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Electrophilic amination of enolates with oxaziridines: effects of oxaziridine structure and reaction conditions

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Abstract—A range of *N*-alkoxycarbonyl- and *N*-carboxamido-oxaziridines has been prepared to test the effects of oxaziridine structure on yields of enolate amination product. Side-products arising from reaction of aldehyde-derived oxaziridines with base were identified, while a ketone-derived oxaziridine afforded moderate yields of amination product with stabilised carbanions. © 2005 Elsevier Ltd. All rights reserved.

1. Introduction

The electrophilic amination of enolates provides a conceptually simple and powerful approach to α -amino carbonyl compounds, important structural motifs in many biologically significant molecules (Scheme 1).¹ A variety of useful reagents have been developed for this reaction, including haloamines, hydroxylamine derivatives, azides, nitroso compounds and azodicarboxylates.^{1a} However, there are currently limitations or drawbacks to all of these reagents, as some (e.g., haloamines, hydroxylamine derivatives) give only moderate yields and have limited scope,^{1a} whilst others (azides, nitroso compounds, azodicarboxylates) require additional synthetic manipulations of the initial product in order to obtain the desired α -amino carbonyl compound. Very few directly deliver nitrogen bearing a synthetically useful protecting group.^{1a,c}



Scheme 1.

Oxaziridines are well known as electrophilic oxidising agents and in particular *N*-sulfonyl oxaziridines have been widely exploited for the oxidation of a variety of

nucleophiles.² However, structural modification of the oxaziridine, most notably the nitrogen substituent, can result in useful reagents for the electrophilic amination of nucleophiles. Indeed a number of examples of oxaziridinemediated enolate amination have been reported. The use of N-H oxaziridines in this reaction was first described by Schmitz³ for a limited range of highly stabilised enolates. This chemistry was recently further developed by Page, who reported asymmetric amination of enolates using enantiopure camphoryl or fenchyl N-H oxaziridines.⁴ Good yields and moderate stereoselectivity were obtained in some cases, but the reaction was rather substrate-specific. In addition, ester and nitrile units in the substrate were usually hydrolysed (and in some cases decarboxylated). Collet and co-workers have demonstrated that N-alkoxycarbonyl oxaziridines (e.g., 1) can also be used to aminate enolates, although the yields were low due to competing aldol reaction with the aldehyde co-product (Scheme 2).⁵ Asymmetric variants of this work have been published by Enders,⁶ using enantiopure α -silylketones, and by our group, using N-menthyloxycarbonyl oxaziridine 2, albeit with low to moderate levels of stereoselectivity.⁷ In addition, preliminary results in our group indicated that the aldol side reaction could be minimised by incorporation of an ortho-cyano group on the aromatic 3-substituent of N-carboxamido-oxaziridines 3.⁸

In view of the extremely high synthetic value of the enolate amination process, we considered that attempts to improve the reaction yields by variation of oxaziridine structure and the reaction conditions would be a very worthwhile endeavour. In this paper, we report our efforts in this area,

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Scheme 2.

including the synthesis of several novel *N*-alkoxycarbonyland *N*-carboxamido-oxaziridines for this purpose.

2. Results and discussion

2.1. Oxaziridine synthesis

Our aforementioned earlier work had indicated that structural modification of the oxaziridine offered a means to improve the efficiency of amination. In order to probe these effects more deeply, a range of reagents 3-8 (Fig. 1) was synthesised, based on the N-alkoxycarbonyl- and N-carboxamido-oxaziridines 1 and 3. The o-cyanophenyl substituted oxaziridine 3b was of particular interest for further study as it had shown promise for reducing the amount of aldol side reaction,⁸ and the p-chlorophenyl analogue 3a was prepared for comparison purposes. A separate study had shown that the 3,3-disubstituted oxaziridine 4 was a highly efficient reagent for amination of sulfides,⁹ and it was anticipated that it may also prove useful for amination of enolates. The ultimate aim of this research was to develop reagent-controlled asymmetric amination, and although the ester groups of oxaziridine 4 provide a useful handle for introduction of chirality, chiral analogues of this reagent would be likely to give low stereoselectivity as the ring carbon is not a stereocentre. Other non-identically 3,3-disubstituted oxaziridines 5 and 6, and a mono-ester substituted oxaziridine 7, were therefore

targeted. In addition, a pseudoephedrine-derived oxaziridine **8** was synthesised in an attempt to address the main drawback of *N*-carboxamido-oxaziridines, namely that the aminated products contain a urea linkage that is potentially difficult to cleave. It was proposed that this auxiliary might enable cleavage of the urea via intramolecular nucleophilic attack of the hydroxyl group (Scheme 3). This auxiliary would also allow further investigation of asymmetric enolate amination. It was envisaged that the poor stereoinduction obtained with menthyloxycarbonyl oxaziridine 2^7 could be improved by using enantiopure *N*-carboxamido-oxaziridines such as **8**, due to increased conformational restriction about the *N*-carbonyl bond relative to the *O*-carbonyl bond in **2**.









Scheme 4.

Synthesis of the requisite *N*-carboxamido-oxaziridines **3** was achieved by direct condensation of the appropriate urea and carbonyl compound, followed by oxidation of the resulting imines **9** (Scheme 4). For the imine oxidation, we preferred to use *m*CPBA/K₂CO₃ rather than the experimentally less convenient *m*CPBA/BuLi protocol employed in our preliminary work.⁸ The TsOH-catalysed condensation failed to provide other *N*-carboxamido-imines **10** and **13**, required for synthesis of oxaziridines **5** and **8**, respectively, but a milder approach utilising titanium (IV) isopropoxide as a Lewis acid catalyst and water scavenger proved successful (Schemes 5 and 6). This procedure had previously only been reported for in situ formation of imines, as part of a reductive amination.¹⁰

The ketomalonate-derived oxaziridine **4** was prepared according to the published procedure,⁹ involving an aza-Wittig imine synthesis. This approach is suitable for many *N*-alkoxycarbonylimines, but for unstable compounds the high temperatures required can prove too harsh. An alternative approach, involving elimination from an α -bromo amine, has been reported for a variety of unstable imines,¹¹ and is attractive as the reaction can be carried out at low temperature and the imine purified by simple filtration to remove Et₃N·HBr. This procedure is particularly suitable for making α -carbonyl imines, such as **16** and

18, as these can then be derived from readily available and inexpensive amino acid derivatives (Schemes 7 and 8). The bromide 15 required for synthesis of methyl glycinatederived oxaziridine 7 was prepared from glycine derivative 14 (Scheme 7). Subsequent elimination with triethylamine was achieved at low temperature and the cold crude imine 16 rapidly transferred and filtered via cannula and sinter into a pre-prepared mCPBA/n-BuLi solution. The yield of oxaziridine 7 was extremely low, presumably due to the inefficiency of the transfer/filtration procedure, which allowed the sensitive imine to warm considerably above -78 °C. Some attempts were made to improve the yield of this route, but this was hindered due to the bromide and imine intermediates being unstable (the imine in particular could not be detected at room temperature). It was envisaged that a one-pot elimination-oxidation might be possible, with the basic conditions required for oxidation potentially also carrying out the elimination. However treatment of the bromide 15 with 2.5 equiv of mCPBA/n-BuLi solution failed to deliver any oxaziridine. Other attempts including the use of anhydrous K₂CO₃ with subsequent addition of mCPBA were also unsuccessful.

The same approach was utilised for synthesis of the methyl phenylglycinate-derived oxaziridine 6 (Scheme 8). In this





Scheme 7.

case the imine **18** proved to be significantly more stable and could be purified by silica chromatography. In fact the imine was formed directly from *N*-BOC methyl phenylglycinate **17** in the bromination reaction. The reaction afforded a 5:3 mixture of imine and starting material, with approximately quantitative yield based on recovered starting material, and although no attempts were made to optimise this reaction it is likely that the yield could be improved by extension of the reaction time and/or addition of extra NBS. Oxidation using the simple *m*CPBA/K₂CO₃ procedure afforded the oxaziridine **6** in high yield.

2.2. Structural information

N-Alkoxycarbonyl and *N*-carboxamido-oxaziridines having two different ring carbon substituents exist as equilibrium mixtures of cis and trans isomers, which can interconvert by inversion at nitrogen (e.g., $\Delta G^{\ddagger} = 18.3 \text{ kcal mol}^{-1}$ for oxaziridine 1).⁵ This process is slow on the NMR timescale, such that distinct signals can be observed for the two isomers. The cis–trans ratio depends on the relative steric influence of the two carbon substituents, and if there is a large difference in size the oxaziridine can exist exclusively in the trans form. In these cases, the nitrogen atom is in effect thermodynamically configurationally stable, with its configuration directly determined by that of the ring carbon stereocentre. This is clearly of significance when attempting asymmetric amination using chiral oxaziridines.

The cis-trans ratios of oxaziridines 3-8 are shown in Table 1. Clearly oxaziridine 4 can only exist as one isomer, but oxaziridines 3a and 3b are also observed in almost exclusively one isomeric form (presumably trans) in solution. A single stereoisomer was also observed in the ¹H and ¹⁹F NMR spectra of oxaziridine 5. X-ray

Table 1. cis-trans isomerism of oxaziridines

Entry	Oxaziridine	trans:cis ^a
1	3 a	>98:2
2	3b	>98:2
3	4	_
4	5	>98:2
5	6	71:29
6	7	69:31
7	8	>98:2

^a Ratio determined by integration of peaks in the ¹H NMR spectrum.

crystallography showed the carboxamido and trifluoromethyl groups trans to each other (Fig. 2), and this is presumably also the form present in solution. In contrast, mixtures of isomers were observed for oxaziridines 6 and (surprisingly) 7 with the major isomer presumably as shown. The ¹H NMR spectrum of pseudoephedrine-derived oxaziridine 8 also showed two sets of resonances in a 2:1 ratio (in CDCl₃), but for this reagent there are three potential causes of the isomerism: invertomers (cis-trans isomers), rotamers (about the exocyclic nitrogen-carbonyl bond) and diastereomers (two possible configurations of the ring carbon). Comparison with the other aldehyde-derived N-carboxamido-oxaziridines (>98:2 ratio) suggests that the observed 2:1 ratio is unlikely to be caused by invertomers. Diastereomers were also ruled out as the isomeric ratio was found to be dependent on solvent, changing to a 1:1 ratio in toluene- d_6 . This therefore indicated that the isomerism was due to rotamers, and that the oxaziridine 8 was formed as a single diastereomer, the relative configuration of which was not assigned.

2.3. Amination of *t*-butyl acetate

With several oxaziridines in hand, we were particularly interested in investigating their use in amination of ester enolates, since this would lead to a direct synthesis of protected amino acids. Preliminary results had suggested that the *o*-cyanophenyl substituted oxaziridine **3b** could virtually eliminate formation of the aldol product on amination of *t*-butyl acetate.⁸ Thus addition of **3b** to the enolate derived from *t*-butyl acetate and LDA at -78 °C, followed by gradual warming to room temperature prior to quenching and work-up was reported to afford 55% yield of α -amino ester **19** and only 7% yield of aldol product **20b**. However, in further investigations we found difficulty in obtaining such high yields of **19**, and discovered that the nature of the aqueous work-up for this reaction was crucial:





Figure 2. X-ray crystal structure of oxaziridine 5.

the observed amount of aldol product was low only when an aqueous acid work-up was used. When the reaction was repeated and the acid wash omitted from the work-up procedure, a 1:1 ratio of α -amino ester **19** and aldol product **20b** was observed in the ¹H NMR spectrum of the crude product and 33% isolated yield of α -amino ester **19** was obtained (Scheme 9). This was comparable to the result obtained with the *p*-chlorophenyl substituted oxaziridine **3a**, which produced a 4:3 ratio of α -amino ester **19** and aldol product **20a**, with 24% yield of the α -amino ester **19**. Therefore, the *ortho*-cyano substituent in **3b** does not appear significantly to affect the ratio of **19:20** in the amination reaction.

Further study of the reaction involving oxaziridine **3b** indicated that the aldol product **20b** had been extracted into the acidic aqueous layer during work-up of the original experiment, and that this compound could in fact be recovered by basifying the aqueous layer with saturated aqueous NaHCO₃ (to pH~8), followed by extraction with dichloromethane. A possible explanation for the acid-mediated removal of the aldol product **20b** could involve reversible formation of a cyclic imino ether **21** via intramolecular nucleophilic attack of the hydroxyl group on the *ortho*-cyano substituent (Scheme 10). This compound is likely to be sufficiently basic to be protonated by 1 M HCl, causing it to be washed into the aqueous layer (p K_a values:¹² HCl=-2.2; PhC(OH)(=NH₂⁺)=-2.0). On neutralisation this could undergo the reverse reaction,



Scheme 10.

regenerating **20b**. When the corresponding *p*-cyanobenzaldehyde aldol product (prepared from the reaction of the enolate of *tert*-butyl acetate with *p*-cyanobenzaldehyde) was subjected to the same work-up procedure, no washing out was observed, supporting involvement of this intramolecular interaction of the hydroxyl and *ortho*-cyano groups.

It therefore appears that the *ortho*-substituent actually has little or no effect in preventing the aldol reaction, although it may be useful in allowing easy separation of the amination and aldol products. In order to further probe the effect of oxaziridine substituents on the yield of amination product, other oxaziridines were also tested with the enolate derived from *t*-butylacetate and LDA. These proved even less successful than **3**. Thus, 3-phenyltrifluoromethyloxaziridine **5** (11% **19** along with significant amounts of iminoaldol product and unreacted **5** in the ¹H NMR spectrum of the crude mixture) gave lower yields than **3**, while 3-alkoxycarbonyl oxaziridines **6** and **7** gave no observable amination product. Yields were also low with ketomalonate-derived oxaziridine **4**.

