$O P(OH)_2$

 $R^2 = CH_3(CH_2)_{14}CO -$

lipid Y (2): $R^1 = CH_3(CH_2)_{10}$ -,

Chem. Pharm. Bull. 35(11)4436-4441(1987)

Lipid A and Related Compounds. XIV.¹⁾ A New Synthesis of Lipid Y, the Reducing Sugar Moiety of *Salmonella*- and *Proteus*-Type Lipid A

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(Received March 26, 1987)

An efficient synthesis of lipid Y by the use of chemoselective debenzylation as a key step is described.

Keywords——lipid A; lipid Y; glucosamine derivative; chemoselective debenzylation; lipid Y synthesis

Lipid A, a constituent of lipopolysaccharide (LPS) of gram-negative bacteria, has been shown to play an important role in the various biological activities²⁾ of LPS, such as pyrogenicity, lethal toxicity, adjuvant activity and so on. The chemical structure of lipid A consists of a $\beta(1\rightarrow 6)$ linked D-glucosamine disaccharide which carries phosphate residues at positions 1 and 4' as well as amide-bound and ester-bound D-3-hydroxy and/or acyloxy fatty acids,³⁾ as indicated in Chart 1.



- **1a**: $R^1 = CH_3(CH_2)_{10}$, $R^2 = R^3 = R^4 = H$ (*Salmonella* mutant)
- **1b**: $R^1 = CH_3(CH_2)_{10}^-$, $R^2 = CH_3(CH_2)_{12}CO_-$, $R^3 = CH_3(CH_2)_{10}CO_-$, $R^4 = H$ (*Escherichia coli*)
- 1c: $R^1 = CH_3(CH_2)_{10}^-$, $R^2 = CH_3(CH_2)_{12}CO^-$, $R^3 = CH_3(CH_2)_{10}CO^-$, $R^4 = CH_3(CH_2)_{14}CO^-$ (Salmonella minnesota)
- 1d: $R^1 = CH_3(CH_2)_{10}^{-}$, $R^2 = CH_3(CH_2)_{12}CO^{-}$, $R^3 = CH_3(CH_2)_{12}CO^{-}$, $R^4 = CH_3(CH_2)_{14}CO^{-}$ (Proteus mirabilis)

Chart 1

Although synthetic procedures have been developed, improved methods for chemoselective protection and deprotection of 2-amino-2-deoxy-D-glucose derivatives remain important, especially in the field of lipid A synthesis.^{1,4})

In a recent communication,^{1d)} we reported an efficient synthesis of lipid Y,⁵⁾ which

corresponds to the reducing glucosamine unit of Salmonella minnesota $(1c)^{3c}$ and Proteus mirabilis lipid A (1d),^{3c)} using a chemoselective debenzylation of the glycosidic benzyl group of a 2-amino-2-deoxy-D-glucose derivative that carries another benzyl group protecting a 3-hydroxytetradecanoyl substituent at O-3. In our strategy, the key intermediate (3) that we designed is useful for the synthesis of two precursors of lipid A, *i.e.*, the non-reducing unit and the reducing unit. This paper describes in detail the successful application of the key intermediate (3) to lipid Y synthesis.

In the initial stage of the synthesis of lipid Y, the key intermediate (3) was prepared starting from benzyl 2-chloroacetamido-2-deoxy- β -D-glucopyranoside (4)⁶) in two steps (Chart 2). The latter compound (4) was treated with 2,2-dimethoxypropane in dimethylformamide (DMF) in the presence of a catalytic amount of *p*-toluenesulfonic acid (*p*-TSA) to afford compound (5) in 87% yield. Removal of the chloroacetyl group of 5 was effected by forming a pyridinium salt with pyridine as a base, followed by hydrolysis to give the key intermediate (3) in 80% yield. The proton nuclear magnetic resonance (¹H-NMR) spectrum of 3 showed the presence of a doublet (J=8.1 Hz) at 4.35 ppm assigned to the anomeric proton and an AB quartet (J=7.9 Hz) at 4.57 and 4.90 ppm due to the methylene protons of the glycosidic benzyl group.

