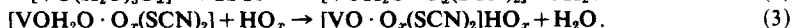
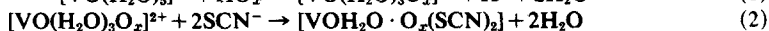
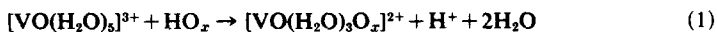


assumed to exist mainly as  $\text{VO}^{3+}$  in a six coordinated state[8]. The following reactions explain the probable mechanism of formation of the final extracting species. ( $\text{HO}_x$  represents oxine)



In Reaction (3) a further oxine molecule adds. This adduct may also coordinate with vanadium(V) in the sixth position replacing the last water molecule as a monodentate ligand as believed by Freiser *et al.*[9]. In the presence of oxine and thiocyanate a single extraction recovers vanadium quantitatively since it is rendered hydrophobic as shown in the equations. This explains the synergic effect, although it is not very marked.

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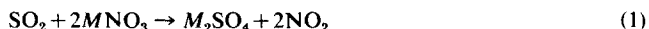
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## Reactions between acidic gases and molten alkali metal hydroxides

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REACTIONS between acidic gases and molten salts[1] showed that  $\text{SO}_2(\text{g})$  and molten nitrates react in the following manner,



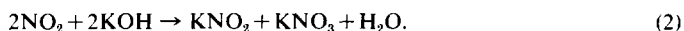
where  $M$  is  $\text{Na}^+$  or  $\text{K}^+$ . This reaction is extremely rapid at temperatures greater than  $350^\circ\text{C}$ . As part of a continuing program we investigated the reaction between  $\text{NO}_2$  or  $\text{SO}_2$  and alkali metal hydroxide melts.

Pure hydroxide melts were fused in a zirconium crucible, in a dry argon ( $\text{CO}_2$  free) atmosphere. The crucible plus solid hydroxide were placed on a bed of sand at the bottom of a glass reaction vessel. A close fitting transite cap with three holes in it was used to cover the top of the reaction vessel. The system was continuously flushed through one hole with argon even before the hydroxide was melted. A nickel tube which could be lowered in and out of the melt was placed in the center hole. Through this tube,  $\text{NO}_2$ -argon mixture or  $\text{SO}_2$  were passed through the melt. The flow rate of the reactive gases was monitored by using a flow system described elsewhere[2]. The effluent gases were led out of the reaction vessel through the third outlet, which was connected to a vacuum rack. As a pressure

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slightly greater than atmospheric was maintained in the system at all times, the rack was left open to the atmosphere most of the time. Samples of the effluent gases were taken from time to time and analysed by using a mass spectrophotometer. The temperature of the reaction vessel was controlled to  $\pm 1^\circ\text{C}$ .

The reaction between  $\text{NO}_2$  and hydroxide was very rapid as shown by the lack of brown coloration in the effluent gases when  $\text{NO}_2$  was passed through molten  $\text{KOH}$  at  $440^\circ\text{C}$ . A considerable quantity of water vapor condensed on the cooler parts of the vacuum rack. After the gas had been passed through the melt for 2 hr, the effluent gases suddenly indicated copious quantities of  $\text{NO}_2$  by their brown color. An aqueous solution of the immediately quenched melt gave a pH of about seven suggesting that all the hydroxide had reacted. In this particular run the flow rate of the  $\text{NO}_2$ -Argon mixture was  $130\text{ cm}^3\text{ min}^{-1}$  at room temperature, and the partial pressure of the  $\text{NO}_2$  was  $0.94\text{ atm}$  so that  $8 \times 10^{-3}$  moles of  $\text{NO}_2$  entered the melt each minute. Thus,  $0.96$  moles of  $\text{NO}_2$  were required to react completely with the  $50\text{ g}$  melt ( $0.9$  moles) of  $\text{KOH}$ . The products in the melt after completion of the reaction were identified by i.r. analysis (KBr technique) to be nitrite and nitrate as shown in Fig. 1(a). These facts can be explained by the equation:



This predicts one mole of  $\text{NO}_2$  reacts with one mole of  $\text{KOH}$ . The above calculation indicated more  $\text{NO}_2$  reacted than accounted for by Equation (2). The extra  $\text{NO}_2$  consumed can be accounted for by the side Reaction [3]



This reaction predicts  $\text{NO}$  in the gas byproducts. If  $\text{NO}$  were produced in large quantities, then as soon as the gas came in contact with the air, brown fumes of  $\text{NO}_2$  should be visible; no such brown fumes were seen. Additional evidence for the fact that most of the nitrite does not react according to Reaction (3) is given in Fig. 1(a). Here the i.r. spectrum of the quenched melt after complete reaction

