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New method for C-H arylation/alkylation at α -position of cyclic aliphatic ethers by iron-oxide mediated reaction†

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We report a new and efficient iron oxide catalyzed cross-coupling reaction between organometallic species such as alkyl/arylmagnesium halides or organolithium species and α-hydrogen bearing cyclic unbranched and branched aliphatic ethers via activation of C(sp³)-H. In the presence of 1 mol% of iron oxide, five and six membered unbranched cyclic ethers such as tetrahydrofuran and tetrahydropyran gave good to excellent yields of cross-coupled products. Whereas, in case of branched ether such as 2-methyltetrahydrofuran, it was observed that the arylation occurred at both the sides and gave moderate yields of a mixture of regioisomers. Among the organometallic species used, alkyl organometallic reagents gave less yields as compared to aryl organometallics.

Introduction

Metal catalyzed cross-coupling reactions for C-C bond formation via the activation of $C(sp^2)$ -H or $C(sp^3)$ -H is a major topic of current research, 1,2 attracting many research groups all over the world. Traditionally, a cross-coupling reaction involves two starting materials; organometallic species (RMgX or RLi) and organic halide (C-Y). However, replacing organic halides (C-Y) with a C-H species is a far more efficient coupling strategy, which deserves greater attention.³ In the last two decades, various transition metal catalyzed cross-coupling reactions via the activation of C(sp²)-H have been developed,⁴ but the examples of such cross-coupling through the activation of C(sp³)–H are limited.⁵

In our preliminary work, 6 we observed that iron oxide catalyzed cross-coupling reactions between organometallic halides and α-hydrogen bearing cyclic ethers such as tetrahydrofuran led to C-C bond formation via direct activation of the C(sp³)-H centre. We have now built up on this interesting finding and expanded it for full utilization. We have explored our method for the cross-coupling of aliphatic and aromatic organometallic species with various five and six membered branched and unbranched cyclic ethers via α -C(sp³)-H activation. Attempts

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towards the cross-coupling reaction of organometallic species with other cyclic ethers such as oxetane and dioxane as well as acyclic ethers were also tried, without success. We explored this new C-C bond formation for the synthesis of 2-substituted furans and pyrans using iron oxide catalysis. Since many biologically active natural products are comprised of tetrahydrofuran or tetrahydropyran scaffolds with substituents α to the oxygen atom, ^{7,8} this reaction offers tremendous potential for introducing groups into the α-position of cyclic ethers strategically important for synthesis. This work was inspired by an unprecedented observation in our lab on the formation of 2-phenyltetrahydrofuran instead of 2-phenylbutane during a reaction of phenylmagnesium bromide with 2-bromobutane in the presence of TMEDA and catalytic amount of FeCl₃. Recently, Yoshikai et al. 5b developed an efficient iron catalyzed C-C bond formation at the α -position of aliphatic amines via C(sp³)-H bond activation as an unexpected finding during the reaction of Ph2Zn and 4-iodotoluene in THF in the presence of an iron-bispyridine catalyst, yielding 2-phenyltetrahydrofuran instead of the expected biaryl product. These findings provoked interest in us to further explore this reaction. Careful examination of the catalyst used suggested that the old bottle of FeCl3 used by us contained substantial quantity of iron hydroxide. In last two decades, iron based catalysts 5b,5c,9 have drawn the attention as cheap, nontoxic and environmental friendly materials for the generation of radicals 5b,5c,10 as well as activation of electrophilic substrates. 11 Keeping in mind the radical chemistry literature of iron and recent finding regarding the role of aluminium-vanadium oxides in C-H activation via hydrogen abstraction, 12,13,14 we envisioned that iron oxides could be utilized for cross-coupling reactions of organometallic species with an unactivated ethers via activation of the C(sp³)-H bond.

Result and discussion

We selected various iron salts viz., Fe(OH)3, FeCl3 and Fe2O3 to test the idea and started this study by the reaction of phenylmagnesium bromide with unactivated cyclic ether such as THF (results summarized in Table 1). During our study, THF was used also as a solvent. When we examined the reaction of phenylmagnesium bromide 1a with THF in the presence of 10 mol% of Fe(OH)₃ at room temperature, the desired 2-phenyltetrahydrofuran 2a was obtained in 40% yield together with biphenyl 3, phenol 4 and bis-phenol 5 (Table 1, entry a) as byproducts. The use of fresh anhydrous FeCl₃ decreased the chemical yield of 2a to less than 5% along with the formation of biphenyl 3 in less than 8% yields (Table 1, entry b). Interestingly, the use of 10 mol% of Fe₂O₃ at room temperature increased the chemical yield of 2a from 40% to 77% (Table 1, entry c). Furthermore, we found that lowering the amount of Fe₂O₃ catalyst (from 10 mol% to 1 mol%) and temperature (from rt to 0 °C) greatly affected the chemical yield of 2a (Table 1, entry d-h). For example, 1 mol% of Fe₂O₃ at 0 °C increased the yield of 2a from 77% to 95% and suppressed the formation of undesired byproduct (Table 1, entry h). However, further lowering of temperature i.e., -10 °C and -70 °C did not show much improvement in yield of 2a and a longer reaction time was required for completion (Table 1, entry e and f).

When this reaction was attempted in the absence of Fe_2O_3 , no product formation was observed even after a prolonged reaction. As can be seen from Table 1, the cheap and non-hygroscopic iron oxide (Fe_2O_3) is the most appropriate catalyst from the practical point of view. Furthermore, our investigation suggested that the cross-coupling reaction of organometallic species with α -hydrogen bearing ethers *via* activation of $C(sp^3)$ -H did not require expensive or toxic ligands (Scheme 1).

The reactivity of various organometallic species such as Grignard reagents and organolithiate species towards five membered cyclic ethers such as THF and 2-methyltetrahydofuran (2-MTHF) was investigated (Table 2 and Table 3). Aryl and heteroaryl Grignard reagents bearing different substituent on reaction with THF provided the desired products 2a-m in moderate to excellent yields with 1 mol\% of Fe₂O₃. Substrates possessing electron-donating (Table 2, entries c-h) and electron-withdrawing groups (Table 2, entries i-k) at the aryl magnesium halide moiety smoothly underwent cross-coupling reaction to afford corresponding 2-phenyltetrahydrofuran in high yields. Moreover, hindered 1-napthylmagnesim bromide underwent cross-coupling. affording 2-napthyltetrahydrofuran in good yield (Table 2, entry 1). Heteroarylmagnesium bromide such as 2-(5-methylthiophenyl)magnesium bromide also coupled with THF and afforded 2-(5-thiophenyl)tetrahydrofuran in moderate yield (Table 2, entry m). Aryl lithium species (Table 2, entry n, o-q) underwent cross-coupling reactions with cyclic ether THF and gave desired products 2n-q in good to excellent yields. The present approach is also applicable to both primary (Table 2, entries r-t) as well as secondary aliphatic (Table 2, entry u) organometallic species, although the yields of aliphatic organometallic species are comparatively less than the aromatic organometallic species. The reaction of allylmagnesium bromide was sluggish (Table 2, entry v) and the desired product 2v was obtained in very low yield along with a mixture of unidentified products.

