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Synthesis and biological evaluation of RON-neoglycosides as tumor cytotoxins

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ABSTRACT

Cardenolides such as digitoxin have been shown to inhibit cancer cell growth, to reduce cancer metastasis, and to induce apoptosis in tumor cells. Among the most potent digitoxin-based cytotoxins identified to date are *MeON*-neoglycosides generated via oxyamine neoglycosylation. Here, we report our studies of oxyamine neoglycosylation aimed at facilitating the elucidation of linkage-diversified digitoxin neoglycoside structure-activity relationships. We identified conditions suitable for the convenient synthesis of digitoxin neoglycosides and found that sugar structure, rather than *RON*-glycosidic linkage, exerts the strongest influence on neoglycoside yield and stereochemistry. We synthesized a library of digitoxin neoglycosides and assessed their cytotoxicity against eight human cancer cell lines. Consistent with previous findings, our data show that the structure of *RON*-neoglycosidic linkages influences both the potency and selectivity of digitoxin neoglycosides.

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1. Introduction

Cardiac glycosides have been used for several centuries as drugs to treat congestive heart failure and arrhythmias.¹ However, more recently, cardenolides such as digitoxin (1, Fig. 1) have been shown to inhibit cancer cell growth, to reduce cancer metastasis, and to induce apoptosis in tumor cells.^{2–10} Thus, the receptor of cardiac glycosides, Na⁺/K⁺-ATPase,¹¹ is receiving increasing attention as a novel target for cancer chemotherapy.¹² The primary role of Na⁺/ K⁺-ATPase is to maintain an electrochemical gradient across the plasma membrane of eukaryotes by transporting sodium ions out of cells and potassium ions into cells. The resulting Na⁺ gradient plays a role in osmotic regulation and drives secondary transport processes ranging from nutrient intake to Na⁺/Ca²⁺ exchange. However, a growing body of evidence suggests that a subset of Na⁺/K⁺-ATPase, likely localized within plasma membrane caveolae, plays a role in cell signaling instead of ion transport.¹³ Inhibition of this population by cardiac glycosides activates the non-receptor tyrosine kinase Src,¹⁴ leading to a number of downstream effects that can influence the development and progression of cancers. These effects include the transactivation of EGRF and activation of the Ras/MAPK signaling cascade,^{14b,15} an increase of reactive oxygen species in mitochondria,¹⁶ the regulation of caveolin-1

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Figure 1. Digitoxin, a cardiac glycoside, is receiving increasing attention for its activity against human cancer cells.

trafficking,¹⁷ the modulation of the structure of cell–cell tight junctions,¹⁸ and apoptosis.^{2–9,10a–c}

As researchers work to elucidate the complex mechanisms of action associated with the anticancer activities of cardiac glycosides, structure–activity relationship (SAR) studies have identified several structural features of digitoxin derivatives that are critical to Na⁺/ K⁺-ATPase inhibition and cytotoxicity.^{9,10,19} The presence of the carbohydrate moiety is critical; cardiac glycosides are invariably better Na⁺/K⁺-ATPase inhibitors than the corresponding aglycons.^{9c,19} The cytotoxicity of both *O*-glycosidic and *MeON*-neoglycosidic analogs of digitoxin is dependent on carbohydrate stereochemistry^{10a} and on saccharide chain length,^{9a,10b} with monosaccharide derivatives displaying the most potent activities.

Among the most potent digitoxin-based cytotoxins identified to date are L-riboside and L-xyloside *MeON*-neoglycosides^{9c} generated via oxyamine neoglycosylation (Fig. 2), a chemoselective glycosylation methodology that employs unprotected, unactivated



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Figure 2. L-Riboside and L-xyloside MeON-neoglycosides generated via oxyamine neoglycosylation.

reducing sugars to form the corresponding closed ring neoglycosides in good yields.^{9,20–23} The fact that these molecules are active, despite containing non-natural MeON-neoglycosidic linkages, led us to realize that glycosidic linkages could represent a third point of diversity to optimize cardiac glycosides, complementing the modification of aglycons and sugars. Although this additional site of diversification has received little attention, we recently showed that oxyamine linkages can be modified to identify structural variants with enhanced tumor selectivities.9b

Here, we report our studies of oxyamine neoglycosylation aimed at facilitating the further elucidation of digitoxin neoglycoside structure-activity relationships. First, we explored new oxyamine neoglycosylation reaction conditions, as well as the influence different oxyamine structures have on RON-neoglycoside yield, stereochemistry, and stability. Finally, we synthesized and evaluated an expanded library of digitoxin cytotoxins bearing RON-neoglycosidic linkages.

2. Results and discussion

2.1. Oxyamine neoglycosylation optimization

Many conditions for oxyamine neoglycosylation have been published;^{9,20-23} most take place in either aqueous acidic buffers or organic solvents containing acetic acid. Previous efforts to generate digitoxin analogs via oxyamine neoglycosylation successfully emploved DMF/AcOH (3:1).^{9c,20,21} but we have found that the difficulties associated with evaporating DMF from crude reaction mixtures significantly diminish our ability to generate neoglycoside libraries efficiently. Thus, we set out to determine the compatibility of lower boiling solvent mixtures with oxyamine neoglycosylation. We conducted this study using a simple, achiral secondary oxyamine (7a) that we generated from inexpensive starting materials (Fig. 3).

Methoxyamine **7a** was treated with p-glucose (1.1 equiv) for two days in 10 different solvent mixtures that contained either a molar equivalent of AcOH or AcOH as a cosolvent; percent conversions were estimated using LC-MS (Table 1). We were gratified to find that all conditions we examined provided good to excellent percent conversions to neoglucoside 8a. Although conditions employing AcOH as a cosolvent generally provided the highest vields, it was simpler to evaporate solvents from reaction mixtures containing only a single molar equivalent of AcOH. Because digitoxin oxyamines 2 were sparingly soluble in alcoholic solvents, somewhat soluble in MeOH/CHCl₃ (4:1), and readily soluble in MeOH/CHCl₃ (9:1), we chose the latter conditions for our subsequent studies.



Figure 3. Synthesis of model aglycons.

Table 1

Effect of reaction conditions on percent conversion of neoglycosylation



Entry	Solvent	Conversion ^a (%)
1	DMF/AcOH (3:1)	94
2	Pyridine/AcOH (3:1)	97
3	Acetone/AcOH (3:1)	93
4	THF/AcOH (3:1)	95
5	AcOH	94
6	MeOH ^b	87
7	EtOH ^b	84
8	<i>i</i> PrOH ^b	81
9	$MeOH/CHCl_3 (9:1)^b$	87
10	$MeOH/CHCl_3 (4:1)^b$	92
11	MeOH/CHCl ₃ (1:1) ^b	72
^a As estimated	by LC-MS.	

^b With 1 eq AcOH.

2.2. RON-neoglycoside vield and stereochemistry

Because of the expense associated with generating digitoxin oxyamines, we decided to employ model aglycons to study systematically the influence of oxyamine structure on RON-neoglycoside yield, stereochemistry, and stability. Model secondary oxyamine aglycons **7a-f** were synthesized from *p*-tolualdehyde (9) by a simple reductive oxyamination strategy as shown in Figure 3. These oxyamines were reacted with D-glucose, D-galactose, D-mannose, N-acetylglucosamine, and N-acetylgalactosamine under the optimized conditions discussed above to form RON-neoglycosides 8a-y (Table 2).

For a given sugar, oxyamine structure appeared not to significantly influence yield until a steric threshold was reached; nearly all of the tested oxyamine neoglycosylations proceeded with good to excellent yields, the chief exception being those involving sterically bulky oxyamine **7d** (R = *t*-Bu). Interestingly, among the glycosylated O-tert-butylhydroxylamines, the mannoside provided a significantly higher yield (46%) than the other glycosides (17-19%). It is possible that the axial O-2 group of the mannoside does not interact as strongly with the *tert*-butyl group as does the equatorial O-2 of the other derivatives. In accord with previously published work,²⁰ isomer ratios varied dramatically as a function of the sugar, with glucose derivatives affording β -pyranose products, galactose derivatives affording β -pyranose/ β -furanose mixtures, and D-mannose affording β -pyranose/ α -pyranose/ α -furanose mixtures. Attempts to resolve neoglycoside product mixtures are known to fail due to rapid equilibration between product isomers.9c

Table 2 Effect of aglycon and sugar on percent yield and glycoside stereochemistry



Entry	Substrate	R	Sugar	Neoglycoside	Yield (%)	β-Pyr/α-pyr/β-fur/α-fur ^a
1	7a	Me	Glc	8a	71	100:0:0:0
2	7b	Et	Glc	8b	82	100:0:0:0
3	7c	<i>i</i> -Pr	Glc	8c	73	100:0:0:0
4	7d	t-Bu	Glc	8d	19	n.d. ^b
5	7e	Allyl	Glc	8e	54	100:0:0:0
6	7f	Bn	Glc	8f	67	100:0:0:0
7 ^c	7a	Me	GlcNAc	8g	47	100:0:0:0
8	7a	Me	Gal	8h	82	96:0:4:0
9	7b	Et	Gal	8i	88	71:0:29:0
10	7c	<i>i</i> -Pr	Gal	8j	76	63:0:37:0
11	7d	t-Bu	Gal	8k	19	n.d. ^b
12	7e	Allyl	Gal	81	47	89:0:11:0
13	7f	Bn	Gal	8m	56	59:0:41:0
14	7a	Me	GalNAc	8n	78	41:0:59:0
15	7b	Et	GalNAc	80	77	59:0:41:0
16	7c	<i>i</i> -Pr	GalNAc	8p	64	61:0:39:0
17	7d	t-Bu	GalNAc	8q	17	n.d. ^b
18	7e	Allyl	GalNAc	8r	69	64:0:36:0
19	7f	Bn	GalNAc	8s	61	49:0:51:0
20	7a	Me	Man	8t	91	37:41:0:21
21	7b	Et	Man	8u	88	39:39:0:22
22	7c	<i>i</i> -Pr	Man	8v	80	39:40:0:21
23	7d	t-Bu	Man	8w	46	n.d. ^b
24	7e	Allyl	Man	8x	85	40:39:0:21
25	7f	Bn	Man	8y	88	39:40:0:21

^a Estimated by ¹H NMR in CD₃OD.

^b Not determined due to signal overlap.

^c Performed in 2%M aq NH₄OAc (pH 4.5) since GlcNAc was not soluble in MeOH/CHCl₃.

Oxyamine neoglycosylation is thought to proceed by a mechanism analogous to Fischer glycosidation, involving an intermediate oxyimminium ion.²⁰ The isomer ratios observed in Fisher glycosidations reflect a balance between the steric influence of monosaccharide substituents and electronic influences including the anomeric effect; the outcomes of oxyamine neoglycosylations can be understood using the same considerations. For instance, in glucose derivatives the exclusive formation of pyranosides with β -anomeric stereochemistry is easily rationalized. Both possible glucofuranoside anomers experience unfavorable steric interactions between the O-3 and C-5 groups (Fig. 4). In contrast, β -glucopyranosides contain no axial substituents and therefore little strain; the α -glucopyranoside anomer contains a single axial substituent and evidently oxyamines **7** do not impose a significant



Figure 4. The possible isomers arising from oxyamine neoglycosylation. Those observed are shown in black; those not detected are shown in gray. Double headed arrows illustrate unfavorable steric interactions between the O-3 and C-5 groups. The favorably opposed C-1–C-2 dipole in α -mannopyranosides is also illustrated.

enough anomeric effect to offset the strain this arrangement would introduce. β-Galactopyranoside isomers were predominant in galactoside product mixtures. However, because of the 3.4-ervthro configuration of galactose, β-galactofuranosides do not experience the unfavorable steric interactions between the O-3 and C-5 groups experienced by glucoside derivatives. Thus, furanosides make a significant contribution to the equilibrium mixture; 1,2-trans β -anomer is favored relative to 1,2-*cis* α -anomer, presumably for steric reasons and consistent with an insignificant oxyamine anomeric effect. While the mixture of three isomers observed in mannosides is more challenging to rationalize, the mixture of α and β pyranoside anomers in mannosides is consistent with a balance between steric and electronic factors where additional 1,3diaxial interactions and gauche interactions suffered by the α -mannopyranoside anomer are offset by a favorably opposed C-1–C-2 dipole and possibly a modest anomeric effect. α -Mannofuranoside also makes a contribution to the equilibrium, despite unfavorable steric interactions between the O-3 and C-5 groups.

Unlike sugar structure, oxyamine structure did not appear to influence the isomeric outcome of oxyamine neoglycosylations significantly in most cases. However, oxyamine structure did appear to exert a subtle influence on the pyranose/furanose equilibrium in galactosides. *Methoxy-*, *ethoxy*, and *isopropoxy-*amine derived galactosides provided 4%, 29%, and 37% of β -furanose, respectively.

2.3. RON-neoglycoside hydrolytic stability

Few groups have investigated the stability of glycosylated oxyamines in aqueous solution,^{9c,24} and rates of hydrolysis as a function of *RON*-neoglycoside structure have not been studied. Thus, we measured the rates of hydrolysis of neoglycosides **8a–f** at pH 3.0 and 7.0 (Fig. 5, Table 3). Pseudo-first order rate constants and half-lives for hydrolysis were calculated from semi-logarithmic plots of the hydrolysis traces. Consistent with previous results^{9c,24} and an acid-catalyzed hydrolysis mechanism, we found that **8a–f** were completely stable under neutral conditions (data not shown) and that they hydrolyzed with half-lives ranging from 9 to 32 h at pH 3.0. While half-lives for neoglycosides **8a–d** we observed no systematic variation in hydrolysis rate as a function of oxyamine structure.



