

This article was downloaded by: [The University Of Melbourne Libraries]
On: 17 September 2013, At: 10:24
Publisher: Taylor & Francis
Informa Ltd Registered in England and Wales Registered Number: 1072954
Registered office: Mortimer House, 37-41 Mortimer Street, London W1T 3JH,
UK



Synthetic Communications: An International Journal for Rapid Communication of Synthetic Organic Chemistry

Publication details, including instructions for authors and subscription information:

<http://www.tandfonline.com/loi/lcyc20>

Stereoselective Synthesis of β -Amino Ketones via Direct Mannich-Type Reaction Catalyzed with

Masoud Samet ^a, Bagher Eftekhari-Sis ^b, Mohammed M. Hashemi ^a & Fateme Farmad ^a

^a Department of Chemistry, Sharif University of Technology, Tehran, Iran

^b Department of Chemistry, Faculty of Basic Science, University of Maragheh, Maragheh, Iran

Published online: 12 Nov 2009.

To cite this article: Masoud Samet, Bagher Eftekhari-Sis, Mohammed M. Hashemi & Fateme Farmad (2009) Stereoselective Synthesis of β -Amino Ketones via Direct Mannich-Type Reaction Catalyzed with, Synthetic Communications: An International Journal for Rapid Communication of Synthetic Organic Chemistry, 39:24, 4441-4453, DOI: [10.1080/00397910902906594](https://doi.org/10.1080/00397910902906594)

To link to this article: <http://dx.doi.org/10.1080/00397910902906594>

PLEASE SCROLL DOWN FOR ARTICLE

Taylor & Francis makes every effort to ensure the accuracy of all the information (the "Content") contained in the publications on our platform. However, Taylor & Francis, our agents, and our licensors make no representations or warranties whatsoever as to the accuracy, completeness,

or suitability for any purpose of the Content. Any opinions and views expressed in this publication are the opinions and views of the authors, and are not the views of or endorsed by Taylor & Francis. The accuracy of the Content should not be relied upon and should be independently verified with primary sources of information. Taylor and Francis shall not be liable for any losses, actions, claims, proceedings, demands, costs, expenses, damages, and other liabilities whatsoever or howsoever caused arising directly or indirectly in connection with, in relation to or arising out of the use of the Content.

This article may be used for research, teaching, and private study purposes. Any substantial or systematic reproduction, redistribution, reselling, loan, sub-licensing, systematic supply, or distribution in any form to anyone is expressly forbidden. Terms & Conditions of access and use can be found at <http://www.tandfonline.com/page/terms-and-conditions>

Stereoselective Synthesis of β -Amino Ketones via Direct Mannich-Type Reaction Catalyzed with $\text{SO}_4^{2-}/\text{TiO}_2$ and $\text{SO}_4^{2-}/\text{Nano TiO}_2$

Masoud Samet,¹ Bagher Eftekhari-Sis,² Mohammed M. Hashemi,¹ and Fateme Farmad¹

¹Department of Chemistry, Sharif University of Technology, Tehran, Iran

²Department of Chemistry, Faculty of Basic Science, University of Maragheh, Maragheh, Iran

Abstract: At room temperature, $\text{SO}_4^{2-}/\text{TiO}_2$ and $\text{SO}_4^{2-}/\text{nano-TiO}_2$ efficiently catalyze the direct Mannich-type reaction of varieties of in situ-generated aldimines using aldehydes and anilines with ketones in a three-component reaction under solvent-free conditions. The reaction proceeds rapidly and affords the corresponding β -amino ketones in good to high yields with good to excellent stereoselectivity. The catalyst can be recycled for subsequent reactions without any appreciable loss of efficiency.

Keywords: β -Amino ketones, Mannich reaction, nano- TiO_2 , $\text{SO}_4^{2-}/\text{TiO}_2$

INTRODUCTION

β -Amino carbonyl compounds are attractive targets for chemical synthesis because of their prevalence and wide utility. One of their earliest applications was in the preparation of important β -amino alcohols, versatile synthetic intermediates for a large number of natural products,^[1] antibiotics,^[2] and chiral auxiliaries.^[3] Further, the β -amino carbonyl

Received January 13, 2009.

Mr. Masoud Samet is M.Sc. student.

Address correspondence to Bagher Eftekhari-Sis, Department of Chemistry, Faculty of Basic Science, University of Maragheh, Mother Sq. Amirkabir Highway, P.O. Box 55181-83111, Maragheh, Iran. E-mail: eftekharis@mhcc.ac.ir

moiety is common in a large variety of biologically active compounds^[4] and finds use as an important intermediate for fine chemicals^[5] and pharmaceuticals.^[6] Therefore, the development of new catalytic methods for its preparation is of prime importance in organic synthesis. Catalytic Mannich-type reactions have been reported by several groups as an efficient method to prepare β -amino carbonyl compounds.^[7]

Solid acids such as zeolites, oxides, and aluminophosphates and their modified forms such as sulfated oxides have been extensively studied as possible alternatives to conventional Lewis/Brønsted acid catalysts.^[8] Acidity of oxides increases on sulfate ion treatment,^[9] and that of zeolites increases by protonation.^[10] The increase in acidity is due to an increase in the number and the strength of acid sites. In several reactions the yield and selectivity of a product depend not only on the concentration but also on the strength of the acid sites. The solid superacids such as $\text{SO}_4^{2-}/\text{TiO}_2$ ($H_0 < -11.93$), which can be easily prepared, are sufficiently stable at the elevated reaction temperature and regenerated conveniently. Different kinds of solid superacids and the fields in which they are used have been developed. They have been used in isomerization, alkylation, acylation, polymerization, oligomerization, esterification, and oxidation processes.^[11]

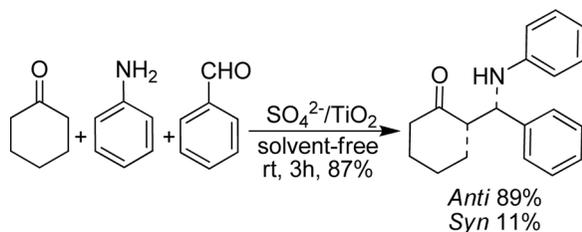
As part of our research on chemical transformations,^[12] herein we report a simple and environmentally benign methodology for stereoselective synthesis of β -amino ketones via direct Mannich-type reaction of aldehydes, anilines, and ketones under solvent-free conditions at room temperature using $\text{SO}_4^{2-}/\text{TiO}_2$ as catalyst.