Furthermore, in case of branched five membered cyclic ethers such as 2-methyltetrahydrofuran, the coupling was moderate with the formation of a mixture of two unseparable regioisomers 6 and 7, which were generated by the attack of organometallic species at the unsubstituted and substituted side of 2-MTHF respectively. Aryl organometallic species bearing a phenyl ring, napthyl ring and *p*-chlorophenyl (Table 3, entries a, c, d, e, g

 Table 1
 Screening of different iron based catalysts

Entry	Catalyst	Catalyst quantity	Temperature	Time (h)	Yield (%) ^a			
					2a	3	4	5
a	Fe(OH) ₃	10 mol (%)	rt	8	40	10	20	5
b	FeCl ₃	10 mol (%)	rt	8	<5	8		_
c	Fe_2O_3	10 mol (%)	rt	8	77	4	7	1
d	Fe_2O_3	10 mol (%)	0 °C	8	85	3	1	_
e	Fe_2O_3	10 mol (%)	−10 °C	12	92	2	1	_
f	Fe_2O_3	10 mol (%)	−70 °C	12	90	2	1	_
g	$Fe_2O_3^a$	10 mol (%)	−10 °C	8	85	5	8	_
ĥ	Fe_2O_3	1 mol%	0 °C	8	95	_	0.5	_

Scheme 1 Iron oxide catalyzed cross-coupling reaction of organometallic species with THF via activation of α -C(sp³)-H.

Table 2 Iron oxide catalyzed cross-coupling reaction of organometallic species with THF via activation of α -C(sp³)-H

$R-X \xrightarrow{\text{Mg, I}_2} $ Dry THF	[R-MgX] Fe ₂ O ₃ ►	R	Fe ₂ O ₃	[R-Li]	Li metal Dry THF	R-X
1		2				1

Entry	RMgX/RLi	Product (2)	Time (h)	Yield (%) ^a
a	MgBr		5	95
b	MgCl		5	92
c	MgBr		6	89
d	MgI		6	93
e	MgBr		5	92
f	O MgBr		6	91
g	MgBr		6	94
h	MgBr		6	91
i	CI MgBr		6	96
j	CI MgBr	CI	5	96
k	F MgBr	F	5	93
1	MgBr	F	6	91
m	MgBr		10	70
n	Li		8	89

Table 2 (Contd.)

Entry	RMgX/RLi	Product (2)	Time (h)	Yield (%) ^a
0	Li		9	87
p	Li		8	85
q	Li		10	85
r	MgBr 6		8	49
s	10 MgBr		10	46
t	12 MgBr	0	10	41
u	MgBr	0	9	47
v	 MgBr		8	10

All reactions carried out in THF in the presence of Fe₂0₃ (1 mol%), a Isolated yield.

and h) on coupling with 2-MTHF gave a mixture of cross-coupled products, **6** (as minor isomer) and **7** (as major isomer), whereas organometallic species bearing *p*-methoxyphenyl ring (Table 3, entry b and f) gave the mixture of **6** and **7** isomers in almost equal quantities. GC and ¹H NMR spectroscopy were used to determine the composition of regioisomeric product mixtures. The formation of major isomer **7** on reaction with 2-MTHF suggested that the cross-coupling reaction might follow a radical mechanism, whereas in case of the *p*-methoxyphenyl ring both the regioisomers formed in equal quantities which might be because of steric hindrance due to the methoxy group. Overall, in case of 2-MTHF, yields were comparatively less as compared to THF.

In order to understand the diversity of present methods, we also explored the cross-coupling reaction of organometallic species with six membered cyclic ethers *viz.*, tetrahydropyran (THP) under optimized conditions. Various Grignard reagents underwent cross-coupling reactions with THP and afforded the desired products **8a-d** in good to excellent yields with 1 mol% Fe₂O₃ and the results are summarised in Table 4. Phenylmagnesium bromide (Table 4, entry a) reacted with THP and gave the desired cross-coupled product in 94% yield. Both electron-donating (Table 4, entry b) and as well as electron-withdrawing

group (Table 4, entry d) containing arylmagnesium halides also gave desired product in excellent yields. Hindered 1-napthylmagnesium bromide also underwent cross-coupling and gave the desired 2-napthyltetrahydropyran in good yield (Table 4, entry c). Similarly, Fe_2O_3 also catalysed the cross-coupling reaction of various aryl lithium species (Table 4, entries e–h) with THP and gave the desired coupled product 8e-h in good to excellent yields as summarised in Table 4.

Further, cross-coupling reactions of organometallic species with other α -hydrogen bearing ethers such as dioxane and four membered cyclic ethers viz., oxetane were also tried under optimized conditions. The reaction of Grignard reagent with oxetane was sluggish and gave a mixture of phenol and biphenyl, along with some unidentified products. The cross-coupling reaction of Grignard reagent with dioxane in the presence of Fe₂O₃ did not give a cross-coupled product even at heating.

Studies towards the coupling of various organometallic species with various α -hydrogen bearing acyclic ethers was also investigated (Scheme 2). Both primary ethers viz., diethyl ether as well as secondary ethers viz., disoprpoyl ether were tried and neither of the acyclic ethers underwent the cross-coupling reaction, but on stirring for longer times, the formation of 1-arylethanol 11 was observed. The formation of 1-arylethanol

Table 3 Iron oxide catalyzed cross-coupling reaction of organometallic species with 2-methyl THF via activation of α -C(sp³)-H

Entry	RMgX/RLi	6	7	Time (h)	Yield (%) ^a	Ratio(6:7%) ^b
a	MgBr			3	58	40:60
b	MeO MgBr	MeO	MeO	3	60	51:49
c	MgBr	MeO	Med	3	55	42:58
d	Cl $MgBr$	CI	CI	4	57	38:62
e	Li			3	58	41:59
f	MeO	MeO	MeO	3	59	51:49
g	Li		Med	3	53	40:60
h	Cl		CI	4	55	38:62

All reactions carried out in 2-methyl tetrahydrofuran (2-MTHF) in the presence of Fe₂0₃ (1 mol%), a Isolated yield, b Relative % was determined by 1H NMR and GCMS.

was also observed even without the catalyst i.e., Fe₂O₃, which was formed by the cleavage of diethyl ether on reaction with organometallic species.15

The exact mechanism of this remarkable C-C bond formation is ambiguous, but previous reports proposed a radical process for iron mediated C-C cross-coupling reactions. 16 We speculate the involvement of radical intermediates and a plausible mechanism can be visualized through the addition of organometallic species on iron oxide, leading to the generation of organoiron species followed by abstraction of a proton from the 2-position of tetrahydrofuran to produce the 2-tetrahydrofuranyl radical. These radical and organometallic species could then be coupled directly to generate 2-phenyltetrahydrofuran 2a. The formation

of the phenol 4 and bis-phenol 5 byproducts may suggest intervention of unstable radicals or organoiron intermediates. However, the reaction of the allyl substrate was sluggish (Table 2, entry v) and the desired product was obtained in very low yield along with a mixture of unidentified products suggesting a radical mechanism. Further, the reaction of organometallic species with 2-MTHF gave the more branched product 7 also suggest the intervention of a radical mechanism. The results of the present methodology suggest that Fe₂O₃-based intermediates help the generation of carbon radicals and provide d-block organometallic surfaces for cross-coupling. This reaction provides new opportunities to prepare α-substituted furan and pyran drug-like scaffolds and analogues.