In view of the disappointing lack of improvement on changing the oxaziridine, we decided to focus on modification of the reaction conditions. The *p*-chlorophenyl substituted oxaziridine 3a, which could be synthesised in high yield from inexpensive starting materials, was selected for further study (Table 2). Use of LiHMDS as base gave a very similar result to the above reaction using LDA. A \sim 1:1 crude ratio of amination and aldol products (19 and 20a) was formed, with 22% yield of amination (entry 2). Switching to NaHMDS had a significant effect on the reaction (entries 3–5). With 1 equiv of oxaziridine very little amination was observed (entry 3), but 2 equiv gave 30% yield of α -amino ester 19 with very little aldol product 20a detectable (entry 4). Use of 3 equiv of oxaziridine had no extra benefit, again giving 30% yield of amination product (entry 5). Potassium and magnesium counterions did not have the same effect. Use of KHMDS with 2 equiv of oxaziridine **3a** afforded a 1:1 ratio of amination and aldol



Oxaziridine 3a -> ~4:3 19:20a; 24% yield 19. Oxaziridine 3b -> ~1:1 19:20b; 33% yield 19.



^a Using 1 equiv of base, *t*-butyl acetate and oxaziridine **3a** unless otherwise stated.

^b Approximate ratio measured by integration of the (C=O)C H_2 peaks in the ¹H NMR spectrum of the crude product.

^c Yield based on *t*-butyl acetate.

products, but only in low yield (entry 6), and a similar result was observed for the magnesium enolate, formed by transmetallation of the lithium enolate with magnesium bromide (entry 7). The effect of using non-amide bases was also studied, but deprotonation with ^{*t*}BuLi produced the same 1:1 ratio of amination and aldol products, and in lower yield than LDA (entry 8). In addition to the results in Table 2, the use of sodium hydride, sodium *t*-butoxide and butylmagnesium diisopropylamide was studied, but these bases resulted in little or no observable amination product being formed.

The observation that NaHMDS gave only trace amounts of aldol product suggests that the mechanism may involve an intermediate hemiaminal **22** that is stabilised by the sodium counterion (Scheme 11). This explanation is analogous to that proposed for α -hydroxylation using *N*-sulfonyl oxaziridines, in which formation of the imino-aldol product could be minimised by using sodium or potassium counterions (Scheme 11).¹³

The reason that 2 equiv of oxaziridine were required in order to obtain any α -amino ester **19** when using NaHMDS was initially not clear. Presumably, the first equivalent of oxaziridine was consumed by side reactions and the second then underwent the amination reaction to some extent. A more detailed analysis of this reaction and its side products was carried out in order to clarify the process. This revealed that amide **23** was formed in ~19% yield based on

oxaziridine, along with an imino-aldol product **24** which was detected in the crude mixture in a \sim 3:1 ratio of **19:24** based on integration of the (C=O)CH₂ peaks in the ¹H NMR spectrum (Fig. 3).





It had previously been reported that ring deprotonation of oxaziridines could afford amide products¹⁴ so the production of amide **23** in the amination reaction suggested that this process could be occurring here. This could have been carried out by the enolate, but also possibly by NaHMDS, which may have been present in the reaction mixture due to incomplete or reversible¹⁵ deprotonation of the ester (pK_a of *t*-butyl acetate in DMSO=30.3; pK_a of HMDS in DMSO= $30)^{16}$. In order to test this theory, direct reaction of oxaziridine **3a** and NaHMDS was carried out. Reaction of 3 equiv of oxaziridine with NaHMDS in THF at -78 °C demonstrated that approximately 2 equiv were consumed by the base to produce a mixture of amide **23**, imine **9a**, *p*-chlorobenzaldehyde and diaminal **25**. A preparative repeat of this reaction using 2 equiv of oxaziridine and





Scheme 12.

allowing the reaction to warm to room temperature before quenching, as in the amination procedure, afforded 29% yield of the amide 23 (Scheme 12). It is significant that oxaziridine **3a** reacts with NaHMDS at -78 °C, as no reaction of this oxaziridine with the enolate derived from t-butyl acetate and LDA was observed when the amination reaction was quenched at this temperature. This indicates that reaction of oxaziridine 3a with NaHMDS is faster than with the enolate, and therefore if deprotonation of the ester is reversible, oxaziridine decomposition via reaction with NaHMDS is likely to be a significant problem. The presence of the imino-aldol side product 24 in the amination reaction indicated that imine 9a must be formed in the reaction and therefore that there is some O-transfer occurring. However, no oxidation of the enolate was observed, so the most likely candidate for oxidation is the NaHMDS, which was indeed shown to produce imine on reaction with oxaziridine as described above.

In view of the potential problems of amide bases, amine-free methods were sought and an obvious candidate was Rathke's anion **26** (lithio *t*-butyl acetate). This could be synthesised according to the literature procedure¹⁷ by deprotonation of *t*-butyl acetate with LDA in hexane, followed by evaporation of the solvent and diisopropylamine.

Reaction between this species and oxaziridine **3a** in dichloromethane (Scheme 13) afforded a 7:10:4 mixture of α -amino ester **19**, aldol **20a** and imino-aldol **24** products (~22% yield of α -amino ester **19**), along with small amounts of amide **23**. Performing the reaction in toluene, tetrahydrofuran, ether or acetonitrile resulted in less clean reactions, with a smaller proportion of α -amino ester **19** observable in the ¹H NMR spectra of the crude reaction mixtures. The use of Rathke's anion therefore offered no improvement over the original procedure.

Some of the modified procedures described above were also carried out with the *ortho*-cyano substituted oxaziridine **3b**. Amination of *t*-butyl acetate using NaHMDS as base again afforded no observable aldol product **20b**, but in this case 33% yield of α -amino ester **19** was obtained using only 1 equiv of oxaziridine **3b**. The addition of a second

equivalent of oxaziridine had little effect on the reaction, giving 31% yield of α -amino ester 19. This could be accounted for by a change in the relative reactivity of the oxaziridine with NaHMDS and the enolate: if oxaziridine **3b** reacts with the enolate faster than its reaction with NaHMDS, this would remove the need for 2 equiv of oxaziridine. As stated previously, oxaziridine **3a** reacts with NaHMDS but not the enolate at -78 °C. In contrast, oxaziridine **3b** does react with the enolate derived from *t*-butyl acetate and LDA at -78 °C, as demonstrated by quenching the reaction at this temperature. Therefore, in the amination procedure using NaHMDS as base, at least some of oxaziridine **3b** can react with the enolate rather than NaHMDS at the initial reaction temperature (-78 °C).

Reaction of oxaziridine **3b** with Rathke's anion in dichloromethane gave a slightly improved reaction compared to the *p*-chloro analogue **3a**. The crude product contained an 11:8:5 mixture of α -amino ester **19**, aldol product **20b** and imino-aldol product **24b**, and ~ 30% yield of α -amino ester **19** was obtained.

Overall, in spite of some promising results regarding prevention of the aldol reaction by use of NaHMDS, the efficiency of amination of *t*-butyl acetate could not be improved to any significant extent over that initially obtained using LDA. At this stage, it was decided to investigate whether other substrates might be aminated more successfully with these oxaziridines. The initial modification to the substrate simply involved examining amination of a propionate rather than an acetate. However, the reaction of ethyl propionate with oxaziridines **3a** or **3b** using LDA as base gave very low yields of amination (<10%), along with small amounts of tentatively identified imino-aldol and aldol products.

2.4. Attempted asymmetric amination of an ester enolate with 8 and subsequent cleavage of the pseudoephedrine auxiliary

Despite the low yields in amination of ester enolates, we decided to investigate the use of chiral oxaziridine **8**. If this





Scheme 14.

occurred with high levels of diastereocontrol, this would compensate for the low chemical yields thus far obtained. Ethyl isovalerate was chosen as the test substrate for asymmetric amination as this had given the best stereoselectivity in previous work with the *N*-menthyloxycarbonyl oxaziridine **2**.⁷ However, initial reaction of the pseudoephedrine-derived oxaziridine **8** with this substrate was again low yielding (Scheme 14). Partial purification could be achieved by flash chromatography but the products could not be separated from closely running impurities. Comparison of ¹H NMR spectra and HPLC traces with those of authentic samples indicated a reasonable degree of selectivity towards formation of (*S*)-amino ester **27** (up to ~5:1), but the impurities prevented accurate quantification of the diastereoselectivity.

The authentic samples of both diastereomers of the amination product **27** were synthesised in two steps from (*S*)- and (*R*)-valine in 86 and 78% yield, respectively (Scheme 15). The products could be discriminated by HPLC and some analytically useful differences in the ¹H NMR spectra (NCH₃ and (C=O)CH peaks).

alcohol (cf. Scheme 3). The TBDPS protecting group was readily and quantitatively removed to give the free alcohol **29** using tetrabutylammonium fluoride (Scheme 16), but no spontaneous cyclisation was observed under the reaction conditions.





Many attempts were made to induce selective intramolecular cleavage of the urea in **29** without success. For instance, basic conditions led to hydrolysis of the amino ester function to afford **30** before any cleavage of the urea was observed (Scheme 17), and the use of Lewis acids (NiCl₂ in EtOH; Ti($O^{i}Pr$)₄ in THF) gave no reaction. Heating **29** in 1 M aqueous hydrochloric acid produced small amounts of the ring-closed oxazolidinone, although the desired amino ester could not be isolated and had presumably been hydrolysed to the amino acid. Interestingly, treatment of **30** with 1 M HCl in diethyl ether afforded small amounts of a rearranged carbamate product **31** along with unreacted starting material (Scheme 18). This structure was confirmed by X-ray crystallography (Fig. 4).

Formation of **31** might suggest that the desired nucleophilic attack of the hydroxyl group on the urea had occurred, but



And similarly from (R)-valine to give (R)-27

Scheme 15.

The reason for the low yield in this initial amination reaction was unclear, but it was thought that steric interactions between the bulky enolate and oxaziridine could potentially have been the cause. However, amination of the smaller ethyl propionate with pseudoephedrine-derived oxaziridine **8** again proceeded in low yield.

In spite of the poor results obtained on reaction of pseudoephedrine-derived oxaziridine **8** with enolates, study of the auxiliary cleavage in the aminated products **27** was still of interest. It was envisaged that this might be possible via an intramolecular cyclisation of the deprotected

that the 'wrong' nitrogen had subsequently been eliminated. However, a study of the literature¹⁸ revealed that the usual mechanism of urea hydrolysis actually proceeds via an isocyanate intermediate. For the unsymmetrical pseudoephedrine urea **29**, only one isocyanate intermediate can potentially form, as the pseudoephedrine nitrogen does not have the necessary proton for isocyanate formation in that direction (Scheme 19). The isocyanate could then be intercepted by the pseudoephedrine hydroxyl group to give the rearranged product, which precipitates out of the reaction mixture as its hydrochloride salt **31**.



+ unreacted starting material



Scheme 18.



Figure 4. X-ray crystal structure of 31.

2.5. Amination of more acidic substrates

Because incomplete or reversible deprotonation had been identified as a key issue when using NaHMDS as base with esters, it was proposed that the use of more acidic substrates may improve the amination reaction. *i*-Propyl phenylacetate $(pK_a \text{ of } t\text{-butyl phenylacetate in DMSO}=23.6^{16})$ was selected first. Equimolar reaction of this substrate, NaHMDS and oxaziridine 3a gave only trace amounts of amination product along with side products consistent with reaction of NaHMDS and the oxaziridine (including amide 23 and an imino-aldol product). Complete deprotonation of the substrate would have been expected prior to addition of the oxaziridine and this therefore suggests that the deprotonation may be reversible, with 'internal return' of the originally removed proton by the complexed HMDS occurring on addition of the oxaziridine.¹⁵ The equilibrium is presumably pulled in this direction due to a more rapid



+ unreacted starting material

reaction of the oxaziridine with NaHMDS than with the enolate.

Ketones are generally more acidic than their corresponding esters and so the amination of propiophenone (pK_a in DMSO=24.4)¹⁶ was examined. However, no amination product could be isolated from the reaction of this substrate with oxaziridine **3a** using either LDA (1 equiv **3a**) or NaHMDS (2 equiv **3a**) as base. However, modest yields of amination product were obtained using the ketomalonatederived oxaziridine **4** with this substrate class (Table 3).

With this substrate class, the opportunity was also taken to examine the use of boron and titanium enolates. The boron enolate was prepared using Bu₂BOTf and DIPEA according to a literature procedure,¹⁹ but gave no amination product on reaction with 1 equiv of oxaziridine **3a**. The titanium enolate, derived using TiCl₄ and Bu₃N,²⁰ again afforded no amination product but instead gave clean conversion to the α -chloro ketone **33** in 84% yield (Scheme 20). The full scope of this procedure was not determined, although deoxybenzoin could also be chlorinated efficiently (86% yield of α -chloro ketone **34**).

Table 3.



^a Using 1 equiv of LiHMDS, substrate and oxaziridine 4.





Scheme 20.

A similar reaction had recently been reported for α -chlorination of silyl enol ethers, giving comparable yields for the above substrates (Scheme 21).²¹ In this procedure the silyl enol ether had been treated with pyridine and TiCl₂(O^{*i*}Pr)₂, followed by *t*-butyl hydroperoxide. It is likely that this reaction and the oxaziridine-mediated α -chlorination would proceed by analogous mechanisms, due to the similarity of the two processes, and two potential mechanisms had been proposed for the literature reaction (Scheme 21). The first involved oxidation of chloride to an electrophilic chlorine species, which then reacted with the silyl enol ether to give the product. The second proposal involved formation of a titanium enolate and reaction with *t*-butylhydroperoxide followed by attack of chloride anion.

