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Development of Novel ¹⁸F-PET Agents for Tumor Hypoxia Imaging

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ABSTRACT: Tumor hypoxia is a major factor responsible for tumor progression, metastasis, invasion, and treatment resistance, leading to low local tumor control and recurrence after radiotherapy in cancers. Here,¹⁸F-positron emission tomography (PET) probes are developed for visualizing viable hypoxic cells in biopsies. Pimonidazole derivatives and nitroimidazole-based agents bearing sulfonyl linkers were evaluated. A small-animal PET study showed that the tumor uptake of [¹⁸F]-**23** [poly(ethylene glycols) (PEG)-sulfonyl linker] of 3.36 ± 0.29%ID/g was significantly higher (P < 0.01) than that of [¹⁸F]-**20** (piperazine-linker tracer, 2.55 ± 0.49%ID/g) at 2 h postinjection in UPPL tumors. The tumor-to-muscle uptake ratio of [¹⁸F]-**23** (2.46 ± 0.48 at 2 h pi) was well improved compared with that of [¹⁸F]-**25** FMISO (1.25 ± 0.14 at 2 h pi). A comparable distribution pattern was



observed between *ex vivo* autoradiography of $[{}^{18}F]$ -23 and pimonidazole [${}^{18}F]$ -23 on UPPL tumor bearing mice at 2 h p.i. staining of the neighboring slice, indicating that $[{}^{18}F]$ -23 is a promising PET agent for hypoxia imaging.

INTRODUCTION

Cancer is the second leading cause of death globally, claiming over 9.5 million lives worldwide. In addition to conventional cancer therapies, such as surgery, chemotherapy, and radiotherapy, considerable effort has been devoted to the development of new anticancer agents, including small molecular compounds,^{1,2} metal complexes,^{3–5} and antibody therapy.^{6,7} Consequently, providing suitable therapy to patients becomes especially important. Hypoxia, a condition that leads to low oxygen levels in tissues, plays an important role in promoting tumor progression, angiogenesis, and resistance to radiotherapy and chemotherapy.^{8,9}

Hypoxia is a common phenomenon in solid malignant tumors, characterized by higher resistance to therapy, and an indicator of poor prognosis.¹⁰ For example, the degree of hypoxia in prostate cancer was shown to be a strong predictor for treatment failure in patients with localized prostate cancer after brachytherapy.¹¹ Various methods have been developed for hypoxia detection, such as Eppendorf O₂ polarographic needle electrodes,¹² exogenous markers,¹³ immunohistochemical (IHC) analysis of endogenous tumor hypoxia markers,¹⁴ magnetic resonance imaging,¹⁵ and hypoxia positron emission tomography (PET).¹⁶ As a noninvasive, quantitative, and highly sensitive imaging method,¹⁷ PET has been used to delineate the behavior of tumor hypoxia during therapy, thus offering improved treatment plan and prognosis for patients.¹⁸

A number of hypoxia PET probes have been developed in the last three decades, including F-18-, Ga-68-, Cu-64-, and I-123-labeled hypoxia PET agents.^{19–21} Among them, the F-18labeled nitroimidazole derivatives, such as ¹⁸F-FMISO and ¹⁸F-

e ET agent for hypoxia imaging.

FAZA,^{22,23} have been applied in basic and clinical research because of their suitable half-life and contrast (Figure 1). The



Figure 1. Nitroimidazole-based hypoxia PET tracers and staining agent pimonidazole.

nitroimidazole analogues have been widely used as a motif targeting hypoxic environments due to the hypoxia-selective mechanism of action. Normally, the nitro groups in nitroimidazole compounds are enzymatically reduced in all tissues. The intermediates are immediately oxidized back to the starting material in the presence of normal levels of oxygen. In hypoxic tissues, however, these electrophilic intermediates react further and form adducts with DNA and proteins.

Despite the advances in nitroimidazole-based probes, there remains a great need to develop new hypoxia PET agents.

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Pimonidazole is widely used in hypoxia staining due to its relatively short plasma half-life and low background. Thus, PET agents derived from the pimonidazole skeleton may seamlessly integrate PET images with current pimonidazolebased staining to provide favorable tumor-to-reference tissue contrast.²⁴ Unfortunately, investigations of pimonidazole-based PET agents have been limited due to challenges in efficiently introducing ¹⁸F into the parent pimonidazole compound. Herein, we report our initial attempts to develop PET agents based on the pimonidazole core structure. Moreover, neutral poly(ethylene glycol) (PEG)-sulfonyl linkers were introduced between ¹⁸F and the imidazole motif, which were then evaluated in vivo to study the effects of side chains on nitroimidazole-based hypoxia probes. The goal of this study was to design and evaluate novel hypoxia PET agents, focusing on the modifications of the side chains.

RESULTS AND DISCUSSION

Chemical and Radiochemical Syntheses. Our initial approach focused on synthesizing pimonidazole-based PET tracers by a N-iodosuccinimide (NIS)-mediated cyclization, a novel radiofluorination method that we have recently reported.²⁵ The synthetic attempts are outlined in Scheme 1. We started with the fluorination of compound 1, a readily accessible starting material. Yet, fluorinated product 2 was obtained in an extremely low yield, potentially due to the steric hindrance of the methyl group. Alternatively, compound 3 was synthesized and subjected to the NIS-mediated fluorination reaction to afford standard 4 smoothly (34% yield; details in the Supporting Information). However, the radiofluorination of 3 failed to form $[^{18}F]$ -4, possibly owing to the presence of a free hydroxyl group. While a 2-tetrahydropyranyl (THP)protected precursor 5 successfully led to the formation of $[^{18}F]$ -6, the deprotection of the THP group of $[^{18}F]$ -6 with hydrochloric acid failed to yield [¹⁸F]-4. Finally, in an attempt to introduce ¹⁸F into the piperidine ring using compound 7, the radiolabeled [18F]-8 was not detected, but rather an undesired elimination reaction was found to be a dominant pathway.

Compounds with Diamine Linkers. In light of these unexpected problems, we modified our probe design and focused on labeling the imidazole with diamine-linked poly(ethylene glycols) (PEG) (Scheme 2). A series of diamine-linked polyethylene glycol hypoxia tracers were then synthesized. Starting from di-tosylate-PEG1 (9) and di-tosylate-PEG2 (12), respectively, the reactions with ¹⁸F-TBAF at 110 °C,²⁶ followed by purification with semi-high-pressure liquid chromatography (HPLC) gave the intermediates [¹⁸F]-10 and [¹⁸F]-13 with diamines produced [¹⁸F]-11, [¹⁸F]-14, or [¹⁸F]-15, which then reacted with 1-(2,3-epoxypropyl)-2-nitroimidazole to provide the final products [¹⁸F]-20, [¹⁸F]-21, and [¹⁸F]-22 in moderate radiochemical yield (RCY).

