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Simple and Efficient Procedure for the Friedel–Crafts Acylation of Aromatic Compounds with Carboxylic Acids in the Presence of P₂O₅/AL₂O₃ Under Heterogeneous Conditions

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Abstract: An efficient and chemoselective method for the Friedel–Crafts acylation of aromatic compounds using P₂O₅/Al₂O₃ and carboxylic acids. Both aromatic and aliphatic carboxylic acids reacted easily to afford the corresponding aromatic ketones in good yields.

Keywords: Carboxylic acids, Friedel–Crafts, P₂O₅/Al₂O₃

INTRODUCTION

Friedel–Crafts acylation is one of the most important methods to prepare aromatic ketones used in manufacturing fine and specialty chemicals as well as pharmaceuticals.^[1] The disadvantages associated with the classical procedures include the use of toxic acid chlorides or acid anhydrates as

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acylating agents and an excess amount of aluminum trichloride as a Lewis acid, which entails environment pollution and tedious workup. To minimize this problem, some catalytic Friedel-Crafts acylations have been developed recently. [2] Using carboxylic acids as acylating agents is a superior method with respect to the procedures utilizing acyl chlorides and anhydrides for the synthesis of aryl ketones. Carboxylic acids are stable, less toxic, and more available compounds, and their handling is much easier than that of their corresponding acyl chlorides and anhydrides. Zeolites, [3] heteropolyacids and their salts, [4] clay, [5] alumina/ trifluoroacetic anhydride (TFAA), [6] MeSO₃H/graphite, [7] and Lewis acids^[8] are reported to catalyze Friedel–Crafts acylation using carboxylic acids as acylating agents. However, the catalytic efficiency and/or applicable substrate range are very limited. For instance, a methodology of acylation of anisole with carboxylic acids over HZSM-5 zeolite, although environmentally safe, has limitations with regard to generality (no reaction with higher acids) and efficiency (reaction time of 48 h and concomitant O-acylation). Thus, a reliable general method for this useful reaction involving nonhazardous reagents is in demand.

RESULTS AND DISCUSSION

Recently, the use of catalysts and reagents on solid supports was developed because such reagents not only simplify purification processes but also help to prevent release of reaction residues into the environment. This has led to growth in the field of solid supported on alumina. [9] Although there are many reports of using phosphorus pentoxide as a reagent in organic reactions, [10] P_2O_5 is difficult to handle because of its moisture sensitivity at room temperature. P_2O_5 on alumina (P_2O_5/Al_2O_3) is easy to prepare and handle and also is a useful reagent that could be removed from the reaction mixture by simple filtration. [11] Herein, we report an efficient, convenient, and chemoselective procedure for the conversion of carboxylic acids to the corresponding aryl ketones in the presence of P_2O_5/Al_2O_3 . These reactions are easily carried out under heterogeneous and reflux conditions (Scheme 1).

The acylation reactions were carried out by heating a stirring mixture of the corresponding carboxylic acids, P₂O₅/Al₂O₃, and aromatic compounds such as toluene, *p*-xylene, *m*-xylene, mesitylene, thiophene, bromobenzene, chlorobenzene, and nitrobenzene under reflux conditions. However, for the compounds such as anisole, 1,3-dimethoxybenzene, 2-methoxynaphtalene, naphthalene, anthracene, 2-methylthiophene, thioanisole, and biphenyl, the acylation reactions were carried out in 1,2-dichloroethane under reflux conditions. The products were isolated

R-COO H + ArH
$$\frac{P_2O_5 / Al_2O_3}{Reflux, 1-5 h}$$

$$R = Aryl, Alkyl, Alkenyl$$

$$1a-35a$$

$$1b-35b$$

Scheme 1. Friedel-Crafts acylation of aromatic compounds.