RESULTS AND DISCUSSION

$\text{SO}_4^{2-}/\text{TiO}_2$ was prepared, according to the literature,^[13] by immersing TiO_2 in 1 N H_2SO_4 solution for 30 min, which was then decanted and dried from 80 to 150°C. The resulting solid was calcinated at 200 to 500°C and powdered.

The $\text{SO}_4^{2-}/\text{TiO}_2$ -catalyzed direct Mannich-type reaction was first studied with performed aniline, benzaldehyde, and cyclohexanone under solvent-free conditions for 3 h at room temperature. 2-[Phenyl(phenylamino)methyl]cyclohexanone was isolated in good yield (87%), with 89% *anti*-selectivity. The overall reaction is shown in Scheme 1.

To examine the optimal conditions for $\text{SO}_4^{2-}/\text{TiO}_2$ -catalyzed direct Mannich-type reaction of benzaldehyde, aniline, and cyclohexanone, we carried out different experiments (entries 1–12, Table 1). The reaction was carried out with aniline (1 mmol), benzaldehyde (1 mmol), and cyclohexanone (3 mmol) for 3 h under different conditions. Entries 1–7 show



Scheme 1. Direct Mannich-type reaction of aniline, benzaldehyde, and cyclohexanone catalyzed with $\text{SO}_4^{2-}/\text{TiO}_2$.

the effect of various solvents and solvent-free conditions on the yield and stereoselectivity of the reaction. Good to excellent *anti*-selectivity was observed in ethanol (EtOH) and CH_2Cl_2 and under solvent-free conditions, whereas the reaction in organic solvent showed poor yield. N-Benzylideneaniline was the only isolated product in H_2O and n-hexane, so we chose solvent-free conditions for good yield and good *anti*-selectivity of the reaction and environmental acceptability. The optimum amount of catalyst (0.03 g of $\text{SO}_4^{2-}/\text{TiO}_2$) was determined from experiments corresponding to entries 1 and 8–12. Entry 8 shows the catalytic effect of $\text{SO}_4^{2-}/\text{TiO}_2$ on the reaction. Entry 10 describes the yields of three consecutive additions leading to corresponding β -amino ketone. In these experiments, the product was isolated by filtration, the solid

Table 1. Mannich reaction of aniline, benzaldehyde, and cyclohexanone in different conditions

Entry	Solvent	Catalyst (g)	Yield (%)	<i>Anti/syn</i>
1	Solvent-free	0.05	87	89/11
2	H_2O	0.05	— ^a	—
3	EtOH	0.05	35	94/6
4	CH_2Cl_2	0.05	20	96/4
5	n-Hexane	0.05	—	—
6	Et_2O	0.05	50	—
7	CH_3CN	0.05	30	—
8	Solvent-free	0	0	—
9	Solvent-free	0.01	73	79/21
10	Solvent-free	0.03	92,90,89 ^b	88/12
11	Solvent-free	0.07	73	78/22
12	Solvent-free	0.1	67	—

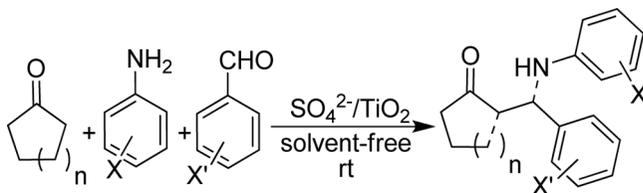
^aMain product was imine.

^bCatalyst was used over three runs.

residues were washed with dichloromethane and dried in air, and the remaining catalyst was reloaded with fresh reagents for further runs. No considerable decrease in the yield was observed, demonstrating that $\text{SO}_4^{2-}/\text{TiO}_2$ can be reused as a catalyst in direct Mannich-type reactions.

Eleven examples of the direct Mannich-type reaction of anilines, aromatic and heteroaromatic aldehydes, and cyclic ketones are listed in Table 2. The reactions were performed by adding cyclic ketones (3 mmol) to the mixture of anilines (1 mmol) and benzaldehydes (1 mmol) under solvent-free conditions in the presence of $\text{SO}_4^{2-}/\text{TiO}_2$ (0.03 g) at room temperature. The data in Table 2 clearly show that the reaction gave the corresponding β -amino ketones in good to excellent yield with good to excellent *anti*-selectivity for cyclohexanone at room temperature. Interestingly, in the case of cycloheptanone the reaction show reverse stereoselectivity, and the *syn* isomer was formed in good yield (entries 9 and 10).

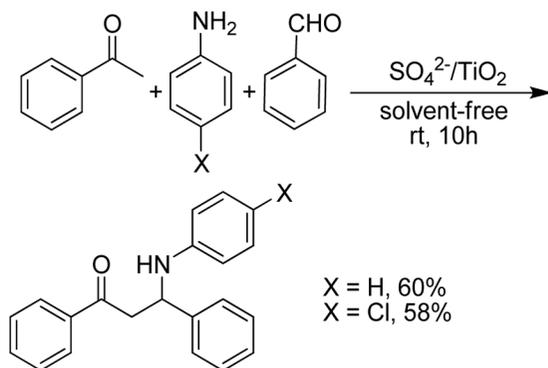
Table 2. Mannich reaction of anilines, aldehydes, and cyclic ketones catalyzed with $\text{SO}_4^{2-}/\text{TiO}_2$



Entry	Ketone (n)	Aniline (X)	Aldehyde (X')	Time (h)	Yield (%) ^a	<i>Anti/syn</i> ^b
1	1	H	4-Me	1	75	66/33
2	2	H	H	3	92	88/12
3	2	H	4-Cl	2.5	85	61/39
4	2	H	4-NO ₂	3.5	89	65/35
5	2	H	Furfural	1.5	80	59/41
6	2	3-Me	H	2.5	81	60/40
7	2	3-Me	4-Cl	2.5	75	100/0
8	2	3-Me	4-NO ₂	3	95	75/25
9	3	H	H	5.5	60	16/84
10	3	4-Cl	H	5	70	34/66

^aYields refer to isolated products.