An attempt to develop enantioselective chlorination using pseudoephedrine-derived oxaziridine **8** was unsuccessful, affording racemic α -chloro ketone **33** in low yield. Mechanistically this suggests involvement of an electrophilic chlorine species, as some enantioselectivity might be expected if the reaction proceeded via oxidation of the substrate by the oxaziridine.

The Page group had achieved most success with their N-H oxaziridines when aminating nitrile stabilised carbanions.⁴ However, attempted amination of ethyl phenyl cyanoacetate using oxaziridine 3a and either LiHMDS or NaHMDS as base gave none of the desired product, instead affording ketoacetate 35 and cyano-imine adduct 36 (Scheme 22). These likely originate from oxidation of the enolate as shown, although no mechanistic studies were carried out. The reason for this apparent switch in chemoselectivity from the reaction with t-butyl acetate could be a combination of steric and electronic factors. As amination is sensitive to the size of substituents on the oxaziridine ring,⁵ it might also be expected to be less favourable when using large nucleophiles such as trisubstituted enolates. In addition, the softer nature of this highly stabilised enolate may also favour the oxidation pathway. Collet had calculated⁵ on a model oxaziridine that the nitrogen was almost neutral, whilst the oxygen had a partial negative charge of $0.26 e^-$. Electrostatic repulsion between the anionic enolate and oxygen atom might therefore favour the amination pathway, but this effect would be less significant for softer nucleophiles. It is relevant to note that Collet's *N*-alkoxycarbonyl oxaziridines gave exclusive amination with hard enolates, but mixtures of amination and oxidation products on reaction with the softer sulfides, phosphines and amines, and exclusive oxidation on reaction with silyl enol ethers.⁵

In reactions of oxaziridines with sulfides, we have shown that the use of ketone-derived oxaziridines can favour transfer of nitrogen over oxygen.9 We therefore tested the above nitrile substrate with the 3,3-disubstituted oxaziridine 4. Pleasingly, this did prove more successful, with moderate yields obtained for range of nitriles with 1 equiv of oxaziridine 4 (Table 4). Additionally, we were able to aminate substituted malonate anions (Table 5), albeit in low yields. Simple unsubstituted malonates (dimethyl- or diethylmalonate) afforded impure products due to competing diamination. However, it is notable that, in contrast to the aminations of the same anions reported by Page using NH-oxaziridines, no hydrolysis/decarboxylation was observed. The use of 1.5 equiv of oxaziridine 4 had mixed results, increasing the yield of α -amino ester in some examples (up to 70% yield, e.g., Table 4, entry 6), but reducing the yield for others.

2.6. Reaction with silyl enol ethers

Given the problems encountered with the base-sensitivity of

Table 4.				
	R ['] CN	1) LiHMDS, THF	R' R BocHN 37	
		2) 4		
Entry		R	R′	Yield of 37 ^a (%)
1	а	C ₆ H ₅	Н	45
2	b	p-MeOC ₆ H ₄	Н	20
3	с	p-ClC ₆ H ₄	Н	46
4	d	EtO ₂ C	Н	33
5	е	^t BuO ₂ C	Н	20
6	f	EtO_2C	Ph	50 (70%) ^b

^a Using 1 equiv of LiHMDS, substrate and oxaziridine **4**. ^b 1.5 equiv oxaziridine **4** employed.





Scheme 22.



^a Using 1 equiv of LiHMDS, substrate and oxaziridine 4.

the oxaziridine reagents, the use of neutral reaction conditions with silyl enol ethers as substrates was an attractive possibility. Collet had reported that reaction of the TMS enol ether of propiophenone with *N*-alkoxycarbonyl oxaziridine **39** gave oxidation but no amination of the substrate (Scheme 23, solvent not reported).⁵

When we carried out the similar reaction of acetophenone TMS enol ether with oxaziridine 3a in dichloromethane, this was also found to be selective for oxidation, but in this case a small amount of amination product 41 could also be detected ($\sim 11:1$ oxidation to amination, Scheme 24). Study of the reaction between oxaziridines and sulfides had demonstrated that the use of more polar solvents could

increase the ratio of amination to oxidation.²² This same effect was also observed on the reaction of acetophenone TMS enol ether with oxaziridine **3a** (Scheme 24). Thus, performing the reaction in ethanol afforded a ~8:1 mixture of oxidation and amination products, and this ratio could be further improved to ~5:1 by using a 3:1 ethanol/water solvent mixture. Although the amount of amination had been increased, the reaction was still selective for oxidation and in the latter case only ~60% of the oxaziridine reacted, presumably due to competing hydrolysis of the TMS enol ether. Potential origins of the solvent polarity effect have been discussed in the previously reported study of sulfimidation, involving preferential stabilisation by high polarity solvents of the more polar amination transition state compared to that of oxidation.²²

Examination of other oxaziridines in this reaction was also carried out. Reaction of acetophenone TMS enol ether with ketomalonate-derived oxaziridine 4 or 3-methoxycarbonyl oxaziridine 7 in ethanol gave improved ratios of oxidation-amination products ($\sim 1.8:1$ and $\sim 2.8:1$ 40:41, respectively), but conversion was less clean with substantial amounts of decomposition products also being formed. 3-Methoxycarbonyl 3-phenyl oxaziridine 6 gave very little reaction even after 44 h at room temperature, but that which had occurred was selective for oxidation, and no amination could be detected. These results indicate that there is



Scheme 23.

potential for optimisation of the amination pathway by further structural modifications to the oxaziridine, although a considerable improvement is required.

3. Conclusions

We have successfully prepared a structurally diverse range of novel oxaziridines and tested these in the amination of enolates. With aldehyde-derived N-carboxamido-oxaziridine **3a**, the use of a sodium base was found to reduce the amount of aldol side-product. For ortho-cyanophenyloxaziridine 3b, the aldol side-product was found to be removed from the reaction mixture by washing with acid, probably by intramolecular cyclisation of the aldol hydroxyl group onto the nitrile. While these new reagents and conditions disappointingly did not improve the isolated yield of the amination product, they provide useful ways of facilitating isolation and purification of the amination product. A chiral oxaziridine 8 allowed us to test the concept of a novel 'self-cleaving' amino alcohol protecting group, and appeared to offer promising diastereoselectivity in ester enolate amination, but yields were again low. In a further study with aldehyde-derived oxaziridine 3a, products derived from deprotonation of the oxaziridine ring were identified, suggesting that ketone-derived oxaziridines may be worthy of investigation. However, ketomalonate-derived oxaziridine 4 afforded significant amination yields only for relatively stabilised carbanions. Despite the lack of success in improving the enolate amination yields, the study has revealed interesting and useful information about the process, and the work has led to development of other methodology that may be of wider value: for example, the $Ti(O^{i}Pr)_{4}$ -mediated synthesis of N-carboxamido-imines and the alpha-chlorination of ketones. Moreover, the novel oxaziridines prepared are now available for other processes such as heteroatom transfer to amine and sulfide nucleophiles, which are synthetically useful in themselves.⁹

4. Experimental

4.1. General details

Diethyl ether and tetrahydrofuran were distilled before use from sodium-benzophenone ketyl, and dichloromethane from calcium hydride. Other solvents and reagents were purified according to standard procedures where appropriate. Solutions of butyllithium were titrated against diphenylacetic acid before use. Reaction temperatures were recorded as bath temperatures. Flash chromatography was performed using BDH F254 silica gel. Analytical thin layer chromatography was performed on pre-coated Merck silica gel 60 F₂₅₄ glass backed plates and visualised by ultraviolet light and potassium permanganate, anisaldehyde, ceric ammonium nitrate or ninhydrin stains as appropriate. NMR analyses were performed on Bruker 250, 300, 400 or 500 MHz instruments in CDCl₃; chemical shifts are quoted in ppm relative to TMS (as referenced to residual CHCl₃ $\delta_{\rm H}$ = 7.26 or CDCl₃ $\delta_{\rm C}$ = 77.0 ppm), with coupling constants quoted in Hertz. Infrared analyses were recorded as a thin film (produced from evaporation of a dichloromethane solution) unless otherwise stated, on NaCl plates using a

Mattson Satellite FTIR spectrometer from 4000 to 600 cm^{-1} . Mass spectrometry was carried out under CI (ammonia reagent gas) or FAB conditions using a Micromass Autospec-Q spectrometer at the Imperial College Mass Spectrometry Service. Where compounds contain chlorine, the peaks quoted refer to ³⁵Cl-containing isotopes. Elemental analysis was carried out by Mr. Stephen Boyer at the University of North London. Optical rotation measurements were performed on an Optical Activity Polarimeter and the reported $[\alpha]_D$ values are given in 10^{-1} deg cm² g⁻¹. X-ray crystal structures were obtained at the Imperial College Crystallography Service.³¹

4.2. Synthesis of oxaziridines

4.2.1. Synthesis of N-carboxamido-oxaziridines.

4.2.1.1. General procedures for preparation of *N*-**diethylcarboxamido benzaldimines 9.** *Method A.* A solution of *N*,*N*-diethylurea (1.0 equiv), aldehyde (1.0 equiv) and TsOH·H₂O (catalyst) in toluene under nitrogen was heated at reflux under Dean–Stark conditions. After the reaction was complete it was cooled to room temperature and evaporated to afford the crude imine 9.

Method B. To N,N-diethylurea (1.0 equiv) and aldehyde (1.0 equiv) in THF (4 ml/mmol) under nitrogen was added titanium (IV) isopropoxide (1.2 equiv). After stirring at room temperature until completion of the reaction, water was added and the mixture extracted with ethyl acetate (\times 2). The combined organics were washed with water (\times 2), dried over MgSO₄, filtered and evaporated to afford the crude imine **9**.

Imine **9a**. Method A. N,N-Diethylurea (3.6 g, 30 mmol), p-chlorobenzaldehyde (4.3 g, 30 mmol) and TsOH·H₂O (50 mg) in toluene (60 ml) were allowed to react according to the above procedure for 19 h to afford the crude imine **9a** (7.5 g) as a brown oil with a 9:1 imine–aldehyde ratio by ¹H NMR, $\delta_{\rm H}$ (250 MHz, CDCl₃) 8.98 (1H, s, N=CH), 7.83 (2H, d, J=8.4 Hz, Ar-H), 7.41 (2H, d, J=8.4 Hz, Ar-H), 3.59 (2H, q, J=7.0 Hz, NCH₂), 3.47 (2H, q, J=7.0 Hz, NCH₂), 1.20 (3H, t, J=7.0 Hz, NCH₂CH₃), 1.15 (3H, t, J= 7.0 Hz, NCH₂CH₃).

Method B. N,N-Diethylurea (232 mg, 2.0 mmol), *p*-chlorobenzaldehyde (282 mg, 2.0 mmol) and titanium (IV) isopropoxide (0.72 ml, 2.4 mmol) were allowed to react according to the above procedure for 20 h to afford crude imine **71a** (467 mg) as a pale yellow oil with a 10:1 imine– aldehyde ratio.

Imine **9b**. *Method A. N,N*-Diethylurea (1.5 g, 13 mmol), o-cyanobenzaldehyde (1.7 g, 13 mmol) and TsOH·H₂O (50 mg) in toluene (40 ml) were allowed to react according to the above procedure for 5 h to afford the crude imine **9b** (3.0 g) as a dark brown oil, $\delta_{\rm H}$ (250 MHz, CDCl₃) 9.27 (1H, s, N=CH), 8.08–7.60 (4H, m, Ar-H), 3.69 (2H, q, J= 7.1 Hz, NCH₂), 3.52 (2H, q, J=7.1 Hz, NCH₂), 1.25 (3H, t, J=7.1 Hz, NCH₂CH₃), 1.19 (3H, t, J=7.1 Hz, NCH₂CH₃.

4.2.1.2. General procedure for preparation of 2-diethylcarboxamido-3-aryloxaziridines 3. To a solution of the crude imine 9 (1.0 equiv) in CH_2Cl_2 (4 ml/mmol) and

saturated aqueous K_2CO_3 (4 ml/mmol) was added *m*CPBA (70–75%, ~3.0 equiv) in CH₂Cl₂ (4 ml/mmol). The mixture was vigorously stirred until completion of the reaction and worked up by addition of water. This was extracted with CH₂Cl₂ (×2) and the combined organics dried over MgSO₄, filtered, evaporated and purified by flash chromatography (5–25% EtOAc in petrol) to afford the oxaziridine **3**.

2-(*Diethylcarboxamido*)-3-(*p-chlorophenyl*)*oxaziridine* **3a**. Crude *p*-chlorobenzaldimine **9a** (7.5 g), prepared by the Dean–Stark method, was reacted according to the above procedure for 5 h to afford the oxaziridine **3a** (4.9 g, 63% from aldehyde) as a low-melting solid, v_{max} (film)/cm⁻¹ 2977, 2935, 2875, 1703 (br), 1601, 1495, 1428, 1382, 1269, 1091, 738; $\delta_{\rm H}$ (250 MHz, CDCl₃) 7.43 (2H, d, *J*=8.9 Hz, Ar-H), 7.40 (2H, d, *J*=8.9 Hz, Ar-H), 5.18 (1H, s, oxaziridine-H), 3.63 (1H, dq, *J*=14.3 Hz, 7.1, NCH_AH_B), 3.53 (1H, dq, *J*=14.3, 7.1 Hz, NCH_AH_B), 3.40 (1H, qd, *J*= 7.1, 3.6 Hz, NCH_AH_B), 3.39 (1H, qd, *J*=7.1, 3.6 Hz, NCH_AH_B), 1.19 (6H, t, *J*=7.1 Hz, NCH₂CH₃); $\delta_{\rm C}$ (62.5 MHz, CDCl₃) 160.8, 136.7, 131.6, 129.3, 128.9, 77.5, 42.0, 41.9, 14.4, 12.7; MS (EI+) *m/z* 254 (M⁺). Found: [M]⁺, 254.0819, C₁₂H₁₅N₂O₂Cl requires 254.0822.

