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# A Convenient Synthesis of $\Delta^{7,8}$ -Morphinan-6-one and Its Direct Oxidation to 14-Hydroxy- $\Delta^{7,8}$ -morphinan-6-one

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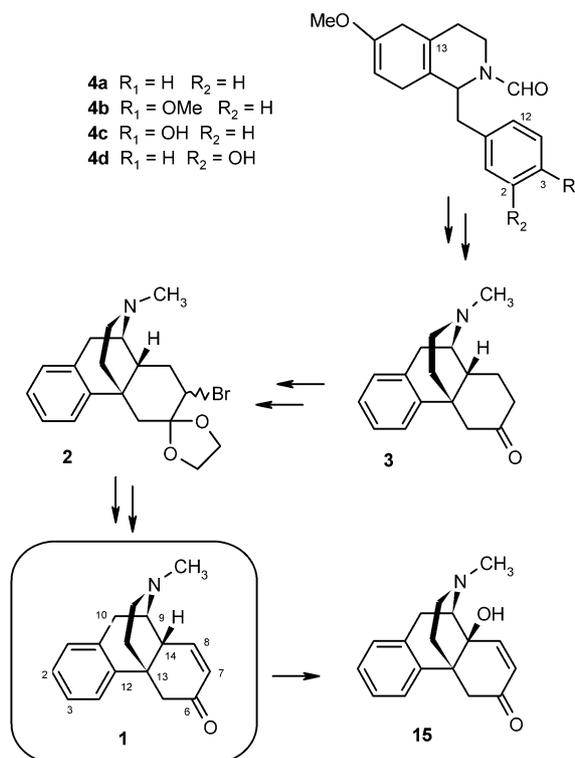
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**Abstract**—Synthesis of  $\Delta^{7,8}$ -morphinan-6-one by Grewe cyclization and bromoketalization reaction as crucial steps is described. Introduction of a hydroxyl group at 14-position is demonstrated by direct oxidation with  $\text{MnO}_2$  in the presence of silica gel. © 2002 Elsevier Science Ltd. All rights reserved.

With increasing knowledge about agonistic and antagonistic activities of morphinan derivatives at opioid receptors,<sup>1</sup> the field of potential application for this class of compounds is broadening and the demand of novel procedures to obtain new analogues is rising.<sup>2</sup>

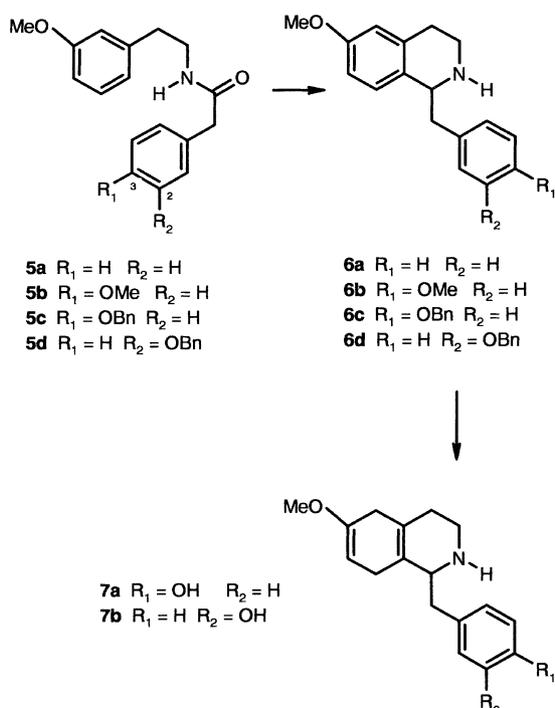
In this context, compounds containing the  $\Delta^{7,8}$  double bond offer the possibility for further manipulations such as the stereoselective introduction of a hydroxyl group at C14<sup>3</sup> in the search for novel agonist and antagonists ligands possessing opioid receptor affinity.  $\Delta^{7,8}$ -Morphinanones and 14-hydroxymorphinanones generally derive from thebaine, the common starting material that has only a low natural abundance.

