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One-Step Synthesis of Sugar Nucleotides

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ligosaccharides, polysaccharides, and glycoconjugates have attracted the attention of biologists due to their broad structural diversities and their roles in the modulation of a variety of biological processes.¹⁻³ The biosyntheses of these compounds are catalyzed by glycosyltransferases, which transfer monosaccharide residues in a step-by-step manner, both regio- and stereoselectively.^{4,5} Such enzymatic reactions are extremely useful in the syntheses of oligosaccharides because they do not require multistep reactions based on chemical protection, deprotection, and selective glycosylation. To date, over 100 families of glycosyltransferases have been identified and classified based on the sequence similarities of their amino acids. In terms of the glycosyl donor substrates for glycosyltransferases, sugar nucleotides (for example, uridine 5'diphosphate(UDP)-glucose and UDP-galactose) are consumed as the primary building blocks to build complex oligosaccharides on glycoconjugates. Therefore, sugar nucleotides are essential in the enzymatic glycosylation process catalyzed by glycosyltransferase.⁶

To date, the preparation of sugar nucleotides has been conducted via both chemical and enzymatic routes. More specifically, the chemical methods can be divided into two types, viz. pyrophosphate formation by the condensation of a sugar-1-phosphate with an activated nucleoside monophosphate (phosphormorpholidate or diisopropylphosphoramidite)⁹⁻¹⁶ and the direct coupling of an activated sugar (mainly a bromide) with a nucleoside diphosphate.^{17–20} Although the former reaction is particularly slow and gives poor product yields, these obstacles have been overcome by the addition of 1*H*-tetrazole¹⁰ and metals.²¹ However, the nucleoside monophosphate dimer formed as a byproduct in the condensation stage causes issues during purification by silica gel chromatog-

raphy because the dimer exhibits a polarity similar to that of the desired sugar nucleotide. Moreover, the latter technique requires the use of an unstable glycosyl halide and strict anhydrous conditions, and it leads to an anomeric mixture of sugar nucleotides. However, the resulting products can be easily separated.

In contrast, enzymatic methods can yield the desired sugar nucleotides in a one-pot reaction using multiple enzymes.^{22–26} First, a glycokinase catalyzes the formation of a sugar-1phosphate from the corresponding sugar and a nucleoside triphosphate. Subsequently, a sugar nucleotide pyrophosphorylase constructs the desired sugar nucleoside diphosphate using the sugar-1-phosphate and a nucleoside triphosphate. An inorganic pyrophosphatase, which degrades the pyrophosphate formed in these reactions, is then employed to drive the overall equilibrium of the multienzymatic reaction toward the formation of the desired sugar nucleotide. This system exclusively gives the product exhibiting only the natural-type anomer configuration. However, issues regarding obtaining suitable enzymes, optimization of the enzymatic reactions, and isolation/purification of the products from the reaction mixture remain.

To address these issues related to tedious synthetic methods, the direct reaction of a monosaccharide with a nucleotide using

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Scheme 1. Synthesis of UDP-Glucose 1 via a One-Step Reaction







entry	base	solvent	yield (%) ^b
1	TEA	H_2O/CH_3CN (1:1)	28
2	DIPEA		17
3	TMA		12
4	imidazole		4.5
5	proton sponge		4.2
6	DMAP		1.3
7	DBU		nd
8	piperidine		nd
9	2,6-lutidine		nd
10	NaHCO ₃	H_2O/CH_3CN (2:1)	nd
11	CsCO ₃		nd
12	K ₂ SO ₄		nd
13	$CaCl_2$		nd
14	CH ₃ COONa		nd

^{*a*}Reaction conditions: glucose (11 μ mol), UDP (55 μ mol), DMC (36 μ mol), and base (220 μ mol) in H₂O/CH₃CN (66 μ L) were allowed to react 4 °C for 1 h. ^{*b*}Determined by HPLC analysis; nd = not detected.

Table 2. Effects of the Reaction Solvent and Temperature on the Condensation Reaction^a

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entry	solvent	temperature (°C)	yield (%) ^b
1	H ₂ O	4	23
2	H_2O/CH_3CN (6:1)	4	24
3	H_2O/CH_3CN (2:1)	4	29
4	H_2O/CH_3CN (3:2)	4	27
5	H_2O/CH_3CN (2:1)	25	21
6	H_2O/THF (1:1)	4	24
7	$H_2O/acetone$ (1:1)	4	31
8	$H_2O/2$ -propanol (1:1)	4	6.8
9	DMF	4	0.4
10	DMSO	25	nd

^{*a*}Reaction conditions: glucose (11 μ mol), UDP (55 μ mol), DMC (36 μ mol), and TEA (220 μ mol) in solvent (66 μ L) were allowed to react for 1 h. ^{*b*}Determined by HPLC analysis; nd = not detected.

