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Practical synthesis of four different pseudoenantiomeric organocatalysts with both *cis*- and *trans*-substituted 1,2-cis-cyclohexanediamine structures from a common intermediate

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1. Introduction

The chiral phenomenon plays an crucially important role not only in nature but also in pharmaceutical, agrochemical and other chemical industries.¹ A variety of compounds associated with living organisms are chiral, and enantiomers of such compounds may possess distinctly different biological activity. Those include DNA, enzymes, hormones, antibodies, etc. Thus, the biology is quite sensitive to the chirality, and the biological activity of drugs depends on which enantiomer is used. In fact, in pharmaceutical industries, about half of the drugs currently in use are known to be chiral products, and its number is steadily increasing.² Accordingly, it is important to synthesize both enantiomeric products, and to promote the chiral separation and analysis of racemic drugs in pharmaceutical industries as well as in clinical use in order to eliminate the unwanted enantiomer from the preparation. The

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ABSTRACT

A new and convenient approach has been deviced for the practical synthesis of structurally robust, four different pseudoenantiomeric amino Tf-amido organocatalysts with the unique *cis*- and *trans*-substituted 1,2-cis-cyclohexanediamine structures. These pseudoenantiomeric organocatalysts are easily prepared by the Diels-Alder strategy of 2-phenyl-1,3-butadiene and maleic anhydride, and their chemical behavior was investigated by their application to asymmetric aldol synthesis for the practical synthesis of both enantiomeric aldols.

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most traditional way for obtaining both enantiomeric products is the proper use of both enantiomeric catalysts,^{3–6} although the preparation of both enantiomeric catalysts in a separate manner is often time-consuming. In a practical viewpoint, the use of two different pseudoenantiomeric catalysts derived from the common chiral compounds or intermediates seems to be more convenient for the synthesis of both enantiomeric products. In this context, we are interested in the design of new pseudoenantiomeric organocatalysts from the common chiral source for efficient asymmetric transformations. Indeed, we previously reported the facile synthesis of two different pseudoenantiomeric organocatalysts 2 and 3 from the common chiral compound **1** with the unique *cis*-diamine structure via 3-step sequence (Scheme 1).⁷ The synthetic application of these pseudoenantiomeric organocatalysts 2 and 3 is illustrated by asymmetric aldol reaction of cyclohexanone and pnitrobenzaldehyde 4a, leading to both enantiomeric aldol products, anti-**5a** and anti-**6a**, respectively.^{8,9}

2. Results and discussion

Although this asymmetric strategy is highly practical, there still

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Scheme 1. Synthesis of two different pseudoenantiomeric organocatalysts **2** and **3**, and the application to asymmetric aldol synthesis.

needs some improvements on the design of pseudoenantiomeric organocatalysts 2 and 3. Namely, the common chiral source 1 is not commercially available, and the synthesis of **1** generally requires some more steps from an easily available starting material.¹⁰ In addition, the ester functionality in **1** is labile under acidic or basic conditions. Apparently, more robust pseudoenantiomeric organocatalysts of type 7 and 8 would be desirable for the wide variety of asymmetric transformations (Scheme 2). Accordingly, pseudoenantiomeric organocatalysts 7 and 8 can be prepared from commercially available *cis*-4-cvclohexene-1.2-dicarboxylic acid **9** in 4-step sequence as shown in Scheme 2. Thus, the Friedel-Crafts alkylation of *cis*-4-cyclohexene-1,2-dicarboxylic acid **9** in benzene furnished 4-phenyl-1,2-cyclohexanedicarboxylic acid 10 in 81% vield.¹¹ The Curtius rearrangement of diacid **10** afforded **11** as hydrogen chloride salt.¹² This racemic salt was then resolved with optically pure (S,S)-benzoyltartaric acid to furnish optically pure (1S,2R,4S)-**11**.¹³ Mono-triflation of (1S,2R,4S)-**11** gave a mixture of amino Tf-amido organocatalysts 7 and 8, which were easily separated by column chromatography to furnish optically pure 7 and **8**.¹⁴

We then compared the reactivity and selectivity of robust organocatalysts **7** and **8** in comparison with the original organocatalysts **2** and **3** in asymmetric aldol reaction of cyclohexanone with substituted benzaldehyde derivatives as shown in Table 1.^{15,16}



Reagents and conditions: (a) (i) benzene, AlCl₃, 50 °C; (ii) 6 M HCl aq., room temp. (b) (i) DPPA, Et₃N, THF, room temp.; (ii) toluene, reflux then 6 M HCl aq. (c) (i) NaOH, H₂O, room temp.; (ii) (*S*,*S*)-DBTA, MeOH, EtOH, room temp.; (iii) 2 M NaOH aq., CH₂Cl₂, room temp.; (d) TfCl, Et₃N, CH₂Cl₂, room temp.

Scheme 2. Synthetic route of two different, robust pseudoenantiomeric organocatalysts **7** and **8** from *cis*-4-cyclohexene-1,2-dicarboxylic acid **9**.

