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## Synthesis of 4-demethoxyadriamycinone utilizing ruthenium-catalyzed oxidation of allyl acetates

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Abstract—A new method for the construction of the side chain of anti-cancer drugs adriamycins is demonstrated by the synthesis of 4-demethoxyadriamycinone. The key step is the ruthenium-catalyzed oxidation of allyl acetates to the corresponding  $\alpha$ -hydroxyketones. © 2001 Elsevier Science Ltd. All rights reserved.

Anthracyclines are of extreme importance in chemical anti-cancer therapy; daunomycin (1a) and adriamycin (1b) provide a broad range of activity towards different types of tumors, and hence many methods for synthesis of natural and non-natural anthracyclines have been reported.1 Among modified anthracyclines, 4demethoxyanthracyclines<sup>2</sup> such as idarubicin  $(1c)^3$  and annamycin  $(1d)^4$  are of interest because of higher potency, particularly in the latter case of strongly decreased cardiotoxicity and activity against some normally anthracyclin-resistant cancer cell lines. Introduction of a functional group of  $\alpha$ -ketol to the A ring would be the most important problem involved in the synthesis of aglycons of anthracyclines.

We wish to report synthesis of 4-demethoxyadriamycinone based on a process which includes rutheniumcatalyzed oxidation of trisubstituted alkenes to the corresponding  $\alpha$ -ketols.<sup>5</sup> The reported method for introduction of the  $\alpha$ -ketol group is limited to the hydration of tertiary propargyl alcohol with an excess of environmentally destructive mercury oxide under strongly acidic conditions.<sup>6</sup>

First, we examined synthesis of  $\alpha$ -ketol quinone (9) as shown in Scheme 1. Diels–Alder reaction of benzoquinone with diene 2 in THF,<sup>7</sup> followed by hydrolysis with a 0.1 M HCl solution gave the adduct 3. Acetylation of 3 upon treatment with acetic anhydride in the

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presence of triethylamine in THF gave the diacetate 4 (mp 118°C) (88%). Addition of vinyl magnesium bromide to a solution of 4 in THF gave no desired product due to enolization; however, in the presence of cerium chloride the reaction occurred smoothly under the strict reaction conditions.<sup>8</sup> Thus, use of dry CeCl<sub>3</sub> is crucial.<sup>9</sup> Quenching the reaction mixture with acetic anhydride at -78°C, the acetate 5 (mp 108°C) was obtained in 62% yield after recrystallization. Treatment of 5 with a catalytic amount of PdCl<sub>2</sub>(MeCN)<sub>2</sub> in toluene gave the rearranged allyl acetate  $\mathbf{6}$  (97%).<sup>10</sup> The oxidation of **6** with peracetic acid in acetonitrile/water (1:1) in the presence of a ruthenium chloride catalyst afforded a mixture of diastereomers (7+8) (1:7).<sup>11</sup> The desired *cis* isomer 8 (mp 138°C) was isolated in 60% yield.<sup>12</sup> Transformation of 8 to the benzoquinone 9 was quite difficult. The best result was obtained upon treatment with zinc dust in methanol, followed by oxidation of



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Scheme 1. Reagents: (a) i. THF, rt, 4 h; ii. 0.1 M HCl, THF, rt, 15 min, 74%. (b)  $Ac_2O$ ,  $NEt_3$ , THF, 45°C, 5 h, 88%. (c) i.  $CH_2$ =CHMgBr, CeCl<sub>3</sub>, THF, 1 h, -78°C; ii.  $Ac_2O$ , -78°C to rt, 1 h, 62%. (d)  $PdCl_2(MeCN)_2$  cat., toluene, rt, 97% for 6, 98% for 11. (e) CH<sub>3</sub>CO<sub>3</sub>H, RuCl<sub>3</sub> cat., MeCN/H<sub>2</sub>O, 60% for 8, 30% for 9. (f) i. Zn, MeOH, rt, 24 h; ii. CAN, MeCN/H<sub>2</sub>O, 0°C, 15 min, 47%. (g) i. NaBH<sub>4</sub>, THF/H<sub>2</sub>O, 0°C, 38 h. ii. CAN, MeCN/H<sub>2</sub>O, 0°C, 74%, 1 h.