^bDiastereomeric ratio measured by ¹HNMR spectroscopy analysis of the crude reaction mixture.



Scheme 2. Mannich reaction of anilines, benzaldehyde, and acetophenone.

Similarly, the Mannich reaction of benzaldehydes and anilines with acetophenone was investigated; the overall reaction is best formulated in Scheme 2.

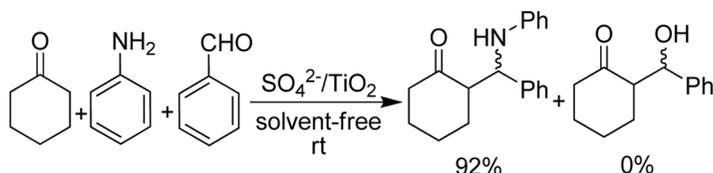
Also, SO_4^{2-} supported on the TiO_2 nanoparticles was investigated as catalyst in the Mannich reaction of aromatic aldehydes and anilines with cyclohexanone (Table 3). Interestingly, it was shown that in the case of aldehyde with an electron-withdrawing group such as 4-nitro benzaldehyde, the *anti/syn* ratio decreased from 65/35 and 75/25 (Table 2, entries 4 and 8) when $\text{SO}_4^{2-}/\text{TiO}_2$ was used to 58/42 and 53/47 (Table 3, entries 3n and 6n) in the presence of $\text{SO}_4^{2-}/\text{nano-TiO}_2$. In contrast, in the case of benzaldehyde, this ratio was increased from 88/12 and 60/40 (Table 2, entries 2 and 6) in the presence of $\text{SO}_4^{2-}/\text{TiO}_2$ to 95/5 and 100/0

Table 3. Mannich reaction of anilines, aldehydes, and cyclic ketones catalyzed with $\text{SO}_4^{2-}/\text{nano-TiO}_2$

Entry	Ketone (n)	Aniline (X)	Aldehyde (X')	Time (h)	Yield (%) ^a	<i>Anti/syn</i> ^b
1n	2	H	H	3	90	95/5
2n	2	H	4-Cl	2.5	83	61/39
3n	2	H	4-NO ₂	3.5	89	58/42
4n	2	3-Me	H	2.5	80	100/0
5n	2	3-Me	4-Cl	2.5	70	100/0
6n	2	3-Me	4-NO ₂	3	93	53/47

^aYields refer to isolated products.

^bDiastereomeric ratio measured by ¹H-NMR spectroscopy analysis of the crude reaction mixture.



Scheme 3. Chemoselectivity of cyclohexanone toward aldimine in preference to aldehydes.

(Table 3, entries 1n and 4n) when $\text{SO}_4^{2-}/\text{nano-TiO}_2$ was used as catalyst. No considerable changes were shown in the yield or time of reaction.

Another characteristic feature of the present protocol is the strong chemoselectivity of cyclohexanone toward aldimines, prepared in situ from the reaction of aldehydes and amines, in preference to aldehydes as shown in Scheme 3.

CONCLUSION

In summary, three-component Mannich reactions of aldehydes, anilines, and ketones are efficiently catalyzed by $\text{SO}_4^{2-}/\text{TiO}_2$ under solvent-free conditions. Aromatic and heteroaromatic aldehydes can be successfully used as the aldehyde component. Also, we have found that good to excellent *anti*-selectivity was observed in the $\text{SO}_4^{2-}/\text{TiO}_2$ -catalyzed Mannich reaction of cyclic ketones and aromatic aldimines in very short times at room temperature under solvent-free conditions. When $\text{SO}_4^{2-}/\text{nano-TiO}_2$ was used as the catalyst, *anti*-selectivity decreased in the case of aldehyde with electron-withdrawing groups and increased in the case of benzaldehyde.

EXPERIMENTAL

General Reaction Procedure

Benzaldehyde (1 mmol), cyclohexanone (3 equiv.), and $\text{SO}_4^{2-}/\text{TiO}_2$ (0.03 g), were added successively to aniline (1 mmol) at room temperature (20–25°C) and stirred at the same temperature for the appropriate time. After completion of the reaction, CH_2Cl_2 (15 ml) was added, and the catalyst was removed by filtration. Filtrates were concentrated to dryness. The crude mixture was washed with hexane to afford 2-(phenyl-phenylamino-methyl)-cyclohexanone in 92% yield as an 88/12 *anti/syn* mixture. Products were obtained almost in pure form. In some

cases, further purification was carried out by column chromatography on silica gel using petroleum ether/ethyl acetate. All products were known and characterized by their spectroscopic data (IR and NMR) by comparison with those reported in the literature.^[12a] *Anti/syn* ratio was determined by ¹H NMR according to the literature.^[12a]

Data

2-[(Phenylamino)(*p*-tolyl)methyl]cyclopentanone (1)

IR (KBr): $\nu = 3393$ (NH), 3039, 2955, 2871 (CH), 1724 (CO), 1603, 1510 (C=C), 1313 (NH) cm^{-1} . ¹H NMR (500 MHz, CDCl₃): $\delta = 1.70$ – 1.79 (m, 2H, CH₂), 1.91–1.94 (m, 2H, CH₂), 2.05–2.15 (m, 1H, CH₂), 2.31–2.35 (m, 1H, CH₂), 2.39 (s, 3H, CH₃), 2.43–2.48 (m, 1H, CH), 4.1 (d, ³*J*_{H,H} = 7.44 Hz, 0.66H, CH, *anti* isomer), 4.18 (d, ³*J*_{H,H} = 6.14 Hz, 0.34H, CH, *syn* isomer), 5.11 (s, 1H, NH), 6.55 (d, 3*J*_H, H = 7.69 Hz, 2H, CH^{Ar}), 6.65 (t, ³*J*_{H,H} = 7.31 Hz, 1H, CH^{Ar}), 7.07 (t, ³*J*_{H,H} = 7.43 Hz, 2H, CH^{Ar}), 7.14 (d, ³*J*_{H,H} = 7.89 Hz, 2H, CH^{Ar}), 7.29 (d, ³*J*_{H,H} = 7.98 Hz, 2H, CH^{Ar}) ppm.