Table 3. Effect of the Number of UDP Equivalents on the Condensation Reaction^a



^{*a*}Reaction conditions: glucose (11 μ mol), DMC (36 μ mol), UDP, and TEA in H₂O/CH₃CN (2:1, 66 μ L) were allowed to react at 4 °C for 1 h. ^{*b*}Determined by HPLC analysis.

Table 4. Preparation of Sugar Nucleotides Using the Optimized Reaction Conditions

Sugar	Nucleotide	Sugar-nucleotide	Yield (%)	H-1 (ppm)	$J_{1,2}(Hz)$
Glucose	UDP	$H_{O} \xrightarrow{OH}_{H_{O}} \overset{O}{}_{H_{O}} \overset{O}{$	$30 \\ (\alpha : \beta = 1 : 17)$	α 5.62 β 5.03	α 3.6 β 7.9
Glucose	UMP		18 (β only)	β 4.93	β 7.6
Galactose	UDP	HO OH O	21 (α : β = 1 : 1.9)	α 5.66 β 4.97	α 3.6 β 7.8
Mannose	UDP		20 (α only)	α 5.53	α 1.6
Mannose	GDP	HO OH O	12 (α only)	5.48	a

^{*a*}The $J_{1,2}$ value of the broadened peak could not be determined.

a condensing agent was investigated and optimized. Herein, we report a simple and novel method for the synthesis of sugar nucleotides in a one-step reaction using commercially available reagents in H_2O/CH_3CN at 4 °C, followed by subsequent

silica gel chromatographic separation of the desired products (Scheme 1).

Initially, glucose and UDP were treated with two different condensation reagents, viz. 4-(4,6-dimethoxy-1,3,5-triazin-2-

yl)-4-methylmorpholinium chloride (DMT-MM)^{27,28} and 2chloro-1,3-dimethylimidazolinium chloride (DMC),^{28–31} to promote the nonprotecting glycosidation reaction. These condensation reagents have previously been used for the synthesis of glycosides using unprotected sugars in aqueous solution; thus, they were selected for this condensation reaction, which was also carried out in an aqueous solution to ensure the dissolution of UDP. As indicated by HPLC analysis, the coupling reaction employing DMC proceeded to afford a condensation product, whereas the reaction carried out in the presence of DMT-MM appeared unsuccessful, with no product peak being observed. DMC was therefore selected for use in further reactions.

Subsequently, the effect of the base (20 equiv) was examined, whereby the condensation reaction was conducted using 3 equiv of DMC in H_2O/CH_3CN at 4 °C (Table 1). Due to a constant yield being obtained beyond a reaction time of 1 h, a comparison of the reaction yields was carried out after 1 h. More specially, the reaction using triethylamine (TEA) proceeded most efficiently to give UDP-glucose 1 in 28% yield (Table 1, entry 1). Diisopropyl ethylamine (DIPEA) and trimethylamine (TMA) gave the desired product in moderate yields (Table 1, entries 2 and 3), while the coupling reactions carried out using heterocyclic amines gave low yields (Table 1, entries 4–6), and inorganic bases produced no trace of the product (Table 1, entries 10–14). As a result, TEA was considered the preferred base for this condensation reaction.

The effect of the reaction solvent was then examined, as summarized in Table 2. Due to the presence of highly polar phosphate groups in the structure of UDP, it was poorly soluble in organic solvents, and so the use of DMF, DMSO, and H₂O mixed with various organic solvents was examined. Based on the obtained product yields, a mixture of H₂O/CH₃CN was found to be superior, with a ratio of 2:1 being optimal. In terms of the reaction temperature, the reaction carried out at 4 °C gave improved yields compared to those obtained at 25 °C.

Subsequently, the ratio of glucose to UDP was varied (Table 3), whereby the number of equivalents of UDP to glucose ranged from 5 to 0.2. Using 5, 3, or 1 equiv of UDP, similar product yields were obtained (25-29%), while 0.2 equiv of UDP gave a yield of only 18%. However, HPLC analysis indicated the presence of various byproducts, derived from UDP, which causes issues during purification. Based on the obtained results, the use of 1 equiv of UDP per glucose molecule was considered optimal.