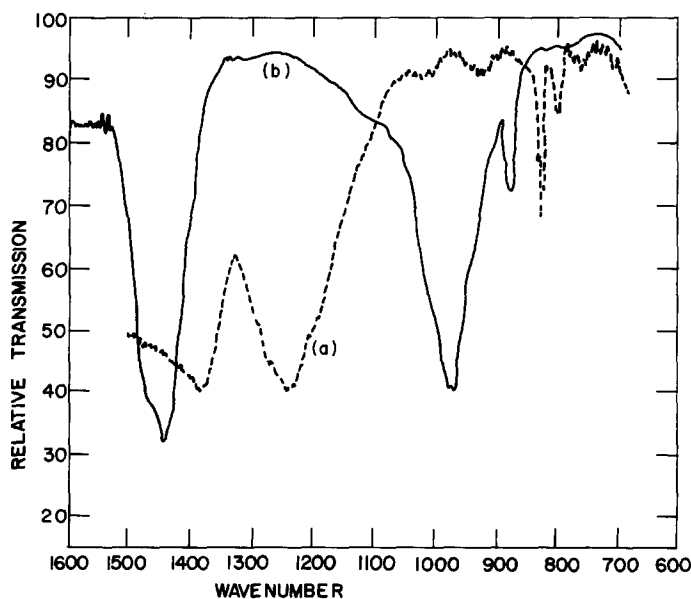


Fig. 1. (a). I.R. spectrum of the quenched melt after passing  $\text{NO}_2$  through molten  $\text{KOH}$  at  $440^\circ\text{C}$ : (b). I.R. spectrum of the quenched melt after passing  $\text{SO}_2$  for 20 min through molten  $\text{NaOH}$  at  $380^\circ\text{C}$ .

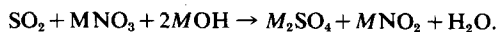
shows the presence of  $\text{KNO}_3$  (828, 1380  $\text{cm}^{-1}$ ) and  $\text{KNO}_2$  (805, 1245  $\text{cm}^{-1}$ ). The spectrum indicates approximately similar amounts of the two compounds. However, some side reactions involving  $\text{NO}_2$  must have taken place to account for the greater amount of  $\text{NO}_2$  consumed during the reaction compared with that required by Equation (2). The presence of water in the gaseous products was confirmed by mass spectrographic analysis.

The reaction between  $\text{SO}_2$  and molten alkali metal hydroxide is also rapid. The overall reaction in molten hydroxide can be described by:



The presence of sulphite was demonstrated by qualitative chemical tests, as well as by i.r. analysis of the quenched melt (see Fig. 1b). The very strong peak at 965  $\text{cm}^{-1}$  arises from sulphite[4], and is present in samples only one minute after bubbling of  $\text{SO}_2$  had been started. The bands at 1440  $\text{cm}^{-1}$  and 880  $\text{cm}^{-1}$  arise from carbonate present in the hydroxide melt. These bands were present in the  $\text{NaOH}$  taken from the bottle, and despite very careful handling, even in a dry box, they were always present. However, it should be noticed in Fig. 1(a) that there is no evidence for the presence of carbonate. This suggests that  $\text{NO}_2$  will replace  $\text{CO}_2$  in a hydroxide melt. The absence of a band at 1110  $\text{cm}^{-1}$  rules out sulphate as a product, and other sulphur containing sodium salts can also be ruled out on the grounds that their strong bands were not present in this spectrum.

The rapid reaction between  $\text{NO}_2$  and molten hydroxides led us to investigate the reaction between  $\text{SO}_2$  and nitrate-hydroxide melts. In the absence of hydroxide,  $\text{NO}_2$  is evolved as described by Equation (1). An equimolar  $\text{NaNO}_3$ - $\text{NaOH}$  melt was used to determine the efficiency of reacting with  $\text{SO}_2$  in a gas stream without production of  $\text{NO}_2$ . At 400°C no brown fumes were observed above such a melt until sufficient sulphate had been produced to cause the mixture to freeze. Moreover, the i.r. spectrum of a quenched sample showed  $\text{NO}_2^-$  and  $\text{SO}_4^{2-}$  to be present. These facts suggest the overall reaction is given by:



This reaction could result from Reaction (1) followed by Reaction (2), or by Reaction (4) followed by the reaction between sulphite and nitrate, which has been described elsewhere[1]. There are several possible side reactions which can take place in such a melt; most of them involve the oxidation of the nitrite produced. However, the fact that no brown fumes of  $\text{NO}_2$  were observed above the melt suggests that these reactions are not taking place to any appreciable extent. Additional work is needed to elucidate the exact mechanisms involved.

The recent interest in methods of removal of toxic gases from flue stacks has resulted in the proposal of many schemes including the use of molten carbonates for pollution control. The rapid reactions discussed in this paper with water as the only gaseous product suggest that molten hydroxides could be used for the removal of  $\text{SO}_2$  from flue gases.

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### Mercury(II) bridged intermediates in the catalyzed aqation of dichloro complexes of cobalt(III)

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RECENT synthesis of various new quadridentate ligands has resulted in the preparation and isolation of