



Carbohydrate Research 312 (1998) 77–83

Note

Synthesis and glycosidic coupling reaction of substituted 2,6-dioxabicyco[3.1.1] heptanes: 1,3-anhydro-2-azido-4,6-di-O-benzyl-2-deoxy- β -D-mannopyranose

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Received 8 September 1997; accepted 6 June 1998

Abstract

The title 1,3-anhydro sugar was synthesized from methyl α -D-glucopyranoside. The key intermediate for the synthesis was 3-O-acetyl-2-azido-4,6-di-O-benzyl-2-deoxy- α -D-mannopyranosyl chloride (11) which was transformed into the target compound by ring closure with potassium *tert*-butoxide. © 1998 Elsevier Science Ltd. All rights reserved

Keywords: 2,6-Dioxabicyclo[3.1.1]heptanes; Synthesis; Coupling reaction

2-Amino-2-deoxy-D-mannose occurs in important natural materials. For example, the polysaccharide linked to the peptidoglycan of the cell wall of *Micrococcus lysodeikticus* contains residues of both D-glucose and 2-amino-2-deoxy-mannuronic acid [1], the *O*-antigenic polysaccharide from a strain of *Aeromonas caviae*, isolated from the stools of a patient with diarrhea, is composed of a penta-saccharide unit containing *N*-acetyl-mannosamine [2a], and the *O*-specific polysaccharide chain of lipopolysaccharide of *B. plantarii* is composed of *N*-acetyl-mannosamine and rhamnose [2b]. As a part of our program on the synthesis of the 2,6-dioxabicyclo[3.1.1]heptane ring system occurring in

thromboxane A_2 (TXA₂) [3,4], a compound of substantial importance in biological chemistry, we have investigated 1,3-anhydro- β -L-rhamno- [5], - β -D-galacto- [6], -6-deoxy- β -D-gluco- [7], -6-azido-6deoxy- β -D-manno- [8], - β -D-fuco- [9], - β -D-talo-[10], and $-\alpha$ -L-arabinopyranose [11] benzyl ethers. The synthesis of 1,3-anhydro- β -D-gluco- [12,13] and $-\beta$ -D-mannopyranose derivatives [14,15] had been reported earlier by Schuerch's group. We now report the synthesis of 1,3-anhydro-2-azido-4,6di-*O*-benzyl-2-deoxy-β-D-mannopyranose stereoregular polymerization and subsequent deprotection could afford α -(1 \rightarrow 3) linked 2-amino-2-deoxy-D-mannopyranan and whose glycosidic coupling reaction followed by deblocking can afford oligosaccharides containing mannosamine units.

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1. Results and discussion

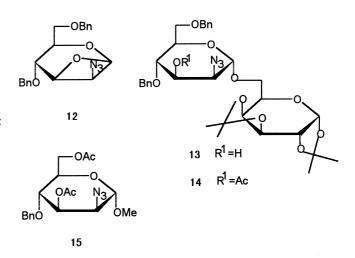
Methyl 4,6-di-*O*-benzyl- α -D-glucopyranoside (1) [16], prepared from methyl 2,3-di-O-allyl-4,6-di-Obenzyl- α -D-glucopyranoside [17] via deallylation, was selectively 2-O-allylated by either the phase transfer method or via a dibutylstannylene complex to give methyl 2-O-allyl-4,6-di-O-benzyl- α -Dglucopyranoside 2. The dibutylstannylene method gave better selectivity and yield (72%), while the phase transfer method is more suitable for large scale preparations. Benzovlation of 2 with benzovl chloride in pyridine gave ester 3, which was deallylated with palladium chloride (1/20 w/w) [18] in methanol at room temperature to give methyl 3-Obenzoyl-4,6-di-*O*-benzyl-*a*-D-glucopyranoside crystals in good yield (75%). Isomerization of the allyl group of 3 with tris(triphenylphosphine)rhodium(I) chloride followed by acid treatment was also used successfully for deallylation (80% yield). Triflation of compound 4 with triflic anhydride in dichloromethane and pyridine at -10 °C, then at room temperature for 4h furnished methyl 3-O-benzoyl-4,6-di-O-benzyl-2-O-trifluoromethanesulfonyl- α -D-glucopyranoside (5). Treatment of 5 with sodium azide in DMF at 80 °C for 2-3 h gave methyl 2-azido-3-O-benzoyl-4,6-di-O-benzyl-2-deoxy- α -D-mannopyranoside (6).