The key intermediate (3) thus obtained was applied for the synthesis of lipid Y as follows. The free amino group of 3 was acylated with optically pure (R)-3-hexadecanoyloxytetradecanoic acid and dicyclohexylcarbodiimide (DCC) in CH₂Cl₂ to afford the *N*-acylated compound (6) in 90% yield. The remaining hydroxyl group of 6 was acylated with optically pure (R)-3-benzyloxytetradecanoic acid, DCC, and a catalytic amount



of 4-dimethylaminopyridine (DMAP) in CH_2Cl_2 to afford the triacylated compound (7) in 72% yield.

Selective hydrogenolysis of the glycosidic benzyl group of 7 was examined under various conditions, as follows. At first, when a solution of 7 in benzene-MeOH (5:1) was hydrogenated for 30 h at room temperature under slight pressure in the presence of 10% Pdon-carbon, the starting compound (7) was recovered unchanged. When a solution of 7 in tetrahydrofuran (THF)-MeOH (5:1) was hydrogenated for 15 h at room temperature under atmospheric pressure in the presence of 10% Pd-on-carbon, the desired product (8) was obtained in poor yield, together with a considerable amount of the compound didebenzylated at glycosidic and O-3 protecting groups. A small amount of unchanged starting material (7) was recovered. When a solution of 7 in THF was hydrogenated for 72 h at 30 $^{\circ}$ C under 50 atm in the presence of 10% Pd-on-carbon, the expected 1-debenzylated compound (8) was isolated in 59% yield as a single anomer. NMR and thin-layer chromatographic (TLC) analyses of this 1-debenzylated product (8) indicated high chemoselectivity. The ¹H-NMR spectrum of 8 showed the presence of the methylene proton signal of the benzyl group protecting the 3-(3benzyloxy)tetradecanoyl substituent at 4.50 ppm (singlet) and the disappearance of the signal attributed to the glycosidic benzyl group. In addition, the carbon-13 nuclear magnetic resonance (13 C-NMR) spectrum of 8 showed a signal at 92.3 ppm (doublet) suggestive of the α -anomeric configuration. As a result of the improvement of chemoselectivity of the debenzylation of 7, the most promising result was obtained as follows. When a solution of 7 in THF-EtOH (1:1) was hydrogenated for 38 h at 30 °C under slight pressure in the presence of 10% Pd-on-carbon, the desired product (8) was obtained in an acceptable yield of 64% as a mixture of anomers (α : β = 3:1). This method is satisfactory for practical use. In the ¹H-NMR spectrum of 8, two sets of doublet at 6.14 and 6.54 ppm were assigned to the amide protons of the α -anomer and the β -anomer, respectively.

This assignment was verified by observing the disappearance of the ¹H-NMR signal of the β -anomer after treatment with an anomerization reagent. The α/β ratio of **8** was determined by integration of the amide proton signals in the ¹H-NMR spectrum. Complete conversion of β - into α -anomer was observed when the mixture was dissolved in THF–AcOH (3:1) and stirred for 48 h at 45 °C.

The glycosidic hydroxyl group of **8** was then phosphorylated with dibenzylphosphorochloridate and *n*-butyllithium in THF at $-70 \,^{\circ}C.^{7}$ The reaction mixture was directly hydrogenolyzed with 10% Pd-on-carbon to afford the 1-phosphate (**9**) in 48% yield after purification by preparative TLC (CHCl₃-MeOH = 5:1). Deprotection of the remaining benzyl group of **9** was carried out by hydrogenolysis over Pd-black in THF-MeOH (1:3) to afford **10** in 63% yield after purification by preparative TLC (CHCl₃-MeOH = 5:1). Finally, deprotection of **10** by treatment with 90% AcOH gave **2** in 91% yield after purification by preparative TLC (CHCl₃-MeOH = 5:1). The triacylglucosamine-1-phosphate (**2**) was clearly positive with the specific spray reagent for the phosphoric group.⁸ The structure of **2** was assigned on the basis of the positive fast atom bombardment mass spectrometry (FAB MS), which showed an (M+Na)⁺ ion at m/z 973, (M-H₂PO₄)⁺ at 853, (M-C₁₆+Na+H)⁺ at 734, and (M-C₁₆-OH-C₁₄-H₂PO₄+2H)⁺ at 388. The specific rotation of **2** was in good agreement with that of lipid Y reported by Shiba's group.⁹ The structures of all compounds were characterized by ¹H- and ¹³C-NMR spectroscopies, as well as infrared (IR) spectroscopy and elemental analyses.

