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Baker's Yeast Reduction of Arylidenecycloalkanones

Giovanni Fogliato, Giovanni Fronza, Claudio Fuganti*, Simonetta Lanati, Roberta Rallo, Romina Rigoni and Stefano Servi

Dipartímento di Chimica. CNR Centro di Studio per le Sostanze Organiche Naturali, Politecnico di Milano.

Via Mancinelli, 7, 20131 Milano, Italy

Abstract: The baker's yeast reduction of arylidene cycloalkanones 5, 6 and 7 occurs initially through the catalysis of different enzymes to give the saturation of the double bond leading to the saturated ketones 9, 15 and 22 and the carbonyl reduction to the (S) allylic alcohols 8a, 14 and 23, possessing 0.99, 0.85 and 0.66 *ee*, respectively. The latter act as inhibitors for the carbonyl reducing enzyme thus preventing the further reduction of the saturated ketone. These compounds in the absence of allylic alcohols are further reduced to a mixture of diastereomeric saturated (S) alcohols of high-moderate enantiomeric purity. Reduction experiments in D₂O indicate that saturation of the double bond of 5 occurs by β re face addition of hydrogen, as shown by the obtainment of 10'.

The reduction of carbonyl compounds is a very common operation encountered in enzymatic systems of microbial and human origin. Isolated enzymes and whole cells systems have been employed extensively in the reduction of carbonyl compounds. While microorganisms usually show a rather broad substrate specificity taking advantage of constitutive or inducible oxidoreductases and mixtures of them, the substrate specificity of isolated enzymes is usually rather narrow. Indeed yeast alcohol dehydrogenases (YADH) only reduce aldehydes and short chain ketones¹. *Thermoanaerobium brockii* alcohol dehydrogenase (TADH) is specific for methyl or ethyl ketones mainly², horse liver alcohol dehydrogenase (HLADH), one of the most extensively studied, accepts alkyl substituted cyclohexanones and cyclopentanones as substrates. A wider substrate specificity towards polycyclic compounds is observed in the *Pseudomonas testosteroni* alcohol dehydrogenases (PTADH)¹. Different hydroxy steroid dehydrogenases (HSDH) selectively recognise one of the carbonyl groups in a steroid molecule³ (Figure 1).





The catalytic properties of these enzymes have been exploited in biocatalysis both in the oxidative and the reductive direction.

Microorganisms for their nature of multienzymatic systems are able to catalyse a wide variety of reaction, but their use is particularly advantageous in reductions/oxidations, not requiring the addition and regeneration of cofactors.

We found of interest the reduction of α,β -unsaturated carbonyl compounds that we have been studying for some times now The outcome of this reaction on substrates of type 1 in fermenting yeast due to the presence of several enzymes in the microbial system gives as products allylic alcohols 2, saturated ketone 3, or saturated alcohol 4 (Scheme 1) with different degree of selectivity dictated by the nature of the substrate or by the experimental conditions^{4,5}.





As an extension of this work we have recently considered as substrates the arylidene ketones 5-7 depicted in Figure 2⁶. Enantioselective reduction of these compounds eventually leeds to valuable chiral products in enantiomerically enriched form of use in synthesis. The structural features of Michael acceptors of these arylidene ketones make them similar to the methylvinyl ketone and related substrates, whose properties as specific dehydrogenases inhibitors are well known⁷. Since the nature of the enzymes active in fermenting yeast is very poorly defined, a correlation through the substrate specificity and their inhibition properties can be useful in understanding the real catalytic property at work⁸.



Figure 2

Our investigation in the baker's yeast transformation of structurally related cycloalkanones 5-7 shows that the product distribution observed is quite similar, but the corresponding products obtained from the three ketones differ considerably as far as the enantiomeric purity is concerned. Scheme 2 shows the products obtainable from the ketone 5.

