

# Preparation of 4-Hydroxy-2-trifluoromethylthiophene: A Novel Bioisostere of $\alpha,\alpha,\alpha$ -Trifluoro-*m*-cresol

Gary M. Karp,<sup>a\*</sup> Dilip Samant,<sup>b</sup> Sudarsan Mukhopadhyay,<sup>b</sup> Michael E. Condon,<sup>a</sup> Axel Kleemann<sup>c</sup>

<sup>a</sup>American Cyanamid Company, Agricultural Products Research Division, P.O. Box 400, Princeton NJ, 08543-0400, USA

Fax +1(609)2753534; E-mail:KarpG@pt.cyanamid.com

<sup>b</sup>Starks Associates, Inc., 1280 Niagra Street, Buffalo NY, 14213, USA

<sup>c</sup>Cyanamid Forschung Schwabenheim, P.O. Box 100, Zur Propstei, D-55270 Schwabenheim, Germany

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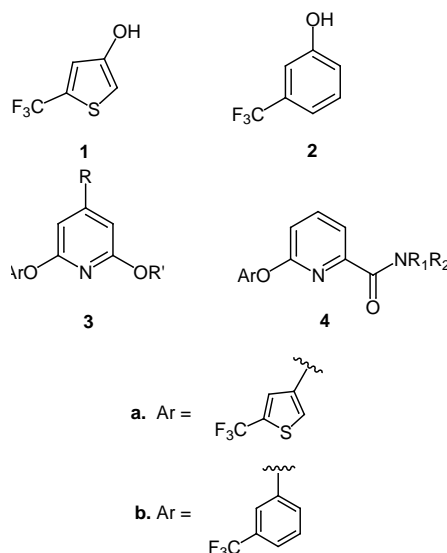
**Abstract:** A simple and convenient four-step synthesis of 4-hydroxy-2-trifluoromethylthiophene (**1**) a novel bioisostere of  $\alpha,\alpha,\alpha$ -trifluoro-*m*-cresol is reported. The key step is the condensation between ethyl 3-methoxy-4,4,4-trifluorocrotonate and methyl thioglycolate to form methyl 3-hydroxy-5-trifluoromethylthiophene-2-carboxylate (**6**). Hydrolysis of the ester followed by decarboxylation furnishes **1**. Multi-hundred gram quantities of **1** have been obtained utilizing the present procedure.

**Key words:** addition-reactions, cyclizations, thiophenes, Fiesellmann reaction, bioisosteres

The discovery of novel medicinal and agrochemical agents has been approached in a variety of ways, from random screening to mechanism-based rational design. The concept of bioisosterism has been widely utilized as one such strategy for lead optimization in the discovery of new drugs and agrochemicals.<sup>1-6</sup> Bioisosteres have been described by Burger<sup>1</sup> as "...compounds or groups that possess near-equal molecular shapes and volumes, approximately the same distribution of electrons, and exhibit similar physical properties." Many examples have been cited in which the replacement of a benzene ring with a ring equivalent bioisostere (e.g., thiophene or pyridine) has led to compounds with similar or improved biological profiles.<sup>3,4,6</sup>

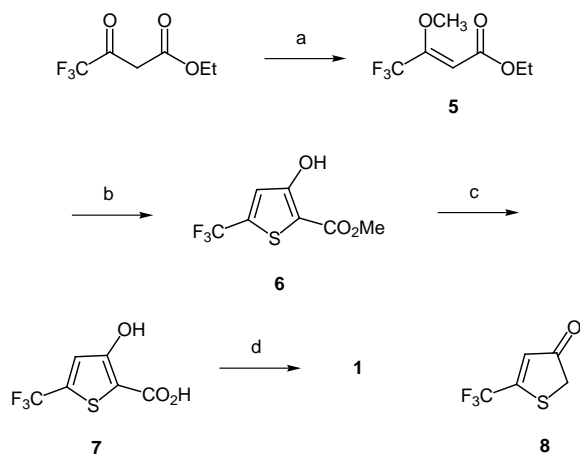
A common structural motif present in a number of commercial as well as experimental herbicides, insecticides and fungicides is the  $\alpha,\alpha,\alpha$ -trifluoro-*m*-cresol moiety (**2**). Based on some prior experience with thiophene-based chemistry in another area, we became interested in preparing 4-hydroxy-2-trifluoromethylthiophene (**1**), a putative thiophene bioisostere of  $\alpha,\alpha,\alpha$ -trifluoro-*m*-cresol as part of a project directed towards the discovery of novel inhibitors of phytoene desaturase,<sup>7</sup> a key enzyme in the biosynthesis of carotenoids.<sup>8,9</sup> The results of this effort have led to the discovery of several novel classes of herbicides, e.g. **3a**<sup>10</sup> and **4a**,<sup>11</sup> bioisosteres of **3b**<sup>12</sup> and **4b** respectively.<sup>13</sup>