In the conversion of **5** to **6**, some decomposition occurred when the reaction time was too long, and the addition of ammonium chloride reduced the decomposition [19]. Debenzoylation of **6** with a catalytic amount of sodium methoxide in methanol to give **7**, followed by acetylation with acetic anhydride in pyridine, gave methyl 3-*O*-acetyl-2-azido-4,6-di-*O*-benzyl-2-deoxy-α-D-mannopyranoside (**8**) quantitatively. Acetolysis of **8** with acetic

anhydride-acetic acid using sulfuric acid as the catalyst $(Ac_2O/AcOH/H_2SO_4 = 50/20/0.1)$ furnished 1,3-di-O-acetyl-2-azido-4,6-di-O-benzyl-2deoxy-α-D-mannopyranose (10) and methyl 3,6-di-O-acetyl-2-azido-4-O-benzyl-2-deoxy- α -D-mannopyranoside (15) in a ratio of 1:1 as determined by ¹H NMR. TLC indicated that compounds **10** and 15 had the same R_f value, and could not be separated by HPLC, but further reaction products were easily separated. Since it was difficult to monitor the acetolysis by TLC and, to separate the products by column chromatography, and since the yields of acetolysis were variable, another method was used for the preparation of the 1,3-diacetate. Thus conversion of 8 to 9 by aqueous hydrolysis was carried out; hydrolysis in 70% acetic acid in the presence of p-toluenesulfonic acid or camphorsulfonic acid [20] at 100 °C for 16 h gave 3-Oacetyl-2-azido-4,6-di-O-benzyl-2-deoxy-D-mannopyranose (9) in an acceptable yield (65%), while hydrolysis in 70-80% acetic acid in the presence of hydrochloric acid produced a complex, unseparable mixture. Acetylation of 9 by standard methods afforded 10 as a mixture of α and β anomers in a ratio of 5/1. Chlorination of 10 with hydrogen chloride in diethyl ether furnished the key intermediate, 3-O-acetyl-2-azido-4,6-di-O-benzyl-2-deoxy- α -D-mannopyranosyl chloride (11) in satisfactory yield (84%). Ring closure of 11 proceeded smoothly with potassium tert-butoxide in oxolane, affording 1,3-anhydro-2-azido-4,6-di-Obenzyl-2-deoxy- β -D-mannopyranose (12) in good yield (82.5%). The 1,3-anhydro sugar was identified by elemental analysis and from its ¹H NMR spectrum, which showed a characteristic doublet at 5.39 for H-1 with ${}^{4}J_{1.3} = 3.6 \,\text{Hz}$, a triplet at δ 4.49 for H-3 with $J_{1,3} = J_{3,4} = 3.6 \,\text{Hz}$ and a singlet [5]

OBN
OR2
OR3
OR3
OR3
N3
R1

$$R^1 = R^2 = H$$
 $R^2 = H$
 $R^3 = OBz$
 $R^2 = AII R^2 = H$
 $R^3 = OBz$
 $R^3 = AII R^2 = H$
 $R^3 = OBz$
 $R^3 = AII R^2 = H$
 $R^3 = AII R^3 = AIII R^3 = AIII$



[15] at δ 4.21 for H-2. The anhydrosugar **12** was quite reactive; ring-opening with methanol in the presence of ZnCl₂ afforded the α -linked methyl mannopyranoside **7** as the sole product, while its coupling reaction with 1,2:3,4-di-O-isopropylidene- α -D-galactopyranose in dry oxolane with ZnCl₂ as the promoter gave α -linked disaccharide **13** in good yield (76%). Acetylation of **13** with acetic anhydride in pyridine gave **14** quantitatively, and its ¹H NMR spectrum showed a doublet of doublets at δ 5.35 ($J_{2',3'}$ = 3.9 Hz, $J_{3',4'}$ = 9.6 Hz) arising from H-3 of the mannose moiety and a singlet at δ 2.03 (CH₃CO), further confirming the structure of **12**.

2. Experimental

General methods.—Optical rotations were determined at 20 °C with a Perkin-Elmer Model 241-MC automatic polarimeter. Melting points were determined with a Mel-Temp apparatus and are uncorrected. ¹H and ¹³C NMR spectra were recorded on Varian XL-400 and XL-200 spectrometers in CDCl₃ solutions. Chemical shifts are given in ppm downfield from Me₄Si. Analytical LC was carried out in stainless-steel columns packed with Silica Gel (10×150 mm or 4.6×250 mm) or Lichrosorb-NH₂ $(4.6 \times 250 \,\mathrm{mm})$, with peak detection by a differential refractometer (Perkin-Elmer LC-25 RI Detector). A mixture of ethyl acetate and petroleum ether (bp 60–90 °C) was used as the eluent, at a flow rate of 1-4 mL min⁻¹. TLC was performed on Silica Gel G and HF, with detection either by charring with 30% (v/v) H₂SO₄ in MeOH or by UV light. Preparative chromatography was performed on columns (16×240 , 18×300 , and 35×400 mm) of Silica Gel (100–200 mesh).

Methyl 2-O-allyl-4,6-di-O-benzyl-α-D-glucopyranoside (2).—Method A. To a solution of compound 1 (10.5 g, 28 mmol) [16], tetrabutyl-ammonium hydrogen sulfate (1 g, 3 mmol), and allyl bromide (4 mL, 46 mmol) in dichloromethane (200 mL) was added aqueous sodium hydroxide (100 mL, 5%), and the mixture was stirred at room temperature for 48 h. TLC (2/1 petroleum ether—ethyl acetate) indicated that the reaction was complete. The mixture was extracted with dichloromethane and, washed with water, and the organic layer was concentrated to a syrup and purified by column chromatography using 2/1 petroleum ether-ethyl acetate as the eluent to give syrupy 2 (7 g, 60%).