The baker's yeast reduction of the arylidene cyclohexanone 5 gives a 1: 1.5 mixture of the allylic alcohol **8a** and of the saturated ketone 9. Compound **8a** is enantiomerically pure and its absolute configuration has been assigned through the conversion into (S)-2-acetoxy cyclohexanone 12 via 8b. Through the known *face*-selective LiAlH₄ reduction⁹, the allylic alcohol 5 is transformed into the corresponding saturated alkanol 10 with *trans* realative configuration as depicted in Scheme 2. The ketone 9, $[\alpha]_D^{20} = 9.1$, showed no enantiomeric enrichment from ¹H NMR measurements in the presence of chiral shift reagents. The same compound as recovered after purification from yeast reduction, or prepared from 5 via catalytic hydrogenation, was again introduced into fermenting yeast and rapidly reduced to a 1:1 mixture of the two carbinols 10 and 11 in enantiomerically pure form. The alcohol 11 was transformed into the tosylate. The tosyl group was displaced with acetate ion to give the acetate 13 enantiomer of the acetate of 10.

This unusual sequence in the baker's yeast reduction can be explaned by assuming the mixed inhibition due to 5 and/or 8a toward some of the enzymes involved in the reducing sequence. In fact the ketone 9 is effectively reduced. The enantioselectivity of the steps leading to 8a, 10 and 11 is complete. Moreover, the reduction step from 9 to equal amounts of 10 and 11 proceeds in a stereospecific manner with respect to the carbonyl face with no influence by the stereochemistry of the near chiral carbon, as it is often the case (See for instance the non selective reduction of 2-alkyl substituted-3-keto esters⁵).



Scheme 2

In order to gain information about the stereochemistry of the B.Y. double bond saturation process we have performed reduction experiments of 5 in D_2O . The reactions afforded products 8'a, 9', 10' and 11' variously labelled with deuterium atoms (Scheme 3).





The position and the stereochemistry of the deuterium atoms can be determined from the ²H NMR spectra provided that the hydrogen spectra of the full protonated compounds are assigned.

The (E) stereochemistry of the double bond for the starting material 5 was obtained from NOE experiments performed on 8a. The irradiation of the vinylic proton at 6.5 ppm enhanced (*ca.* 6%) the H-1 signal at 4.23 ppm and the saturation of the aromatic protons caused the enhancement of the CH₂-3 methylene hydrogens at 2.7 and 2.1 ppm (*ca.* 2%). These observations allow to establish unequivocally that the phenyl substituent and the CH₂-3 group are cis for both products 5 and 8a.

The ²H spectrum of the saturated ketone 9' obtained from 5 in D_2O shows the presence of five signals which can be assigned to deuterium atoms in the positions 2, 6, 6', 7 and 7'. The deuterium labelling at carbon 6 of the molecule indicates that fast hydrogen-deuterium exchange occurs in solution due to the keto-enolic equilibrium. This is in agreement with the fact that product 9' is recovered racemic from the reaction mixture.

The spectrum of the unsaturated carbinol 8'a displays three deuterium signals of comparable intensity which can be assigned to the atoms in position 1 (4.24 ppm), 6 and 6' (1.98 and 1.61 ppm). The occurrence of deuterium nuclei at carbon C-6 of 8'a indicates that the rate of the keto-enolic equilibrium for 5 is faster than that of the carbonyl reduction. Moreover the presence of deuterium at the hydroxyl bearing carbon C-1 suggests that the reduction is mediated by an enzyme cofactor exchanging with water the hydrogen which eventually is delivered to the carbonyl carbon of the substrate¹⁰. The trans isomer 10' contains deuterium at positions 1 (3.29 ppm), 2 (1.48 ppm), 6 (1.98 ppm), 6' (1.26 ppm) and 7' (3.18 ppm) while the position 7 (2.96 ppm) is not labelled. The distinction between H-7 and H-7' was performed on the full protonated compound 10 with the combined use of coupling constants and NOE effects. In fact the value of J(2.7) by 9.9 Hz suggests that H-2 and H-7 are preferentially *anti* oriented; in addition, the irradiation of the aromatic protons caused the enhancement of the H-2 (*ca.* 3%) and CH₂-3 (*ca.* 1%) signals, while the saturation of H-7' produced NOE only for H-2 (*ca.* 3%), thus suggesting that the phenyl group is preferentially *syn* to CH₂-3. The S stereochemistry of the deuterium atom at C-7 found for 10' shows that the formal hydrogen addition to the double bond of the α,β -unsaturated ketone 5 takes place from the β *re* face of the molecule as observed in other cases¹¹.