Herein we report on the facile preparation of the hitherto unknown 4-hydroxy-2-trifluoromethylthiophene, which can be readily obtained in multi-hundred gram quantities. It was initially envisioned that the thiophene ring could be prepared from the condensation between an alkyl trifluorotetrolate and an alkyl thioglycolate in a fashion analogous to that reported by Fiesellmann.<sup>14,15</sup> As an



alternative to a trifluorotetrolate ester,<sup>16,17</sup> however, we reasoned that a 3-alkoxy-4,4,4-trifluorocrotonate ester should serve as a suitable tetrolate synthon. Ethyl 3-methoxy-4,4,4-trifluorocrotonate (**5**)<sup>18,19</sup> could serve this purpose and be prepared from readily available ethyl 4,4,4-trifluoroacetoacetate. The strongly electron withdrawing nature of the trifluoromethyl group allows for the exclusive O-alkylation of the  $\beta$ -keto ester. Thus, treatment of ethyl 4,4,4-trifluoroacetoacetate with  $\text{Cs}_2\text{CO}_3$  and methyl *p*-toluenesulfonate afforded crotonate **5** in 60% yield after distillation (Scheme). Cyclocondensation of **5** with methyl thioglycolate in methanolic KOH occurs smoothly at room temperature to give methyl 3-hydroxy-5-trifluoromethylthiophene-2-carboxylate (**6**)<sup>20</sup> in 63% yield after distillation. Saponification afforded the acid **7** in 65% yield. Compound **7** readily undergoes thermal decarboxylation upon heating the solid to 100 °C in the absence of solvent. Distillation of the resulting crude product affords the title compound **1** in 82% yield as a colorless to pale yellow liquid. On standing at room temperature, **1** takes on a light to medium green appearance without apparent loss of quality. Compound **1** has been demonstrated to exist predominantly in the enol form as indicated by IR, <sup>1</sup>H and <sup>13</sup>C NMR spectra. In  $\text{CDCl}_3$ , the enol **1**/keto **8** ratio is 8.5:1 while in  $\text{DMSO}-d_6$  only the enol tautomer is observed

within the limits of detection. The chemical reactivity of **1** in many cases is similar to that of  $\alpha,\alpha,\alpha$ -trifluoro-*m*-cresol.<sup>10,11</sup>



Reagents and conditions: a,  $\text{Cs}_2\text{CO}_3/\text{DMF}/\text{MeOTf}$ , r.t.–70 °C, 60%; b, methyl thioglycolate,  $\text{MeOH}/\text{KOH}$ , 63%; c,  $\text{NaOH}/\text{MeOH}-\text{H}_2\text{O}$ , reflux, 65%; d, 100 °C (neat), 82%.

#### Scheme

In summary, we report the first synthesis of **1**, a thiophene bioisostere of  $\alpha,\alpha,\alpha$ -trifluoro-*m*-cresol, in four steps from readily available ethyl 4,4,4-trifluoroacetoacetate and methyl thioglycolate. The above sequence is amenable to large-scale synthesis. Over one kg of **1** has been obtained without purification of the intermediates in 35–40% overall yield. Compound **1** should offer the potential for further utility in both medicinal and agrochemical pursuits.