Method B. Compound 1 (1g, 2.7 mmol) and dibutyltin oxide (720 mg, 3.0 mmol) were suspended in methanol (10 mL), the mixture was refluxed for 2–3 h until the suspension became clear, and refluxing was continued for 1 h. The solution was cooled and evaporated to give a white, foamy residue. To the residue was added dry toluene (10 mL), tetrabutylammonium iodide (1 g, 2.7 mmol) and allyl bromide (0.3 mL, 3.5 mmol), and the mixture was boiled for 16h, at the end of which time TLC (2/1 petroleum ether-ethyl acetate) showed the disappearance of the starting material. Sodium hydrogen carbonate (0.4 g) was added and, the reaction mixture was steam distilled to remove excess allyl bromide. The resulting syrup was subjected to chromatography (2/1 petroleum etherethyl acetate) over silica gel to give 2 as a syrup $(0.8 \text{ g}, 72\%); [\alpha]_D + 107^\circ (c 0.4, \text{CHCl}_3); {}^1\text{H NMR}$ (CDCl₃): δ 7.38–7.20 (m, 10 H, Ph-H), 5.94 (m, 1 H, J_{trans} 17.3 Hz, J_{cis} 10.0 Hz, J 6.0 Hz, $CH_2 = CH$ -CH₂), 5.30 (m, 1 H, J_{trans} 17.3 Hz, 2J 1. $\bar{4}$ Hz, 4J 1.2 Hz, $CHH = CH-CH_2$), 5.22 (m, 1 H, J_{cis} 10.0 Hz, ${}^{2}J$ 1.4 Hz, ${}^{4}J$ 1.2 Hz, CHH = CH-CH₂), 4.86 (d, 1 H, J_{1,2} 3.7 Hz, H-1), 4.85, 4.53 (q_{AB}, 2 H, ^{2}J 11.1 Hz, H, Ph CH_{2}), 4.65, 4.50 (q_{AB}, 2 H, ^{2}J 12.1 Hz, Ph*CH*₂), 4.16 (m, 2 H, *J* 6.0 Hz, ⁴*J* 1.2 Hz, $CH_2 = CH - CH_2$, 4.04 (t, 1 H, $J_{2,3}$ 9.3 Hz, $J_{3,4}$ 9.3 Hz, H-3), 3.78-3.64 (m, 3 H, H-5,6), 3.59 (t, 1 H, $J_{3,4}$ 9.3 Hz, $J_{4,5}$ 9.3 Hz, H-4), 3.39 (dd, 1 H, $J_{1,2}$ 3.7 Hz, $J_{2,3}$ 9.3 Hz, H-2), 3.40 (s, 3 H, OCH₃). Anal. Calcd for $C_{24}H_{30}O_6$: C, 69.57; H, 7.25. Found: C, 69.55; H, 7.45.

*Methyl 2-O-allyl-3-O-benzoyl-4,6-di-O-benzyl-α-*D-glucopyranoside (3).—To a cold solution (0 °C) of 2 (2.96 g, 7.1 mmol) in dichloromethane (40 mL) and pyridine (4 mL) was added benzoyl chloride (1.6 mL), and the mixture was allowed to gradually warm to ambient temperature for 4h, at the end of which time TLC (3/1 petroleum ether-ethyl acetate) indicated that the reaction was complete. The mixture was poured into ice water (100 mL) and, extracted with dichloromethane, and the organic phase was washed with 1 M HCl solution twice (50 mL) and, then with satd NaHCO₃ and water, dried over Na₂SO₄ and concentrated. Column chromatography (3/1 petroleum ether-ethyl acetate) of the residue gave 3 as a syrup in quantitative yield (3.7 g, 100%); $[\alpha]_D$ +41° (c 0.5, CHCl₃); ¹H NMR (CDCl₃): δ 8.04 (d, 2 H, J 7 Hz. Bz-H), 7.60– 6.98 (m, 13 H, Ph-*H* and Bz-*H*), 5.83–5.63 (m, 2 H, J_{trans} 17.9 Hz, J_{cis} 10.0 Hz, J 5.7 Hz, $J_{2.3}$ 9.3 Hz, $J_{3.4}$ 9.3 Hz, $CH_2 = CH - CH_2$, H-3), 5.15 (m, 1 H, J_{trans}

17.9 Hz, 2J 1.4 Hz, 4J 1.2 Hz, $CHH = CH-CH_2$), 5.07 (m, 1H, J_{cis} 10.0 Hz, 2J 1.4 Hz, 4J 1.2 Hz, $CHH = CH-CH_2$), 4.89 (d, 1 H, $J_{1,2}$ 3.3 Hz, H-1), 4.68, 4.52 (q_{AB}, 2 H, 2J 12.0 Hz, Ph CH_2), 4.49, 4.38 (q_{AB}, 2 H, 2J 10.7 Hz, Ph CH_2), 4.03 (m, 2 H, J 5.7 Hz, 4J 1.2 Hz, $CH_2 = CH-CH_2$), 3.87–3.69 (m, 3 H, H-5,6), 3.70 (t, 1 H, $J_{3,4}$ 9.3 Hz, $J_{4,5}$ 9.3 Hz, H-4), 3.63 (dd, 1 H, $J_{1,2}$ 3.3 Hz, $J_{2,3}$ 9.3 Hz, H-2), 3.43 (s, 3 H, O CH_3). Anal. Calcd for $C_{31}H_{34}O_7$: C, 71.81; H, 6.56. Found: C, 71.62; H, 6.89.