As part of our program directed toward the synthesis of nitrogen containing compounds with interesting pharmacological activity, we present here a convenient synthesis of 7,8-didehydro-6-morphinanone **1** as depicted in Scheme 1 where the crucial steps are the Grewe cyclization<sup>4</sup> of an appropriate hexahydroisoquinoline for the construction of the tetracyclic skeleton and a bromoketalization for the creation of the unsaturated ketone.<sup>5</sup>



Scheme 1.

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Scheme 2.

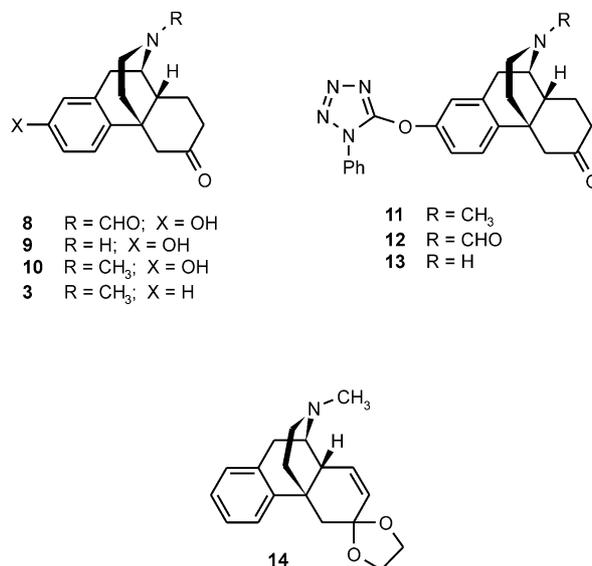
The first retrosynthetic analysis identified as ideal substrate for the Grewe cyclization the hexahydroisoquinoline **4a** that we planned to obtain by Birch reduction of the corresponding tetrahydroisoquinoline **6a**<sup>6</sup> (Scheme 2).

The submission of **6a** to Birch conditions (Li, NH<sub>3</sub>, THF-*t*BuOH 1:1, -78 °C) caused the undesired reduction of both phenyl rings.

In order to reduce the susceptibility of reduction in the second phenyl ring we introduced an electron-rich substituent on position 3 (for the sake of simplicity we use for the intermediates the numbering system of the target morphinan skeleton).

The first choice was the methoxy group, but when compound **6b**<sup>7</sup> was submitted to Birch conditions we observed again reduction of both phenyl rings. We then moved to the preparation of compound **6c** that by Birch reduction gave the desired hexahydroisoquinoline **7a**.<sup>8</sup> Reaction of **7a** with HCOOEt in DMF at 80 °C gave compound **4c** (95% yields). Our efforts to induce Grewe cyclization of compound **4c** with 80% sulfuric at 25 °C or orthophosphoric acid at 135 °C were unsuccessful even though examples of this type are reported in the literature.<sup>8</sup>

We reasoned that position 12 was not sufficiently activated by the presence of OH group at position 3, and for this reason we supposed a successful reaction when the OH group was at position 2. The condensation reaction of 3-methoxyphenylethylamine and 3-benzoyloxyphenylacetic acid<sup>9</sup> was maintained at 200 °C for 5 h to give the amide **5d** (80%) that was submitted to Bischler-Napieralski cyclization in CH<sub>2</sub>Cl<sub>2</sub> with PCl<sub>5</sub> at



Scheme 3.

room temperature. After one night, the addition of EtOH/Et<sub>2</sub>O allowed to obtain a white solid of the iminium chloride salt (yield 67%) that was converted to the tetrahydroisoquinoline **6d** by reduction with NaBH<sub>4</sub> in MeOH (yield 97%). The Birch reaction (Li, NH<sub>3</sub>, THF-*t*BuOH 1:1, -78 °C) occurred at the methoxy substituted phenyl ring, as expected, and was accompanied by hydrogenolysis of the benzyloxy group to give compound **7b** (95% yield). Subsequent reaction of **7b** with HCOOEt in DMF at 80 °C gave compound **4d** (95% yield).

