

# Products and intermediates in propane hydrogenolysis on supported Pt

P. A. Sermon,<sup>\*a</sup> K. M. Keryou<sup>b</sup> and F. Ahmed<sup>a</sup>

<sup>a</sup> Surface Reactivity Laboratory, Department of Chemistry, School of Physics and Chemistry, University of Surrey, Guildford, Surrey, UK GU2 7XH

<sup>b</sup> Department of Chemistry, University of Botswana, Private Bag UB 07004, Gaborone, Botswana

Received 24th July 2000, Accepted 9th November 2000

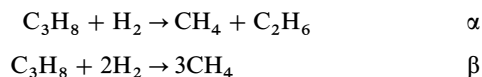
First published as an Advance Article on the web 5th December 2000

Propane hydrogenolysis on Pt catalysts did not show serious deactivation over periods of 8 h below 630 K, but Arrhenius analyses were complicated. Selectivities to methane ( $S_1$ ) and ethane ( $S_2$ ) remained constant at  $1.00 \pm 0.02$ , with  $S_1/S_2$  just above 1, when less than 10 mmol propane were converted per g catalyst per hour. However,  $S_1/S_2$  rose as  $\text{CH}_4$  was formed more selectively at higher conversions as the temperature increased. Thus at lower temperatures propane hydrogenolysis occurred by single C–C bond rupture, before switching to multiple bond rupture at higher temperatures. Transient analysis on Pt/SiO<sub>2</sub> using alternating H<sub>2</sub> and C<sub>3</sub>H<sub>8</sub> pulses, similar in size to the adsorption capacity of the catalyst, enabled study of the surface at close to its working coverages of  $\underline{\text{H}}$  ( $\theta_{\text{H}}$ ) and H-deficient hydrocarbon species, such as  $\underline{\text{C}}_m\text{H}_n$  ( $\theta_{\text{C}_m\text{H}_n}$ ). C<sub>3</sub>H<sub>8</sub> pulses at 573–773 K (to a catalytic surface that had just seen hydrogen) resulted in H<sub>2</sub> emergence as a result of dehydrogenation rather than displacement. H<sub>2</sub> pulses under the same conditions (onto the silica-supported Pt that had just seen C<sub>3</sub>H<sub>8</sub>) released C<sub>3</sub>H<sub>6</sub> and C<sub>2</sub>H<sub>4</sub> from previously accumulated surface  $\underline{\text{C}}_m\text{H}_n$  on the Pt, even though these are less favourable products than alkanes. Such observations may suggest a relationship between catalysed hydrogenolysis and dehydrogenation and a potential for catalytic fine-tuning through reaction coupling. Pulse work shows that hydrogenolysis activity at intermediate temperatures can involve multiple C–C scission initially, but that the build-up of carbonaceous deposits deactivates such sites only leaving those able to support single C–C bond rupture in propane. Such maturation effects on hydrogenolysis selectivity need to be better understood by a combination of pulse and steady-state experiments.

## Introduction

Cleavage of C–C<sup>1</sup> (and C-heteroatom<sup>2–6</sup>) bonds in H<sub>2(g)</sub> on metal catalysts is important in petroleum processing (where its rate must be minimised along with C deposition<sup>7</sup>), pollution control, organic synthesis and catalyst preparation.<sup>8–10</sup>

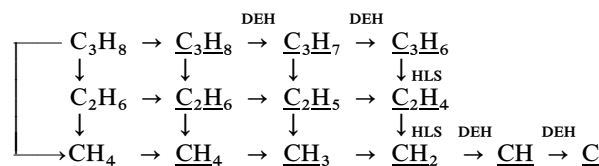
Surface metal atoms (e.g. Pt<sub>s</sub> or  $\_$ ) as larger ensembles<sup>11–13</sup> or in special coordinations<sup>14</sup> (representing only a small fraction of the total<sup>8–10</sup>) are required for catalysis of alkane C–C hydrogenolysis (HLS) more than for facile alkane dehydrogenation (DEH). For propane HLS<sup>15–32</sup> C<sub>2</sub>H<sub>6</sub> and CH<sub>4</sub> can be produced by  $\alpha$  and  $\beta$  reaction paths:<sup>14,33</sup>



Catalytic studies have investigated C<sub>3</sub>H<sub>8</sub> adsorption<sup>32</sup> and whether C–C bond rupture is rate-determining<sup>11–13</sup> and whether this defines the high activation energies (i.e. 120 kJ mol<sup>–1</sup> <  $E_a$  < 174 kJ mol<sup>–1</sup><sup>34</sup>) seen in alkane HLS.

In early studies the hydrogenolysis rate  $r_{\text{HLS}}$  was observed<sup>11–13</sup> to increase with reaction time ( $t$ ),  $p_{\text{C}_3\text{H}_8}^{+0.90 \rightarrow +0.94}$  and  $1/p_{\text{H}_2}^{+2.43 \rightarrow +2.70}$  producing more CH<sub>4</sub> than C<sub>2</sub>H<sub>6</sub>. This has been supported by work on Ru<sup>34</sup> showing propane orders of +0.54 to +1.00 and H<sub>2</sub> orders of –1.22 to –2.07. That  $h$  (in  $r_{\text{HLS}} \propto p_{\text{H}_2}^h$ ) should be –2.5<sup>7</sup> at moderate  $p_{\text{H}_2}$  is not surprising, since on Group VIII metals hydrogen is more strongly chemisorbed than an alkane<sup>35</sup> and often  $h$  increases negatively at moderate  $p_{\text{H}_2}$  with increasing  $E_a$ .<sup>35</sup> However, at lower  $p_{\text{H}_2}$   $h$  is positive.<sup>7</sup> Not only does  $p_{\text{H}_2}$  affect  $r_{\text{HLS}}$ , but also selectivities to C<sub>2</sub>H<sub>6</sub> ( $S_2$ ) and CH<sub>4</sub> ( $S_1$ ).<sup>36</sup>

By-product carbonaceous deposits also affect the activity and selectivity.<sup>37</sup> They complicate kinetic studies,<sup>35</sup> and so accumulation of carbonaceous deposits<sup>11–13</sup> at higher temperatures can cause maxima in pseudo-Arrhenius plots.<sup>14,38</sup> Molecular surface intermediates (on the left in the scheme below) are preferred at high  $p_{\text{H}_2}$  and low temperature, while ultimately  $\underline{\text{C}}$  can be the product of DEH and HLS processes at low  $p_{\text{H}_2}$  and high temperature:



Pt is active in propane DEH at 823 K<sup>39</sup> yielding propene with a selectivity of 47–94% and its dissociative adsorption<sup>40</sup> may lead to significant coverages of hydrogen-deficient species (via a sequence predominantly from left to right in the above scheme). For example, C<sub>2</sub>H<sub>6</sub> at 360 K gives ethylidene<sup>41</sup> and vinylidene on Pt<sup>41–44</sup> and so propane/H<sub>2</sub><sup>34,43</sup> may produce surface propylidene on Pt(111) (more than on Ir<sup>15–32</sup>),  $\underline{\text{C}_3\text{H}_4}$ ,  $\underline{\text{C}_3\text{H}_3}$ ,  $\underline{\text{C}_2\text{H}_y}$  and  $\underline{\text{CH}_x}$  species depending on the reactant ratio. It may be relevant in this context to note that the formation of such surface dehydrogenated species is surprisingly exothermic (e.g.  $\Delta H_f = -102.1$  kJ mol<sup>–1</sup> for CH<sub>3</sub>–Pt<sub>s</sub> and –97.4 kJ mol<sup>–1</sup> for CH<sub>2</sub> < (Pt<sub>s</sub>)<sub>2</sub>).<sup>45,46</sup> Even if such DEH/HLS-derived surface intermediates did not reach the gas phase,<sup>47</sup> they could be mechanistically important. Their formation would be consistent with widely assumed mechanisms of alkane activation through dissociative adsorption, C–H scission and

DEH.<sup>35</sup> Certainly  $r_{\text{DEH}}$  exceeds  $r_{\text{HLS}}$  at short reaction times.<sup>48</sup> One assumes that the balance between alkene and alkane product evolution will depend on the  $\text{Pt}_s$  chemistry,  $\text{H}_2/\text{propane}$  ratio,<sup>48</sup>  $\theta_{\text{H}} : \theta_{\text{C}_m\text{H}_n}$ , temperature and reaction time.