3-O-benzoyl-4,6-di-O-benzyl-a-D-gluco-Methyl pyranoside (4).—Method A. To a solution of compound 3 (0.7 g, 1.4 mmol) in ethanol (90%, 5 mL) was added tris(triphenylphosphine)rhodium chloride (35 mg), and the reaction mixture was heated under reflux for 12 h, at the end of which time TLC (2/1 petroleum ether-ethyl acetate) indicated the disappearance of the starting material. Hydrochloric acid (1 M, 0.5 mL) was added and the mixture was boiled for a further 2h. The solution was concentrated, the residue was dissolved in dichloromethane, and the solution was washed with satd NaHCO₃, dried over Na₂SO₄, and concentrated. Column chromatography (2/1 petroleum ether-ethyl acetate) of the residue gave 4 as crystals $(0.52 \,\mathrm{g}, \,80\%).$

Method B. To a solution of compound 3 (4.33 g, 8.4 mmol) in methanol (60 mL) was added palladium chloride (220 mg), and the mixture was stirred at room temperature for 12h, at the end of which time TLC (2/1 petroleum ether-ethyl acetate) showed the disappearance of the starting material. The solution was concentrated, and the insoluble palladium chloride was removed by centrifugation. Purification by column chromatography using petroleum ether–ethyl acetate (2/1) as the eluent gave compound 4 as white crystals (3 g, 75%); mp 85–86 °C; $[\alpha]_D$ +88° (c 1.5, CHCl₃); ¹H NMR (CDCl₃): δ 8.04 (d, 2 H, J 6.4 Hz. Bz-H), 7.60–6.95 (m, 13 H, Ph-*H* and Bz-*H*), 5.55 (t, 1 H, $J_{2,3}$ 9.1 Hz, $J_{3,4}$ 9.1 Hz, H-3), 4.86 (d, 1H, $J_{1,2}$ $3.8 \,\mathrm{Hz}$, H-1), 4.68, $4.54 \,\mathrm{(q_{AB},\ 2\ H,\ ^2\it{J}\ 12.4\,Hz}$, $PhCH_2$), 4.56, 4.43 (q_{AB}, 2 H, 2J 10.5 Hz, $PhCH_2$), 3.92-3.65 (m, 5 H, H-2,4,5,6), 3.45 (s, 3 H, OCH₃). Anal. Calcd for $C_{28}H_{30}O_7$: C, 70.29; H, 6.28. Found: C, 70.40; H, 6.17.

Methyl 3-O-*benzoyl-4,6-di*-O-*benzyl-2*-O-*triflyl*-α-D-*glucopyranoside* (5).—To a solution of compound 4 (2.61 g, 5.5 mmol) in dichloromethane (60 mL) and pyridine (1.4 mL) at -10 °C was added trifluoromethanesulfonic anhydride (2.5 mL). The mixture was allowed to warm gradually to 0 °C

over 2h, and then at room temperature for 6h, at the end of which time TLC (3/1 petroleum etherethyl acetate) showed that the reaction was complete. The mixture was poured into ice water (100 mL) and, extracted with dichloromethane, and the organic phase was washed with 1 M HCl twice, with satd. NaHCO₃ and water, dried over Na₂SO₄, and concentrated. Column chromatography (3/1 petroleum ether-ethyl acetate) of the residue gave 5 as a syrup (3 g, 90%); $[\alpha]_D + 56^\circ$ (c 4.6, CHCl₃); ¹H NMR (CDCl₃): δ 8.02 (d, 2 H, J 6.9 Hz. Bz-H), 7.65–6.95 (m, 13 H, Ph-*H* and Bz-*H*), 5.92 (t, 1 H, $J_{2,3}$ 10.4 Hz, $J_{3,4}$ 10.4 Hz, H-3), 5.05 (d, 1 H, $J_{1,2}$ 3.4 Hz, H-1), 4.87 (dd, 1 H, $J_{1,2}$ 3.4 Hz, $J_{2,3}$ 10.4 Hz, H-2), 4.66, 4.53 (q_{AB} , 2 H, 2J 12.0 Hz, $PhCH_2$), 4.47, 4.41(q_{AB} , 2 H, 2J 11.4 Hz, $PhCH_2$), 3.94 (t, 1 H, $J_{3,4}$ 10.4 Hz, $J_{4,5}$ 10.4 Hz, H-4), 3.94– 3.88 (m, 1 H, H-5), 3.80 (dd, 1 H, $J_{5.6}$ 2.7 Hz, $J_{6.6'}$ 10.5 Hz, H-6), 3.69 (dd, 1 H, $J_{5,6'}$ 1.2 Hz, $J_{6,6'}$ 10.5 Hz, H-6'), $3.50 \text{ (s, 3 H, O}CH_3)$. Anal. Calcd for $C_{29}H_{29}O_9F_3S$: C, 57.05; H, 4.75. Found: C, 57.00; H, 4.70.