In order to check the limitations of this chemoselective debenzylation, we examined the hydrogenation of 12 in THF at 30 °C for 24 h in the presence of 10% Pd-on-carbon. In the case of 12, the benzyl group protecting the 2-(3-benzyloxy)tetradecanamido substituent was removed as readily as the glycosidic benzyl group, to give 13 in 68% yield. These results suggested that the order of reactivity of debenzylation is the benzyl group on an amide



substituent \approx the glycosidic benzyl group > the benzyl group on an ester substituent.

This method of chemoselective removal of the benzyl group should be of great help for the synthesis of natural products such as complex carbohydrates.

Experimental

All melting points are uncorrected. ¹H-NMR spectra were recorded on a JEOL JNM-FX (90 MHz) FT-NMR spectrometer with tetramethylsilane (in CDCl₃) as an internal standard. ¹³C-NMR spectra were recorded on a JEOL JNM-FX90Q (22.5 MHz) FT-NMR spectrometer with tetramethylsilane (in CDCl₃) as an internal standard reference. Abbreviations are as follows: s, singlet; br s, broad singlet; d, doublet; t, triplet; q, quartet; m, multiplet. IR spectra were recorded on a JASCO A-202 infrared spectrophotometer. Optical rotations were determined with a JASCO DIP-140 digital polarimeter.

Column chromatography was carried out on silica gel (Kiesel gel-60, 70-230 mesh, Merck). TLC on Kiesel gel 60-F (Merck) was used to monitor the reaction and to ascertain the purity of reaction products. The spots were visualized by spraying with aqueous sulfuric acid and then heating.

Benzyl 2-Chloroacetamido-2-deoxy-4,6-O-isopropylidene- β -D-glucopyranoside (5) — 2,2-Dimethoxypropane (24.9 g, 240 mmol) was added to a stirred solution of benzyl 2-chloroacetamido-2-deoxy- β -D-glucopyranoside (4) (24.4 g, 71 mmol), prepared as described in the literature,⁶¹ and *p*-TSA (1.38 g, 8 mmol) in DMF (150 ml) at room temperature under nitrogen. After 12 h, the reaction mixture was poured into a solution of water (1200 ml) and 5% aqueous sodium hydroxide (13 ml). The whole was extracted with three 150 ml portions of ethyl acetate. The organic extracts were combined, washed with water (100 ml), and dried (MgSO₄). After removal of the solvent, the residue was purified by crystallization from *n*-hexane to furnish 5 (23.9 g, 87%) as a white powder, mp 173—176 °C. [α]^{2D}₂ – 91.4 ° (*c* = 1.15, CHCl₃). IR (KBr): 3456 (OH), 3330 (NH), 1694 (amide), 853 (Me₂C), 700 (Ph) cm⁻¹. ¹H-NMR (CDCl₃) δ : 1.42 and 1.52 (each 3H, s, Me₂C), 3.99 (2H, s, COCH₂), 4.44—4.98 (3H, m, CH₂Ph and H-1), 7.31 (5H, s, Ph). *Anal.* Calcd for C₁₈H₂₄ClNO₆: C, 56.03; H, 6.27; N, 3.63. Found: C, 55.95; H, 6.28; N, 3.68.

