

Acceptor-Free Alcohol Dehydrogenation  
by Recyclable Ruthenium Catalyst

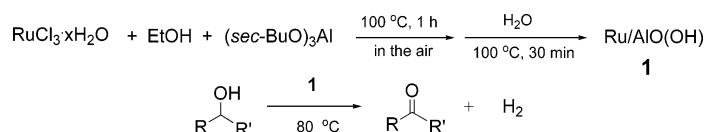
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## ABSTRACT



An efficient oxidant-free oxidation for a wide range of alcohols was achieved by a recyclable ruthenium catalyst. The catalyst was prepared from readily available reagents by a one-pot synthesis through nanoparticle generation and gelation.

Oxidation of alcohols to carbonyl compounds is a fundamental organic transformation.<sup>1</sup> To meet environmental and economical acceptability, much effort has been devoted to develop catalysts systems using molecular oxygen and hydrogen peroxide as the hydrogen acceptors.<sup>2</sup> However, their application to a large-scale production may be hindered by safety problems.<sup>3</sup> Although transfer dehydrogenation of alcohols using ketones and alkenes in anaerobic conditions can be an alternative method, acceptor-free alcohol dehydrogenation is ideal. Several homogeneous catalyst systems have been reported for the dehydrogenation, but they suffer from air sensitivity, low catalytic activity, harsh conditions, requirement of additives, and/or difficult catalyst synthesis and manipulation.<sup>4–8</sup>

Heterogeneous catalysts for the dehydrogenation, in general, have been developed mainly for the interest of hydrogen production from renewable biomass or its fermentation products.<sup>4a</sup> Our group has developed several catalyst systems for alcohol oxidation under aerobic and anaerobic conditions.<sup>5,9b</sup> Palladium nanoparticles in aluminum oxyhydroxide is a recent example for the aerobic alcohol oxidation, and an immobilized form of Shvo's diruthenium complex is for the anaerobic alcohol dehydrogenation without any additives.

Here, we describe a recyclable and easily makeable heterogeneous catalyst (**1**) for acceptor-free alcohol dehydrogenation (Scheme 1). It is active under mild conditions without additives for a wide range of alcohols including those having heteroatoms such as nitrogen and sulfur.

Recently, we have reported a simple synthetic method for recyclable metal nanoparticle catalysts through a sol–gel process,<sup>9</sup> which involves readily available reagents and does not require calcination nor sintering. The ruthenium catalyst

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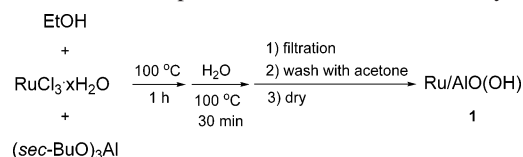
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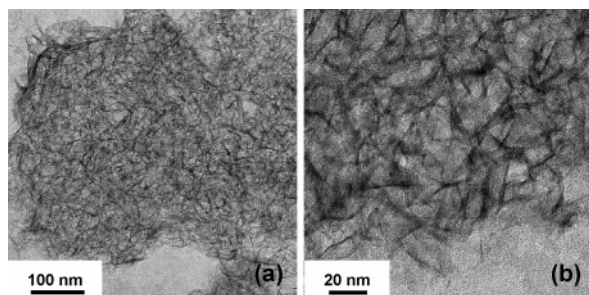
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### Scheme 1. Preparation of the Ruthenium Catalyst



**1** was prepared from ruthenium(III) chloride hydrate, ethanol, and (*s*-BuO)<sub>3</sub>Al through a procedure similar to those reported previously.<sup>10</sup> The TEM images for **1** showed a fibrous matrix typical for aluminum oxyhydroxide (Figure 1). Although



**Figure 1.** TEM image of **1**: (a) low resolution, (b) high resolution.

ruthenium nanoparticles were not identified clearly in the TEM images, energy-dispersive X-ray analysis (EDX) and X-ray photoelectron spectroscopy (XPS) showed that ruthenium exists mainly as Ru(0) species in the matrix.<sup>10</sup>

To find optimum conditions for alcohol dehydrogenation, 1-phenylethanol was dehydrogenated under various conditions. And the results were compared with that from the reaction with commercially available Ru/Al<sub>2</sub>O<sub>3</sub> and with those reported previously for acceptor-free alcohol dehydrogenation (Table 1).

The reaction rate depended on catalyst amount and temperature; complete conversion to acetophenone was achieved in 24 h at 80 °C with 1.5 mol % of Ru, while it took 10 h with 3.0 mol % of Ru and 7 h at 110 °C with 3.0 mol % of Ru.<sup>11</sup> The dehydrogenation was possible without solvent and completed in 36 h with only 0.3 mol % of Ru at 150 °C (entry 4). Notably, **1** can be recovered by simple filtration and it remained active, even in the tenth use.<sup>12</sup> The effect of air was not significant for the dehydrogenation with **1** (entry 6).

