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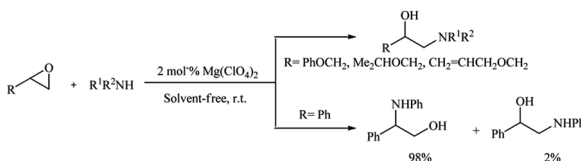
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Mg(ClO₄)₂, AN EFFICIENT CATALYST FOR SYNTHESIS OF β-AMINO ALCOHOLS BY RING OPENING OF EPOXIDES WITH AMINES UNDER SOLVENT-FREE CONDITIONS

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GRAPHICAL ABSTRACT



Abstract Commercially available magnesium perchlorate is reported as an extremely efficient catalyst for the ring-opening reaction of epoxide with various primary and secondary amines, especially diphenyl amine, under solvent-free conditions at room temperature.

Keywords Amines; β-amino alcohols; epoxides; $Mg(ClO_4)_2$; ring opening; solvent-free

INTRODUCTION

Epoxides are versatile building blocks for the synthesis of many bioactive natural products. They are an ideal source for diversity because they can be opened with nucleophiles. They are well-known carbon electrophiles, and their ability to undergo regioselective ring-opening reactions contributes to their synthetic value.^[1–4] Regioselective ring opening of epoxides with amines is an important reaction in organic and medicinal chemistry as the resultant β-amino alcohols are versatile intermediates. They have been used in biologically active natural products, synthetic amino acids, β-blockers, insecticidal agents, chiral auxiliaries, and oxazolidines.^[5,6] The classical synthesis of β-amino alcohols involves the heating of epoxide with an excess of amines at elevated temperature.^[7] However, these conditions are not ideal, because epoxides are not tolerant with certain functional groups. Recently, various methods have been reported using metal salts,^[8–13] metal triflates,^[14–17] and some heterogeneous catalysts.^[18–26] However, there are some limitations such as

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longer reaction times, poor yields, use of expensive reagents in stoichiometric quantities, use of hazardous organic solvents, and poor regioselectivity.

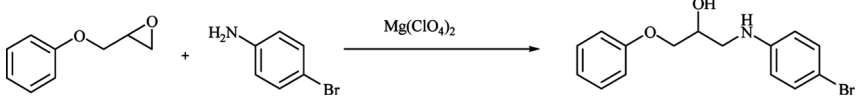
Since the beginning of the new century, green chemistry^[27,28] has become a major driving force in organic chemistry with pressure to develop environmentally benign synthetic routes to materials. Performing reactions under solvent-free conditions with solid catalysts could enhance their efficiency from an economic as well as an ecological point of view, so solvent-free chemical reactions have received much attention. These reaction conditions offer several advantages in preparative procedures such as environmental compatibility, simplification of workup, formation of cleaner products, enhanced selectivity, reduction of by-products and waste products, and improved reaction rates. Therefore, there is a need to develop new methods for the synthesis of β -amino alcohols using less hazardous solvents, or better, those that do not need solvents at all. In addition, there is further scope to search for better catalysts in terms of operational simplicity.

Magnesium perchlorate has emerged as a potential catalyst in various organic transformations^[29–31] because of its high catalytic activity, availability, and economic viability. In this investigation, we report the catalytic potential of $\text{Mg}(\text{ClO}_4)_2$ for the synthesis of β -amino alcohols at room temperature under solvent-free conditions.