All reactions were carried out under an atmosphere of  $\text{N}_2$  or Ar. Unless otherwise noted, all materials were obtained from commercial suppliers and were used without further purification. DMF was stored over 4 Å sieves. Organic layers from aqueous extractions were dried over  $\text{MgSO}_4$  or  $\text{Na}_2\text{SO}_4$  and concentrated in vacuo.  $^1\text{H}$  and  $^{13}\text{C}$  NMR spectra were recorded on a Varian Inova 400 or Varian Unity 300 spectrometers in  $\text{CDCl}_3$  or  $\text{DMSO}-d_6$ . Coupling constants  $J$  are given in Hz and unless otherwise indicated represent proton-proton coupling. IR spectra were recorded on a Perkin–Elmer 1600 FTIR. Mass spectra were obtained on a Finnegan MAT TSQ 700 or MAT 9005 mass spectrometer using chemical ionization techniques.

#### Ethyl 4,4,4-Trifluoro-3-methoxycrotonate (**5**)

To a mechanically stirred solution of ethyl 4,4,4-trifluoroacetoacetate (444 g, 2.41 mol) in DMF (2.40 L) was added  $\text{Cs}_2\text{CO}_3$  (785 g, 2.41 mol). The reaction mixture was heated to 70 °C. A solution of methyl *p*-toluenesulfonate (494 g, 2.65 mol) in DMF (890 mL) was then added dropwise during 1.5 h and the reaction mixture was stirred for an additional hour. After cooling to r.t., the reaction mixture was diluted with  $\text{H}_2\text{O}$  (4.5 L) and extracted with  $\text{Et}_2\text{O}$  ( $4 \times 1$  L). The  $\text{Et}_2\text{O}$  extracts were combined, washed successively with  $\text{H}_2\text{O}$  ( $3 \times 1$  L), and saturated brine (1 L) and then dried and concentrated to an oil. Fractional distillation through a Vigreux column [40–48 °C, 9 mm (Lit.<sup>19</sup> bp 90–100 °C, 120 mm)] afforded 285 g (60%) of pure product.

$^1\text{H}$  NMR (300 MHz,  $\text{CDCl}_3$ ):  $\delta$  = 5.75 (s, 1H), 4.19 (q, 2H,  $J$  = 7.1 Hz), 4.01 (s, 3H), 1.28 (t, 3H,  $J$  = 7.1 Hz).

$^{13}\text{C}$  NMR (75 MHz,  $\text{CDCl}_3$ ):  $\delta$  = 163.7, 154.0 (q,  $^2J_{\text{CF}}$  = 33 Hz), 119.8 (q,  $^1J_{\text{CF}}$  = 277 Hz), 101.9 (q,  $^3J_{\text{CF}}$  = 3.7 Hz), 62.6, 61.1, 14.2.

#### Methyl 3-Hydroxy-5-trifluoromethyl-2-thiophenecarboxylate (**6**)

A magnetically stirred solution of **5** (525 g, 2.65 mol) and methyl thioglycolate (281 g, 2.65 mol) in absolute MeOH (4 L) was cooled to 5 °C. A solution of methanolic KOH (1 M, 3.2 L) was then added over 1 h. After a small exotherm (< 30 °C), the reaction mixture was stirred overnight at ambient temperature. The reaction mixture was then poured over a stirred mixture of ice (5 kg),  $\text{H}_2\text{O}$  (5.2 L) and concd  $\text{H}_2\text{SO}_4$  (250 mL). After stirring for 15 min, the mixture was extracted with EtOAc ( $3 \times 2.5$  L) and the combined extracts were washed with sat.  $\text{NaHCO}_3$  ( $2 \times 2$  L). The  $\text{NaHCO}_3$  washings were back-extracted with EtOAc (2 L). The combined organic layers were washed with sat. brine ( $2 \times 2$  L), dried and then concentrated to afford an oil containing a small amount of insolubles. The material was stirred in hexanes, filtered to remove the insolubles, and then concentrated to an oil. Fractional distillation (60–62 °C, 2.5 mm) through a Vigreux column (30 cm) afforded 378 g (63%) of **6**.<sup>20</sup>

$^1\text{H}$  NMR (300 MHz,  $\text{CDCl}_3$ ):  $\delta$  = 9.48 (br s, 1H), 7.06 (s, 1H), 3.92 (s, 3H).