by simple filtration of the reaction mixture and then by usual workup. Different structures of aromatic rings underwent acylation with a wide rang of carboxylic acids. These reaction conditions were successfully applied for the preparation of different aryl ketones from electron-rich and electron-poor aromatic compounds. The results of this study are presented in Table 1. The reactions are remarkably clean, convenient, and no chromatographic separation is necessary to get the spectra-pure compounds except in few cases (Table 1, entries 26, 28, 29). By using this reagent, acylation occurs at the para position with high selectivity. However, in cases where the para positions are blocked (Table 1, entries 2, 14), the acyl group is introduced ortho to the substituted groups on aromatic rings. This procedure is also good enough for the acylation of heterocyclic aromatic compounds such as thiophene and 2-methyltiophene (Table 1, entries 8, 17), as well as polycyclic aromatic hydrocarbons (Table 1, entries 7, 9, 25, 26), producing the corresponding acylated products in good yields. These reactions are rather fast even with the higher carboxylic acids. However, for deactivated aromatic rings such as bromobenzene and chlorobenzene (Table 1, entries 11, 22), the corresponding 4-acylated products were obtained in poor yields. Using nitrobenzene, no product was obtained (Table 1, entry 12). It is notable that the acylation reaction between 3-phenylpropionic acid and anisole in the presence of P₂O₅/Al₂O₃ produces the corresponding 4-acylated product in good yield (Table 1, entry 27). However, the reaction between 3phenylpropionic acid and toluene or the reaction between 3-phenylpropionic acid and m-xylene produces 2,3-dihydro-3'H-[1,2']biindenyliden-1'-one as a major product (Table 1, entries, 28, 29). These results show that at first intramolecular Friedel-Crafts acylation occurs and then the aldol condensation reaction is carried out consequently.

To evaluate the role of Al_2O_3 , we studied the acylation of toluene with 4-nitrobenzoic acid in the absence of Al_2O_3 . This reaction was carried out under reflux conditions for 5 h in the presence of P_2O_5 alone. The yield of (4-nitrophenyl) (*p*-tolyl)methanone was obtained in 42%.

Table 1. Direct acylation of aromatic compounds with carboxylic acids in the presence of P₂O₅/Al₂O₃ under reflux conditions^a

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Yield (%)	63	65	50	09	99	75	(1 ., 0)
Time (h)	S	æ	Е	7	ς,	3	
Product	O_2N	O_2N	O_2N	O_2N	O_2N O O O O O O O O O O O O O O O O O O O	O_2N OOMe MeO	
Aromatic hydrocarbon	Toluene	p-Xylene	Cumene	Mesitylene	Anisole	1,3-Dimethoxybenzene	
Carboxylic acid	H000	20 21					
Entry	1	61	8	4	S^b	9	

Table 1. Continued

Entry	Entry Carboxylic acid	Aromatic hydrocarbon	Product	Time (h)	Yield (%)
عام ا		2-Methoxynaphthalene	NO ₂ C=0	2	83
∞		Thiophene	O_2N	8	50
p6		Naphthalene	S	6	8
10^d		Biphenyl	$\left\langle \begin{array}{c} C \\ C $	3	83

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Table 1. Continued

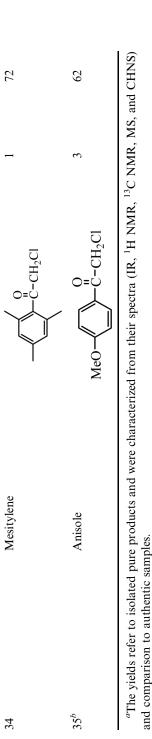
Entry	Entry Carboxylic acid	Aromatic hydrocarbon	Product	Time (h)	Yield (%)
17^b		2-Methyl thiophene	O_2N — CH_2 C $+$ S $+$	3	52
18^c		Thioanisole	O_2N CH ₂ C SMe	8	58
19	НООО	Toluene		8	70
20	>	m-Xylene		ъ	78
21		Mesitylene		æ	82
22		Chlorobenzene		S	26
23^b		Anisole	OMe C	S	65

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78	70	56	80	15
8	м	en	ю	т
OMe OMe	OMe OMe		CH2CH2CH2CH2CMe	
1,3-Dimethoxybenzene	2-Methoxynaphthalene	Anthracene	Anisole	Toluene
			СН2СН2СООН	>
24^c	25 ^d	26^d	27^b	28

Table 1. Continued

Entry	Carboxylic acid	Aromatic hydrocarbon	Product	Time (h)	Yield (%)
29		m-Xylene		8	22
30^b	СН=СНСООН	Anisole	CH=CH=CH-C	ю	88
31^b	HOOS ———————————————————————————————————	Anisole	C C OMe	'n	70
32	CL-CH ₂ COOH	Toluene	$- \bigcup_{C-CH_2CI}^{O}$	2	65
33		m-Xylene	$\left\{\begin{array}{c} 0 \\ C - CH_2CI \end{array}\right.$	2	70



^dThe molar ratio of aromatic compound/carboxylic acid is 1/1.5, and the reaction was carried out in 5 mL of 1,2-dichloroethane under reflux conditions. under reflux conditions.