Compounds with Sulfonyl Linkers. It has been shown that the overall charge and electronic properties of molecules can significantly alter the compounds' biodistribution potency.²⁷ The diamine linkers in **20–22** are generally considered to be positively charged candidates, as they are likely to be protonated in aqueous media. In contrast, sulfone moieties $(-SO_2R)$ have been widely used in medicinal chemistry as a neutral linker.²⁸ The sulfone group can act as a less polar variant of diphosphate and as a pro-drug by releasing sulfonic acid after hydrolysis to mimic some bioactive

Scheme 1. Initial Trials of Pimonidazole-Based PET Tracer Synthesis $\!\!\!\!\!\!\!^a$

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^{*a*}(i) NIS, room-temperature (RT), 10 min, followed by incubation with $[^{19}F]/[^{18}F]$ -tetra-*n*-butylammonium fluoride (TBAF) at RT for 10 min; (ii) 1 N HCl, 80 °C, and 5 min; and (iii) $[^{18}F]$ -TBAF, 110 °C, and 10 min.

agents including antibiotic analogues.²⁹ The Michael addition between vinyl sulfone and amine or thiol groups in biomolecules has demonstrated its great potential in developing imaging tracers or treatment agents.³⁰⁻³² We therefore designed compounds 23-25 bearing a sulfone linker as neutrally charged candidates. In brief, [¹⁸F]-17 and [¹⁸F]-19 were synthesized from 16 and 18 through the $S_N 2$ reaction with $[^{18}F]$ -TBAF. The reactions of $[^{18}F]$ -17 with 2-nitroimidazole were performed at pH 8.5 in a borate buffer and DMSO mixture, which led to $[^{18}F]$ -23 with a separation RCY of 58.7%. [¹⁸F]-24 was synthesized from [¹⁸F]-17 using 4nitroimidazole. $[{}^{18}F]$ -25 was analogous to $[{}^{18}F]$ -23 but with an increased length of the PEG chain. RCY results of the above PET tracers are summarized in Table 1. Generally, the labeling yields of sulfone-based hypoxia tracers (53.1-66.8%) were higher than those of piperazine-based hypoxia tracers (22.8-29.0%). The identities of these agents $([^{18}F]-20-[^{18}F]-25)$ were confirmed by co-injection with the nonradiolabeled standards ([¹⁹F]-20-[¹⁹F]-25) (HPLC spectra presented in the Supporting Information).

We also attempted to develop a more concise synthesis of $[^{18}F]$ -23 through precursor 26 (Scheme 3). Although the

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Scheme 2. Synthesis of PET Agents [¹⁸F]-20 to [¹⁸F]-25^{*a*}



^{*a*}(i) [¹⁸F]-TBAF, 110 °C, and 15 min; (ii) piperazine, 110 °C, and 10 min; (iii) homopiperazine, 110 °C, and 10 min; (iv) potassium carbonate, 1-(2,3-epoxypropyl)-2-nitroimidazole, 90 °C, and 20 min; (v) [¹⁸F]-TBAF, 110 °C, and 20 min; (vi) 2-nitroimidazole, borate buffer, pH 8.5, and dimethyl sulfoxide (DMSO); and (vii) 4-nitroimidazole, borate buffer, pH 8.5, and DMSO.

Table 1. Radiosynthetic Yields for [¹⁸F]-20, [¹⁸F]-21, [¹⁸F]-22, [¹⁸F]-23, [¹⁸F]-24, and [¹⁸F]-25

compound	[¹⁸ F]- 20	[¹⁸ F]- 21	[¹⁸ F]- 22	[¹⁸ F]- 23	[¹⁸ F]- 24	[¹⁸ F]- 25
RCY ^a	29.0%	22.8%	28.8%	58.7% (1.4% ^b)	66.8%	53.1%

^{*a*}Final step yield based on the HPLC separation with the methods shown in Scheme 2. ^{*b*}Final step yield based on the HPLC separation with an alternate protocol shown in Scheme 3.

Scheme 3. Alternative Synthetic Protocol of [¹⁸F]-23^a



^{*a*}(i) 2-nitroimidazole, borate buffer, pH 8.5, and DMSO; (ii) [¹⁸F]-TBAF, 110 °C, acetonitrile, and 20 min.

process was greatly simplified, one-step radiofluorination of **26** only led to $[^{18}F]$ -**23** in 1.4% RCY. Further increase in the reaction temperature or switching to $K^{18}F/Kriptofix$ failed to improve the labeling yield due to increased precursor decomposition. We therefore used the synthetic method

shown in Scheme 2 to prepare $[^{18}F]$ -23 for its evaluation in the tumor imaging profile.

Small-Animal PET Imaging. Screening of PET agents $[^{18}F]$ -20- $[^{18}F]$ -23 was first performed on nude mice bearing FaDu tumors (a well-established model for hypoxia imag-





Figure 2. Evaluation of [¹⁸F]-20 to [¹⁸F]-23 in tumor-bearing mice. (A) PET image of FaDu tumor-bearing mice at 2 h postinjection. (B) Major organ and tumor uptakes of [¹⁸F]-20, [¹⁸F]-21, [¹⁸F]-22, and [¹⁸F]-23 in nude mice bearing FaDu tumors at 0.5 h postinjection (three mice per group). (C) Major organ and tumor uptakes of [¹⁸F]-20, [¹⁸F]-20, [¹⁸F]-21, [¹⁸F]-22, and [¹⁸F]-23 in nude mice bearing FaDu tumors at 2 h postinjection (three mice per group).



Figure 3. (A) Tumor uptake of $[^{18}F]$ -**20** and $[^{18}F]$ -**23** in nude mice bearing the FaDu tumor or black mice bearing the UPPL tumor at 2 h postinjection (three mice per group). (B) Major organ uptakes of $[^{18}F]$ -**23** and $[^{18}F]$ -FMISO in black mice bearing the UPPL tumor at 2 h postinjection (three mice per group). (C) Representative PET images of a UPPL tumor-bearing mouse at 30, 60, and 120 min postinjection of $[^{18}F]$ -**23**.

ing).³³ PET scanning was performed at 0.5 and 2 h post-tracer injection. Representative images of $[^{18}F]$ -**20** to $[^{18}F]$ -**23** on FaDu tumor-bearing mice are shown in Figure 2A. The tumor uptakes of $[^{18}F]$ -**20** to $[^{18}F]$ -**23**, which were presented as mean \pm standard deviation (SD), were 2.21 \pm 0.31, 1.43 \pm 0.25, 1.52 \pm 0.30, and 2.82 \pm 0.66%ID/g at 0.5 h pi and 1.80 \pm 0.27,

 0.95 ± 0.34 , 0.77 ± 0.31 , and $2.27 \pm 0.64\%$ ID/g at 2 h pi, respectively. Compared with [¹⁸F]-**20** (tumor uptake value of $2.21 \pm 0.31\%$ ID/g and tumor-to-muscle ratio of 1.37 ± 0.18 at 2 h pi), the lower tumor uptake of [¹⁸F]-**21** ($1.43 \pm 0.25\%$ ID/g) and low tumor-to-muscle ratio of [¹⁸F]-**22** (0.74 ± 0.16) did not warrant their further investigation as hypoxia imaging

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Figure 4. (A) PET image on UPPL tumor-bearing mice at 2 h postinjection. (B) Tumor uptake quantification of $[^{18}F]$ -23, $[^{18}F]$ -24, and $[^{18}F]$ -25 in black mice bearing UPPL tumors at 2 h postinjection (three mice per group).

agents. Replacing the piperazine motif with homopiperazine $([^{18}F]-22)$ also led to decreased tumor uptake *in vivo*. $[^{18}F]-23$, the agent with a sulfone linker, demonstrated the highest tumor uptake among these four agents. These preliminary studies suggested that $[^{18}F]-20$ and $[^{18}F]-23$ are promising hypoxia tracers, although a relatively high background was still observed. This also indicated that the neutral PEG–sulfonyl linker may be beneficial in the biodistribution of the tracer.