Similar reaction using crude *p*-chlorobenzaldimine **9a** (467 mg) prepared by the titanium isopropoxide method afforded the oxaziridine **3a** (340 mg, 67% from aldehyde).

2-(Diethylcarboxamido)-3-(o-cyanophenyl)oxaziridine **3b**. Crude o-cyanobenzaldimine 9b (3.0 g), prepared by the Dean-Stark method, was reacted according to the above procedure for 3 h to afford the oxaziridine 3b (0.97 g, 30% from aldehyde) as a pale yellow oil, v_{max} (CHCl₃ solution)/ cm^{-1} 2972, 2937, 2361, 2228, 1698, 1601, 1430, 1271; δ_{H} (250 MHz, CDCl₃) 7.68-7.46 (4H, m, Ar-H), 5.52 (1H, s, oxaziridine-H), 3.56 (1H, dq, J = 14.4, 7.2 Hz, NCH_AH_B), $3.50 (1H, dq, J = 14.4, 7.2 Hz, NCH_AH_B), 3.34 (1H, qd, J =$ 7.0, 1.7 Hz, NC H_AH_B), 3.33 (1H, qd, J=7.0, 1.7 Hz, NCH_AH_B), 1.14 (3H, t, J=7.0 Hz, NCH_2CH_3), 1.12 (3H, t, J=7.2 Hz, NCH₂CH₃); $\delta_{\rm C}$ (67 MHz, CDCl₃) 160.0 (C), 136.4 (C), 133.2 (CH), 133.1 (CH), 130.7 (CH), 128.4 (CH), 116.3 (C), 112.7 (C), 74.8 (CH), 42.1 (CH₂), 42.0 (CH₂), 14.4 (CH₃), 12.6 (CH₃); MS (EI+) m/z 245 (M⁺, 3.48%). Found: $[M]^+$, 245.1174, C₁₃H₁₅N₃O₂ requires 245.1164. Found: C, 63.46; H, 6.23; N, 16.99. C₁₃H₁₅N₃O₂ requires C, 63.66; H, 6.16; N, 17.13%.

2-(Diethylcarboxamido)-3-phenyl-3-(trifluoromethyl)oxaziridine **5**. To N,N-diethylurea (232 mg, 2.0 mmol) and trifluoroacetophenone (280 µl, 2.0 mmol) in THF (4 ml) under nitrogen was added titanium (IV) isopropoxide (720 µl, 2.4 mmol). After stirring at reflux for 6 h, water (20 ml) was added and the mixture extracted with ethyl acetate (2×20 ml). The combined organics were washed with water (2×20 ml), dried over MgSO₄, filtered and evaporated to afford the crude imine **10** as a yellow oil. To a solution of the crude imine **10** in CH₂Cl₂ (10 ml) and saturated aqueous K₂CO₃ (10 ml) was added mCPBA (50–55%, 2.0 g, ~6.0 mmol) in CH₂Cl₂ (2×40 ml). After stirring at room temperature for 5 h, water (40 ml) was added and the mixture extracted with CH₂Cl₂ (2×40 ml). The combined organics were dried over MgSO₄, filtered, evaporated and purified by flash chromatography (5-10%) EtOAc in petrol) to afford the oxaziridine 5 (107 mg, 19%) from ketone) as a white crystalline solid, mp 95–96 °C; $\nu_{\rm max}/{\rm cm}^{-1}$ 3414, 2981, 1720, 1428, 1333, 1268, 1205, 1166, 957, 725, 697; $\delta_{\rm H}$ (250 MHz, CDCl₃) 7.65–7.35 (5H, m, Ar-H), 3.58 (1H, dq, J = 14.4, 7.2 Hz, NCH_AH_B), 3.31 $(1H, dq, J = 14.1, 7.1 Hz, NCH_AH_B), 3.18 (1H, dq, J = 14.4,$ 7.2 Hz, NCH_A H_B), 2.84 (1H, dq, J = 14.1, 7.1 Hz, NCH_A H_B), 1.23 (3H, t, J=7.2 Hz, NCH₂CH₃), 0.62 (3H, t, J=7.1 Hz, NCH₂CH₃); δ_C (62.9 MHz, CDCl₃) 155.9 (C), 131.2 (CH), 128.4 (CH), 127.9 (CH), 124.8 (C), 121.2 (CF₃, q, J = 280 Hz), 80.6 (C_{ring}, q, J=39 Hz), 41.3 (CH₂), 41.2 (CH₂), 13.5 (CH₃), 12.0 (CH₃); $\delta_{\rm F}$ (235 MHz, CDCl₃) -79.5 (CF₃); m/z (CI, NH_3) 306 ([M+NH₄]⁺, 43%), 289 ([M+H]⁺, 11). Found: $[M+NH_4]^+$, 306.1426. $C_{13}H_{19}N_3O_2F_3$ requires 306.1429. Structure confirmed by X-ray crystallography (recrystallisation from EtOAc/petrol).³¹

4.2.1.3. Synthesis of (1S,2S)-(+)-pseudoephedrinederived oxaziridine 8. *O*-*TBDPS*-*N*-chlorocarbonyl-(1S,2S)-pseudoephedrine 11. To a solution of (1S,2S)-(+)pseudoephedrine hydrochloride (4.0 g, 20 mmol) in CH₂Cl₂ (40 ml) under nitrogen was added TBDPSCl (5.45 ml, 21 mmol) and triethylamine (5.85 ml, 42 mmol). After stirring at room temperature for 24 h diethyl ether (8 ml) was added and after 10 min the mixture was filtered. The filtrate was evaporated to afford the crude *O*-TBDPS pseudoephedrine (9.88 g) as a white oily solid, $\delta_{\rm H}$ (250 MHz, CDCl₃) 7.74–7.12 (15H, m, Ar-H), 4.61 (1H, d, J=6.7 Hz, PhCH), 2.83 (1H, dq, J=6.7, 6.4 Hz, NCH), 2.25 (3H, s, NCH₃), 1.02 (9H, s, C(CH₃)₃), 0.78 (3H, d, J= 6.4 Hz, NCHCH₃).

To a solution of the crude O-TBDPS pseudoephedrine (8.09 g, 16.4 mmol, assuming 100% yield) in THF (50 ml) under nitrogen was added triethylamine (3.2 ml, 22. 9 mmol) and 4-dimethylaminopyridine (50 mg). After cooling to 0 °C, triphosgene (1.94 g, 6.55 mmol) was added in one portion. After stirring for 30 min at 0 °C and 10 min at room temperature, water (100 ml) was cautiously added and the solution extracted into ethyl acetate $(3 \times 50 \text{ ml})$. The combined organics were washed with brine (50 ml), dried over MgSO₄, filtered, and the solvent removed under reduced pressure to give the crude title compound 11 as a pale yellow viscous oil (8.48 g). This was of sufficient purity for further reaction but could be purified by flash chromatography (5% EtOAc in petrol) to provide an analytically pure sample as a colourless oil, $[\alpha]_D^{19} + 78.5$ $(c \ 0.93, \text{CHCl}_3); \nu_{\text{max}}/\text{cm}^{-1} \ 3071, 2933, 1738, 1427, 1293,$ 1242, 1106, 823, 703, 612, 504; $\delta_{\rm H}$ (300 MHz, CDCl₃, 2 rotamers a and b in 9:5 ratio) 7.71-7.18 (15H, m, Ar-H), 4.76–4.50 (2H, m, NCH and PhCH), 2.63 (3H, s, NCH₃ a), 2.54 (3H, s, NCH₃ b), 1.03 (9H, s, C(CH₃)₃ b), 1.01 (9H, s, $C(CH_3)_3$ a), 0.91 (3H, d, J = 6.9 Hz, NCHCH₃ b), 0.86 (3H, d, J = 6.8 Hz, NCHCH₃ a); δ_{C} (75.4 MHz, CDCl₃, 2 rotamers with some superposition of peaks) 150.3 (C), 150.0 (C), 140.8 (C), 140.5 (C), 136.1 (CH), 136.0 (CH), 134.8 (CH), 133.4 (C), 132.9 (C), 132.8 (CH), 129.7 (CH), 129.6 (CH), 129.5 (CH), 128.3 (CH), 128.2 (CH), 128.1 (CH), 128.0 (CH), 127.6 (CH), 127.5 (CH), 76.4 (CH), 61.2 (CH), 59.9 (CH), 33.2 (CH₃), 31.0 (CH₃), 26.9 (CH₃), 19.2 (C), 14.3 (CH₃), 14.2 (CH₃); m/z (CI, NH₃) 483 ([M+

 NH_4]⁺, 87%), 466 ([M+H]⁺, 20). Found: [M+NH₄]⁺, 483.2231. C₂₇H₃₆N₂O₂SiCl requires 483.2235.

O-TBDPS-N-carboxamido-(1S,2S)-pseudoephedrine **12**. To a solution of the crude carbamoyl chloride 11 (1.81 g, 3.5 mmol, assuming 100% yield) in diethyl ether (30 ml) was added $\sim 35\%$ aqueous ammonia solution (40 ml). The ammonia solution was replenished periodically until the reaction was complete as evidenced by thin layer chromatography. The mixture was separated and the aqueous layer re-extracted with diethyl ether $(2 \times 30 \text{ ml})$. The combined organics were washed with brine (30 ml), dried over MgSO₄, filtered, and the solvent removed under reduced pressure. Flash chromatography (20-100% EtOAc in petrol) afforded the title compound 12 (1.47 g, 94% from pseudoephedrine hydrochloride) as a colourless viscous glass, $[\alpha]_D^{19}$ + 67.9 (*c* 1.12, CHCl₃); ν_{max} /cm⁻¹ 3347, 3204, 2931, 2235, 1659, 1599, 1488, 1404, 1107, 910, 823, 703, 611, 504; $\delta_{\rm H}$ (250 MHz, CDCl₃) 7.68–7.14 (15H, m, Ar-H), 4.72 (2H, br s, NH₂), 4.55 (1H, d, J=7.6 Hz, PhCH), 4.30 (1H, br m, NCH), 2.36 (3H, br s, NCH₃), 0.98 (9H, s, C(CH₃)₃), 0.82 (3H, d, J = 6.8 Hz, NCHCH₃); δ_{C} (75.4 MHz, CDCl₃, 1 aromatic CH not found) 159.6 (C), 141.1 (C), 135.8 (CH), 135.8 (CH), 133.4 (C), 132.7 (C), 129.5 (CH), 129.3 (CH), 127.8 (CH), 127.4 (CH), 127.2 (CH), 127.1 (CH), 77.0 (CH), 56.7 (CH), 28.4 (CH₃), 26.8 (CH₃), 19.0 (C), 14.1 (CH₃); *m*/*z* (CI, NH₃) 447 ([M+H]⁺, 100%). Found: $[M+H]^+$, 447.2466. $C_{27}H_{35}N_2O_2Si$ requires 447.2468.

2-(N-Methyl-N-((1'S,2'S)-1'-TBDPSO-1'-phenyl-2'-propyl) carboxamido)-3-(p-chlorophenyl)oxaziridine 8. To a solution of the urea 12 (915 mg, 2.05 mmol) and p-chlorobenzaldehyde (290 mg, 2.05 mmol) in THF (10 ml) was added titanium (IV) isopropoxide (750 µl, 2.46 mmol). After stirring at room temperature under nitrogen for 16 h, water (40 ml) was added and the mixture extracted with ethyl acetate $(2 \times 60 \text{ ml})$. The combined organics were washed with water $(2 \times 40 \text{ ml})$, dried over MgSO₄, filtered, and the solvent removed under reduced pressure to afford the crude imine 13 (1.1 g) as a colourless viscous oil with a 8:1 imine–aldehyde ratio, $\delta_{\rm H}$ (250 MHz, $CDCl_3$, 2 rotamers a and b in 2:5 ratio) 8.83 (1H, s, N=CH a), 8.52 (1H, s, N=CH b), 7.84–7.00 (19H, m, Ar-H), 5.00–4.80 (1H, br m, NCH), 4.70 (1H, d, J = 8.3 Hz, PhCH a), 4.62 (1H, d)d, J=5.4 Hz, PhCH b), 2.88 (3H, s, NCH₃ b), 2.72 (3H, s, NCH₃ a), 1.05 (3H, d, *J*=7.0 Hz, NCHCH₃ b), 0.96 (9H, s, $C(CH_3)_3$ b), 0.94 (9H, s, $C(CH_3)_3$ a), 0.89 (3H, d, J=7.0 Hz, NCHC H_3 a).

