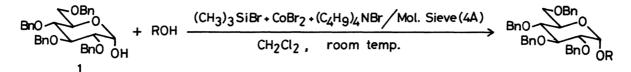
ONE-STAGE  $\alpha$ -GLUCOSYLATION USING TETRA-O-BENZYL- $\alpha$ -D-GLUCOSE AND MIXTURE OF TRIMETHYLSILYL BROMIDE, COBALT(II) BROMIDE, TETRABU'TYLAMMONIUM BROMIDE, AND MOLECULAR SIEVE

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The one-stage  $\alpha$ -glucosylation using 2,3,4,6-tetra-O-benzyl- $\alpha$ -D-glucopyranose and a mixture of trimethylsilyl bromide, cobalt(II) bromide, and tetrabutylammonium bromide in the presence of molecular sieve is presented.

A variety of a-glucosylation reactions starting from 2,3,4,6-tetra-O-benzyla-D-glucopyranose (1) have been reported.<sup>1)</sup> However, none of them can be performed in one-stage fashion; they always require the activation stage<sup>la)</sup> or the preparation of an intermediate.<sup>1b,c)</sup> We now wish to communicate the one-stage<sup>2)</sup> a-glucosylation procedure using 1 and a composed reagent system of trimethylsilyl bromide, cobalt(II) bromide, and tetrabutylammonium bromide in dichloromethane containing molecular sieve (4A)



A typical procedure is as follows: To a mixture of 1 (90 mg, 0.17 mmol), cyclohexylmethanol (16  $\mu$ l, 0.13 mmol), cobalt(II) bromide (37 mg, 0.17 mmol), tetrabutylammonium bromide (54 mg, 0.17 mmol), and molecular sieve (4A, 135 mg) in dichloromethane (0.45 ml), trimethylsilyl bromide (18  $\mu$ l, 0.17 mmol) was added and the resulting mixture was stirred overnight at room temperature in the dark. After filtration, the reaction mixture was concentrated and chromatographed on silica gel as usual.

Table 1 shows the results of  $\alpha$ -glucosylation of some alcohols including monosaccharide derivatives using this handy procedure.

The equimolar mixture of trimethylsilyl bromide and cobalt(II) bromide converted 1 rapidly into 2,3,4,6-tetra-O-benzy1-a-D-glucopyranosyl bromide (2). The ternary reagent system appearently brominates 1, in the presence of alcohol, into 2 which undergoes the halide-catalyzed  $\alpha$ -glucosylation.<sup>3)</sup>

Alcohol (ROH)	Reaction Time h	Yield of glucosides %
Cyclohexylmethanol	16	100 (76) <sup>3</sup>
Cyclohexanol	16	90 (80 ) <sup>3</sup>
5α-Cholestan-3β-ol	16	87 (72)*
6-(2,4-Dinitroanilino)hexanol	16	94 (73 ) <b>"</b>
BnO BnO OMe	16	69 (85 )⁵
BnO O Ac O BnO OBn	42	73 (86) <sup>6,7</sup>
HO OMe	42	36 (82 ) <b>7,8</b>

Table 1 Results of Glucosylation

<sup>1</sup> Mol ratio of 1, CoBr<sub>2</sub>, (CH<sub>3</sub>)<sub>3</sub>SiBr, and (C<sub>4</sub>H<sub>9</sub>)<sub>4</sub>NBr to alcohol (ROH) was 1.3 and weight ratio of the molecular sieve to 1 was 1.5. <sup>2</sup> The value in parenthesis is the weight % of the a-anomer. <sup>3</sup> Glucosides were identified with those reported in ref. 2c. <sup>4</sup> Glucosides were identified with those reported in ref. 2d. <sup>5</sup> Glucosides were identified with those reported in ref. 2a. The a-anomer, mp 105-106 °C,  $[\alpha]_D^{20}$ +59 °(c 1.0, CHCl<sub>3</sub>) [lit.<sup>1b</sup>] mp 101.5 °C,  $[\alpha]_D^{20}$ +59.3 °(c 1.78, CHCl<sub>3</sub>)]. <sup>6</sup> The a-anomer, mp 119-121 °C,  $[\alpha]_D^{20}$ +88 °(c 1.0, CHCl<sub>3</sub>), the β-anomer mp 99-101 °C,  $[\alpha]_D^{20}$ +58 °(c 1.0, CHCl<sub>3</sub>). <sup>7</sup> Glucosides gave correct analysis. <sup>8</sup> The a-anomer,  $[\alpha]_D^{20}$ +58 °(c 1.0, CHCl<sub>3</sub>), the β-anomer,  $[\alpha]_D^{20}$ +38 °(c 1.5, CHCl<sub>3</sub>).

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