Despite the above discussion, some C–C HLS models<sup>33,34,49–52</sup> do not require knowledge of the H-deficiency of intermediate surface hydrocarbons, although others assume DEH is a pivotal process in  $\text{CH}_4$ <sup>53–56</sup> reactions and alkane HLS on Pt surfaces.<sup>57–60</sup> In general dissociative adsorption of an alkane on  $\_$  surface sites leads to an equilibrium  $\text{C}_m\text{H}_{n+x} + (1+x)\_ \leftrightarrow \text{C}_m\text{H}_n + x\text{H}$  defined by  $K_{\text{DEH}} (\theta_{\text{C}_m\text{H}_n} \theta_{\text{H}}^x / (p_{\text{C}_m\text{H}_{n+x}} \theta_{\text{H}}^{1+x}))$ , where  $\theta_{\text{m}}$ ,  $\theta_{\text{H}}$ ,  $\theta_{\text{H}}$  and  $p_{\text{C}_m\text{H}_{n+x}}$  are coverages of  $\text{C}_m\text{H}_n$ ,  $\text{H}$  and free sites ( $\_$ ) and the partial pressure of the alkane). Dehydrogenated surface species can then react with  $\text{H}$  to form fragments that rapidly desorb (or remain for further fragmentation).<sup>35</sup>

Here the activity and selectivity of Pt catalysts in propane HLS have been measured and related to catalyst properties, pre-treatments and to reaction intermediates seen transiently over a model  $\text{Pt}/\text{SiO}_2$ , for which the hydrocarbon is predominantly Pt-held and bound sufficiently long prior to hydrogenolysis to liberate measurable concentrations of critical reaction intermediates from its surface.

## Experimental

### Catalyst preparation

6.3%  $\text{Pt}/\text{SiO}_2$  (EuroPt-1; a standard catalyst of long standing)<sup>61–62</sup> was used. Other Pt catalysts listed in Table 1 were prepared by: (i) *impregnating*  $\text{Al}_2\text{O}_3$  (Degussa C;  $100 \text{ m}^2 \text{ g}^{-1}$ ) to give Pt/A,  $\text{TiO}_2$  (P-25;  $55 \text{ m}^2 \text{ g}^{-1}$ ) to give Pt/T and graphite (Fluka;  $11 \text{ m}^2 \text{ g}^{-1}$ ; 99.9% purity) to give Pt/C with an aqueous solution of hexachloroplatinic acid (HCPA;  $\text{H}_2\text{PtCl}_6 \cdot 2\text{H}_2\text{O}$ ; Johnson Matthey), drying in air at 373 K to give 3% Pt after reduction ( $5 \text{ K min}^{-1}$ , 543 K, 1 h) in flowing  $\text{H}_2$  ( $30 \text{ cm}^3 \text{ min}^{-1}$ ) or (ii) *adsorbing* 0.45% mono-dispersed colloidal Pt<sup>63</sup> (prepared by reducing an aqueous solution of HCPA ( $50 \text{ mg dm}^{-3}$ ) with a 1% trisodium citrate solution at 373 K) onto  $\text{Al}_2\text{O}_3\text{--C}$ .

### Adsorptive characterisation

The extent of  $\text{H}_2$  (99.9998%; BOC) chemisorption was measured at 298 K using a conventional Pyrex volumetric apparatus on samples (0.5 g) of pre-reduced (16 kPa  $\text{H}_2$ , 573 K, 1 h) catalysts after outgassing (298 K, 1 h and then 573 K, 1 h), reducing *in-situ* in  $\text{H}_2$ , evacuating (to 0.13 mPa, 573 K, 16 h), purging with  $\text{N}_2$  (16 kPa, 473 K, 1 h), oxidising in air (16 kPa, 473 K, 1 h), purging in  $\text{N}_2$ , (16 kPa, 473 K, 15 min), reducing in  $\text{H}_2$  (16 kPa, 573 K, 1 h) and finally evacuating (to 0.13 mPa, 573 K, 16 h). Linear portions of  $n_{\text{H}_2}\text{--}p_{\text{H}_2}$  adsorption isotherms were extrapolated to zero pressure intercepts ( $n_{\text{m}}$  in

$\text{mmol H}_2 (\text{g-cat})^{-1}$ ) by the ASTM method.<sup>64</sup> Values of  $n_{\text{m}}$  were converted to Pt surface areas ( $S_{\text{Pt}}$  in  $\text{m}^2 (\text{g-Pt})^{-1}$ ) and average particle sizes ( $d_{\text{Pt}}$  in nm) assuming  $\text{H}/\text{Pt}_s = 1.00$ ,<sup>64</sup> that there are  $1.25 \times 10^{19} \text{ Pt}_s/\text{m}^2$  and that  $S_{\text{Pt}} = 6000/\rho_{\text{Pt}}d_{\text{Pt}}$ , where  $\rho_{\text{Pt}}$  is the density of Pt ( $21.45 \text{ g cm}^{-3}$ ).

### Catalyst pre-treatment

In reductive pre-treatment A the sample (0.2 g) was purged in  $\text{N}_2$  (573 K; 1 h), reduced in  $\text{H}_2$  (573 K; 1 h) and purged in  $\text{N}_2$  (423 K; 16 h). In oxidative–reductive pre-treatment B the sample was purged in  $\text{N}_2$  (473 K; 1 h), oxidised in air (473 K; 2 h), purged in  $\text{N}_2$  (573 K; 15 min), reduced in  $\text{H}_2$  (573 K; 1 h) and finally purged in  $\text{N}_2$  (423 K; 16 h).

### Steady-state catalytic activity-selectivity

Hydrogenolysis of propane (99.0%; Argo International Ltd.) was studied in a continuous flow Pyrex microreactor using a  $\text{H}_2 : \text{C}_3\text{H}_8$  ratio of 10 : 1 produced with  $\text{H}_2$  ( $100 \text{ cm}^3 \text{ min}^{-1}$ ),  $\text{C}_3\text{H}_8$  ( $10 \text{ cm}^3 \text{ min}^{-1}$ ) and  $\text{N}_2$  ( $30 \text{ cm}^3 \text{ min}^{-1}$ ). Oxidative dehydrogenation<sup>65</sup> of propane by contaminant  $\text{Q}$  was avoided by gas purification with water and oxygen removal on 4A molecular sieve and  $\text{MnO}_x/\text{celite}$  beds. Samples (0.2–1.0 g) were tested at 101 kPa total pressure by increasing (and then decreasing) the temperature ( $10 \text{ K min}^{-1}$ ) between 563 and 673 K. Products were analysed using a Perkin Elmer 8500 with an FID and a 3% squalane/ $\text{Al}_2\text{O}_3$  column (100–120 mesh;  $3 \text{ mm} \times 4 \text{ m}$ ) at 363 K. The HLS rate  $r_{\text{HLS}}$  was expressed in  $\text{mmol propane converted (g-cat)}^{-1} \text{ h}^{-1}$ . The product selectivities to methane ( $S_1$ ) and ethane ( $S_2$ ) were related through  $S_1 + 2S_2 = 3$ . The turnover frequency (TOF in  $\text{h}^{-1}$ ) was deduced from  $r_{\text{HLS}}$  (in  $\text{mmol C}_3\text{H}_8 \text{ converted (g-cat)}^{-1} \text{ h}^{-1}$ ) divided by  $2n_{\text{m}}$  (the number of active sites ( $\text{mmol H}_2 \text{ adsorbed (g-cat)}^{-1}$  at 298 K)).