Purification of the reaction mixture was then attempted using silica gel column chromatography as per a previous report.¹⁶ Thus, ethyl acetate/methanol/H₂O was employed as the solvent system, and the fractions were collected. All fractions exhibiting UV absorbance originating from the uracil moiety were analyzed by HPLC, and the fractions containing only the desired product were evaporated and freeze-dried to afford a white powder. Analysis of this powder by NMR spectroscopy indicated that the anomeric configuration of the obtained UDP-glucose 1 was that of the unnatural β configuration (J = 7.8 Hz). Since the α -isomer is commercially available, it was possible to compare its spectral properties (i.e., ¹H, ¹³C, and ³¹P NMR spectra) with those of the obtained product.

The optimized procedure was then applied to a range of substrates to determine the substrate scope of the reaction (Table 4). For example, uridine 5'-monophosphate (UMP)

was condensed with glucose to afford UMP-glucose 2 with the β -configuration in 18% yield (Table 4, entry 2). This result indicated that monophosphates can also be coupled easily with sugars using our procedure. Subsequently, galactose was condensed with UDP to give an α - and β -mixture of UDP-galactose 3 in 21% yield, which was a higher α ratio than that obtained for UDP-glucose 1 (Table 4, entry 3). In contrast, UDP-mannose 4, bearing the same α -linkage as the natural product,³² was synthesized through the formation of a 1,2-*trans*-glycosidic bond, and guanosine 5'-diphosphate (GDP) was successfully coupled with mannose to afford the natural conformation of GDP-mannose 5,³³ thereby indicating that GDP was also suitable for application in the condensation reaction.

Finally, to improve the yield of this reaction, DMC was added to the reaction mixture at hourly intervals. The resulting yields of UDP-glucose and GDP-mannose gradually increased from 17 and 10%, respectively, at 30 min, to 47 and 35%, respectively, after 4 h, as shown in Figure 1. The obtained results indicate that the nucleotides are not consumed by side reactions but rather that DMC or activated sugars are hydrolyzed in the aqueous reaction solvent prior to reacting with the nucleotides.



Figure 1. Synthesis of UDP-glucose and GDP-mannose with the stepwise addition of DMC. For UDP-glucose: glucose (12 μ mol), UDP (4.6 equiv), DMC (3.0 equiv), and TEA (18.5 equiv) in H₂O/CH₃CN (2:1) were allowed to react at 4 °C. To the resulting solution were added DMC (3.0 equiv) and TEA (5.0 equiv) in H₂O/CH₃CN (2:1) at each step. For GDP-mannose: mannose (12 μ mol), GDP (4.1 equiv), DMC (3.2 equiv), and TEA (18.5 equiv) in H₂O/CH₃CN (2:1) were allowed to react at 4 °C. To the solution were added DMC (3.0 equiv) and TEA (5.0 equiv) in H₂O/CH₃CN (2:1) were allowed to react at 4 °C. To the solution were added DMC (3.0 equiv) and TEA (5.0 equiv) in H₂O/CH₃CN (2:1) at each step.

In conclusion, a facile synthetic route to sugar nucleotides was developed based on a simple condensation of sugars with nucleotides using DMC as the condensing reagent. The synthesized sugar nucleotides mainly exhibited 1,2-*trans*-glycosidic bonds, which differed from the configuration of natural sugar nucleotides. Although the reaction initially gave a low yield, this was improved by the stepwise addition of DMC to afford UDP-glucose 1 and GDP-mannose 5 in 47 and 35% yields, respectively. Further studies will focus on the application of our developed method for the formation of the 1,2-*cis* bond, which remains an ongoing challenge for carbohydrate chemists.

EXPERIMENTAL SECTION

General. ¹H NMR spectra were recorded in D₂O at 400 MHz using a Bruker AVANCE 400 Plus Nanobay instrument. ¹³C and ³¹P