In addition to the FaDu tumor, hypoxia is also common in the microenvironment of various solid tumors, including bladder cancer. Recent studies have shown that hypoxic bladder cancer cells remodel the tumor microenvironment to facilitate tumor growth,³⁴ and treatments targeting hypoxic cells have obtained promising results in bladder cancer therapy.³⁵ A hypoxia imaging agent would work as a companion diagnostic and prognosis biomarker in the study of hypoxic bladder cancers. Therefore, we evaluated our newly developed agents in bladder cancers using UPPL tumors (luminal-like bladder cancer cell line (named UPPL)).³⁶

As shown in Figure 3A, [¹⁸F]-23 demonstrated higher uptake $(3.36 \pm 0.29\%$ ID/g at 2 h pi) than $[^{18}$ F]-20 (2.55 ± 0.50%ID/g at 2 h pi) in the UPPL tumors. Both agents showed increased uptake in the UPPL tumor (P < 0.05) compared with that of the FaDu tumor (P > 0.05). The tumor uptakes of $[^{18}F]$ -23 in the UPPL model are 3.80 ± 0.35, 4.02 ± 0.48, and $3.36 \pm 0.29\%$ ID/g at 30, 60, and 120 min pi, respectively. The comparison with a well-established hypoxia agent $[^{18}F]$ -FMISO was also performed in the UPPL model (Figure \$36). [¹⁸F]-23 demonstrated higher tumor uptake but comparable contrast compared with [¹⁸F]-FMISO at 0.5 h pi (P < 0.01). The contrast of $[^{18}F]$ -23 became significantly higher than $[^{18}F]$ -FMISO at 2 h pi (P < 0.01, Figure 3B). The tumor/muscle uptake ratios of $[^{18}F]$ -23 are 0.93 \pm 0.08 and 2.46 ± 0.48 at 0.5 and 2 h pi, respectively, compared with 0.84 \pm 0.20 and 1.25 \pm 0.14 at 0.5 and 2 h pi, respectively, for [¹⁸F]-FMISO. The representative images of tracer [¹⁸F]-23 in UPPL tumor-bearing mice show that the contrast was improved at the 2 h time point post the tracer injection compared to the images at 0.5 and 1 h pi (Figure 3C).

In addition to $[^{18}\text{F}]$ -23, $[^{18}\text{F}]$ -24 and $[^{18}\text{F}]$ -25 were also evaluated in mice bearing UPPL tumors, and the results are summarized in Figure 4A. The replacement of 2-nitroimidazole ($[^{18}\text{F}]$ -23, 3.36 \pm 0.29%ID/g, n = 3/group) with 4nitroimidazole (Figure 4B, $[^{18}\text{F}]$ -24) resulted in a significant decrease in tumor uptake (1.18 \pm 0.04%ID/g, n = 3/group, P< 0.01). Extending the PEG linker led to comparable tumor uptake ($[^{18}\text{F}]$ -25, 3.30 \pm 0.47%ID/g, n = 3/group, P > 0.05). Overall, the PEG1–sulfonyl-2-nitro-imidazole tracer $[^{18}\text{F}]$ -23 was the most promising candidate among the six PET tracers with various linkers. We observed bone uptake when the mice were scanned ($[^{18}F]$ -25, Figure S37) at 4 h postinjection, suggesting defluorination of this kind of tracer at a later time point.

In Vitro and In Vivo Stability. The in vitro and in vivo stability of [¹⁸F]-23 was evaluated (Figures S29-S34). As shown in Figures S29–S31, [¹⁸F]-23 was stable in plasma, with no apparent decomposition after 2 h incubation. After injecting into an animal, the agent decomposed quickly as found when the blood was analyzed (Figures S32-S34). Only 41.76% of [¹⁸F]-23 remained unchanged at 30 min postinjection, which was further decreased to the baseline level at 1 and 2 h pi. This may be caused by the fast clearance of the agent from blood and the complexity of the in vivo enzymatic environment. In one aspect, the hypoxia agents need to be retained in tumor cells due to the hypoxic environment; yet, the agent also needs to be cleared from normal tissues to improve contrast. Although we observed improved contrast of $[^{18}F]$ -23 in hypoxia tumors, detailed mechanism studies are still needed in the future to better design the agent.

Autoradiography. To investigate the distribution of our PET agent within tumors, UPPL tumors were collected, followed by *ex vivo* autoradiography and IHC of pimonidazole staining using neighboring slices (Figure 5). Pimonidazole is a



Figure 5. Autoradiography (left) and pimonidazole staining (right) of tumor tissues with $[^{18}F]$ -23.

hypoxia marker widely applied in the study of tumor hypoxia and cell proliferation in tumor, so comparison of pimonidazole IHC and *ex vivo* autoradiography would confirm the tracer distribution.^{37–39} As shown in Figure 5, the pimonidazolepositive hypoxia regions were observed on staining (right image). Similarly, in the neighboring slice, [¹⁸F]-23 was also heterogeneously distributed within the tumor (left image). The intratumor distribution of [¹⁸F]-23 on *ex vivo* autoradiography was visually similar to the histopathological distribution of

pimonidazole. The distribution of $[{}^{18}F]$ -23 shown in the lower area of the tumor, found on autoradiography but not on pimonidazole staining, was most likely caused by either a cutting and section mounting error or using neighboring slices instead of the same slice. Nonetheless, it is notable that the staining experiment provided promising preliminary results. Additional study is needed in the future to further confirm the hypoxia specificity of the $[{}^{18}F]$ -23.

CONCLUSIONS

Six potential hypoxia agents were synthesized and evaluated in our studies. PEG–Sulfonyl-based hypoxia agent [¹⁸F]-23 has demonstrated prominent uptake ($3.36 \pm 0.29\%$ ID/g at 2 h pi in the UPPL tumor model) with a relatively low muscle uptake. Autoradiography and pimonidazole staining of neighboring slides showed a similar distribution pattern, indicating the promising potential of [¹⁸F]-23 for imaging hypoxia tumor tissue. Our findings warrant the use of a neutral sulfonyl group as a suitable scaffold to further expand the library of novel PET hypoxia tracers and/or hypoxia treatment agents.