Methyl 2-azido-3-O-benzoyl-4,6-di-O-benzyl-2deoxy-α-D-mannopyranoside (6).—To a solution of compound 5 (2.90 g, 4.8 mmol) in dry DMF (30 mL) was added NaN₃ (1.9 g, 29 mmol) and NH₄Cl (70 mg), and the reaction mixture was heated out at 80 °C for 2h, at the end of which time TLC (3/1 petroleum ether-ethyl acetate) indicated that the reaction was complete. The reaction solution was concentrated, the residue was dissolved in dichloromethane, washed with water, dried over Na₂SO₄, and concentrated. Column chromatography (4/1 petroleum ether-ethyl acetate) of the residue gave 6 as a syrup (1.90 g, 80%); $[\alpha]_D + 72^{\circ} (c \ 2.9, \text{CHCl}_3); ^1\text{H NMR (CDCl}_3): \delta$ 8.12 (d, 2 H, J 7.4 Hz. Bz-H), 7.63–7.01 (m, 13 H, Ph-*H* and Bz-*H*), 5.66 (d, 1 H, $J_{2,3}$ 4.2 Hz, $J_{3,4}$ 9.2 Hz, H-3), 4.79 (d, 1 H, $J_{1,2}$ 1.6 Hz, H-1), 4.72, 4.54 (q_{AB} , 2 H, ${}^{2}J$ 12.2 Hz, Ph CH_{2}), 4.62, 4.48 $(q_{AB}, 2 H, {}^{2}J 10.6 Hz, PhCH_{2}), 4.14 (dd, 1 H, J_{1.2})$ 1.6 Hz, $J_{2,3}$ 4.2 Hz, H-2), 4.04 (t, 1 H, $J_{3,4}$ 9.2 Hz, $J_{4.5}$ 9.2 Hz, H-4), 3.88–3.80 (m, 1 H, H-5), 3.79 (dd, 1 H, J_{5,6} 3.9 Hz, J_{6,6}′ 10.7 Hz, H-6), 3.69 (dd, 1 H, $J_{5,6'}$ 1.7 Hz, $J_{6,6'}$ 10.7 Hz, H-6'), 3.42 (s, 3 H, OCH_3). Anal. Calcd for $C_{28}H_{29}N_3O_6$: C, 66.80; H, 5.77; N, 8.35. Found: C, 66.70; H, 5.80; N, 8.40.

Methyl 2-azido-4,6-di-O-benzyl-2-deoxy-α-D-mannopyranoside (7).—To a solution of compound **6** (1.80 g, 3.6 mmol) in methanol (20 mL) was added solid sodium methoxide (0.17 g, 3.2 mmol) at room temperature and the reaction was carried out

overnight. The solution was concentrated, and the resulting residue was purified by column chromatography (2/1 petroleum ether–ethyl acetate) to give compound 7 as a syrup (1.43 g, 100%); $[α]_D$ +94.6° (c 0.3, CHCl₃); 1 H NMR (CDCl₃): 7.37–7.20 (m, 10 H, Ph-H), 4.75 (d, 1 H, $J_{1,2}$ 1.8 Hz, H-1), 4.71, 4.54 (q_{AB} , 2 H, 2J 12.5 Hz, Ph CH_2), 4.67, 4.57 (q_{AB} , 2 H, 2J 11.3 Hz, Ph CH_2), 4.09 (d, 1 H, $J_{2,3}$ 4.0 Hz, $J_{3,4}$ 9.5 Hz, H-3), 3.89 (dd, 1 H, $J_{5,6}$ 3.8 Hz, 1.8 Hz, $J_{2,3}$ 4.0 Hz, H-2), 3.77 (dd, 1 H, $J_{5,6}$ 3.8 Hz, $J_{6,6'}$ 11.3 Hz, H-6), 3.75 (t, 1 H, $J_{3,4}$ 9.5 Hz, $J_{4,5}$ 9.5 Hz, H-4), 3.72–3.65 (m, 2 H, H-5,6'), 3.37 (s, 3 H, OC H_3). Anal. Calcd for C₂₁H₂₅N₃O₅: C, 63.16; H, 6.27; N 10.53. Found: C, 63.20; H, 6.34; N, 10.50.

Methyl 3-O-acetyl-2-azido-4,6-di-O-benzyl-2deoxy-α-D-mannopyranoside (8).—Acetylation of compound 7 (1.36 g, 3.4 mmol) with acetic anhydride (2 mL) in pyridine (4 mL) at room temperature for 4h gave 8 (1.5g) in quantitative yield as a syrup; $[\alpha]_D + 72^\circ$ (c 0.5, CHCl₃); ¹H NMR (CDCl₃): δ 7.39–7.14 (m, 10 H, Ph-H), 5.34 (dd, 1 H, $J_{2,3}$ 3.8 Hz, $J_{3,4}$ 9.5 Hz, H-3), 4.72 (d, 1 H, $J_{1,2}$ 1.5 Hz, H-1), 4.71, 4.52 (q_{AB} , 2 H, 2J 12.3 Hz, $PhCH_2$), 4.62, 4.49 (q_{AB}, 2 H, 2J 11.3 Hz, $PhCH_2$), 4.02 (dd, 1 H, $J_{1,2}$ 1.5 Hz, $J_{2,3}$ 3.8 Hz, H-2), 3.97 (t, 1 H, $J_{3,4}$ 9.5 Hz, $J_{4,5}$ 9.5 Hz, H-4), 3.78–3.73 (m, 2 H, H-5,6), 3.65 (dd, 1 H, $J_{5,6'}$ 1.5 Hz, $J_{6,6'}$ 9.2 Hz, H-6'), 3.38 (s, 3 H, O CH_3), 2.06 (s, 3 H, CH_3CO). Anal. Calcd for C₂₃H₂₇N₃O₆: C, 62.59; H, 6.12; N, 9.52. Found: C, 62.80; H, 6.62; N, 9.47.