Figure 5. Hydrolysis of neoglycosides **8a–f** in 20 mM NaH₂PO₄ (pH 3.0) with 2% DMSO at 25 °C. Peak areas at 220 nM were used to estimate the neoglycoside/ aglycon ratio, which is reported as percent neoglycoside remaining $[A_{\text{neoglycoside}} + A_{\text{aglycon}}]$.

Table 3										
Pseudo-first	order	hydrolysis	rates	and	half-lives	for	8a-f	at	pН	3.0 ^a

Entry	Neoglycoside	R	$k_{\rm obs}({ m s}^{-1})$	$t_{1/2}$ (h)
1	8a	Me	1.3×10^{6}	10.7
2	8b	Et	$1.6 imes 10^6$	9.1
3	8c	<i>i</i> -Pr	$1.2 imes 10^6$	11.6
4	8d	t-Bu	$1.1 imes 10^6$	13.6
5	8e	Allyl	$0.6 imes 10^6$	25.5
6	8f	Bn	$\textbf{0.5}\times 10^6$	31.8

 a A sample of each neoglycoside (2 mM) in 20 mM NaH_2PO_4 (pH 3.0) with 2% DMSO at 25 °C was analyzed by HPLC approximately every 3 h for 2.5 days.

2.4. Library synthesis and biological evaluation

Having optimized reaction conditions and improved our understanding of oxyamine glycosylation outcomes as a function of aglycon structure, we set out to further elucidate digitoxin neoglycoside structure–activity relationships by modifying glycosidic linkages. Our previous work suggested that *i-PrON*-neoglycosides displayed enhanced cancer cell line selectivity relative to *MeON*-neoglycosides; however, our prior study probed cytotoxicity toward only four cell lines.^{9b} Thus, we synthesized an expanded library of digitoxin neoglycosides that included three *i-PrON*-neoglycoside derivatives (*sec-Bu-*, *c-Pent-*, *c-HexON*-neoglycosides) and assessed their cytotoxicity against eight human cancer cell lines.

Digitoxin (1) was simultaneously hydrolyzed and oxidized under acidic conditions to provide digitoxigenone (Fig. 6). Subsequent treatment with alkoxyamines 10b-h provided oxime ethers that were reduced with tert-butylamine-borane to provide separable \sim 1:1 mixtures of the desired C-3 β stereoisomers (**2bh**) and undesired C-3 α stereoisomers. The C-3 β aglycons were then reacted with L-xylose under our optimized conditions (Table 2). In contrast to the good yields observed in our model studies (Table 2), neoglycosides **6b-f** were produced in low yields. Steric environment differences are a likely explanation for these results. The oxyamine nitrogen in model aglycons 7a-f is attached to a primary carbon: in contrast, the oxyamine nitrogen in aglycons **2a-h** is attached to a secondary carbon. Despite low yields, excellent stereoselectivities (100% β -pyranoside) were observed, and sufficient quantities of **6b-f** were obtained to evaluate biological activity (see Fig. 7).

We assessed the activity of neoglycosides **6a-h** in cytotoxicity assays on eight human cancer cell lines representing a range of tumor types including basal epithelial, prostate, liver, colon, breast, brain, and ovarian cancers. Consistent with previous findings,^{9b} our data show that the structure of RON-neoglycosidic linkages influences both the potency and selectivity of digitoxin neoglycosides. Digitoxin displayed potent cytotoxicity toward five of the eight cell lines tested ($IC_{50} = 10-60$ nM). Like digitoxin (1), MeON-neoglycoside **6a** was relatively potent and non-selective. Neoglycosides **6b–h** were significantly less potent cytotoxins than MeON-neoglycoside 6a. However, i-PrON-neoglycoside 6c and *i-PrON*-neoglycoside analogs 6f-h appeared to display modestly enhanced selectivity relative to digitoxin (1) and other neoglycoside derivatives. For example, i-PrON-neoglycoside 6c was two times more potent against NCI/ADR-RES cells ($IC_{50} = 120 \pm 10 \text{ nM}$) than any other cell line tested.^{9b} To the best of our knowledge, we are the first group to observe such cell line selectivity resulting from a simple structural modifications to a glycosidic linkage. This finding is intriguing since NCI/ADR-RES cells have high levels of Pglycoprotein expression that confer multi-drug resistance.²⁵ Since many cardiac glycosides are substrates for P-glycoprotein, a possible explanation for such tumor specificity is that **6c** may no longer be a P-glycoprotein substrate.²⁶ Interestingly, *i-PrON*-neoglycoside derivatives 6f-h also displayed significant cell line selectivity, but



Figure 6. Synthesis of digitoxin neoglycosides. ^aSynthesized as previously described.^{9c b}Isolated yield for the desired C-3 β -isomer.



Figure 7. Summary of IC₅₀ data from cytotoxicity assays. Reciprocal IC₅₀ values are displayed for clarity; standard errors are depicted with error bars. The IC₅₀ values of **6a–h** against MCF-7 and MDA-MB-231 cells was >10 μM. The IC₅₀ of **1** against MCF-7, MDA-MB-231, and SF268 cells was >0.5 μM.

against A549 cells rather than against NCI/ADR-RES cells. For example, *c-Hex*-neoglycoside **6h** was approximately three times more potent against A549 cells than the other seven cell lines ($IC_{50} = 145 \pm 3$ nM). Since A549 cells express a relatively high level of the $\alpha 1$ subunit of Na⁺/K⁺-ATPase,²⁷ it is possible that neoglycosides **6f-h** display a degree of selectivity toward this isoform. Because Na+/K+-ATPase isoforms are expressed in a tissue specific manner and since isoform expression differences have been noted between normal tissues and cancerous tissues,²⁷ cardenolides that

display isoform specificity could be considered as targeted therapeutics.

3. Conclusions

Traditional chemical glycosylation strategies are often undermined by elaborate protecting and activating group schemes. Oxyamine neoglycosylation has emerged as powerful tool that addresses this shortcoming.²⁰ We became interested in determining if modified RON-neoglycosidic linkages produced by oxyamine neoglycosylation could influence the biological activities of analogs of digitoxin.^{9b} As a preliminary step toward this goal, we initiated a model study to optimize oxyamine neoglycosylation reaction conditions and then set out to assess the influence a simple steric series of oxyamine structures has on RON-neoglycoside yield, stereochemistry, and stability. We identified conditions suitable for the convenient synthesis of digitoxin neoglycosides and found that sugar structure, rather than RON-glycosidic linkage, exerts the strongest influence on neoglycoside yield and stereochemistry. To further elucidate digitoxin neoglycoside structure-activity relationships, we synthesized an expanded library of digitoxin neoglycosides that included three *i*-PrON-neoglycoside derivatives (sec-Bu-, c-Pent-, c-HexON-neoglycosides) and we assessed their cytotoxicity against eight human cancer cell lines. Consistent with previous findings,9b our data show that the structure of RONneoglycosidic linkages influences both the potency and selectivity of digitoxin neoglycosides.

4. Experimental

4.1. General methods

Proton nuclear magnetic resonance (¹H NMR) spectra were recorded in deuterated solvents on a Bruker Avance III 400 MHz spectrometer. Chemical shifts are reported in parts per million (ppm, δ) relative to tetramethylsilane (0.00) for *d*-chloroform, or the residual protic solvent peak for other solvents. ¹H NMR splitting patterns with observed first order coupling are designated as singlet (s), doublet (d), triplet (t), or quartet (q). Splitting patterns that could not be interpreted or easily visualized are designated as multiplet (m). Carbon nuclear magnetic resonance (¹³C NMR) spectra were recorded on a Bruker Avance III 400 MHz spectrometer. Mass spectra (MS) were obtained using electrospray ionization (ESI). Commercially available reagents and solvents were used without further purification. Analytical thin layer chromatography (TLC) was carried out on TLC plates pre-coated with Silica Gel 60 (250 µm layer thickness). Visualization was accomplished using either a UV lamp or potassium permanganate stain (2 g KMnO₄, 13.3 g K₂CO₃, 2 mL 2 M NaOH, 200 mL H₂O). Flash column chromatography was performed on 40–60 μm silica gel (230–400 mesh). Solvent mixtures used for TLC and flash column chromatography are reported in v/v ratios.

4.2. Percent conversion estimates

LCMS percent conversion estimates used reverse phase HPLC on a Zorbax Eclipse XDB-C8 column (4.6×150 mm; Agilent Technologies) with a flow rate of 0.8 mL/min and a linear gradient of 45% CH₃OH/H₂O to 85% CH₃OH/H₂O over 20 min and ESI. Percent conversion was estimated by dividing the sum of the peak areas at 220 nm of peaks corresponding to the desired product mass by the total area of all peaks eluting between 5 and 22 min.

4.3. Neoglycoside hydrolysis

The hydrolytic degradation of neoglycosides **8** was monitored by reverse phase HPLC on a Zorbax Eclipse XDB-C8 column (4.6×150 mm; Agilent Technologies) with a flow rate of 0.8 mL/ min and a linear gradient of 4.5% CH₃OH/H₂O to 95.5% CH₃OH/ H₂O over 60 min. At t = 0, a solution of neoglycoside (2 mM) in 20 mM NaH₂PO₄ buffer (pH 3) with 2% DMSO or a solution of neoglycoside (2 mM) in 20 mM K₂HPO₄ buffer (pH 7) with 2% DMSO was immediately injected onto the HPLC column at 25 °C. Peak areas at 220 nM were used to estimate the neoglycoside/aglycon ratio, which is reported as percent neoglycoside remaining $[A_{neoglycoside}/(A_{neoglycoside} + A_{aglycon})]$. Pseudo-first order rate constants and half-lives for hydrolysis were calculated from semi-logarithmic plots of the hydrolysis traces.

4.4. Cytotoxicity assays

The product solutions were concentrated, weighed, and dissolved in DMSO to make 30 mM stock solutions. All cell lines were maintained as previously reported.¹ Cells were harvested by trypsinization using 0.25% trypsin and 0.1% EDTA and then counted in a Cellometer Auto T4 cell counter (Nexcelom, Inc.), before dilution for assay plating. Cell plating, compound handling and assay set up were performed as previously reported¹ except the cells were plated in 50 µL volumes in 384-well clear bottom, tissue culture plates (Corning-Costar, Inc.). Compounds were added from the 384-well compound stock plates at a 1:100 dilution using a Biomek FX liquid handler equipped with a 384 channel head (Beckman Coulter, Inc.). Cell titer-glo reagent (15 µL) (Promega Corporation, Inc.) was added and incubated for 10 min at room temperature with gentle agitation to lyse the cells. Each plate was read for luminescence. The IC₅₀ value for each compound represents at least four replicates of dose-response experiments conducted over six concentrations at two-fold dilutions. Within each experiment, percent inhibition values at each concentration were expressed as a percentage of the maximum luminescence signal observed for a 0 nM control. IC₅₀ values were determined using XLFit 4.0 as previously reported (see Supplementary data for IC₅₀ values).^{9c}

4.5. Synthesis

4.5.1. O-Methyl-N-(4-methylbenzyl)hydroxylamine (7a)

p-Tolualdehyde (4.6 mL, 38.9 mmol), methoxyamine hydrochloride (4.55 g, 54.5 mmol), and pyridine (6.9 mL, 85.6 mmol) were dissolved in CH₂Cl₂ (60 mL) and the resulting solution was stirred overnight. The reaction mixture was washed with 1 M HCl, brine, dried over MgSO₄, filtered, and then concentrated. The mixture of oxime diastereomers was suspended in ethanol (19 mL) and cooled to 0 °C. Borane pyridine complex (19.5 mL, 155.6 mmol) was added, followed by the dropwise addition 20% aq HCl (39 mL). The reaction mixture was stirred overnight at room temperature. Na₂CO₃ was added until gas evolution ceased, and the mixture was concentrated. The resulting residue was dissolved in CH₂Cl₂, washed with water, satd aq NaHCO₃, and brine, dried over MgSO₄, filtered, and concentrated. The crude product mixture was purified by SiO₂ column chromatography eluting with 1:7 EtOAc/hexane to provide **7a** (TLC $R_f = 0.42$ in 1:4 EtOAc/hexane) as a volatile oil (3.29 g, 56% yield). $^1\mathrm{H}$ NMR (CDCl_3, 400 MHz) δ 7.25-7.13 (m, 4H), 5.67 (s, 1H), 4.01 (s, 2H), 3.51 (s, 3H), 2.34 (s, 3H); ¹³C NMR (CDCl₃, 100 MHz): δ 148.6, 140.0, 129.4, 126.9, 61.9, 21.5; ESI-MS m/z (M+H) calculated for C₉H₁₄NO 152.1, observed 152.1.