EXPERIMENTAL SECTION

General. All chemicals were used as received from their manufacturer (Sigma-Aldrich, Fisher Scientific, and Alfa Aesar) unless otherwise noted. Nuclear magnetic resonance spectra were obtained on a Bruker AVANCE 400 MHz spectrometer. HPLC was carried out with either a Shimadzu Nexera XR LC-20AD equipped with a PDA detector or a Shimadzu LC-20AT Prominence equipped with a UV detector. The purity of all final compounds was \geq 95% as determined by HPLC analysis.

Synthesis of Compounds 1, 3-7. 1-((2,2-Dimethylpent-4-en-1-yl)amino)-3-(2-nitro-1H-imidazol-1-yl)propan-2-ol (1). A 25 mL round-bottom flask (RBF) was charged with 4-methylpent-4-en-1amine (338 mg, 2.0 mmol, 1.0 equiv), 2-nitro-1-(oxiran-2-ylmethyl)-1H-imidazole (396 mg, 4.0 mmol, 2.0 equiv), and EtOH (5 mL). The resulting mixture was heated to 50 °C and stirred overnight. The solvent was then removed in vacuo, and the crude reaction mixture was subjected to flash column chromatography (50% EtOAc/ hexanes-5% MeOH/DCM) to afford product 1 as a yellow oil (54%). $R_f = 0.16$ (5% NEt₃, 50% EtOAc/hexane); ¹H NMR (500 MHz, CD₃OD): δ 7.45 (s, 1H), 7.12 (s, 1H), 4.47 (m, 2H), 4.66 (dd, J = 13.8, 3.6 Hz, 1H), 4.33 (dd, J = 13.8, 8.6 Hz, 1H), 4.07 (tt, J = 8.6, 3.6 Hz, 1H), 2.75 (dd, J = 12.2, 3.6 Hz, 1H), 2.64–2.61 (m, 3H), 2.07 $(t, J = 7.5 \text{ Hz}, 2\text{H}), 1.73 (s, 3\text{H}), 1.67 (p, J = 7.5 \text{ Hz}, 2\text{H}); {}^{13}\text{C} \text{ NMR}$ (126 MHz, CD₃OD): δ 146.3, 129.2, 128.1, 113.2, 110.8, 69.5, 54.8, 53.4, 50.1, 36.3, 28.1, 22.4; FTIR (thin film): 2937, 1647, 1361, 1265 cm⁻¹; high resolution mass spectrometry-electrospray ionization (HRMS-ESI) (m/z) calcd for $C_{12}H_{21}N_4O_3$ ([M + H]⁺): 269.1608; found: 269.1612.

1-((2,2-Dimethylpent-4-en-1-yl)amino)-3-(2-nitro-1H-imidazol-1-yl)propan-2-ol (3). A 50 mL RBF was charged with 2,2dimethylpent-4-en-1-amine (676 mg, 4.0 mmol, 1.0 equiv), 2-nitro-1-(oxiran-2-ylmethyl)-1H-imidazole (904 mg, 8.0 mmol, 2.0 equiv), and EtOH (10 mL). The resulting mixture was heated to 60 °C and stirred overnight. The solvent was then removed in vacuo, affording 3 as an orange oil (98%). R_f = 0.14 (5% NEt₃, 50% EtOAc/hexane); ¹H NMR (500 MHz, CDCl₃): δ 7.16 (s, 1H), 6.87 (s, 1H), 5.65 (ddt, J = 16.1, 10.8, 7.5 Hz, 1H), 4.87 (d, J = 10.8 Hz, 1H), 4.86 (d, J = 16.1 Hz, 1H), 4.56 (dd, J = 13.8, 3.0 Hz, 1H), 4.15 (d, J = 13.8, 8.0 Hz, 1H), 3.94–3.91 (m, 1H), 2.64 (d, J = 12.2, 4.2 Hz, 1H), 2.43 (d, J = 12.2, 7.7 Hz, 1H), 2.27 (d, J = 11.5 Hz, 1H), 2.20 (d, J = 11.5 Hz, 1H), 1.86 (d, J = 7.5 Hz, 2H), 0.74 (s, 6H); ¹³C NMR (126 MHz, CDCl₃): δ 144.4, 134.9, 127.7, 127.3, 116.8, 67.8, 59.8, 53.5, 52.7, 44.3, 34.1, 25.2; FTIR (thin film): 3334, 2958, 1639, 1488, 1361, 1162 cm⁻¹; HRMS-ESI (m/z) calcd for $C_{13}H_{23}N_4O_3$ ([M + H]⁺): 283.1765; found: 238.1768.

1-(5-Fluoro-3,3-dimethylpiperidin-1-yl)-3-(2-nitro-1H-imidazol-1-yl)propan-2-ol (4). To a solution of 3 (141 mg, 0.5 mmol, 1.0 equiv) in t-BuOH (7.5 mL) was added NIS (113 mg, 0.5 mmol, 1.0 equiv) dissolved in t-BuOH (2.5 mL). The reaction was stirred at room temperature for 1.5 h. To the mixture was then added AgOTf (386 mg, 1.5 mmol, 3.0 equiv) and TBAF (1 M in tetrahydrofuran, THF, 1.5 mL, 1.5 mmol, 3.0 equiv). The resulting mixture was heated to 70 °C and stirred for 15 min. The reaction was cooled to room temperature, filtered through a plug of Celite, and the filtrate was concentrated in vacuo. The crude reaction mixture was purified by flash column chromatography (50% EtOAc/hexane-100% EtOAc) to afford 4 as a yellow solid (34%); $R_f = 0.27$ (5% NEt₃, 50% EtOAc/ Hex); ¹H NMR (500 MHz, CDCl₃): δ 7.26 (s, 1H), 7.11 (s, 1H), 4.78-4.63 (m, 2H), 4.22 (ddd, J = 13.8, 10.1, 2.5 Hz, 1H), 4.12-4.04 (m, 1H), 2.86-2.72 (m, 1H), 2.53 (ddd, J = 12.4, 5.5, 4.0 Hz, 1H), 2.46-2.37 (m, 1H), 2.33-2.26 (m, 2H), 2.12-2.01 (m, 1H), 1.72-1.59 (m, 1H), 1.53–1.41 (m, 1H), 1.03 (s, 3H), 0.96 (s, 3H); $^{13}\mathrm{C}$ NMR (126 MHz, CDCl₃): δ 144.9, 128.2, 127.7, 87.8 (d, J = 44.4 Hz), 86.4 (d, J = 43.6 Hz) 66.2, 60.3 (d, J = 15.4 Hz), 58.0 (d, J =23.7 Hz), 53.5 (d, J = 11.8 Hz), 43.4 (d, J = 17.5 Hz), 31.8 (d, J = 34.3 Hz), 28.3 (d, J = 41.8 Hz), 27.3 (d, J = 60.3 Hz); FTIR (thin film): 3283, 3107, 2941, 1486, 1365 cm⁻¹; HRMS-ESI (m/z) calcd for $C_{13}H_{22}FN_4O_3$ ([M + H]⁺): 301.1671; found: 301.1671.