2-[Phenyl(phenylamino)methyl]cyclohexanone (2)

¹H NMR (500 MHz, CDCl₃): $\delta = 1.73$ – 1.76 (m, 2H, CH₂), 1.89–1.98 (m, 4H, CH₂), 2.38–2.48 (m, 2H, CH₂), 2.79–2.80 (m, 1H, CH), 4.66 (d, ³*J*_{H,H} = 4.99 Hz, 0.88H, CH, *anti* isomer), 4.75 (s, 1H, NH), 4.84 (d, ³*J*_{H,H} = 3.98 Hz, 0.12H, CH, *syn* isomer), 6.57 (d, ³*J*_{H,H} = 8.50 Hz, 2H, CH^{Ar}), 6.66 (t, ³*J*_{H,H} = 7.50 Hz, 1H, CH^{Ar}), 7.09–7.12 (m, 2H, CH^{Ar}), 7.26 (d, ³*J*_{H,H} = 7.00 Hz, 1H, CH^{Ar}), 7.34 (t, ³*J*_{H,H} = 7.50 Hz, 2H, CH^{Ar}), 7.41 (t, ³*J*_{H,H} = 8.75 Hz, 2H, CH^{Ar}) ppm.

2-[(4-Chlorophenyl)(phenylamino)methyl]cyclohexanone (3)

¹H NMR (500 MHz, CDCl₃): $\delta = 1.73$ – 1.81 (m, 1H, CH₂), 1.85–1.91 (m, 2H, CH₂), 1.94–2.02 (m, 1H, CH₂), 2.05–2.10 (m, 2H, CH₂), 2.20–2.29 (m, 1H, CH), 2.35–2.48 (m, 1H, CH₂), 2.74–2.82 (m, 1H, CH), 4.78 (d, ³*J*_{H,H} = 4.90 Hz, 0.61H, CH, *anti* isomer), 4.94 (d, ³*J*_{H,H} = 3.65 Hz, 0.39H, CH, *syn* isomer), 5.04 (s, 1H, NH), 6.51 (d, ³*J*_{H,H} = 7.79 Hz, 2H, CH^{Ar}), 6.70 (d, ³*J*_{H,H} = 7.40 Hz, 1H, CH^{Ar}), 7.11 (t, ³*J*_{H,H} = 8.11 Hz, 2H, CH^{Ar}), 7.60 (t, ³*J*_{H,H} = 8.50 Hz, 2H, CH^{Ar}), 8.20 (d, ³*J*_{H,H} = 8.67 Hz, 2H, CH^{Ar}) ppm.

2-[(*p*-Nitrophenyl)(phenylamino)methyl]cyclohexanone (4)

IR (KBr): $\nu = 3373$ (NH), 3032, 2948, 2858 (CH), 1699 (CO), 1601 (C=C), 1515, 1346 (NO₂), 1287 (NH) cm⁻¹. ¹H NMR (500 MHz, CDCl₃): $\delta = 1.69$ – 1.78 (m, 1H, CH₂), 1.82–1.88 (m, 2H, CH₂), 1.91–1.99 (m, 1H, CH₂), 2.01–2.08 (m, 2H, CH₂), 2.18–2.28 (m, 1H, CH), 2.33–2.45 (m, 1H, CH₂), 2.71–2.79 (m, 1H, CH), 4.75 (d, ³*J*_{H,H} = 4.84 Hz, 0.65 H, CH, *anti isomer*), 4.90 (d, ³*J*_{H,H} = 3.42 Hz, 0.35 H, CH, *syn isomer*), 4.93 (s, 1H, NH), 6.48 (d, ³*J*_{H,H} = 7.77 Hz, 2H, CH^{Ar}), 6.67 (d, ³*J*_{H,H} = 7.37 Hz, 1H, CH^{Ar}), 7.07 (t, ³*J*_{H,H} = 8.09 Hz, 2H, CH^{Ar}), 7.58 (t, ³*J*_{H,H} = 8.49 Hz, 2H, CH^{Ar}), 8.17 (d, ³*J*_{H,H} = 8.64 Hz, 2H, CH^{Ar}) ppm.

2-[Furan-2-yl(phenylamino)methyl]cyclohexanone (5)

¹H NMR (500 MHz, CDCl₃): $\delta = 1.69$ – 1.76 (m, 3H, CH₂), 1.91–1.95 (m, 3H, CH₂), 2.31–2.47 (m, 2H, CH₂), 2.91–3.15 (m, 1H, CH), 4.61 (s, 1H, NH), 4.85 (d, ³*J*_{H,H} = 5.36 Hz, 0.59 H, CH, *anti isomer*), 4.92 (d, ³*J*_{H,H} = 4.90 Hz, 0.41 H, CH, *syn isomer*), 6.23 (d, 1H, CH^{Ar}), 6.30 (d, 1H, CH^{Ar}), 6.69–6.73 (m, 3H, CH^{Ar}), 7.16–7.20 (m, 2H, CH^{Ar}), 7.34 (t, 1H, CH^{Ar}) ppm.