4.5.2. O-Ethyl-N-(4-methylbenzyl)hydroxylamine (7b)

p-Tolualdehyde (1.0 mL, 8.2 mmol), ethoxyamine hydrochloride (1.15 mg, 11.8 mmol), and pyridine (1.5 mL, 18.0 mmol) were dissolved in CH_2Cl_2 (18 mL) and the resulting solution was stirred for 1 h. The reaction mixture was washed with 1 M HCl, 1 M CuSO₄, and brine, then dried over MgSO₄, filtered, and concentrated. The mixture of oxime diastereomers was suspended in ethanol (18 mL) and cooled to 0 °C. Borane trimethylamine complex (1.64 g, 22.5 mmol) was added, followed by the dropwise addition 10% aq HCl (18 mL). The reaction mixture was stirred 3 h at room temperature then diluted in CH_2Cl_2 , washed with water and brine, dried over MgSO₄, filtered, and concentrated. The crude product mixture was purified by SiO₂ column chromatography eluting with

1:4 EtOAc/hexane to provide **7b** (TLC R_f = 0.45 in 1:9 EtOAc/hexane) as an oil (632.0 mg, 47% yield). ¹H NMR (CDCl₃, 400 MHz) δ 7.24–7.12 (m, 4H), 5.54 (s, 1H), 4.00 (s, 2H), 3.70 (t, 2H, *J* = 7.0), 2.33 (s, 3H), 1.14 (t, 3H, *J* = 7.0); ¹³C NMR (CDCl₃, 100 MHz): δ 137.1, 134.4, 129.1, 128.9, 69.2, 56.3, 21.1, 14.2; ESI-MS *m*/*z* (M+H) calculated for C₁₀H₁₆NO 166.1, observed 166.1.

4.5.3. N-(4-Methylbenzyl)-O-iso-propylhydroxylamine (7c)

p-Tolualdehyde (0.77 mL, 6.4 mmol), iso-propoxyamine hydrochloride (1.0 g, 8.96 mmol), and pyridine (1.2 mL, 14.1 mmol) were dissolved in CH₂Cl₂ (14 mL) and the resulting solution was stirred 90 min. The reaction mixture was washed with 1 M HCl, 1 M CuSO₄, and brine, then dried over MgSO₄, filtered, and concentrated. The mixture of oxime diastereomers was suspended in ethanol (16.3 mL) and cooled to 0 °C. Borane trimethyl complex (1.45 g. 19.8 mmol) was added, followed by the dropwise addition of 10% ag HCl (16.3 mL). The reaction mixture was stirred overnight at room temperature then diluted in CH₂Cl₂, washed with water and brine, dried over MgSO₄, filtered, and concentrated. The crude product mixture was purified by SiO₂ column chromatography eluting with 1:4 EtOAc/hexane to provide 7c (TLC $R_{\rm f}$ = 0.61 in 1:4 EtOAc/hexane) as an oil (572.0 mg, 50% yield). ¹H NMR (CDCl₃, 400 MHz) δ 7.25–7.12 (m, 4H), 5.37 (s, 1H), 3.98 (s, 2H), 3.81 (sept, 1H, J = 6.2), 2.33 (s, 3H), 1.12 (t, 6H, J = 6.2); ¹³C NMR (CDCl₃, 100 MHz): δ 137.2, 134.7, 129.2, 74.9, 56.9, 21.5, 21.3; ESI-MS m/z (M+H) calculated for C₁₁H₁₈NO 180.1, observed 180.1.

4.5.4. O-tert-Butyl-N-(4-methylbenzyl)hydroxylamine (7d)

p-Tolualdehyde (1.5 mL, 12.3 mmol), tert-butoxyamine hydrochloride (2.23 g, 17.8 mmol), and pyridine (2.25 mL, 27.9 mmol) were dissolved in CH₂Cl₂ (28 mL) and the resulting solution was stirred 90 min. The reaction mixture was washed with 1 M HCl, 1 M CuSO₄, and brine, then dried over MgSO₄, filtered, and concentrated. The crude oxime was suspended in ethanol (22 mL) and cooled to 0 °C. Borane trimethyl complex (2.30 g, 26.4 mmol) was added, followed by the dropwise addition 10% ag HCl (22 mL). The reaction mixture was stirred 6 h at room temperature then diluted in CH₂Cl₂, washed with water and brine, dried over MgSO₄, filtered, and concentrated. The crude product mixture was purified by SiO₂ column chromatography eluting with 99:1 toluene/EtOAc to provide **7d** (TLC $R_f = 0.34$ in 99:1 toluene/EtOAc) as an oil (428.0 mg, 28% yield). ¹H NMR (CDCl₃, 400 MHz) δ 7.26–7.12 (m, 4H), 4.94 (s, 1H), 3.94 (s, 2H), 2.33 (s, 3H), 1.17 (s, 9H); ¹³C NMR (CDCl₃, 100 MHz): δ 136.1, 133.3, 128.2, 128.0, 76.1, 56.5, 25.8, 20.2; ESI-MS m/z (M+H) calculated for C₁₂H₂₀NO 194.2, observed 194.2.

4.5.5. O-Allyl-N-(4-methylbenzyl)hydroxylamine (7e)

p-Tolualdehyde (0.5 mL, 4.2 mmol), O-allylhydroxylamine hydrochloride (67.5 mg, 5.9 mmol), and pyridine (0.75 mL, 9.3 mmol) were dissolved in CH₂Cl₂ (10 mL) and the resulting solution was stirred 30 min. The reaction mixture was washed with 1 M HCl, 1 M CuSO₄ ($2\times$), and brine, then dried over MgSO₄, filtered, and concentrated. The mixture of oxime diastereomers was suspended in ethanol (8 mL) and cooled to 0 °C. Borane trimethyl complex (68.3 mg, 9.4 mmol) was added, followed by the dropwise addition of 10% aq HCl (8 mL). The reaction mixture was stirred 2.5 h at room temperature then Na₂CO₃ was added until gas evolution ceased. The mixture was diluted in CH₂Cl₂, washed with water and brine, dried over MgSO₄, filtered, and concentrated. The crude product mixture was purified by SiO₂ column chromatography eluting with 9:1 hexanes/EtOAc to provide 7e (TLC R_f = 0.32 in 4:1 hexanes/EtOAc) as an oil (503.0 mg, 48% yield). ¹H NMR (CDCl₃, 400 MHz) δ 7.26–7.13 (m, 4H), 5.91 (ddt, 1H, J = 17.3, 10.4, 5.8), 5.69 (s, 1H), 5.25 (m, 1H), 5.17 (m, 1H), 4.16 (m, 2H), 4.02 (s, 2H), 2.33 (s, 3H); ¹³C NMR (CDCl₃, 100 MHz): δ 137.1, 134.6, 134.5, 129.1, 129.0, 117.6, 75.1, 56.3, 21.2, ESI-MS *m*/*z* (M+H) calculated for C₁₁H₁₆NO 177.1, observed 177.1.

4.5.6. O-Benzyl-N-(4-methylbenzyl)hydroxylamine (7f)

p-Tolualdehyde (0.5 mL, 4.2 mmol), O-benzylhydroxylamine hydrochloride (94.5 mg, 5.9 mmol), and pyridine (0.75 mL, 9.3 mmol) were dissolved in CH₂Cl₂ (10 mL) and the resulting solution was stirred 24 h. The reaction mixture was washed with 1 M HCl, 1 M CuSO₄ ($2\times$), and brine, then dried over MgSO₄, filtered, and concentrated. The mixture of oxime diastereomers was suspended in ethanol (12 mL) and cooled to 0 °C. Borane trimethyl complex (1.02 mg, 13.9 mmol) was added, followed by the dropwise addition 10% ag HCl (11.4 mL). The reaction mixture was stirred 2.5 h at room temperature then Na₂CO₃ was added until gas evolution ceased. The mixture was diluted in CH₂Cl₂, washed with water and brine, dried over MgSO₄, filtered, and concentrated. The crude product mixture was purified by SiO₂ column chromatography eluting with 12:1 hexanes/EtOAc to provide **7f** (TLC R_f = 0.33 in 12:1 hexanes/EtOAc) as an oil (584.5 mg, 54% yield). ¹H NMR (CDCl₃, 400 MHz) & 7.34-7.25 (m, 5H), 7.25-7.13 (m, 4H), 5.69 (s, 1H), 4.66 (s, 2H), 4.01 (s, 2H), 2.33 (s, 3H); ESI-MS m/z (M+H) calculated for C₁₅H₁₈NO 227.1, observed 227.1.

4.5.7. General procedure for the synthesis of glycosylated oxyamines 8

Aglycon **7** (1 equiv) and sugar (1.1 equiv) were added to a glass vial equipped with a stirring flea and then were dissolved in 9:1 MeOH/CHCl₃ (0.1 mL/mmol). AcOH was added (1 equiv) and the reaction mixture was stirred at 40 °C for 2 days. Silica gel (125 mg) was added and the crude reaction mixture was concentrated then purified via SiO₂ column chromatography. NMR spectra were assigned via gCOSY experiments and comparison to published chemical shift values and coupling constants.²⁰

4.5.7.1. O-Methyl-N-(4-methylbenzyl)-N-(B-p-glucopyranosvl)hvdroxvlamine (8a). Via the general procedure, 7a (28.6 mg, 0.189 mmol), p-glucose (37.5 mg, 0.208 mmol), and AcOH (10.8 µL, 0.189 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 CH₂Cl₂/MeOH to afford **8a** (TLC $R_f = 0.26$ in 10:1 CH₂Cl₂/ MeOH) as a white powder (39.8 mg, 71% yield). ¹H NMR (MeOD d_4 , 400 MHz) δ 7.30 (A of AB, 2H, I = 8.2), 7.11 (B of AB, 2H, I = 7.7), 4.12 (A of AB, 1H, I = 12.4), 3.99 (B of AB, 1H, I = 12.3), 3.89 (d, 1H, J = 8.7, H-1), 3.87 (A of ABX, 1H, J = 12.0, 3.9, H-6), 3.67 (B of ABX, 1H, J = 12.0, 15.2, H-6'), 3.50 (m, 1H, H-2), 3.40 (s, 3H), 3.29 (m, 2H, H-3, H-4), 3.13 (m, 1H, H-5), 2.30 (s, 3H). ¹³C NMR (MeOD-d₄, 100 MHz): δ 136.7, 133.8, 129.5, 128.3, 91.5, 78.1, 78.0, 70.0, 69.7, 61.3, 61.0, 55.7, 19.7. HRMS m/z (M+H) calculated for C₁₅H₂₄NO₆ 314.16014, observed 314.15932.

O-Ethyl-N-(4-methylbenzyl)-N-(β-D-glucopyrano-4.5.7.2. syl)hydroxylamine (8b). Via the general procedure, 7b (23.6 mg, 0.138 mmol), D-glucose (27.3 mg, 0.151 mmol), and AcOH (7.9 µL, 0.138 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 CH₂Cl₂/MeOH to afford **8b** (TLC $R_f = 0.33$ in 10:1 CH₂Cl₂/ MeOH) as a white powder (37.0 mg, 82% yield). ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.31 (A of AB, 2H, I = 7.9), 7.13 (B of AB, 2H, *J* = 7.9), 4.12 (A of AB, 1H, *J* = 12.4), 4.02 (B of AB, 1H, J = 12.4), 3.91 (d, 1H, J = 8.9, H-1), 3.89 (A of ABX, 1H, J = 12.0, 2.2, H-6), 3.72 (B of ABX, 1H, J=12.0, 5.4, H-6'), 3.70 (A of ABX₃, 1H, *I* = 7.2, 3.8), 3.58 (B of ABX₃, 1H, *I* = 7.2, 3.8), 3.50 (m, 1H, H-2), 3.30 (m, 2H, H-3, H-4), 3.14 (m, 1H, H-5), 2.32 (s, 3H), 1.01 (t, 3H, I = 7.0). ¹³C NMR (MeOD- d_4 , 100 MHz): δ 138.8, 138.2, 135.4, 131.1, 129.9, 93.2, 79.6, 71.6, 71.2, 70.8, 62.8, 57.7,

21.2, 14.1. ESI-MS m/z (M+H) calculated for C₁₆H₂₆NO₆ 328.2, observed 328.2.

4.5.7.3. N-(4-Methylbenzyl)-N-(β-D-glucopyranosyl)-O-iso-propylhydroxylamine (8c). Via the general procedure, 7c (35.0 mg, 0.195 mmol), D-glucose (38.7 mg, 0.215 mmol), and AcOH (11.0 µL, 0.195 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 CH₂Cl₂/MeOH to afford **8c** (TLC $R_f = 0.37$ in 10:1 CH₂Cl₂/ MeOH) as a white powder (48.6 mg, 73% yield). ¹H NMR (MeOD d_4 , 400 MHz) δ 7.28 (A of AB, 2H, J = 7.6), 7.11 (B of AB, 2H, J = 7.7), 4.07 (q, 2H, J = 12.6), 3.89 (d, 1H, J = 9.4, H-1), 3.88 (m, 1H, H-6), 3.88 (m, 1H), 3.70 (m, 1H, H-6'), 3.46 (t, 1H, J = 8.7, H-2), 3.29 (m, 2H, H-3, H-4), 3.09 (m, 1H, H-5), 2.30 (s, 3H), 1.15 (d, 3H, I = 5.9), 1.01 (d, 3H, I = 5.6). ¹³C NMR (MeOD- d_4 , 100 MHz): δ 136.6. 133.7, 129.6, 129.4, 128.3, 91.5, 78.0, 75.0, 70.1, 69.6, 61.3, 56.0. 20.3. 20.0. 19.7. ESI-MS *m*/*z* (M+H) calculated for C₁₇H₂₈NO₆ 342.2, observed 342.2.