Table 1

Asymmetric direct aldol reaction of cyclohexanone and substituted benzaldehydes catalyzed by pseudoenantiomeric organocatalysts **2**, **3**, **7**, **8**, **12** or **13**.^a

entry	catalyst	major aldol	% yield ^b	anti/syn ratio ^c	% ee ^d
0 +		Catalyst	O OH anti-5a	or NO ₂ OH anti-6a	NO ₂
1	2	anti- 5a	99	93: 7	97
2	3	anti- 6a	96	91: 9	98
3 ^e	7	anti- 5a	96	81:19	95
4	8	anti- 6a	96 ^f	93: 7	99
5	12	anti- 5a	94 ^f	91:9	99
6	13	anti- 6a	48 ^e	52:48	67
0 + 1		catalyst 2Me ^{THF/H2O} room temp.	O OH I anti-5b	or CO ₂ Me anti-6b	CO ₂ Me
7	2	anti- 5b	99	89: 11	93
8	3	anti- 6b	96	85: 15	94
9 ^e	7	anti- 5b	95	82: 18	93
10	8	anti- 6b	97 ^f	93: 7	99
11	12	anti- 5b	95 ^f	90: 10	99
12	13	anti- 6b	46	51:49	54
0 +		Catalyst THF/H ₂ O room temp.	O OH anti-5c	or O OH anti-6c	
13	2	anti- 5c	53 ^g	96: 4	98
14	3	anti- 6c	27 ^g	89: 11	76
15 ^e	7	anti- 5c	42 ^g	81: 19	83
16	8	anti- 6c	61 ^{f,g}	94: 6	98
17	12	anti- 5c	66 ^{f,g}	91: 9	98
18	13	anti- 6c	20 ^g	51:49	58

^a Unless otherwise specified, asymmetric direct aldol reaction of cyclohexanone and substituted benzaldehyde in the presence of 5 mol% of catalyst **2**, **3**, **7**, **8**, **12** or **13** at room temperature for three days.

^b Isolated yield.

^c The *anti/syn* ratio was determined by ¹H NMR analysis.

^d Enantiopurity of *anti*-aldol products was determined by HPLC analysis using a chiral column [DAICEL Chiralpak AD-H and AS-H] with hexane-isopropanol as solvent.

DMSO/H₂O was used as solvent.

^f Reaction for one day.

^g The reaction was not complete under the standard conditions.

With three different benzaldehyde substrates, there is a general tendency among four different pseudoenantiomeric organocatalysts **2**, **3**, **7**, and **8**. In the asymmetric aldol synthesis of *anti*-**5**, the robust organocatalyst **7** exhibited lower reactivity and selectivity (both *trans*- and enantioselectivity) than **2** (entries 3, 9, 15 vs. 1, 7, 13), while pseudoenantiomeric organocatalyst **8** showed better reactivity and selectivity than **3** (entries 4, 10, 16 vs. 2, 8, 14).

So far, we studied the reactivity and selectivity of *trans*substituted 1,2-cis-diamine-derived organocatalysts **2**, **3**, **7**, and **8**. However, we are also interested in the chemical behavior of the corresponding *cis*-substituted 1,2-cis-diamine-derived organocatalysts **12** and **13** (Scheme 3).

The intermediary 4-phenyl-4-cyclohexene-1,2-cis-dicarboxylic



Scheme 3. Robust cis-substituted pseudoenantiomeric organocatalysts 12 and 13.

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ester 15 can be easily prepared from 2-phenyl-1,3-butadiene 14 and maleic anhydride by the Diels-Alder reaction and subsequent transformation of the resulting Diels-Alder adduct to the corresponding dimethyl ester 15 (Scheme 4). Indeed, the Diels-Alder reaction of 2-phenyl-1,3-butadiene 14 and maleic anhydride in toluene at 100 °C for 48 h,¹⁷ and subsequent treatment of the Diels-Alder adduct with catalytic sulfuric acid in MeOH at 50 °C for 10 h gave rise to the dimethyl ester **15** in 75% yield.¹⁸ We then studied the catalytic hydrogenation of the unsaturated dimethyl ester 15 to either cis- or trans-substituted dimethyl ester 16 or 17, respectively. The selected results are shown in Table 2. As shown in Table 2, Rh/C and Pd/C catalysts showed good *cis*-selectivity (entries 2 and 3), and the use of Pt/C significantly enhanced the cis-selectivity (entry 4). Pd/Ba₂SO₄ catalyst also exhibited high *cis*-selectivity (entries 6–10), and the use of THF solvent for Pd/Ba₂SO₄ catalyst gave the best cis-selectivity (entry 8). In contrast to such cis-selectivity, the use of Crabtree's catalyst afforded the opposite trans-selectivity almost exclusively (entry 11).¹⁹

With the desired cis and trans isomers **16** and **17** selectively, our approach provides a facile way to synthesize four different pseudoenantiomeric amino Tf-amido organocatalysts **7**, **8**, **12** and **13** after hydrolysis of diesters **16** and **17** (Scheme 5). Thus, the hydrolysis of the resulting *trans*-isomer **17** with aqueous LiOH at 40 °C for 10 h provided 4-phenyl-1,2-cis-cyclohexanedicarboxylic acid **10** in 82% yield.²⁰ The transformation of **10** to pseudoenantiomeric amino Tf-amido catalysts **7** and **8** can be effected as shown in Scheme 2. In a similar manner, *cis*-substituted diacid **18** was converted to the corresponding pseudoenantiomeric amino Tf-amido catalysts **12** and **13**, respectively.²¹

