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Palladium-Catalyzed Aerobic Oxidative Carbonylation of C-H Bond of Phenol for the Synthesis *p*-hydroxybenzoate

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Abstract: This work reports the synthesis of *p*-hydroxybenzoate directly from phenol by oxidative carbonylation. In this work aryl C-H bond of phenol was carbonylated via oxidative iodination, leading to the synthesis of *p*-hydroxybenzoate. The developed methodology is efficient and economically attractive because phenols are cheap and easily available starting material. This novel one-pot strategy has been expediently applied for the synthesis of variety *p*-hydroxybenzoate utilizing simple primary and secondary alcohols with phenols under mild reaction condition. Advantageously, this reaction proceeded without the need of co-catalyst, co-solvent and external ligand. Utilization of molecular oxygen as a terminal oxidant for oxidation of C-H bond is an additional benefit of this strategy.

Introduction

Transition metal catalyzed carbonylation of aryl halides or pseudohalides has been a most potent methodology for the synthesis of carboxylic acid and its derivatives and this method was established in 1974 by Heck and co-workers.^[1-8] On the other hand, activation of the inert C-H bond is very attractive and difficult task in synthetic chemistry, however with a precise selection of catalyst and substrate the task can be achieved.^[9-12] Even so, carbonylation of C-H bond has a great challenge and attractive field. Synthesized benzoic acid by carbonylation of aryl C-H bond was pioneered by Fujiwara and co-workers in 1980.^[13] In past two decades, the significant efforts have been made towards broadening the scope of carbonylation reaction via C-H bond activation. These reactions are environmentally benign and greener, as it avoids multiple steps for functionalization of such of substrates. Palladium-catalyzed carbonylation C-H functionalization of arenes and heteroarenes are shown for the synthesis of carboxylic acids and their derivatives.[14-19] Nowadays, Directing group-assisted carbonylation of the simple C-H bond has been emerged as an ideal strategy by introducing of carbon monoxide to construct variety carbonylative compounds. Numerous, directing groups such as amide, amines, heteroatoms and hydroxy groups have been used for carbonylation of C-H bond.^[20-27] However, most of this progress is practiced by molecules containing directing groups, utilizing hazardous metals and oxidant such as copper, silver salt or peroxide which are undesirable from a green chemistry point of view. Molecular



Scheme 1.. Synthesis of *p*-hydroxybenzoate by Carbonylation method.

oxygen as an ideal and readily available, nonhazardous oxidant in oxidative carbonylation reactions. $^{\left[28-30\right] }$

p-hydroxybenzoate is a major chemical feedstock in the research field of natural products, pharmaceuticals, agrochemicals and functional materials.^[31-36] In the past decade, significant attention has been made towards the synthesis of these carbonylative compounds by the traditional approach.[37-41] Among these, palladium catalyzed carbonylation of *p*-iodophenol was followed by nucleophilic attack of alcohols leads to the synthesis of p-hydroxybenzoate is one of the dominant route used in the laboratory as well as an industrial scale (Path I).[42-45] Recently, Elango and co-workers have successfully synthesized p-hydroxybenzoate by activation of bromophenol using carbonylation method.^[46] However, those methodologies have some limitations such as the use of expensive starting materials, longer reaction time, harsh reaction conditions, uses of traditional solvents, co-catalyst and lewis acids. Thus, to overcome these limitations we report here the synthesis of phydroxybenzoate directly from phenol.

Herein, we communicate a palladium catalyzed carbonylation of aryl C-H bond of phenol for the synthesis of *p*-hydroxybenzoate as an efficient approach (**path II**). In this context, carbonylation occurs selectively at the para position of phenol by activation of aryl C-H bond via oxidative iodination. Additionally, the advantage of this methodology is a single step process, utilizing molecular oxygen as an ideal and environmentally benign oxidant.

Results and Discussion

The carbonylative coupling between phenol and methanol for the synthesis of methyl 4-hydroxybenzoate was selected as a model reaction. Various reactions parameters have been screened on this model reaction (**Table1**). Initially, we investigate various palladium precursors for the carbonylative

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[†] Electronic supplementary information (ESI) available; (Study of time, temp.and press, copies of ¹H and ¹³C NMR)

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Table 1: Screening of optimal reaction condition^[a]