NMR spectra were recorded in D₂O at 101 and 162 MHz using a Bruker AVANCE 400 Plus Nanobay instrument and a Bruker AVANCE 500 instrument fitted with a cryoprobe, respectively. Chemical shifts (δ) are given in ppm and referenced to the internal solvent signal used as an internal standard. Assignments in the NMR spectra were made by first-order analysis of the spectra and were supported by ¹H-¹H COSY, ¹H-¹³C HMQC correlation results. High-resolution mass spectrometry was performed on a Waters Synapt G2-S HDMS spectrometer. Optical rotation measurements were carried out on a Horiba SEPA-300 instrument. Unless otherwise stated, all of the commercially available solvents and reagents were purchased from FUJIFILM Wako Pure Chemical Corporation and Merck KGaA without further purification. During purification by silica gel column chromatography, the absorbances of all fractions were measured at 262 nm using a Shimadzu UV-1280 detector. HPLC analysis was performed on a Shimadzu HPLC system equipped with a TSKgel Amide-80 column (Tosoh Bioscience, 4.6 mm × 250 mm, 5 μ m). The HPLC system consisted of a system controller (CBM-20A), a diode array detector (SPD-M20A), a pump (LC-20AD), an autosampler (SIL-20AC), a column oven (CTO-20AC), and a degasser (DGU-20As).

General Procedure for Investigating the Effect of Different Bases (Table 1). The sugar (11 μ mol) was dissolved in H₂O/ CH₃CN (2:1, 44 μ L), and 3.3 equiv of DMC (36 μ mol) dissolved in H₂O/CH₃CN (2:1, 22 μ L) was added. Subsequently, 10 equiv of the base (220 μ mol) and 5.0 equiv of UDP (55 μ mol) were added to the solution, and the mixture was stirred until all components had completely dissolved. After stirring at 4 °C for 1 h, the reaction mixture was collected and diluted 100 times with water. The diluted solution was analyzed using HPLC to calculate the product yields.

General Procedure for Investigating the Effect of Different Reaction Solvents (Table 2). The sugar (11 μ mol) was dissolved in the desired solvent (2:1, 44 μ L), and 3.3 equiv of DMC (36 μ mol) dissolved in the desired solvent (2:1, 22 μ L) was added. Subsequently, 10 equiv of Et₃N (220 μ mol) and 5.0 equiv of UDP (55 μ mol) were added to the solution, and the mixture was stirred until all of the components had completely dissolved. After stirring at 4 or 25 °C for 1 h, the reaction mixture was analyzed using HPLC to calculate the product yields.

General Procedure for Investigating of the Effect of UDP Equivalents (Table 3). The sugar (11 μ mol) was dissolved in H₂O/ CH₃CN (2:1, 44 μ L), and 3.3 equiv of DMC (36 μ mol) dissolved in H₂O/CH₃CN (2:1, 22 μ L) was added. Subsequently, Et₃N (220, 165, or 136 μ mol) and UDP (55, 34, or 11 μ mol) were added to the solution, and the mixture was stirred until all of the components had completely dissolved. After stirring at 4 °C for 1 h, the reaction mixture was collected and diluted 100 times with water. The diluted solution was analyzed using HPLC to calculate the product yields.

Preparation of the Sugar Nucleotides. Uridine 5'-Diphospho- $\alpha\beta$ -D-glucopyranose, 1. D-Glucose (27 mg, 150 μ mol) was dissolved in D₂O/CH₃CN (2:1, 400 µL), and DMC (76 mg, 450 µmol) dissolved in D_2O/CH_3CN (2:1, 200 μ L) was added to the resulting solution. Subsequently, Et₃N (251 μ L, 1.80 mmol) and UDP (68 mg, 152 μ mol) were added to the solution, and the mixture was stirred at 4 °C for 3 days. The reaction mixture was then divided into 351 μ L portions for analysis and 500 μ L for separation. The 500 μ L aliquot was purified by silica gel chromatography using a solvent composition and gradient of 9:2:1 \rightarrow 8:2:1 \rightarrow 6:2:1 (v/v/v) ethyl acetate/ methanol/H₂O. The absorbance of each fraction was measured at 262 nm, and the combined fractions were evaporated to give UDP-glucose 1 (15 mg, 30%, α/β = 1:17): ¹H NMR (400 MHz, D₂O) δ 7.95 (d, 1.0H, $J_{5'',6''}$ = 8.0 Hz, H-6"), 6.00–5.98 (m, 2.1H, H-1', H-5''), 5.62 (dd, 0.1H, $J_{1\alpha,P}$ = 7.2 Hz, $J_{1\alpha,2}$ = 3.6 Hz, H-1 α), 5.03 (dd, 1.0H, $J_{1\beta,P}$ = 7.9 Hz, $J_{1\beta,2} = 7.9$ Hz, H-1 β), 4.40–4.36 (m, 2.1H, H-2', H-3'), 4.29– 4.18 (m, 3.2H, H-4', H-5a', H-5b'), 3.92 (dd, 1.0H, J_{6a,6b} = 12.4 Hz, $J_{5,6a} = 2.0$ Hz, H-6a), 3.72 (dd, 1.0H, $J_{5,6b} = 6.4$ Hz, H-6b), 3.57–3.50 (m, 2.1H, H-3, H-5), 3.42–3.37 (m, 2.1H, H-2, H-4); $^{13}\mathrm{C}\{^{1}\mathrm{H}\}$ NMR (101 MHz, D₂O) δ 166.2 (C-4"), 151.8 (C-2"), 141.6 (C-6"), 102.7 (C-5''), 97.9 (C-1), 88.4 (C-1'), 83.2 (C-4'), 76.5, 75.2 (C-3, C-5),