2-[Phenyl(*m*-tolylamino)methyl]cyclohexanone (6)

IR (KBr): $\nu = 3351$ (NH), 3038, 2944 (CH), 1702 (CO), 1602, 1538 (C=C), 1306 (NH) cm⁻¹. ¹H NMR (500 MHz, CDCl₃): $\delta = 1.69$ – 1.79 (m, 2H, CH₂), 1.82–1.98 (m, 4H, CH₂), 2.20 (s, 3H, CH₃), 2.33–2.37 (m, 1H, CH₂), 2.44–2.46 (m, 1H, CH₂), 2.70–2.75 (m, 1H, CH), 4.63 (d, ³*J*_{H,H} = 6.96 Hz, 0.60 H, CH, *anti isomer*), 4.72 (br. s, 1H, NH), 4.84 (d, ³*J*_{H,H} = 3.47 Hz, 0.40 H, CH, *syn isomer*), 6.28 (d, ³*J*_{H,H} = 6.35 Hz, 1H, CH^{Ar}), 6.36 (s, 1H, CH^{Ar}), 6.45 (d, ³*J*_{H,H} = 7.32 Hz, 1H, CH^{Ar}), 6.93 (t, ³*J*_{H,H} = 7.65 Hz, 1H, CH^{Ar}), 7.23 (t, ³*J*_{H,H} = 7.13 Hz, 1H, CH^{Ar}), 7.32 (t, ³*J*_{H,H} = 7.41 Hz, 2H, CH^{Ar}), 7.41 (d, ³*J*_{H,H} = 7.69 Hz, 2H, CH^{Ar}) ppm.

2-[(4-Chlorophenyl)(*m*-tolylamino)methyl]cyclohexanone (7)

IR (KBr): $\nu = 3349$ (NH), 3045, 2939, 2865 (CH), 1703 (CO), 1603, 1531 (C=C), 1487, 1300 (NH), 710 (C–Cl) cm⁻¹. ¹H NMR (500 MHz, CDCl₃): $\delta = 1.70$ – 1.77 (m, 1H, CH₂), 1.88–1.94 (m, 2H, CH₂), 2.12–2.14 (m, 1H, CH₂), 2.21–2.29 (m, 2H, CH₂), 2.37 (s, 3H, CH₃), 2.43–2.48 (m, 1H,

CH₂), 2.53–2.57 (m, 1H, CH₂), 2.87–2.92 (m, 1H, CH), 4.78 (d, $^3J_{\text{H,H}} = 5.03\text{ Hz}$, 1H, CH, *anti isomer*), 4.96 (s, 1H, NH), 6.29 (t, $^3J_{\text{H,H}} = 7.76\text{ Hz}$, 1H, CH^{Ar}), 6.38 (s, 1H, CH^{Ar}), 6.56 (t, $^3J_{\text{H,H}} = 7.74\text{ Hz}$, 1H, CH^{Ar}), 6.99 (t, $^3J_{\text{H,H}} = 7.77\text{ Hz}$, 1H, CH^{Ar}), 7.63 (d, $^3J_{\text{H,H}} = 8.55\text{ Hz}$, 2H, CH^{Ar}), 8.22 (d, $^3J_{\text{H,H}} = 8.57\text{ Hz}$, 2H, CH^{Ar}) ppm.

2-[(*p*-Nitrophenyl)(*m*-tolylamino)methyl]cyclohexanone (**8**)

IR (KBr): $\nu = 3373$ (NH), 2948, 2858 (CH), 1699 (CO), 1601 (C=C), 1516, 1345 (NO₂), 1300, 1100 (NH) cm⁻¹. ¹H NMR (500 MHz, CDCl₃): $\delta = 1.61$ – 1.69 (m, 1H, CH₂), 1.81 – 1.90 (m, 2H, CH₂), 2.02 – 2.04 (m, 1H, CH₂), 2.10 – 2.14 (m, 2H, CH₂), 2.27 (s, 3H, CH₃), 2.35 – 2.40 (m, 1H, CH₂), 2.44 – 2.48 (m, 1H, CH₂), 2.85 – 2.90 (m, 1H, CH), 4.74 (d, $^3J_{\text{H,H}} = 5.00\text{ Hz}$, 0.75 H, CH, *anti isomer*), 4.89 (d, $^3J_{\text{H,H}} = 4.00\text{ Hz}$, 0.25 H, CH, *syn isomer*), 4.91 (br. s, 1H, NH), 6.27 (t, $^3J_{\text{H,H}} = 7.78\text{ Hz}$, 1H, CH^{Ar}), 6.36 (s, 1H, CH^{Ar}), 6.50 (t, $^3J_{\text{H,H}} = 7.71\text{ Hz}$, 1H, CH^{Ar}), 6.96 (t, $^3J_{\text{H,H}} = 7.76\text{ Hz}$, 1H, CH^{Ar}), 7.61 (d, $^3J_{\text{H,H}} = 8.53\text{ Hz}$, 2H, CH^{Ar}), 8.20 (d, $^3J_{\text{H,H}} = 8.56\text{ Hz}$, 2H, CH^{Ar}) ppm.

2-[Phenyl(phenylamino)methyl]cycloheptanone (**9**)

¹H NMR (500 MHz, CDCl₃): $\delta = 1.28$ – 1.38 (m, 2H, CH₂), 1.45 – 1.64 (m, 2H, CH₂), 1.73 – 1.76 (m, 1H, CH₂), 1.94 (m, 3H, CH₂), 2.33 – 2.38 (m, 1H, CH₂), 2.48 – 2.54 (m, 1H, CH₂), 2.88 – 2.92 (m, 1H, CH), 4.47 (d, $^3J = 7.50$, 0.16 H, CH, *anti isomer*), 4.58 (d, $^3J = 5.00$, 0.84 H, CH, *syn isomer*), 4.99 (s, 1H, NH), 6.49 (t, $^3J = 9.98$, 2H, CH^{Ar}), 6.61 (t, $^3J = 10.00$, 1H, CH^{Ar}), 7.05 (t, $^3J = 8.50$, 2H, CH^{Ar}), 7.22 – 7.28 (m, 1H, CH^{Ar}), 7.3 – 7.39 (m, 4H, CH^{Ar}).