The molar ratio of aromatic compound/carboxylic acid is 3/1.5, and the reaction was carried out in 5 mL of 1,2-dichloroethane

^bThe molar ratio of aromatic compound/carboxylic acid is 5/1.5, and the reaction was carried out in 5 mL of 1,2-dichloroethane

under reflux conditions.

However, by using the combination of P_2O_5/Al_2O_3 , the yield of (4-nitrophenyl) (*p*-tolyl)methanone was greater (21%) than that with P_2O_5 alone under the same conditions (Table 1, entry 1). The effect of Al_2O_3 may be due to good dispersion of P_2O_5 on the surface of alumina, leading to significant improvements in its reactivity. Al_2O_3 as a support may also minimize cross contamination between inorganic and organic components. [12]

EXPERIMENTAL

General

All reagents were purchased from Merck and Aldrich and used without further purification. All yields refer to isolated products after purification. Products were characterized by comparison with authentic samples and by spectroscopic data [Fourier transform–infrared (FTIR, ¹H NMR, ¹³C NMR, mass spectra (MS), CHNS, and melting point]. ¹H NMR spectra were recorded at FT 300 MHz. The spectra were measured in CDCl₃ unless otherwise stated, relative to tetramethylsilane (TMS) (0.00 ppm). P₂O₅/Al₂O₃ (w/w 50%) was prepared according to previous works. ^[11a]

General Procedure for Acylation of Aromatic Compounds Using Carboxylic Acids and P₂O₅/Al₂O₃ in Reflux of Aromatic Rings

 P_2O_5/Al_2O_3 (w/w 50%, 0.6 g) was added to a mixture of a carboxylic acid (1.5 mmol) and an aromatic compound (5 mL). The reaction mixture was stirred under reflux conditions for the appropriate reaction times (Table 1). After completion of the reaction (monitored by thin-layer chromatography, TLC), the mixture was diluted with Et_2O and filtered. The organic layer was washed with 10% NaHCO₃ solution and then dried over anhydrous Na_2SO_4 . The solvent was evaporated under reduced pressure to give the corresponding pure aryl ketone.

Typical Procedure for Acylation of Toluene Using 4-Nitrophenylacetic Acid and P₂O₅/Al₂O₃

 P_2O_5/Al_2O_3 (w/w 50%, 0.6 g) was added to a mixture of 4-nitrophenylacetic acid (1.5 mmol, 0.27 g) and toluene (5 mL), and the reaction mixture was stirred under reflux conditions for 3 h. After cooling, the mixture was diluted with Et_2O (15 mL) and filtered. The organic layer

was washed with 10% NaHCO₃ solution and then dried over anhydrous Na₂SO₄. The solvent was evaporated under reduced pressure to give 1-((*p*-tolyl)-2-(4-nitrophenyl)ethanone in 78% yield.

Typical Procedure for Acylation of 1,3-Dimethoxybenzene Using 4-Nitrobenzoic Acid and P₂O₅/Al₂O₃ in 1,2-Dichloroethane Under Reflux Conditions

P₂O₅/Al₂O₃ (w/w 50%, 0.6 g) was added to a mixture of 4-nitrobenzoic acid (1.5 mmol, 0.25 g), 1,3-dimethoxybenzene (3 mmol, 0.4 mL), and 1,2-dichloroethane (5 mL), and the reaction mixture was stirred under reflux conditions for 3 h. After cooling, the mixture was diluted with CH₂Cl₂ (15 mL) and filtered. The organic layer was washed with 10% NaHCO₃ solution and then dried over anhydrous Na₂SO₄. The solvent was evaporated under reduced pressure. The crude product was washed with cold n-hexane to give (2,4-dimethoxyphenyl)(4-nitrophenyl)methanone in 75% yield.