$^{13}\text{C}$  NMR (75 MHz,  $\text{CDCl}_3$ ):  $\delta$  = 166.2, 162.7, 135.5 (q,  $^2J_{\text{CF}}$  = 40 Hz), 121.8 (q,  $^1J_{\text{CF}}$  = 270 Hz), 120.5 (q,  $^3J_{\text{CF}}$  = 3.5 Hz), 106.7, 52.5.

#### 3-Hydroxy-5-trifluoromethyl-2-thiophenecarboxylic Acid (**7**)

To a stirred solution of NaOH (168 g, 4.21 mol) in  $\text{H}_2\text{O}$  (2.1 L) was added a solution of **6** (238 g, 1.05 mol) in MeOH (2.1 L). After the initial exotherm, the reaction mixture was heated at reflux until hydrolysis was complete (approx. 3 h) and then cooled to r.t. The reaction mixture was concentrated to about half volume and cooled to about 5 °C. Acidification to pH 1 with concd HCl (350 mL) resulted in a suspension. After stirring the suspension for 30 min at 5 °C, the solid was collected by filtration, washed with  $\text{H}_2\text{O}$  ( $3 \times 1$  L) and dried to afford 145 g (65%) of free acid **7** as a white solid, mp > 100 °C (dec.).

$^1\text{H}$  NMR (400 MHz,  $\text{DMSO}-d_6$ ):  $\delta$  = 11.7 (br s, 2 H), 7.30 (s, 1H).

$^{13}\text{C}$  NMR (100.6 MHz,  $\text{DMSO}-d_6$ ):  $\delta$  = 164.3, 159.9, 132.7 (q,  $^2J_{\text{CF}}$  = 38.4 Hz), 122.4 (q,  $^1J_{\text{CF}}$  = 269.6 Hz), 123.4 (q,  $^3J_{\text{CF}}$  = 3.5 Hz), 110.4.

MS:  $m/z$  (%) = 211 ( $\text{M}-\text{H}^-$ ) (100).

Anal. Calcd for  $\text{C}_6\text{H}_3\text{F}_3\text{O}_3\text{S}$ : C, 33.97; H, 1.42; S, 15.12. Found: C, 33.91; H, 1.46; S, 15.09.

#### 4-Hydroxy-2-trifluoromethylthiophene (**1**)

Compound **7** (180 g, 849 mmol) was slowly heated under Ar. Rapid evolution of gas was observed at 90 °C. Heating was continued for an additional 3.5 h to complete the decarboxylation. The resulting oil was vacuum distilled (70–74 °C, 4 mm) through a Vigreux column (6 in.) to obtain 118 g (82%) of a pale yellow liquid.

IR (neat):  $\nu$  = 3700–2900, 1696, 1570, 1465, 1415, 1297  $\text{cm}^{-1}$ .

$^1\text{H}$  NMR (400 MHz,  $\text{CDCl}_3$ ), enol (major):  $\delta$  = 7.06 (m, 1H), 6.52 (d,  $J$  = 1.7 Hz), 6.01 (br s, 1H).

$^1\text{H}$  NMR (400 MHz,  $\text{CDCl}_3$ ), keto (minor):  $\delta$  = 6.60 (br s, 1H), 3.90 (br s, 2H).

$^{13}\text{C}$  NMR (75.6 MHz,  $\text{CDCl}_3$ ), enol (major):  $\delta$  = 152.1, 130.3 (q,  $^2J_{\text{CF}}$  = 26.2 Hz), 122.3 (q,  $^1J_{\text{CF}}$  = 268.7 Hz), 121.0 (q,  $^3J_{\text{CF}}$  = 3.8 Hz), 104.9.

$^{13}\text{C}$  NMR (75.6 MHz,  $\text{CDCl}_3$ ), keto (minor, partial):  $\delta = 124.1$ , 41.7.

MS:  $m/z$  (%) = 168 ( $\text{M}^+$ ) (100).

Anal. Calcd for  $\text{C}_5\text{H}_3\text{F}_3\text{OS}$ : C, 35.72; H, 1.80; S, 19.07. Found: C, 35.83; H, 1.85, S, 19.00.

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