2,2-Dimethyl-N-(3-(2-nitro-1H-imidazol-1-yl)-2-((tetrahydro-2Hpyran-2-yl)oxy)propyl)pent-4-en-1-amine (5). To a solution of 1-(3azido-2-((tetrahydro-2H-pyran-2-yl)oxy)propyl)-2-nitro-1H-imidazole (148.1 mg, 0.5 mmol, 1.0 equiv) in dichloromethane (DCM) was added a solution of trimethylphosphine (1.0 M in toluene, 0.6 mL, 0.6 mmol, 1.2 equiv) under a N_2 atmosphere. The reaction was stirred at room temperature for 1.5 h; then, 2,2-dimethylpent-4-enal (112 mg, 1.0 mmol, 2.0 equiv) was added and stirred for 16 h. After that, NaBH(OAc)₃ (211.9 mg, 1.0 mmol, 2.0 equiv) was added at room temperature and stirred for 10 h. The reaction was guenched with saturated aqueous NaHCO₃ and extracted with DCM. Organic layers were concentrated in vacuo, and then subjected to flash column chromatography (100% EtOAc) to afford the product (55%). ¹H NMR (400 MHz, CDCl₃): δ 7.30 (s, 1H), 7.10 (s, 1H), 5.84-5.73 (m, 1H), 5.07-5.03 (m, 2H), 4.73-4.67 (m, 2H), 4.36 (s, 1H), 3.44-3.35 (m, 2H), 3.02 (m, 1H), 2.68 (dd, J = 12.6, 5.7 Hz, 1H), 2.54 (dd, J = 41.2, 11.7 Hz, 2H), 2.05 (d, J = 7.4 Hz, 2H), 1.72–1.70 (m, 1H), 1.55-1.39 (m, 6H), 0.96 (s, 6H). HRMS-ESI (m/z) calcd for $C_{18}H_{31}N_4O_4$ ([M + H]⁺): 367.2345; found: 267.2340.

5-Fluoro-3,3-dimethyl-1-(3-(2-nitro-1H-imidazol-1-yl)-2-((tetrahydro-2H-pyran-2-yl)oxy)propyl)piperidine (6). To a solution of 5 (137 mg, 0.1 mmol, 1.0 equiv) in t-BuOH (0.5 mL) was added NIS (22.5 mg, 0.1 mmol, 1.0 equiv) dissolved in t-BuOH (0.5 mL). The reaction was stirred at room temperature for 1 h. To the mixture was then added AgOTf (76.8 mg, 0.3 mmol, 3.0 equiv) and TBAF (1 M in THF, 0.3 mL, 0.3 mmol, 3.0 equiv). The resulting mixture was heated to 70 °C and stirred for 1 h. The reaction was cooled to room temperature, filtered through a plug of Celite, and the filtrate was concentrated in vacuo. The crude reaction mixture was purified by flash column chromatography (50% EtOAc/Hexane–100% EtOAc) to afford 6 as a yellow solid (15%); $R_{\rm f} = 0.20$ (10% MeOH/DCM); HRMS-ESI (m/z) calcd for $C_{18}H_{30}FN_4O_4$ ($[M + H]^+$): 385.2251; found: 385.2249.

1-(3-(2-Nitro-1H-imidazol-1-yl)-2-((tetrahydro-2H-pyran-2-yl)oxy)propyl)piperidin-4-yl 4-methylbenzenesulfonate (**7**). ¹H NMR (400 MHz, CDCl₃): δ 7.78 (dd, *J* = 8.3, 2.2 Hz, 2H), 7.22 (d, *J* = 8.3 Hz, 2H), 7.22 (d, *J* = 1.1 Hz, 1H), 7.08 (d, *J* = 1.1 Hz, 1H), 4.79 (dd, *J* = 14.0, 3.2 Hz, 1H), 4.62 (dd, *J* = 4.8, 2.5 Hz, 1H), 4.53 (tt, *J* = 3.4, 11.1 Hz, 1H), 4.40 (dd, *J* = 14.0, 7.8 Hz, 1H), 4.09–4.18 (m, 1H), 3.25 (dd, *J* = 6.1, 4.0 Hz, 1H), 3.18 (dd, *J* = 7.3, 3.5 Hz, 1H), 2.55– 2.63 (m, 3H), 2.44 (s, 3H), 2.26–2.32 (m, 5H), 1.37–1.47 (m, 8H).

Radiochemistry. The typical radiolabeling protocol for $[^{18}\text{F}]$ -**20** to $[^{18}\text{F}]$ -**22** is as follows: To the solution of ethane-1,2-diyl bis(4-methylbenzenesulfonate) (2 mg) in anhydrous acetonitrile (50 μ L) within a cap-sealed v-vial, $[^{18}\text{F}]$ -TBAF (216 mCi) in acetonitrile was added. The sealed reactor allows the reaction to be performed under pressure at 110 °C for 15 min. After diluting with 1.5 mL of solvent

(water/acetonitrile: 2/3, v/v), the mixture was loaded to HPLC for purification. The HPLC method is described as follows: solvent A: 0.1% trifluoroacetic acid (TFA) water; solvent B: 0.1% TFA acetonitrile; and 0 to 2 min: isocratic elution of 40% solvent B, 2 to 22 min, 40-95% of solvent B. Flow rate: 3 mL/min. HPLC column: Gemini 5 µm C18 110 Å, 250 mm × 10.00 mm. [¹⁸F]-2fluoroethyl 4-methylbenzenesulfonate (77 mCi) was collected at 15 min. The collected [18F]-2-fluoroethyl 4-methylbenzenesulfonate was diluted with 10 mL of water and then passed through a Sep-Pak tC18 cartridge. The loaded activity was washed out with 1 mL of acetonitrile. The elution was blow-dried in a v-vial, and then 20 μ L of piperazine solution (0.33 μ mol/mL) and 60 μ L of acetonitrile were added and heated at 110 °C for a further 10 min. Then, K₂CO₃ (2 mg), 1-(2,3-epoxypropyl)-2-nitroimidazole (3.8 mg), and 60 μ L of acetonitrile were added and heated at 90 °C for 20 min. The resulting tracer was purified by HPLC with the method described as follows: solvent A: 0.1% Et₂N water; solvent B: 0.1% Et₂N acetonitrile, 0 to 45 min: 5-30% of solvent B. Flow rate: 1 mL/min, collected at 17.6 min. RCY: 29.0%. [¹⁸F]-21 (0 to 35 min: 5-60% of solvent B. Flow rate: 1 mL/min, collected at 14.0 min. 22.8%) and [18F]-22 (0 to 35 min: 5-60% of solvent B. Flow rate: 1 mL/min, collected at 15.4 min, 28.8%) were synthesized accordingly using oxybis(ethane-2,1-diyl) bis(4methylbenzenesulfonate) and homopiperazine as starting materials. Typical Radiolabeling Protocol for [¹⁸F]-23 to [¹⁸F]-25. The