1,3-di-O-Acetyl-2-azido-4,6-di-O-benzyl-2-deoxy-D-mannopyranose (10).—Method A. Acetolysis of compound 8 (100 mg, 0.23 mmol) with Ac_2O / AcOH/H₂SO₄ (50/20/0.1, 0.8 mL) at room temperature for 25 min furnished a mixture (95 mg) of 10 and methyl 3,6-di-O-acetyl-2-azido-4-O-benzyl-2-deoxy- α -D-mannopyranoside (15) in a ratio of 1:1 as determined by ¹H NMR. ¹H NMR (CDCl₃): δ 6.12 (d, 0.5 H, J_{1.2} 1.5 Hz, H-1 for **10**), 5.39–5.30 (m, 1 H, H-3 for **10** and **15**), 3.39 (s, 1.5 H, OCH₃ for **15**), 2.13, 2.09 (for **10**), 2.08, 2.07 (for **15**) (4 s, 6 H, CH_3CO). TLC (3/1 or 2/1 petroleum etherethyl acetate) indicated that compounds 10 and 15 had the same R_f value and could not be separated. Further chlorination of the mixture with hydrogen chloride in diethyl ether transformed 10 to the corresponding chloride 11 but did not affect 15.

Method B. To a solution of compound $8 (1.35 \, \text{g}, 3.1 \, \text{mmol})$ in 70% AcOH (30 mL) was added camphorsulfonic acid (5 mg) and the mixture was heated at 100 °C for 16 h, at the end of which time

TLC (2/1 petroleum ether-ethyl acetate) indicated that the starting material disappeared. The solution was extracted with dichloromethane, and the organic phase was washed with satd. NaHCO₃ and water, dried over Na₂SO₄, and concentrated. Column chromatography (2/1 petroleum ether-ethyl acetate) of the residue gave crude 9 as a syrup (850 mg, 65%). Acetylation of 9 with acetic anhydride (3 mL) in pyridine (4 mL) at room temperature for 4h gave 10 in quantitative yield as a syrupy mixture (920 mg, 99%) of α and β anomers in a ratio of 5/1; $[\alpha]_D + 8.8^{\circ}$ (c 0.1, CHCl₃); ¹H NMR (CDCl₃): δ 7.38–7.10 (m, 10 H, Ph-*H*), 6.12 (d, 5/6 H, $J_{1,2}$ 1.5 Hz, H_{α} -1), 5.80 (d, 1/6 H, $J_{1,2}$ 0.8 Hz, H_{β}-1), 5.35 (dd, 5/6 H, $J_{2,3}$ 4.1 Hz, $J_{3,4}$ 9.7 Hz, H_{α} -3), 5.02 (dd, 1/6 H, $J_{2,3}$ 4.9 Hz, $J_{3,4}$ 9.7 Hz, H_{β}-3), 4.74–4.45 (m, 4/6 H, Ph $CH_{2\beta}$), 4.70, 4.50 (q_{AB}, 10/6 H, 2J 12.3 Hz, Ph $CH_{2\alpha}$), 4.63, 4.53 $(q_{AB}, 10/6 \text{ H}, {}^{2}J 11.3 \text{ Hz}, PhCH_{2\alpha}), 4.16 (dd, 1/6 \text{ H},$ $J_{1,2}$ 0.8 Hz, $J_{2,3}$ 4.1 Hz, H_{β} -2), 4.10 (t, 5/6 H, $J_{3,4}$ 9.7 Hz, $J_{4,5}$ 9.7 Hz, H_{α} -4), 4.04 (dd, 5/6 H, $J_{1,2}$ 1.5 Hz, $J_{2,3}$ 4.1 Hz, H_{α} -2), 4.00 (t, 1/6 H, $J_{3,4}$ 9.7 Hz, $J_{4,5}$ 9.7 Hz, H_{β} -4), 3.87–3.85 (m, 5/6 H, H_{α} -5), 3.76 (dd, 5/6 H, $J_{5,6'}$ 4.6 Hz, $J_{6,6'}$ 12.3 Hz, H_{α}-6'), 3.72–3.68 (m, 1/6 H, H_{β} -5), 3.65 (dd, 5/6 H, $J_{5,6'}$ 1.0 Hz, $J_{6,6'}$ 12.3 Hz, H_{α} -6'), 3.56 (dd, 1/6 H, $J_{5,6'}$ 2.0 Hz, $J_{6,6'}$ 10.8 Hz, H_{β} -6'), 3.40 (d, 1/6 H, $J_{6.6'}$ 10.8 Hz, H_{β}-6'), 2.20, 2.10 (2 s, 6/6 H, CH_3 CO for β form), 2.13, 2.09 (2 s, 30/6 H, CH_3CO for α form). Anal. Calcd for C₂₄H₂₇N₃O₇: C, 61.41; H, 5.76; N, 8.96. Found: C, 61.47; H, 5.85; N, 9.00.