Benzyl 2-Amino-2-deoxy-4,6-O-isopropylidene-\beta-D-glucopyranoside (3)—A solution of 5 (23.9 g, 62 mmol) in pyridine (120 ml) was heated at 85—90 °C for 1.5 h, then allowed to cool. The solvent was evaporated off and the residue was dissolved in a solution (152 ml) of 5% aqueous sodium hydroxide and methanol (1:1), then stirred at 30 °C for 16 h. After removal of the solvent, the residue was dissolved in chloroform (180 ml), washed with water, and dried (MgSO₄). After removal of the solvent, the residue was purified by crystallization from MeOH to furnish 3 (15.3 g, 80%) as a white powder, mp 132—133 °C. $[\alpha]_{D}^{22} - 98.0^{\circ}$ (c = 1.25, CHCl₃). IR (KBr): 3572 (OH), 3376 (NH), 854 (Me₂C), 692 (Ph) cm⁻¹. ¹H-NMR (CDCl₃) δ : 1.42 and 1.50 (each 3H, s, Me₂C), 4.35 (1H, d, J = 8.1 Hz, H-1), 4.57 and 4.90 (each 1H, d, J = 7.9 Hz, CH₂Ph), 7.33 (5H, s, Ph). Anal. Calcd for C₁₆H₂₃NO₅: C, 62.12; H, 7.49; N, 4.52. Found: C, 61.94; H, 7.44; N, 4.55.

Benzyl 2-Deoxy-2-[(*R*)-3-hexadecanoyloxytetradecanamido]-4,6-*O*-isopropylidene-β-D-glucopyranoside (6) DCC (0.297 g, 1.44 mmol) was added to a stirred solution of 5 (0.371 g, 1.20 mmol) and (*R*)-3-hexadecanoyloxytetradecanoic acid (0.695 g, 1.44 mmol) in dry dichloromethane (8 ml) at 0 °C under nitrogen. The mixture was stirred for 5 h at 0 °C, then at room temperature for 12 h. The resulting suspension was filtered through Celite and evaporated. The residue was chromatographed on silica gel with chloroform–ether (20:1) to give 6 (0.840 g, 90%), mp 72–74 °C. [α]_D²⁰ –41.1 ° (*c* = 1.13, CHCl₃). IR (KBr): 3440 (OH), 3376 (NH), 1731 (ester), 1673 (amide), 853 (Me₂C), 697 (Ph) cm⁻¹. ¹H-NMR (CDCl₃) δ: 0.89 (6H, t, *J* = 5.4 Hz, (CH₂)₁₀CH₃ and (CH₂)₁₄CH₃), 1.25 (48H, brs, (CH₂)₁₀CH₃ and (CH₂)₁₄CH₃), 1.44 and 1.53 (each 3H, s, Me₂C), 2.13–2.52 (4H, m, COCH₂ × 2), 4.61 and 4.89 (each 1H, d, J=8.1 Hz, CH₂Ph), 6.19 (1H, br d, J=7.8 Hz, NH), 7.32 (5H, s, Ph). ¹³C-NMR (CDCl₃) δ : 99.9 (d, C-1 and s, Me₂C), 171.3, 174.0 (s, $C=O \times 2$). Anal. Calcd for C₄₆H₇₉NO₈ · 1/2H₂O: C, 70.55; H, 10.30; N, 1.79. Found: C, 70.83; H, 10.22; N, 2.17.