### Pulse activity

Short reaction pulses (SRP) have been used to study alkane hydrogenolysis reactions over 6.3% Pt/silica EuroPt-1.<sup>37</sup> In that study the pulse of alkane could have saturated the Pt surface at least twelve times. Here the authors have chosen smaller reactant pulses ( $22 \mu\text{mol H}_2$  and  $4.4 \mu\text{mol C}_3\text{H}_8$ ) that were injected into a flowing Ar stream ( $30 \text{ cm}^3 \text{ min}^{-1}$  at 101 kPa). Specifically, the size of  $\text{H}_2$  and  $\text{C}_3\text{H}_8$  pulses was similar to or a little less than the adsorption capacity of the EuroPt-1 ( $182 \mu\text{mol H}_2 (\text{g-cat})^{-1}$ ;  $18.2 \mu\text{mol Pt}_s$  in the reactor; see Table 1) sample. However, it was felt to be important to choose a  $\text{H}_2 : \text{C}_3\text{H}_8$  ratio of pulse sizes (5 : 1) to keep the surface close to the conditions used in the reaction and not

**Table 1** Characterisation and hydrogenolysis data for Pt catalysts

Catalyst <sup>a</sup>	Pretreatment <sup>b</sup>	$n_{\text{m}}/\mu\text{mol H}_2 (\text{g-cat})^{-1} \text{ c}$	$d_{\text{Pt}}/\text{nm}$ from $\text{H}_2$ adsorption <sup>c</sup> /TEM	$S_{\text{Pt}}/\text{m}^2 (\text{g-Pt})^{-1} \text{ c}$	Rate ( $r_{\text{HLS}}$ ) / $\text{mmol (g-cat)}^{-1} \text{ h}^{-1} \text{ d}$	$E/\text{kJ mol}^{-1} \text{ d}$	$\ln A$ / $\text{nmol (g-cat)}^{-1} \text{ h}^{-1} \text{ d}$	TOF / $\text{h}^{-1} \text{ d}$	$S_2$
0.5% Pt/A	A	4.31	1.52	185	0.4	202	38.72	46.4	0.990
3.0% Pt/C	A	11.93	3.63/3.84	77	0.46	210	40.28	19.3	0.989
3.0% Pt/A	A	31.50	1.40/1.66	203	3.25	191	38.61	51.6	0.996
6.3% Pt/S	A	182.35	1.88/2.00	149	8.25	136	28.55	22.6	0.987
3.0% Pt/T	B	18.21	2.39	117	1.3	105	20.81	35.7	0.993
3.0% Pt/T	A	22.73	1.92	146	0.76	113	21.88	16.7	0.993

<sup>a</sup> Pt/A, Pt/C, Pt/S and Pt/T denote Pt/alumina, Pt/graphite, Pt/silica and Pt/titania samples, where 6.3% Pt/S is the EuroPt-1 sample. <sup>b</sup> Pre-treatments are described in the Experimental section but A was reductive and B was oxidative–reductive. <sup>c</sup> Average measured by  $\text{H}_2$  chemisorption (with data extrapolated to zero pressure)<sup>64</sup> and TEM. <sup>d</sup> Measured at 594 K as defined in the Experimental section.

'clean', when dehydrogenation would be expected. The times ( $t$ ) to the maximum residual gas analyser (RGA) response ( $t_{\max}$ ) in the absence of the catalyst were 28 s. With Ar flowing over a sample (50 mg) of EuroPt-1, the  $t_{\max}$  of  $\text{H}_2$  and  $\text{C}_3\text{H}_8$  pulses were 26 and 21 s respectively. Dividing the time after injection ( $t$ ) by  $t_{\max}$  normalised the timescales of the responses. Again, to avoid the complication of oxidative dehydrogenation of propane<sup>65</sup> there was careful gas purification of Ar using an Alltech purification system that lowered the  $p_{\text{O}_2}$  to a level that would have required 140 min for  $\text{Pt}_s$  surface sites in the reactor to be O-covered. No detectable O-modification of  $\text{Pt}_s$  reactivity was seen. The RGA peaks chosen were at  $m/z = 2$  ( $\text{H}_2$ ), 28 ( $\text{C}_2\text{H}_4$ ), 29 ( $\text{C}_3\text{H}_8$ ) and 41 ( $\text{C}_3\text{H}_6$ ). Duplicate pulse results over the catalyst were always compared to blank data in the absence of the catalyst.

## Catalytic results and discussion

Monolayer extents of adsorption ( $n_m$ ) at 298 K determined<sup>64</sup> for EuroPt-1 (see Table 1) were close to those previously reported.<sup>61</sup> Average particle sizes of Pt derived from  $n_m$  values compared moderately well with those from transmission electron microscopy (TEM).<sup>66</sup>

Steady-state rates ( $r_{\text{HLS}}$ ) of propane conversion at 594 K (see Table 1) were much faster after oxidative–reductive pre-treatment B of 3% Pt/TiO<sub>2</sub>, as SMSI effects may have been overcome.

Observed turnover frequencies (TOFs) for propane hydrogenolysis at 594 K (see Table 1) were similar to those seen for diffusion-moderated liquid-phase hydrogenation reactions.<sup>67</sup> It would be unusual for a structure-sensitive reaction like propane HLS for TOFs to increase as the average Pt particle size decreased, but there is insufficient data on this point in Table 1 to clarify this.

The formation of carbonaceous deposits is known to affect the activity and selectivity seen<sup>37</sup> in HLS and to complicate its Arrhenius analyses.<sup>35</sup> Curvature in Arrhenius-type plots in propane hydrogenolysis has been seen over Ni catalysts.<sup>14</sup> Here, pseudo-Arrhenius plots (see Fig. 1) were not linear at any temperature used for conversions between 0.1 and 20% over Pt/SiO<sub>2</sub> or Pt/Al<sub>2</sub>O<sub>3</sub>, presumably due to mass-transport limitation external to the catalyst particles, deactivation<sup>14,37,68</sup> even at these moderate temperatures or a change in the nature of the active  $\text{Pt}_s$  sites. Non-linearity persisted during reaction cooling on Pt/Al<sub>2</sub>O<sub>3</sub>, but disappeared for the reaction-aged Pt/SiO<sub>2</sub>. It was this catalyst that was chosen for pulse studies and one assumes that the nature of

the support will minimise the laydown of deactivating carbonaceous deposits.  $E_a$  and  $\ln A$  values in Table 1 were determined at 594 K. In compensation<sup>14,68,69</sup> or Constable<sup>70</sup> plots there is good linearity if there is a common type of surface site and reaction intermediate on a family of Pt catalysts.<sup>14,38</sup> Data in Fig. 2 lead one to assume that this is the case here for present catalysts in propane HLS. This is relevant to the discussion about the number and type of  $\text{Pt}_s$  sites required for the reaction.<sup>8–14</sup>

The nature of dissociative adsorption of alkanes may affect the apparent activation energy for their HLS.<sup>35</sup> Here such activation energies (see Table 1) were, within the uncertainties set by non-linearity in Fig. 1, consistent with previous findings.  $E_a$  values rose a little with decreasing  $d_{\text{Pt}}$ , if one separates out the activation energy for Pt/C as being unusually high. Activation energies were unusually low for Pt/TiO<sub>2</sub> after both reductive (A) and oxidative–reductive (B) pre-treatments (see Table 1), emphasising the absence of SMSI in what is still a good hydrogenolysis catalyst,<sup>11–13</sup> not suffering from too much TiO<sub>x</sub> decoration of  $\text{Pt}_s$ .