73.7 (C-2'), 73.6 (C-2), 69.7 (C-3'), 69.4 (C-4), 65.0 (C-5'), 60.8 (C-6); ³¹P NMR (162 MHz, D₂O) δ -11.37 (d, J_{P,P} = 16.2 Hz), -13.11 (d); HRMS (ESI/Q-TOF) m/z [M - H]⁻ calcd for C₁₅H₂₃N₂O₁₇P₂⁻ 565.0477, found 565.0475; [α]_D^{26.4} -11.7 (10⁻¹ deg cm² g⁻¹) (c 3.216 × 10⁻³, H₂O).

Uridine 5'-Monophospho- β -D-glucopyranose, **2**. D-Glucose (16) mg, 87 μ mol) was dissolved in H₂O/CH₃CN (2:1, 200 μ L), and DMC (46 mg, 269 μ mol) dissolved in H₂O/CH₃CN (2:1, 150 μ L) was added to the resulting solution. Subsequently, Et_3N (148 μ L, 1.06 mmol) and UMP (32 mg, 87 μ mol) were added to the solution, and the mixture was stirred at 4 °C for 1 day. The reaction mixture was then purified by silica gel chromatography using a solvent composition and gradient of 9:2:1 \rightarrow 8:2:1 \rightarrow 6:2:1 \rightarrow 5:2:1 \rightarrow $4:2:1 \rightarrow 3:2:1 \text{ (v/v/v)}$ ethyl acetate/methanol/H₂O. The absorbance of each fraction was measured at 262 nm, and the combined fractions were evaporated to give UMP-glucose 2 (9 mg, 18%): ¹H NMR (400 MHz, D₂O) δ 7.95 (d, 1.0H, $J_{5'',6''}$ = 8.1 Hz, H-6"), 6.00-5.95 (m, 2.0H, H-1', H-5''), 4.93 (dd, 1.0H, J_{1.P} = 7.6 Hz, J_{1.2} = 7.6 Hz, H-1), 4.39-4.35 (m, 2.0H, H-2', H-3'), 4.29-4.14 (m, 3.0H, H-4', H-5a', H-5b'), 3.92 (dd, 1.0H, $J_{6a,6b}$ = 12.5 Hz, $J_{5,6a}$ = 2.0 Hz, H-6a), 3.74 (dd, 1.0H, $J_{5,6b}$ = 5.6 Hz, H-6b), 3.56–3.49 (m, 2.0H, H-3, H-5), 3.44–3.34 (m, 2.0H, H-2, H-4); ¹³C{¹H} NMR (101 MHz, D₂O) δ 166.2 (C-4"), 151.8 (C-2''), 141.6 (C-6''), 102.5 (C-5''), 97.8 (C-1), 88.5 (C-1'), 83.2 (C-4'), 76.4, 75.3 (C-3, C-5), 73.7 (C-2'), 73.5 (C-2), 69.7 (C-3'), 69.3 (C-4), 64.8 (C-5'), 60.6 (C-6); ³¹P NMR (162 MHz, D₂O) δ -1.81 (d, J_{PP} = 4.86 Hz); HRMS (ESI/Q-TOF) m/z $[M - H]^{-}$ calcd for $C_{15}H_{22}N_2O_{14}P_1^{-}$ 485.0814, found 485.0802.