Benzyl 3-*O*-[(*R*)-3-Benzyloxytetradecanoyl]-2-deoxy-2-[(*R*)-3-hexadecanoyloxytetradecanamido]-4,6-*O*-isopropylidene-β-D-glucopyranoside (7)—DCC (0.161 g, 0.78 mmol) was added to a stirred solution of 6 (0.503 g, 0.65 mmol), (*R*)-3-benzyloxytetradecanoic acid (0.261 g, 0.78 mmol) and 4-dimethylaminopyridine (0.032 g, 0.26 mmol) in dry dichloromethane (5 ml) at 0 °C under nitrogen. The mixture was stirred for 5 h at 0 °C, then at room temperature for 12 h. The resulting suspension was filtered through Celite and evaporated. The residue was chromatographed on silica gel with chloroform–isopropyl ether (20:1) to give 7 (0.508 g, 72%) as a syrup. $[\alpha]_D^{20}$ –21.1 ° (*c*=1.80, CHCl₃). IR (neat): 3332 (NH), 1732 (ester), 1659 (amide), 860 (Me₂C), 696 (Ph) cm⁻¹. ¹H-NMR (CDCl₃) δ: 0.88 (9H, t, *J*=4.9 Hz, (CH₂)₁₀CH₃ × 2 and (CH₂)₁₄CH₃), 1.26 (68H, brs, (CH₂)₁₀CH₃ × 2 and (CH₂)₁₄CH₃), 1.46 and 1.58 (each 3H, s, Me₂C), 2.05–2.70 (6H, m, COCH₂ × 3), 4.49 (2H, s, –CH₂–CH–OCH₂Ph), 4.57 and 4.87 (each 1H, d, *J*=7.6 Hz, –O–CH–OCH₂Ph), 5.89 (1H, brd, *J*=9.0 Hz, NH), 7.29 (10H, s, Ph × 2). ¹³C-NMR (CDCl₃) δ: 9.9.7 (d, C-1), 100.7 (s, Me₂C), 169.6, 171.5, 173.5 (s, :C=O×3). Anal. Calcd for C₆₇H₁₁₁NO₁₀: C, 73.79; H, 10.26; N, 1.28. Found: C, 74.05; H, 10.12; N, 1.30.

3-O-[(R)-3-Benzyloxytetradecanoyl]-2-deoxy-2-[(R)-3-hexadecanoyloxytetradecanamido]-4,6-O-isopropylidene- α -D-glucopyranose (8) — Compound 7 (0.105 g, 0.105 mmol) was dissolved in THF-EtOH (1:1) (10 ml) and the solution was stirred under atmospheric pressure of H₂ in the presence of 10% Pd-on-carbon (87 mg) for 38 h at 30 °C. The catalyst was filtered off and the filtrate was evaporated *in vacuo*. The residue was again dissolved in THF-AcOH (3:1) (2.5 ml) and the mixture was kept at 45 °C for 48 h. After removal of the solvent, the residue was chromatographed on neutral aluminium oxide W200 with ether-hexane (10:1) to give 8 (0.082 g, 64%) as a syrup. [α]₂^{D3} + 12.7 ° (*c* = 1.07, CHCl₃). IR (neat): 3320 (OH, NH), 1739 (ester), 1659 (amide), 858 (Me₂C), 694 (Ph) cm⁻¹. ¹H-NMR (CDCl₃) δ : 0.88 (9H, t, *J*=6.0 Hz, (CH₂)₁₀CH₃ × 2 and (CH₂)₁₄CH₃), 1.25 (68H, br s, (CH₂)₁₀CH₃ × 2 and (CH₂)₁₄CH₃), 1.43 (6H, s, Me₂C), 2.17–2.73 (6H, m, COCH₂ × 3), 4.50 (2H, s, -CH₂-CH-OCH₂Ph), 6.14 (1H, br d, *J*=9.0 Hz, NH), 7.31 (5H, s, Ph). ¹³C-NMR (CDCl₃) δ : 92.3 (d, C-1), 99.8 (s, Me₂C), 170.1, 172.2, 173.4 (s, :C = O × 3). Anal. Calcd for C₆₀H₁₀₅NO₁₀: C, 72.03; H, 10.58; N, 1.40. Found: C, 71.83; H, 10.51; N, 1.48.