3-O-Acetyl-2-azido-4,6-di-O-benzyl-2-deoxy-α-Dmannopyranosyl chloride (11).—Anhydrous HCl gas was bubbled into a solution of 10 (500 mg, 1.1 mmol) in dry diethyl ether (20 mL) under a nitrogen atmosphere at 0 °C until the solution was saturated. The solution was kept at room temperature in a sealed bottle for 2h, at the end of which time TLC (3/1 petroleum ether-ethyl acetate) indicated that the reaction was complete. The solution was concentrated, then diluted with dichloromethane and concentrated again. This procedure was repeated several times to remove the hydrogen chloride. Purification of the product by column chromatography (3/1 petroleum etherethyl acetate) gave 11 as a syrup (400 mg, 84%); $[\alpha]_{D}$ +53.5° (c 0.6, CHCl₃); ¹H NMR (CDCl₃): δ 7.35–7.12 (m, 10 H, Ph-H), 6.05 (d, 1 H, $J_{1,2}$ 1.3 Hz, H-1), 5.57 (dd, 1 H, $J_{2,3}$ 3.9 Hz, $J_{3,4}$ 9.1 Hz, H-3), 4.67, 4.45 (q_{AB} , 2 H, 2J 11.9 Hz, $PhCH_2$), 4.63, 4.55 (q_{AB} , 2 H, 2J 11.0 Hz, Ph CH_2), 4.30 (t, 1 H, $J_{3,4}$ 9.1 Hz, $J_{4,5}$ 9.1 Hz, H-4), 4.25 (dd, 1 H, $J_{1,2}$

1.3 Hz, $J_{2,3}$ 3.9 Hz, H-2), 4.08–4.04 (m, 1 H, H-5), 3.79 (dd, 1 H, $J_{5,6}$ 2.8 Hz, $J_{6,6'}$ 11.9 Hz, H-6), 3.64 (dd, 1 H, $J_{5,6'}$ 1.3 Hz, $J_{6,6'}$ 11.9 Hz, H-6'), 2.06 (s, 3 H, CH_3 CO). Anal. Calcd for $C_{22}H_{24}ClN_3O_5$: C, 59.26; H, 5.39; N, 9.43. Found: C, 59.50; H, 5.42; N, 9.45.

1,3-Anhydro-2-azido-4,6-di-O-benzyl-2-deoxy-β-D-mannopyranose (12).—To a solution of 11 (100 mg, 0.22 mmol) in dry oxolane (10 mL) was added potassium *tert*-butoxide (50 mg, 0.45 mmol) and the mixture was stirred at room temperature for 6h, at the end of which time TLC (3/1 petroleum ether-ethyl acetate) indicated that the reaction was complete. The solution was concentrated to dryness, and the residue was repeatedly extracted with 3/1 petroleum ether-ethyl acetate. Concentration of the combined extracts followed by separation by analytical LC (3/1 petroleum etherethyl acetate) yielded 12 as a syrup (68 mg, 82.5%); $[\alpha]_D$ +25° (c 1.2, CHCl₃); ¹H NMR (CDCl₃): δ 7.36–7.17 (m, 10 H, Ph-H), 5.39 (d, 1 H, $J_{1,3}$ 3.6 Hz, H-1), 4.60, 4.56 (q_{AB} , 2 H, 2J 12.7 Hz, $PhCH_2$), 4.53 (s, 2 H, $PhCH_2$), 4.49 (t, 1 H, $J_{1,3}$ $3.6 \,\mathrm{Hz}$, $J_{3.4} \,3.6 \,\mathrm{Hz} \,\mathrm{H}$ -3), 4.29- $4.25 \,\mathrm{(m, 1 H, H-5)}$, 4.21 (s, 1 H, H-2), 4.07 (dd, 1 H, $J_{3,4}$ 3.6 Hz, $J_{4,5}$ 7.2 Hz, H-4), 3.62 (d, 2 H, $J_{5,6}$ 4.3 Hz, H-6). Anal. Calcd for C₂₀H₂₁N₃O₄: C, 65.40; H, 5.72; N, 11.44. Found: C, 65.32; H, 5.80; N, 11.40.

Ring-opening of the 1,3-anhydrosugar 12 with methanol.—To a solution of compound 12 (10 mg, 0.027 mmol) in dry methanol (0.5 mL) was added freshly prepared zinc chloride (5 mg, 0.04 mmol). The mixture was stirred at room temperature for 4 h, at the end of which time TLC (2/1 petroleum ether—ethyl acetate) indicated that the starting material had disappeared. The solution was concentrated and the residue was dissolved in dichloromethane, washed with water, dried over Na₂SO₄, and concentrated. Column chromatography (2/1 petroleum ether—ethyl acetate) of the residue gave a syrupy product (10 mg, 92%) that gave a ¹H NMR spectrum identical to that of 7.