Table 4 Iron oxide catalyzed cross-coupling reaction of organometallic species with THP *via* activation of α -C(sp³)-H

Entry	RMgX/RLi	8	Time (h)	Yield (%) ^a
a	MgBr		3	94
b	MeO MgBr		3	96
c	MgBr	MeO	3	85
d	CI		4	89
e	Li	CI	3	85
f	MeO		3	90
g	Li	MeO	3	81
h	Cl	CI	4	78

All reactions carried out in THP in the presence of Fe₂0₃ (1 mol%), a Isolated yield.

Scheme 2 Studies towards the cross-coupling of arylmagnesium bromide with various acyclic ethers.

Conclusion

In summary, we have discovered a new method for the crosscoupling of organometallic species with cyclic unbranched and branched aliphatic ethers via the activation of α -C(sp³)-H bond using Fe₂O₃. This Fe₂O₃ catalysed cross-coupling reaction is very selective towards cyclic ethers. No toxic or/and expensive ligands are required for this metallic catalysis. Further studies on the mechanism of this new method as well as an attempt towards the regioselective/stereoselectivity of this reaction are currently underway.

Experimental section

General

All reactions were performed under nitrogen/argon atmosphere. Analytical thin layer chromatography was performed using TLC pre-coated silica gel 60 F₂₅₄ MERCK (20 × 20 cm). TLC plates were visualized by exposing UV light or by iodine vapours or immersion in an acidic staining solution of p-anisaldehyde followed by heating on a hot plate. Organic solutions were concentrated by rotary evaporation on a BUCHI-Switzerland R-120 rotary evaporator and vacuum pump V-710. Flash column chromatography was performed on Merck flash silica gel, 230-400 mesh size. Melting points of solid compounds were determined on BUCHI-B-545-Switzerland melting point apparatus. ¹H and ¹³C NMR/DEPT spectra were recorded with BRUKER 500 and 400 MHz NMR instruments. Chemical data for protons are reported in parts per million (ppm) downfield from tetramethylsilane and are referenced to the residual proton in the NMR solvent (CDCl₃: δ 7.26, or other solvents as mentioned). Carbon nuclear magnetic resonance spectra (¹³C NMR) were recorded at 125 MHz or 100 MHz: chemical data for carbons are reported in parts per million (ppm, δ scale) downfield from tetramethylsilane and are referenced to the carbon resonance of the solvent (CDCl₃: δ 77.0, or other solvents as mentioned). All the NMR spectra were processed in either MestReNova or Bruker software. Mass spectra were recorded with a VARIAN GC-MS-MS instrument. For HPLC, an LC 1100 (Agilent Technologies) instrument equipped with binary pump was used. The samples were analyzed on a Si-60 column (Merck, 5 µm, 4 × 250 mm) using an eluent {hexane: isopropyl alcohol (80:20)} with flow rate 0.5 ml min⁻¹, at the temperature 30 °C and with detector wavelength 210 nm.

Magnesium turnings were activated by 5% HCl solution and washed with distilled water five to ten times followed by methanol, acetone, and finally with diethylether and then dried under vacuum. HPLC grade tetrahydrofuran was dried by using sodium metal pressed strips and benzophenone under nitrogen atmosphere.

General procedure for cross-coupling of organometallic species with THF

In an oven dried flask, dried halo group-containing compounds (10 mmol) were added to dry THF containing magnesium or lithium (15 mmol, with a catalytic amount of iodine in the case of magnesium) at 0 °C. The whole reaction mixture was stirred

vigorously until Grignard generation occurred. The reaction mixture was stirred at rt for an additional one hour. The resulting mixture was then added dropwise to a solution containing 1 mol % of ferric oxide in dry THF at 0 °C and stirred at rt while the progress of the reaction was monitored by TLC. After completion, saturated NH₄Cl solution was added and the reaction mixture was extracted with ethyl acetate (3 \times 25 ml). The organic layer was dried over sodium sulphate. The volatiles were removed in vaccuo. The resultant compounds were purified on flash silica gel column chromatography using hexane/EtOAc as eluent. Pure compounds were analyzed by NMR (¹H/¹³C/DEPT) and mass spectroscopy.

Tetrahydro-2-phenylfuran (Table 2, entry a, b and n). Colorless liquid TLC (EtOAc: hexane 3:7): R_f 0.35; ¹H NMR (500 MHz, CDCl₃): δ 1.60–1.69 (m, 2H), 1.70–1.87 (m, 2H), 3.61-3.72 (m, 2H), 4.70-4.72 (t, 1H, J = 6.3 Hz), 7.25-7.34 (m, 5H); ¹³C NMR (125 MHz, CDCl₃): 29.14 (CH₂, C-4), 36.31 (CH₂, C-3), 62.70 (CH₂, C-5), 74.27 (CH, C-2), 125.80 (C-Ar), 127.42 (C-Ar), 128.41 (C-Ar), 144.70 (C-Ar); GC MS (EI) m\z (relative intensity): 148.2 (M⁺, 9.8), 147.2 (12.5), 107.1 (76.0), 105.2 (24.6), 91 (13.7), 79.2 (99.9), 77.2 (46.2).

Tetrahydro-2-(4-methoxyphenyl)-furan (Table 2, entry c, d and o). White solid; m.p. = 61-63 °C TLC (EtOAc: hexane 3:7): R_f 0.25; ¹H NMR (500 MHz, CDCl₃): δ 1.58–1.75 (m, 2H), 1.78-1.91 (m, 2H), 3.62-3.73 (m, 2H), 3.80 (s, 3H), 4.66-4.70 (dd, 1H J = 5.5 & 7.2 Hz), 6.87-6.88 (d, 2H, J = 8.0Hz), 7.27–7.29 (d, 2H, J = 8.0 Hz); ¹³C NMR (100 MHz, CDCl₃): 29.12 (CH₂, C-4), 36.10 (CH₂, C-3), 55.25 (OCH₃), 62.48 (CH₂, C-5), 73.72 (CH, C-2), 113.72 (C-Ar), 127.06 (C-Ar), 136.95 (C-Ar), 158.80 (C-Ar); GC MS (EI) m\z (relative intensity): 178.1 (M⁺, 25.2), 177.2 (32.9), 161.2 (22.0), 147.2 (34.3), 137.2 (99.9), 135.3 (56.7), 121.3 (10.7), 109.3 (50.6), 94.1 (28.7), 91.1 (16.3), 77.1 (33.3).