2-[(4-Chlorophenylamino)(phenyl)methyl]cycloheptanone (**10**)

¹H NMR (500 MHz, CDCl₃): $\delta = 1.30$ – 1.37 (m, 2H, CH₂), 1.48 – 1.65 (m, 2H, CH₂), 1.75 – 1.77 (m, 1H, CH₂), 1.97 – 2.03 (m, 3H, CH₂), 2.34 – 2.40 (m, 1H, CH₂), 2.51 – 2.56 (m, 1H, CH₂), 2.91 – 2.94 (m, 1H, CH), 4.51 (d, $^3J_{\text{H,H}} = 7.48$, 0.34 H, CH, *anti isomer*), 4.63 (d, $^3J_{\text{H,H}} = 5.03$, 0.66 H, CH, *syn isomer*), 5.01 (s, 1H, NH), 6.53 (d, 2H, CH^{Ar}), 7.11 – 7.17 (m, 5H, CH^{Ar}), 7.21 – 7.28 (m, 2H, CH^{Ar}).

2-[Phenyl(phenylamino)methyl]cyclohexanone (**1n**)

¹H NMR (500 MHz, CDCl₃): $\delta = 1.73$ – 1.78 (m, 2H, CH₂), 1.88 – 1.97 (m, 4H, CH₂), 2.38 – 2.47 (m, 2H, CH₂), 2.79 – 2.81 (m, 1H, CH), 4.67

(d, $^3J_{\text{H,H}} = 4.99$ Hz, 0.95 H, CH, *anti isomer*), 4.75 (s, 1H, NH), 4.84 (d, $^3J_{\text{H,H}} = 3.98$ Hz, 0.12H, CH, *syn isomer*), 6.57 (d, $^3J_{\text{H,H}} = 8.50$ Hz, 2H, CH^{Ar}), 6.66 (t, $^3J_{\text{H,H}} = 7.50$ Hz, 1H, CH^{Ar}), 7.09–7.12 (m, 2H, CH^{Ar}), 7.26 (d, $^3J_{\text{H,H}} = 7.00$ Hz, 1H, CH^{Ar}), 7.34 (t, $^3J_{\text{H,H}} = 7.50$ Hz, 2H, CH^{Ar}), 7.41 (t, $^3J_{\text{H,H}} = 8.75$ Hz, 2H, CH^{Ar}) ppm.

2-[(4-Chlorophenyl)phenylamino)methyl]cyclohexanone (**2n**)

^1H NMR (500 MHz, CDCl₃): $\delta = 1.75$ – 1.82 (m, 1H, CH₂), 1.89 – 1.93 (m, 2H, CH₂), 1.96 – 2.08 (m, 1H, CH₂), 2.10 – 2.12 (m, 2H, CH₂), 2.23 – 2.28 (m, 1H, CH), 2.37 – 2.49 (m, 1H, CH₂), 2.75 – 2.84 (m, 1H, CH), 4.75 (s, 1H, NH), 4.84 (d, $^3J_{\text{H,H}} = 5.10$ Hz, 0.61H, CH, *anti isomer*), 4.89 (d, $^3J_{\text{H,H}} = 4.05$, 0.39 H, CH, *syn isomer*), 6.55 (d, $^3J_{\text{H,H}} = 7.79$ Hz, 2H, CH^{Ar}), 6.79 (d, $^3J_{\text{H,H}} = 7.42$ Hz, 1H, CH^{Ar}), 7.16 (t, $^3J_{\text{H,H}} = 8.11$ Hz, 2H, CH^{Ar}), 7.66 (t, $^3J_{\text{H,H}} = 8.50$ Hz, 2H, CH^{Ar}), 8.23 (d, $^3J_{\text{H,H}} = 8.64$ Hz, 2H, CH^{Ar}) ppm.

2-[(*p*-Nitrophenyl)(phenylamino)methyl]cyclohexanone (**3n**)

^1H NMR (500 MHz, CDCl₃): $\delta = 1.67$ – 1.76 (m, 1H, CH₂), 1.80 – 1.86 (m, 2H, CH₂), 1.89 – 1.97 (m, 1H, CH₂), 1.99 – 2.06 (m, 2H, CH₂), 2.16 – 2.26 (m, 1H, CH), 2.31 – 2.43 (m, 1H, CH₂), 2.69 – 2.77 (m, 1H, CH), 4.73 (d, $^3J_{\text{H,H}} = 4.86$ Hz, 0.58 H, CH, *anti isomer*), 4.88 (d, $^3J_{\text{H,H}} = 3.44$ Hz, 0.42H, CH, *syn isomer*), 4.91 (s, 1H, NH), 6.46 (d, $^3J_{\text{H,H}} = 7.74$ Hz, 2H, CH^{Ar}), 6.65 (d, $^3J_{\text{H,H}} = 7.34$ Hz, 1H, CH^{Ar}), 7.04 (t, $^3J_{\text{H,H}} = 8.05$ Hz, 2H, CH^{Ar}), 7.50 (t, $^3J_{\text{H,H}} = 8.47$ Hz, 2H, CH^{Ar}), 8.15 (d, $^3J_{\text{H,H}} = 8.61$ Hz, 2H, CH^{Ar}) ppm.

2-[Phenyl(*m*-tolylamino)methyl]cyclohexanone (**4n**)

^1H NMR (500 MHz, CDCl₃): $\delta = 1.74$ – 1.82 (m, 2H, CH₂), 1.92 – 2.01 (m, 4H, CH₂), 2.25 (s, 3H, CH₃), 2.37 – 2.39 (m, 1H, CH₂), 2.46 – 2.49 (m, 1H, CH₂), 2.74 – 2.78 (m, 1H, CH), 4.63 (d, $^3J_{\text{H,H}} = 6.96$ Hz, 1H, CH, *anti isomer*), 4.70 (s, 1H, NH), 6.31 (d, $^3J_{\text{H,H}} = 6.37$ Hz, 1H, CH^{Ar}), 6.38 (s, 1H, CH^{Ar}), 6.46 (d, $^3J_{\text{H,H}} = 7.34$ Hz, 1H, CH^{Ar}), 6.95 (t, $^3J_{\text{H,H}} = 7.66$ Hz, 1H, CH^{Ar}), 7.25 (t, $^3J_{\text{H,H}} = 7.15$ Hz, 1H, CH^{Ar}), 7.34 (t, $^3J_{\text{H,H}} = 7.42$ Hz, 2H, CH^{Ar}), 7.40 (d, $^3J_{\text{H,H}} = 7.70$ Hz, 2H, CH^{Ar}) ppm.