precursor 2-(2-(vinylsulfonyl)ethoxy)ethyl 4-methylbenzenesulfonate (2 mg) was added into a v-vial and then the v-vial was sealed. Then, the [¹⁸F]-TBAF (200 mCi) in acetonitrile was added and the vial was heated at 110 °C for 20 min. After diluting with 1 mL of water, the mixture was loaded to HPLC for purification. The HPLC method is described as follows: Solvent A: 0.1% TFA water; solvent B: 0.1% TFA acetonitrile; 0 to 2 min: isocratic elution of 5% solvent B, 2 to 22 min, 5-95% of solvent B. Flow rate: 3 mL/min. HPLC column: Gemini 5 μ m C18 110 Å, 250 mm × 10.00 mm. [¹⁸F]-((2-(2fluoroethoxy)ethyl)sulfonyl)ethene (79 mCi) was collected at 13.6 min. Then, 2-nitroimidazole (2 mg) was mixed with the collected [¹⁸F]-((2-(2-fluoroethoxy)ethyl)sulfonyl)ethene (5 mCi) in a solution of 50 μ L of DMSO and 200 μ L of 20× borate buffer (pH 8.5) and then heated at 80 °C for 20 min. The resulting tracer [¹⁸F]-23 was purified by HPLC with the method described as follows: 0 to 2 min: isocratic elution of 10% solvent B, 2 to 22 min, 10-55% of solvent B. Flow rate: 1 mL/min, collected at 12.4 min. RCY: 58.7%. [¹⁸F]-24 (12.4 min, 66.8%) and [¹⁸F]-25 (13.8 min, 53.1%) were synthesized accordingly using 4-nitroimidazole/[18F]-((2-(2fluoroethoxy)ethyl)sulfonyl)ethene and 2-nitroimidazole/ $[{}^{18}F]$ -((2-(2-(2-fluoroethoxy)ethoxy)ethyl)sulfonyl)ethene as starting materials.

Chemistry. Synthesis of Precursor 2-(2-(Vinylsulfonyl)ethoxy)ethoxy)ethyl 4-Methylbenzenesulfonate (18). The 2-(2hydroxyethoxy)ethyl 4-methylbenzenesulfonate (384.9 mg, 1.0 equiv), which was synthesized according to the literature, was stirred at room temperature with divinyl sulfone (262.0 mg, 1.5 equiv) and triphenylphosphine (39.3 mg, 0.1 equiv) in anhydrous dichloromethane $(200 \,\mu\text{L})$ for 2 h.⁴¹ Then, the mixture was directly loaded on silica gel column chromatography for purification (ethyl acetate/ hexane: 1/15-1/1). ¹H NMR (400 MHz, CDCl₃) δ 7.76 (d, J = 8.3 Hz, 2H), 7.33 (d, J = 8.1 Hz, 2H), 6.79-6.72 (m, 1H), 6.36 (d, J = 16.6 Hz, 1H), 6.08 (d, J = 9.9 Hz, 1H), 4.13–4.11 (m, 2H), 3.84 (t, J = 5.6 Hz, 2H), 3.65 (t, J = 4.8 Hz, 2H), 3.55 (s, 4H), 3.21 (t, J = 5.7 Hz, 2H), 2.42 (s, 3H). ¹³ C NMR (101 MHz, CDCl₃) δ 145.0, 137.9, 132.8, 129.9, 128.8, 127.9, 70.3, 69.2, 68.6, 64.6, 55.0. The precursor 2-(2-(vinylsulfonyl)ethoxy)ethyl 4-methylbenzenesulfonate (16) was synthesized accordingly with ethane-1,2-diol as the starting material. ¹H NMR (400 MHz, CDCl₃) δ 7.79 (d, J = 8.4 Hz, 2H), 7.36 (d, J = 8.1 Hz, 2H), 6.69 (m, 1H), 6.38 (d, J = 16.6 Hz, 1H), 6.07 (d, J = 9.9 Hz, 1H), 4.14 (m, 2H), 3.83 (t, J = 6.0 Hz, 2H), 3.65 (m, 2H), 3.19 (t, J = 5.6 Hz, 2H), 2.44 (s, 3H).¹³ C NMR (101 MHz, CDCl₃) δ 145.1, 137.7, 132.8, 129.9, 129.0, 127.9, 68.7, 68.7, 64.8, 54.8, 21.6.

Typical Procedure for the Synthesis of [¹⁹**F**]**-20.** The *tert*-butyl 4-(2-fluoroethyl)piperazine-1-carboxylate (880 mg), which was prepared according to the literature method,⁴² was dissolved in 2 mL of 50% v/v trifluoroacetic acid in dichloromethane. The reaction

mixture was stirred at room temperature overnight and then evaporated under a vacuum to remove excess trifluoroacetic acid. Further purification was achieved by silica gel chromatography with ethyl acetate/methanol (10/1—2/1 v/v) as the eluent. 1-(2-fluoroethyl)piperazine: ¹H NMR (400 MHz, CDCl₃) δ 9.49 (s, 1H), 4.62 (t, *J* = 4.6 Hz, 1H), 4.50 (t, *J* = 4.7 Hz, 1H), 3.21 (t, *J* = 5.0 Hz, 4H), 2.83–2.79 (m, 5H), 2.73 (t, *J* = 4.7 Hz, 1H).

The mixture of 1-(2-fluoroethyl)piperazine (96.7 mg, 1.0 equiv), 2nitro-1-(oxiran-2-ylmethyl)-1*H*-imidazole (85.8 mg, 1.3 equiv), and potassium carbonate (70.5 mg, 1.3 equiv) was mixed in 1 mL of acetonitrile and refluxed for 30 min, and then the mixture was cooled down to room temperature and stirred overnight. After purification using column chromatography with elution by ethyl acetate/methanol (10/1-2/1 v/v), the product was collected as an off-white solid.

1-(4-(2-Fluoroethyl)piperazin-1-yl)-3-(2-nitro-1H-imidazol-1-yl)propan-2-ol ([¹⁹*F*]-**20**). Off-white solid. ¹H NMR (400 MHz, CDCl₃) δ 7.26 (d, *J* = 0.9 Hz, 1H), 7.12 (d, *J* = 0.9 Hz, 1H), 4.70 (dd, *J* = 14.0, 2.5 Hz, 1H), 4.61 (t, *J* = 4.8 Hz, 1H), 4.49 (t, *J* = 4.8 Hz, 1H), 4.25 (dd, *J* = 14.0, 7.4 Hz, 1H), 4.05 (m, 1H), 2.73-2.45 (m, 12H), 2.28 (dd, *J* = 12.3, 10.2 Hz, 1H).¹³ C NMR (101 MHz, CDCl₃) δ 144.9, 128.0, 127.4, 82.7, 81.0, 65.7, 60.3, 58.1, 57.9, 53.4, 53.4, 53.3, 53.0. ¹⁹ F NMR (376 MHz, CDCl₃) δ –218.32. HRMS calcd for C₁₂H₂₁FN₅O₃ (M + H), 302.1628; found, 302.1630.