Tetrahydro-2-(2-methoxyphenyl)-furan (Table 2, entry e). Brownish liquid TLC (EtOAc: hexane 3:7): R_f 0.38; ¹H NMR (400 MHz, CDCl₃): δ 1.63–1.85 (m, 2H), 1.86–1.98 (m, 2H), 3.60-3.70 (m, 2H), 3.83 (s, 3H), 4.92-4.95 (t, 1H, J = 5.1), 6.87–6.98 (m, 2H), 7.24–7.26 (m, 1H), 7.32–7.34 (m, 1H); ¹³C NMR (125 MHz, CDCl₃): 29.50 (CH₂, C-4), 34.28 (CH₂, C-3), 55.29 (OCH₃), 62.88 (CH₂, C-5), 70.28 (CH, C-2), 110.60 (C-Ar), 120.76 (C-Ar), 126.72 (C-Ar), 128.26 (C-Ar), 132.43 (C-Ar), 156.28 (C-Ar); GC MS (EI) m\z (relative intensity): 178.1 (M⁺, 25.2), 177.2 (32.9), 161.2 (22.0), 147.2 (34.3), 137.2 (99.9), 135.3 (56.7), 134.1 (9.9), 121.3 (10.7), 109.3 (50.6), 94.1 (28.7), 91.1 (16.3), 77.1 (33.3).

Tetrahydro-2-(3-methoxyphenyl)-furan (Table 2, entry f). White solid; m.p. = 62–64 °C TLC (EtOAc: hexane 3:7): R_f 0.31; ¹H NMR (400 MHz, CDCl₃): δ 1.64–1.75 (m, 2H), 1.83-1.88 (m, 2H), 3.64-3.81 (m, 2H), 3.81 (s, 3H), 4.69-4.72 (t, 1H, J = 6.3 Hz), 6.80-6.82 (m, 1H), 6.92-6.93 (m, 2H),7.24–7.29 (m, 1H); ¹³C NMR (125 MHz, CDCl₃): 29.15 (CH₂, C-4), 36.27 (CH₂, C-3), 55.23 (OCH₃), 62.75 (CH₂, C-5), 74.20 (CH, C-2), 111.33 (C-Ar), 112.81 (C-Ar), 118.28 (C-Ar), 129.44 (C-Ar), 146.50 (C-Ar), 159.68 (C-Ar); GC MS (EI) m\z (relative intensity): 178.0 (M⁺, 10.4), 161.0 (20.4), 137.0 (99.9), 135.1

(20.9), 121.0 (18.4), 107.0 (87.3), 93.9 (10.4), 90.9 (17.4), 79.0 (17.7), 77.0 (26.5).

Tetrahydro-2-*p*-tolylfuran (Table 2, entry g and p). Brownish liquid TLC (EtOAc : hexane 3 : 7): $R_{\rm f}$ 0.38; $^1{\rm H}$ NMR (400 MHz, CDCl₃): δ 1.57–1.72 (m, 2H), 1.78–1.87 (m, 2H), 2.33 (s, 3H), 3.60–3.69 (m, 2H), 4.65–4.68 (t, 1H, J=6.3 Hz), 7.13–7.15 (d, 2H, J=7.8 Hz), 7.21–7.23 (d, 2H, J=7.5 Hz); $^{13}{\rm C}$ NMR (100 MHz, CDCl₃): 21.07 (CH₃), 29.12 (CH₂, C-4), 36.17 (CH₂, C-3), 62.52 (CH₂, C-5), 73.99 (CH, C-2), 125.78 (C-Ar), 129.01 (C-Ar), 136.91 (C-Ar), 141.77 (C-Ar); GC MS (EI) m\z (relative intensity): 162.1 (M⁺, 5.9), 147.2 (25.3), 145.2 (99.9), 121.2 (78.2), 119.2 (20.2), 93.1 (62.0), 91.1 (59.8), 77.2 (21.9), 71.2 (17.9).

2-(4-*tert*-**Butylphenyl)-tetrahydrofuran (Table 2, entry h and q).** White solid; m.p. = 72-74 °C TLC (EtOAc: hexane 3:7): $R_{\rm f}$ 0.41; ¹H NMR (500 MHz, CDCl₃): δ 1.32 (s, 9H), 1.63–1.69 (m, 2H), 1.70–1.91 (m, 2H), 3.65–3.74 (m, 2H), 4.70–4.73 (t, 1H, J=6.3 Hz), 7.28–7.30 (d, 2H, J=8.0 Hz), 7.36–7.38 (d, 2H, J=8.0 Hz); ¹³C NMR (125 MHz, CDCl₃): 29.25 (CH₂, C-4), 31.36 (CH₃ of ¹Bu), 34.40 (C of ¹Bu), 36.11 (CH₂, C-3), 62.73 (CH₂, C-5), 74.12 (CH, C-2), 125.30 (C-Ar), 125.53 (C-Ar), 141.62 (C-Ar), 150.37 (C-Ar); GC MS (EI) m\z (relative intensity): 203.2 (M⁺, 5.2), 165.2 (13.8), 164.2 (14.1), 163.2 (99.9), 161.3 (10.3), 147.3 (67.2), 133.3 (15.5), 115.3 (12.2), 91.1 (34.6), 79.1 (14.8), 77.1 (14.6), 57.1 (40.5).

2-(4-Chlorophenyl)-tetrahydrofuran (Table 2, entry i). Colorless liquid TLC (EtOAc: hexane 3:7): $R_{\rm f}$ 0.32; $^{1}{\rm H}$ NMR (400 MHz, CDCl₃): δ 1.63–1.73 (m, 2H), 1.79–1.88 (m, 2H), 3.64–3.74 (m, 2H), 4.70–4.73 (t, 1H, J = 5.8 Hz), 7.26–7.30 (m, 4H); $^{13}{\rm C}$ NMR (100 MHz, CDCl₃): 28.83 (CH₂, C-4), 36.3 (CH₂, C-3), 62.31 (CH₂, C-5), 73.32 (CH, C-2), 127.19 (C-Ar), 128.45 (C-Ar), 132.89 (C-Ar), 143.16 (C-Ar); GC MS (EI) m/z (relative intensity): 183.1 (M $^{+}$, 3.6), 165.1 (25.0), 147.2 (14.4), 143.1 (29.6), 141.2 (99.9), 139.3 (19.5), 115.2 (19.8), 113.2 (38.5), 77.1 (90.4).

2-(3-Chlorophenyl)-tetrahydrofuran (Table 2, entry j). Colorless liquid TLC (EtOAc: hexane 3:7): $R_{\rm f}$ 0.32; $^{1}{\rm H}$ NMR (400 MHz, CDCl₃): δ 1.64–1.72 (m, 2H), 1.81–1.88 (m, 2H), 3.65–3.74 (m, 2H), 4.70–4.73 (dd, J = 5.0 & 7.4 Hz, 1H), 7.21–7.36 (m, 3H), 7.37 (s, 1H); $^{13}{\rm C}$ NMR (125 MHz, CDCl₃): 28.85 (CH₂, C-4), 36.40 (CH₂, C-3), 62.51 (CH₂, C-5), 73.45 (CH, C-2), 123.96 (C-Ar), 125.96 (C-Ar), 127.40 (C-Ar), 129.66 (C-Ar), 134.20 (C-Ar), 146.86 (C-Ar); GC MS (EI) m\z (relative intensity): 183.0 (M † , 13.6), 181.0 (39.5), 165.0 (12.1), 141.0 (10.2), 129.1 (10), 113.0 (10.8), 111 (4.9), 77.0 (28.8), 71.1 (99.9), 41.0 (10.8).