2-[(4-Chlorophenyl)(*m*-tolylamino)methyl]cyclohexanone (**5n**)

^1H NMR (500 MHz, CDCl₃): $\delta = 1.72$ – 1.85 (m, 3H, CH₂), 1.96 – 2.01 (m, 3H, CH₂), 2.64 (s, 3H, CH₃), 2.35 – 2.36 (m, 1H, CH₂), 2.43 – 2.47

(m, 1H, CH₂), 2.72–2.75 (m, 1H, CH), 4.60 (d, $^3J_{\text{H,H}} = 6.18$ Hz, 1H, CH, *anti isomer*), 4.74 (s, 1H, NH), 6.29 (d, $^3J_{\text{H,H}} = 7.98$ Hz, 1H, CH^{Ar}), 6.35 (s, 1H, CH^{Ar}), 6.48 (d, $^3J_{\text{H,H}} = 7.43$ Hz, 1H, CH^{Ar}), 6.96 (t, $^3J_{\text{H,H}} = 7.72$ Hz, 1H, CH^{Ar}), 7.31 (d, $^3J_{\text{H,H}} = 8.35$ Hz, 2H, CH^{Ar}), 7.35 (d, $^3J_{\text{H,H}} = 8.46$ Hz, 2H, CH^{Ar}) ppm.

2-[(*p*-Nitrophenyl)(*m*-tolylamino)methyl]cyclohexanone (**6n**)

¹HNMR (500 MHz, CDCl₃): $\delta = 1.59$ – 1.67 (m, 1H, CH₂), 1.78 – 1.89 (m, 2H, CH₂), 1.99 – 2.01 (m, 1H, CH₂), 2.08 – 2.11 (m, 2H, CH₂), 2.24 (s, 3H, CH₃), 2.34 – 2.37 (m, 1H, CH₂), 2.41 – 2.46 (m, 1H, CH₂), 2.84 – 2.88 (m, 1H, CH), 4.69 (d, $^3J_{\text{H,H}} = 5.1$ Hz, 0.53H, CH, *anti isomer*), 4.81 (d, $^3J_{\text{H,H}} = 4.47$ Hz, 0.47H, CH, *syn isomer*), 4.85 (s, 1H, NH), 6.25 (t, $^3J_{\text{H,H}} = 7.77$ Hz, 1H, CH^{Ar}), 6.33 (s, 1H, CH^{Ar}), 6.49 (t, $^3J_{\text{H,H}} = 7.69$ Hz, 1H, CH^{Ar}), 6.94 (t, $^3J_{\text{H,H}} = 7.75$ Hz, 1H, CH^{Ar}), 7.59 (d, $^3J_{\text{H,H}} = 8.51$ Hz, 2H, CH^{Ar}), 8.18 (d, $^3J_{\text{H,H}} = 8.54$ Hz, 2H, CH^{Ar}) ppm.

REFERENCES

1. Bartoli, G.; Cimarelli, C.; Marcantoni, E.; Palmieri, G.; Petrini, M. Chemo- and diastereoselective reduction of β -enamino esters: A convenient synthesis of both *cis*- and *trans*- γ -amino alcohols and β -amino esters. *J. Org. Chem.* **1994**, *59*, 5328–5335, and references therein.
2. (a) Wang, Y. F.; Izawa, T.; Kobayashi, S.; Ohno, M. Stereocontrolled synthesis of (+)-negamycin from an acyclic homoallylamine by 1,3-asymmetric induction. *J. Am. Chem. Soc.* **1982**, *104*, 6465–6466; (b) Hashiguchi, S.; Kawada, A.; Natsugari, H. Stereoselective synthesis of sperabillins and related compounds. *J. Chem. Soc., Perkin Trans. 1* **1991**, 2435–2444.
3. (a) Senanayake, C. H.; Fang, K.; Grover, P.; Bakale, R. P.; Vandenbassche, C. P.; Wald, S. A. Rigid aminoalcohol backbone as a highly defined chiral template for the preparation of optically active tertiary α -hydroxyl acids. *Tetrahedron Lett.* **1999**, *40*, 819–822; (b) Genov, M.; Dimitrov, V.; Ivanova, V. New δ -aminoalcohol for the enantioselective addition of dialkylzincs to aldehydes. *Tetrahedron: Asymmetry* **1997**, *8*, 3703–3706; (c) Hayashi, Y.; Rode, J. J.; Corey, E. J. A novel chiral super-Lewis acidic catalyst for enantioselective synthesis. *J. Am. Chem. Soc.* **1996**, *118*, 5502–5503; (d) Eliel, E. L.; He, X. C. Highly stereoselective syntheses involving N-alkyl-4,4,7 α -trimethyl-trans-octahydro-1,3-benzoxazine intermediates. *J. Org. Chem.* **1990**, *55*, 2114–2119.
4. (a) Traxler, P.; Trinks, U.; Buchdunger, E.; Mett, H.; Meyer, T.; Müller, M.; Regenass, U.; Rösel, J.; Lydon, N. [(Alkylamino)methyl]acrylophenones: Potent and selective inhibitors of the epidermal growth factor receptor protein tyrosine kinase. *J. Med. Chem.* **1995**, *38*, 2441–2448, and references therein; (b) Takahashi, K.; Shimizu, S.; Ogata, M. A convenient synthesis