With new pseudoenantiomeric organocatalysts 12 and 13, we carried out asymmetric aldol synthesis, and selected results are included in Table 1. As shown in Table 1, the robust organocatalyst 12 exhibited similar reactivity and selectivity to 2 and 7 (entries 5, 11, 17 vs. 1, 3, 7, 9, 13, 15), while pseudoenantiomeric organocatalyst 13 showed much lower reactivity and selectivity than 3 and 8 (entries 6, 12, 18 vs. 2, 4, 8, 10, 14, 16). Since the organocatalysts 2, 7 and **12** gave the same aldol *anti*-**5a** preferentially, preferred conformations of these organocatalysts would be 2A, 7A and 12A rather than **12B** which has the conformationally stable equatorial phenyl group. In a similar manner, the organocatalysts 3, 8 and 13 gave the same aldol anti-6a preferentially, preferred conformations of these organocatalysts would be 3A, 8A and 13A rather than 13B which has the conformationally stable equatorial phenyl group. Interestingly, both organocatalysts 12 and 13 have preferred conformations with axial phenyl groups. The low anti/syn selectivity probably originated from the severe steric hindrance by the 1,3diaxial interaction between phenyl and 1-cyclohexenylamino moieties in the cyclohexanone enamine of **13A** (see Scheme 6).



Reagents and conditions: (a) toluene, 100 °C; (b) H_2SO_4 , MeOH, 50 °C; (c) catalytic hydrogenation (see Table 2).

Scheme 4. Synthesis of cis- and trans-substituted diesters 16 and 17.

Table 2

Optimization of reaction condition^a.



entry	catalyst	solvent, time	% yield ^b	ratio of 16:17 ^c
1	Raney Ni	EtOH, 20 h	_	-
2	Rh/C	EtOH, 2 h	83	6.5: 1
3	Pd/C	EtOH, 2 h	94	7.0: 1
4	Pt/C	EtOH, 1 h	84	19.2: 1
5	Pd(OH) ₂ /C	EtOH, 2 h	86	6.7: 1
6	Pd/BaSO ₄	EtOH, 2 h	93	15.3: 1
7	Pd/BaSO ₄	EtOAc, 2 h	94	15.2: 1
8	Pd/BaSO ₄	THF, 2 h	93	20.2:1
9	Pd/BaSO ₄	CH ₂ Cl ₂ , 2 h	94	15.8: 1
10	Pd/BaSO ₄	cyclohexane, 2 h	93	15.0: 1
11	Crabtree's Catalyst	CH ₂ Cl ₂ , 72 h	89	1:>20

^a Unless otherwise specified, the stereoselective hydrogenation of unsaturated diester **15** in the presence of 10 wt% of hydrogenation catalyst at room temperature for 1-20 h.

^b Isolated yield.

^c The cis/trans ratio was determined by ¹H NMR analysis.



Reagents and conditions: (a) (i) 2 M LiOH aq., THF, 40 °C; (ii) 6 M HCl aq., room temp. (b) (i) DPPA, Et₃N, THF, room temp.; (ii) toluene, reflux then 6 M HCl aq. (c) (i) NaOH, H₂O, room temp.; (ii) (*S*,*S*)-DBTA, MeOH, EtOH, room temp.; (iii) 2 M NaOH aq., CH₂Cl₂, room temp. (d) TfCl, Et₃N, CH₂Cl₂, room temp.

Scheme 5. General synthesis of robust pseudoenantiomeric organocatalysts 7, 8, 12, and 13.

3. Conclusions

In summary, we have succeeded in preparing four different pseudoenantiomeric organocatalysts **7**, **8**, **12**, and **13**, which are easily derived from common source **15** in 5-step sequence. The Diels-Alder strategy of 2-substituted-1,3-butadiene and maleic anhydride would provide a general approach to the facile synthesis of various pseudoenantiomeric organocatalysts. These robust catalysts are in principle applicable to other catalytic systems, and further effort to this end is currently underway in our laboratory.

4. Experimental section

4.1. General

¹H NMR spectra were measured on a JEOL JNM-FX400 (400 MHz) spectrometer and a JEOL JNM-ECA500 (500 MHz)

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Scheme 6. Conformations of pseudoenantiomeric organocatalysts 2, 3, 7, 8, 12, and 13.

spectrometer. The data were reported as follows: chemical shifts in ppm from tetramethylsilane (TMS) as the internal standard, integration, multiplicity (s = singlet; d = doublet; t = triplet; q = quartet; m = multiplet; br = broad), coupling constants (Hz), and assignment. ¹³C NMR spectra were measured on a JEOL JNM-ECA500 (125 MHz) spectrometer with complete proton decoupling. Chemical shifts were reported in ppm from the residual solvent as an internal standard. Infrared (IR) spectra were recorded on a Shimadzu IRPrestige-21 spectrometer. High performance liquid chromatography (HPLC) was performed on Shimadzu 10 A instruments using $4.6 \text{ mm} \times 250 \text{ mm}$ Daicel Chiralpak and Chiralcel. High-resolution mass spectra (HRMS) were performed on Brucker microTOF. Optical rotations were measured on a JASCO DIP-1000 digital polarimeter. The reactions were monitored by thin-layer chromatography (Merck precoated TLC plates; silica gel 60 GF-254, 0.25 mm). The products were purified by flash column chromatography on silica gel 60 (Merck, 230-400 mesh). Commercially available chemicals were used without further purification.