2-(3, 5-Difluorophenyl)-tetrahydrofuran (Table 2, entry k). Brownish liquid TLC (EtOAc : hexane 3 : 7): $R_{\rm f}$ 0.32; $^{\rm l}$ H NMR (400 MHz, CDCl₃): δ 1.66–1.70 (m, 2H), 1.74–1.89 (m, 2H), 3.63–3.73 (m, 2H), 4.68–4.70 (t, 1H, J = 4.3 Hz), 6.66–6.70 (m, 1H), 6.86–6.88 (m, 2H); $^{\rm l3}$ C NMR (100 MHz, CDCl₃): 28.61 (CH₂, C-4), 36.23 (CH₂, C-3), 62.33 (CH₂, C-5), 73.02 (CH, C-2), 102.46 (C-Ar), 108.43 (C-Ar), 108.681 (C-Ar), 149.06 (C-Ar), 161.84 (C-Ar), 164.14 (C-Ar); GC MS (EI) m\z (relative intensity): 185.0 (M⁺, 23.2), 184.1 (14.4), 168.1 (10.1), 167.1 (99.9), 143.1 (13.6), 141.1 (11.6), 115.1 (36.6), 95.0 (8.9).

Tetrahydro-2-(naphthalen-4-yl)-furan (Table 2, entry l). White solid; m.p. = 98–100 °C TLC (EtOAc: hexane 3:7): $R_{\rm f}$ 0.41; $^{1}{\rm H}$ NMR (500 MHz, CD₃OD): δ 1.54–2.01 (br m, 4H), 3.58 (br m, 2H), 5.46 (br m, 1H), 7.46–7.50 (br m, 3H), 7.64–7.66 (m, 1H), 7.75–7.77 (m, 1H), 7.85–7.87 (m, 1H), 8.13–8.14 (m, 1H); $^{13}{\rm C}$ NMR (125 MHz, CD₃OD): 30.30 (CH₂, C-4), 36.17 (CH₂, C-3), 62.93 (CH₂, C-5), 71.38 (CH, C-2), 123.95 (C-Ar), 124.33 (C-Ar), 126.40 (C-Ar), 126.42 (C-Ar), 126.84 (C-Ar), 128.59 (C-Ar), 129.83 (C-Ar), 131.87 (C-Ar), 135.34 (C-Ar), 142.14 (C-Ar); GC MS (EI) m\z (relative intensity): 227.0 (99.9), 197.0 (M⁺, 10.2), 195.0 (24.5), 183.0 (11.1), 181.0 (13.1), 165.0 (16.4), 152.0 (13.1), 137.0 (12.1), 135.0 (92.4), 121.0 (34.0), 109.0 (23.4), 108.0 (76.9), 77.0 (46.0).

2-(5-methylthiophen-2-yl)-tetrahydrofuran (Table 2, entry m). Brownish liquid TLC (EtOAc : hexane 3 : 7): $R_{\rm f}$ 0.41; $^{1}{\rm H}$ NMR (500 MHz, CDCl₃): 1.57–1.72 (m, 2H), 1.83–1.91 (m, 2H), 2.47 (s, 3H), 3.68–3.72 (m, 2H), 4.72–4.74 (m, 1H), 6.74 (s, 1H), 6.93 (s, 1H); $^{13}{\rm C}$ NMR (100 MHz, CDCl₃): 15.36 (CH₃), 28.97 (CH₂, C-4), 35.32 (CH₂, C-3), 62.62 (CH₂, C-5), 70.51 (CH, C-2), 118.30 (C-Ar of thiophene), 123.92 (C-Ar of thiophene), 140.40 (C-Ar of thiophene), 145.90 (C-Ar of thiophene); GC MS (EI) m\z (relative intensity): 168.0 (M⁺, 17.4), 140.0 (17.4), 127.0 (46.5), 111.1 (18.1), 99.0(99.9), 77.1 (6.5), 65.1 (29.7), 59.0 (9.8).

Tetrahydro-2-octylfuran (Table 2, entry r). Colorless liquid TLC (EtOAc : hexane 3 : 7): $R_{\rm f}$ 0.38; $^{1}{\rm H}$ NMR (500 MHz, CDCl₃): δ 0.86–0.91 (m, 3H), 1.26–1.33 (br m, 14H), 1.53–1.58 (m, 2H), 1.67–1.78 (m, 2H), 3.62–3.64 (m, 3H); $^{13}{\rm C}$ NMR (125 MHz, CDCl₃): 14.13 (CH₃), 22.70 (CH₂), 25.76 (CH₂), 29.14 (CH₂), 29.37 (CH₂), 29.63 (CH₂), 29.68 (CH₂), 31.93 (CH₂), 34.35 (CH₂), 37.65 (CH₂, C-3), 63.09 (CH₂, C-5), 71.97 (CH, C-2); GC MS (EI) m\z (relative intensity): 97.1 (52), 85.1 (38.4), 71.2 (63.7), 57.2 (99.9), 43.2 (13.2).

2-Dodecyl-tetrahydrofuran (Table 2, entry s). Colorless liquid TLC (EtOAc: hexane 3:7): $R_{\rm f}$ 0.39; $^{1}{\rm H}$ NMR (400 MHz, CDCl₃): δ 0.86–0.90 (m, 3H), 1.26–1.31 (br m, 22H), 1.46–1.71 (m, 4H), 3.62–3.64 (m, 3H); $^{13}{\rm C}$ NMR (100 MHz, CDCl₃): 14.12 (CH₃), 22.70 (CH₂), 25.76 (CH₂), 29.16 (CH₂), 29.36 (CH₂), 29.45 (CH₂), 29.62 to 29.71 (multiple peaks of CH₂), 31.93 (CH₂), 32.83 (CH₂), 34.36 (CH₂), 37.68 (CH₂, C-3), 63.11 (CH₂, C-5), 71.96 (CH, C-2); GC MS (EI) m/z (relative intensity): 85.0 (22.3), 71.1 (49.8), 70.2 (17.2), 57.2 (99.9), 56.2 (17.4), 55.2 (18.7), 42.2 (53.7), 41.2 (58.5).

Tetrahydro-2-tetradecylfuran (Table 2, entry t). White solid; m.p. = 54-56 °C TLC (EtOAc : hexane 3 : 7): $R_{\rm f}$ 0.39; 1 H NMR (500 MHz CDCl₃): δ 0.91–0.93 (m, 3H), 1.29 (br m, 22H), 1.45–1.53 (m, 4H), 1.55–1.77 (m, 4H), 3.68–3.77 (m, 3H); 13 C NMR (125 MHz, CDCl₃): δ 14.13 (CH₃), 22.70 (CH₂), 25.74 (CH₂), 29.14 (CH₂), 29.37 (CH₂), 29.61 to 29.71 (multiple peaks of CH₂), 31.94 (CH₂), 34.35 (CH₂), 37.65 (CH₂, C-3), 63.10 (CH₂, C-5), 71.97 (CH, C-2); GC MS (EI) m/z (relative intensity): 151.0 (10.9), 137.0 (97.7), 135.1 (99.9), 97.0 (11.0), 85.0 (28.2), 71.1 (52.2), 69.1 (44.1), 57.1 (93.4), 55.1 (63.9).

