to dryness and the residue is taken up in diisopropyl ether (200 ml). The solution is washed with 1 normal aqueous sodium hydroxide (2 × 20 ml) dried with sodium sulfate and evaporated to give the free base of 3a as a pale yellow oil; yield: 20.0 g ( $\sim$  100%). Treatment of the oil with hot 6 normal hydrochloric acid (8.3 ml) followed by cooling, filtration and drying affords 3a as colourless crystals; yield: 20.4 g (71% overall).

#### N-2-Furfuryl-2-(2-thienyl) Ethylamine Oxalate (3e):

Diethyl N-2-Furfurylideneaminomethylphosphonate (6d): Compound 6d is prepared analogous to 6a as given above in quantitative yield.

1-(2-Furyl)-2-aza-4-(2-thienyl)-1,3-butadiene (8e): To a solution of 6d (27.4 g, 0.1 mol) in anhydrous tetrahydrofuran (100 ml) is aded at  $-78\,^{\circ}\mathrm{C}$  under nitrogen a 2.8 molar solution of n-butyllithium in hexane (35.7 ml, 0.1 mol). After stirring at  $-78\,^{\circ}\mathrm{C}$  for 0.5 h, a solution of 2b (11.2 g, 0.1 mol) in anhydrous tetrahydrofuran (20 ml) is added at

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Table 3. Preparation of Amines 3a-g from 1a-e, 2a-h and 5a-e

Substrate No.	Reaction Conditions		Product No.	Yield <sup>a</sup>	m.p. (°C)	Molecular Formula <sup>b</sup>	Ref.
	Method	Base	- 110.	(70)	(0)		
1a	A	NaOH	3a	71	143	C <sub>13</sub> H <sub>14</sub> ClNS · HCl (288.2)	4, 5
1e	Α	NaOH	3a	45	143		4, 5
1a	В	t-C <sub>4</sub> H <sub>9</sub> OK	3a	55	143	· ·	4, 6
1d	В	NaH	3a	51	143	=	4, 6, 7
la	Ā	n-C₄H₀Li	3b	44	120	C <sub>14</sub> H <sub>16</sub> ClNS·HCl (302.3)	5
1a	A	n-C₄H <sub>9</sub> Li	3c	27	214	C <sub>19</sub> H <sub>20</sub> ClNS · HCl (366.4)	5
1a	A	NaOH	3d	73	230 (dec.)	C <sub>11</sub> H <sub>13</sub> NS <sub>2</sub> ·HCl (259.8)	5
1c	В	t-C <sub>4</sub> H <sub>9</sub> OK	3d	53	230 (dec.)	=	6
1a	Ā	n-C <sub>4</sub> H <sub>0</sub> Li	3e	58	215	$C_{11}H_{13}NOS \cdot C_2H_4O_4$ (297.3)	5
la	В	NaH	3e	59	215	_	6
1 d	Ä	n-C <sub>4</sub> H <sub>9</sub> Li	3f	42	oil	C <sub>12</sub> H <sub>14</sub> N <sub>2</sub> S · HCl <sup>e</sup> (254.8)	
la	В	n-C <sub>4</sub> H <sub>9</sub> Li	3g	61	168	$C_{13}^{12}H_{14}N_2O_2S \cdot HCl (298.8)$	6

<sup>&</sup>lt;sup>a</sup> Yields are calculated based on compound 1 and are not optimized.

Table 4. Physical and Spectral Data for compounds 12a-j

uct	Yield <sup>a</sup> (%)	m.p. (°C)	Molecular Formula <sup>b</sup>	<sup>1</sup> H-NMR (CDCl <sub>3</sub> /TMS)
No.				$\delta$ (ppm)
12 a	75	oil		1.3 (t, 6H); 3.95 (q 4H); 5.35 (m, 1H) 6.9-7.5 (m, 5H)
12b	70	60	C <sub>12</sub> H <sub>18</sub> NO <sub>3</sub> P (255.2)	1.3 (t, 6H); 4.05 (m 4H); 5.85 (d, 1H) 6.65 (m, 2H); 7.15 (s 5H)
12c	75	98	C <sub>14</sub> H <sub>22</sub> NO <sub>3</sub> P (283.3)	1.35 (d, 12H); 4.5 (m 2H); 5.80 (d, 1H) 6.65 (m, 2H); 7.15 (s 5H)
12 d	88	oil	West	TIPS
12e	73	oil	****	1.3 (t, 6H); 4.1 (qc 4H); 6.7–8.9 (m, 2H 7.0–8.1 (m, 8H)
12f	70	oil		-
12g	51	75	$C_{11}H_{17}N_2O_3P$ (256.2)	1.35 (t. 6H); 4.15 (dc 4H); 5.80 (d, 1H 6.95 (c, 2H); 7.0 (dc 1H); 8.25 (d, 2H)
12h	73	oil	, mark	,
12i	75	98	C <sub>12</sub> H <sub>17</sub> CINO <sub>3</sub> P (289.7)	1.3 (t, 6H); 4.1 (d, 64H); 6.0–6.5 (m, 2H) 6.8–7.5 (m, 5H)
12j	60	125	C <sub>15</sub> H <sub>13</sub> NO <sub>2</sub> PS (307.3)	1.35 (d, 6H); 4.8 (n 1H); 6.9 (m, 1H); 6.2 7.0 (m, 4H); 7.0-8 (m, 6H)