4.2. Synthesis of cis-diamine catalysts 7, 8, 12 and 13

4.2.1. Friedel-Crafts alkylation of cis-4-cyclohexene-1,2dicarboxylic acid **9**

To a solution of cis-4-cyclohexene-1,2-dicarboxylic acid 9 (1.70 g, 10 mmol) in benzene (7.7 mL) was added AlCl₃ (2.93 g, 10 mmol)22 mmol). The mixture was stirred at 50 °C for 24 h and concentrated in vacuo. The residue was treated with a 6 M aqueous solution of HCl (7.7 mL) at 0 °C and stirred there for 10 min. Then, water (66 mL) was added and the stirring was continued at room temperature for 30 min. The precipitate was filtered off and washed with CH₂Cl₂. The solid was dissolved in acetone and filtered. After the concentration of the filtrate, crude 4-phenylcyclohexane-1,2dicarboxylic acid **10** was obtained as a white solid (2.01 g, 81% yield): M.p. 191–192 °C; ¹H NMR (400 MHz, DMSO-*d*₆) δ 12.14 (brs, 2H), 7.28 (t, J = 7.6 Hz, 2H), 7.20-7.16 (m, 3H), 3.18-3.16 (m, 1H), 2.48–2.42 (m, 2H), 2.16–2.01 (m, 1H), 1.97–1.88 (m, 2H), 1.84–1.76 (m, 2H), 1.45 (qd, J = 12.4, 4.8 Hz, 1H); ¹³C NMR (125 MHz, CD₃OD) δ 177.8, 177.0, 147.5, 129.4, 127.7, 127.2, 43.8, 43.3, 41.2, 37.0, 34.4, 25.5; IR (neat) 3021, 2864, 2567, 1678, 1447, 1417, 1326, 1259, 939, 825, 739, 696 cm⁻¹; HRMS (ESI) calcd for $C_{14}H_{16}O_4Na$: 271.0941 ([M + Na]⁺), found: 271.0943.

4.2.2. Curtius rearrangement of 10

To a solution of crude diacid 10 (1.24 g, 5.0 mmol) in THF (12.5 mL) was added Et₃N (2.1 mL, 15 mmol) and diphenylphosphoryl azide (2.2 mL, 10.5 mmol) at 0 °C. The mixture was stirred at room temperature for 4 h. After guenched with NaHCO₃, the mixture was extracted with Et₂O and washed with brine. The organic phase was dried over Na₂SO₄ and concentrated in vacuo. The oil was dissolved in toluene (12.5 mL) and stirred at 80 °C for 30 min. After refluxed at 120 °C for 1 h, the mixture was concentrated in vacuo and treated with a 6 M aqueous solution of HCl (25 mL) at 0 °C. The mixture was stirred at 90 °C for 12 h and then concenterated in vacuo. The residue was dissolved in ethyl acetate and the precipitate was filtered off. After the dryness, crude rac-11•2HCl was obtained as a white solid (1.14 g, 87% yield): M.p. decomp. >270 °C; ¹H NMR (500 MHz, DMSO- d_6) δ 8.64 (brs, 6H), 7.30 (t, J = 8.0 Hz, 2H), 7.22-7.18 (m, 3H), 3.81-3.80 (m, 1H), 3.54-3.50 (m, 1H), 3.16-3.10 (m, 1H), 2.08-1.91 (m, 4H), 1.84-1.81 (m, 1H), 1.68–1.58 (m, 1H); ¹³C NMR (125 MHz, DMSO-*d*₆) δ 114.6, 128.4, 126.7, 126.3, 50.1, 48.8, 34.5, 34.2, 30.8, 23.9; IR (neat) 3020, 2840, 2588, 1560, 1502, 1451, 1156, 1051, 1024, 742, 699 cm⁻¹.