2-sec-Butyl-tetrahydrofuran (**Table 2, entry u**). Brownish liquid TLC (EtOAc: hexane 3:7): $R_{\rm f}$ 0.36; 1 H-NMR (400 MHz, CDCl₃): δ 0.88–0.93 (m, 6H), 1.19–1.25 (m, 2H), 1.45–1.73

(m, 4H, signal obscured with moisture peak), 2.10-2.37 (m, 1H), 3.47-3.58 (m, 1H), 3.64-3.75 (m, 2H); ¹³C NMR (100 MHz CDCl₃): δ 11.64 (CH₃), 11.82 (CH₃), 13.46 (CH₃), 14.62 (CH₃), 24.82 (CH₂), 25.83 (CH₂), 29.56 (CH₂, C-4), 29.81 (CH₂, C-4), 30.36 (CH₂, C-3), 31.43 (CH₂, C-3), 40.44 (CH), 40.69 (CH), 62.96 (CH₂, C-5), 63.00 (CH₂, C-5), 75.08 (CH, C-2), 75.72 (CH, C-2); GC MS (EI) m\z (relative intensity): 127.2 (19.8), 95.2 (29.3), 84.2 (11.1), 82.2 (10.9), 71.2 (57.2), 69.3 (21.2), 67.3 (21.8), 61.2 (15.0), 43.1 (99.9), 41.2 (85.0).

General procedure for cross-coupling of organometallic species with 2-methyl THF

In an oven dried flask, dried halo group-containing compounds (10 mmol) were added in dry 2-methyl THF containing magnesium or lithium (15 mmol, catalytic amount of iodine in case of magnesium) at 0 °C. The whole reaction mixture was stirred vigorously until organometallic species generation occurred. The reaction mixture was stirred at rt for an additional one hour. The resulting mixture was then added dropwise to a solution containing 1 mol% ferric oxide in dry 2-methyl THF at 0 °C and then allowed to stir at rt, the progress of the reaction was monitored by TLC. After completion, saturated NH₄Cl solution was added and the reaction mixture was extracted with ethyl acetate (3 × 25 ml). The organic layer was dried over sodium sulphate. The volatiles were removed in vaccuo. The resultant compounds were purified on flash silica gel column chromatography using hexane/EtOAc as the eluent. Pure compounds were analyzed by NMR (¹H/¹³C/DEPT) and mass spectroscopy.

2-Methyl-5-phenyl-tetrahydrofuran (6a/e) and 2-methyl-2phenyl-tetrahydrofuran (7a/e) (Table 3, entries a and e). Brownish liquid TLC (EtOAc: hexane 3:7): R_f 0.37; ¹H NMR (400 MHz, CDCl₃): δ 1.18–1.20 (d, CH₃ of **6a/e**), 1.47–1.53 (m, CH₂ of 2-MTHF), 1.57 (s, 3H of 7a/e), 1.80-2.05 (m, CH₂ of 2-MTHF), 3.55-3.65 (m, 2H of 7a/e), 3.82-3.89 (m, CH of 6a/e), 4.68-4.75 (m, CH of 6a/e), 7.21-7.44 (m, aromatic protons); ¹³C NMR (100 MHz, CDCl₃): 23.04 (CH₃, 6a/e), 23.39 (CH₃, 6a/e), 26.97 (CH₂, C-4, 7a/e), 30.28 (CH₃, 7a/e), 34.69 (CH₂, C-3, **6a/e**), 34.88 (CH₂, C-3, **6a/e**), 35.78 (CH₂, C-4, 6a/e), 36.01 (CH₂, C-4, 6a/e), 40.89 (CH₂, C-3, 7a/e), 62.49 (CH₂, C-5, **7a/e**), 67.47 (CH, C-5, **6a/e**), 67.98 (CH, C-5, 6a/e), 73.83 (CH, C-2, 6a/e), 74.18 (C, C-2, 7a/e), 74.39 (CH, C-2, **6a/e**), 124.85 (C-Ar), 125.85 (C-Ar), 125.87 (C-Ar), 126.28 (C-Ar), 127.16 (C-Ar), 127.21 (C-Ar), 128.01 (C-Ar), 128.24 (C-Ar), 128.26 (C-Ar), 144.67 (C-Ar), 144.87 (C-Ar), 148.00 (C-Ar); GC MS for 6a/e (EI) m\z (relative intensity): 162.2 (M⁺, 21.7), 145.3 (53.3), 117.3 (27.7), 107.3 (63.2), 91.1 (20.8), 85.2 (7.5), 79.2 (99.9), 77.2 (64.4), 43.2 (15.6); for **7a/e**: 163.2 (M+1, 28.2), 147.2 (50.6), 146.3 (11.9), 145.3 (99.9), 121.3 (67.5), 117.4 (11.7), 105.3 (53.0), 91.2 (14.1), 77.2 (26.1), 51.1 (6.8), 43.1 (52.0).

2-(4-Methoxyphenyl)-5-methyl-tetrahydrofuran (6b/f) and 2-(4-methoxyphenyl)-2-methyl-tetrahydrofuran (7b/f) (Table 3, entries b and f). Brownish liquid TLC (EtOAc: hexane 3:7): R_f 0.28; ¹H NMR (400 MHz, CDCl₃): δ 1.17–1.19 (d, CH₃ of 6b/f), 1.46–1.58 (m, CH₂ of 2-MTHF and CH₃ of 7b/f), 1.83-1.98 (m, CH₂ of 2-MTHF), 3.57-3.61 (m, 2H of **7b/f**),

3.80-3.89 (m, CH of 6b/f and OCH₃ of both 6b/f and 7b/f), 4.62-4.69 (m, CH of **6b/f**), 6.85-7.35 (m, aromatic protons); ¹³C NMR (100 MHz, CDCl₃): 23.18 (CH₃, **6b/f**), 23.51 (CH₃, 6b/f), 27.16 (CH₂, C-4, 7b/f), 30.40 (CH₃, 7b/f), 34.90 (CH₂, C-3, 6b/f), 34.92 (CH₂, C-3, 6b/f), 35.96 (CH₂, C-4, 6b/f), 36.03 (CH₂, C-4, **6b/f**), 41.08 (CH₂, C-3, **7b/f**), 55.21 (OCH₃), 55.24 (OCH₃), 55.35 (OCH₃), 62.69 (CH₂, C-5, **7b/f**), 67.54 (CH, C-5, 6b/f), 68.06 (CH, C-5, 6b/f), 73.59 (CH, C-2, 6b/f), 73.93 (C, C-2, 7b/f), 74.11 (CH, C-2, 6b/f), 111.40 (C-Ar), 113.38 (C-Ar), 113.71 (C-Ar), 120.90 (C-Ar), 126.05 (C-Ar), 126.80 (C-Ar), 127.06 (C-Ar), 127.09 (C-Ar), 128.10 (C-Ar), 136.96 (C-Ar), 137.17 (C-Ar), 140.30 (C-Ar), 156.60 (C-Ar), 158.00 (C-Ar), 158.76 (C-Ar); GC MS for **6b/f** (EI) m\z (relative intensity): 191.1 (M-1, 29.4), 177.1 (12.7), 175.2 (45.0), 150.2 (10.0), 147.2 (21.6), 135.3 (99.9), 134.4 (32.2), 121.3 (16.0), 109.3 (38.5), 107.3 (7.1), 91.1 (21.3), 77.1 (33.9), 78.1 (13.4), 43.0 (8.0); for 7b/f: 193.1 (M+1, 13.1), 177.1 (99.9), 175.3 (11.6), 151.2 (30.9), 148.3 (18.4), 135.3 (81.9), 115.3 (6.2), 92.0 (6.6), 77.1 (18.3), 63.1 (6.3), 43.0 (18.1).