In comparison to a commercial ruthenium catalyst (Ru/Al<sub>2</sub>O<sub>3</sub>), **1** showed at least five times higher activity. Compound **1** was also much more active than the homoge-

**Table 1.** Catalytic Dehydrogenation of 1-Phenylethanol<sup>a</sup>

entry	catalyst (mol % of Ru)	<i>T</i> (°C)	time (h)	yield <sup>b</sup> (%)
1	<b>1</b> (1.5)	80	10	69
2	<b>1</b> (3.0)	80	24	>99
3	<b>1</b> (3.0)	80	5	71
4	<b>1</b> (3.0)	110	10	>99
5	<b>1</b> (3.0)	110	5	90
6	<b>1</b> (3.0)	110	7	>99
7	<b>1</b> (0.3) <sup>c</sup>	150	36	>99
8	<b>1</b> (3.0) <sup>d</sup>	80	10	96
9	<b>1</b> (3.0) <sup>e</sup>	80	8	>99
10	5% Ru/Al <sub>2</sub> O <sub>3</sub> (3.0) <sup>f</sup>	80	10	21
11	[( <i>η</i> <sup>5</sup> -Ph <sub>4</sub> C <sub>5</sub> CO) <sub>2</sub> H]Ru <sub>2</sub> -((CO) <sub>4</sub> )( <i>μ</i> -H)(4.0) <sup>g</sup>	110	9	81
12	[Ru( <i>μ</i> -OCOC <sub>2</sub> F <sub>4</sub> OCO)(CO)-(H <sub>2</sub> O)(BINAP)] <sub>2</sub> (0.5) <sup>h</sup>	100	92	93
13	(PNP)Ru(H)Cl(N <sub>2</sub> ) (0.4) <sup>i</sup>	100	100	64
14	PhCH=CH-Ru(PCy <sub>3</sub> ) <sub>2</sub> Cl <sub>2</sub> (5.0) <sup>j</sup>	110	24	6

<sup>a</sup> The dehydrogenations were performed under argon on 0.20 mmol of 1-phenylethanol dissolved in 1.0 mL of dry toluene. <sup>b</sup> Determined by GC. <sup>c</sup> Without solvent, 1 mL of 1-phenylethanol was employed. <sup>d</sup> Recovered from the ninth use. <sup>e</sup> In the air. <sup>f</sup> Purchased from Acros. <sup>g</sup> Reference 5. <sup>h</sup> Reference 6. <sup>i</sup> Reference 7. <sup>j</sup> Reference 8.

**Table 2.** Catalytic Dehydrogenation of Various Alcohols with **1**<sup>a</sup>

entry	substrate	product	mol % Ru	<i>T</i> (°C)	time (h)	yield (%) <sup>b</sup>
1			3.0	80	8	>99
2			4.5	110	36	>99
3			3.0	80	20	>99
4			4.5	110	15	>99
5			4.5	110	12	99
6			3.0	80	5	>99
7			3.0	80	12	98
8			6.0	110	32	94
9			6.0	110	24	23 <sup>c</sup>
10			6.0	110	10	97
11			6.0	110	12	93
12			6.0	110	36	80
13			3.0	80	5	97
14			3.0	110	20	95

<sup>a</sup> The dehydrogenation was performed under argon on 1.0 mmol of a substrate dissolved in 5.0 mL of dry toluene. <sup>b</sup> Isolated yield. <sup>c</sup> Determined by GC using dodecane as the internal standard.

(10) See the Supporting Information for the characterization of **1**.

(11) 1-Phenylethanol was not detected in the hydrogenation of acetophenone with hydrogen (1 atm) and **1** (4.0 mol % of Ru) at 80 °C in 10 h.

(12) Ruthenium was not detected in the product obtained from the tenth use by the inductively coupled plasma (ICP) analysis. The yields in the reuse are following: (1) >99%; (2) >99%; (3) 98%; (4) 99%; (5) >99%; (6) 97%; (7) 96%; (8) 97%; (9) 97%.

neous catalysts reported recently, which include the Shvo catalyst,<sup>5</sup> a diruthenium complex containing dicarboxylate and phosphine ligands,<sup>6</sup> a ruthenium PNP-type complex,<sup>7</sup> and the Grubbs catalyst.<sup>8</sup>

The scope of alcohol dehydrogenation by **1** was studied with benzylic alcohols, aliphatic ones, and those containing heteroatoms such as nitrogen and sulfur (Table 2).

High-yield dehydrogenation was achieved for aliphatic alcohols as well as for benzylic ones. Generally, benzylic alcohols were dehydrogenated faster than aliphatic ones. For example, the dehydrogenation of 1-(4-methoxyphenyl)ethanol was completed in 8 h at 80 °C with 3.0 mol % of Ru, while that of 2-octanol required 15 h at 110 °C with 4.5 mol % of Ru. Exceptions were 1-(4-chlorophenyl)ethanol and 3-pyridylcarbinol; it took 36 h at 110 °C with 4.5 mol % of Ru for the complete conversion to 4-chloroacetophenone, and nicotinaldehyde was obtained only in 80% yield after 36 h at 110 °C with 6.0 mol % of Ru. 1,4-Butanediol as well as 1,2-benzenedimethanol transformed to the corresponding  $\gamma$ -lactones in high yields. However, the reaction of 1-octanol produced a complex mixture containing 1-octanal only in 23% after 24 h at 110 °C with 6.0 mol % of

Ru.<sup>13</sup> Allylic alcohols transformed to the corresponding  $\alpha,\beta$ -unsaturated carbonyl compounds selectively. Compound **1** was also effective for the dehydrogenation of alcohols containing heteroatoms such as 3-pyridylcarbinol, 2-(hydroxymethyl)thiophene, and 4-(methylthio)benzyl alcohol.

In conclusion, we have demonstrated a highly efficient catalytic alcohol dehydrogenation, not requiring acceptors and additives. The dehydrogenation is effective for benzylic alcohols, aliphatic ones, and heteroatom-containing ones. The catalyst is readily makeable, easily recoverable, and reusable at least 10 times without activity loss.

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**Supporting Information Available:** Experimental procedures for the synthesis of **1**, the dehydrogenation of 1-phenylethanol, and the characterization data for **1**. This material is available free of charge via the Internet at <http://pubs.acs.org>.

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(13) More than four peaks were observed, but the production of octyl octanoate was negligible.