3-O-[(R)-Benzyloxytetradecanoyl]-2-deoxy-2-[(R)-3-hexadecanoyloxytetradecanamido]-4,6-O-isopropylidenea-D-glucopyranosyl-1-phosphate (9)—n-Butyllithium (1.6 m in n-hexane) (0.13 ml, 0.21 mmol) was added to a stirred solution of 8 (0.172 g, 0.17 mmol) in dry THF (4.0 ml) at $-65 \,^{\circ}$ C under nitrogen. After 2 min, dibenzylphosphorochloridate (0.072 g, 0.26 mmol) in dry THF (0.5 ml) was added at the same temperature and then the mixture was stirred for a further 10 min at $-50 \,^{\circ}$ C. The whole mixture was immediately subjected to hydrogenolysis over 10% Pdon-carbon (80 mg) for 20 h at 30—40 $\,^{\circ}$ C under 50 atm to give 9 (0.089 g, 48%) as a syrup after purification by preparative TLC (CHCl₃-CH₃OH = 5 : 1). [α]₂₂²² + 17.4 $\,^{\circ}$ (c = 0.76, CHCl₃). IR (neat): 3450 (OH, NH), 1733 (ester), 1660 (amide), 1260 (\geq P=O), 865 (Me₂C) cm⁻¹. ¹H-NMR (CDCl₃) δ : 0.89 (9H, t, J = 6.1 Hz, (CH₂)₁₀CH₃ × 2 and (CH₂)₁₄CH₃), 1.25 (68H, brs, (CH₂)₁₀CH₃ × 2 and (CH₂)₁₄CH₃), 1.43 (6H, s, Me₂C), 2.11—2.61 (6H, m, COCH₂ × 3), 7.30 (5H, brs, Ph). Anal. Calcd for C₆₀H₁₀₆NO₁₃P: C, 66.70; H, 9.89; N, 1.30. Found: C, 66.39; H, 9.43; N, 1.09.

2-Deoxy-2-[(R)-3-hexadecanoyloxytetradecanamido]-3-O-[(R)-3-hydroxytetradecanoyl]-4,6-O-isopropylidene- α -D-glucopyranosyl-1-phosphate (10) — Compound 9 (0.038 g, 0.035 mmol) was dissolved in THF-MeOH (1:3) (5 ml) and hydrogenolyzed at 30—35 °C under slight pressure in the presence of Pd-black (22 mg) for 48 h. The catalyst was filtered off and the filtrate was evaporated *in vacuo*. The residue was purified by preparative TLC (CHCl₃-MeOH = 5:1) to afford 10 (0.022 g, 63%) as a colorless powder, mp 89—92 °C. $[\alpha]_{2}^{24}$ +15.0° (c = 0.44, CHCl₃). IR (KBr): 3450 (OH, NH), 1733 (ester) (amide), 1260 (\Box P=O), 865 (Me₂C) cm⁻¹. Anal. Calcd for C₅₃H₁₀₀NO₁₃P·2H₂O: C, 62.02; H, 10.21; N, 1.36. Found: C, 61.77; H, 10.23; N, 1.67.

2-Deoxy-2-[(R)-3-hexadecanoyloxytetradecanamido]-3-*O***-[(R)-3-hydroxytetradecanoyl]-2-deoxy-** α **-D-gluco-pyranosyl-1-phosphate (2)**—A solution of **10** (0.022 g, 0.022 mmol) in acetic acid and water (9:1) (0.5 ml) was heated at 85 °C for 15 min. After removal of the solvent the residue was subjected to preparative TLC with CHCl₃–CH₃OH (5:1) to give **2** (0.019 g, 91%) after lyophilization from dioxane, mp 88–90 °C. [α]₂₆²⁶ +11.7 ° (c=0.24, CHCl₃). [lit.⁹¹ [α]₁₃¹³ +10.0 ° (c=0.53, CHCl₃)]. IR (KBr): 3400 (OH, NH), 1735 (ester), 1658 (amide) cm⁻¹. Positive FAB MS (M+Na)⁺ at m/z 973, (M – H₂PO₄)⁺ at m/z 853, (M – C₁₆ + Na + H)⁺ at m/z 734, (M – C₁₆ – H₂PO₄ + H)⁺ at m/z 614, (M – C₁₆ – OH – C₁₄ – H₂PO₄ + 2H)⁺ at m/z 388. *Anal*. Calcd for C₅₀H₉₆NO₁₃P·3H₂O: C, 59.80; H, 10.24; N, 1.39. Found: C, 59.70; H, 9.86; N, 1.35.