4.2.3. Resolution of rac-11•2HCl

To a solution of crude rac-11•2HCl (1.31 g, 5.0 mmol) in water (12.5 mL) was added NaOH (0.66 g, 16.5 mmol) at room temperature. The mixture was extracted with CH₂Cl₂, dried over Na₂SO₄ and concentrated in vacuo. The solid was dissolved in MeOH (25 mL) and added to a solution of (S,S)-benzoyltartaric acid (1.79 g,5.0 mmol) in EtOH (25 mL) at 0 °C. The mixture was stirred at room temperature for overnight. Then, the precipitate was filtered off and washed with cold EtOH. The white solid was re-suspended in MeOH/CHCl₃ (1:2) and the mixture was stirred at 70 °C for 1 h. After cooled to 0°C, the precipitate was filtered off and washed with CHCl₃. The process was repeated three times, and the optically pure (1S,2R,4S)-11•(S,S)-DBTA was obtained as a white solid. This solid was suspended in CH₂Cl₂ (100 mL), basified with 2 M aqueous solution of NaOH (25 mL) and extracted with CH₂Cl₂. The organic layer was dried over Na₂SO₄ and concentrated in vacuo to afford optically pure (1S,2R,4S)-4-phenylcyclohexane-1,2-diamine (11) as a white solid (0.29 g, 31% yield): M.p. 78.5–79.5 °C; $[\alpha]_D^{23} = -25.9$ (c = 0.5, MeOH; 99% ee); ¹H NMR (500 MHz, CD₃OD) δ 7.16–7.10 (m, 4H), 7.03 (t, *I* = 7.0 Hz, 1H), 2.97 (brs, 1H), 2.73–2.66 (m, 2H), 1.81 (dd, J = 13.5, 2.0 Hz, 1H), 1.74–1.64 (m, 2H), 1.59–1.55 (m, 1H), 1.52-1.38 (m, 2H); ¹³C NMR (125 MHz, CD₃OD) δ 147.6, 129.4, 127.9, 127.0, 53.5, 52.4, 40.9, 37.5, 34.0, 29.4; IR (neat) 3289, 3024, 2919, 2426, 1600, 1449, 1375, 754, 697 cm⁻¹; HRMS (ESI) calcd for $C_{12}H_{19}N_2$: 191.1543 ($[M + H]^+$), found: 191.1543.

4.2.4. Triflation of (1S,2R,4S)-11

To a solution of (15,2R,4S)-**11** (0.19 g, 1.0 mmol) in CH₂Cl₂ (15 mL) was added Et₃N (0.14 mL, 1.0 mmol) at 0 °C. The mixture was stirred at 0 °C for 30 min. Then, TfCl (0.12 mL, 1.2 mmol) was added and the stirring was continued at the same temperature for 1 h. The solution was stirred at room temperature for overnight. After quenched with water, the mixture was extracted with CH₂Cl₂ and concentrated in vacuo. The residue was then purified by silica gel column chromatography (MeOH/CH₂Cl₂ = 1/20 as eluent) to afford **7** and **8**.

4.2.4.1. N-((1R,2S,5S)-2-amino-5-phenylcyclohexyl)-1,1,1trifluoromethanes-ulfonamide (7). (20% yield): White solid; M.p. 252–253 °C; [α]_D²⁴ = -15.8 (c = 0.5, DMSO); ¹H NMR (500 MHz, CD₃OD) δ 7.26–7.23 (m, 2H), 7.20–7.18 (m, 2H), 7.15–7.12 (m, 1H),

3.81–3.79 (m, 1H), 3.20 (dt, J = 12.5, 4.0 Hz, 1H), 3.07 (tt, J = 12.5, 3.0 Hz, 1H), 2.00–1.87 (m, 3H), 1.77–1.67 (m, 2H), 1.62–1.53 (m, 1H); ¹³C NMR (125 MHz, DMSO- d_6) δ 146.6, 128.2, 126.6, 125.7, 122.3 (q, ${}^{1}J_{CF} = 334.0$ Hz), 52.0, 51.9, 35.6, 35.6, 31.4, 25.0; IR (neat) 3085, 2948, 1591, 1509, 1449, 1221, 1197, 1147, 1065, 999, 803, 746, 696 cm⁻¹; HRMS (ESI) calcd for C₁₃H₁₈O₂N₂F₃S: 323.1036 ([M + H]⁺), found: 323.1044.

4.2.4.2. N-((15,2R,4S)-2-amino-4-phenylcyclohexyl)-1,1,1trifluoromethanes-ulfonamide (**8**). (47% yield): White solid; M.p. 84.5-85.5 °C; $[\alpha]_{D}^{23} = -39.4$ (c = 0.8, MeOH); ¹H NMR (500 MHz, CD₃OD) δ 7.28-7.22 (m, 4H), 7.16 (t, *J* = 7.0 Hz, 1H), 3.58-3.54 (m, 1H), 3.42-3.40 (m, 1H), 2.81-2.74 (m, 1H), 2.06-1.92 (m, 2H), 1.89-1.81 (m, 2H), 1.71-1.58 (m, 2H); ¹³C NMR (125 MHz, CD₃OD) δ 146.3, 129.5, 127.8, 127.4, 123.1 (q, ¹*J*_{CF} = 327.5 Hz), 55.8, 55.2, 37.4, 36.8, 33.3, 30.3; IR (neat) 3087, 2933, 1602, 1495, 1453, 1372, 1189, 1079, 973, 754, 698 cm⁻¹; HRMS (ESI) calcd for C₁₃H₁₈O₂N₂F₃S: 323.1036 ([M + H]⁺), found: 323.1030.