2-Methyl-5-(naphthalen-1-yl)-tetrahydrofuran (6c/g)2-methyl-2-(naphthalen-1-yl)-tetrahydrofuran (7c/g) (Table 3, entries c and g). White solid; m.p. = 110 °C TLC (EtOAc: hexane 3:7): R_f 0.42; ¹H NMR (400 MHz, CDCl₃): δ 1.20–1.21 (d, CH₃ of 6c/g), 1.43-1.71 (m, CH₂ of 2-MTHF), 1.84 (s, 3H of 7c/g), 2.14–2.46 (m, CH₂ of 2-MTHF), 3.56–3.59 (m, 2H of 7c/g), 3.87–3.95 (m, CH of 6c/g), 5.47–5.54 (m, CH of 6c/g), 7.39–8.66 (m, aromatic protons); ¹³C NMR (100 MHz, CDCl₃): 23.15 (CH₃, 6c/g), 23.52 (CH₃, 6c/g), 27.52 (CH₂, C-4, 7c/g), 29.80 (CH₃, 7c/g), 34.20 (CH₂, C-3, 6c/g), 35.02 (CH₂, C-3, 6c/g), 35.45 (CH₂, C-4, 6c/g), 36.22 (CH₂, C-4, 6c/g), 39.58 (CH₂, C-3, 7c/g), 62.58 (CH₂, C-5, 7c/g), 67.67 (CH, C-5, 6c/g), 68.13 (CH, C-5, 6c/g), 70.47 (CH, C-2, 6c/g), 71.06 (CH, C-2, 6c/g), 75.81 (C, C-2, 7c/g), 122.88 (C-Ar), 123.07 (C-Ar), 123.22 (C-Ar), 123.90 (C-Ar), 124.97 (C-Ar), 125.07 (C-Ar), 125.26 (C-Ar), 125.46 (C-Ar), 125.52 (C-Ar), 125.94 (C-Ar), 126.78 (C-Ar), 127.64 (C-Ar), 128.36 (C-Ar), 128.92 (C-Ar), 129.24 (C-Ar), 130.35 (C-Ar), 130.84 (C-Ar), 133.80 (C-Ar), 134.89 (C-Ar), 140.46 (C-Ar), 140.70 (C-Ar), 142.83 (C-Ar); GC MS for 6c/g (EI) m\z (relative intensity): 212 (M⁺, 26.5), 197.1 (17.9), 195.1 (9.7), 167.2 (18.5), 157.2 (66.5), 155.3 (51.6), 153.4 (32.0), 152.4 (24.9), 141.3 (16.4), 129.3 (99.9), 127.4 (39.0), 115.4 (13.0), 77.1 (7.9), 43.0 (14.9); for 7c/g: 212 (M⁺, 16.4), 197.1 (99.9), 178.2 (10.7), 167.3 (21.7), 166.3 (37.9), 165.3 (56.9), 155.3 (86.0), 128.3 (25.1), 127.3 (54.9), 102.3 (5.4), 77.1 (8.6), 43.0 (14.9).

2-(4-Chlorophenyl)-5-methyl-tetrahydrofuran (6d/h) and 2-(4chlorophenyl)-2-methyl-tetrahydrofuran (7d/h) (Table 3, entries d and h). Brownish liquid TLC (EtOAc: hexane 3:7): R_f 0.34; ¹H NMR (400 MHz, CDCl₃): δ 1.16–1.17 (d, CH₃ of **6d/h**), 1.45-1.58 (m, CH₂ of 2-MTHF), 1.52 (s, 3H of 7d/h), 1.80-2.00 (m, CH₂ of 2-MTHF), 3.56-3.60 (m, 2H of 7d/h), 3.81-3.87 (m, CH of **6d/h**), 4.68-4.71 (m, CH of **6d/h**), 7.25–7.35 (m, aromatic protons); ¹³C NMR (100 MHz, CDCl₃): 23.25 (CH₃, 6d/h), 23.59 (CH₃, 6d/h), 26.93 (CH₂, C-4, 7d/h), 30.49 (CH₃, **7d/h**), 34.55 (CH₂, C-3, **6d/h**), 34.96 (CH₂, C-3, 6d/h), 35.77 (CH₂, C-4, 6d/h), 36.21 (CH₂, C-4, 6d/h), 41.05 (CH₂, C-3, 7d/h), 62.64 (CH₂, C-5, 7d/h), 67.63 (CH, C-5,

6d/h), 68.16 (CH, C-5, 6d/h), 73.24 (CH, C-2, 6d/h), 73.86 (C, C-2, 7d/h), 73.95 (CH, C-2, 6d/h), 126.45 (C-Ar), 127.21 (C-Ar), 127.24 (C-Ar), 128.16 (C-Ar), 128.44 (C-Ar), 128.45 (C-Ar), 132.14 (C-Ar), 132.85 (C-Ar), 132.89 (C-Ar), 143.16 (C-Ar), 143.38 (C-Ar), 146.55 (C-Ar); GC MS for 6d/h (EI) m/z (relative intensity): 197.1 (M+1, 18.5), 195.1 (7.4), 181.1 (14.1), 179.1 (20.8), 161.2 (24.9), 157.1 (6.4), 141.3 (92.7), 125.3 (12.4), 113.3 (42.9), 89.1 (8.0), 77.1 (99.9), 75.1 (14.8), 50.1 (7.7), 43.0 (16.9); for 7d/h: 197.1 (M+1, 14.5), 182.1 (5.1), 181.1 (50.1), 179.3 (40.6), 157.2 (30.0), 155.3 (99.9), 154.5 (15.0), 152.5 (6.6), 139.4 (45.1), 125.4 (6.4), 111.3 (13.6), 75.1 (11.4), 51.1 (4.6).

General procedure for cross-coupling of organometallic species with THP

In an oven dried flask, dried halo group-containing compounds (10 mmol) were added in dry THP containing magnesium or lithium (15 mmol, catalytic amount of iodine in case of magnesium) at 0 °C. The whole reaction mixture was stirred vigorously until organometallic species generation occurred. The reaction mixture stirred at rt for an additional one hour. The resulting mixture was then added dropwise to a solution containing 1 mol% of ferric oxide in dry THP at 0 °C and then allowed the resulting reaction mixture to stir at rt and progress of the reaction was monitored by TLC. After completion, saturated NH₄Cl solution was added and the reaction mixture was extracted with ethyl acetate (3 × 25 ml). The organic layer was dried over sodium sulphate. The volatiles were removed in vaccuo. The resulting compounds were purified by flash silica gel column chromatography using hexane/EtOAc as an eluent. Pure compounds were analyzed by NMR (1H/13C/DEPT) and mass spectroscopy.