		OH —	Pd Catalyst, Ad Base, Oxida <mark>MeOH</mark> (10m	ditive, CO ant, nL)	ОН + (OH O OMe		
		1			O ^{COMe} 2 Major I	3 Minor		
Entry	Pd precursor	Oxidant	Additive	Base	Solvent	Conversion ^[b] (%)	Selectivity ^[b] p:o (%)	
1	Pd(OAc) ₂	O ₂	KI	K ₂ CO ₃	MeOH	80	85:15	_
2	PdCl ₂	O ₂	KI	K ₂ CO ₃	MeOH	79	80:20	1
3	Pd(PPh ₃) ₄	O ₂	KI	K ₂ CO ₃	MeOH	80	68:32	
4	PdCl ₂ (PPh ₃) ₂	O ₂	KI	K ₂ CO ₃	MeOH	98	93:7	
5	PdCl ₂ (PPh ₃) ₂	Ag ₂ O	KI	K ₂ CO ₃	MeOH			
6	PdCl ₂ (PPh ₃) ₂	Cu (OAc) ₂	KI	K ₂ CO ₃	MeOH			
7	PdCl ₂ (PPh ₃) ₂	Oxone	KI	K ₂ CO ₃	MeOH			
8	PdCl ₂ (PPh ₃) ₂	$K_2S_2O_8$	KI	K ₂ CO ₃	MeOH			
9	PdCl ₂ (PPh ₃) ₂	O ₂	TBAI	K ₂ CO ₃	MeOH	80	85:15	
10	PdCl ₂ (PPh ₃) ₂	O ₂	Nal	K ₂ CO ₃	MeOH	70	65:35	
11	PdCl ₂ (PPh ₃) ₂	O ₂	NH₄I	K ₂ CO ₃	MeOH	55	60:40	
12	PdCl ₂ (PPh ₃) ₂	O ₂	I 2	K ₂ CO ₃	MeOH	30	63:37	
13 ^c	PdCl ₂ (PPh ₃) ₂	O ₂	КІ	K ₂ CO ₃	CH₃CN	30	70:30	
14 ^C	PdCl ₂ (PPh ₃) ₂	O ₂	КІ	K ₂ CO ₃	DMF	25	65:35	
15 ^C	PdCl ₂ (PPh ₃) ₂	O ₂	KI	K ₂ CO ₃	THF	17	60:40	
16 ^C	PdCl ₂ (PPh ₃) ₂	O ₂	KI	K ₂ CO ₃	Toluene			
17	PdCl ₂ (PPh ₃) ₂	O ₂	KI	Na ₂ CO ₃	MeOH	78	80:20	
18	PdCl ₂ (PPh ₃) ₂	O ₂	КІ	Cs ₂ CO ₃	MeOH	80	83:17	
19	PdCl ₂ (PPh ₃) ₂	O2	КІ	NaOH	MeOH	75	65:35	
20	PdCl ₂ (PPh ₃) ₂	O2	KI	КОН	MeOH	72	62:37	
21	PdCl ₂ (PPh ₃) ₂	O ₂	КІ	NEt ₃	MeOH	60	60:40	
22	PdCl ₂ (PPh ₃) ₂	O ₂	К	DBU	MeOH	50	55:45	
23 ^d	PdCl ₂ (PPh ₃) ₂	O2	KI	K ₂ CO ₃	MeOH	60	75:25	
24 ^e	PdCl ₂ (PPh ₃) ₂	O2	KI	K ₂ CO ₃	MeOH	55	69:31	

[a] Reaction conditions: Phenol (1 mmol), base (1.5 mmol), MeOH (10 mL), additive (1.5 mmol), catalyst (2 mol %), CO:O₂ (7:1), 8 bar, 100 °C, 18 h ^[b]Conversion and selectivity determined by GC &GC-MS. ^[c]MeOH (5 mL) and solvent (5 mL).^[d] PPh₃ (5 mol %) ^[e] Xantphose (5 mol %)