To a solution of the crude imine **13** (1.1 g, 2.05 mmol, assuming 100% yield) in CH₂Cl₂ (15 ml) and saturated aqueous K₂CO₃ (12 ml) was added *m*CPBA (70–75%, 1.5 g, ~6.0 mmol) in CH₂Cl₂ (10 ml). After stirring at room temperature for 5 h, water (60 ml) was added and the mixture extracted with CH₂Cl₂ (2×30 ml). The combined organics were dried over MgSO₄, filtered, evaporated and purified by flash chromatography (3–7% EtOAc in petrol) to afford the oxaziridine **8** (700 mg, 58% from urea **12**) as a white foam, $[\alpha]_D^{22} - 4.2$ (*c* 2.16, CHCl₃); ν_{max}/cm^{-1} 3071, 2932, 2858, 2248, 1692, 1602, 1427, 1242, 1090, 824, 702; $\delta_{\rm H}$ (300 MHz, CDCl₃, 2 rotamers a and b in ~1:2 ratio) 7.71–6.82 (19H, m, Ar-H), 5.06 (1H, s, oxaziridine-H a), 5.03 (1H, s, oxaziridine-H b), 5.06–4.90 (1H, m, NCH b),

4.72–4.64 (2H, m, PhCH a and NCH a), 4.48 (1H, d, J= 7.3 Hz, PhCH b), 2.85 (3H, s, NCH₃ b), 2.72 (3H, s, NCH₃ a), 1.00 (9H, s, C(CH₃)₃ a), 0.98–0.92 (12H, m, C(CH₃)₃ b and NCHCH₃ b), 0.89 (3H, d, J=6.6 Hz, NCHCH₃ a); $\delta_{\rm C}$ (75.4 MHz, CDCl₃, 2 rotamers with some superposition of peaks) 161.7 (C), 161.6 (C), 141.0 (C), 140.7 (C), 136.1 (CH), 136.0 (CH), 133.6 (C), 133.1 (C), 132.8 (C), 131.8 (C), 131.6 (C), 130.8 (C), 129.8 (CH), 129.5 (CH), 129.3 (CH), 128.8 (CH), 128.7 (CH), 128.0 (CH), 127.8 (CH), 127.5 (CH), 127.3 (CH), 127.2 (CH), 127.1 (CH), 77.7 (CH), 77.1 (CH), 76.8 (CH), 76.3 (CH), 57.6 (CH), 57.3 (CH), 29.3 (CH₃), 27.0 (CH₃), 26.9 (CH₃), 19.3 (C), 19.2 (C), 15.1 (CH₃), 14.1 (CH₃), 13.6 (CH₃); *m/z* (FAB) 585 ([M+H]⁺, 0.6%). Found: C, 70.0; H, 6.28; N, 4.74. C₃₄H₃₇N₂O₃SiCl requires C, 69.8; H, 6.37; N, 4.79%.

4.2.2. Synthesis of N-Boc oxaziridines. *N*-Boc oxaziridines 1⁵ and 4⁹ were prepared according to literature procedures.

N-Boc -3-Methoxycarbonyloxaziridine 7. A mixture of methyl N-Boc glycinate 14 (0.9 ml, 6.0 mmol) and NBS (1.08 g, 6.0 mmol) in CCl₄ (12 ml) under nitrogen was irradiated with a 500 W bulb (distance ~ 10 cm) for 1 h (temperature of solution kept below 30 °C using a water bath). The reaction was filtered and evaporated to afford the crude bromide 15 as a yellow oil, $\delta_{\rm H}$ (250 MHz, CDCl₃) 6.35 (1H, br d, J=10.6 Hz, CH), 6.00 (1H, br d, J=10.6 Hz, NH), 3.85 (3H, s, CH₃), 1.47 (9H, s, C(CH₃)₃). To the crude bromide 15 in THF (6 ml) at -78 °C under nitrogen was added triethylamine (0.70 ml, 5.0 mmol) and the reaction stirred for 30 min at -78 °C to afford a crude imine solution 16. Meanwhile, to a solution of purified mCPBA (0.43 M in CH₂Cl₂, 12.7 ml, 5.5 mmol) at -78 °C under nitrogen was slowly added n-BuLi (2.5 M in hexanes, 2.1 ml, 5.3 mmol) and the reaction stirred for 30 min. The cold crude imine solution 16 was then quickly filtered under nitrogen into the mCPBA solution. After stirring for 2 h at -78 °C, the reaction was allowed to warm to -50 °C then quenched with saturated aqueous sodium bicarbonate solution (20 ml). The layers were separated and the aqueous layer re-extracted with CH_2Cl_2 (2×20 ml). The combined organics were dried over MgSO₄, filtered, evaporated and purified by flash chromatography (10-20% EtOAc in petrol, then recolumned using 100% CH₂Cl₂) to afford oxaziridine 7 (36 mg, 4%) as a colourless oil, $\nu_{\text{max}}/\text{cm}^{-1}$ 2982, 1773, 1752, 1444, 1373, 1251, 1152, 1019, 846; $\delta_{\rm H}$ (250 MHz, CDCl₃, mixture of cis and trans isomers in a ratio of 31:69) 4.64 (1H, s, oxaziridine-H cis), 4.63 (1H, s, oxaziridine-H trans), 3.86 (3H, s, CH₃), 1.51 (9H, s, C(CH₃)₃); δ_{C} (101 MHz, CDCl₃, cis and trans isomers) 164.6 (C), 164.5 (C), 158.8 (C), 157.5 (C), 86.5 (C), 85.8 (C), 71.3 (CH), 71.2 (CH), 53.4 (2×CH₃), 27.7 (CH₃), 27.6 (CH₃); m/z (CI, NH₃) 221 ($[M+NH_4]^+$, 44%). Found: $[M+NH_4]^+$, 221.1131.C₈H₁₇N₂O₅ requires 221.1137.

4.2.2.1. Synthesis of methyl phenylglycinate-derived oxaziridine 6. *Methyl* (*R*)-*N*-*Boc-phenylglycinate* **17**.²³ To a suspension of methyl phenylglycinate hydrochloride (1.0 g, 5 mmol) in THF (40 ml) at 0 °C under nitrogen was added triethylamine (0.73 ml, 5.2 mmol). After stirring at room temperature for 15 min, Boc anhydride (1.64 g, 7.5 mmol) was added. After a further 2 h the reaction was filtered, evaporated and purified by flash chromatography

(15% EtOAc in petrol) to afford *N*-Boc phenylglycine methyl ester **17** (1.3 g, 98%) as a white solid, $\delta_{\rm H}$ (250 MHz, CDCl₃) 7.38–7.32 (5H, m, Ar-H), 5.53 (1H, br, NH), 5.32 (1H, br d, J=7.3 Hz, CH), 3.72 (3H, s, CH₃), 1.43 (9H, s, C(CH₃)₃). Consistent with literature.²³

Methyl N-Boc- α -iminophenylacetate 18. A mixture of methyl (R)-N-Boc-phenylglycinate 17 (1.12 g, 4.2 mmol) and NBS (0.98 g, 5.5 mmol) in CCl₄ (12 ml) under nitrogen was irradiated with a 500 W bulb (distance ~ 10 cm) for 2 h (temperature of solution kept below 30 °C using a water bath). The reaction was filtered and evaporated to afford a \sim 5:3 mixture of imine 18: starting material 17. Flash chromatography (50-80% CH2Cl2 in petrol) afforded the imine 18 (0.70 g, 63%) as a colourless oil, $\nu_{\text{max}}/\text{cm}^{-1}$ 2981, 1744, 1719, 1632, 1249, 1217, 1153, 1020; $\delta_{\rm H}$ (250 MHz, CDCl₃) 7.76 (2H, br d, *J*=7.3 Hz, Ar-H), 7.47–7.27 (3H, m, Ar-H), 3.81 (3H, s, CH₃), 1.45 (9H, s, C(CH₃)₃); δ_{C} (62.9 MHz, CDCl₃) 164.8 (C), 162.4 (C), 160.4 (C), 132.8 (CH), 132.2 (C), 129.0 (CH), 128.6 (CH), 83.0 (C), 52.7 (CH_3) , 27.9 (CH_3) ; m/z (CI, NH_3) 264 $([M+H]^+, 63\%)$. Found: [M+H]⁺, 264.1233.C₁₄H₁₈NO₄ requires 264.1236.

N-Boc-3-methoxycarbonyl-3-phenyloxaziridine **6**. To a solution of the imine 18 (607 mg, 2.3 mmol) in CH₂Cl₂ (20 ml) and saturated aqueous K₂CO₃ (20 ml) was added mCPBA (50-55%, 2.4 g, ~6.9 mmol) in CH₂Cl₂ (20 ml). After stirring at room temperature for 2 h, water (80 ml) was added and the mixture extracted with CH_2Cl_2 (2×60 ml). The combined organics were dried over MgSO₄, filtered, evaporated and purified by flash chromatography (50-60% CH_2Cl_2 in petrol) to afford the oxaziridine 6 (584 mg, 91%) as a colourless oil, $\nu_{\text{max}}/\text{cm}^{-1}$ 3065, 2982, 1769, 1763, 1453, 1372, 1246, 1150, 1015, 852, 697; $\delta_{\rm H}$ (250 MHz, CDCl₃, mixture of cis and trans isomers in a ratio of 29:71) 7.55-7.23 (5H, m, Ar-H), 3.73 (3H, s, CH₃ cis), 3.70 (3H, s, CH₃ trans), 1.41 (9H, s, C(CH₃)₃ cis), 0.97 (9H, s, C(CH₃)₃ trans); $\delta_{\rm C}$ (62.9 MHz, CDCl₃, cis and trans isomers with some signals superimposed, 1 aromatic CH not found) 164.8 (C), 164.4 (C), 157.4 (C), 156.1 (C), 130.6 (CH), 130.3 (CH), 128.1 (CH), 127.9 (CH), 127.5 (C), 127.4 (CH), 126.9 (CH), 85.2 (C), 84.8 (C), 80.9 (C), 80.6 (C), 52.9 (2×CH₃), 27.1 (CH₃), 26.6 (CH₃); *m*/*z* (CI, NH₃) 297 ([M+NH₄]⁺, 100%). Found: $[M+NH_4]^+$, 297.1439.C₁₄H₂₁N₂O₅ requires 297.1450.

4.3. Reactions with enolates

4.3.1. Amination using racemic aldehyde-derived oxaziridines 3.

4.3.1.1. Typical procedure: reaction of *t*-butyl acetate with oxaziridine 3a using LDA as base (Table 2, entry 1). To a solution of diisopropylamine (52 μ l, 0.37 mmol) in THF (0.5 ml) at 0 °C under nitrogen was added *n*-BuLi (2.38 M in hexanes, 156 μ l, 0.37 mmol). After stirring for 30 min the reaction was cooled to -78 °C and *t*-butyl acetate (50 μ l, 0.37 mmol) in THF (0.75 ml) added dropwise. After a further 1 h at -78 °C, oxaziridine 3a (94 mg, 0.37 mmol) in THF (0.75 ml) was added and the reaction allowed to slowly warm to room temperature over 3 h. The reaction was quenched with saturated aqueous NaHCO₃ (6 ml) and extracted with CH₂Cl₂ (3×8 ml). The combined organics were dried over MgSO₄, filtered and evaporated to afford a crude mixture of amino ester **19** and aldol product **20a** (~4:3 according to ¹H NMR analysis), plus other side products including diethyl urea and amide **23**. Flash chromatography (10–30% EtOAc in petrol) afforded *t*-butyl *N*-(diethylcarboxamido)glycinate **19** (20 mg, 24%) as white needles.

t-Butyl *N*-(diethylcarboxamido)glycinate **19**. Mp 143– 145 °C; ν_{max} (CHCl₃ solution)/cm⁻¹ 3168, 2927, 2855, 1721, 1614, 1467, 1452, 1215, 1075; $\delta_{\rm H}$ (250 MHz, CDCl₃) 4.88–4.78 (1H, br m, NH), 3.93 (2H, d, *J*=4.9 Hz, NHC*H*₂), 3.28 (4H, q, *J*=7.2 Hz, NCH₂CH₃), 1.46 (9H, s, C(CH₃)₃), 1.15 (6H, t, *J*=7.2 Hz, NCH₂CH₃); $\delta_{\rm C}$ (67 MHz, CDCl₃) 170.5 (C), 156.8 (C), 81.7 (C), 43.2 (CH₂), 41.2 (2×CH₂), 27.9 (3×CH₃), 13.7 (2×CH₃); MS (EI+) *m*/*z* 231 (M⁺H, 20.5%), 175 (M−*t*Bu, 60.4%). Found: [M+H]⁺, 231.1712. C₁₁H₂₃N₂O₃ requires 231.1708.

t-Butyl 3-(p-chlorophenyl)-3-hydroxypropionate **20a**.²⁴ Isolated as a colourless oil, $\delta_{\rm H}$ (250 MHz, CDCl₃) 7.30 (4H, s, Ar-H), 5.04 (1H, dd, J=7.0, 5.8 Hz, CH), 3.60 (1H, br s, OH), 2.62–2.60 (2H, m, CH₂), 1.44 (9H, s, C(CH₃)₃); *m/z* (CI, NH₃) 274 (M+NH₄]⁺, 11%), 257 ([M+H]⁺, 17). Consistent with literature.²⁴

Similar reactions with other bases and conditions afforded **19** and **20a** in the yields indicated in Table 2.

4.3.1.2. Reaction of t-butyl acetate with oxaziridine 3b using LDA as base. Similar reaction of t-butyl acetate (91 µl, 0.67 mmol), oxaziridine **3b** (165 mg, 0.67 mmol) and LDA (prepared from diisopropylamine (103 µl, 0.73 mmol) and n-BuLi (2.4 M in hexanes, 290 µl, 0.70 mmol)) using NaHCO₃/CH₂Cl₂ work-up gave a mix of amino ester **19** and aldol product **20b** (~1:1). Flash chromatography (10–30% EtOAc in petrol) afforded amino ester **19** (51 mg, 33%) and aldol **20b** (38 mg, 23%).

t-Butyl 3-(o-cyanophenyl)-3-hydroxypropionate **20b**. Isolated as a colourless oil, ν_{max}/cm^{-1} : 3294, 2979, 2932, 2361, 2331, 2224, 1767, 1726, 1686, 1469, 1368; $\delta_{\rm H}$ (250 MHz, CDCl₃): 7.30 (1H, d, J=7.2 Hz, ArH), 7.53–7.39 (2H, m, ArH), 7.33 (1H, d, J=7.2 Hz, ArH), 5.76 (1H, d, J=6.0 Hz, CHOH), 2.74–2.71 (2H, m, CH₂CO₂t-Bu), 1.39 (9H, s, *t*-Bu); $\delta_{\rm C}$ (62.5 MHz, CDCl₃):168.7, 167.4, 146.2, 132.1, 129.3, 129.0, 123.9, 121.6, 81.5, 79.2, 41.2, 27.9; m/z (EI) 247 (M⁺5%). Found M⁺, 247.1207 C₁₄H₁₇NO₃ requires: M, 247.1208.