Typical Procedure for the Syntheses of Standards [¹⁹**F**]-21 and [¹⁹**F**]-22. 1-(4-(2-(2-fluoroethoxy)ethyl)piperazin-1-yl)-3-(2nitro-1*H*-imidazol-1-yl)propan-2-ol (21): Off-white solid. ¹H NMR (400 MHz, CDCl₃) δ 7.25 (d, *J* = 0.9 Hz, 1H), 7.11 (d, *J* = 0.9 Hz, 1H), 4.68 (dd, *J* = 14.0 Hz, 1H), 4.58 (t, *J* = 4.1 Hz, 1H), 4.47 (t, *J* = 4.1 Hz, 1H), 4.23 (dd, *J* = 14.0, 7.4 Hz, 1H), 4.02 (m, 1H), 3.71 (t, *J* = 4.2 Hz, 1H), 3.64-3.60 (m, 3H), 2.65-2.63 (m, 2H), 2.58 (t, *J* = 5.8 Hz, 2H), 2.51-2.42 (m, 7H), 2.25 (dd, *J* = 12.2, 10.2 Hz, 1H). ¹³ C NMR (101 MHz, CDCl₃) δ 144. 9, 128.0, 127.4, 83.9, 82.3, 70.3, 70.1, 69.1, 65.6, 60.3, 57.6, 53.5, 53.3. ¹⁹ F NMR (376 MHz, CDCl₃) δ -222.72. HRMS calcd for C₁₄H₂₅FN₅O₄ (M + H), 346.1891; found, 346.1892.

1-(4-(2-Fluoroethyl)-1,4-diazepan-1-yl)-3-(2-nitro-1H-imidazol-1-yl)propan-2-ol ([¹⁹*F*]-**22**). Off-white solid. ¹H NMR (400 MHz, CDCl₃) δ 7.28 (d, *J* = 0.9 Hz, 1H), 7.12 (d, *J* = 0.9 Hz, 1H), 4.69 (dd, *J* = 13.9, 2.4 Hz, 1H), 4.57 (t, *J* = 5.0 Hz, 1H), 4.45 (t, *J* = 5.2 Hz, 1H), 4.22 (dd, *J* = 13.9, 7.6 Hz, 1H), 3.96 (m, 1H), 2.88-2.67 (m, 11H), 2.29 (dd, *J* = 12.4, 10.4 Hz, 1H), 1.80 (m, 2H). ¹³ C NMR (101 MHz, CDCl₃) δ 142.8, 128.1, 127.4, 83.2, 81.6, 66.4, 60.4, 57.9, 57.7, 55.6, 55.6, 55.4, 54.5, 54.3, 54.3, 53.3, 28.0. ¹⁹ F NMR (376 MHz, CDCl₃) δ -219.37. HRMS calcd for C₁₃H₂₃FN₅O₃ (M + H), 316.1785; found, 316.1791.

Typical Procedure for the Synthesis of [19F]-23. To the solution of 2-fluoroethanol (64.1 mg, 1.0 equiv) and divinyl sulfone (177.2 mg, 1.5 equiv) in anhydrous dichloromethane (200 μ L), triphenylphosphine (26.2 mg, 0.1 equiv) was added as portion.²⁸ The mixture was stirred at room temperature for 2 h and then directly loaded on silica gel column chromatography for purification (ethyl acetate/hexane 1/20-1/5). (2-(2-fluoroethoxy)ethylsulfonyl)ethane (51.2 mg, 1.0 equiv) and 2-nitroimidazole (63.5 mg, 2.0 equiv) were mixed in a solution of 200 μ L of DMSO and 500 μ L of 20× borate buffer (pH 8.5) and then heated at 80 °C for 2 h; 5 mL of water and 5 mL of ethyl acetate were added to the reaction mixture. After extracting the aqueous phase three times, the organic solutions were combined and dried over anhydrous MgSO4. The solvent was evaporated under reduced pressure, and the residue was purified by elution with ethyl acetate/hexane (1/5-2/1) to get the product as an off-white solid.

1-(2-((2-(2-fluoroethoxy)ethyl)sulfonyl)ethyl)-2-nitro-1*H*-imidazole ([¹⁹*F*]-**23**). Off-white solid. ¹H NMR (400 MHz, acetone- d_6) δ 7.58 (d, *J* = 0.9 Hz, 1H), 7.14 (d, *J* = 0.9 Hz, 1H), 4.98 (t, *J* = 6.7 Hz, 2H), 4.62 (t, *J* = 4.0 Hz, 1H), 4.50 (t, *J* = 4.0 Hz, 1H), 3.93 (t, *J* = 5.3 Hz, 2H), 3.82 (t, *J* = 6.7 Hz, 2H), 3.79 (d, *J* = 4.0 Hz, 1H), 3.71 (t, *J* = 4.0 Hz, 1H), 3.31 (t, *J* = 5.4 Hz, 2H). ¹³ C NMR (101 MHz, acetone d_6) δ 128.6, 128.5, 84.4, 82.8, 71.2, 71.0, 65. 5, 54.9, 54.8, 44.1. ¹⁹ F NMR (376 MHz, acetone- d_6) δ -223.39. HRMS calcd for C₉H₁₅FN₃O₅S (M + H), 296.0716; found, 296.0712.

The syntheses of standards for $[^{19}F]$ -24 and $[^{19}F]$ -25 were according to the typical procedure.

1-(2-((2-(2-fluoroethoxy)ethyl)sulfonyl)ethyl)-4-nitro-1H-imidazole ([¹⁹F]-24) was obtained as an off-white solid. ¹H NMR (400 MHz, acetone- d_6) δ 8.26 (d, J = 1.5 Hz, 1H), 7.80 (d, J = 1.4 Hz, 1H), 4.72 (t, J = 6.8 Hz, 2H), 4.65 (t, J = 4.0 Hz, 1H), 5.53 (t, J = 4.0 Hz, 1H), 3.95 (t, J = 5.2 Hz, 2H), 3.83 (t, J = 6.8 Hz, 2H), 3.80 (d, J = 8.0 Hz, 1H), 3.74 (t, J = 4.0 Hz, 1H), 3.38 (t, J = 5.4 Hz, 1H). ¹³ C NMR (101 MHz, acetone- d_6) δ 137.2, 137.2, 120.7, 83.6, 81.9, 70.3, 70.1, 64.7, 54.3, 54.0, 41.2. ¹⁹ F NMR (376 MHz, acetone- d_6) δ –223.35. HRMS calcd for C₉H₁₅FN₃O₅S (M + H), 296.0716; found, 296.0708. 1-(2-((2-(2-Fluoroethoxy)ethoxy)ethyl)sulfonyl)ethyl)-2-nitro-1*H*-imidazole ($[^{19}F]$ -25) was obtained as a white solid. ¹H NMR (400 MHz, acetone- d_6) δ 7.59 (s, 1H), 7.13 (s, 1H), 4.97 (t, J = 6.6 Hz, 2H), 4.56 (t, J = 4.0 Hz, 1H), 4.44 (t, J = 4.0 Hz, 1H), 3.89 (t, J = 5.2 Hz, 2H), 3.84 (t, J = 6.6 Hz, 2H), 3.72 (t, J = 4.1 Hz, 1H), 3.66-3.64 (m, 5H), 3.28 (t, J = 5.3 Hz, 2H). ¹³ C NMR (101 MHz, acetone- d_6) δ 127.7, 127.6, 83.8, 82.2, 70.2, 70.1, 70.0, 69.9, 64.6, 54.0, 53.9, 43.4. 19 F NMR (376 MHz, acetone- d_6) δ –223.35. HRMS calcd for C₁₁H₁₉FN₃O₆S (M + H), 340.0979; found, 340.0966.