In propane HLS the selectivity ratio  $S_1/S_2$  is normally  $\geq 1$ . However, it decreases as  $p_{\text{H}_2}$  rises<sup>15–32</sup> and is independent of reactant residence time or % conversion ( $c$ ).<sup>15–32,34</sup> It has, however, a dependence on temperature that is more variable (increasing with  $T^{15–33,49–52,68}$  or  $1/T^{71}$  or passing through a minimum at intermediate  $T^{36}$ ). Here, Fig. 3 shows no significant temperature-dependence of this reaction selectivity ratio nor an effect of pre-treatments A or B or changes in  $d_{\text{Pt}}$  or

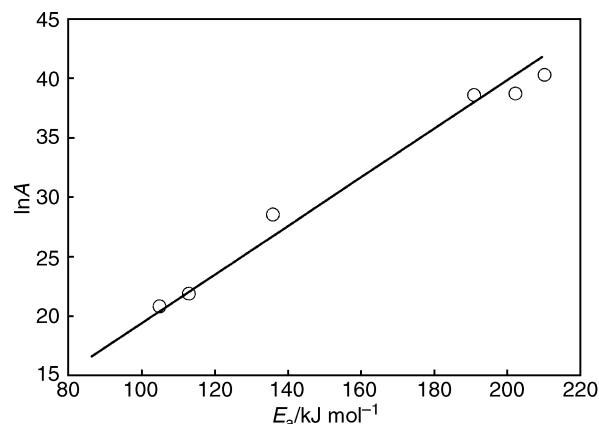


Fig. 2 Compensation plot for  $\text{C}_3\text{H}_8$  hydrogenolysis over Pt catalysts (including Pt/TiO<sub>2</sub> after pre-treatments A and B).

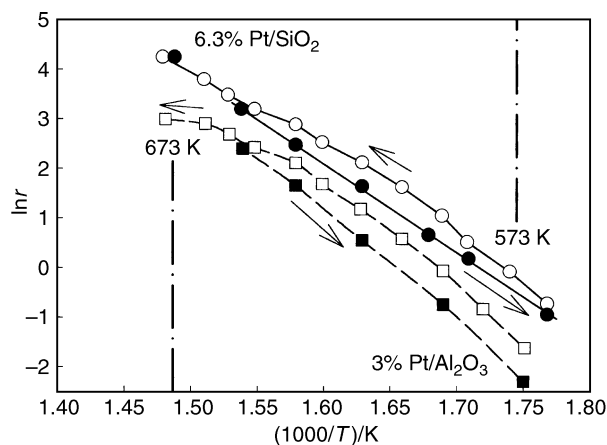


Fig. 1 Pseudo-Arrhenius plots for  $\text{C}_3\text{H}_8$  hydrogenolysis over a Pt/SiO<sub>2</sub> and a Pt/Al<sub>2</sub>O<sub>3</sub> catalyst during heating and cooling.

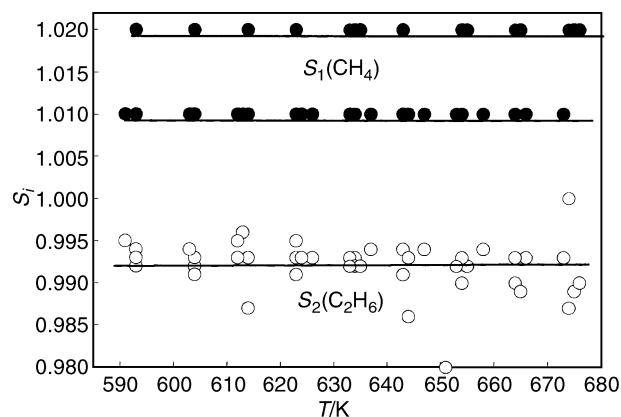
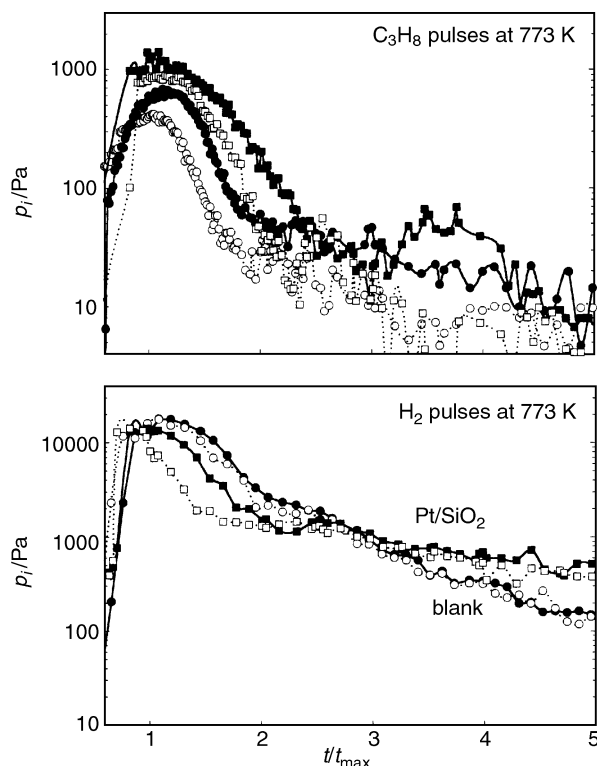


Fig. 3 Absence of an effect of reaction temperature in the range 590–678 K on the selectivities ( $S_i$ ) in  $\text{C}_3\text{H}_8$  hydrogenolysis over all Pt catalysts in Table 1.



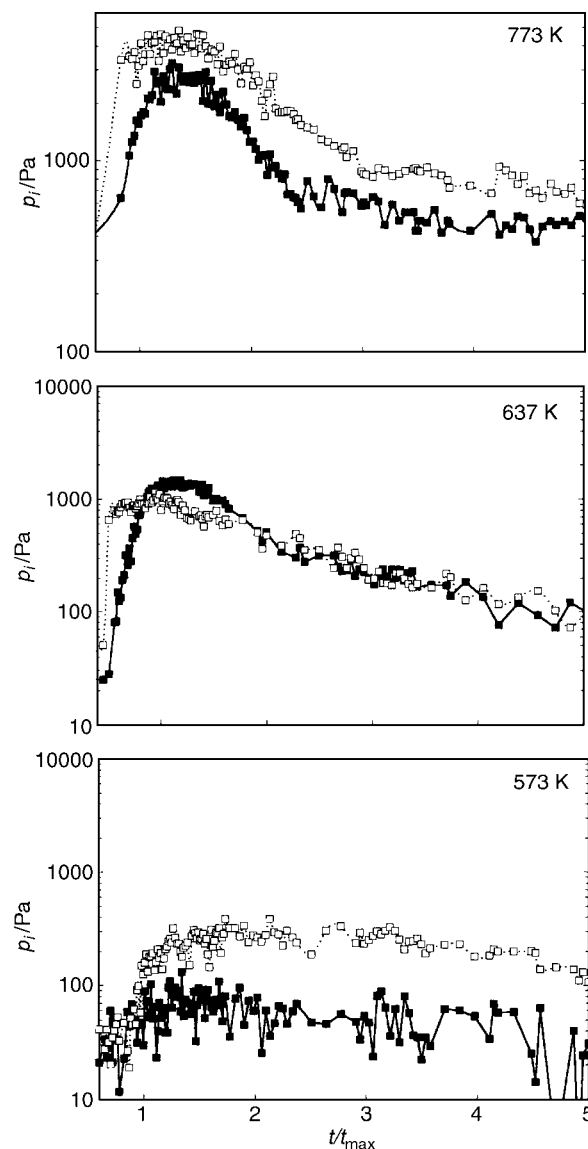
**Fig. 4**  $\text{H}_2$  and  $\text{C}_3\text{H}_8$  pulses to the blank reactor ( $\circ$ ,  $\bullet$ ) and  $\text{Pt}/\text{SiO}_2$  at 773 K ( $\square$ ,  $\blacksquare$ ). Filled symbols with solid lines denote duplicate data for open symbols with dotted lines.

support type, when measured at intermediate  $\text{C}_3\text{H}_8$  conversions (*i.e.*  $2\% < c < 70\%$ ). The preference for single C–C bond scission, over multiple sequential C–C scission, is revealed with all catalysts by the near equivalence of  $S_1$  and  $S_2$  in Fig. 3 (*i.e.*  $S_1 \approx S_2 \approx 1.00 \pm 0.02$ ). Others have defined this in terms of a fission parameter ( $M_f$ )<sup>72</sup> that is 1 if there is a preference for single C–C bond breakage, but  $< 1$  when multiple C–C scission<sup>72</sup> is preferential. Single C–C bond HLS<sup>15–32</sup> of propane may thus be taking place on these surfaces (which Fig. 2 suggested contained similar  $\text{Pt}_s$  sites) with a high  $\alpha : \beta$  reaction path ratio at 573–673 K. At higher temperature and conversions,  $S_1$  rose further above  $S_2$ , consistent with previous investigations.<sup>15–32</sup>