The same procedure using water as the quench, followed by extraction with CH_2Cl_2 (×3) and sequential washing with saturated aqueous NaHCO₃, 1 M HCl and brine removed almost all the aldol product **20b**. This could be recovered by basifying the acid wash to pH~8 with NaHCO₃ followed by extraction with CH_2Cl_2 .

4.3.1.3. Reaction of oxaziridine 3a with NaHMDS. To NaHMDS (1.04 M in THF, 183 μ l, 0.19 mmol) in THF (1 ml) at -78 °C under nitrogen was added oxaziridine **3a** (97 mg, 0.38 mmol) and the reaction allowed to warm to room temperature over 2 h. The reaction was quenched with saturated aqueous NaHCO₃ (5 ml), extracted with CH₂Cl₂ (3×7 ml) and the organics dried over MgSO₄ and evaporated to afford a complex mixture of products

including amide **23**, imine **9a**, aldehyde and diaminal **25**. Flash chromatography (0–30% EtOAc in cyclohexane) afforded the amide **23** (28 mg, 29% based on oxaziridine).

N-(*Diethylcarboxamido*)-*p*-chlorobenzamide **23**. Isolated as a colourless oil, ν_{max}/cm^{-1} 3429, 2976, 1692, 1656, 1478, 1260, 1091, 1014, 755; $\delta_{\rm H}$ (250 MHz, CDCl₃) 8.64 (1H, br s, NH), 7.79 (2H, d, *J*=8.4 Hz, Ar-H), 7.41 (2H, d, *J*= 8.4 Hz, Ar-H), 3.40 (4H, q, *J*=7.1 Hz, NCH₂CH₃), 1.21 (6H, t, *J*=7.1 Hz, NCH₂CH₃); $\delta_{\rm C}$ (62.9 MHz, CDCl₃) 166.3 (br C), 153.7 (br C), 138.8 (C), 131.7 (C), 129.4 (CH), 128.8 (CH), 42.2 (br CH₂), 13.3 (br CH₃); *m/z* (LC–MS, ES+) 255 ([M+H]⁺, 100%). Found: [M+H]⁺, 255.0898. C₁₂H₁₆N₂O₂Cl requires 255.0900.

Aminal **25**. Not isolated cleanly-tentatively assigned based on the following data: $\delta_{\rm H}$ (400 MHz, CDCl₃) 7.37 (2H, d, J=8.5 Hz, Ar-H), 7.27 (2H, d, J=8.5 Hz, Ar-H), 6.40 (2H, d, J=7.9 Hz, NH), 6.18 (1H, t, J=7.9 Hz, CH), 3.31 (4H, dq, J=14.4, 7.2 Hz, NCH_AH_BCH₃), 3.24 (4H, dq, J=14.4, 7.2 Hz, NCH_AH_BCH₃), 1.26 (12H, t, J=7.2 Hz, NCH₂CH₃); m/z (LC–MS, ES+) 355 ([M+H]⁺, 100%), 239 (40).

4.3.1.4. Iminoaldol products 24a and 24b. These were not isolated in pure form, but were tentatively identified as by-products in the reaction between *tert*-butyl acetate/NaHMDS and oxaziridines **3a** and **3b**, respectively, from the following data:

Compound **24a**. $\delta_{\rm H}$ (250 MHz, CDCl₃) 7.30–7.22 (4H, m, Ar-H), 5.82 (1H, br d, J=7.8 Hz, NH), 5.25 (1H, dt, J=7.8, 5.5 Hz, CH), 3.29 (4H, q, J=7.2 Hz, NCH₂CH₃), 2.74 (2H, d, J=5.5 Hz, CH₂), 1.34 (9H, s, C(CH₃)₃), 1.16 (6H, t, J=7.2 Hz, NCH₂CH₃); m/z (CI, NH₃) 355 ([M+H]⁺, 100%), 299 (37). Found: [M+H]⁺, 355.1791. C₁₈H₂₈N₂O₃Cl requires: 355.1788.

Compound **24b**. $\delta_{\rm H}$ (250 MHz, CDCl₃) 7.65–7.28 (4H, m, Ar-H), 6.01 (1H, d, J=6.3 Hz, NH), 5.44 (1H, apparent q, J=6.4 Hz, CH), 3.28 (4H, q, J=7.2 Hz, NCH₂CH₃), 2.85 (1H, dd, J=15.0, 6.7 Hz, CH_AH_B), 2.80 (1H, dd, J=15.0, 6.0 Hz, CH_AH_B), 1.33 (9H, s, C(CH₃)₃), 1.15 (6H, t, J=7.2 Hz, NCH₂CH₃); m/z (CI, NH₃) 346 ([M+H]⁺, 100%), 290 (51). Found: [M+H]⁺, 346.2141. C₁₉H₂₈N₃O₃ requires 346.2131.

4.3.1.5. Reaction of Rathke's anion 26 with 2-(diethylcarboxamido)-3-(*p*-chlorophenyl)oxaziridine 3a. Similar reaction of Rathke's anion 28 (60 mg, 0.49 mmol) and oxaziridine 3a (125 mg, 0.49 mmol) in CH₂Cl₂ (3 ml) gave a crude mixture of amino ester 19, aldol 20a and imino-aldol 24 (\sim 7:10:4), plus other side products including diethylurea and amide 23. Flash chromatography (10–30% EtOAc in petrol) afforded semi-purified amino ester 19 (\sim 10:3:1 with amide 23 and imino-aldol product 24, 37 mg, \sim 22%).

4.3.2. Asymmetric amination using enantiopure oxaziridine 8.

4.3.2.1. Amination of ethyl isovalerate with oxaziridine 8. To a solution of diisopropylamine $(55 \ \mu l, 0.39 \ mmol)$ in THF $(0.5 \ ml)$ at 0 °C under nitrogen was

added n-BuLi (2.5 M in hexanes, 150 µl, 0.37 mmol). After stirring for 30 min the reaction was cooled to -78 °C and ethyl isovalerate (52 µl, 0.35 mmol) in THF (0.5 ml) added dropwise. After a further 1 h at -78 °C, oxaziridine 8 (94 mg, 0.37 mmol) in THF (0.5 ml) was added. After stirring for 4 h at -78 °C, the reaction was allowed to slowly warm to room temperature over 2 h, quenched with saturated aqueous NaHCO₃ (5 ml) and extracted with CH_2Cl_2 (3×8 ml). The combined organics were dried over MgSO₄, filtered and evaporated to afford a complex mixture of products. The aminated product 27 could not be separated from co-running impurities by flash chromatography (5–15% EtOAc in petrol), but comparison of ¹H NMR and HPLC traces with authentic samples, after partial purification, indicated some selectivity towards formation of the (S)-stereocentre (dr \sim 5:1).

4.3.2.2. Synthesis of authentic diastereomeric amination products. *Ethyl N-(N-methyl-N-((1'S,2'S)-1'-TBDPSO-1'-phenyl-2'-propyl)carboxamido)-(S)-valinate* (()-27). To a suspension of (*S*)-(+)-valine (585 mg, 5.0 mmol) in ethanol (5 ml) at -5 °C under nitrogen was added dropwise thionyl chloride (0.95 ml, 13.0 mmol). After heating to reflux for 4 h the reaction was allowed to cool and evaporated to afford (*S*)-(+)-valine ethyl ester hydrochloride (878 mg, 97%) as an off-white solid, $\delta_{\rm H}$ (250 MHz, DMSO- d_6) 8.41 (2H, br s, NH₂), 4.32–4.11 (2H, m, CH₃CH₂O), 3.86 (1H, d, *J*=4.8 Hz, NCH), 2.16 (1H, m, (CH₃)₂CH), 1.23 (3H, t, *J*=7.0 Hz, CH₃CH₂O), 0.97 (3H, d, *J*=7.1 Hz, (CH₃)₂CH), 0.93 (3H, d, *J*=7.1 Hz, (CH₃)₂CH). Consistent with literature.²⁵

To (S)-(+)-valine ethyl ester hydrochloride (205 mg, 1.13 mmol) in THF (3 ml) at 0 °C under nitrogen was added triethylamine (315 µl, 2.26 mmol). After stirring for 5 min carbamoyl chloride 11 (526 mg, 1.13 mmol) in THF (2 ml) was added. After heating to 55 °C for 20 h the reaction was allowed to cool to room temperature and a white solid removed by filtration. The filtrate was purified by flash chromatography (5-20% EtOAc in petrol) to afford the title compound (S)-27 (580 mg, 89%) as a colourless viscous oil, $[\alpha]_{D}^{20}$ +40.5 (c 3.9, CHCl₃); ν_{max}/cm^{-1} 3445, 3071, 2963, 2858, 2241, 1732, 1651, 1504, 1372, 1312, 1262, 1192, 1111, 823, 737, 505; $\delta_{\rm H}$ (250 MHz, CDCl₃) 7.65–7.12 (15H, m, Ar-H), 4.94 (1H, d, J=7.7 Hz, NH), 4.67–4.52 (2H, m, PhCHCH), 4.38 (1H, dd, J=7.7, 4.7 Hz, ^{*i*}PrCH), 4.22–4.10 (2H, m, CH₃CH₂O), 2.46 (3H, s, NCH₃), 2.15–1.98 (1H, m, (CH₃)₂CH), 1.24 (3H, t, J=7.1 Hz, CH₃CH₂O), 0.97 (9H, s, C(CH₃)₃), 0.93–0.86 (6H, m, $(CH_3)_2$ CH), 0.80 (3H, d, J=6.5 Hz, NCHC H_3); δ_C (75.4 MHz, CDCl₃, 1 aromatic CH not found) 172.8 (C), 157.6 (C), 141.5 (C), 135.7 (CH), 133.2 (C), 132.9 (C), 129.2 (CH), 128.9 (CH), 127.6 (CH), 127.4 (CH), 127.1 (CH), 127.0 (CH), 126.7 (CH), 77.0 (CH), 60.4 (CH₂), 58.2 (CH), 55.5 (CH), 31.0 (CH), 28.0 (CH₃), 26.6 (CH₃), 18.8 (C), 18.4 (CH₃), 17.8 (CH₃), 14.2 (CH₃), 13.8 (CH₃); *m/z* (CI, NH₃) 575 ($[M+H]^+$, 19%). Found: $[M+H]^+$, 575.3290. C₃₄H₄₇N₂O₄Si requires 575.3305.

*Ethyl N-(N-methyl-N-((1'S,2'S)-1'-TBDPSO-1'-phenyl-2'-propyl)carboxamido)-(R)-valinate ((R)-***27**). The above procedure using (R)-(-)-valine (118 mg, 1.0 mmol) afforded (R)-(-)-valine ethyl ester hydrochloride

(185 mg, 100%) as an off-white solid, $\delta_{\rm H}$ (250 MHz, CDCl₃) 8.87 (2H, br s, NH₂), 4.37–4.19 (2H, m, CH_3CH_2O), 3.90 (1H, d, J=4.8 Hz, NCH), 2.49 (1H, m, $(CH_3)_2CH$, 1.31 (3H, t, J=7.0 Hz, CH_3CH_2O), 1.20–1.09 (6H, m, (CH₃)₂CH). Further reaction of (R)-(-)-valine ethyl ester hydrochloride (180 mg, 0.97 mmol) afforded the title compound (R)-27 (420 mg, 78%) as a colourless viscous oil, $[\alpha]_D^{20} + 37.3$ (c 3.8, CHCl₃); $\nu_{\text{max}}/\text{cm}^{-1}$ 3438, 3071, 2963, 2858, 2242, 1731, 1650, 1503, 1372, 1311, 1262, 1195, 1111, 921, 823, 735, 703, 612; $\delta_{\rm H}$ (250 MHz, CDCl₃) 7.65–7.10 (15H, m, Ar-H), 4.88 (1H, d, J=7.7 Hz, NH), 4.72–4.55 (1H, br m, PhCHCH), 4.50 (1H, d, J= 7.9 Hz, PhCHCH), 4.43 (1H, dd, J=7.7, 4.7 Hz, ^{*i*}PrCH), 4.22-4.10 (2H, m, CH₃CH₂O), 2.34 (3H, s, NCH₃), 2.15-1.95 (1H, m, (CH₃)₂CH), 1.25 (3H, t, J=7.0 Hz, CH_3CH_2O), 0.93 (9H, s, $C(CH_3)_3$), 0.89 (3H, d, J=6.9 Hz, $(CH_3)_2$ CH), 0.86 (3H, d, J=6.9 Hz, $(CH_3)_2$ CH), 0.77 (3H, d, J = 6.6 Hz, NCHCH₃); $\delta_{\rm C}$ (62.9 MHz, CDCl₃, 3 aromatic CH not found) 172.8 (C), 157.7 (C), 141.6 (C), 135.7 (CH), 133.4 (C), 133.0 (C), 129.3 (CH), 129.1 (CH), 127.7 (CH), 127.2 (CH), 126.8 (CH), 77.0 (CH), 60.5 (CH₂), 58.1 (CH), 55.8 (CH), 31.4 (CH), 28.1 (CH₃), 26.6 (CH₃), 18.9 (C), 18.5 (CH₃), 17.7 (CH₃), 14.2 (CH₃), 14.0 (CH₃); m/z (CI, NH₃) 575 ([M+H]⁺, 100%). Found: [M+H]⁺, 575.3312. C₃₄H₄₇N₂O₄Si requires 575.3305.