The deuterium signals present in 11', relative to position 7 (2.54 ppm) has been recognized, while the signal at position 7' (2.65 ppm) is absent. This behavior suggests that the same reduction mechanism described above for 10' holds also for 11'. However in this case the assignment of the absolute stereochemistry of the hydrogen addition cannot be made unequivocally since free rotation occurs around C_2 - C_7 bond as indicated by the values of J(2,7) (7.2 Hz) and J(2,7') (7.4 Hz), thus precluding the assignment of H-7 vs. H-7'.

The products obtained in the B.Y. reduction of furylidene cyclohexanone **6** are reported in Scheme 4, together with the chemical correlations which allowed the assignment of their absolute configuration.



Scheme 4

The allylic alcohol 14, $[\alpha]_D^{20} = 33.3$, obtained close to racemic 15, was assigned 0.85 *ee* on the basis of ¹H NMR studies on the ester with (+)-MTPA and comparison with the product obtained from the racemic carbinol of NaBH₄ reduction of 6. Carbinol 14, at variance with 8a, resisted the LiAlH₄ reduction to the *anti*

carbinol 17⁹. However, this material, together with the *syn* material 16, was obtained either from 14, upon catalytic hydrogenation or by B.Y.reduction of the racemic ketone 15, which accompanied 14, in the B.Y. treatment of 6. Product 16 obtained under these circumstances was converted, upon ozonolysis, into lactone 20. This material resulted to be the enantiomer of the material described by Corey¹² and of 83% optical purity. The *anti* carbinol 17, which accompanied 16, was shown from ¹H NMR studies in the presence of Eu (hfc)₃ to be enantiomerically pure. Similarly to 16, 17 affords the *anti* lactone 21. Finally, the S carbinol 16, upon conversion into tosylate and acetate displacement, gave rise eventually to a product which resulted to be the enantiomer of the S configuration to 14, 16 and 17.

The behavior of compound 6 is therefore very similar to the one previously observed with the arylidene cyclohexanone 5 in terms of product distribution, but the *ee* values are usually lower.

Scheme 5 summarises the outcome of the reduction of the cyclopentanone derivative 7. A mixture of two compounds was again obtained: the product of carbonyl reduction 23 of only 0.63 *ee* was present close to the racemic cyclopentanone 22 in a 1:2 ratio. Further reduction of the latter gave a mixture of isomeric saturated cyclopentanols 24 and 25 in 18% and 4% yields respectively.



Their enantiomeric excess determined through HPLC studies on a chiral column was higher than 0.90. The unreacted ketone was recovered (78%) and resulted racemic from ¹H NMR experiments with chiral shift reagents. The assignment of the S configuration to this set of materials is based only on analogy with the above products obtained from 5 and 6.

The above experiments thus indicate the dual behavior of B.Y. towards ketones 5, 6 and 7, represented by the capacity of either reducing the carbonyl group to give the unsatured alcohols 8a, 14 and 23 or to saturate the double bond leading to the ketones 9, 15 and 22. While the former products show S absolute configuration and decreasing *ee* values on going from 8a to 23, the second set of materials shows a modest optical rotation, but appears substantially racemic at our studies. In the absence of inhibitory effect, expressed from the unsaturated ketones or by the allylic alcohols, the saturated ketones 9, 15 and 22 are reduced to mixtures of *syn* and *anti* carbinols.