The steady-state selectivities in Fig. 3 unfortunately do not reveal much information about initial selectivities at short reaction times. It is also possible that some catalysts initially possessed sites capable of giving multiple hydrogenolysis at short times, low intermediate conversions and temperatures, but that these then become poisoned with time of use or as the reaction temperature is raised, leaving those only giving single C–C bond rupture. It is most likely that surface  $\underline{\text{C}}_2$  species undergo further HLS at higher temperatures on the  $\text{Pt}_s$  sites to  $\underline{\text{C}}_1$ , as frequently encountered with other metals.<sup>68,73</sup> Alternative methods of rationalising this selectivity shift with increasing temperature exist.<sup>15–32</sup>

Of course, the formation of  $\text{CH}_4$  by total hydrogenolysis is much more favourable than  $\text{C}_2\text{H}_6$  at all reaction temperatures here, but the present 6.3%  $\text{Pt}/\text{SiO}_2$  catalyst<sup>11–13,15–32,37</sup> has an activation energy  $E_a$  ( $199\text{--}210 \text{ kJ mol}^{-1}$ ) for ethane HLS that is higher than that of propane ( $181\text{--}189 \text{ kJ mol}^{-1}$ ) and butane ( $114\text{--}142 \text{ kJ mol}^{-1}$ ). This observation is consistent with suggestions<sup>15–32,74,75</sup> that the reactivity sequence over most catalysts in alkane hydrogenolysis is  $n\text{-C}_4\text{H}_{10} > \text{C}_3\text{H}_8 > \text{C}_2\text{H}_6$ . Hence kinetics are expected to limit  $S_1/S_2$  in Fig. 3 below the thermodynamic value.

Consider now the nature of adsorbed intermediates in HLS arising from any combination of DEH and HLS processes



**Fig. 5**  $\text{H}_2$  production over a  $\text{Pt}/\text{SiO}_2$  hydrogenolysis catalyst at 573, 673 and 773 K during  $\text{C}_3\text{H}_8$  pulsing.

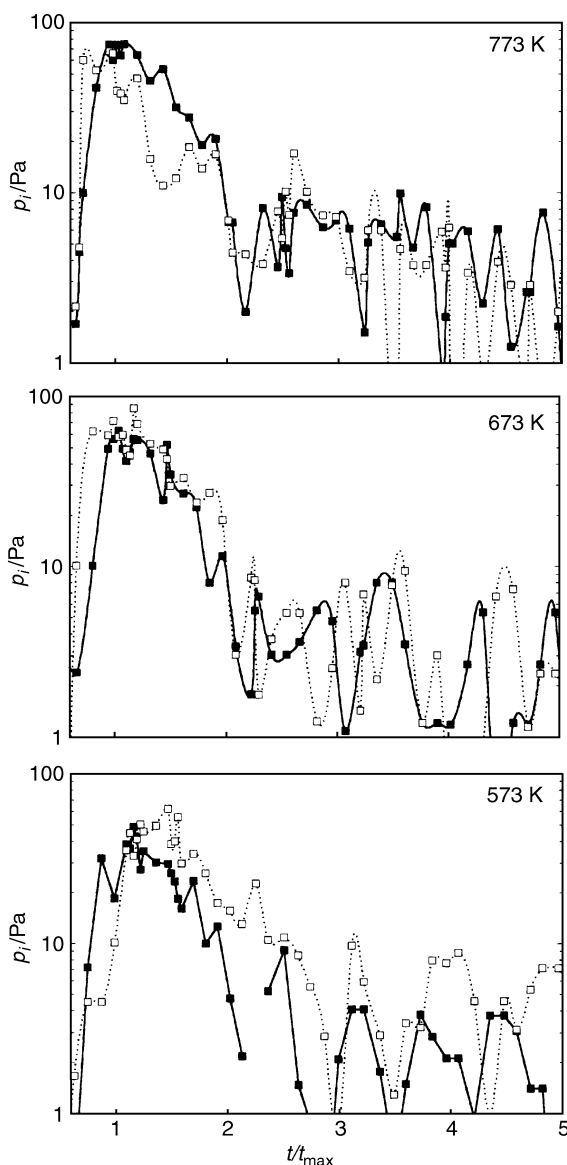
depending on the conditions prevailing at individual  $\text{Pt}_s$  sites.<sup>15–33,37,76</sup> If these are partially dehydrogenated then qualitatively this relates well to some earlier HLS mechanisms.<sup>11–13,34,77</sup>

It is certainly known that alkenes can be formed on surfaces and desorbed prior to HLS (*e.g.* Guzzi *et al.*<sup>22,23</sup>), but here propene and ethene were not measured in significant levels in continuous steady-state catalysis under present conditions.

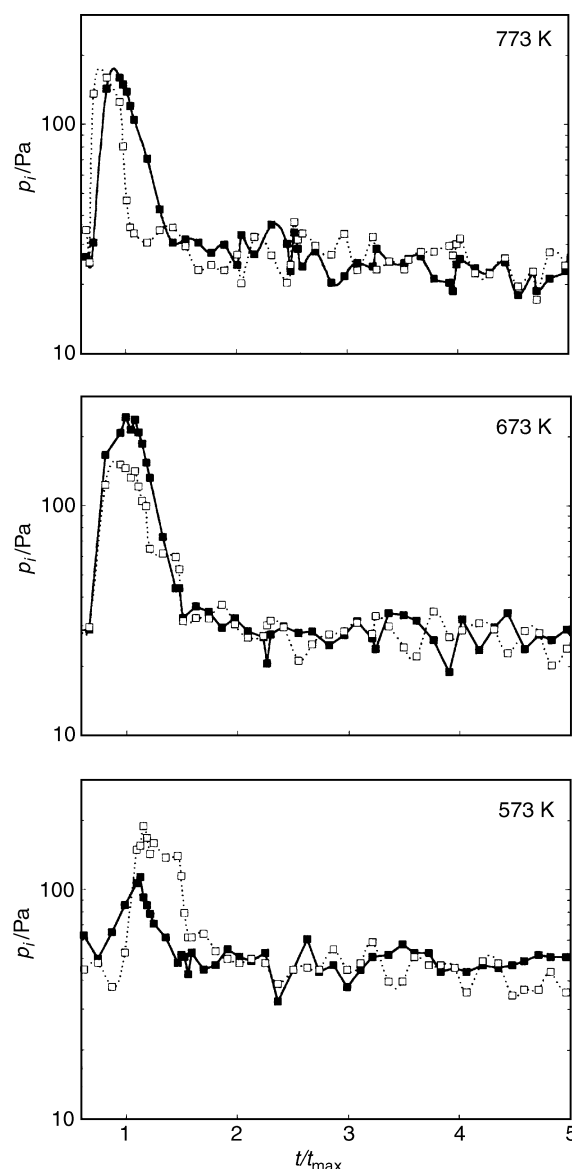
## Pulse results and discussion

Pulse results obtained over  $\text{Pt}/\text{SiO}_2$  at 573, 673 and 773 K are shown in Figs. 4–7, where filled symbols denote duplicate runs. The lowest temperature was set by the range of the pseudo-Arrhenius plot in Fig. 1, suggesting that on this catalyst deactivation was less serious than on  $\text{Pt}/\text{Al}_2\text{O}_3$  (*i.e.* 573 K) when there is single C–C bond scission (see Fig. 3). The upper temperatures were selected as being those where deactivation and multiple C–C bond scission would probably be significant (*i.e.*  $> 673 \text{ K}$ ) in continuous propane hydrogenolysis. Fig. 4 shows that clean  $22 \mu\text{mol}$   $\text{H}_2$  pulses and  $4 \mu\text{mol}$   $\text{C}_3\text{H}_8$  pulses were just large enough for surface reactions not to consume





**Fig. 6**  $\text{C}_3\text{H}_6$  production over a  $\text{Pt}/\text{SiO}_2$  hydrogenolysis catalyst at 573, 673 and 773 K during  $\text{H}_2$  pulsing.