2-Phenyl-tetrahydro-2*H***-pyran** (Table 4, entries a and e). Brownish liquid TLC (EtOAc: hexane 3:7): $R_{\rm f}$ 0.36; $^{\rm 1}$ H NMR (400 MHz, CDCl₃): δ 1.48–1.63 (m, 4H), 1.70–1.85 (m, 2H), 3.60–3.63 (t, 2H, J = 6.3 Hz), 4.66–4.69 (t, 1H, J = 6.5 Hz), 7.26–7.35 (m, 5H); $^{\rm 13}$ C NMR (125 MHz, CDCl₃): 21.96 (CH₂, C-4), 32.27 (CH₂, C-5), 38.64 (CH₂, C-3), 62.35 (CH₂, C-6), 74.29 (CH, C-2), 125.83 (C-Ar), 127.39 (C-Ar), 128.37 (C-Ar), 144.85 (C-Ar); GC MS (EI) m\z (relative intensity): 162.1 (M⁺, 5.6), 145.2 (29.7), 133.1 (5.4), 107.1 (85.5), 105.2 (16.4), 79.1 (99.9), 77.2 (42.7), 51.1 (7.0).

2-(4-Methoxyphenyl)-tetrahydro-2*H***-pyran** (Table 4, entries b and f). Brownish liquid TLC (EtOAc: hexane 3:7): R_f 0.25; 1H NMR (400 MHz, CDCl₃): δ 1.32–1.98 (m, 6H), 3.61–3.66 (m, 2H), 3.80 (s, 3H), 4.59–4.63 (m, 1H), 6.83–6.89 (d, 2H, J = 8.0 Hz), 7.26–7.29 (d, 2H, J = 8.0 Hz); 13 C NMR (125 MHz, CDCl₃): 22.02 (CH₂, C-4), 32.31 (CH₂, C-5), 38.54 (CH₂, C-3), 55.25 (OCH₃), 62.41 (CH₂, C-6), 73.92 (CH, C-2), 113.76 (C-Ar), 127.16 (C-Ar), 137.02 (C-Ar), 158.90 (C-Ar); GC MS (EI) m\z (relative intensity): 192.2 (M $^+$, 14.9), 161.2 (7.2), 137.2 (99.9), 135.3 (36.7), 122.3 (10.5), 109.32 (41.2), 94.1 (22.6), 78.1 (7.4).

2-(Naphthalen-4-yl)-tetrahydro-2*H***-pyran (Table 4, entries c and g).** White solid; m.p. = 98-100 °C TLC (EtOAc: hexane 3:7): $R_{\rm f}$ 0.41; ¹H NMR (400 MHz, CD₃OD): δ 1.47–1.61

(m, 4H), 1.82–1.97 (m, 2H), 3.51–3.54 (t, 2H, J = 6.2 Hz), 5.42–5.45 (m, 1H), 7.44–7.52 (m, 3H), 7.63–7.65 (d, 1H, J = 7.0 Hz), 7.75–7.77 (d, 1H, J = 8.2 Hz), 7.85–7.87 (d, 1H, J = 9.4 Hz), 8.12–8.14 (d, 1H, J = 8.4 Hz); ¹³C NMR (100 MHz, CD₃OD): 23.57 (CH₂, C-4), 33.53 (CH₂, C-5), 39.50 (CH₂, C-3), 62.86 (CH₂, C-6), 71.50 (CH, C-2), 123.94 (C-Ar), 124.25 (C-Ar), 126.36 (C-Ar), 126.76 (C-Ar), 128.53 (C-Ar), 129.81 (C-Ar), 131.85 (C-Ar), 135.29 (C-Ar), 142.14 (C-Ar); GC MS (EI) m\z (relative intensity): 212.2 (M⁺, 11.1), 195.2 (33.9), 158.2 (8.9), 129.3 (99.9).

2-(4-Chlorophenyl)-tetrahydro-2*H*-**pyran** (**Table 4, entries d and h**). Colorless liquid TLC (EtOAc : hexane 3 : 7): $R_{\rm f}$ 0.33; $^{\rm l}$ H NMR (400 MHz, CDCl₃): δ 1.41–1.59 (m, 4H), 1.61–1.78 (m, 2H), 3.57–3.60 (t, 2H, J = 6.1 Hz), 4.60–4.64 (t, 1H, J = 5.8 Hz), 7.23–7.30 (m, 4H); $^{\rm l3}$ C NMR (100 MHz, CDCl₃): 21.89 (CH₂, C-4), 32.23 (CH₂, C-5), 38.69 (CH₂, C-3), 62.46 (CH₂, C-6), 73.65 (CH, C-2), 127.24 (C-Ar), 128.55 (C-Ar), 133.06 (C-Ar), 143.30 (C-Ar); GC MS (EI) m\z (relative intensity): 196.0 (M⁺, 11.5), 179.2 (99.9), 141.2 (16.0), 113.2 (8.8), 77.1 (12.8).

General procedure for cross-coupling of organometallic species with acyclic ether

In an oven dried flask, dried halo group-containing compounds (10 mmol) were added in dry acyclic ether containing magnesium (15 mmol, catalytic amount of iodine) at 0 °C. The whole reaction mixture was stirred vigorously until Grignard generation occurred. The reaction mixture was stirred at room temperature for additional one hour. The resulting mixture was then added dropwise to a solution containing 1 mol% of ferric oxide in dry acyclic ether at 0 °C and then the resulting reaction mixture was allowed to stir at room temperature and the progress of the reaction was monitored by TLC. After completion, saturated NH₄Cl solution was added and the reaction mixture was extracted with ethyl acetate (3 × 25 ml). The organic layer was dried over sodium sulphate. The volatiles were removed in vaccuo. The resultant compounds were purified on flash silica gel column chromatography using hexane/EtOAc as an eluent. Pure compounds were analyzed by NMR (1H/13C/DEPT) and GCMS and identified as 1-(4-methoxyphenyl)-ethanol 11.

1-(4-Methoxyphenyl)-ethanol (Scheme 2, entry 11). Colorless liquid TLC (EtOAc : hexane 3 : 7): $R_{\rm f}$ 0.21; 1 H NMR (400 MHz, CDCl₃): δ 1.47–1.49 (d, 3H, J = 6.4 Hz), 3.80 (s, 3H), 4.61–4.88 (q, 1H, J = 6.4 Hz), 6.77–6.90 (m, 2H), 7.26–7.32 (m, 2H); 13 C NMR (100 MHz, CDCl₃): 24.99 (CH₃), 55.27 (OCH₃), 69.86 (CH), 113.81 (C-Ar), 126.69 (C-Ar), 138.06 (C-Ar), 158.89 (C-Ar); GC MS (EI) m\z (relative intensity): 152.0 (M⁺, 19.5), 137.0 (99.9), 119.0 (33.5), 109.0 (82.7), 91.0 (55.5), 77.0 (39.9), 63.0 (18.3), 42.9 (8.9).

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