Uridine 5'-Diphospho- $\alpha\beta$ -D-galactose, **3**. D-Galactose (25 mg, 139 μ mol) was dissolved in H₂O/CH₃CN (2:1, 600 μ L), and DMC (70 mg, 416 μ mol) dissolved in H₂O/CH₃CN (2:1, 50 μ L) was added to the resulting solution. Subsequently, Et₃N (232 μ L, 1.80 mmol) and UDP (62 mg, 139 μ mol) were added to the solution, and the mixture was stirred at 4 °C for 1 d. The reaction mixture was purified by silica gel chromatography using a solvent composition and gradient of 9:2:1 \rightarrow 8:2:1 \rightarrow 7:2:1 \rightarrow 6:2:1 (v/v/v) ethyl acetate/ methanol/H₂O. The absorbance of each fraction was measured at 262 nm, and the combined fractions were evaporated. The obtained powders were identified and then collected to afford UDP-galactose 3 (16 mg, 21%, α/β = 1:1.9). UDP-galactose 3 ($\alpha:\beta$ = 1:13): ¹H NMR (400 MHz, D_2O) δ 7.96 (d, 1.1H, $J_{5'',6''}$ = 8.1 Hz, H-6"), 6.00–5.98 (m, 2.2H, H-1', H-5''), 5.66 (dd, 0.1H, $J_{1,P}$ = 7.2 Hz, $J_{1,2}$ = 3.6 Hz, H-1 α), 4.97 (br d, 1.0H, $J_{1,p}$ = 7.8 Hz, $J_{1,2}$ = 7.8 Hz, H-1 β), 4.41–4.38 (m, 2.2H, H-2', H-3'), 4.30-4.20 (m, 3.3H, H-4', H-5a', H-5b'), 4.04–4.03 (br d, 0.1H, H-4α), 3.94–3.93 (br d, 1.0H, H-4β), 3.85– 3.69 (m, 4.2H, H-3 β , H-5 β , H-6a β , H-6b β , H-2 α , H-3 α), 3.63 (dd, 1.2H, $J_{2,3} = 10.0$ Hz, H-2 β , H-6a α , H-6b α); ${}^{13}C{}^{1}H{}$ NMR (101 MHz, D₂O) δ 166.3 (C-4"), 151.9 (C-2"), 141.6 (C-6"), 102.7 (C-5^{''}), 98.5 (C-1β), 88.3 (C-1[']), 83.3, 83.2 (C-4[']), 75.9 (C-5), 73.7 (C-2'), 72.3 (C-3), 71.3, 71.2 (C-2), 69.7 (C-3'), 68.6 (C-4), 65.1, 65.0 (C-5'), 61.2 (C-6), 46.7 (NCH₂), 8.2 (CH₃); ³¹P NMR (162 MHz, D_2O) δ -11.51 (d, $J_{P,P}$ = 14.6 Hz), -13.82 (d); HRMS (ESI/Q-TOF) m/z [M - H]⁻ calcd for $C_{15}H_{23}N_2O_{17}P_2^-$ 565.0477, found 565.0478.

Uridine 5'-Diphospho- α -D-mannopyranose, **4**. D-Mannose (27) mg, 149 μ mol) was dissolved in H₂O/CH₃CN (2:1, 400 μ L), and DMC (77 mg, 454 μ mol) dissolved in H₂O/CH₃CN (2:1, 200 μ L) was added to the resulting solution. Subsequently, Et₃N (251 μ L, 1.80 mmol) and UDP (67 mg, 150 μ mol) were added to the solution, and the mixture was stirred at 4 °C for 1 day. The reaction mixture was then divided into 351 μ L and 500 μ L portions for analysis and separation, respectively. The 500 μ L portion was purified by silica gel chromatography using a solvent composition and gradient of 9:2:1 \rightarrow $8{:}2{:}1 \rightarrow \widetilde{6}{:}2{:}1 \rightarrow 5{:}2{:}1 \rightarrow 4{:}2{:}1 \rightarrow 3{:}2{:}1 \rightarrow \widetilde{2}{:}2{:}1 \ (v/v/v) \ ethyl$ acetate/methanol/H2O. The absorbance of each fraction was measured at 262 nm, and the combined fractions were evaporated to give UDP-mannose 4 (10 mg, 20%): ¹H NMR (400 MHz, D_2O) δ 7.96 (d, 1.0H, $J_{5'',6''}$ = 8.0 Hz, H-6"), 6.00–5.97 (m, 2.0H, H-1', H-5^{''}), 5.53 (dd, 1.0H, $J_{1,2}$ = 1.6 Hz, $J_{1,P}$ = 7.6 Hz, H-1), 4.39–4.35 (m, 2.0H, H-2', H-3'), 4.30-4.17 (m, 3.0H, H-4', H-5a', H-5b'), 4.06-4.04 (m, 1.0H, H-2), 3.94-3.84 (m, 3.0H, H-3, H-5, H-6a), 3.77 (dd,