**Fig. 7**  $\text{C}_2\text{H}_4$  production over a  $\text{Pt}/\text{SiO}_2$  hydrogenolysis catalyst at 573, 673 and 773 K in  $\text{H}_2$  pulsing.

these significantly when they were injected alternately onto a 50 mg sample of 6.3%  $\text{Pt}/\text{SiO}_2$  at 773 K (or 673 K, or 573 K, although for brevity these are not shown). Hence  $\theta_{\text{H}}$  and  $\theta_{\text{C}_3\text{H}_8}$  must have been close to those on the working catalyst surface under these pulse conditions, especially since repeated pulses were identical and did not change with maturation of the catalyst surface. Some broadening of the  $\text{H}_2$  pulse in Fig. 4 arises from adsorption–desorption at these temperatures.<sup>78,79</sup>

Fig. 5 shows that DEH processes liberated  $\text{H}_2$  during propane pulses (even though these alternated with  $\text{H}_2$  pulses) onto the  $\text{Pt}/\text{SiO}_2$  catalyst that had a significant  $\theta_{\text{H}}$ . The extent of  $\text{H}_2$  release increased as the temperature rose. No  $\text{H}_2$  was, however, seen in the absence of the catalyst. Of course  $\text{C}_3\text{H}_8$  adsorption with the formation of  $\text{C}_3$  species could simply displace pre-adsorbed  $\text{H}$  to yield  $\text{H}_2$ , but it is more likely that  $\text{H}_2$  is produced by  $\text{C}_3$  (and  $\text{C}_2$ ) dehydrogenation.

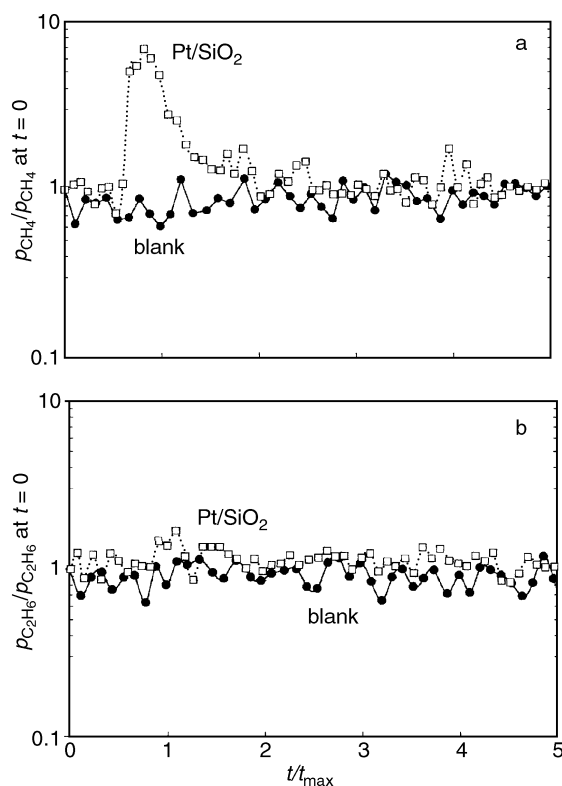
Fig. 6 reveals that  $\text{H}_2$  pulses (alternating with  $\text{C}_3\text{H}_8$  ones) then produced propene to an extent that was temperature-independent in the range tested. Again this was not produced in the absence of the catalyst. The  $\text{H}_2$  pulse must therefore titrate surface  $\text{C}_3$  species (that may be more H-deficient than propene (*e.g.* propylidene)) off the surface. Such species would indeed be unusual in the presence of  $\text{H}_{2(\text{g})}$ .

Fig. 7 shows that ethene production on  $\text{H}_2$  pulsing to the

catalyst (that had seen alternating  $\text{C}_3\text{H}_8$  ones) occurred in parallel to  $\text{C}_3\text{H}_6$  production to an extent that rose when the temperature rose above 573 K. This suggests that the activation energy for DEH processes is smaller than for hydrogenolysis (even if followed by DEH). There was no parallel  $\text{C}_3\text{H}_8$  desorption during  $\text{H}_2$  pulsing that could have complicated  $\text{C}_2\text{H}_4$ – $\text{C}_3\text{H}_6$  RGA analysis. Gaseous  $\text{C}_3\text{H}_6$  and  $\text{C}_2\text{H}_4$  were not seen in the absence of the catalyst or in the continuous steady-state catalysis experiments at these temperatures.

Even at significant  $\theta_{\text{H}}$ ,  $\text{C}_3\text{H}_8$  then adsorbs to produce  $\text{H}_2$  and a pool of H-deficient species.<sup>34,43–44</sup> Raising  $\theta_{\text{H}}$  by  $\text{H}_2$  pulsing then releases  $\text{C}_3\text{H}_6$  and  $\text{C}_2\text{H}_4$ . At all temperatures ethene production during  $\text{H}_2$  pulses is much faster than propene.

What do pulse studies reveal about hydrogenolysis activity–selectivity? Fig. 8 shows that  $\text{H}_2$  pulses (alternating with those of  $\text{C}_3\text{H}_8$ ) to the  $\text{Pt}/\text{SiO}_2$  catalyst at 673 K also produced  $\text{CH}_4$ , but not  $\text{C}_2\text{H}_6$  as a result of HLS paralleling DEH (seen in Figs. 6 and 7).  $\text{CH}_4$  concentrations were more modest than those of  $\text{C}_3\text{H}_6$  and  $\text{C}_2\text{H}_4$  in Figs. 6 and 7, but were not seen in the blank reactor. Neither was  $\text{CH}_4$  seen during the  $\text{C}_3\text{H}_8$  pulsing. Hence it seems that  $\text{Pt}_s$  (or  $\text{Pt}$ ) surface sites do indeed initially possess activity in multiple hydrogenolysis at intermediate temperatures. That this is not shown in Fig. 3 must



**Fig. 8** Production of  $\text{CH}_4$ (a) but not  $\text{C}_2\text{H}_6$  (b) in  $\text{H}_2$  pulsing to a  $\text{Pt}/\text{SiO}_2$  hydrogenolysis catalyst at 673 K onto which  $\text{C}_3\text{H}_8$  had just been adsorbed. Such data are compared to the effect of pulsing into the empty reactor.

mean that these sites become *poisoned* with time of use, leaving those only giving single C–C bond rupture.

## Conclusions

Hydrogenolysis certainly occurs on as yet poorly defined  $\text{Pt}_s$  ensembles or special sites,<sup>14</sup> provided these are not poisoned by carbonaceous species. Whether kinetic models of this need to define the H-deficiency of surface intermediates depends entirely on any improvement in their ability to predict  $r$ ,  $S_1$  and  $S_2$  trends on a particular catalyst system that could accrue as a result.

Mechanistically, neglect of DEH processes in hydrogenolysis is probably not justified. The relationship and balance between DEH and HLS processes may in time be fine-tunable by catalyst design and reaction conditions.<sup>80</sup> What is seen here for intermediates on  $\text{Pt}/\text{SiO}_2$  may be even more significant for catalysts subject to even greater rates or extents of laydown of carbonaceous deposits (*e.g.*  $\text{Pt}/\text{Al}_2\text{O}_3$ ).

The extent of dissociative adsorption of alkanes (and resulting  $\theta_{\text{C}_m\text{H}_n}$  or  $\text{C}/\text{Pt}_s$  values) seen on  $\text{Pt}^{81}$  will change (i) for propane with temperature rises (as  $\text{H}_2$  desorbs<sup>78</sup>), (ii) if one uses different alkanes<sup>82,83</sup> or (iii) as one moves from Pt to other metals.<sup>84</sup> Studies<sup>85,86</sup> have shown that such carbonaceous overlayers are not always detrimental to catalytic activity.