¹H NMR and IR Spectral Data for Some Products

Compound 1b

Mp 118–120°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 8.6 (2H, d, J = 9.1 Hz), 8.2 (2H, d, J = 9.1 Hz), 8 (2H, d, J = 8.6 Hz), 7.55 (2H, d, J = 8.6 Hz), 2.55 (3H, s). IR (KBr) cm⁻¹: 3080, 1645, 1595, 1525, 1340, 1305, 1260, 910, 840, 825, 730, 700. Anal. calcd. for C₁₄H₁₁NO₃: C, 69.7; H, 4.56; N, 5.81%. Found: C, 69.78; H, 4.61; N, 5.77%.

Compound 3b

Mp 96–98°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 8.33 (2H, d, J = 8.89 Hz), 7.92 (2H, d, J = 8.89 Hz), 7.64 (2H, d, J = 8.35 Hz), 7.37 (2H, d, J = 8.35 Hz), 3 (1H, septed, J = 7.3 Hz), 1.3 (6H, d, J = 7.3 Hz). IR (KBr) cm⁻¹: 3060, 2973, 1660, 1600, 1515, 1340, 1265, 925, 850, 700. Anal. calcd. for C₁₆H₁₅NO₃: C, 71.37; H, 5.57; N, 5.2%. Found: C, 71.25; H, 5.68; N, 5.31%.

Compound 4b

Mp 122–124°C; ¹H NMR (300 MHz, CDCl₃, TMS) $\delta = 8.3$ (2H, d, J = 8.92 Hz), 7.96 (2H, d, J = 8.92 Hz), 6.92 (2H, s), 2.38 (3H, s), 2.1

(6H, s). IR (KBr) cm⁻¹: 3050, 2875, 1670, 1600, 1520, 1440, 1345, 1260, 910, 870, 845, 720. Anal. calcd. for $C_{16}H_{15}NO_3$: C, 71.37; H, 5.57; N, 5.2%. Found: C, 71.26; H, 5.68; N, 5.28%.

Compound 5b

Mp 122–123°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 8.35 (2H, d, J = 9.12 Hz), 7.9 (2H, d, J = 9.12 Hz), 7.83 (2H, d, J = 9.2 Hz), 7 (2H, d, J = 9.2 Hz), 3.92 (3H, s). IR (KBr) cm⁻¹: 3080, 2960, 1630, 1590, 1510, 1350, 1320, 1260, 1170, 1010, 935, 845. Anal. calcd. for C₁₄H₁₁NO₄: C, 65.37; H, 4.28; N, 5.44%. Found: C, 65.48; H, 4.37; N, 5.36%.

Compound 6b

Mp 119–121°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 8.27 (2H, d, J = 8.8 Hz), 7.86 (2H, d, J = 8.8 Hz), 7.55 (1H, d, J = 8.7 Hz), 6.62 (1H, dd, J₁ = 8.7 Hz, J₂ = 1.74 Hz), 6.5 (1H, d, J = 1.74 Hz), 3.9 (3H, s), 3.65 (3H, s). ¹³C NMR (75 MHz, CDCl₃, TMS) δ = 196, 165, 160.3, 147.7, 145, 133.3, 130.2, 123.5, 120.3, 105.4, 98.8, 55.8, 55.5. IR (KBr) cm⁻¹: 3075, 2930, 1640, 1600, 1515, 1465, 1345, 1275, 1200, 1155, 1120, 945, 850, 815, 730. Anal. calcd. for C₁₅H₁₃NO₅: C, 62.71; H, 4.53; N, 4.88%. Found: C, 62.61; H, 4.63; N, 4.81%.