the intermediate hydroquinone with CAN (47%).<sup>13</sup> The low yield is due to the high lability of 9. An alternative method for the synthesis of 9 is as follows. Removal of the acetyl groups of 5 upon treatment with NaBH<sub>4</sub> in water/THF followed by oxidation with CAN gave 10 (74%), which underwent allylic rearrangement to give 11 as a quite stable yellow solid (mp 115°C) in 98% yield. However, the ruthenium-catalyzed oxidation of 11 gave the unstable 9 in low yield. We examined a route which includes a coupling reaction of the CD ring as shown in Scheme 2. A solution of the compound **12** was treated with sodium hydride, to which was added a solution of **10** at  $-40^{\circ}$ C according to the procedure of Kita et al.<sup>14</sup> Stirring at room temperature for an additional 3 h was necessary to allow the extrusion of carbon dioxide of **12**. The desired yellow tetracycle **14** (mp 168–173°C), in which the acetyl group at O-5 of **13** was shifted to O-6, could be



Scheme 2. (a) NaH, THF, -40°C to rt, 3 h, 70%. (b) PdCl<sub>2</sub>(MeCN)<sub>2</sub> cat., toluene, rt, 24 h, 99%. (c) RuCl<sub>3</sub> cat., CH<sub>3</sub>CO<sub>3</sub>H, MeCN/CH<sub>2</sub>Cl<sub>2</sub>/H<sub>2</sub>O, rt, 24 h, 60%. (d) 1.2 M HCl, *i*-PrOH, reflux, 2 h, 50%.

obtained in 70% yield as a single product.<sup>15</sup> Such migration of the acyl group takes place readily because of higher thermodynamic stability of the naphthacenedione 14 in comparison with its tautomer **13**.<sup>16</sup> The palladium-catalyzed allylic rearrangement of 14 gave the allyl acetate 15 (mp 187-189°C) in 99% yield.<sup>17</sup> Oxidation of 15 with CH<sub>3</sub>CO<sub>3</sub>H in the presence of RuCl<sub>3</sub> catalyst in a mixture of water, acetonitrile and dichloromethane (1:1:1) afforded 16 (mp 209–213°C) in 60% yield after crystallization.<sup>18</sup> The relative configuration between the t-BuO group at C-7 and the OH group at C-9 of 16 was determined to be trans using NOESY experiments. The stereochemistry is also deduced by measuring the width of the 7-H proton signal at half height; a very broad signal (18.3 Hz) indicates *trans* configuration.<sup>19</sup> Strong temperature dependence of the shift of this peak also indicates an intramolecular hydrogen bonding with the OH group at C-9, which is only possible for the trans isomer. The presence of an acetoxy group at C-5 in the compound 6 seems to affect the stereochemistry of the oxidation products 8, making them *cis* because of the attractive interaction of the acetoxy group with the ruthenium, while the oxidation of 15 affords trans-16. Deprotection and epimerization at C-7 was readily achieved in one step by heating 16 with diluted hydrochloric acid in isopropanol/water to yield 4-demethoxyadriamycinone (17), which showed the same spectroscopic data to those reported.<sup>20,21</sup> Conventional treatment of 17, including oxyiodination with L-rhamnal diacetate in the presence of N-iodosuccinimide, gave 1d, where resolution of the racemic aglycon 17 took place to furnish the optically pure (7S,9S)-4-demethoxy-7-O-(2,6-dideoxy-2-iodo- $\alpha$ -Lmannopyranosyl)adriamycinone (1d) and its 7R,9Risomer.3

Our present approach using ruthenium-catalyzed oxidation of alkenes to the corresponding  $\alpha$ -ketols can be also applied to the synthesis of other anthracy-clinones.