<sup>&</sup>lt;sup>a</sup> Yield based on 1.

Conversion of 8e to 3e: The preparation is carried out as given for the conversion of 8a to 3a. The purification of the crude amine product via the oxalate, gives 3e as colourless crystals; yield: 17.3 g (58% overall).

### Method B: N-o-Chlorobenzyl-2-(2-thienyl)ethylamine Hydrochloride (3a):

Diethyl N-2-Thienylideneaminomethylphosphonate (9b): To a solution of 1a (16.7 g, 0.1 mol) in absolute ethanol (200 ml) is added 2a (11.2 g, 0.1 mol) and the mixture is heated at reflux for 1 h. Evaporation of the solvent under reduced pressure affords 9b as an oil (single spot in TLC, silica gel, ethyl acetate); yield: 28.0 g ( $\sim 100$ %).

1-(o-Chlorophenyl)-2-aza-4-(2-thienyl)-1,3-butadiene (8a): To a suspension of potassium t-butoxide (11.2 g, 0.1 mol) in tetrahydrofuran (160 ml) is added dropwise at  $30-35^{\circ}C$  a solution of 9b (27.9 g, 0.1 mol) in tetrahydrofuran (40 ml). The mixture is heated at  $45^{\circ}C$  for 0.5 h and a solution of 5a (14.05 g, 0.1 mol) in tetrahydrofuran (10 ml) slowly added. The mixture is held at  $45^{\circ}C$  for 1 h, and then evaporated under reduced pressure. The residue is taken up in diisopropyl ether (100 ml) and water (100 ml) and the aqueous phase is re-extracted with diisopropyl ether (2 × 50 ml). The combined organic phase is washed with water (50 ml), dried with sodium sulfate and evaporated to give 8a as an orange oil; yield: 17.8 g (72%).

Conversion of 8a to 3a: This is carried out as given under Method A; colorless crystals; yield: 15.9 g (55% overall).

## Amines 4a-h from 1a, c-d and 5a, c-g; Typical Procedure: Method C: 2-o-Chlorophenylethylamine Hydrochloride (4c):

Diethyl N-o-Chlorobenzylideneaminomethylphosphonate (9a): A similar experimental procedure given under 6a is used.

Diethyl N-[ $\beta$ -(o-Chlorophenyl)-vinyl]phosphoramidate (12i): To a suspension of sodium hydride (50 % in oil, 4.8 g, 0.1 mol) in tetrahydrofuran (100 ml) is added at 25 °C a solution of **9a** (28.95 g, 0.1 mol) in tetrahydrofuran (40 ml). The mixture is heated at 45 °C for 2 h and, after cooling to 25 °C, poured into saturated aqueous ammonium chloride solution (600 ml) and extracted with diisopropyl ether (2 × 100 ml). The combined organic phase is washed with saturated brine (50 ml), dried with sodium sulfate and evaporated to an oil which is crystallized from hexane to give 12i; yield: 21.7 g (75 % from 1a).

Diethyl N-(2-o-chlorophenylethyl) phosphoramidate, (13i): Reduction of 12i (14.5 g, 0.05 mol) with sodium borohydride (1.9 g, 0.05 mol) following the example given earlier affords 13i; yield: 14.6 g ( $\sim$  100%).

Conversion of 13i to 4c: An efficiently stirred mixture of 13i (14.6 g, 0.05 mol) and 6 normal hydrochloric acid (100 ml) is heated at  $80-85\,^{\circ}\mathrm{C}$  for 1.5 h. After extraction of the cooled mixture with dichloromethane (2 × 50 ml), the separated aqueous phase is basified with aqueous sodium hydroxide and extracted with diisopropyl ether (2 × 50 ml). The com-

<sup>&</sup>lt;sup>b</sup> Satisfactory microanalyses obtained: C  $\pm 0.3$ , H  $\pm 0.3$ , N  $\pm 0.3$ 

Not analysed.