Compound 7b

Mp 172–174°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 8.25 (2H, d, J = 8.82 Hz), 7.98 (3H, m), 7.74 (1H, d, J = 7.35 Hz), 7.52 (1H, d, J = 9.1 Hz), 7.4 (2H, m), 7.32 (1H, d, J = 9.1 Hz), 3.8 (3H, s). ¹³C NMR (75 MHz, CDCl₃, TMS) δ = 196.6, 155.5, 151.2, 143.3, 133.2, 132.3, 131, 129.6, 129.2, 128.7, 125.2, 124.6, 124.2, 122, 113.5, 57.2. EIMS m/z (%): 307 (M⁺, 56), 290 (16), 276 (13), 260 (12), 185 (100), 142 (25), 127 (21), 120 (27), 114 (26), 106 (15), 92 (14), 76 (14), 43 (34). IR (KBr) cm⁻¹: 3040, 2920 1675, 1600, 1530, 1340, 1235, 1080, 890, 840, 800. Anal. calcd. for C₁₈H₁₃NO₄: C, 70.03; H, 4.23; N, 5.56%. Found: C, 70.16; H, 4.21; N, 4.51%.

Compound 8b

Mp 173–174°C; ¹H NMR (500 MHz, CDCl₃, TMS) δ = 8.39 (2H, d, J = 8.62 Hz), 8.22 (1H, d, J = 4.16 Hz), 8.06 (2H, d, J = 8.62 Hz), 7.75

(1H, d, J = 2.85 Hz), 7.33 (1H, t, J = 3.95 Hz). EIMS m/z (%): 233 (M⁺, 27), 187 (2), 150 (5), 111 (100), 83 (10), 76 (12), 50 (9), 44 (4). IR (KBr) cm⁻¹: 3062, 1630, 1600, 1510, 1410, 1355, 1300, 1050, 875, 840, 725. Anal. calcd. for C₁₁H₇NSO₃: C, 56.65; H, 3; N, 6; S, 13.73%. Found: C, 56.71; H, 3.1; N, 5.95; S, 13.8%.

Compound 9b

Mp 89–91°C; mp 89–91°C; 1 H NMR (300 MHz, CDCl₃, TMS) δ = 8.32 (2H, d, J = 8.66 Hz), 8.05–7.91 (5H, m), 7.62–7.51 (4H, m). EIMS m/z (%): 277 (M⁺, 80), 230 (12), 202 (15), 155 (100), 127 (93), 101 (28), 76 (15), 43 (8). IR (KBr) cm⁻¹: 3060, 1675, 1600, 1520, 1340, 1270, 1240, 910, 850, 790, 720. Anal. calcd. for $C_{17}H_{11}NO_{3}$: C, 73.6; H, 3.97; N, 5.05%. Found: C, 73.51; H, 3.88; N, 4.96%.

Compound 10b

Mp 163–165°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 8.37 (2H, d, J = 9.1 Hz), 7.97 (2H, d, J = 9.1 Hz), 7.88 (2H, d, J = 8.65 Hz), 7.74 (2H, d, J = 8.65 Hz), 7.66 (2H, d, J = 8.4 Hz) 7.5 (3H, m). EIMS m/z (%): 303 (M⁺, 70), 181 (100), 153 (30), 152 (53), 76 (15). IR (KBr) cm⁻¹: 3060, 1650, 1600, 1515, 1355, 1280, 935, 845, 755, 730, 700. Anal. calcd. for C₁₉H₁₃NO₃: C, 75.24; H, 4.29; N, 4.62%. Found: C, 75.34; H, 4.22; N, 4.51%.

Compound 11b

Mp 124–126°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 8.38 (2H, d, J=8.71 Hz), 7.95 (2H, d, J=8.71 Hz), 7.72 (4H, s). EIMS m/z (%): 307 (M⁺ + 2, 40), 305 (M⁺, 40), 277 (8), 275 (8), 185 (100), 183 (100), 157 (35), 155 (35), 150 (36), 120 (37), 76 (56). IR (KBr) cm⁻¹: 3070, 1660, 1600, 1580, 1510, 1340, 1275, 1060, 990, 930, 845, 720. Anal. calcd. for C₁₃H₈BrNO₃: C, 51.14; H, 2.62; N, 4.59%. Found: C, 51.03; H, 2.71; N, 4.51%.