4.5.7.4. *O-tert*-Butyl-*N*-(4-methylbenzyl)-*N*-(p-glucosyl)-hydroxylamine (8d). Via the general procedure, 7d (22.5 mg, 0.116 mmol), p-glucose (23.1 mg, 0.128 mmol), and AcOH (6.6 μ L, 0.116 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 CH₂Cl₂/MeOH to afford 8d (TLC R_f = 0.23 in 10:1 CH₂Cl₂/MeOH) as a white powder (8.0 mg, 19% yield). ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.29 (m, 2H), 7.12 (m, 2H), 4.45–2.87 (m, 5H), 4.15 (m, 1H), 3.89 (m, 1H), 2.32 (s, 3H), 1.49–0.85 (m, 9H). ESI-MS m/z (M+H) calculated for C₁₈H₃₀NO₆ 356.2, observed 356.2.

4.5.7.5. O-Allyl-N-(4-methylbenzyl)-N-(β-D-glucopyranosyl)hydroxylamine (8e). Via the general procedure, 7e (28.8 mg, 0.162 mmol), <code>p-glucose</code> (32.2 mg, 0.179 mmol), and AcOH (9.3 μL , 0.162 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 CH₂Cl₂/MeOH to afford **8e** (TLC $R_f = 0.47$ in 10:1 CH₂Cl₂/MeOH) as a white powder (29.5 mg, 54% yield). ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.31 (A of AB, 2H, *J* = 8.1), 7.14 (B of AB, 2H, *J* = 7.8), 5.79 (ddt, 1H, *J* = 17.4, 10.3, 6.1), 5.16 (ddt, 1H, J = 17.4, 1.6, 1.6), 5.10 (m, 1H), 4.16 (A of AB, 1H, *J* = 12.4), 4.16 (m, 1H), 4.04 (B of AB, 1H, *J* = 12.4), 4.02 (ddd, 1H, / = 11.5, 6.4, 1.1), 3.93 (d, 1H, / = 12.3, H-1), 3.89 (A of ABX, 1H, / = 12.2, 2.2, H-6), 3.72 (B of ABX, 1H, / = 12.2, 5.3, H-6'), 3.53 (m, 1H, H-2), 3.31 (m, 2H, H-3, H-4), 3.15 (m, 1H, H-5), 2.34 (s, 3H). ¹³C NMR (MeOD- d_4 , 100 MHz): δ 138.3, 135.3, 134.8, 131.2, 129.9, 119.0, 93.2, 79.7, 79.5, 77.1, 71.6, 71.2, 62.8, 57.8, 21.2. ESI-MS m/z (M+H) calculated for C₁₇H₂₆NO₆ 340.2, observed 340.2.

4.5.7.6. O-Benzyl-N-(4-methylbenzyl)-N-(β-D-glucopyranosyl)hydroxylamine (8f). Via the general procedure, **7f** (23.4 mg, 0.103 mmol), p-glucose (20.4 mg, 0.113 mmol), and AcOH (6.0 µL, 0.103 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 CH₂Cl₂/MeOH to afford **8f** (TLC R_f = 0.42 in 10:1 CH₂Cl₂/MeOH) as a white powder (26.7 mg, 67% yield). ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.34 (m, 1H), 7.29 (m, 3H), 7.18 (m, 4H), 4.65 (A of AB, 1H, J = 9.7), 4.46 (B of AB, 1H, *J* = 9.7), 4.16 (A of AB, 1H, *J* = 12.4), 4.05 (B of AB, 1H, *J* = 12.4), 4.00 (d, 1H, J = 9.0, H-1), 3.86 (A of ABX, 1H, J = 12.1, 2.2, H-6), 3.70 (B of ABX, 1H, J = 12.1, 5.1, H-6'), 3.65 (m, 1H, H-2), 3.31 (m, 2H, H-3, H-4), 3.15 (m, 1H, H-5), 2.35 (s, 3H). ¹³C NMR (MeOD-d₄, 100 MHz): δ 138.4, 137.7, 135.4, 131.3, 130.7, 129.9, 129.4, 129.3, 93.3, 79.63, 79.58, 78.1, 71.6, 71.1, 62.7, 57.8, 21.3. ESI-MS m/z (M+H) calculated for C₂₁H₂₈NO₆ 390.2, observed 390.2.

4.5.7.7. O-Methyl-*N***-(4-methylbenzyl)**-*N***-(2-aminoacetyl-2-deoxy-β-b-glucosyl)hydroxylamine (8g).** Aglycon **7a** (21.0 mg, 0.139 mmol) and 2-aminoacetyl-2-deoxy-b-glucose (29.8 mg,

0.135 mmol) were dissolved in 0.18 mL of 2 M aq ammonium acetate buffer (pH 4.5) and stirred at 40 °C for 72 h. The mixture was concentrated and 1 mL of toluene was added. After concentrating again, the crude reaction mixture was purified by SiO₂ column chromatography eluting with 8:1:1 EtOAc/MeOH/H₂O to afford **8g** (TLC R_f = 0.32 in 8:1:1 EtOAc/MeOH/H₂O) as a white powder (22.3 mg, 47% yield). ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.25 (m, 2H), 7.12 (m, 2H), 4.15 (d, 1H, J = 9.9, H-1), 4.13–3.97 (m, 2H), 3.98 (m, 1H, H-2), 3.91 (m, 1H, H-6), 3.73 (m, 1H, H-6'), 3.39– 3.30 (m, 2H, H-3, H-4), 3.26 (s, 3H), 3.18 (m, 1H, H-5), 2.31 (s, 3H), 2.00 (s, 3H). ¹³C NMR (MeOD- d_4 , 100 MHz): δ 176.5, 141.3, 138.9, 134.2, 133.1, 95.0, 83.1, 80.9, 75.0, 66.2, 65.2, 59.3, 57.1, 26.3, 24.4. ESI-MS m/z (M+H) calculated for C₁₇H₂₇N₂O₆ 355.2, observed 355.2.

4.5.7.8. O-Methyl-N-(4-methylbenzyl)-N-(β-D-galactosyl)hydrox-Via the general procedure, **7a** (28.4 mg, vlamine (8h). 0.188 mmol), D-galactose (37.2 mg, 0.207 mmol), and AcOH (10.7 µL, 0.188 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 $CH_2Cl_2/MeOH$ to afford **8h** (TLC $R_f = 0.27$ in 10:1 $CH_2Cl_2/MeOH$) as a white powder (48.2 mg, 82% yield). The product comprised an inseparable mixture of β -pyranoside (96%) and β -furanoside (4%) isomers. ESI-MS m/z (M+H) calculated for C₁₅H₂₄NO₆ 314.2, observed 314.2. O-Methyl-N-(4-methylbenzyl)-N-(β-D-galactopyranosyl)hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.32 (A of AB, 2H, J = 8.2), 7.12 (B of AB, 2H, J = 7.8), 4.13 (A of AB, 1H, J = 12.7), 4.01 (B of AB, 1H, J = 12.7), 3.90 (d, 1H, J = 9.0, H-1), 3.85-3.71 (m, 4H, H-2, H-4, H-6, H-6'), 3.44-3.33 (m, 2H, H-3, H-5), 3.40 (s, 3H), 2.33 (s, 3H). ¹³C NMR (MeOD- d_4 , 100 MHz): δ 138.1, 135.6, 131.1, 129.9, 93.8, 78.5, 76.5, 70.6, 69.0, 62.7, 62.4, 56.9, 21.2. O-Methyl-N-(4-methylbenzyl)-N-(β-D-galactofuranosyl)hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.28 (A of AB, 2H, J = 8.2), 7.12 (B of AB, 2H, J = 7.8), 4.45 (d, 1H, J = 5.3, H-1), 4.26 (dd, 1H, J = 7.9, 5.3, H-2), 4.13 (A of AB, 1H, J = 12.7), 4.01 (B of AB, 1H, / = 12.7), 4.09 (dd, 1H, / = 8.4, 6.8, H-3), 4.05-3.55 (m, 4H, H-4, H-5, H-6, H-6'), 3.40 (s, 3H), 2.33 (s, 3H).

4.5.7.9. O-Ethyl-N-(4-methylbenzyl)-N-(β-D-galactosyl)hydroxylamine (8i). Via the general procedure, 7b (14.1 mg, 0.085 mmol), D-galactose (16.9 mg, 0.094 mmol), and AcOH (5.0 μL, 0.085 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 CH₂Cl₂/MeOH to afford 8i (TLC $R_f = 0.30$ in 10:1 CH₂Cl₂/MeOH) as a white powder (24.8 mg, 88% yield). The product comprised an inseparable mixture of β pyranoside (71%) and β -furanoside (29%) isomers. ESI-MS m/z(M+H) calculated for C₁₆H₂₆NO₆ 328.2, observed 328.2. O-Ethyl-*N*-(4-methylbenzyl)-*N*-(β-D-galactopyranosyl)hydroxylamine: ^{1}H NMR (MeOD- d_4 , 400 MHz) δ 7.31 (A of AB, 2H, J = 8.0), 7.12 (B of AB, 2H, J = 7.8), 4.12 (A of AB, 1H, J = 12.3), 4.01 (B of AB, 1H, J = 12.6), 3.91 (d, 1H, J = 9.0, H-1), 3.87–3.70 (m, 4H, H-2, H-4, H-6, H-6'), 3.70-3.40 (m, 2H), 3.45-3.34 (m, 2H, H-3, H-5), 2.32 (s, 3H), 1.00 (t, 3H, J = 7.0). ¹³C NMR (MeOD- d_4 , 100 MHz): δ 138.1, 135.9, 131.1, 129.8, 94.1, 83.1, 78.5, 76.5, 70.7, 69.1, 62.8, 57.2, 21.2, 14.1. O-Ethyl-*N*-(4-methylbenzyl)-*N*-(β-D-galactofuranosyl)hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.27 (A of AB, 2H, J = 8.0), 7.12 (B of AB, 2H, J = 7.8), 4.46 (d, 1H, J = 5.7, H-1), 4.25 (dd, 1H, J = 6.9, 5.8, H-2), 4.15-3.99 (m, 2H), 4.08 (m, 1H, H-3), 3.95–3.34 (m, 6H), 2.32 (s, 3H), 0.97 (t, 3H, J = 7.0). ¹³C NMR (MeOD-*d*₄, 100 MHz): δ 138.1, 135.9, 131.0, 129.8, 98.7, 83.1, 78.8, 77.4, 73.0, 71.0, 64.6, 58.3, 21.2, 14.1.

4.5.7.10. *N*-(**4**-Methylbenzyl)-*N*-(β-**D**-galactosyl)-*O*-iso-propylhydroxylamine (8j). Via the general procedure, **7c** (47.3 mg, 0.264 mmol), D-galactose (52.3 mg, 0.290 mmol), and AcOH (15 μL, 0.264 mmol) were reacted. The crude product mixture

was purified by SiO₂ column chromatography eluting with 10:1 $CH_2Cl_2/MeOH$ to afford **8***j* (TLC $R_f = 0.33$ in 10:1 $CH_2Cl_2/MeOH$) as a white powder (74.9 mg, 87% yield). The product comprised an inseparable mixture of β -pyranoside (63%) and β -furanoside (37%) isomers. ESI-MS m/z (M+H) calculated for C₁₇H₂₈NO₆ 342.2, observed 342.2. N-(4-Methylbenzyl)-N-(β-D-galactopyranosyl)-Oiso-propylhydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.31 (A of AB, 2H, J = 7.2), 7.12 (B of AB, 2H, J = 5.8), 4.13–3.34 (m, 10H, H-1-6), 2.31 (s, 3H), 1.16 (d, 3H, J = 5.8), 0.96 (d, 3H, J = 4.5). ¹³C NMR (MeOD-*d*₄, 100 MHz): δ 138.1, 135.7, 131.3, 129.9, 94.6, 83.0, 78.5, 76.5, 70.6, 62.9, 58.9, 54.9, 21.9, 21.6, 21.3. N-(4-Methylbenzyl)-N-(β -D-galactofuranosyl)-O-iso-propylhydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.27 (A of AB, 2H, I = 7.4), 7.12 (B of AB, 2H, J = 5.8), 4.47 (d, 1H, J = 5.6, H-1), 4.30 (dd, 1H, J = 6.6, 6.6, H-2), 4.13-3.34 (m, 8H, H-3-6), 2.31 (s, 3H), 1.08 (d, 3H, J = 6.0), 1.05 (d, 3H, J = 5.7). ¹³C NMR (MeOD- d_4 , 100 MHz): δ 138.1, 135.7, 131.0, 129.8, 98.2, 83.0, 78.5, 77.4, 76.1, 72.2, 64.7, 58.1, 21.9, 21.8, 21.3.

4.5.7.11. O-tert-Butyl-N-(4-methylbenzyl)-N-(**b**-galactosyl)hydroxylamine (8k). Via the general procedure, 7d (51.2 mg, 0.265 mmol), **b**-galactose (52.5 mg, 0.291 mmol), and AcOH (15.2 μL, 0.285 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 CH₂Cl₂/MeOH to afford **8k** (TLC $R_{\rm f}$ = 0.35 in 10:1 CH₂Cl₂/MeOH) as a white powder (18.3 mg, 19% yield). ¹H NMR (CDCl₃, 400 MHz) δ 7.18 (m, 4H), 4.69–2.89 (m, 9H), 2.33 (s, 3H), 1.48–0.99 (m, 9H). ESI-MS *m*/*z* (M+H) calculated for C₁₈H₃₀NO₆ 356.2, observed 356.2.