4.3.2.3. Attempted cleavage of the pseudoephedrine auxiliary. Ethyl N-(N-methyl-N-((1'S,2'S)-1'-hydroxy-1'phenyl-2'-propyl)carboxamido)-(S)-valinate 29. To a solution of TBDPS protected carboxamido valinate (S)-27 (98 mg, 0.17 mmol) in THF (1.5 ml) was added 1 M TBAF in THF (0.3 ml, 0.3 mmol). After stirring at room temperature for 90 min, water (4 ml) was added and extracted with ether $(2 \times 5 \text{ ml})$. The organics were dried over MgSO₄, evaporated and purified by flash chromatography (2–5% MeOH in CH_2Cl_2) to afford the free-hydroxy carboxamido valinate 29 (55 mg, 96%) as a colourless viscous oil, $[\alpha]_{D}^{24}$ + 56.0 (*c* 0.50, CHCl₃); ν_{max} /cm⁻¹ 3323, 2966, 1733, 1632, 1518, 1454, 1394, 1314, 1260, 1191, 1028, 759, 702; $\delta_{\rm H}$ (300 MHz, CDCl₃) 7.36–7.27 (5H, m, Ar-H), 5.24 (1H, d, J=8.2 Hz, NH), 4.52 (1H, dd, J=8.5, 5.1 Hz, PhCHCH), 4.40 (1H, dd, J=8.4, 4.8 Hz, 'PrCH), 4.29-4.15 (4H, m, PhCHCH, OH, CH₃CH₂O), 2.82 (3H, s, NCH₃), 2.15 (1H, m, (CH₃)₂CH), 1.29 (3H, t, J=7.1 Hz, CH₃CH₂O), 1.00–0.92 (9H, m, (CH₃)₂CH and NCHCH₃); $\delta_{\rm C}$ (75.4 MHz, CDCl₃) 173.2 (C), 159.9 (C), 142.3 (C), 128.3 (CH), 127.6 (CH), 126.6 (CH), 76.8 (CH), 61.0 (CH₂), 58.5 (CH), 58.2 (CH), 31.2 (CH), 30.0 (CH₃), 19.0 (CH₃), 17.9 (CH₃), 15.1 (CH₃), 14.2 (CH₃); *m*/*z* (CI, NH₃) 337 $([M+H]^+, 100\%)$. Found: $[M+H]^+, 337.2123$. C₁₈H₂₉N₂O₄ requires 337.2127.

N-(*N*-*Methyl*-*N*-((1'S, 2'S)-1'-*hydroxy*-1'-*phenyl*-2'-*propyl*) *carboxamido*)-(*S*)-*valine* **30**. *Method A*. To a solution of free-hydroxy carboxamido valinate **29** (25 mg, 0.07 mmol) in THF (0.5 ml) and water (3 drops) was added lithium hydroxide monohydrate (3 mg, 0.07 mmol). After stirring at room temperature for 20 h the reaction mixture was partitioned between water (2 ml) and ether (4 ml). TLC analysis of the organic layer showed unreacted starting material **29**. The aqueous layer was acidified to pH ~ 2 with 2 M HCl and re-extracted with ether (4 ml). This organic layer was dried over MgSO₄, filtered, and the solvent

removed under reduced pressure to afford **30** as a colourless viscous oil (10 mg, 44%), $[\alpha]_D^{27} + 40.0$ (*c* 0.2, CHCl₃); $\nu_{max}/$ cm⁻¹ 3377, 2966, 2606, 2248, 1723, 1611, 1525, 1396, 1203, 732; δ_H (250 MHz, CDCl₃) 7.36–7.26 (5H, m, Ar-H), 5.61 (1H, br d, J=8.6 Hz, NH), 4.52 (1H, d, J=9.1 Hz, PhCH), 4.29 (1H, dd, J=8.6, 5.2 Hz, ⁱPrCH), 4.13 (1H, m, PhCHCH), 2.84 (3H, s, NCH₃), 2.22 (1H, m, (CH₃)₂CH), 1.08–0.90 (9H, m, NCHCH₃ and (CH₃)₂CH); δ_C (62.9 MHz, CDCl₃) 175.6 (C), 161.0 (C), 141.6 (C), 128.5 (CH), 127.9 (CH), 126.7 (CH), 76.3 (CH), 59.1 (CH), 58.7 (CH), 30.4 (CH), 29.6 (CH₃), 19.4 (CH₃), 18.0 (CH₃), 15.3 (CH₃); m/z (CI, NH₃) 309 ([M+H]⁺, 10%). Found: [M+H]⁺, 309.1812. C₁₆H₂₅N₂O₄ requires 309.1814.

Method B. To a solution of free-hydroxy carboxamido valinate **29** (30 mg, 0.09 mmol) in THF (0.5 ml) at 0 °C under nitrogen was added sodium hydride (60% w/w in mineral oil, 4 mg, 0.1 mmol). After stirring at room temperature for 20 h the reaction mixture was evaporated and partitioned between water (2 ml) and CH₂Cl₂ (4 ml). TLC analysis of the organic layer showed unreacted starting material **29**. The aqueous layer was acidified to pH ~ 2 with 2 M HCl and re-extracted with CH₂Cl₂ (4 ml). This organic layer was dried over MgSO₄, filtered, and the solvent removed under reduced pressure to afford **30** as a colourless viscous oil (12 mg, 44%), analytically identical to that derived from method A.

Ethyl N-(((1'S,2'S)-2'-methylamino-1'-phenyl-1'-propyl) alkoxycarbonyl)-(S)-valinate hydrochloride **31**. To a sample of crude free-hydroxy carboxamido valinate 29, derived from TBDPS protected carboxamido valinate 27 (166 mg, 0.29 mmol) without chromatographic purification, was added 1 M HCl in ether (2 ml, 2 mmol). After stirring under nitrogen at room temperature for 20 h, a white precipitate had formed which was removed by filtration and recrystallised from ethyl acetate to afford **31** (18 mg, 17%) as white needles, mp 145 °C (decomp.), $[\alpha]_D^{29} + 31.6$ (*c* 0.095, CHCl₃); $\nu_{\text{max}}/\text{cm}^{-1}$ 3372, 2967, 2736, 2459, 1729, 1529, 1467, 1375, 1270, 1233, 1209, 1095, 1028, 702; $\delta_{\rm H}$ (250 MHz, CDCl₃) 9.94 and 9.72 (2H, 2×br, NH₂), 7.46-7.30 (5H, m, Ar-H), 6.39 (1H, d, J = 9.2 Hz, NH), 5.47 (1H, d, J = 9.7 Hz, PhCH), 4.20–4.00 (3H, m, ^{*i*}PrCH, CH₃CH₂O), 3.85-3.65 (1H, br m, PhCHCH), 2.67 (3H, br s, NCH₃), 2.30–2.10 (1H, m, (CH₃)₂CH), 1.24 (3H, d, J=6.8 Hz, NCHCH₃), 1.16 (3H, t, J = 7.0 Hz, CH₃CH₂O), 1.02 (3H, d, J = 6.7 Hz, (CH₃)₂CH), 1.00 (3H, d, J = 6.7 Hz, (CH₃)₂CH); $\delta_{\rm C}$ (62.9 MHz, CDCl₃) 171.4 (C), 154.6 (C), 136.3 (C), 129.2 (CH), 128.9 (CH), 127.1 (CH), 75.3 (CH), 60.9 (CH₂), 59.5 (CH), 57.1 (CH), 31.1 (CH), 27.1 (CH₃), 19.1 (CH₃), 17.8 (CH₃), 14.1 (CH₃), 12.3 (CH₃); *m*/*z* (CI, NH₃) 337 $([M+H]^+, 58\%)$. Found: $[M+H]^+, 337.2116$. $C_{18}H_{29}N_2O_4$ requires 337.2127. The structure was confirmed by X-ray crystallography.31

The filtrate was shown by ¹H NMR to be predominantly unreacted free-hydroxy carboxamido valinate **27**.

4.3.3. Aminations using oxaziridine 4 (Tables 3–5).

4.3.3.1. General procedure. To a stirred solution of LiHMDS (1.0 M in hexanes, 0.22 ml, 0.22 mmol) in THF (1 ml) at -78 °C was added substrate (0.22 mmol) dropwise. After 30 min oxaziridine (65 mg, 0.22 mmol) in

THF (1 ml) was added dropwise. The reaction mixture was stirred at -78 °C for ca. 20 h before allowing to warm to room temperature. The reaction was quenched by the addition saturated aqueous NH₄Cl and CH₂Cl₂. The organic layer was further washed twice with saturated aqueous NH₄Cl, then dried (Na₂SO₄) and concentrated in vacuo. The product was then purified by flash chromatography.

4.3.3.2. Product data. 2-[*N*-(*tert-Butylcarbonyl*)*amino*] acetophenone **32a**²⁷ (Table 3, entry 1). Using the above procedure followed by flash column chromatography (petrol–ethyl acetate 10:1) yielded the title compound (10.8 mg, 21%) as a white solid, mp 56.8–57.4 °C; $\delta_{\rm H}$ (300 MHz, CDCl₃) 7.98 (2H, d, *J*=7.3 Hz, *CH*), 7.63 (1H, t, *J*=7.4 Hz, *CH*), 7.51 (2H, t, *J*=7.6 Hz, *CH*), 5.57 (1H, brd s, NH), 4.68 (2H, d, *J*=4.3 Hz, *CH*₂), 1.50 (9H, s, (*CH*₃)₃).

2-*N*-Boc-Amino-1-phenyl-1-propanone **32b**²⁸ (Table 3, entry 2). Using the above procedure followed by flash column chromatography (petrol–ethyl acetate 10:1) yielded the title compound (17 mg, 31%) as a white solid, mp 80.3–81.0 °C; $\delta_{\rm H}$ (300 MHz, CDCl₃) 8.00 (2H, d, J=7.4 Hz, CH), 7.62 (1H, t, J=7.4 Hz, CH), 7.51 (2H, t, J=7.6 Hz, CH), 5.58 (1H, br s, NH), 5.32 (2H, app t, J=6.9 Hz, CH), 1.48 (9H, s, (CH₃)₃), 1.42 (3H, d, J=6.9 Hz, CH₃).

N-(2-*Oxo-1*,2-*diphenyl-ethyl*)-*carbamic acid tertbutyl ester* **32c**²⁹ (Table 3, entry 3). Using the above procedure followed by flash column chromatography yielded the title compound (10.2 mg, 15%) as a white solid, $\delta_{\rm H}$ (300 MHz, CDCl₃) 7.98 (2H, d, J=7.4 Hz, CH), 7.52 (1H, t, J=7.3 Hz, CH), 7.26–7.44 (2H, m, CH), 6.29 (1H, d, J=7.6 Hz, CH), 6.04 (1H, d, J=7.6 Hz, NH), 1.45 (9H, s, (CH₃)₃).

(*Cyano-phenyl-methyl*)-*carbamic acid tert-butyl ester* **37a** (Table 4, entry 1). Using the above procedure followed by flash column chromatography (petrol–ethyl acetate 10:1) yielded the title compound (22.9 mg, 45%) as a white solid, mp 110.9–112.8 °C; ν_{max} (film)/cm⁻¹ 3325, 2978, 1692; $\delta_{\rm H}$ (300 MHz, CDCl₃) 7.44 (5H, m, ArCH), 5.82 (1H, d, J= 7.2 Hz, NH), 5.16 (1H, brd s, CH), 1.50 (9H, s, (CH₃)₃); $\delta_{\rm C}$ (75 MHz, CDCl₃) 154.5 (C), 133.8 (C), 129.9 (CH), 129.7 (CH), 127.3 (CH), 118.1 (CN), 81.9 (C), 46.5(CH), 28.6 ((CH₃)₃); m/z (CI) 250 (M+NH₄), 233 (M+H). Found MH⁺233.1282 C₁₃H₁₇N₂O₂ requires 233.1290.

[*Cyano-(4-methoxy-δ-phenyl)-methyl]-carbamic acid tert*butyl ester ester **37b** (Table 4, entry 2). Using the above procedure followed by flash column chromatography (petrol–ethyl acetate 10:1) yielded the title compound (11.8 mg, 20%) as a white solid, mp 119.5–121.8 °C; $\nu_{max}(film)/cm^{-1}$ 3560, 3537, 2979, 2934, 2248, 1695, 1513; $\delta_{\rm H}$ (300 MHz, CDCl₃) 7.41 (2H, d, *J*=8.6 Hz, ArC*H*), 6.95 (2H, d, *J*=8.7 Hz, ArC*H*), 5.73 (1H, brd d, *J*=7.3 Hz, N*H*), 5.07 (1H, brd s, 1H, C*H*), 3.84 (3H, s, OC*H*₃), 1.49 (9H, s, (C*H*₃)₃); $\delta_{\rm C}$ (75 MHz, CDCl₃) 160.4 (C), 154.1 (C), 128.4 (C*H*), 125.5 (C), 117.9 (CN), 114.6 (CH), 81.5 (C), 55.4 (OCH₃), 45.7 (CH), 28.2 ((CH₃)₃); *m/z* (CI) 280 (M+NH₄), 263 (M+H). Found (M+NH₄), 280.1665. C₁₄H₂₂N₃O₃ requires 280.1661.