In the case of cyclohexanones 9 and 15 the reduction is fast, leading to S configurated carbinols of highmoderate *ee* values. Under similar conditions α -benzyl cyclopentanone 22 is reduced instead only to a moderate extent. Combined together, these results show that, despite the fact that baker's yeast reductions are on the chemical scenario since a long time, there are still modes of transformations of unsaturated carbonyl compounds which are unexpected.

Experimental

Unsaturated ketones 5, 6, 7. These compounds were obtained as described in the literature for analogous derivatives¹³.Compound 5, yellow crystalline material, m.p.=51°C, (hexane); δH (CDCl₃) 1.75 (2H,CH₂, m), 1.95 (2H, CH₂, m), 2.5 (2H, CH₂, t), 2.85 (2H, CH₂, m), 7.3-7.4 (5H, ArH, m), 7.5 (1H, vinyl, s). Anal. Calcd for C₁₃H₁₄O: C, 83.83; H, 7.58. Found: C, 84.02; H, 7.6.

Compound 6, yellow crystalline material, m.p.= 44 °C, (hexane); δH (CDCl₃) 1.76 (2H, CH₂, m), 1.98 (2H, CH₂, m), 2.5 (2H, CH₂, t), 2.92 (2H, CH₂, m), 6.5 (1H, CH, dd), 6.64 (1H, CH, d), 7.4 (1H, vinyl, t), 7.55 (1H, CHO, d). Anal. Calcd for C₁₁H₁₂O₂: C, 74.78; H, 6.86. Found: C, 74.65; H, 6.92.

Compound 7, yellow crystalline material, m.p =65°C, (hexane); δH (CDCl₃) 2.05 (2H, CH₂, m), 2.4 (2H, CH₂, t), 3.0 (2H, CH₂, t), 7.4 (5H, ArH, m), 7.55 (1H, vinyl, m). Anal. Calcd for C₁₂H₁₂O: C, 83.69; H, 7.02. Found: C, 84.02; H, 6.97.

General Procedure for the Bioconversion of Substrates 5, 6, 7, 9, 15 and 22. To a stirred solution of Dglucose (100g) and Baker's Yeast (500 g) in water (2 l) at 36- 40°C, the substrate (10 g) dissolved in the minimum amount of EtOH was added dropwise; the reaction mixture was kept under stirring for 2 days. At the end of this period, 1 l of AcOEt was added and the crude reaction mixture was filtered on a Buchner funnel through a Celite pad. The filtrate was extracted with AcOEt (2×1 l), the organic phase was dried over Na₂SO₄ and the solvent was evaporated under reduced pressure to dryness. The residue, 8-9 g, was purified by SiO₂ column chromatography to afford with increasing amounts of AcOEt in hexane the products indicated below.

(S)- α -benzylidencyclohexanol **8a**. The unsaturated carbinol **8a** was isolated from the treatment of **5** as white crystalline solid, m.p. = 76-79°C, (pentane); δH (CDCl₃) 1.5-3 (9H, 4 CH₂+OH, m), 4.2 (1H, OCH, m), 6.5 (1H, H vinyl, s), 7.1-7.4 (5H, ArH, m); $[\alpha]_D^{20} = -35.2$ (c 1.2, CHCl₃). When the reduction was performed in the presence of D₂O, the deuterated analog **8'a** was obtained. **8'a**, δH (CDCl₃) 1.40-2.05 (7H, 3 CH₂ + OH, m), 2.12 (1H, H-3, m), 2.72 (1H, H-3', m), 4.23 (1H, CHOH, m), 6.5 (1H, CH vinyl, s), 7.15-7.35 (5H, C₆H₅, m); δ_D (CHCl₃) 4.23 (D-1), 1.61 (D-6), 1.98 (D-6'). **8a**: Anal. Calcd for C₁₃H₁₆O: C, 82.94; H, 8.57. Found: C, 82.76; H, 8 56. This material was present in 1:1.5 ration with **9**.