4.5.7.12. O-Allyl-N-(4-methylbenzyl)-N-(β-D-galactosyl)hydroxylamine (81). Via the general procedure, 7e (23.7 mg, 0.134 mmol), D-galactose (26.5 mg, 0.147 mmol), and AcOH (7.7 µL, 0.134 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 5:1 $CH_2Cl_2/MeOH$ to afford **81** (TLC $R_f = 0.75$ in 5:1 $CH_2Cl_2/MeOH$) as a white powder (21.5 mg, 47% yield). The product comprised an inseparable mixture of β -pyranoside (89%) and β -furanoside (11%) isomers. ESI-MS m/z (M+H) calculated for C₁₇H₂₆NO₆ 340.2, observed 340.2. O-Allyl-N-(4-methylbenzyl)-N-(β-D-galactopyranosyl)hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.31 (A of AB, 2H, I = 7.8), 7.12 (B of AB, 2H, *I* = 8.0), 5.79 (ddt, 1H, *I* = 17.2, 10.4, 6.4), 5.15 (ddd, 1H, *I* = 17.3, 3.0, 1.3), 5.08 (m, 1H), 4.15 (A of AB, 1H, *I* = 12.8), 4.04 (B of AB, 1H, J = 12.8), 4.07 (m, 2H), 3.95–3.39 (m, 7H, H-1–6), 2.32 (s, 3H). ¹³C NMR (MeOD-*d*₄, 100 MHz): δ 138.2, 135.6, 135.0, 131.1, 129.9, 118.6, 94.1, 78.6, 76.9, 76.5, 70.6, 69.1, 62.8, 57.2, 21.2. O-Allyl-N-(4-methylbenzyl)-N-(β-D-galactofuranosyl)hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.28 (A of AB, 2H, J = 8.2), 7.23 (B of AB, 2H, J = 7.9), 5.87 (ddt, 1H, J = 17.3, 10.4, 5.8), 5.21 (ddd, 1H, J = 17.2, 3.4, 1.6), 5.12–5.02 (m, 1H), 4.47 (d, 1H, J = 5.7, H-1), 4.28 (dd, 1H, J = 6.9, 5.3, H-2), 4.08 (m, 1H, H-3), 4.16-3.39 (m, 8H), 2.32 (s, 3H). ¹³C NMR (MeOD-d₄, 100 MHz): δ 138.1, 135.7, 134.9, 131.0, 130.2, 117.6, 94.2, 79.5, 77.4, 77.1, 70.6, 69.1, 62.8, 56.7, 21.2.

4.5.7.13. O-Benzyl-N-(4-methylbenzyl)-N-(β-D-galactosyl)hydroxylamine (8m). Via the general procedure, **7f** (26.0 mg, 0.114 mmol), D-galactose (22.6 mg, 0.125 mmol), and AcOH (6.5 μL, 0.114 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 CH₂Cl₂/MeOH to afford **8m** (TLC R_f = 0.55 in 10:1 CH₂Cl₂/MeOH) as a white powder (26.2 mg, 59% yield). The product comprised an inseparable mixture of β-pyranoside (59%) and β-furanoside (41%) isomers. ESI-MS m/z (M+H) calculated for C₂₁H₂₈NO₆ 390.2, observed 390.2. *O*-Benzyl-*N*-(4-methylbenzyl)-*N*-(β-D-galactopyranosyl)hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.35–7.15 (m, 9H), 4.60 (A of AB, 1H, *J* = 9.6), 4.51 (B of AB, 1H, *J* = 9.6), 4.15 (A of AB, 1H, *J* = 12.1), 4.07 (A of AB, 1H, *J* = 12.1), 3.99 (d, 1H, *J* = 8.9, H-1), 3.91 (m, 1H, H-2), 3.81 (m, 2H, H-4, H-6), 3.70 (m, 1H, H-6'), 3.43 (m, 2H, H-3, H-5), 2.34 (s, 3H). ¹³C NMR (CDCl₃, 100 MHz): δ 138.2, 138.0, 135.6, 131.3, 130.5, 129.9, 129.3, 94.1, 78.6, 77.8, 76.5, 70.8, 69.1, 62.8, 57.2, 21.2. *O*-Benzyl-*N*-(4-methyl-benzyl)-*N*-(β -D-galactofuranosyl)hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.35–7.15 (m, 9H), 4.56 (m, 2H), 4.53 (m, 1H, H-1), 4.38 (m, 1H, H-2), 4.13 (m, 1H, H-3), 4.11 (m, 2H), 3.91 (m, 1H, H-4), 3.86–3.37 (m, 3H, H-5, H-6, H-6'), 2.34 (s, 3H). ¹³C NMR (CDCl₃, 100 MHz): δ 138.2, 138.0, 135.8, 131.2, 130.3, 129.9, 129.2, 98.9, 83.0, 78.7, 78.3, 77.3, 72.0, 69.1, 64.5, 58.5, 21.2.

O-Methyl-N-(4-methylbenzyl)-N-(2-aminoacetyl-2-4.5.7.14. deoxy-β-D-galactosyl)hydroxylamine (8n). Via the general procedure, 7a (23.0 mg, 0.152 mmol), 2-aminoacetyl-2-deoxy-D-galactose (37.0 mg, 0.167 mmol), and AcOH (8.7 µL, 0.152 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 CH₂Cl₂/MeOH to afford 8n (TLC $R_f = 0.32$ in 10:1 CH₂Cl₂/MeOH) as a white powder (42.1 mg, 78% yield). The product comprised an inseparable mixture of β -furanoside (59%) and β -pyranoside (41%) isomers. ESI-MS m/z(M+H) calculated for C₁₇H₂₇N₂O₆ 355.2, observed 355.2. O-Methyl-N-(4-methylbenzyl)-N-(2-aminoacetyl-2-deoxy-β-D-galactofuranosyl)hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.26 (m, 2H), 7.11 (m, 2H), 4.69 (dd, 1H, J = 8.2, 6.9, H-2), 4.43 (d, 1H, *I* = 6.9, H-1), 4.16–3.82 (m, 7H, H-3–6), 3.36 (s, 3H), 2.31 (s, 3H), 1.98 (s, 3H). O-Methyl-N-(4-methylbenzyl)-N-(2-aminoacetyl-2deoxy- β -D-galactopyranosyl)hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.26 (m, 2H), 7.11 (m, 2H), 4.26–3.81 (m, 2H), 4.23 (m, 1H, H-2), 4.14 (d, 1H, J = 9.8, H-1), 3.84 (m, 1H, H-6), 3.83 (m, 1H, H-4), 3.74 (m, 1H, H-6'), 3.50 (dd, 1H, J = 10.1, 3.2, H-3), 3.43 (m, 1H, H-5), 3.23 (s, 3H), 2.31 (s, 3H), 2.01 (s, 3H).

O-Ethyl-N-(4-methylbenzyl)-N-(2-aminoacetyl-2-4.5.7.15. **deoxy-β-D-galactosyl)hydroxylamine (80).** Via the general procedure, 7b (14.7 mg, 0.089 mmol), 2-aminoacetyl-2-deoxy-p-galactose (21.6 mg, 0.098 mmol), and AcOH (5.0 µL, 0.089 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 CH₂Cl₂/MeOH to afford 80 (TLC R_f = 0.22 in 10:1 CH₂Cl₂/MeOH) as a white powder (25.1 mg, 77% yield). The product comprised an inseparable mixture of βpyranoside (59%) and β -furanoside (41%) isomers. ESI-MS m/z(M+H) calculated for $C_{18}H_{29}N2O_6$ 369.2, observed 369.2. O-Ethyl-*N*-(4-methylbenzyl)-*N*-(2-aminoacetyl-2-deoxy-β-D-galactopyranosyl)hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.25 (m, 2H), 7.11 (m, 2H), 4.26-3.40 (m, 11H, H-1-6), 2.31 (s, 3H, 2.01 (s, 3H), 0.89 (t, 3H, J = 7.1). O-Ethyl-N-(4-methylbenzyl)-N-(2-aminoacetyl-2-deoxy-β-D-galactofuranosyl)hydroxylamine: ^{1}H NMR (MeOD-*d*₄, 400 MHz) δ 7.25 (m, 2H), 7.11 (m, 2H), 4.67 (dd, 1H, *J* = 8.2, 6.9, H-2), 4.46 (d, 1H, *J* = 6.9, H-1), 4.26–3.40 (m, 9H), 2.31 (s, 3H), 1.98 (s, 3H), 0.98 (t, 3H, *J* = 7.1).

4.5.7.16. *N*-(**4**-Methylbenzyl)-*N*-(**2**-aminoacetyl-2-deoxy-β-D-galactosyl)-*O*-*iso*-propylhydroxylamine (**8**p). Via the general procedure, **7c** (26.1 mg, 0.146 mmol), 2-aminoacetyl-2-deoxy-D-galactose (35.4 mg, 0.160 mmol), and AcOH (8.3 µL, 0.146 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 CH₂Cl₂/MeOH to afford **8p** (TLC *R*_f = 0.32 and 0.22 in 10:1 CH₂Cl₂/MeOH) as a white powder (35.7 mg, 64% yield). The product comprised an inseparable mixture of β-pyranoside (61%) and β-furanoside (39%) isomers. ESI-MS *m*/*z* (M+H) calculated for C₁₉H₃₁N₂O₆ 383.2, observed 383.2.

O-*N*-(4-Methylbenzyl)-*N*-(2-aminoacetyl-2-deoxy-β-D-galactopyranosyl)-O-*iso*-propylhydroxylamine: ¹H NMR (MeOD-*d*₄, 400 MHz) δ 7.26 (m, 2H), 7.10 (m, 2H), 4.25–4.10 (m, 2H, H-1, H-2), 4.10–3.69 (m, 2H), 3.88 (m, 1H, H-6), 3.85 (m, 1H, H-4), 3.71 (m, 1H, H-6'), 3.55 (dd, 1H, *J* = 9.6, 3.0, H-3), 3.47 (dd, 1H, *J* = 7.0, 5.0, H-5), 3.28 (m, 1H), 2.31 (s, 3H), 2.03 (s, 3H), 1.01 (d, 3H, *J* = 5.8), 0.68 (d, 3H, *J* = 6.0). *N*-(4-Methylbenzyl)-*N*-(2-aminoacetyl-2-deoxy-β-Dgalactofuranosyl)-O-*iso*-propylhydroxylamine: ¹H NMR (MeOD*d*₄, 400 MHz) δ 7.26 (m, 2H), 7.10 (m, 2H), 4.67 (dd, 1H, *J* = 8.0, 7.1, H-2), 4.49 (d, 1H, *J* = 7.1, H-1), 4.05 (m, 1H, H-3), 4.25–3.58 (m, 6H), 3.78 (m, 1H), 2.30 (s, 3H), 1.97 (s, 3H), 1.07 (d, 3H, *J* = 6.0), 1.03 (d, 3H, *J* = 6.2).

4.5.7.17. O-tert-Butyl-*N*-(4-methylbenzyl)-*N*-(2-aminoacetyl-2deoxy-β-D-galactosyl)-hydroxylamine (8q). Via the general procedure, 7d (49.8 mg, 0.258 mmol), 2-aminoacetyl-2-deoxy-Dgalactose (62.7 mg, 0.283 mmol), and AcOH (14.8 μL, 0.258 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 CH₂Cl₂/MeOH to afford 8q (TLC R_f = 0.27 in 10:1 CH₂Cl₂/MeOH) as a white powder (17.7 mg, 17% yield). ¹H NMR (MeOD-d₄, 400 MHz) δ 7.16 (m, 2H), 6.98 (m, 2H), 4.65–3.39 (m, 9H), 2.20 (s, 3H), 1.26–0.69 (m, 9H). ESI-MS *m*/*z* (M+H) calculated for C₂₀H₃₃N₂O₆ 397.2, observed 397.2.

4.5.7.18. O-Allyl-N-(4-methylbenzyl)-N-(2-aminoacetyl-2deoxy-β-D-galactosyl)hydroxylamine (8r). Via the general procedure, 7e (21.8 mg, 0.123 mmol), 2-aminoacetyl-2-deoxy-Dgalactose (29.9 mg, 0.135 mmol), and AcOH (7.0 µL, 0.123 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 CH₂Cl₂/MeOH to afford 8r (TLC $R_f = 0.27$ and 0.17 in 10:1 CH₂Cl₂/MeOH) as a white powder (32.4 mg, 69% yield). The product comprised an inseparable mixture of β -pyranoside (64%) and β -furanoside (36%) isomers. ESI-MS m/z (M+H) calculated for C₁₉H₂₉N₂O₆ 381.2, observed 381.2. O-Allyl-N-(4-methylbenzyl)-N-(2-aminoacetyl-2-deoxy-β-D-galactopyranosyl)hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.26 (m, 2H), 7.11 (m, 2H), 5.67 (ddt, 1H, *J* = 17.0, 10.2, 6.5), 5.19–5.01 (m, 2H), 4.27-4.14 (m, 2H, H-1, H-2), 4.14-3.63 (m, 4H), 3.86 (m, 1H, H-6), 3.85 (m, 1H, H-4), 3.73 (dd, 1H, / = 11.4, 5.0, H-6'), 3.51 (dd, 1H, J = 9.7, 3.2, H-3), 3.44 (m, 1H, H-5), 2.32 (s, 3H), 2.01 (s, 3H). O-Allyl-N-(4-methylbenzyl)-N-(2-aminoacetyl-2-deoxy-β-Dgalactofuranosyl)hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.26 (m, 2H), 7.11 (m, 2H), 5.77 (ddt, 1H, J=17.3, 10.5, 6.2), 5.19–5.01 (m, 2H), 4.70 (dd, 1H, J=8.2, 7.0, H-2), 4.46 (d, 1H, J = 6.9, H-1), 4.09 (m, 1H, H-3), 4.27–3.63 (m, 8H), 2.32 (s, 3H), 1.97 (s, 3H).