[(4-Chloro-phenyl)-cyano-methyl]-carbamic acid tert-butyl ester **37c** (Table 4, entry 3). Using the above procedure

followed by flash column chromatography (petrol–ethyl acetate 10:1) yielded the title compound (26.8 mg, 46%) as a white solid, mp 143.8–144.7 °C; $\nu_{max}(film)/cm^{-1}$ 3432, 3055, 2988, 2306, 1721; $\delta_{\rm H}$ (300 MHz, CDCl₃) 7.42–7.43 (4H, m, ArC*H*), 5.80 (1H, brd d, 1H, *J*=6.9 Hz, N*H*), 5.24 (1H, brd d, *J*=6.9 Hz, C*H*), 1.49 (9H, s, (CH₃)₃); $\delta_{\rm C}$ (75 MHz, CDCl₃) 154.1 (C), 135.5 (C), 132.0 (C), 129.4 (CH), 128.2 (CH), 117.3 (CN), 81.7 (C), 45.4 (CH), 28.2 ((CH₃)₃); *m*/*z* (CI) 284 (M+NH₄), 267 (M+H). Found MH⁺267.0903. C₁₃H₁₅N₂O₂Cl requires 267.0900.

tert-Butoxycarbonylaminocyano acetic acid ethyl ester ester **37d** (Table 4, entry 4). Using the above procedure followed by flash column chromatography (petrol–ethyl acetate 10:1) yielded the title compound (16.5 mg, 33%) as a white solid, mp 69.8–72.0 °C; $\nu_{max}(film)/cm^{-1}$ 3344, 2985, 2932, 2254, 1753, 1684; δ_{H} (300 MHz, CDCl₃) 5.47 (1H, brd d, J=6.6 Hz, NH), 5.23 (1H, d, J=7.9 Hz, CH), 4.37 (3H, q, J=7.1 Hz, CH₂), 1.48 (9H, s, (CH₃)₃) 1.37 (3H, t, J=7.1 Hz, CH₃); δ_{C} (75 MHz, CDCl₃) 163.6 (C), 154.1 (C), 114.4 (CN), 82.0 (C), 64.1 (CH₂), 44.7 (CH), 28.1 ((CH₃)₃) 13.9 (CH₃); m/z (CI) 246 (M+NH₄), 229 (M+H). Found MH⁺229.1186. C₁₀H₁₇N₂O₄ requires 229.1188.

The same reaction with 1.5 equiv **4** gave **37d** (13.1 mg, 26%) as a white solid and the diaminated species (14.1 mg 18%) as a white solid, mp 125–127 °C. Diaminated (di-*tert*-butoxycarbonylamino)cyano acetic acid ethyl ester, $\nu_{max}(film)/cm^{-1}$ 3323, 3272, 2980, 2929, 1764, 1698, 1685; $\delta_{\rm H}$ (300 MHz, CDCl₃) 6.43 (2H, brd s, (NH)₂), 4.44 (2H, q, J=7.1 Hz, CH₂CH₃), 1.47 (9H, s, (CH₃)₃), 1.37 (3H, t, J=7.1 Hz, CH₂CH₃); $\delta_{\rm C}$ (75 MHz, CDCl₃) 162.9 (C), 153.4 (C), 114.1 (CN), 82.7 (C), 65.3 (CH₂), 62.4 (C), 28.5 ((CH₃)₃) 14.1 (CH₃); m/z (CI) 361 (M+NH₄), 344 (M+H). Found MH⁺ 344.1810. C₁₅H₂₆N₃O₆ requires 344.1822.

tert-Butoxycarbonylaminocyano acetic acid tert-butyl ester **37e** (Table 4, entry 5). Using the above procedure followed by flash column chromatography (petrol–ethyl acetate 10:1) yielded the title compound (11.6 mg, 20%) as an oil; $\nu_{max}(film)/cm^{-1}$ 3352, 2981, 2934, 2254, 1815, 1749, 1722, 1152; $\delta_{\rm H}$ (300 MHz, CDCl₃) 5.37 (1H, s, NH), 5.16 (1H, d, J=7.9 Hz, CH), 1.55 (9H, s, (CH₃)₃) 1.49 (9H, s, (CH₃)₃); $\delta_{\rm C}$ (75 MHz, CDCl₃) 162.2 (C), 154.0 (C), 114.7 (CN), 86.0 (C), 81.8 (C), 45.1 (CH) 28.1 ((CH₃)₃), 27.7 ((CH₃)₃); m/z (CI) 274 (M+NH₄), 257 (M+H). Found M+NH₄ 274.1760. C₁₂H₂₄N₃O₄ requires 274.1767.

tert-Butoxycarbonylaminocyanophenyl acetic acid ethyl ester **37f** (Table 4, entry 6). Using the above procedure but using 1.5 equiv oxaziridine (95 mg, 0.33 mmol) followed by flash column chromatography (petrol–ethyl acetate 10:1) yielded the title compound (46.9 mg, 70%) as an oil; ν_{max} (film)/cm⁻¹ 3416, 3060, 2983, 2937, 2253, 1754, 1721, 1481, 1286; $\delta_{\rm H}$ (300 MHz, CDCl₃) 7.67 (2H, br s, CH), 7.45–7.46 (3H, m, CH), 5.75 (1H, br s, NH), 4.29 (2H, q, J=7.2 Hz, CH₂), 1.46 (9H, s, (CH₃)₃) 1.25 (3H, t, J=7.2 Hz); $\delta_{\rm C}$ (75 MHz, CDCl₃, 323 K) 165.4 (C), 160.9 (C), 133.6 (C), 129.9 (CH), 129.2 (CH), 125.9 (CH), 116.2 (CN), 82.2 (C), 64.1 (CH₂) 61.4 (C), 28.1 ((CH₃)₃) 13.6 (CH₃); m/z (CI) 322 (M+NH₄), 305 (M+H). Found MH⁺305.1511. C₁₆H₂₁N₂O₄ requires 305.1501. *Dimethyl-2-[(tert-butyloxycarbonyl)amino]methylmalonate* **38a** (Table 5, entry 1). Using the above procedure (anion stirred with the oxaziridine for 4 h) followed by flash column chromatography (petrol–ethyl acetate 10:1) yielded the title compound (17.2 mg, 30%) as an oil; $\nu_{max}(film)/$ cm⁻¹ 3432, 2978, 2957, 1746, 1720, 1288; $\delta_{\rm H}$ (300 MHz, CDCl₃) 5.94 (1H, s, NH), 3.79 (6H, s, (OCH₃)₂), 1.75 (3H, s, *CH*₃), 1.44 (9H, s, (*CH*₃)₃); $\delta_{\rm C}$ (75 MHz, CDCl₃) 167.6 (C), 152.1 (C), 78.6 (C), 61.1 (C), 51.6 (OCH₃)₂) 26.4 ((CH₃)₃), 19.9 (CH₃); *m/z* (CI) 279 (M+NH₄), 262 (M+H). Found MH⁺262.1302. C₁₁H₂₀NO₆ requires 262.1290.

Diethyl-2-[(tert-butyloxycarbonyl)amino]methylmalonate **37f** (Table 5, entry 2). Using the above procedure followed by flash column chromatography (petrol–ethyl acetate 10:1) yielded the title compound (13.8 mg, 22%) as an oil, $\nu_{max}(film)/cm^{-1}$ 3432, 2980, 2939, 1741, 1721, 1283; δ_{H} (300 MHz, CDCl₃) 5.91 (1H, s, NH), 4.25 (4H, q, J=7.0 Hz, (OCH₂CH₃)₂), 1.74 (3H, s, CH₃), 1.44 (9H, s, (CH₃)₃) 1.27 (6H, t, J=7.0 Hz, (OCH₂CH₃)₂); δ_{C} (75 MHz, CDCl₃) 167.8 (C), 152.8 (C), 79.2 (C), 61.9 (C), 61.3 (CH₂), 27.2 (CH₃)₃), 20.4 (CH₃), 12.9 (CH₃); m/z (CI) 307 (M+ NH₄), 290 (M+H). Found M+NH₄ 290.1596. C₁₃H₂₄NO₆ requires 290.1604.

4.3.4. α-Chlorination of titanium enolates. α-Chloropro*piophenone* **33**.²¹ To a solution of propiophenone $(70 \ \mu l,$ 0.52 mmol) in CH₂Cl₂ (2 ml) at $-78 \degree$ C under nitrogen was added titanium tetrachloride (70 µl, 0.64 mmol) followed by tributylamine (175 µl, 0.74 mmol). After stirring for 30 min oxaziridine 3a (150 mg, 0.59 mmol) in CH₂Cl₂ (1 ml) was added. The reaction was allowed to warm to room temperature over 2.5 h, quenched with saturated aqueous NH_4Cl (15 ml), and extracted with CH_2Cl_2 (3×10 ml). The combined organics were dried over MgSO₄, filtered, evaporated and purified by flash chromatography (5% EtOAc in petrol) to afford α -chloropropiophenone 33 (74 mg, 84%) as a yellow oil, $\delta_{\rm H}$ (250 MHz, CDCl₃) 8.00-7.95 (2H, m, Ar-H), 7.60-7.41 (3H, m, Ar-H), 5.24 $(1H, q, J=6.7 \text{ Hz}, \text{CH}), 1.71 (3H, d, J=6.7 \text{ Hz}, \text{CH}_3); m/z$ (CI, NH₃) 186 ([M+NH₄]⁺, 95%). Consistent with literature.

Similar reaction of propiophenone (18 μ l, 0.13 mmol) with oxaziridine **8** (~95%, 90 mg, 0.15 mmol) afforded α -chloropropiophenone **33** (3 mg, 13%), analytically identical to above. HPLC analysis (Chiralcel-OD, 0.5 ml/min, 1% ⁱPrOH in hexane) showed racemic product.

α-*Chlorodeoxybenzoin* **34**.²¹ Reaction of deoxybenzoin (99 mg, 0.5 mmol) as above afforded α-chlorodeoxybenzoin **346** (100 mg, 86%) as a white solid, $\delta_{\rm H}$ (250 MHz, CDCl₃) 8.02–7.30 (10H, m, Ar-H), 6.36 (1H, s, CH); *m/z* (CI, NH₃) 248 ([M+NH₄]⁺, 100%). Consistent with literature.²¹

4.3.5. Reaction of ethyl phenylcyanoacetate with 2-(diethylcarboxamido)-3-(*p*-chlorophenyl)oxaziridine 3a using LiHMDS as base. Reaction of ethyl phenylcyanoacetate (36μ l, 0.20 mmol), oxaziridine 3a (51 mg, 0.20 mmol) and LiHMDS (1 M in hexanes, 200 µl, 0.20 mmol) followed by flash chromatography (4-40%EtOAc in petrol) afforded ethyl phenylketoacetate 35 (16 mg, 45%) and α -cyano-*N*-diethylcarboxamido-*p*-chlorobenzylamine **36** (16 mg, 30%).

Ethyl phenylketoacetate **35**.²⁶ Isolated as a colourless oil, $\delta_{\rm H}$ (250 MHz, CDCl₃) 8.01 (2H, m, Ar-H), 7.66 (1H, tt, *J*=7.3, 1.6 Hz, Ar-H), 7.51 (2H, m, Ar-H), 4.45 (2H, q, *J*=7.1 Hz, OCH₂CH₃), 1.42 (3H, t, *J*=7.1 Hz, OCH₂CH₃). Consistent with lit²⁶

α-*Cyano-N-diethylcarboxamido-p-chlorobenzylamine* **36**. Isolated as an off-white solid, ν_{max}/cm^{-1} 3315, 2977, 2933, 1637, 1518, 1492, 1282, 1094, 826; $\delta_{\rm H}$ (250 MHz, CDCl₃) 7.48–7.36 (4H, m, Ar-H), 6.10 (1H, d, *J*=8.6 Hz, CH), 5.03 (1H, br d, *J*=8.6 Hz, NH), 3.34–3.19 (4H, m, NCH₂CH₃), 1.14 (6H, t, *J*=7.2 Hz, NCH₂CH₃); $\delta_{\rm C}$ (101 MHz, CDCl₃) 155.1 (C), 135.2 (C), 133.0 (C), 129.4 (CH), 128.3 (CH), 118.2 (C), 45.3 (CH), 41.4 (CH₂), 13.7 (CH₃); *m/z* (CI, NH₃) 283 ([M+NH₄]⁺, 97%), 266 ([M+H]⁺, 100). Found: [M+H]⁺, 266.1066. C₁₃H₁₇N₃OCl requires 266.1060.

4.3.6. Reaction of acetophenone-trimethylsilylenol ether with oxaziridine 3a. A solution of acetophenone TMS enol ether (80 µl, 0.39 mmol) and oxaziridine 1a (90 mg, 0.35 mmol) in ethanol (0.4 ml) was stirred at room temperature under nitrogen. After 44 h, 1 M HCl (2 ml) was added and extracted with CH_2Cl_2 (2×2 ml). The organics were dried over MgSO₄, filtered and evaporated to afford a crude mixture of amino ester 41 and hydroxy ketone 40 (~1:8). α -Hydroxyacetophenone 40 was isolated as a white solid, $\delta_{\rm H}$ (250 MHz, CDCl₃) 7.92 (2H, m, Ar-H), 7.63 (1H, m, Ar-H), 7.50 (2H, m, Ar-H), 4.88 (2H, d, J=4.7 Hz, CH₂), 3.53 (1H, t, J=4.7 Hz, OH). Consistent with literature.³⁰ Amidoketone **41** was not isolated in pure form, but was identified by the following data: δ_H (250 MHz, CDCl₃) includes 5.54 (1H, br m, NH), 4.82 $(2H, d, J=4.2 \text{ Hz}, CH_2); m/z (CI, NH_3) 235 ([M+H]^+,$ 100%). Found: $[M+H]^+$, 235.1447. $C_{13}H_{19}N_2O_2$ requires 235.1447.

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References and notes

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