Compound 13b

Mp 110–112°C; ¹H NMR (300 MHz, CDCl₃, TMS) $\delta = 8.17$ (2H, d, J = 8.4 Hz), 7.88 (2H, d, J = 8.1 Hz), 7.4 (2H, d, J = 8.4 Hz), 7.27 (2H, d, J = 8.1 Hz), 4.38 (2H, s), 2.4 (3H, s). ¹³C NMR (75 MHz, CDCl₃,

TMS) δ = 195.5, 145, 143, 136, 134, 131, 130, 129, 124.5, 45.5, 20.5. IR (KBr) cm⁻¹: 3020, 2875, 1680, 1595, 1510, 1345, 1320, 1290, 995, 845, 800, 725. Anal. calcd. for C₁₅H₁₃NO₃: C, 70.58; H, 5.1; N, 5.49%. Found: C, 70.49; H, 5.18; N, 5.41%.

Compound 14b

Mp 86–88°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 8.2 (2H, d, J = 8.5 Hz), 7.55 (1H, s), 7.4 (2H, d, J = 8.5 Hz), 7.22 (1H, d, J = 8.05 Hz), 7.15 (1H, d, J = 8.05 Hz), 4.37 (2H, s), 2.42 (3H, s), 2.39 (3H, s). IR (KBr) cm⁻¹: 3065, 2890, 1680, 1600, 1510, 1340, 1170, 985, 960, 820, 720. Anal. calcd. for C₁₆H₁₅NO₃: C, 71.37; H, 5.57; N, 5.2%. Found: C, 71.3; H, 5.5; N, 5.28%.

Compound 15b

Mp 114–116°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 8.3 (2H, d, J = 8.65 Hz), 8.1 (2H, d, J = 8.7 Hz), 7.55 (2H, d, J = 8.65 Hz), 7.06 (2H, d, J = 8.7 Hz), 4.43 (2H, s), 4 (3H, s). ¹³C NMR (75 MHz, CDCl₃, TMS) δ = 195, 165, 143.2, 131.5, 131.1, 130, 124.4, 115, 110.6, 56, 46. IR (KBr) cm⁻¹: 3055, 2930, 1680, 1600, 1510, 1450, 1350, 1340, 1270, 1175, 990, 825, 730. Anal. calcd. for C₁₅H₁₃NO₄: C, 66.4; H, 4.79; N, 5.16%. Found: C, 66.38; H, 4.85; N, 5.09%.

Compound 16b

Mp 119–121°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 8.18 (2H, d, J = 8.7 Hz), 7.85 (1H, d, J = 8.65 Hz), 7.38 (2H, d, J = 8.7 Hz), 6.55 (1H, dd, J₁ = 8.65 Hz, J₂ = 2.48 Hz), 6.48 (1H, d, J = 2.48 Hz), 4.4 (2H, s), 3.92 (3H, s), 3.88 (3H, s). IR (KBr) cm⁻¹: 3045, 2920, 1660, 1600, 1515, 1355, 1310, 1270, 1140, 990, 830, 735. Anal. calcd. for C₁₆H₁₅NO₅: C, 63.78; H, 4.98; N, 4.65%. Found: C, 63.71; H, 5.08; N, 4.72%.

Compound 17b

Mp 104–106°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 8.2 (2H, d, J = 8.9 Hz), 7.63 (1H, d, J = 3.83 Hz), 7.47 (2H, d, J = 8.9 Hz), 6.85 (1H, d, J = 3.85 Hz), 4.28 (2H, s), 2.57 (3H, s). IR (KBr) cm⁻¹: 3050, 1650, 1600, 1515, 1445, 1340, 1230, 930, 810, 730. Anal. calcd. for

C₁₃H₁₁NSO₃: C, 59.77; H, 4.21; N, 5.36; S, 12.26%. Found: C, 59.68; H, 4.26; N, 5.42; S, 12.19%.

Compound 18b

Mp 183–185°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 8.16 (2H, d, J = 8.96 Hz), 7.96 (2H, d, J = 8.6 Hz), 7.52 (2H, d, J = 8.9 Hz), 7.32 (2H, d, J = 8.6 Hz), 4.5 (2H, s), 2.53 (3H, s). IR (KBr) cm⁻¹: 3055, 2910, 1675, 1590, 1515, 1340, 1225, 1175, 1080, 980, 800, 700. Anal. calcd. for C₁₅H₁₃NSO₃: C, 62.71; H, 4.53; N, 4.87; S, 11.15%. Found: C, 62.64; H, 4.61; N, 4.96; S, 11.21%.