The Grewe cyclization of derivative **4d** (80% sulfuric acid and Et<sub>2</sub>O at 25 °C) proceeded with *trans* addition to the double bond with the smoothly formation of C12–C13 bond and afforded the *N*-formyl-2-hydroxy-6-morphinanone **8** (82% yield)<sup>10</sup> (Scheme 3).

Compound **8** was submitted to hydrolysis of formyl group (HCl, MeOH, 70 °C) to give **9** (96% yield). The subsequent reductive *N*-methylation with formaldehyde in the presence of Pd/C gave compound **10** (40% yield) that by introduction of 5-chloro-1-phenyl-1*H*-tetrazole, (K<sub>2</sub>CO<sub>3</sub>, DMF, rt) gave the corresponding derivative **11** (65% yield). Hydrogenation reaction of **11** in formic acid in the presence of Pd/C gave the expected compound **3** (74% yield).<sup>10b, 11</sup> It was possible to change the order of the described steps to obtain compound **11**. We achieved the introduction of the phenyltetrazole on the *N*-formylated compound using the same conditions described to give **12** (50% yield). The hydrolysis of the formyl group (85% yield) gave **13**. Compound **11** was obtained by reductive methylation of **13** (59% yield).

This alternative preparation presents similar total yield as the first sequence (**8–9–10–11**) but several chromatographic purifications are required. The next goal in our plan was the introduction of Δ<sup>7,8</sup> double bond, a task that was accomplished by a sequence of reactions starting with a bromoketalization step that proceeded regioselectively to give **2**<sup>12</sup> as a mixture of diastereoisomers

(dry ethylene glycol, bromine, 70 °C, 50% yield).<sup>13</sup> The debromination of  $\alpha$ -bromo ketal **2** with DBU in DMSO failed to give the desired product thus the use of *t*BuOK in DMSO at 85 °C was preferred.<sup>14</sup> The resulting compound **14** was reacted with 3 N HCl in MeOH (reflux) to provide the enone **1** (yield 87%).<sup>15</sup>

The availability of compound **1** gave us the opportunity to study the oxidation to 14-hydroxy derivative. This reaction has been described, on morphine related derivatives, using a variety of two-steps procedures via formation of a diene system followed by oxidation.<sup>16</sup>

We preferred a direct procedure that offers the advantage of less synthetic steps and overcomes the necessity for the isolation of a diene intermediate. The use of MnO<sub>2</sub> as oxidant in the presence of silica gel afforded the stereoselective introduction of the hydroxyl group at position C14.<sup>3,17</sup>

To confirm the structure of the obtained compound **15** the <sup>1</sup>H NMR signal of H-8 appeared at  $\delta$  5.69 as doublet ( $J=10$  Hz) while in the starting compound it appeared as doublet of doublet ( $\delta$  5.73,  $J=10, 3$  Hz).

In summary, we have developed a practical synthesis of 7,8-didehydro-6-morphinanone **1** with a high-yield sequence of reactions and the first direct oxidation at C14 of a morphinan compound. The insertion of a hydroxyl group into the 14-position of morphine like structures, generally gives compounds with interesting pharmacological activity;<sup>1</sup> for this reason, compound **15** encourages its use as a suitable synthon for the preparation of new pharmacologically active compounds.

#### Acknowledgement

The authors would like to thank GlaxoSmithKline S.p.A Milano (Italy) for financial support.

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15. 7,8-Didehydro-6-morphinanone **1**: <sup>1</sup>H NMR (DMSO-*d*<sub>6</sub>)  $\delta$  7.25–7.05 (4H, m, ArH), 6.90 (1H, bd,  $J=10$  Hz, H-7), 5.73 (1H, dd,  $J=10, 3$  Hz; H-8), 2.35 (3H, s, N–Me), 3.40–1.80 (10H, m).
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