α-benzylcyclohexanone 9. The saturated ketone 9, obtained in the experiment giving 8a, was a colourless oil; δH (CDCl₃) 1.2-2.6 (10H, 5 CH₂, m), 3.2 (1H, CH, dd), 7.1-7.4 (5H, ArH, m); $[\alpha]_D^{20} = -9.1$ (c 1.3, CHCl₃).¹H NMR studies on this material with Eu (hfc)₃ showed not noticeable enantiomeric enrichment. 9',δH (CDCl₃) 0.90-1.70 (6H, 3 CH₂, m), 1.80 (1H, H-6, m), 2.16 (1H, H-6', m), 2.23 (1H, H-2, m), 2.38 (1H, H-7, dd, J(H₇,H_{7'}) 14.0, J(H₇;H₂) 5.0 Hz), 7.05-7.25 (5H, C₆H₅, m); δ_D (C₆H₆) 1.78 (D.6), 2.17 (D-6,), 2.21 (D-2), 2.35 (D-7), 3.26 (D-7'). 9: Anal. Calcd for C₁₃H₁₆O: C, 82.94; H, 8.57. Found: C, 92.98; H, 8.67.

Saturated carbinols 10 and 11. (1S, 2R)- α -benzylcyclohexanol 10 and (1S, 2S)- α -benzylcyclohexanol 11 were obtained by fermentation of 9 in about 1:1 ratio in 70% overall yield. 10, white crystals, m.p.= 46-48°C, (hexane); δH (CDCl₃) 1-2 (10 H, 4CH₂+CH+OH, m), 2.3 (1H, CH-7a, dd), 3.1 (1H, CH-7b, dd), 3.2 (1H, C

OCH, m), 7.0-7.3 (5H, ArH, m); $[\alpha]_D^{20} = 49.2$ (c 1, CHCl₃) and 11,white crystals,m.p.= 67-70°C, (hexane); δ H (CDCl₃) 1-2 (10H, 4CH₂+CH+OH), 2.5 (1H, CH-7a, dd), 2.6 (1H, CH-7b, dd), 3.7 (1H, OCH, s), 7.0- 7.3 (5H, ArH, m); $[\alpha]_D^{20} = 28.2$ (c 1, CHCl₃). Anal. Calcd for C₁₃H₁₈O: C, 82.06; H, 9.54. Found: C, 81.96; H, 9.54 10', δ H (CDCl₃) 0.91 (1H, H-3ax, m), 1.09 (1H, H-4 (or H-5), m), 1.25 (2H, H-6ax + H-5 (or H-4), m), 1.50 (1H, H-2, m), 1.60 (2H, H-4' + H-5', m), 1.70 (1H, H-3eq, m), 1.90 (1H, H-6eq, m), 2.36 (1H, H-7, dd, J(H₇,H₇) 13.0, J(H₇,H₂) 9.9 Hz), 3.17 (1H, H-7', dd, J(H_{7'},H₂) 3.9 Hz), 3.30 (1H, CHOH, m), 7.15-7.30 (5H, C₆H₅, m); δ_D (CHCl₃) 1.26 (D-6ax), 1.48 (D-2), 1.98 (D-6eq), 3.18 (D-7'), 3.29 (D-1). 11', δ H (CDCl₃) 1.15-1.70 (9H, 4 CH₂ + OH, m), 2.48 (1H, H-7, dd, J(H₇,H₇) 13.0, J(H₇,H₂) 7.5 Hz), 2.65 (1H, H-7', dd, J(H_{7'},H₂) 7.2 Hz), 3.74 (1H, H-1, m), 7.10-7.25 (5H, C₆H₅, m); $[\alpha]_D^{20} = 28.2$ (c 1, CHCl₃). δ_D (CHCl₃) 3.79 (D-1), 2.52 (D-7).