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- 9. Cerium chloride heptahydrate was dried in a Schlenk flask under vacuum (0.1 Torr) for 24 h at 70°C, for 24 h at 80°C, for 48 h at 90°C, for 12 h at 100°C, for 12 h at 120°C and finally for 100 h at 140–145°C.
- 10. A NOESY experiment confirmed the configuration at the double bond of **6**. The ratio of the isomers was 91:7.
- A NOESY experiment with the minor oxidation product 7 proved indirectly the configuration of the major product 8.
- 12. Selected data for 8. Mp 138°C; <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$ 7.03 (d, J=10 Hz, 1H), 7.01 (d, J=10 Hz, 1H), 5.23 (d, J=18 Hz, 1H), 5.06 (d, J=18 Hz, 1H), 4.91 (dd, J=4 and 3 Hz, 1H), 3.48 (s(br), 1H), 3.31 (d, J=15Hz, 1H), 2.67 (d, J=15 Hz, 1H), 2.58 (dd, J=15 and 3 Hz, 1H), 2.35 (s, 3H), 2.33 (s, 3H), 2.19 (s, 3H), 1.85 (ddd, J=15, 4, and 1 Hz, 1H), 1.17 (s, 9H).
- 13. Selected data for **9**. Mp 126–131°C; <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  6.76 (d, J=13 Hz, 1H), 6.72 (d, J=13 Hz, 1H), 5.17 (d, J=17 Hz, 1H), 4.98 (d, J=17 Hz, 1H), 4.97, (t, J=5 Hz, 1H), 3.64 (s(br), 1H), 3.08 (d, J=19 Hz, 1H), 2.57 (d, J=19 Hz, 1H), 2.32 (dd, J=14 and 5 Hz, 1H), 2.17 (s, 3H), 2.08 (ddd, J=14, 5, and 1 Hz, 1H), 1.24 (s, 9H).
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- 17. Selected data for **15**. Mp 187–189°C (decomp.); <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  8.23 (m, 2H), 7.76 (m, 2H), 5.77 (t, J=7 Hz, 1H), 5.01 (s(br), 1H), 4.68 (d, J=20 Hz, 1H), 4.64 (d, J=20 Hz, 1H), 3.81 (d, J=20 Hz, 1H), 3.68 (d, J=20 Hz, 1H), 3.04 (dd, J=16 and 2 Hz, 1H), 2.55 (s, 3H), 2.23 (d, J=16 Hz, 1H), 2.06 (s, 3H), 1.25 (s, 9H).
- 18. Preparation of 16: To a mixture of 30 ml of acetonitrile, 30 ml of dichloromethane and 30 ml of water was added 450 mg (0.914 mmol) of 15 and ruthenium trichloride (10 mg, about 0.048 mmol) at room temperature, together with peracetic acid (30% solution in ethyl acetate, 2 equiv.). The mixture was stirred for 12 h. After 4 and then 8 h another 2 equiv. of peracetic acid was added. Mp 209–213 (decomp.); <sup>1</sup>H NMR (CDCl<sub>3</sub>)  $\delta$  13.42 (s, 1H), 8.23 (m, 2H), 7.76 (m, 2H),

5.26 (d, J=17 Hz, 1H), 5.09 (d, J=17 Hz, 1H), 5.02 (m, 1H), 3.50 (s(br), 1H), 3.34 (d, J=16 Hz, 1H), 3.28 (d, J=16 Hz, 1H), 2.66 (dd, J=15 and 4 Hz, 1 H), 2.54 (s, 3H), 2.18 (s, 3H), 1.88 (dd, J=15 and 4 Hz, 1H), 1.22 (s, 9 H). Anal. calcd for C<sub>28</sub>H<sub>28</sub>O<sub>8</sub>: C, 64.14; H, 5.38. Found: C, 64.12; H, 5.31.

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