4.2.5. Synthesis of 15

To a solution of maleic anhydride (0.98 g, 10 mmol) in toluene (33 mL) was added 2-phenyl-1,3-butadiene 14 (1.30 g, 10 mmol) at room temperature. The mixture was stirred at 100 °C for 48 h and concentrated in vacuo. The residue was dissolved in MeOH (16 mL) and treated with conc. H₂SO₄ (0.67 mL). The mixture was stirred at 50 °C for 10 h and concentrated in vacuo. The residue was purified by silica gel column chromatography (ethyl acetate/hexane = 1:9 as eluent) to afford dimethyl ester 15 as colorless oil (2.05 g, 75% vield): ¹H NMR (500 MHz, CDCl₃) δ 7.39–7.38 (m, 2H), 7.31 (t, *I* = 7.5 Hz, 2H), 7.23 (t, *I* = 7.5 Hz, 2H), 6.07–6.05 (m, 1H), 3.71 (s, 3H), 3.70 (s, 3H), 3.22-3.19 (m, 1H), 3.13-3.10 (m, 1H), 3.01-2.96 (m, 1H), 2.79–2.72 (m, 2H), 2.58–2.53 (m, 1H); ¹³C NMR (125 MHz, CDCl₃) § 173.5, 173.5, 141.2, 135.0, 128.2, 127.0, 125.1, 122.2, 51.9, 51.8, 40.3, 39.4, 27.9, 26.4; IR (neat) 3023, 2950, 1728, 1434, 1199, 1167, 1025, 994, 746, 695 cm⁻¹; HRMS (ESI) calcd for C₁₆H₁₈O₄Na: 297.1097 ([M + Na]⁺), found: 297.1101.

4.2.6. Catalytic hydrogenation for cis-isomer 16

To a solution of **15** (55 mg, 0.2 mmol) in THF (2.0 mL) was added Pd/BaSO₄ (6 mg) at room temperature. The mixture was stirred under 1 atm of hydrogen gas for 2 h. The catalyst was filtered through a pad of celite. After removal of the solvent, purification by silica gel column chromatography (ethyl acetate/hexane = 1:10 as eluent), **16** was obtained as colorless oil (51 mg, 93% yield, 20.2:1 dr): ¹H NMR (500 MHz, CDCl₃) δ 7.30–7.27 (m, 2H), 7.22–7.17 (m, 3H), 3.70 (s, 3H), 3.68 (s, 3H), 3.32–3.29 (m, 1H), 2.63–2.59 (m, 1H), 2.57–2.51 (m, 1H), 2.36–2.32 (m, 1H), 2.25–2.20 (m, 1H), 2.10–2.03 (m, 1H), 1.80–1.74 (m, 1H), 1.73–1.68 (m, 1H), 1.48 (dq, *J* = 12.5, 3.5 Hz, 1H); ¹³C NMR (125 MHz, CDCl₃) δ 173.9, 173.7, 146.0, 128.3, 126.7, 126.1, 51.7, 51.6, 43.9, 43.5, 40.7, 31.3, 29.6, 28.3; IR (neat) 3026, 2949, 1727, 1600, 1494, 1434, 1196, 1145, 1022, 778, 700 cm⁻¹; HRMS (ESI) calcd for C₁₆H₂₀O₄Na: 299.1254 ([M + Na]⁺), found: 299.1252.

4.2.7. Catalytic hydrogenation for trans isomer 17

To a solution of **15** (55 mg, 0.2 mmol) in CH₂Cl₂ (2.0 mL) was added Crabtree's catalyst (24 mg, 0.03 mmol) at room temperature. The mixture was stirred under 1 atm of hydrogen gas for 72 h. After removal of the solvent and purification by silica gel column chromatography (ethyl acetate/hexane = 1:15 as eluent), **17** was obtained almost exclusively as colorless oil (49 mg, 89% yield): ¹H NMR (500 MHz, CDCl₃) δ 7.31–7.28 (m, 2H), 7.21–7.18 (m, 3H), 3.71 (s, 6H), 3.41–3.39 (m, 1H), 2.63–2.56 (m, 1H), 2.54–2.49 (m, 1H), 2.41–2.36 (m, 1H), 2.19–2.14 (m, 1H), 2.06–1.97 (m, 2H), 1.75 (td, *J* = 13.0, 5.0 Hz, 1H), 1.52–1.43 (m, 1H); ¹³C NMR (125 MHz, CDCl₃)

 δ 174.0, 173.7, 145.7, 128.3, 126.6, 126.2, 51.7, 51.7, 43.7, 41.9, 39.3, 35.2, 33.0, 24.3; IR (neat) 3026, 2949, 1727, 1601, 1494, 1434, 1194, 1156, 1023, 898, 756, 699 cm^{-1}; HRMS (ESI) calcd for $C_{16}H_{20}O_4Na$: 299.1254 ([M + Na]⁺), found: 299.1256.