4.5.7.19. O-Benzyl-N-(4-methylbenzyl)-N-(2-aminoacetyl-2deoxy-β-D-galactosyl)hydroxylamine (8s). Via the general procedure, 7f (23.2 mg, 0.102 mmol), 2-aminoacetyl-2-deoxy-Dgalactose (24.8 mg, 0.112 mmol), and AcOH (5.8 µL, 0.102 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 CH₂Cl₂/MeOH to afford **8s** (TLC $R_f = 0.36$ in 10:1 CH₂Cl₂/MeOH) as a white powder (26.9 mg, 61% yield). The product comprised an inseparable mixture of β -pyranoside (49%) and β -furanoside (51%) isomers. ESI-MS m/z (M+H) calculated for C₂₃H₃₁N₂O₆ 431.2, observed 431.2. O-Benzyl-N-(4-methylbenzyl)-N-(2-aminoacetyl-2-deoxy- β -D-galactopyranosyl)hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.32–7.10 (m, 9H), 4.66 (d, 1H, J = 9.3, H-1), 4.30 (m, 1H, H-2), 4.40-3.59 (m, 4H), 3.84 (m, 2H, H-4, H-6), 3.71 (m, 1H, H-6'), 3.51 (dd, 1H, *J* = 10.1, 3.1, H-3), 3.44 (m, 1H, H-5), 2.34 (s, 3H), 2.06 (s, 3H). O-Benzyl-N-(4-methylbenzyl)-N-(2-aminoacetyl-2-deoxy- β -D-galactofuranosyl)hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.32–7.10 (m, 9H), 4.84 (dd, 1H, *J* = 8.4, 7.2, H-2), 4.50 (d, 1H, *J* = 7.1, H-1), 4.11 (m, 1H, H-3), 4.39–3.60 (m, 8H), 2.34 (s, 3H), 2.00 (s, 3H).

4.5.7.20. O-Methyl-N-(4-methylbenzyl)-N-(p-mannosyl)hydroxylamine (8t). Via the general procedure, 7a (22.0 mg, 0.146 mmol), D-mannose (29.0 mg, 0.160 mmol), and AcOH (8.3 µL, 0.146 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 $CH_2Cl_2/MeOH$ to afford **8t** (TLC $R_f = 0.48$ in 10:1 $CH_2Cl_2/MeOH$) as a white powder (41.6 mg, 91% yield). The product comprised an inseparable mixture of α -pyranoside (41%), β -pyranoside (37%), and α -furanoside (21%) isomers. ESI-MS m/z (M+H) calculated for C₁₅H₂₄NO₆ 314.2, observed 314.1. O-Methyl-*N*-(4-methylbenzyl)- $N-(\alpha-D-mannopyranosyl)$ hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.20 (m, 4H), 4.04 (d, 1H, J = 3.0, H-1), 3.61 (m, 1H, H-3), 3.41 (dd, 1H, J = 9.3, 3.0, H-2), 4.31-3.19 (m, 6H), 3.23 (s, 3H), 3.22 (m, 1H), 2.32 (s, 3H). O-Methyl-N-(4-methylbenzyl)-N- $(\beta$ -D-mannopyranosyl)hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ ¹H NMR (MeOD-*d*₄, 400 MHz) δ 7.20 (m, 4H), 4.27 (d, 1H, J = 12.8, H-1), 3.88 (m, 1H, H-2), 4.41-3.52 (m, 7H), 3.33 (s, 3H), 2.32 (s, 3H). O-Methyl-N-(4-methylbenzyl)-N-(α-D-mannofuranosyl)hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ ¹H NMR $(MeOD-d_4, 400 MHz) \delta 7.20 (m, 4H), 4.54 (d, 1H, J = 6.6, H-1),$ 4.35 (dd, 1H, J=6.6, 4.6, H-2), 4.24-3.53 (m, 7H), 3.34 (s, 3H), 2.32 (s, 3H).

4.5.7.21. O-Ethyl-N-(4-methylbenzyl)-N-(p-mannosyl)hydroxyl-Via the general procedure, **7b** (15.2 mg, amine (8u). 0.092 mmol), D-mannose (18.2 mg, 0.101 mmol), and AcOH (5.0 µL, 0.092 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 $CH_2Cl_2/MeOH$ to afford **8u** (TLC $R_f = 0.27$ in 10:1 $CH_2Cl_2/MeOH$) as a white powder (26.3 mg, 88% yield). The product comprised an inseparable mixture of α -pyranoside (39%), β -pyranoside (39%), and α -furanoside (22%) isomers. ESI-MS m/z (M+H) calculated for C₁₆H₂₆NO₆ 328.2, observed 328.2. O-Ethyl-N-(4-methylbenzyl)-N-(α -D-mannopyranosyl)hydroxylamine: ^{1}H NMR (MeOD-d₄, 400 MHz) δ 7.27 (m, 2H), 7.12 (m, 2H), 4.29–3.28 (m, 4H), 4.04 (d, 1H, J = 3.0, H-1), 3.75 (m, 1H, H-6), 3.62 (m, 3H, H-3, H-4, H-6'), 3.39 (dd, 1H, / = 9.4, 3.1, H-2), 3.21 (ddd, 1H, / = 8.2, 5.9, 2.3, H-5), 2.32 (s, 3H), 0.99-0.90 (m, 3H). O-Ethyl-N-(4-methylbenzyl)-N-(β -D-mannopyranosyl)hydroxylamine: ^{1}H (MeOD-d₄, 400 MHz) δ 7.27 (m, 2H), 7.12 (m, 2H), 4.27 (d, 1H, *J* = 13.1), 4.24–3.28 (m, 10H), 2.32 (s, 3H), 0.99–0.90 (m, 3H). 0-Ethyl-*N*-(4-methylbenzyl)-*N*-(α -D-mannofuranosyl)hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.27 (m, 2H), 7.12 (m, 2H), 4.54 (d, 1H, J = 6.4, H-1), 4.34 (dd, 1H, J = 6.3, 4.6, H-2), 4.24–3.28 (m, 9H), 2.32 (s, 3H), 0.99-0.90 (m, 3H).

4.5.7.22. N-(4-Methylbenzyl)-N-(D-mannosyl)-O-iso-propylhydroxylamine (8v). Via the general procedure, **7c** (15.2 mg, 0.092 mmol), D-mannose (18.2 mg, 0.101 mmol), and AcOH (5.0 µL, 0.092 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 $CH_2Cl_2/MeOH$ to afford **8v** (TLC $R_f = 0.30$ in 10:1 $CH_2Cl_2/MeOH$) as a white powder (26.3 mg, 88% yield). The product comprised an inseparable mixture of α -pyranoside (39%), β -pyranoside (39%), and α -furanoside (22%) isomers. ESI-MS m/z (M+H) calculated for C₁₇H₂₈NO₆ 342.2, observed 342.2. N-(4-Methylbenzyl)-*N*-(α -D-mannopyranosyl)-*O*-*iso*-propylhydroxylamine: ¹H NMR (MeOD-d₄, 400 MHz) δ 7.27 (m, 2H), 7.11 (m, 2H), 4.14–3.57 (m, 3H), 4.03 (d, 1H, J = 3.1, H-1), 3.75 (m, 1H, H-6), 3.59 (m, 3H, H-3, H-4, H-6'), 3.34 (dd, 1H, J = 9.4, 3.1, H-2), 3.15 (ddd, 1H, J = 9.5, 6.1, 2.2, H-5), 2.31 (s, 3H), 1.11-0.95 (m, 6H). N-(4-Methylbenzyl)-*N*-(β-D-mannopyranosyl)-*O-iso*-propylhydroxylamine: ^{1}H NMR (MeOD-*d*₄, 400 MHz) δ 7.27 (m, 2H), 7.11 (m, 2H), 4.28 (d,

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1H, *J* = 13.6, H-1), 4.04 (m, 1H, H-2), 4.14–3.57 (m, 8H), 2.31 (s, 3H), 1.11–0.95 (m, 6H). *N*-(4-Methylbenzyl)-*N*-(α-*D*-mannofuranosyl)-*O*-*iso*-propylhydroxylamine: ¹H NMR (MeOD-*d*₄, 400 MHz) δ 4.52 (d, 1H, *J* = 6.8, H-1), 4.37 (dd, 1H, *J* = 6.5, 4.6, H-2), 4.20 (dd, 1H, *J* = 4.6, 2.4, H-3), 4.14–3.57 (m, 7H), 2.31 (s, 3H), 1.11–0.95 (m, 6H).

4.5.7.23. O-tert-Butyl-N-(4-methylbenzyl)-N-(b-mannosyl)hydroxylamine (8w). Via the general procedure, **7d** (21.7 mg, 0.112 mmol), b-mannose (22.2 mg, 0.123 mmol), and AcOH (6.4 μL, 0.112 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 CH₂Cl₂/MeOH to afford **8w** (TLC R_f = 0.47 in 10:1 CH₂Cl₂/MeOH) as a white powder (18.4 mg, 46% yield). ¹H NMR (MeODd₄, 400 MHz) δ 7.28–6.95 (m, 4H), 3.52–2.80 (m, 9H), 2.21 (s, 3H), 1.36–0.74 (m, 9H). ESI-MS m/z (M+H) calculated for C₁₈H₃₀NO₆ 356.2, observed 356.2.

4.5.7.24. O-Allyl-N-(4-methylbenzyl)-N-(D-mannosyl)hydroxylamine (8x). Via the general procedure, **7e** (29.9 mg, 0.169 mmol), p-mannose (33.4 mg, 0.185 mmol), and AcOH (9.7 µL, 0.169 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 $CH_2Cl_2/MeOH$ to afford **8x** (TLC $R_f = 0.40$ in 10:1 $CH_2Cl_2/MeOH$) as a white powder (48.5 mg, 85% yield). The product comprised an inseparable mixture of α -pyranoside (39%), β -pyranoside (40%), and α -furanoside (21%) isomers. ESI-MS m/z (M+H) calculated for C17H26NO6 340.2, observed 340.2. O-Allyl-N-(4-methyl- ^{1}H benzyl)-N-(α -D-mannopyranosyl)hydroxylamine: NMR (MeOD-d₄, 400 MHz) δ 7.29 (m, 2H), 7.12 (m, 2H), 5.80–5.62 (m, 1H), 5.14-5.03 (m, 2H), 4.06 (m, 1H, H-1), 3.76 (m, 1H, H-6), 3.62 (m, 3H, H-3, H-4, H-6'), 4.12-3.60 (m, 4H), 3.40 (dd, 1H, J=9.1, 2.8, H-2), 3.22 (ddd, 1H, J = 9.6, 5.8, 2.2, H-5), 2.32 (s, 3H). O-Allyl-*N*-(4-methylbenzyl)-*N*-(β-D-mannopyranosyl)hydroxylamine: ¹H NMR (MeOD-*d*₄, 400 MHz) δ 7.29 (m, 2H), 7.12 (m, 2H), 5.80-5.62 (m, 1H), 5.14–5.03 (m, 2H), 4.29 (d, 1H, J = 13.2, H-1), 3.92 (m, 1H, H-2), 4.25-3.60 (m, 9H), 2.32 (s, 3H). O-Allyl-N-(4-methylbenzyl)-*N*-(α-D-mannofuranosyl)hydroxylamine: ¹H NMR (MeODd₄, 400 MHz) δ 7.29 (m, 2H), 7.12 (m, 2H), 5.80–5.62 (m, 1H), 5.14–5.03 (m, 2H), 4.56 (d, 1H, J = 6.6, H-1), 4.37 (dd, 1H, J = 6.4, 4.6, H-2), 4.25-3.60 (m, 9H), 2.32 (s, 3H).

4.5.7.25. O-Benzyl-N-(4-methylbenzyl)-N-(p-mannosyl)hydroxvlamine (8y). Via the general procedure, **7f** (29.5 mg, 0.130 mmol), D-mannose (25.7 mg, 0.143 mmol), and AcOH (7.4 µL, 0.130 mmol) were reacted. The crude product mixture was purified by SiO₂ column chromatography eluting with 10:1 $CH_2Cl_2/MeOH$ to afford **8y** (TLC $R_f = 0.39$ in 10:1 $CH_2Cl_2/MeOH$) as a white powder (44.4 mg, 88% yield). The product comprised an inseparable mixture of α -pyranoside (40%), β -pyranoside (39%), and α -furanoside (21%) isomers. ESI-MS m/z (M+H) calculated for C21H28NO6 390.2, observed 390.2. O-Benzyl-N-(4-methylbenzyl)-*N*-(α -D-mannopyranosyl)hydroxylamine: ¹H NMR (MeOD-d₄, 400 MHz) δ 7.33 (m, 2H), 7.25 (m, 3H), 7.16 (m, 2H), 7.11 (m, 2H), 4.53-3.58 (m, 4H), 4.11 (d, 1H, J = 3.0, H-1), 3.76 (m, 1H, H-6), 3.63 (m, 3H, H-3, H-4, H-6'), 3.40 (dd, 1H, J = 9.4, 3.2, H-2), 3.23 (ddd, 1H, J = 9.6, 5.8, 2.2, H-5), 2.34 (s, 3H). O-Ben $zyl-N-(4-methylbenzyl)-N-(\beta-D-mannopyranosyl)hydroxylamine:$ ¹H NMR (MeOD- d_4 , 400 MHz) δ 7.33 (m, 2H), 7.25 (m, 3H), 7.16 (m, 2H), 7.11 (m, 2H), 4.53–3.58 (m, 9H), 4.31 (d, 1H, J = 13.6, H-1), 3.94 (m, 1H, H-2), 2.34 (s, 3H). O-Benzyl-N-(4-methylbenzyl)-N-(α -D-mannofuranosyl)hydroxylamine: ¹H NMR (MeOD- d_4 , 400 MHz) & 7.33 (m, 2H), 7.25 (m, 3H), 7.16 (m, 2H), 7.11 (m, 2H), 4.62 (d, 1H, J = 6.0, H-1), 4.45 (m, 1H, H-2), 4.53-3.58 (m, 9H), 2.34 (s, 3H).