coupling between phenol with methanol in presence of CO:O₂ (7+1=8 bar) mixture. We used molecular oxygen as a terminal oxidant along with KI for 18 h at 100°C. Initially, we used Pd(OAc)₂ as a catalyst precursor and observed carbonylative product of methyl 4-hydroxybenzoate (p) and methyl 2-hydroxybenzoate (o) with 80% conversion of 1 and showing 85:15% selectivity. (Table 1 entry 1). However, the selectivity of p:o was decreased to 80:20% and 68:32% at 80% conversion by using PdCl₂ and Pd(PPh₃)₄ as a catalyst respectively (Table 1 entry 2 and 3). Next, we obtained 93:7% selectivity of p:o with 98% conversion by using PdCl₂(PPh₃)₂ as an effective catalyst. Since, this catalyst furnished higher conversion, we used this catalyst for further studies. (Table 1, entry 4). Further, we screened various commercial oxidants such as Ag₂O, Cu(OAc)₂ Oxone and K₂S₂O₈ to see the effect on conversion and selectivity. Molecular oxygen was the only oxidant which gave a better conversion of 1 (Table 1, entries 5-8) and was used for the next optimization study. Furthermore, we investigated $PdCl_2(PPh_3)_2$ catalyst along with different additives to increase the selectivity of the desired ester of 2. We have carried out the reaction by using various additives such as TBAI. Nal. NH₄I and I₂ and it gave p:o selectivity of 85:15%, 65:35%, 60:40 % and 63:37% respectively (Table 1, entries 9-12). The highest conversion as well as selectivity was obtained by using of KI as an additive and further reactions were carried out with it. Subsequently, the effect of various solvents was investigated. We observed 98% conversion of 1 by using methanol as a solvent. However, methanol is good solvent and it also acts as an effective nucleophile and hence considered for the next optimization studies (Table 1 entry 13-16). The conversion of 1 was significantly increased by using of K₂CO₃ as a base and it furnished good selectivity ratio of p:o product, while other inorganic bases such as Na₂CO₃, Cs₂CO₃, NaOH and KOH reduces conversion and selectivity (Table 1 entries 17-20). Organic bases such as NEt₃ and DBU provides 60% and 50% conversion of 1 with poor selectivity (Table 1 entries 21 and 22). Further, we extended this work for the study of various phosphorous containing ligands along with $PdCl_2(PPh_3)_2$ as a catalyst, and we have detected 60% conversion of $\boldsymbol{1}$ with PPh_3 as a ligand. Next, the conversion was declined to 55%, when the reaction was carried along Xantphos as a ligand with good selectivity i.e. the negligible effect of ligands on the conversion and selectivity of carbonylation reaction. The used of additional ligands was not observed in the carbonylative reaction. (Table 1 entries 23 and 24). Further, we studied the effect of CO pressure on the reaction. We observed the superior conversion of 1 by applying CO:O₂ (7:1 bar) pressure with showing good selectivity ratio (93:7%). However, a decrease in CO:O2 pressure (5:1 bar), led to decrease in conversion (80%) and selectivity (see ESI, Table 1, entry 1-3). Further, we study the effect of temperature on conversion as well as selectivity. The increase in the temperature from 100 °C to 120 °C has not a significant effect on conversion and selectivity. Next, we observed 95% conversion, when the reaction was carried out 80 °C for 18h. (see ESI Table 1, entry 4-6). Time study

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 $^{[a]} \textbf{Reaction conditions:}$ Phenol (1 mmol), base (1.5 mmol), MeOH (10 mL), additive (1.5 mmol), catalyst (2 mol %), CO:O_2 (7:1 bar), 18 h. $^{[b]}$ Isolated Yield.

revealed that 18h was enough for good conversion (98%) and selectivity of the desired ester (see ESI Table 1, **entry 7-9**).

After optimization of reaction conditions, we further investigated the synthesis of the various ester from a range of substituted phenols with alcohols. Methylparaben and ethylparaben are major backbones of pharmaceutically active drug molecules and it is considered as very important in medicinal chemistry. We have successfully synthesized those compounds by carbonylative reaction between phenol with methanol and ethanol underdeveloped condition, providing 75% (2a) and 74% (2b) yield and a trace amount of ortho product respectively. However, secondary alcohol such as isopropanol (IPA) reacted with phenol and generated 63% yield of 2c and very negligible ortho product. Next, we proceeded reaction between ortho-cresol with methanol and ethanol which led to the synthesis of 2d and 2e in 76% and 74% yield respectively. Furthermore, we were successfully able to synthesize methyl 4-hydroxy-2-methyl benzoate (2f) and ethyl 4-hydroxy-2-methyl benzoate (2g) by carbonylative coupling between m-cresol with methanol and ethanol offered in excellent yield. When IPA reacted with meta-cresol, the steric crowing between methyl groups of alcohols and mcresol led to decrease in yield of desired ester 2h. Further, the phenol bearing the strong electron donating group (-OMe), carbonylative coupling with methanol and ethanol offered the corresponding ester 2i and 2j, 2k with excellent yield. Next, we proceeded reaction with propanol and moderate yields of respected ester (2I) were observed. Next, we carried out the reaction of methanol with electron withdrawing substituents, meta-nitro, meta- fluoro on phenol, but no little product of 2m and 2n was observed. Next, we proceed reaction of p-cresol with methanol, unfortunately, reaction failed to the product of 21 in 0 % yield. To gain inside the mechanism we have carried out the controlled experiments by carbonylative coupling between phenol and methanol under different conditions. Without the use of an active catalyst, the reaction proceeded with no ester product 3 observed showing that active catalyst have a major role in the reaction (Scheme 2 entry 1). Next, we got 4-iodophenol in 90% yield, without applying of carbon monoxide pressure, this result clearly indicates that formation of 4-iodophenol as an intermediary in carbonylative transformation (Scheme 2 entry 2). Further, we remove KI from standard condition and reaction proceeded with 0% yield of 2 and 3. These results indicate that molecular oxygen has a very crucial role for activation of C-H bond, as the yield of product 3 drastically reduced to 10%