1.0H, $J_{5,6b} = 5.6$ Hz, $J_{6a,6b} = 12.4$ Hz, H-6b), 3.69 (dd, 1.0H, $J_{5,6b} = 9.6$ Hz, H-4); ¹³C{¹H} NMR (101 MHz, D₂O) δ 166.3 (C-4"), 151.9 (C-2"), 141.6 (C-6"), 102.6 (C-5"), 96.5 (C-1), 88.5 (C-1'), 83.2, 83.1 (C-4'), 73.7 (C-2', C-5), 70.2 (C-2), 69.8 (C-3), 69.6 (C-3'), 66.4 (C-4), 64.9 (C-5'), 60.8 (C-6); ³¹P NMR (162 MHz, D₂O) δ -11.56 (d, $J_{P,P} = 13.0$ Hz), -13.91 (d); HRMS (ESI/Q-TOF) m/z [M - H]⁻ calcd for C₁₅H₂₃N₂O₁₇P₂⁻ 565.0477, found 565.0466.

Guanosine 5'-Diphospho- α -D-mannopyranose, **5**. D-Mannose (13 mg, 72 μ mol) was dissolved in H₂O/CH₃CN (2:1, 400 μ L), and DMC (35 mg, 207 µmol) dissolved in H2O/CH3CN (2:1, 60 μ L) was added to the resulting solution. Subsequently, Et₃N (110 μ L, 789 μ mol) and GDP (33 mg, 67 μ mol) were added to the solution, and the mixture was stirred at 4 °C for 1 h. The reaction mixture was then purified by silica gel chromatography using a solvent composition and gradient of 9:2:1 \rightarrow 8:2:1 \rightarrow 7:2:1 \rightarrow 6:2:1 \rightarrow $5:2:1 \rightarrow 4:2:1 \rightarrow 3:2:1 (v/v/v)$ ethyl acetate/methanol/H₂O. The absorbance of each fraction was measured at 262 nm, and the combined fractions were evaporated to give GDP-mannose 5 (5 mg, 12%): ¹H NMR (400 MHz, D_2O) δ 8.13 (s, 1.0H, H-8"), 5.92 (d, 1.0H, $J_{1',2'}$ = 5.9 Hz, H-1'), 5.48 (br s, 1.0H, H-1), 4.48 (br t, 1.0H, J_{3',4'} = 3.8 Hz, H-3'), 4.33 (br s, 1.0H, H-4'), 4.18 (br s, 2.0H, H-5a', H-5b'), 4.01 (br s, 1.0H, H-2), 3.90-3.82 (m, 3.0H, H-3, H-5, H-6a), 3.74-3.62 (m, 2.0H, H-4, H-6b); ${}^{13}C{}^{1}H{}$ NMR (101 MHz, D₂O) δ 154.0 (C-2"), 96.5 (C-1), 86.9 (C-1'), 83.8 (C-4'), 73.7 (C-2'), 73.6 (C-5), 70.4 (C-3'), 70.2 (C-2), 69.8 (C-4), 66.4 (C-3), 65.3 (C-5'), 60.8 (C-6); ³¹P NMR (162 MHz, D₂O) δ -11.57 (d, $J_{P,P}$ = 13.0 Hz), -13.92 (dd); HRMS (ESI/Q-TOF) m/z [M - H]⁻ calcd for $C_{16}H_{24}N_5O_{16}P_2^-$ 604.0699, found 604.0684.