4.2.8. Hydrolysis of dimethyl ester 16 and 17

To a solution of 17 (0.14 g, 0.5 mmol) in THF (2.0 mL) was added a 2 M aqueous solution of LiOH (2.5 mL, 10 mmol) at room temperature. The mixture was stirried at 40 °C for 10 h. The solution was diluted with water and extracted with CH₂Cl₂. The aqueous layer was acidified to pH 2 with 6 M aqueous solution of HCl and extracted with ethyl acetate. The combined organic layer was dried over Na₂SO₄ and concentrated in vacuo. The solid was washed with cold CH₂Cl₂. After the dryness, crude **10** was obtained as a white solid (0.10 g, 82% yield). For the cis isomer 18: (83% yield): White solid; M.p. 188–189 °C; ¹H NMR (500 MHz, DMSO-*d*₆) δ 12.14 (brs, 2H), 7.27 (t, J = 7.5 Hz, 2H), 7.18-7.15 (m, 3H), 3.09-3.06 (m, 1H), 2.59–2.52 (m, 2H), 2.15 (dq, J = 13.0, 3.0 Hz, 1H), 1.99–1.87 (m, 2H), 1.74–1.62 (m, 2H), 1.45 (qd, J = 13.0, 3.0 Hz, 1H); ¹³C NMR (125 MHz, DMSO-d₆) δ 174.7, 174.6, 146.6, 128.3, 126.5, 126.0, 42.5, 42.4, 40.2, 31.5, 29.3, 28.0; IR (neat) 3029, 2955, 2594, 1694, 1447, 1422, 1345, 1223, 922, 749, 697 cm⁻¹; HRMS (ESI) calcd for C₁₄H₁₆O₄Na: 271.0941 ([M + Na]⁺), found: 271.0942.

4.2.9. Curtius rearrangement of 18

To a solution of 18 (1.24 g, 5.0 mmol) in THF (12.5 mL) was added Et₃N (2.1 mL, 15 mmol) and diphenylphosphoryl azide (2.2 mL, 10.5 mmol) at 0 °C. The mixture was stirred at room temperature for 4 h. After quenched with NaHCO₃, the mixture was extracted with Et₂O and washed with brine. The organic phase was dried over Na₂SO₄ and concentrated in vacuo. The oil was dissolved in toluene (12.5 mL) and stirred at 80 °C for 30 min. After refluxed at 120 °C for 1 h, the mixture was concentrated in vacuo and treated with a 6 M aqueous solution of HCl (25 mL) at 0 °C. The mixture was stirred at 90 °C for 12 h and then concenterated in vacuo. The residue was dissolved in ethyl acetate and the precipitate was filtered off. After the dryness, crude desired product was obtained as a white solid (1.06 g, 81% yield): M.p. 236–237 °C; ¹H NMR (500 MHz, DMSO-*d*₆) δ 8.66 (brs, 6H), 7.35–7.28 (m, 4H), 7.22–7.19 (m, 1H), 3.76–3.74 (m, 1H), 3.57-3.53 (m, 1H), 2.75-2.69 (m, 1H), 2.08-2.04 (m, 1H), 2.00-1.84 (m, 4H), 1.59-1.55 (m, 1H); ¹³C NMR (125 MHz, DMSOd₆) δ 144.8, 128.3, 126.9, 126.4, 50.5, 47.7, 41.5, 31.0, 27.2, 25.1; IR (neat) 3417, 2924, 2606, 1601, 1518, 1452, 1159, 1057, 1030, 760, $700 \,\mathrm{cm}^{-1}$.

4.2.10. Resolution of rac-19•2HCl

To a solution of crude rac-19•2HCl (1.31 g, 5.0 mmol) in water (12.5 mL) was added NaOH (0.66 g, 16.5 mmol) at room temperature. The mixture was extracted with CH₂Cl₂, dried over Na₂SO₄ and concentrated in vacuo. The solid was dissolved in MeOH (25 mL) and added to a solution of (S,S)-benzoyltartaric acid (1.79 g,5.0 mmol) in EtOH (25 mL) at 0 °C. The mixture was stirred at room temperature for overnight. Then, the precipitate was filtered off and washed with cold EtOH. The white solid was re-suspended in MeOH/CHCl₃ (1:2) and the mixture was stirred at 70 °C for 1 h. After cooled to 0 °C, the precipitate was filtered off and washed with CHCl₃. The process was repeated three times, and the optically pure (1S,2R,4R)-19•(S,S)-DBTA was obtained as a white solid. This solid was suspended CH₂Cl₂ (100 mL), basified with 2 M aqueous solution of NaOH (25 mL) and extracted with CH₂Cl₂. The organic layer was dried over Na₂SO₄ and concentrated in vacuo to afford optically pure (1S,2R,4R)-4-phenylcyclohexane-1,2-diamine (19) as a colorless oil (0.794 g, 29% yield): $[\alpha]_D^{23} = +9.9$ (c = 0.5, MeOH; 99% ee); ¹H NMR (500 MHz, CD₃OD) δ 7.27–7.21 (m, 4H), 7.16–7.11 (m, 1H), 3.02–3.00 (m, 1H), 2.85 (dt, J = 12.0, 3.5 Hz, 1H), 2.61–2.54 (m, 1H),

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1.97–1.88 (m, 1H), 1.76–1.54 (m, 5H); ¹³C NMR (125 MHz, CD₃OD) δ 147.8, 129.3, 127.8, 127.0, 54.2, 51.3, 44.8, 37.1, 32.9, 27.7; IR (neat) 3283, 3025, 2920, 2854, 1599, 1448, 1389, 754, 698 cm⁻¹; HRMS (ESI) calcd for $C_{12}H_{19}N_2$: 191.1543 ($[M + H]^+$), found: 191.1546.