^[a]Reaction conditions: Phenol (1 mmol), base (1.5 mmol), MeOH (10 mL), additive (1.5 mmol), catalyst (2 mol %), CO:O₂ (7:1, bar). ^[b] Isolated Yield

when reaction proceeded without oxidant (Scheme 2 entries **3** and **4**). On the basis of obtained results and previous literature survey ^[47], we have proposed the plausible reaction mechanism in **Scheme 3**. In the first step, molecular oxygen oxidizes the KI and release iodine, subsequently, iodination occurs at the para position of phenol by aryl C-H bond activation to form of species A (¹H NMR spectrum of Isolated intermediate shown in ESI). Next, Pd (II) insert between RX bond and formation of aryl palladium species B take place. Next, CO coordinates with aryl palladium species to the



Scheme 3: Plausible reaction mechanism of esterification of Phenol.

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formation of species C. Then the nucleophilic attack of alcohol on species C to offered *p*-hydroxybenzoate *via* reductive elimination of palladium metal.

Conclusion

In summary, we have developed a simple and effective protocol for the synthesis of valuable p-hydroxy benzoate directly from phenol. Developed methodology received a lot of attention as highly enviable and attractive access for inserting carbonyl moiety on account of its high atom and step economy. In this context carbonylation of aryl C-H bond via oxidative iodination followed by nucleophilic attack of alcohols leading to the synthesis of p-hydroxybenzoate. previous reports, this Compared to methodology demonstrates one spot synthesis and good selectivity towards the para C-H bond activation. This methodology does not require external ligands, co-catalysts and cosolvents. Molecular oxygen as an ideal and cheap as well as green oxidant. The new strategy generates 4-iodophenol intermediate and it opens the access for the synthesis of a variety of compounds directly from phenol.

Experimental Section

All chemicals purchased from Sigma Aldrich, Alfa Asear, Wako chemicals, S.D. fine and used without further purification. All dehydrated solvents were purchased advent chemical Mumbai. The CO gas cylinder purchased from Rakhangi gas services, Mumbai.

General procedure for synthesis of ester from Phenol

Phenol (1 mmol), alcohol (10 mL), PdCl₂(PPh₃)₂ catalyst (2 mol %), and K_2CO_3 (1.5 mmol) were added to 100 mL stainless steel autoclave. The reactor was closed and flushed with CO gas for three times. Then autoclave pressurized with CO:O2 (7:1, bar) at 100°C. The reaction mixture stirred with a mechanical stirrer (450 rpm) for 18h. After completion of the reaction, the autoclave was cooled to room temperature and the pressure was carefully released and the reactor opened. The crude organic product was extracted with ethyl acetate two times (20 mL each) and it evaporates under vacuum. The obtained crude product was confirmed by GC-MS and thin layer chromatography using Merck silica gel 60 F254 plates and it detect using 254 nm UV lamp. The product was purified by use of column chromatography on a silica gel 100-200 mesh (Flow rate 2 mL/min). The yield of product calculates by using a Perkin Elmer Clarus 400 Gas Chromatography with Flame ionization detector (FID) and capillary column (30 m × 0.25 mm × 0.25 µm). ¹H spectra were recorded on 400 MHz and 500 MHz spectrometer and product dissolved in CDCl3 with TMS as an internal standard. $^{13}\mbox{C}$ were recorded on 101 MHz and 126 MHz spectrometer using CDCl₃ solvent. The chemical shift was recorded in part per million (ppm) with respect to TMS and coupling constant measured in Hertz. The splitting patterns were described as s (singlet), d (doublet), dd (doublet of doublet), t (triplet) and m (multiplate).

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Keywords: Aerobic Oxidation; Carbonylation; C-H Activation; Phenol; *p*-Hydroxybenzoate

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