Experimental and theoretical studies should certainly proceed in parallel to define the HLS and DEH surface species (and their concentrations) under selected conditions, in order to define when these are positive intermediates in hydrogenolysis and when they become reaction poisons. Much more, therefore, needs to be known about  $m:n$  ratios in such surface  $\text{C}_m\text{H}_n$  species. Here the different experimental approaches of RGA and continuous catalysis are shown to complement one another, and would now benefit from the use of isotopically labelled reactants.<sup>24</sup> Pulse work, where

reactant–intermediate surface coverages are close to those of the working catalyst or when  $\theta_{\text{C}_m\text{H}_n}$  can be incrementally increased in a manner not possible in steady-state studies, are likely to be one part in our analytical armoury. Pulse work also shows that hydrogenolysis activity at intermediate temperatures can *initially* involve multiple C–C scission (see Fig. 8). Then maturation of the catalyst (as a result of the build-up of carbonaceous deposits deactivating surface sites) occurs leaving only those able to support single C–C bond rupture in propane (see Fig. 3).

For the moment alkane hydrogenolysis (and the role of dehydrogenation processes in this) remains an intriguing and important area of heterogeneous catalysis. Pulse studies hint at reaction intermediates that are also available as building blocks of carbonaceous deposits,<sup>85,86</sup> which form even on catalysts such as EuroPt-1<sup>51,87</sup> under conditions such as those used here. These surface species may however be different at high and low  $p_{\text{H}_2}$ .

Sinfelt *et al.* compared the effect of modifiers of Ni catalysts on the relative rates of cyclohexane dehydrogenation and ethane hydrogenolysis at 589 K,<sup>88</sup> but is it surprising that DEH and HLS occur on Pt surfaces under the present conditions? Probably not. For example, sol–gel, mono-, bi- and trimetallic Pt catalysts promote 20–50% propane DEH at  $\text{H}_2:\text{C}_3\text{H}_8 = 0.9$  and 853–700 K.<sup>39,89,90</sup> They also facilitate simultaneous HLS and DEH of *n*-heptane (in a ratio of 2:1 at 773 K) over  $\text{Pt}/\text{Al}_2\text{O}_3$ <sup>91</sup> and Pd acts in the same way for hexane at 573–673 K.<sup>48</sup> Of course the balance of the two types of reaction will depend (and order of reaction rates with respect to  $\text{H}_{2(\text{g})}$  will vary smoothly from negative to positive<sup>69</sup>) on the  $\text{H}_2$ :alkane ratio. A low value will produce alkenes (and irreversibly bound surface hydrocarbonaceous species), but a high  $\text{H}_2$ :alkane ratio will produce more hydrogenolysis.<sup>92</sup> It may be that in future exothermic HLS will be found to compensate for endothermic DEH (in a manner similar to that in oxidative DEH<sup>65</sup>).

Catalysis of hydrogenolysis reactions<sup>74,93–95</sup> is important and may become more so as it is even better understood.

## Acknowledgements

The authors gratefully acknowledge the financial support from the University of Gezira (Sudan) and the British Council to KMK and to the University of Botswana for a period of study leave for KMK.

## References

- 1 B. Miller and L. Lewis, *J. Org. Chem.*, 1974, **39**, 2605.
- 2 A. Holt, A. W. P. Jarvie and J. J. Mallabar, *J. Organomet. Chem.*, 1973, **59**, 141.
- 3 R. J. Adamski, R. E. Hackney, S. Numajiri, L. J. Spears and E. H. Yen, *Synthesis*, 1975, 221.
- 4 L. W. C. Miles and L. N. Owen, *J. Chem. Soc.*, 1952, 817.
- 5 C. Bianchini and A. Meli, *Acc. Chem. Res.*, 1998, **31**, 109.
- 6 C. Moreau, J. Joffre, C. Saenz, J. C. Afonso and J. L. Portefaix, *J. Mol. Catal. A*, 2000, **161**, 141.
- 7 G. C. Bond and A. D. Hooper, *Appl. Catal. A*, 2000, **191**, 69.
- 8 A. P. G. Kierboom and F. van Rantwijk, *Hydrogenation and Hydrogenolysis in Synthetic Organic Chemistry*, Delft University Press, 1977.
- 9 F. Humblot, D. Didillon, F. Lepeltier, J. P. Candy, J. Corker, O. Clause, F. Bayard and J. M. Basset, *J. Am. Chem. Soc.*, 1998, **120**, 137.
- 10 E. J. Shin and M. A. Keane, *Ind. Eng. Chem. Res.*, 2000, **39**, 883.
- 11 H. S. Taylor, K. Morikawa and W. S. Benedict, *J. Am. Chem. Soc.*, 1935, **57**, 2735.
- 12 K. Morikawa, W. S. Benedict and H. S. Taylor, *J. Am. Chem. Soc.*, 1936, **58**, 1795.
- 13 K. Morikawa, N. R. Trenner and H. S. Taylor, *J. Am. Chem. Soc.*, 1937, **59**, 1103.
- 14 I. Alstrup, U. E. Petersen and J. R. Rostrup-Nielsen, *J. Catal.*, 2000, **191**, 401.