O- $(2-Azido-4,6-di-O-benzyl-2-deoxy-\alpha-D-manno-pyranosyl)$ - $(1\rightarrow 6)$ -1,2:3,4-di-O-isopropylidene-α-D-galactopyranose (13).—To a solution of 12 (20 mg, 0.054 mmol) in dry oxolane (1 mL) was added a mixture of 1,2:3,4-di-O-isopropylidene- α -D-galactopyranose (17 mg, 0.065 mmol) [21] and freshly prepared zinc chloride (10 mg, 0.075 mmol) in dry oxolane (1.5 mL). The mixture was stirred at room temperature for 6 h, after which time TLC (2/1 petroleum ether–ethyl acetate) indicated that the

1,3-anhydro sugar ether had disappeared. The solution was concentrated to a syrup, which was subjected to separation by analytical LC using 2/1 petroleum ether-ethyl acetate as the eluent. Compound 13 was obtained as a syrup (26 mg, 76%); $[\alpha]_D$ +2° (c 1.2, CHCl₃); ¹H NMR (CDCl₃): δ 7.38–7.20 (m, 10 H, Ph-H), 5.52 (d, 1 H, $J_{1.2}$ 6.2 Hz, H-1), 4.93 (d, 1 H, $J_{1',2'}$ 1.1 Hz, H-1'), 4.74, 4.53 (q_{AB} , 2 H, ${}^{2}J$ 12.7 Hz, Ph CH_{2}), 4.68, 4.57 $(q_{AB}, 2 H, {}^{2}J 12.0 Hz, PhCH_{2}), 4.62 (dd, 1 H, J_{2,3})$ $2.9 \,\mathrm{Hz}$, $J_{3.4} \,8.4 \,\mathrm{Hz}$, H-3), $4.33 \,\mathrm{(dd, 1 \,H, } J_{1.2} \,6.2 \,\mathrm{Hz}$, $J_{2,3}$ 2.9 Hz, H-2), 4.21 (dd, 1 H, $J_{3,4}$ 8.4 Hz, $J_{4,5}$ 1.8 Hz, H-4), 4.14 (dd, 1 H, $J_{2',3'}$ 4.4 Hz, $J_{3',4'}$ 9.8 Hz, H-3'), 3.77–3.72 (m, 2 H, H-2',5), 3.84–3.66 (m, 6 H, H-4',5', 6, 6'), 1.55, 1.47, 1.35, 1.34 (4 s, 12 H, CH_3). Anal. Calcd for $C_{32}H_{41}N_3O_{10}$: C, 61.24; H, 6.54; N, 6.70. Found: C, 61.11; H, 6.31; N, 6.93.

O-(3-O-Acetyl-2-azido-4,6-di-O-benzyl-2-deoxy- α -D-mannopyranosyl)- $(1\rightarrow 6)$ -1,2:3,4-di-O-isopropylidene-α-D-galactopyranose (14).—Compound 13 (20 mg, 0.033 mmol) was acetylated with acetic anhydride (0.6 mL) in pyridine (0.8 mL) by standard methods to afford 14 (21 mg, 98%) as a syrup; $[\alpha]_D$ +5° (c 1.0, CHCl₃); ¹H NMR (CDCl₃): δ 7.38–7.12 (m, 10 H, Ph-H), 5.49 (d, 1 H, $J_{1.2}$ 5.7 Hz, H-1), 5.35 (dd, 1 H, $J_{2',3'}$ 3.9 Hz, $J_{3',4'}$ 9.6 Hz, H-3'), 4.90 (d, 1 H, $J_{1',2'}$ 1.0 Hz, H-1'), 4.72, 4.48 (q_{AB} , 2 H, 2J 12.4 Hz, $PhCH_2$), 4.60, 4.48 $(q_{AB}, 2 H, {}^{2}J 12.4 Hz, PhCH_{2}), 4.61 (dd, 1 H, J_{2.3})$ $2.5 \,\mathrm{Hz}$, $J_{3,4} \,7.8 \,\mathrm{Hz}$, H-3), $4.30 \,\mathrm{(dd, 1 \,H,} \, J_{1,2} \,5.7 \,\mathrm{Hz}$, $J_{2,3}$ 2.5 Hz, H-2), 4.23 (dd, 1 H, $J_{3,4}$ 7.8 Hz, $J_{4,5}$ 1.4 Hz, H-4), 4.07 (dd, 1 H, $J_{1',2'}$ 1.0 Hz, $J_{2',3'}$ 3.9 Hz, H-2'), 4.01 (t, 1 H, $J_{3',4'}$ 9.6 Hz, $J_{4',5'}$ 9.6 Hz, H-4'), 3.97-3.91 (m, 1 H, H-5), 3.85-3.63 (m, 5 H, H-5', 6, 6'), 2.03 (s, 3 H, CH_3CO), 1.55, 1.47, 1.35, 1.34 (4 s, 12 H, CH_3). Anal. Calcd for $C_{34}H_{43}$ N₃O₁₁: C, 60.99; H, 6.43; N, 6.28. Found: C, 61.12; H, 6.53; N, 6.51.

Acknowledgements

Project 29672049 was supported by The National Natural Science Foundation of China.

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