Compound 19b

Mp 51–53°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 8.1–7.8 (7H, m), 7.45 (2H, d, J=8.25 Hz), 2.45 (3H, s). IR (KBr) cm⁻¹: 3030, 2920, 1660, 1600, 1580, 1460, 1330, 1280, 925, 780, 710.

Compound 20b

Thick oil; ¹H NMR (300 MHz, CDCl₃, TMS) $\delta = 7.8$ (2H, m), 7.55 (1H, m), 7.45 (2H, m), 7.23 (1H, dd, $J_1 = 6.8$ Hz, $J_2 = 3.07$ Hz), 7.1 (1H, s), 7.03 (1H, d, J = 6.8 Hz), 2.38 (3H, s), 2.27 (3H, s). IR (KBr) cm⁻¹: 3060, 2916, 1660, 1610, 1595, 1445, 1375, 1265, 1160, 940, 885, 825, 700.

Compound 21b

Mp 34–35°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 7.8 (2H, d, J = 8.57), 7.56 (1H, t, J = 7.8 Hz), 7.43 (2H, t, J = 7.8 Hz), 6.9 (2H, s), 2.33 (3H, s), 2.08 (6 H, s). ¹³C NMR (75 MHz, CDCl₃, TMS) δ = 201, 138.6, 137.5, 137, 134.3, 133.75, 129.6, 128.9, 128.3, 21.4, 19.4. IR (KBr) cm⁻¹: 3045, 2895, 1670, 1610, 1595, 1580, 1450, 1375, 1310, 1265, 1170, 920, 850, 700.

Compound 24b

Mp 85–87°C; ¹H NMR (300 MHz, CDCl₃, TMS) $\delta = 7.78$ (2H, d, J = 8.2), 7.53 (1H, t, J = 7 Hz), 7.4 (2H, t, J = 7 Hz), 6.55 (1H, dd, $J_1 = 8.2$ Hz, $J_2 = 2.1$ Hz), 6.5 (1H, d, J = 2.1 Hz), 3.88 (3H, s), 3.7 (3 H,

s). IR (KBr) cm⁻¹: 3020, 2920, 1640, 1600, 1440, 1370, 1285, 1100, 1020, 935, 830, 810, 690. Anal. calcd. for $C_{15}H_{14}O_3$: C, 74.38; H, 5.78%. Found: C, 74.29; H, 5.82%.

Compound 25b

Mp 125–127°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 8–7.85 (4 H, m), 7.6–7.35 (7H, m), 3.85 (3H, s). EIMS m/z (%): 262 (M⁺, 62), 245 (16), 185 (100), 142 (15), 105 (15), 77 (30). IR (KBr) cm⁻¹: 3060, 2916, 2830, 1660, 1590, 1500, 1450, 1250, 1070, 880, 780, 690. Anal. calcd. for C₁₈H₁₄O₂: C, 82.44; H, 5.34%. Found: C, 82.38; H, 5.45%.

Compound 27b

Mp 96–98°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 7.95 (2H, d, J = 8.87 Hz), 7.37–7.2 (5 H, m), 6.92 (2H, d, J = 8.87 Hz), 3.86 (3H, s), 3.25 (2H, t, J = 8.05 Hz), 3.05 (2H, t, J = 8.05 Hz). ¹³C NMR (75 MHz, CDCl₃, TMS) δ = 198, 163.2, 141.5, 130.5, 130.2, 128.5, 126.3, 113.7, 55.5, 40.5, 30.5. IR (KBr) cm⁻¹: 3040, 2915, 1670, 1600, 1570, 1500, 1450, 1420, 1255, 1170, 1020, 980, 840, 780, 745, 700. Anal. calcd. for C₁₆H₁₆O₂: C, 80; H, 6.66%. Found: C, 79.94; H, 6.78%.

Compound 28b

Mp 144–146°C; ¹H NMR (500 MHz, CDCl₃, TMS) δ = 7.9 (1H, d, J = 8 Hz), 7.72 (1H, d, J = 7.44 Hz), 7.67 (2H, s), 7.51–7.04 (4 H, m), 4.1 (2H, s), 3.44 (2H, d, J = 5.64 Hz), 3.11 (2H, t, J = 5.63). IR (KBr) cm⁻¹: 3040, 2875, 1675, 1625, 1600, 1580, 1470, 1325, 1280, 980, 740. Anal. calcd. for C₁₈H₁₄O: C, 87.8; H, 5.69%. Found: C, 87.88; H, 5.75%.