(S)- α -furylidenecyclohexanol 14. The unsatured carbinol 14, obtained by fermentation of 6 in 1:1 ratio with 15, colourless oil; δH (CDCl₃) 1.5-2.1 (8H, 4CH₂, m), 4.26 (1H, OCH, m), 6.24-6.28 (2H, H vinyl + CH Ar, m), 6.38 (1H, CH Ar, dd), 7.36 (1H, OCH, d); $[\alpha]_D^{20}$ =33.3 (c 1.23, CHCl₃). Anal. Calcd for C₁₁H₁₄O₂: C, 74.13; H, 7.92. Found: C, 73.92; H, 8.04. It was treated with (+)-MTPA-chloride in pyridine to give the corresponding ester. Similarly, the (+)-MPTA ester of the racemic alcohol obtained upon NaBH₄ reduction of the unsatured ketone 6 was prepared. Comparison of the relative intensity of the CH signals at 6.37 ppm (enantiomer S) and at 6.39 ppm (enantiomer R) allowed to assign 0.85 *ee* to 14. The catalitic hydrogenation of 14 in AcOEt in the presence of 10% Pd/C (10:1 ratio) affords quantitatively a *ca*. 2:1 mixture of 16, and 17, separated by SiO₂ column chromatography. 16, yellow oil, $[\alpha]_D^{20} = 19.3$ (c 1, CH₃OH). 17, yellow oil, $[\alpha]_D^{20} = 23$ (c 1, CH₃OH).

Carbinols 16 and 17 from the B.Y. reduction of a-furylmethylcyclohexanone. α -furylmethylcyclohexanone 15, a colourless oil was recovered in the racemic form from the B.Y. reduction of 6, δH (CDCl₃) 1.25-2.72 (10H, 5CH₂, m), 3.17 (1H, CH, dd), 6.0 (1H, CH Ar, d), 6.25 (1H, CH Ar, dd), 7.3 (1H, OCH, d). Anal. Calcd for C₁₁H₁₄O₂: C, 74.13; H, 7.92. Found: C, 74.13; H, 8.10. When 15 was submitted to the B.Y. reduction, it gave a *ca.* 1:1 mixture of 16 and 17. 16, yellow oil, δH (CDCl₃) 1.2-1.7 (8H, 4CH₂, m), 1.73-1.83 (1H, CH, m), 2.58 (1H, CH-7a, dd), 2.74 (1H, CH-7b, dd), 3.83 (1H, OCH, m), 6.02 (1H, CH Ar, d), 6.28 (1H, CH Ar, dd), 7.31 (1H, OCH, d); $[\alpha]_D^{20} = 18.6$ (c 1.09, CH₃OH). Anal. Calcd for C₁₁H₁₆O₂: C, 73.30; H, 8.95. Found: C, 73.32; H, 8.88. 17, yellow oil, δH (CDCl₃) 1.1-1.3 (4H, 2CH₂, m), 1.6-1.8 (4H, 2CH₂, m), 2.0 (1H, CH, m), 2.58 (1H, CH7a, dd), 3.0 (1H, CH7b, dd), 3.25 (1H, OCH, m), 5.98 (1H, CH Ar, d), 6.28 (1H, CH Ar, dd), 7.3 (1H, OCH, d); $[\alpha]_D^{20} = 37$ (c 0.8, CH₃OH). Anal. Calcd for C₁₁H₁₆O₂: C, 73.30; H, 8.95. Found: C, 73.22; H, 8.82. ¹H NMR studies on 17 in the presence of Eu (hfc)₃ and comparison with the material prepared from racemic 14, indicated that this material is enantiomerically pure. The relative signals to CH-7a (dd) at 2.58 ppm and CH-7b (dd) at 3.0 ppm, in ¹H NMR of the enantiomerical pure form 17 remained a dd.