The synthesis of $[^{18}\text{F}]$ -FMISO was modified from the literature.⁴³ The 1-(2'-nitro-1'-imidazolyl)-2-*O*-tetra-hydropyranyl-3-*O*-toluenesulfonyl propanediol (NITTP, 2 mg) precursor was heated with 247 mCi of $[^{18}\text{F}]$ -TBAF in acetonitrile at 110 °C for 10 min. After removing the solvent by blow-drying, 1 mL of 1 N HCl was added to the reaction mixture and heated at 105 °C for 5 min. The mixture was cooled down to room temperature, and 0.5 mL of 2 N NaOH was added to neutralize the reaction mixture. After passing the mixture through a Sep-Pak alumina N cartridge, the activity was loaded on HPLC (isocratic ethanol/water 5/95). $[^{18}\text{F}]$ -FMISO (145 mCi) was collected at 13.5 min after separation.

2-(2-((2-(2-nitro-1*H*-imidazol-1-yl)ethyl)sulfonyl)ethoxy)ethyl 4methylbenzenesulfonate (**26**) was synthesized with 2-(2-(vinylsulfonyl)ethoxy)ethyl 4-methylbenzenesulfonate and 2-nitroimidazole as starting materials in borate buffer. ¹H NMR (400 MHz, acetone- d_6) δ 7.81 (d, J = 8.3 Hz, 2H), 7.58 (d, J = 1.0 Hz, 1H), 7.49 (d, J = 8.0 Hz, 2H), 7.13 (d, J = 1.0 Hz, 1H), 4.94 (t, J = 6.7 Hz, 2H), 4.23 (t, J = 4.4 Hz, 2H), 3.86 (t, J = 5.2 Hz, 2H), 3.78-3.72 (m, 4H), 3.30 (t, J = 5.4 Hz, 2H), 2.45 (s, 3H). ¹³ C NMR (101 MHz, acetone d_6) δ 145.1, 133.3, 130.0, 127.8, 127.8, 127.8, 127.6, 69.3, 68.6, 64.6, 53.9, 53.8, 43.1, 20.6. HRMS calcd for C₁₆H₂₂N₃O₈S₂ (M + H), 448.0848; found, 448.0820.

Mouse Models. All animal studies were reviewed and approved by the University of North Carolina at the Chapel Hill Institutional Animal Care and Use Committee. The FaDu tumor cell was obtained from the LCCC tissue culture facility (University of North Carolina at Chapel Hill, Chapel Hill, NC). The UPPL tumor cell was a gift from Prof. Kim's group. The FaDu tumor-bearing nude mice and UPPL tumor-bearing C57BL/6 mice were established according to the literature method.^{44,45}

Small-Animal PET. FaDu tumor- or UPPL tumor-bearing mice were intravenously injected via the tail vein with an [¹⁸F]-tracer (three mice in a group). The animals were fresh and only injected once for PET imaging. For FaDu tumor-bearing mice (injection dose: $6.0-8.9 \,\mu$ Ci/g), a 10 min static emission scan was acquired with a SuperArgus small-animal PET/CT scanner at 30 min and 120 min postinjection. For UPPL tumor-bearing mice (injection dose: $5.0-9.1 \,\mu$ Ci/g), a 10 min static emission scan was acquired at 30 min, 1, 2, and 4 h pi The regions of interest (ROIs) were drawn over the tumor and other organs and calculated as %ID/g. The mean uptake and standard deviation (mean \pm SD) were calculated for each group, and the number of organs we tested in each group was calculated as the *n* value.

In Vitro Stability. The *in vitro* stability study was determined on an Agilent HPLC. In brief, [¹⁸F]-23 (238 μ Ci) was incubated with 400 μ L of plasma at 37 °C for 0.5, 1, and 2 h. After the serum protein was precipitated and centrifuged, the liquid supernatant was then analyzed by radio-HPLC.

In Vivo **Stability.** The *in vivo* stability study was determined using normal mice. In brief, $[^{18}F]$ -23 (207–213 μ Ci) was injected into the

animal, and blood samples were collected at 0.5, 1, and 2 h pi. After the blood protein was precipitated and centrifuged, the liquid supernatant was then analyzed by radio-HPLC or γ counting.

Pimonidazole Staining and Autoradiography Study. Pimonidazole was injected intravenous (iv) at around 120 min before euthanasia, followed by an [18F]-23 injection. After PET imaging with 18 F]-23, the tumors were collected and 10 μ m thin tissue sections were obtained from the frozen tumor blocks using a cryostat with an optimal cutting temperature compound. For cutting, four slices were obtained at each location with two sections mounted on each slice. Odd number slices were used for autoradiography and even number ones were used for pimonidazole fluorescence staining. Then, about 15-20 sections were skipped and the tumor sections were collected as described above until the whole tumor was cut. Thereafter, these fresh-frozen sections were dried. Autoradiography studies were performed using the Cyclone Plus storage phosphor system (Perkin Elmer), and all phosphor images in these studies had a 25 μ m pixel resolution. For pimonidazole staining of the neighboring slices, the sections were fixed with acetone for 10 min, washed twice in phosphate-buffered saline (PBS) (5 min each), and immersed in 0.3%Tween-20 for 20 min at RT. Then, the slices were blocked in primary AB dilution buffer (Biomeda, Foster City) for 30 min to block nonspecific binding and incubated with mouse anti-pimonidazole Mab HP7-DyLight549 (1:500 in PBS) in the dark for 1 h at RT. After washing with PBS three times (5 min each), the slices were covered with EverBrite mounting medium containing 4,6-diamino-2-phenylindole (DAPI, Biotium, CA) and observed under a Zeiss LSM 710 laser scanning microscope (Zeiss, Jena, German).

ASSOCIATED CONTENT

3 Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acs.jmedchem.0c01962.

Molecular strings (CSV)

Additional figures illustrating HPLC data, experimental details, molecular formula strings, and NMR spectra (PDF)

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ABBREVIATIONS

NIS, *N*-iodosuccinimide; THP, 2-tetrahydropyranyl; TLC, thin-layer chromatography; RT, room temperature; TBAF, tetra-*n*-butylammonium fluoride; PEG, poly(ethylene glycol); RCY, radiochemistry yield

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