4.2.11. Triflation of (1S,2R,4R)-19

To a solution of (1S,2R,4R)-19 (0.19 g, 1.0 mmol) in CH₂Cl₂ (15 mL) was added Et₃N (0.14 mL, 1.0 mmol) at 0 °C. The mixture was stirred at 0 °C for 30 min. Then, TfCl (0.12 mL, 1.2 mmol) was added and the stirring was continued at same temperature for 1 h. The solution was stirred at room temperature for overnight. After quenched with water, the mixture was extracted with CH₂Cl₂ and concentrated in vacuo. The residue was then purified by silica gel column chromatography (MeOH/CH₂Cl₂ = 1/20 as eluent) to afford 12 and 13.

4.2.11.1. N-((1R,2S,5R)-2-amino-5-phenylcyclohexyl)-1,1,1trifluoromethanesulfonamide (12). (44% yield): White solid; M.p. $174-175 \,^{\circ}\text{C}; \ [\alpha]_D^{26} = -31.2 \ (c = 1.0, \text{ DMSO}); \ ^1\text{H} \text{ NMR} \ (500 \text{ MHz},$ CD₃OD) δ 7.29–7.24 (m, 4H), 7.18–7.15 (m, 1H), 3.62 (dt, *J* = 12.5, 4.0 Hz, 1H), 3.38–3.36 (m, 1H), 2.66 (tt, J=12.5, 3.5 Hz, 1H), 2.07-2.01 (m, 1H), 1.96-1.88 (m, 1H), 1.86-1.81 (m, 1H), 1.72-1.57 (m, 3H); ¹³C NMR (125 MHz, CD₃OD) δ 146.9, 129.4, 127.8, 127.3, 123.1 (q, ${}^{1}J_{CF}$ = 328.0 Hz), 56.4, 54.4, 44.0, 37.8, 29.1, 27.3; IR (neat) 3268, 2948, 1601, 1494, 1448, 1403, 1272, 1189, 1083, 982, 758, 699 cm⁻¹; HRMS (ESI) calcd for $C_{13}H_{18}O_2N_2F_3S$: 323.1036 ([M + H]⁺), found: 323.1042.

4.2.11.2. N-((1S.2R.4R)-2-amino-4-phenvlcvclohexvl)-1.1.1trifluoromethanesulfonamide (13). (15% yield): White solid; M.p. 223-224 °C; $[\alpha]_D^{24} = +8.2$ (c = 0.6, MeOH); ¹H NMR (500 MHz, CD₃OD) δ 7.21–7.15 (m, 4H), 7.08–7.04 (m, 1H), 3.66–3.64 (m, 1H), 3.16 (dt, J = 12.0, 3.5 Hz, 1H), 2.52 (tt, J = 12.5, 3.5 Hz, 1H), 1.94–1.82 (m, 3H), 1.65–1.55 (m, 2H), 1.46–1.43 (m, 1H); ¹³C NMR (125 MHz, CD₃OD) δ 147.1, 129.4, 128.0, 127.3, 123.2 (q, ${}^{1}J_{CF}$ = 326.7 Hz), 54.5, 53.2, 44.3, 33.6, 33.1.1, 28.0; IR (neat) 3264, 3102, 2929, 1619, 1474, 1454, 1216, 1194, 1148, 1045, 995, 788, 754, 699 cm⁻¹; HRMS (ESI) calcd for C₁₃H₁₈O₂N₂F₃S: 323.1036 ([M + H]⁺), found: 323.1041.

4.3. General procedure for the aldol reaction using the cis-diamine catalyst

To a mixture of catalyst 2, 3, 7, 8, 12 or 13 (3.2 mg, 5 mol%) in THF (0.6 mL) and H₂O (0.6 mL) was added an aldehyde (0.2 mmol) and cyclohexanone (0.6 mL, 6.0 mmol). The resulting homogeneous mixture was stirred at room temperature for the appropriate time until the reaction was completed by TLC. Then, saturated NH₄Cl solution and ethyl acetate were added with vigorous stirring. The residue was then purified by column chromatography on silica gel (mixture of ethyl acetate/hexane) to give the corresponding aldol adducts. The enantiomeric excess (ee) was determined by chiralphase HPLC analysis and the absolute configuration of aldol products was determined by comparison with that in the literature.¹⁶

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Appendix A. Supplementary data

Supplementary data related to this article can be found at

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- of 4-bromobenzenesulfonamide derivative of 12. The data has been deposited with the Cambridge crystallographic data centre, and can be obtained free of charge via www.ccdc.cam.ac.uk/structures. CCDC 1838928 contains the supplementary crystallographic data for this paper.