Lactones 20 and 21. Product 16 obtained in the latter experiment, 4 g, was treated overnight with 10 ml of Ac₂O and 10 ml of pyridine at room temperature. The reaction mixture was poured into ice-water to give after extractive work-up with CH₂Cl₂ and SiO₂ column chromatography purification, the acetate 18, oil, $[\alpha]_D^{20} = 91.5$ in 85% yield. δH (CDCl₃) 1.22-1.96 (9H, 4CH₂+CH, m), 2.08 (3H, OCOCH₃, s), 2.5 (1H, CH-7a, dd), 2.62 (1H, CH-7b, dd), 4.91 (1H, OCH, m), 5.95 (1H, CHAr, d), 6.26 (1H, CHAr, dd), 7.26 (1H, OCH, d). 2 g of 18 in 80 ml of CH₂Cl₂/MeOH 9:1 at -78°C was submitted to a stream of ozonized oxygen

until permanence of blue color. The reaction mixture was carefully treated under stirring at -78°C with 1 ml of 60% H₂O₂. The temperature was raised slowly and the reaction mixture was then refluxed for 1.5 h. The cooled mixture was treated with 100 mg of 10% Pd/C refluxed for 1 h and filtered. The mixture was diluted with MeOH and treated with an excess of ethereal diazomethane. The reaction mixture was evaporated and the major material isolated by SiO₂ chromatography was treated with excess 10% NaOH in H₂O/MeOH 1:1 at reflux for 3 h. The reaction mixture was concentrated, acidified with 6 N HCl and extracted with AcOEt (3 x 50 ml). The residue obtained upon evaporation of the solvent was submitted to bulb-to-bulb vacuum distillation (3 mm/Hg, oven temp.:100°C) to give lactone **20**, in 40% yield, oil, $[\alpha]_D^{20}$ = -37.7 (c 0.52, MeOH) (lit.¹² for the 1S, 2R material +45.5°); δ H (CDCl₃) 1.22-1.78 (8H, 4CH₂, m), 2.02-2-12 (1H, CH, m), 2.24 (1H, COCH, dd), 2.62 (1H, COCH, dd), 4.52 (1H, CHCO, m). Similarly, from **17** lactone **21**, oil, $[\alpha]_D^{20}$ = -43.3 (c 0.5, CH₃OH), was obtained. δ H (CDCl₃) 1.22-1.78 (8H, 4 CH₂, m), 2.02-2.12 (1H, CH, m), 2.25 (1H, COCH, dd), 2.64 (1H, COCH, dd), 4.51 (1H, CHCO, m). Anal. Calcd for C₈H₁₂O₂: C, 68.55; H, 8.63. Found: C, 68.42; H, 8.71.

Conversion of 16 into the enantiomer of 17. Product 16, 250 mg, in 4 ml of dry pyridine, was treated with 1 g of TsCl at 0°C overnight. The reaction mixture was poured into ice-water and extracted with CH_2Cl_2 (3 x 50 ml). The crude tosylate obtained upon evaporation of the organic extract, which was washed with HCl and NaHCO₃ soln., was dissolved in 15 ml of dry DMF and treated at reflux with 3 g of dry CH₃COONa. After 3 h, most of the solvent was evaporated under reduced pressure. The residue was taken up with 5 ml of MeOH and treated at reflux for 3 h with 15 ml of 10% NaOH. The reaction mixture was diluted with ice-water and extracted with CH_2Cl_2 (3 x 25 ml). Upon SiO₂ column chromatography of the residue obtained upon evaporation of the solvent a material identical in every respect to 17, but showing $[\alpha]_D^{20} = -21$ (c 1, MeOH), was obtained in 30% overall yield.

(S)- α -benzylidencyclopentanol 23. The material was obtained by fermentation of 7 as an oil; δH (CDCl₃) 1.7-2.6 (7H, 3CH₂+OH, m), 4.6 (1H, OCH, m), 6.55 (1H, H vinyl, s), 7.2-7.35 (5H, ArH, m); $[\alpha]_D^{20} = 34.3$ (c 0.8, CHCl₃); *ee* = 0.63 by HPLC analisys (CHIRACEL OD, Daicel, hexane/isopropanol 95:5, 0.6 ml min⁻¹, UV 254 nm, t_r = 19.40 min enantiomer 1R, t_r = 22 min enantiomer 1S). Anal calcd for C₁₂H₁₄O; C, 82.72; H, 8.10. Found: C, 82.22; H, 8.1.