Compound 30b

Mp 100–102°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 8.04 (2H, d, J = 8.68 Hz), 7.8 (1H, d, J = 15.1 Hz), 7.62 (2H, m), 7.55 (1H, d, J = 15.1 Hz), 7.4 (3H, m), 6.97 (2H, d, J = 8.68 Hz), 3.88 (3H, s). EIMS m/z (%): 238 (M⁺, 100), 237 (72), 223 (22), 135 (92), 131 (22), 107 (18), 103 (36), 92 (30), 77 (77). IR (KBr) cm⁻¹: 3045, 2875, 1650, 1600, 1575, 1440, 1420, 1260, 1230, 1180, 1015, 980, 830, 765, 700. Anal. calcd. for C₁₆H₁₄O₂: C, 80.67; H, 5.88%. Found: C, 80.54; H, 6%.

Compound 31b

Mp 83–85°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 7.8 (2H, d, J = 9 Hz), 7.67 (2H, d, J = 8.4 Hz), 7.25 (2H, d, J = 8.4 Hz), 6.95 (2H, d, J = 9 Hz), 3.85 (3H, s), 2.4 (3H, s). ¹³C NMR (75 MHz, CDCl₃, TMS) δ = 193.9, 161.4, 141.4, 133.9, 131, 128.9, 128.5, 127.5, 112, 53.9, 20. IR (KBr) cm⁻¹: 3055, 2960, 1665, 1590, 1495, 1405, 1345, 1250, 1160, 1020, 940, 825. Anal. calcd. for C₁₅H₁₄O₂: C, 79.64; H, 6.19%. Found: C, 79.55; H, 6.15%.

Compound 33b

Mp 62–63°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 7.55 (1H, d, J = 7.5 Hz), 7.08(2H, s), 4.6 (2H, s), 2.56 (3H, s), 2.38 (3H, s). IR (KBr) cm⁻¹: 3050, 2935, 1685, 1610, 1565, 1440, 1390, 1290, 1135, 990, 815, 790, 735. Anal. calcd. for C₁₀H₁₃ClO: C, 65.75; H, 6.02%. Found: C, 65.64; H, 6.13%.

Compound 34b

Mp 68–70°C; ¹H NMR (300 MHz, CDCl₃, TMS) δ = 6.88 (2H, s), 4.4 (2H, s), 2.3 (3H, s), 2.22 (6 H, s). EIMS m/z (%): 198 (M⁺ + 2, 3), 196 (M⁺, 8), 160 (5), 147 (100), 119 (50), 91 (27), 77 (17), 43 (27). IR (KBr) cm⁻¹: 2890, 1715, 1615, 1390, 1210, 1150, 980, 860, 765, 715. Anal. calcd. for C₁₁H₁₃ClO: C, 67.17; H, 6.61%. Found: C, 67.08; H, 6.66%.

Compound 35b

Mp 100–102°C; ¹H NMR (500 MHz, CDCl₃, TMS) δ = 7.97 (2H, d, J = 8.53 Hz), 7 (2H, d, J = 8.53 Hz), 5.1 (2H, s), 3.88 (3H, s). IR (KBr) cm⁻¹: 3045, 2875, 1640, 1600, 1500, 1450, 1310, 1250, 1160, 1140, 1020, 925, 850, 750. Anal. calcd. for C₉H₉ClO₂: C, 58.22; H, 4.85%. Found: C, 58.31; H, 4.91%.

CONCLUSION

P₂O₅/Al₂O₃ is an inexpensive, easily available, noncorrosive, and environmentally benign compound. In this work, we have reported a simple and efficient procedure for the preparation of aryl ketones in good yields and short reaction times. The notable advantages of this methodology

are direct use of a wide variety of carboxylic acids, operational simplicity, generality, high regioselectivity, availability of reactants, and easy workup as a result of the heterogeneous conditions. Further investigation on new applications of P_2O_5/Al_2O_3 is ongoing in our laboratories.

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