4.5.8. General procedure for generation of aglycons 2

Digitoxigenone^{9c} (9.48 g, 25.5 mmol) was dissolved in methanol (2.2 mL/mmol) and pyridine (2.2 equiv). Oxyamine hydrochloride (1.6 equiv) was added, and the solution was stirred for 2.5 h then concentrated. The resulting residue was dissolved in CH₂Cl₂ and washed with 1 M HCl, brine, dried over MgSO₄, filtered, and then concentrated. The mixture of oxime diastereomers (1 equiv) was suspended in ethanol (2.9 mL/mmol) and cooled to 0 °C. Borane *tert*-butylamine complex (3.3 equiv) was added, followed by the dropwise addition 10% aq HCl (2.7 mL/mmol). The reaction mixture was stirred at 0 °C for 2.5 h. After this time, Na₂CO₃ was added until gas evolution ceased, and the mixture was partitioned between water and CHCl₃. The organic layer was washed with brine, dried over MgSO₄, filtered, and concentrated. The resulting diastereomeric mixture was resolved via SiO₂ column chromatography.

4.5.8.1. 38-Ethoxyaminodigitoxigenin 2b. Via the general procedure, digitoxigenone (200 mg, 0.537 mmol) was converted to a mixture of ethoxyamine diastereomers. The mixture was purified by SiO₂ column chromatography eluting with 1:1 EtOAc/hexane to elute **2b** (β -isomer) (TLC R_f = 0.24 in 1:1 EtOAc/hexane) and then with 3:2 EtOAc/hexane to elute the undesired α -isomer (TLC $R_f = 0.07$ in 1:1 EtOAc/hexane). Aglycon **2b** was obtained as a foam (76.5 mg, 44% yield). ¹H NMR (CDCl₃, 300 MHz) δ 5.87 (m, 1H), 5.01 (A of ABX, 1H, J = 18.1, 1.2), 4.82 (B of ABX, 1H, J = 18.1, 1.7), 3.73 (q, 2H), 3.24 (br s, 1H), 2.79 (m, 1H), 2.15 (m, 2H), 1.85 (m, 3H), 1.73-1.22 (m, 17H), 1.17 (t, 3H), 0.94 (s, 3H), 0.87 (s, 3H); ¹³C NMR (CDCl₃, 100 MHz): δ 174.9, 174.6, 117.5, 85.5, 73.5, 69.6, 55.0, 50.9, 49.6, 41.8, 40.0, 36.6, 35.6, 35.5, 33.1, 30.4, 28.7, 26.9, 26.6, 25.3, 23.7, 21.2, 21.0, 15.8, 14.3; ESI-MS *m*/*z* (M+H) calculated for $C_{25}H_{40}NO_4$ 418.3, observed 418.3. The undesired α -isomer was obtained as a foam (69.5 mg, 40% yield). ¹H NMR (CDCl₃, 300 MHz) δ 5.87 (s, 1H), 5.00 (A of ABX, 1H, J = 18.1, 1.4), 4.82 (B of ABX, 1H, J = 18.1, 1.5), 3.74 (q, 2H), 2.91 (m, 1H), 2.77 (m, 1H), 2.16 (m, 2H), 1.85 (m, 3H), 1.74-1.22 (m, 17H), 1.18 (t, 3H), 0.94 (s, 3H), 0.87 (s, 3H); ¹³C NMR (CDCl₃, 100 MHz): δ 174.9, 174.7, 117.7, 85.6, 77.4, 73.6, 70.1, 60.6, 51.1, 49.7, 42.1, 41.7, 40.1, 36.4, 35.6, 35.3, 33.4. 31.3. 27.3. 27.0. 25.6. 23.6. 21.7. 21.1.15.9. 14.4.

4.5.8.2. 3β-iso-Propoxyaminodigitoxigenin 2c. Via the general procedure, digitoxigenone (200 mg, 0.537 mmol) was converted to a mixture of iso-propoxyamine diastereomers. The mixture was purified by SiO₂ column chromatography eluting with 2:3 EtOAc/hexane to elute **2c** (β -isomer) (TLC R_f = 0.30 in 2:3 EtOAc/hexane) and then the undesired α -isomer (TLC $R_{\rm f}$ = 0.16 in 2:3 EtOAc/hexane). Aglycon 2c was obtained as a foam (62.5 mg, 32% yield). ¹H NMR (CDCl₃, 300 MHz) δ 5.87 (m, 1H), 5.01 (A of ABX, 1H, J = 18.0, 1.3), 4.91 (B of ABX, 1H, J = 18.0, 1.6), 3.81 (sept, 1H), 3.20 (br s, 1H), 2.77 (m, 1H), 2.16 (m, 2H), 1.86 (m, 3H), 1.73-1.22 (m, 17H), 1.14 (d, 6H), 0.93 (s, 3H), 0.87 (s, 3H); $^{13}\mathrm{C}$ NMR (CDCl₃, 100 MHz): δ 175.0, 174.7, 117.7, 85.7, 77.4, 74.8, 73.6, 55.2, 51.1, 49.8, 42.0, 40.2, 36.8, 35.8, 35.6, 33.3, 30.6, 29.0, 27.0, 26.8, 23.9, 21.5, 21.3, 21.2, 15.9; ESI-MS m/z (M+H) calculated for $C_{26}H_{42}NO_4$ 432.3, observed 432.4. The undesired α -isomer was obtained as a foam (66.9 mg, 34% yield). ¹H NMR (CDCl₃, 300 MHz) δ 5.87 (s, 1H), 5.00 (A of ABX, 1H, J = 18.1, 1.6), 4.81 (B of ABX, 1H, J = 18.1, 1.7), 3.82 (sept, 1H), 2.87 (m, 1H), 2.77 (m, 1H), 2.15 (m, 2H), 1.84 (m, 3H), 1.74-1.22 (m, 17H), 1.15 (d, 6H), 0.93 (s, 3H), 0.87 (s, 3H); ¹³C NMR (CDCl₃, 100 MHz): δ 174.7, 174.6, 117.6, 85.5, 77.3, 75.2, 73.5, 60.5, 50.9, 49.6, 42.0, 41.6, 40.0, 36.3, 35.5, 35.3, 33.2, 31.3, 27.2, 26.9, 25.6, 23.5, 21.6, 21.4, 20.9, 15.8.

4.5.8.3. 3β -*tert*-**Butoxyaminodigitoxigenin 2d.** Via the general procedure, digitoxigenone (200 mg, 0.537 mmol) was converted to a mixture of *tert*-butoxyamine diastereomers. The mixture was purified by SiO₂ column chromatography eluting with

1:4 EtOAc/toluene to elute **2d** (β -isomer) (TLC $R_f = 0.19$ in 1:4 EtOAc/toluene) and then the undesired α -isomer (TLC $R_f = 0.14$ in 1:4 EtOAc/toluene). Aglycon 2d was obtained as a white solid (37.2 mg, 25% yield). ¹H NMR (CDCl₃, 300 MHz) δ 5.87 (br t, 1H), 5.00 (A of ABX, 1H, J = 17.9, 1.3), 4.81 (B of ABX, 1H, J = 17.9, 1.7), 3.12 (br s, 1H), 2.78 (m, 1H), 2.16 (m, 2H), 1.86 (m, 3H), 1.73-1.22 (m, 17H), 1.18 (s, 9H), 0.93 (s, 3H), 0.87 (s, 3H); ¹³C NMR (CDCl₃, 100 MHz): δ 174.8, 174.7, 117.8, 85.8, 76.5, 73.6, 55.2, 51.1, 49.8, 42.1, 40.2, 36.9, 35.8, 35.6, 33.4, 30.8, 29.0, 27.2, 27.1, 26.8, 24.0, 23.1, 21.4, 21.3, 15.9; ESI-MS m/z (M+H) calculated for C₂₇H₄₄NO₄ 446.3, observed 446.4. The undesired α-isomer was obtained as a white solid (83.8 mg, 57% yield). ¹H NMR (CDCl₃, 300 MHz) δ 5.87 (s, 1H), 5.00 (A of ABX, 1H, J = 18.0, 1.3), 4.81 (B of ABX, 1H, J = 18.0, 1.4), 4.71 (br s 1H), 2.77 (m, 2H), 2.15 (m, 2H), 1.92-1.22 (m, 20H), 1.17 (s, 9H), 0.93 (s, 3H), 0.87 (s, 3H); ¹³C NMR (CDCl₃, 100 MHz): δ 174.9, 174.7, 117.7, 85.6, 77.4, 76.4, 73.6, 60.5, 51.1, 49.7, 42.1, 41.9, 40.1, 36.4, 35.6, 35.5, 31.7, 31.7, 27.3, 27.1, 26.0, 23.7, 21.7, 21.1, 15.9.

4.5.8.4. 3β-Benzyloxyaminodigitoxigenin 2e. Via the general procedure, digitoxigenone (200 mg, 0.537 mmol) was converted to a mixture of benzyloxyamine diastereomers. The mixture was purified by SiO₂ column chromatography eluting with 2:3 EtOAc/ toluene to elute **2e** (β -isomer) (TLC R_f = 0.24 in 2:3 EtOAc/hexane) and then the undesired α -isomer (TLC $R_f = 0.13$ in 2:3 EtOAc/hexane). Aglycon **2e** was obtained as a foam (77.5 mg, 37% yield). ¹H NMR (CDCl₃, 400 MHz) δ 7.31 (m, 5H), 5.86 (s, 1H), 5.43 (br s, 1H), 5.00 (A of ABX, 1H, J = 18.1, 1.4), 4.81 (B of ABX, 1H, J = 18.1, 1.8), 4.70 (s, 2H), 3.29 (s, 1H), 2.77 (m, 1H), 2.15 (m, 2H), 1.85 (m, 3H), 1.74–1.22 (m, 17H), 0.94 (s, 3H), 0.86 (s, 3H); $^{13}\mathrm{C}$ NMR (CDCl₃, 100 MHz): δ 175.0, 174.7, 138.2, 128.6, 128.4, 127.9, 117.7, 85.6, 73.6, 55.1, 51.1, 49.8, 41.9, 40.1, 36.7, 35.8, 35.6, 33.3, 30.5, 28.8, 27.0, 26.7, 23.9, 23.0, 21.3, 21.2, 15.9; ESI-MS m/ z (M+H) calculated for C₃₀H₄₂NO₄ 480.3, observed 480.4. The undesired α -isomer was obtained as a white powder (73.1 mg, 35%) yield). ¹H NMR (CDCl₃, 400 MHz) δ 7.32 (m, 5H), 5.87 (br t, 1H), 5.48 (br s, 1H), 4.99 (A of ABX, 1H, J = 18.1, 1.4), 4.81 (B of ABX, 1H, J = 18.1, 1.8), 4.73 (s, 2H), 2.96 (m, 1H), 2.77 (m, 1H), 2.15 (m, 2H), 1.84 (m, 3H), 1.86-1.00 (m, 17H), 0.93 (s, 3H), 0.86 (s, 3H); ¹³C NMR (CDCl₃, 100 MHz): δ 174.8, 174.7, 138.0, 128.5, 128.4, 128.0, 117.7, 85.6, 77.1, 73.6, 60.6, 51.1, 49.7, 42.1, 41.7, 40.1, 36.4, 35.6, 35.4, 33.4, 31.2, 27.3, 27.0, 25.6, 23.6, 21.7, 21.1, 15.9.

4.5.8.5. 3β-(2-Butyloxyamino)digitoxigenin 2f. Via the general procedure, digitoxigenone (890 mg, 0.239 mmol) was converted to a mixture of 2-butyloxyamine diastereomers. The mixture was purified by SiO₂ column chromatography eluting with 2:3 EtOAc/hexane to elute **2f** (3 β -isomer) (TLC R_f = 0.37 in 2:3 EtOAc/hexane) and then the undesired 3α -isomer (TLC $R_f = 0.23$ in 2:3 EtOAc/hexane). Aglycon 2f was obtained as a foam (33.8 mg, 33% yield). ¹H NMR (CDCl₃, 400 MHz) δ 5.88 (m, 1H), 5.00 (A of ABX, 1H, J = 18.1, 1.6), 4.81 (B of ABX, 1H, J = 18.1, 1.7), 3.59 (dq, 1H, J = 12.6, 6.0), 3.22 (m, 1H), 2.79 (m, 1H), 2.15 (m, 2H), 1.77–1.16 (m, 18H), 1.13 (d, 3H, J = 6.4), 0.93 (s, 3H), 0.90 (t, 3H, J = 7.7), 0.87 (s, 3H). ¹³C NMR (CDCl₃, 100 MHz): δ 174.6, 174.5, 117.7, 85.6, 80.0, 73.4, 55.0, 55.0, 50.9, 49.6, 41.9, 40.0, 36.6, 35.6, 35.5, 33.2, 30.5, 28.8, 28.7, 28.2, 28.1, 26.9, 26.6, 23.8, 23.0, 22.9, 21.2, 21.0, 18.8, 15.8, 9.98, 9.95. ESI-MS m/z (M+H) calculated for C₂₇H₄₄NO₄ 446.3, observed 446.3. The undesired 3αisomer was obtained as a white powder (45.2 mg, 45% yield). ¹H NMR (CDCl₃, 400 MHz) δ 5.87 (m, 1H), 4.99 (A of ABX, 1H, J = 18.0, 1.5), 4.81 (B of ABX, 1H, J = 18.0, 1.7), 3.60 (dq, 1H, J = 12.3, 6.2), 2.88 (m, 1H), 2.77 (m, 1H), 2.15 (m, 2H), 1.84 (m, 3H), 1.86-1.00 (m, 17H), 1.13 (d, 3H, J=5.5), 0.93 (s, 3H), 0.91 (m, 3H), 0.87 (s, 3H); ¹³C NMR (CDCl₃, 100 MHz): δ 174.6, 174.5, 117.6, 85.6, 80.44, 80.40, 73.4, 60.5, 50.9, 49.5, 42.0, 41.6, 39.9,

36.2, 35.4, 35.3, 35.2, 33.2, 31.2, 28.2, 27.1, 26.8, 25.61, 25.57, 23.5, 21.6, 20.9, 18.8, 15.7, 10.0, 9.9.