- 15 S. D. Jackson, G. J. Kelly and G. Webb, *J. Catal.*, 1998, **176**, 225.
- 16 S. D. Jackson, G. J. Kelly and G. Webb, *Phys. Chem. Chem. Phys.*, 1999, **1**, 2581.
- 17 P. Meriaudeau, A. Thangaraj, J. F. Dutel and C. Naccache, *J. Catal.*, 1997, **167**, 180.
- 18 J. R. Anderson and B. G. Baker, *Nature*, 1960, **187**, 937.
- 19 J. R. Anderson and R. J. Macdonald, *J. Catal.*, 1969, **13**, 345.
- 20 D. G. Tajbl, *Ind. Eng. Chem. Proc. Des. Dev.*, 1969, **8**, 364.
- 21 L. Guzzi, A. Sarkany and P. Tetenyi, *Proc. 5th Int. Congr. Catal.*, 1973, **2**, 1111, ed. J. W. Hightower, West Palm Beach, Florida, 1972.
- 22 L. Guzzi, L. A. Sarkany and P. Tetenyi, *J. Chem. Soc., Faraday Trans. 1*, 1974, **70**, 1971.
- 23 L. Guzzi, K. Matusek, A. Sarkany and P. Tetenyi, *Bull. Soc. Chem. Belg.*, 1979, **88**, 497.
- 24 R. S. Dowie, D. A. Whan and C. Kemball, *J. Chem. Soc. Faraday Trans. 1*, 1972, **68**, 2150; R. S. Dowie, M. C. Gray, D. A. Whan and C. Kemball, *J. Chem. Soc., Chem. Commun.*, 1971, 883.
- 25 G. Leclercq, L. Leclercq and R. Maurel, *J. Catal.*, 1976, **44**, 68.
- 26 G. Leclercq, L. Leclercq, L. M. Bouleau, S. Pietrzyk and R. Maurel, *J. Catal.*, 1984, **88**, 8.
- 27 S. Gao and L. D. Schmidt, *J. Catal.*, 1988, **111**, 210.
- 28 F. E. Shephard, *J. Catal.*, 1969, **14**, 148.
- 29 K. F. Scott and C. S. G. Phillips, *J. Chem. Soc., Faraday Trans. 1*, 1980, **76**, 683.
- 30 C. J. Machiels and R. B. Anderson, *J. Catal.*, 1979, **58**, 253.
- 31 J. R. Engstrom, D. W. Goodman and W. H. Weinberg, *J. Am. Chem. Soc.*, 1988, **110**, 8305.
- 32 P. D. Szuromi, J. R. Engstrom and W. H. Weinberg, *J. Chem. Phys.*, 1984, **80**, 508.
- 33 G. C. Bond, *J. Catal.*, 1989, **115**, 286.
- 34 P. K. Tseng and R. B. Anderson, *Can. J. Chem. Eng.*, 1976, **54**, 101.
- 35 G. C. Bond, *Catal. Today*, 1999, **49**, 41.
- 36 G. C. Bond, J. Calhoun and A. D. Hooper, *J. Chem. Soc. Faraday Trans.*, 1996, **92**, 5117.
- 37 G. C. Bond and X. Lin, *J. Catal.*, 1997, **168**, 207.
- 38 G. C. Bond, *Appl. Catal. A*, 2000, **191**, 23.
- 39 A. G. Sault, A. Martino, J. S. Kawola and E. Boespflug, *J. Catal.*, 2000, **191**, 474.
- 40 V. P. Zhdanov and B. Kasemo, *J. Catal.*, 2000, **195**, 46.
- 41 F. Zaera and G. A. Somorjai, *J. Phys. Chem.*, 1985, **89**, 3211.
- 42 G. N. Vayssilov, *Adv. Colloid. Interface Sci.*, 1993, **47**, 25.
- 43 A. M. Gabelnick, A. T. Capitano, S. M. Kane, J. L. Gland and D. A. Fischer, *J. Am. Chem. Soc.*, 2000, **122**, 143.
- 44 R. M. Watwe, B. E. Spiewak, R. D. Cortright and J. A. Dumesic, *J. Catal.*, 1998, **180**, 184.
- 45 J. Kua, F. Faglioni and W. A. Goddard, *J. Am. Chem. Soc.*, 2000, **122**, 2309.
- 46 G. Papoian, J. K. Norskov and R. Hoffmann, *J. Am. Chem. Soc.*, 2000, **122**, 4129.
- 47 L. Romm and G. A. Somorjai, *Catal. Lett.*, 2000, **64**, 85.
- 48 A. L. D. Ramos, S. H. Kim, P. Chen, J. H. Song and G. A. Somorjai, *Catal. Lett.*, 2000, **66**, 5.
- 49 J. R. Anderson and N. R. Avery, *J. Catal.*, 1966, **5**, 446.
- 50 J. C. Kempling and R. B. Anderson, *Ind. Eng. Chem. Proc. Des. Dev.*, 1972, **11**, 146.
- 51 G. C. Bond and X. Yide, *J. Chem. Soc., Faraday Trans. 1*, 1984, **80**, 969; G. C. Bond and X. Yide, *J. Chem. Soc., Faraday Trans. 1*, 1984, 3103.
- 52 G. C. Bond, R. R. Rajaram and R. Burch, *J. Phys. Chem.*, 1986, **90**, 4877.
- 53 S. Kristyan, *Can. J. Chem. Eng.*, 1997, **75**, 229.
- 54 S. Kristyan and J. Szamosi, *J. Chem. Soc., Faraday Trans. 1*, 1984, **80**, 1645.
- 55 S. Kristyan and J. Szamosi, *J. Chem. Soc., Faraday Trans. 1*, 1988, **84**, 917.
- 56 J. Szamosi and S. Kristyan, *Can. J. Chem. Eng.*, 1991, **69**, 772.
- 57 J. H. Sinfelt and W. F. Taylor, *Trans. Faraday Soc.*, 1968, **64**, 3086.
- 58 J. H. Sinfelt, *J. Catal.*, 1972, **27**, 468.
- 59 K. Fogar and J. R. Anderson, *J. Catal.*, 1979, **59**, 325.
- 60 F. Rodriguez-Reinoso, I. Rodriguez-Ramos, C. Moreno-Castilla, A. Guerrero-Ruiz and J. D. Lopez-Gonzalez, *J. Catal.*, 1987, **107**, 1.
- 61 G. C. Bond and Z. Paal, *Appl. Catal. A*, 1992, **86**, 1.
- 62 G. C. Bond and L. Hui, *J. Catal.*, 1994, **147**, 346.
- 63 K. Keryou and P. A. Sermon, *Stud. Surf. Sci. Catal.*, 1995, **91**, 545.
- 64 *Annual Book of ASTM Standards*, 1991, **05.04**, 250 (D3908) (ASTM, West Conshohocken); A. R. Berzins, M. S. W. Vong, P. A. Sermon and A. T. Wurie, *Adsorpt. Sci. Technol.*, 1984, **1**, 51.
- 65 R. B. Watson and U. S. Ozkan, *J. Catal.*, 2000, **191**, 12.
- 66 N. D. Hoyle, PhD Thesis, Brunel University, 1986.
- 67 A. Dandekar, R. T. K. Baiker and M. A. Vannice, *J. Catal.*, 1999, **184**, 421.
- 68 G. C. Bond and M. R. Gelsthorpe, *J. Chem. Soc., Faraday Trans. 1*, 1989, **85**, 3767.
- 69 A. Wootsch and Z. Paal, *J. Catal.*, 1999, **185**, 192.
- 70 F. H. Constable, *Proc. R. Soc. London, Ser. A*, 1925, **108**, 335.
- 71 G. C. Bond and X. Lin, *J. Catal.*, 1997, **169**, 76.
- 72 V. Ponec and W. M. H. Sachtler, *Proc. 5th Int. Congr. Catal.*, 1972, 645.
- 73 G. C. Bond and R. Yahya, *J. Chem. Soc., Faraday Trans.*, 1991, **87**, 775.
- 74 J. H. Sinfelt, *Catal. Rev.*, 1969–70, **3**, 175; J. H. Sinfelt, *J. Phys. Chem.*, 1964, **68**, 344.
- 75 J. H. Sinfelt, W. F. Taylor and D. J. C. Yates, *J. Phys. Chem.*, 1965, **69**, 95.
- 76 J. L. Herrison and Y. Chauvin, *Makromol. Chem.*, 1970, **141**, 161.
- 77 A. Cimino, M. Boudart and H. Taylor, *J. Phys. Chem.*, 1954, **58**, 796.
- 78 F. Lai, D. W. Kim, O. S. Alexeev, G. W. Graham, M. Shelef and B. C. Gates, *Phys. Chem. Chem. Phys.*, 2000, **2**, 1997.
- 79 M. S. W. Vong and P. A. Sermon, *J. Chem. Soc., Faraday Trans. 1*, 1987, **83**, 1369 (where EuroPt-1 was denoted sample K).
- 80 P. A. Sermon and F. P. Getton, *Phys. Chem. Chem. Phys.*, 2000, submitted.
- 81 J. A. Stinnett and R. J. Madix, *J. Chem. Phys.*, 1996, **105**, 1609.
- 82 Z. Hlavathy and P. Tetenyi, *Surf. Sci.*, 1998, **410**, 39.
- 83 J. F. Weaver, M. A. Krzyzowski and R. J. Madix, *J. Chem. Phys.*, 2000, **112**, 396.
- 84 D. Kelly and W. H. Weinberg, *J. Vac. Sci. Technol. A*, 1997, **15**, 1663.
- 85 G. Webb, *Catal. Today*, 1990, **7**, 139 and earlier papers cited therein.
- 86 S. M. Davis, F. Zaera, B. E. Gordon and G. A. Somorjai, *J. Catal.*, 1985, **92**, 240 and earlier papers cited therein.
- 87 K. Matusek, A. Wootsch, H. Zimmer and Z. Paal, *Appl. Catal. A*, 2000, **191**, 141.
- 88 J. H. Sinfelt, J. L. Carter and D. J. C. Yates, *J. Catal.*, 1972, **24**, 283.
- 89 S. R. de Miguel, E. L. Jablonski, A. A. Castro and O. A. Scelza, *J. Chem. Technol. Biotechnol.*, 2000, **75**, 596.
- 90 O. A. Barrias, A. Holmen and E. A. Blekkan, *J. Catal.*, 1996, **158**, 1.
- 91 F. B. Passos, D. A. G. Aranda and M. Schmal, *J. Catal.*, 1998, **178**, 478.
- 92 A. Sarkany, *J. Chem. Soc., Faraday Trans. 1*, 1987, **84**, 2267; B. S. Gudkov, L. Guzzi and P. Tetenyi, *J. Catal.*, 1982, **74**, 207.
- 93 J. R. Anderson, *Adv. Catal.*, 1973, **23**, 1.
- 94 P. G. Wright, P. G. Ashmore and C. Kemball, *Trans. Faraday Soc.*, 1958, **54**, 1692.
- 95 Z. Paal and P. G. Menon, *Catal. Rev. Sci. Eng.*, 1983, **25**, 229.