 $<sup>^{\</sup>text{b}}$  Satisfactory microanalyses obtained: C  $\pm\,0.3,\,H\,\pm\,0.3,\,N\,\pm\,0.3.$ 

 $<sup>-78\,^{\</sup>circ}$ C. The mixture is stirred at ambient temperature for 1 h and then evaporated under reduced pressure. The residue is taken up in water (100 ml) and extracted with diisopropyl ether (2 × 100 ml). The combined organic phase is dried with sodium sulfate and evaporated to afford 8e as a yellow oil; yield: 22 g ( $\sim 100\,\%$ ).

Table 5. Physical and Spectral Data of Compounds 13a-j

Prod- uct No.	Yield <sup>a</sup> (%)	m.p.	$^{1}$ H-NMR (CDCl <sub>3</sub> /TMS) $\delta$ (ppm)
13a	75	oil	1.3 (t, 6H); 3.1 (m, 5H); 4.05 (q, 4H) 6.75–7.2 (m, 3H)
13b	70	oil	1.33 (t, 6H); 3.0 (m, 5H); 4.0 (qd 4H); 7.2 (s, 5H)
13c	75	oil	1.35 (d, 12H); 4.5 (m, 2H); 5.80 (d 1H); 6.65 (m, 2H); 7.15 (s, 5H)
13 <b>d</b>	50	oil	1.33 (t, 6H); 3.0 (m, 5H); 4.0 (dq 4H); 5.55 (d, 1H); 6.80 (d, 1H)
13e	71	oil	1.3 (t, 6H); 3.2 (m, 5H); 3.95 (qd 4H); 7.2-8.0 (m, 7H)
13f	69	oil	3.15 (m, 4H); 3.8 (s, 3H); 6.85 (d 2H); 7.3 (d, 2H)
13g	50	oil	1.3 (t, 6H); 3.2 (m, 5H); 4.15 (qd 4H); 7.9 (d, 2H); 8.85 (d, 2H)
13h	57	oil	1.3 (t, 8H); 3.0 (m, 5H): 4.0 (dq, 4H) 6.0 (d, 1H); 6.2 (d, 1H); 7.2 (d, 1H)
13i	75	oil	1.3 (t, 6H); 3.0 (m, 5H); 4.0 (qd, 4H) 7.2 (m, 4H)
13j	60	oil	1.3 (d, 6H); 3.0 (m, 5H); 4.85 (m 1H); 6.7–7.9 (m, 8H)

<sup>&</sup>lt;sup>a</sup> Yield based on 1.

bined organic extract is dried with sodium sulfate and evaporated to an oily residue which is treated with ethanolic hydrogen chloride to give 4c; as colourless crystals; yield: 8.65 g (90%).

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Table 6. Preparation of Amines 4a-h from 1a, c-d

Substrate No. Ar <sup>1</sup>		Base	Prod- uct No.	d- Yield (%)	m.p. (°C)	Lit. m.p. (°C)
1a	2-thienyl	t-C <sub>4</sub> H <sub>9</sub> OK	4a	54	202	2028, 200-29
1 d	2-thienyl	t-C <sub>4</sub> H <sub>9</sub> OK	4a	55	202	
1a	C <sub>6</sub> H <sub>5</sub>	t-C₄H <sub>o</sub> OK	4b	66	222	2228,10
1c	$C_6H_5$	n-C₄H <sub>9</sub> Li	4b	71	222	
la	2-ClC <sub>6</sub> H <sub>4</sub>	NaH	4c	67	145	145 <sup>8</sup> , 149 <sup>11</sup>
1a	4-CH <sub>3</sub> OC <sub>6</sub> H <sub>4</sub>	t-C <sub>4</sub> H <sub>9</sub> OK	4d	53	217	$217^8$ , $207^{13}$
1a	5-bromo- 2-thienyl	t-C <sub>4</sub> H <sub>9</sub> OK	4e	30	220 (dec.)	220 <sup>8</sup> (dec.)
1 a	α-naphthyl	t-C <sub>4</sub> H <sub>9</sub> OK	4f	61	260 (dec.)	260 <sup>8</sup> , 251-3 <sup>12</sup> (dec.) (dec.)
1a	4-pyridyl	t-C₄H₀OK	4g	47	oil	8.14
	2-furyl	$t-C_4H_9OK$	4h	45	204	204 <sup>8</sup> , 190 <sup>15</sup>

<sup>&</sup>lt;sup>a</sup> Yields based on compound 1 and not optimized.

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