 α -benzylcyclopentanone 22. Obtained, close to 23, from 7, (2:1 ratio) as an oil; δH (CDCl₃) 1.6-2.5 (7H, 3CH₂+CH, m), 2.55 (1H, H-6a, dd), 3.12 (1H, H-6b, dd), 7.15-7.30 (5H, ArH, m). Anal Calcd for C₁₂H₁₄O: C, 82.72; H, 8.10. Found: C, 82.22; H, 8.12. The material is devoid of optical activity.

Saturated carbinols 24 and 25. (1S. 2S)- α -benzylcyclopentanol 25 and (1S, 2R)- α -benzylcyclopentanol 24 were obtained by fermentation of 22 in 18 and 4% yield, respectively, and purified by column chromatography. 25, colourless oil; δH (CDCl₃) 1.2-2.1 (8H, 3CH₂+CH+OH, m), 2.55 (1H, H-6a, dd), 2.75 (1H, H-6b, dd), 3.9 (1H, OCH, m), 7.2 -7.4 (5H, ArH, m); $[\alpha]_D^{20} = 25.0$ (c 1, CHCl₃); ee = 0.94. Anal. Calcd for C₁₂H₁₆O: C, 81.77; H, 9.15. Found: C, 81.87; H, 9.12. 24, colourless oil; δH (CDCl₃) 1.2-2.1 (8H, 3CH₂+CH+OH, m), 7.2-7.4 (5H, ArH, m); $[\alpha]_D^{20} = 24.4$ (c 1.1, CHCl₃); ee = 0.90. Anal. Calcd for C₁₂H₁₆O: C, 81.77; H, 9.15. Found: C, 81.87; H, 9.02. The *ee* was determined by HPLC analisys (CHIRACEL OD, Daicel, hexane/isopropanol 95:5, 0.6 ml min⁻¹, UV 254 nm, t_r = 16.56 min enantiomer *syn*, t_r = 25.44 min enantiomer *anti*).

(S)- α -acetoxycyclohexanone 12. 2 g di (S)- α -benzylidencyclohexanol 8a was treated with acetic anhydride (1.1eq) and pyridine (1.1eq). The reaction mixture was mantained at r.t. for 16 hours. The crude reaction

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mixture was poured into ice water and extracted with CH_2Cl_2 (3 x 25 ml). The organic phase was washed with dil. HCl., 3% NaHCO₃, dried over Na₂SO₄ and evaporated to dryness to give **8b**, colourless oil, in quantitative yield; δH (CDCl₃) 1.5-2 (6H, 3CH₂, m), 2.1 (3H, Me, s), 2.3-2.7 (2H, CH₂, m), 5.35 (1H, OCH, m), 6.4 (1H, H vinyl, s), 7.1-7.4 (5H, ArH, m); $[\alpha]_D^{20} = -13.5$ (c 0.9, CHCl₃). Anal. Calcd for C₁₅H₁₈O₂: C, 78.23; H, 7.88. Found: C, 78.22; H, 7.86. 2 g of **8b** in CH₂Cl₂/MeOH 9:1 (30 ml), at -78°C were submitted to O₃ bubbling to complete saturation. The reaction mixture was mantained under nitrogen for 10 min, then the ozonide at the same temperature was treated with 1.1 eq of triphenylphosphine. The solution was evaporated under reduced pressure, and the Ph₃PO was precipitated with a ether-hexane mixture. The residue was purified by column chromatography to give compound **12** as a white crystalline material (m.p.= 70°C, hexane), 70% yield; δH (CDCl₃) 1.5-2.6 (11H, 4CH₂+Me, m+s), 5.2 (1H, CH, m); $[\alpha]_D^{20} = -69.7$ (c 1.1, CHCl₃) (lit¹⁴ for the R enantiomer, $[\alpha]_D^{20} = 65.7$ c 1.1, CHCl₃). Anal Calcd for C₈H₁₂O₃: C, 61.52; H 7.74. Found: C, 61.84; H, 7.78.

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