4.5.8.6. 3β-Cyclopentoxyaminodigitoxigenin 2g. Via the general procedure, digitoxigenone (92 mg, 0.247 mmol) was converted to a mixture of cyclopentoxyamine diastereomers. The mixture was purified by SiO₂ column chromatography eluting with 2:3 EtOAc/hexane to elute **2g** (β -isomer) (TLC R_f = 0.25 in 2:3 EtOAc/ hexane) and then the undesired α -isomer (TLC $R_f = 0.11$ in 2:3 EtOAc/hexane). Aglycon 2g was obtained as a foam (31.7 mg, 28% yield). ¹H NMR (CDCl₃, 400 MHz) δ 5.87 (m, 1H), 5.00 (A of ABX, 1H, J = 18.1, 1.7), 4.82 (B of ABX, 1H, J = 18.1, 1.8), 4.17 (m, 1H), 3.21 (s, 1H), 2.79 (m, 1H), 2.15 (m, 2H), 1.85 (m, 3H), 1.77-1.16 (m, 26H), 0.93 (s, 3H), 0.87 (s, 3H); 13 C NMR (CDCl₃, 100 MHz): δ 174.7, 174.6, 117.6, 85.6, 84.6, 73.5, 55.0, 50.9, 49.6, 41.8, 40.0, 36.6, 35.6, 35.5, 33.2, 31.7, 30.5, 29.7, 28.8, 26.9, 26.6, 23.8, 23.61, 23.58, 22.9, 21.2, 21.0, 15.8. ESI-MS m/z (M+H) calculated for C₂₈H₄₄NO₄ 458.3, observed 458.3. The undesired α-isomer was obtained as a white powder (31.2 mg, 28% yield). ¹H NMR (CDCl₃, 400 MHz) δ 5.87 (m, 1H), 4.99 (m, 1H), 4.81 (m, 2H), 4.20 (m, 1H), 2.88 (m, 1H), 2.78 (m, 1H), 2.15 (m, 2H), 1.92-1.00 (m, 29H), 0.93 (s, 3H), 0.87 (s, 3H).

4.5.8.7. 3β-Cyclohexoxyaminodigitoxigenin 2h. Via the general procedure, digitoxigenone (101.4 mg, 0.272 mmol) was converted to a mixture of cyclohexoxyamine diastereomers. The mixture was purified by SiO₂ column chromatography eluting with 2:3 EtOAc/hexane to elute **2h** (β -isomer) (TLC R_f = 0.27 in 2:3 EtOAc/hexane) and then the undesired α -isomer (TLC $R_{\rm f}$ = 0.16 in 2:3 EtOAc/hexane). Aglycon 2h was obtained as a foam (17.6 mg, 14% yield). ¹H NMR (CDCl₃, 400 MHz) δ 5.88 (m, 1H), 5.00 (A of ABX, 1H, J = 18.2, 1.6), 4.82 (B of ABX, 1H, J = 18.2, 1.8), 3.49 (m, 1H), 3.21 (s, 1H), 2.79 (m, 1H), 2.17 (m, 2H), 1.98-1.16 (m, 31H), 0.93 (s, 3H), 0.87 (s, 3H); 13 C NMR (CDCl₃, 100 MHz): δ 174.63, 174.6, 117.7, 85.6, 80.6, 73.5, 55.1, 50.9, 49.6, 41.9, 40.0, 36.6, 35.6, 35.5, 33.2, 32.2, 31.7, 30.5, 28.8, 26.9, 26.6, 25.9, 24.21, 24.18, 23.8, 22.9, 21.2, 21.0, 15.8. ESI-MS m/z (M+H) calculated for C₂₉H₄₆NO₄ 472.3, observed 472.3. The undesired α-isomer was obtained as a white powder (14.2 mg, 12% yield). ¹H NMR (CDCl₃, 400 MHz) δ 6.02 (m, 1H), 5.91 (s, 1H), 4.93 (m, 2H), 4.10 (m, 1H), 2.73 (m, 2H), 2.03 (m, 2H), 1.85-1.01 (m, 31H), 0.86 (s, 3H), 0.76 (s, 3H); 13 C NMR (CDCl₃, 100 MHz): δ 176.4, 173.9, 116.2, 83.7, 79.5, 73.1, 59.9, 59.7, 50.2, 49.4, 41.3, 41.1, 35.4, 35.1, 32.2, 31.3, 30.5, 27.0, 26.3, 25.6, 25.0, 23.6, 23.4, 21.3, 20.8, 20.6, 15.7, 14.1.

4.5.9. General procedure for generation of neoglycosides 6

Aglycon **2** (1 equiv) and L-xylose (1.1 equiv) were added to a glass vial equipped with a stirring flea and then were dissolved in 9:1 MeOH/CHCl₃ (5.6 mL/mmol). AcOH was added (1 equiv) and the reaction mixture was stirred at 40 °C for 4 days. The crude reaction mixture was concentrated, then suspended in 2% MeOH in CHCl₃. The crude suspension was purified on a disposable SiO₂ solid-phase extraction column. Three treatments with 2 mL of 3% MeOH/CH₂Cl₂ eluted unreacted aglycon and five treatments with 2 mL of 5% MeOH/CH₂Cl₂ eluted product. After purification, only a single product spot was observed by TLC.

4.5.9.1. 3β-Ethoxyaminodigitoxigen-β-D-xylopyranoside (6b).

Via the general procedure, **2b** (10.7 mg, 0.026 mmol), L-Xylose (4.2 mg, 0.029 mmol), and AcOH (1.1 μ L, 0.026 mmol) were reacted to provide **6b** as a white powder after purification (5.1 mg, 36%). (TLC $R_{\rm f}$ = 0.53 in 10% MeOH/CH₂Cl₂). ¹H NMR (DMSO- $d_{\rm 6}$, 400 MHz) δ 5.91 (s, 1H), 4.99–4.87 (m, 4H), 4.48 (m, 1H), 4.10 (s, 1H), 3.91 (m, 1H), 3.87 (d, 1H, *J* = 7.8), 3.68 (dd, 1H, *J* = 11.1, 5.2), 3.59 (m, 1H), 3.48–3.09 (m, 5H), 2.92 (t, 1H, *J* = 10.9), 2.73 (m,

1H), 2.05 (m, 2H), 1.93–1.05 (m, 18H), 0.99 (t, 3H, J = 6.2), 0.88 (s, 3H), 0.76 (s, 3H); HRMS m/z (M+H) calculated for C₃₀H₄₈NO₈ 550.3380, observed 550.3371.

4.5.9.2. 3β-*iso*-**Propoxyaminodigitoxigen-β-D-xylopyranoside** (**6c**). Via the general procedure, **2c** (13.1 mg, 0.030 mmol), L-xylose (5.0 mg, 0.033 mmol), and AcOH (1.7 µL, 0.030 mmol) were reacted to provide **6c** as a white powder after purification (2.4 mg, 14%). (TLC $R_{\rm f}$ = 0.42 in 10% MeOH/CH₂Cl₂). ¹H NMR (DMSO- $d_{\rm 6}$, 400 MHz) δ 5.91 (s, 1H), 4.99–4.87 (m, 4H), 4.48 (m, 1H), 4.09 (s, 1H), 3.98 (m, 1H), 3.89 (d, 1H, *J* = 8.5), 3.69 (m, 1H), 3.48–3.09 (m, 5H), 2.91 (t, 1H, *J* = 10.7), 2.73 (m, 1H), 2.05 (m, 2H), 1.86–1.05 (m, 18H), 1.07 (d, 6H, *J* = 6.2), 0.88 (s, 3H), 0.76 (s, 3H); HRMS *m/z* (M+H) calculated for C₃₁H₅₀NO₈ 564.35404, observed 564.35313.

4.5.9.3. 3β-Benzoxyaminodigitoxigen-β-D-xylopyranoside (6d).

Via the general procedure, **2d** (8.9 mg, 0.018 mmol), L-xylose (3.1 mg, 0.020 mmol), and AcOH (1.1 μ L, 0.018 mmol) were reacted to provide **6d** as a white powder after purification (3.7 mg, 33%). (TLC $R_f = 0.49$ in 10% MeOH/CH₂Cl₂). ¹H NMR (DMSO- d_6 , 400 MHz) δ 7.33 (m, 5H), 5.91 (s, 1H), 4.99–4.87 (m, 4H), 4.76 (m, 1H), 4.55 (d, 1H, J = 9.6), 4.10 (s, 1H), 3.96 (d, 1H, J = 8.4), 3.68 (dd, 1H, J = 10.7, 5.4), 3.48–3.09 (m, 5H), 2.94 (m, 1H), 2.73 (m, 1H), 2.04 (m, 3H), 1.86–1.05 (m, 18H), 0.91 (s, 3H), 0.77 (s, 3H); HRMS m/z (M+H) calculated for C₃₅H₅₀NO₈ 612.3537, observed 612.3534.

4.5.9.4. 3β-sec-Butoxyaminodigitoxigen-β-D-xylopyranoside

(**6e**). Via the general procedure, **2e** (19.2 mg, 0.043 mmol), Lxylose (7.0 mg, 0.047 mmol), and AcOH (2.5 μL, 0.043 mmol) were reacted to provide **6e** as a white powder after purification (2.5 mg, 10%). (TLC R_f = 0.36 in 10% MeOH/CH₂Cl₂). ¹H NMR (DMSO- d_6 , 400 MHz) δ 5.90 (s, 1H), 4.94 (m, 4H), 4.45 (m, 1H), 4.10 (s, 1H), 3.92–3.08 (m, 6H), 2.91 (m, 1H), 2.72 (m, 1H), 2.04 (m, 2H), 1.86–1.05 (m, 25H), 0.88 (s, 3H), 0.80 (m, 3H), 0.76 (s, 3H); HRMS *m/z* (M+NH₄) calculated for C₃₂H₅₂NO₈ 578.36914, observed 578.36721.

4.5.9.5. 3β-Cyclopentoxyaminodigitoxigen-β-D-xylopyranoside

(**6f**). Via the general procedure, **2f** (11.0 mg, 0.024 mmol), L-xylose (4.0 mg, 0.026 mmol), and AcOH (1.4 μL, 0.024 mmol) were reacted to provide **6f** as a white powder after purification (3.2 mg, 23%). (TLC R_f = 0.40 in 10% MeOH/CH₂Cl₂). ¹H NMR (DMSO- d_6 , 400 MHz) δ 5.91 (s, 1H), 4.94 (m, 4H), 4.46 (m, 1H), 4.35 (m, 1H), 4.11 (s, 1H), 3.87 (d, 1H, *J* = 9.0), 3.68 (dd, 1H, *J* = 11.0, 5.2), 3.52–3.08 (m, 4H), 2.91 (m, 1H), 2.73 (m, 1H), 2.04 (m, 2H), 1.86–1.05 (m, 27H), 0.88 (s, 3H), 0.76 (s, 3H); HRMS *m/z* (M+H) calculated for C₃₃H₅₂NO₈ 590.36906, observed 590.36964.

4.5.9.6. 3β-Cyclohexoxyaminodigitoxigen-β-D-xylopyranoside

(6g). Via the general procedure, **2g** (15.2 mg, 0.032 mmol), Lxylose (5.3 mg, 0.035 mmol), and AcOH (1.8 μL, 0.032 mmol) were reacted to provide **6g** as a white powder after purification (3.3 mg, 17%). (TLC $R_f = 0.47$ in 10% MeOH/CH₂Cl₂). ¹H NMR (DMSO- d_6 , 400 MHz) δ 5.91 (s, 1H), 4.94 (m, 4H), 4.46 (m, 1H), 4.10 (s, 1H), 3.89 (d, 1H, J = 8.3), 3.69 (dd, 1H, J = 11.0, 5.3), 3.60 (m, 1H), 3.52–3.08 (m, 4H), 2.91 (m, 1H), 2.73 (m, 1H), 2.02 (m, 4H), 1.86–1.05 (m, 27H), 0.88 (s, 3H), 0.76 (s, 3H); HRMS m/z (M+H) calculated for C₃₄H₅₄NO₈ 604.38553, observed 604.38569.

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Supplementary data

Supplementary data associated with this article can be found, in the online version, at doi:10.1016/j.carres.2011.09.019.

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