- of 1*H*-1,2,4-triazol-1-yl-propan-3-one derivatives by modified Mannich reaction. *Synth. Commun.* **1987**, *17*, 809–815.
- (a) Kleinmann, E. F. The bimolecular aliphatic Mannich and related reactions. In *Comprehensive Organic Synthesis*; B. M. Trost (Ed.); Pergamon: New York, 1991; Chapter 4.1; (b) Yi, L.; Zou, J.; Lei, H.; Liu, X.; Zhang, M. The Mannich reaction of cyclic ketones, aromatic aldehydes and aromatic amines. *Org. Prep. Proc. Int.* **1991**, *23*, 673–676; (c) Tramontini, M.; Angiolini, L.; Bizzarri, R.; Scapini, G. Stereochemistry of aminocarbonyl compounds—X: The influence of the amine moiety on 1–2, 1–5, and 1–6 asymmetric induction in Grignard additions and hydride reductions. *Tetrahedron* **1981**, *37*, 2137–2142; (d) Tramontini, M. Advances in the chemistry of Mannich bases. *Synthesis* **1973**, 703–775.
 - (a) Devine, P. N.; Heid, R. M.; Tschäen, D. M. Stereoselective synthesis of 2-aryloxy esters: An asymmetric approach to fluoxetine, tomoxetine, and nisoxetine. *Tetrahedron* **1997**, *53*, 6739–6746; (b) Graul, A.; Castaner, J. Atorvastatin calcium: Hypolipidemic HMG-CoA reductase inhibitor. *Drugs Future* **1997**, *22*, 956–968; (c) Corey, E. J.; Reichard, G. A. Enantioselective and practical syntheses of R- and S-fluoxetine. *Tetrahedron Lett.* **1989**, *30*, 5207–5210; (d) Gao, Y.; Sharpless, K. B. Asymmetric synthesis of both enantiomers of tomoxetine and fluoxetine: Selective reduction of 2,3-epoxycinnamyl alcohol with red-Al. *J. Org. Chem.* **1988**, *53*, 4081–4084.
 - For reviews of catalytic Mannich-type reactions, see (a) Kobayashi, S.; Ueno, M. In *Comprehensive Asymmetric Catalysis, Supplement*; Springer: Berlin, 2004; vol. 1, pp. 143–150; (b) Cordova, A. The direct catalytic asymmetric Mannich reaction. *Acc. Chem. Res.* **2004**, *37*, 102–112; (c) Li, Z.; Ma, X.; Liu, J.; Feng, X.; Tian, G.; Zhu, A. Silica-supported aluminum chloride: A recyclable and reusable catalyst for one-pot, three-component Mannich-type reactions. *J. Mol. Catal. A: Chem.* **2007**, *272*, 132–135.
 - (a) Venuto, P. B. Organic catalysis over zeolites: A perspective on reaction paths within micropores. *Microporous Mater.* **1998**, *2*, 297–411; (b) Davis, M. E. Zeolite-based catalysts for chemicals synthesis. *Microporous Mesoporous Mater.* **1998**, *21*, 173–182; (c) Sen, S. E.; Smith, S. M.; Salivan, K. A. Organic transformations using zeolites and zeotype materials. *Tetrahedron* **1999**, *55*, 12657–12698; (d) Corma, A. Inorganic solid acids and their use in acid-catalyzed hydrocarbon reactions. *Chem. Rev.* **1995**, *95*, 559–614; (e) Nakano, Y.; Lizuka, T.; Haltori, H.; Tanabe, K. Surface properties of zirconium oxide and its catalytic activity for isomerization of 1-butene. *J. Catal.* **1979**, *57*, 1–10; (f) Corma, A. Transformation of hydrocarbons on zeolite catalysts. *Catal. Lett.* **1993**, *22*, 33–52.
 - Tanabe, K.; Kayo, A.; Yamaguchi, Y. Enhanced catalytic activity of specially prepared Fe₂O₃ for the isomerization of but-1-ene and cyclopropane and the dehydration of butan-2-ol. *J. Chem. Soc., Chem. Commun.* **1981**, 602–603.
 - Gnanaprasadam, S.; Krishnaswamy, V.; Gupta, N. M.; Chakrabarty, D. K. (Eds.). *Catalysis: Modern Trends*; Narosa Publishing House: New Delhi, India, 1995; p. 182.

11. (a) Matsushashi, H.; Hino, M.; Arata, K. Solid catalyst treated with anion, XIX: Synthesis of the solid superacid catalyst of tin oxide treated with sulfate ion. *Appl. Catal.* **1990**, *59*, 205–212; (b) Thorat, T. S.; Yadav, V. M.; Yadav, G. D. Esterification of phthalic anhydride with 2-ethylhexanol by solid superacidic catalysts. *Appl. Catal. A: Gen.* **1992**, *90*, 73–96.
12. (a) Eftekhari-Sis, B.; Abdollahifar, A.; Hashemi, M. M.; Zirak, M. Stereoselective synthesis of β -amino ketones via direct Mannich-type reactions, catalyzed with $ZrOCl_2 \cdot 8H_2O$ under solvent-free conditions. *Eur. J. Org. Chem.* **2006**, 5152–5157; (b) Hashemi, M. M.; Eftekhari-Sis, B.; Abdollahifar, A.; Khalili, B. $ZrOCl_2 \cdot 8H_2O$ on montmorillonite K10 accelerated conjugate addition of amines to α, β -unsaturated alkenes under solvent-free conditions. *Tetrahedron* **2006**, *62*, 672–677; (c) Khezri, S. H.; Mohammad-Vali, M.; Eftekhari-Sis, B.; Hashemi, M. M.; Baniyasi, M. H. The efficient synthesis of carbon–carbon double bonds via Knoevenagel condensation using red mud packed in a column. *Green Chem. Lett. Rev.* **2007**, *1*, 61–64.
13. Khodadadi, M. M.; Gholami, M. R. Preparation of Titania based solid strong acid and study of its catalytic activity in esterification of phthalic anhydride and sebacic acid. *Mater. Lett.* **2006**, *60*, 715–719.