Effect of the Interval Addition of DMC. Uridine 5'-Diphospho- $\alpha\beta$ -D-glucopyranose. D-Glucose (2.2 mg, 12 μ mol) was dissolved in H₂O/CH₃CN (2:1, 44 μ L), and DMC (6.0 mg, 36 μ mol) dissolved in H₂O/CH₃CN (2:1, 22 μ L) was added to the resulting solution. Subsequently, Et₃N (31 μ L, 222 μ mol) and UDP (25 mg, 56 μ mol) were added to the solution, and the mixture was stirred at 4 °C for 30 min. After this time, an aliquot (5.0 μ L) of the reaction mixture was collected for analysis by HPLC and yield determination. To the remaining reaction mixture was added DMC (5.4 mg, 32 μ mol) dissolved in H₂O/CH₃CN (2:1, 10 μ L) and Et₃N (9.3 μ L, 67 μ mol), and the mixture was allowed to stir at 4 °C for a further 60 min. After this time, an aliquot (5.0 μ L) of the reaction mixture was collected for analysis by HPLC and yield determination. To the remaining reaction mixture was added DMC (6.1 mg, 36 μ mol) dissolved in H₂O/ CH₃CN (2:1, 10 μ L) and Et₃N (9.3 μ L, 67 μ mol), and the mixture was allowed to stir at 4 °C for a further 60 min. After this time, an aliquot (5.0 μ L) of the reaction mixture was collected for analysis by HPLC and yield determination. To the remaining reaction mixture was added DMC (5.6 mg, 33 μ mol) dissolved in H₂O/CH₃CN (2:1, 10 μ L) and Et₃N (9.3 μ L, 67 μ mol), and the mixture was allowed to stir at 4 °C for a further 60 min. After this time, an aliquot (5 μ L) of the reaction mixture was collected for analysis by HPLC and yield determination. To the remaining reaction mixture was added DMC (5.2 mg, 31 μ mol) dissolved in H₂O/CH₃CN (2:1, 10 μ L) and Et₃N (9.3 μ L, 67 μ mol), and the mixture was allowed to stir at 4 °C for a further 60 min. After this time, an aliquot (5 μ L) of the reaction mixture was collected for analysis by HPLC and yield determination. More specifically, the sample aliquots for HPLC analysis were diluted with H_2O/CH_3CN (2:1, 245 μ L) prior to injection. The analytical results gave the following yields 30 min = 17%; 90 min = 25%; 150 $\min = 34\%$; 210 $\min = 41\%$; 270 $\min = 47\%$.

Guanosine 5'-Diphospho- α -*D*-mannopyranose. D-Mannose (2.2 mg, 12 μ mol) was dissolved in H₂O/CH₃CN (2:1, 132 μ L), and DMC (6.4 mg, 38 μ mol) dissolved in H₂O/CH₃CN (2:1, 66 μ L) was added to the resulting solution. Subsequently, Et₃N (31 μ L, 222 μ mol) and GDP (24 mg, 49 μ mol) were added to the solution, and the mixture was stirred at 4 °C for 30 min. After this time, an aliquot (10 μ L) of the reaction mixture was collected for analysis by HPLC and yield determination. To the remaining reaction mixture was added DMC (6.6 mg, 39 μ mol) dissolved in H₂O/CH₃CN (2:1, 10 μ L) and Et₃N (9.3 μ L, 67 μ mol), and the mixture was allowed to stir at 4 °C for a further 60 min. After this time, an aliquot (10 μ L) of the

reaction mixture was collected for analysis by HPLC and yield determination. To the remaining reaction mixture was added DMC (6.7 mg, 40 μ mol) dissolved in H₂O/CH₂CN (2:1, 10 μ L) and Et₂N (9.3 μ L, 67 μ mol), and the mixture was allowed to stir at 4 °C for a further 60 min. After this time, an aliquot (10 μ L) of the reaction mixture was collected for analysis by HPLC and yield determination. To the remaining reaction mixture was added DMC (6.4 mg, 38 μ mol) dissolved in H₂O/CH₃CN (2:1, 10 μ L) and Et₃N (9.3 μ L, 67 μ mol), and the mixture was allowed to stir at 4 °C for a further 60 min. After this time, an aliquot (10 μ L) of the reaction mixture was collected for analysis by HPLC and yield determination. To the remaining reaction mixture was added DMC (6.7 mg, 40 μ mol) dissolved in H₂O/CH₃CN (2:1, 10 μ L) and Et₃N (9.3 μ L, 67 μ mol), and the mixture was allowed to stir at 4 °C for a further 60 min. After this time, an aliquot $(10 \ \mu L)$ of the reaction mixture was collected for analysis by HPLC and yield determination. More specifically, the sample aliquots for HPLC analysis were diluted with H2O/CH2CN (2:1, 240 μ L) prior to injection. The analytical results gave the following yields 30 min = 10%; 90 min = 18%; 150 min = 22%; 210 $\min = 26\%$; 270 $\min = 35\%$.

ASSOCIATED CONTENT

Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acs.joc.0c01943.

¹H, ¹³C, and ³¹P NMR, ¹H–¹H COSY, ¹H–¹³C HMQC, and ESI-MS spectra for all products (PDF)

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Notes

The authors declare no competing financial interest.

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ABBREVIATIONS

DMC, 2-chloro-1,3-dimethylimidazolinium chloride; UDP, uridine 5'-diphosphate; UMP, uridine 5'-monophosphate; GDP, guanosine 5'-diphosphate

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