Benzyl 2-[(R)-3-Benzyloxytetradecanoyloxytetradecanamido]-2-deoxy-4,6-O-isopropylidene-\beta-D-glucopyranoside (11)—DCC (0.149 g, 0.72 mmol) was added to a stirred solution of 3 (0.185 g, 0.60 mmol) and (R)-3-benzyloxy-tetradecanoic acid (0.241 g 0.72 mmol) in dry dichloromethane (2 ml) at 0 °C under nitrogen. The mixture was stirred for 5 h at 0 °C, then at room temperature for 18 h. The resulting suspension was filtered through Celite and the filtrate was evaporated. The residue was chromatographed on silica gel with chloroform–acetone (40:1) to give 10 (0.273 g, 73%), mp 60–63 °C. IR (neat): 3440 (OH), 3284 (NH), 1652 (amide), 861 (Me₂C), 692 (Ph) cm⁻¹. Anal. Calcd for C₃₇H₅₅NO₇: C, 71.01; H, 8.86; N, 2.24. Found: C, 70.88; H, 8.75; N, 2.34.

Benzyl 2-[(R)-3-Benzyloxytetradecanamido]-2-deoxy-3-O-[(R)-3-hexadecanoyloxytetradecanoyl]-4,6-O-iso-

propylidene- β -D-glucopyranoside (12) DCC (0.064 g, 0.31 mmol) was added to a stirred solution of 11 (0.162 g, 0.26 mmol), (*R*)-3-hexadecanoyloxytetradecanoic acid (0.150 g, 0.31 mmol) and DMAP (0.013 g, 0.11 mmol) in dry dichloromethane (2 ml) at 0 °C under nitrogen. The mixture was stirred for 5 h at 0 °C, then at room temperature for 12 h. The resulting suspension was filtered through Celite and the filtrate was evaporated. The residue was chromatographed on silica gel with chloroform-isopropyl ether (10:1) to give 11 (0.253 g, 90%) as a syrup. $[\alpha]_D^{22} - 25.6^\circ$ (*c* = 2.05, CHCl₃). Anal. Calcd for C₆₇H₁₁₁NO₁₀: C, 73.79; H, 10.26; N, 1.28. Found: C, 73.63; H, 10.30; N, 1.18.

Benzyl 2-Deoxy-3-*O*-[(*R*)-3-hexadecanoyloxytetradecanoyl]-2-[(*R*)-3-hydroxytetradecanamido]-4,6-*O*-isopropylidene-β-D-glucopyranoside (13) Compound 12 (0.090 g, 0.083 mmol) was dissolved in THF (6 ml) and stirred under 50 atm of H₂ in the presence of 10% Pd-on-carbon (65 mg) for 24 h at 30 °C. The catalyst was filtered off and the filtrate was evaporated *in vacuo*. The residue was chromatographed on neutral aluminium oxide W200 with ether-hexane (2:1) to give 13 (0.060 g, 68%), mp 79–83 °C. $[\alpha]_D^{20} - 27.5^\circ$ (*c*=0.36, CHCl₃). IR (neat): 3296 (OH, NH), 1739 (ester), 1655 (amide), 860 (Me₂C) cm⁻¹. ¹H-NMR (CDCl₃) δ : 0.87 (9H, t, *J*=4.4 Hz, (CH₂)₁₀CH₃ × 2 and (CH₂)₁₄CH₃), 1.25 (68H, brs, (CH₂)₁₀CH₃ × 2 and (CH₂)₁₄CH₃), 1.43 (6H, s, Me₂C), 2.50–2.66 (6H, m, COCH₂ × 3), 4.58 and 4.87 (each 1H, d, *J*=11.7 Hz, -O-CH-OCH₂Ph), 6.13 (1H, brd, *J*=8.6 Hz, NH), 7.30 (5H, brs, Ph). ¹³C-NMR (CDCl₃) δ : 99.7 (d, C-1), 100.5 (s, Me₂C). *Anal*. Calcd for C₆₀H₁₀₅NO₁₀ · 5H₂O: C, 66.08; H, 10.63; N, 1.28. Found: C, 66.09; H, 10.72; N, 1.63.

Acknowledgment The authors are indebted to Dr. K. Narita and the staff of the Analysis Center of this college for microanalysis. This work was supported in part by a Grant-in-Aid from Tokyo Biochemical Research Foundation.

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