RESULTS AND DISCUSSION

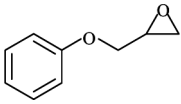
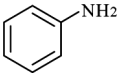
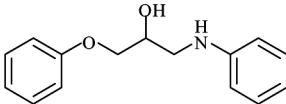
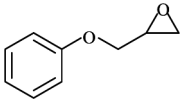
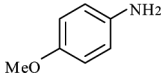
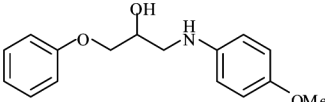
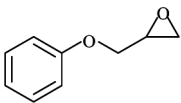
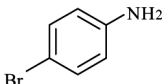
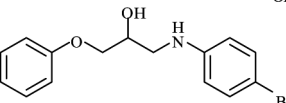
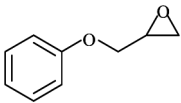
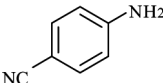
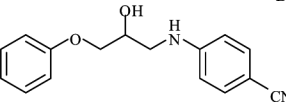
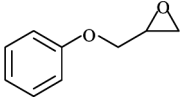
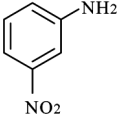
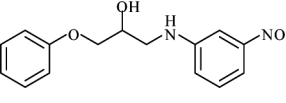
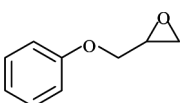
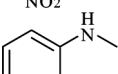
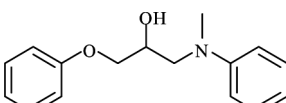
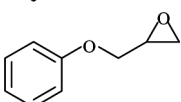
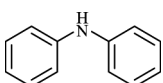
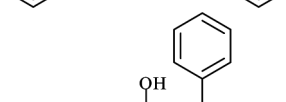


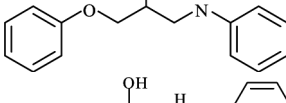
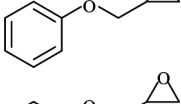
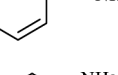
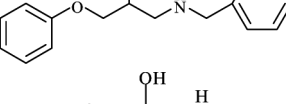
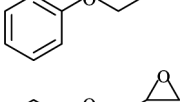
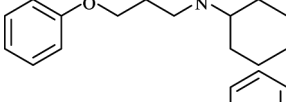
To determine the best experimental conditions, the reaction of phenyl glycidyl ether (2 mmol) with 4-bromo-aniline (2.1 mmol) in the presence of a catalytic amount of $\text{Mg}(\text{ClO}_4)_2$ in different solvents was the model reaction (Table 1). We observed that the reaction did not proceed properly in solvent and that the desired product, 1-(4-bromophenylamino)-3-phenoxypropan-2-ol, was obtained in less than 80% yield even after 24 h. In addition, because of the current challenges for developing solvent-free and environmentally benign protocols,^[13] we have studied the reaction under solvent-free conditions in the presence of this catalyst. We have found that solvent-free conditions were extremely suitable and efficient in which a lesser amount of $\text{Mg}(\text{ClO}_4)_2$ (0.01 g, 2 mol%) was sufficient to complete the reaction in a very short

Table 1. Effect of solvent during the $\text{Mg}(\text{ClO}_4)_2$ -catalyzed ring-opening reaction of phenyl glycidyl ether (2 mmol) with 4-bromo-aniline (2.1 mmol) at room temperature



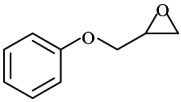
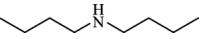
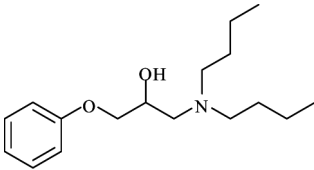
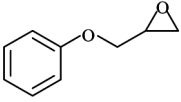

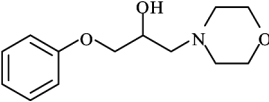
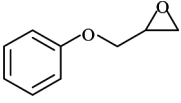
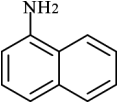
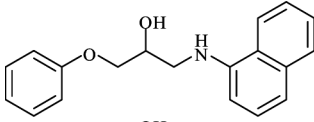
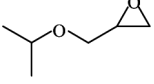
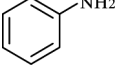
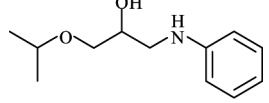
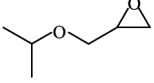
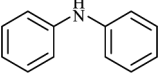
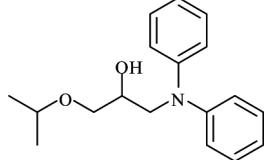
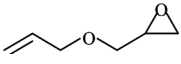
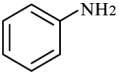
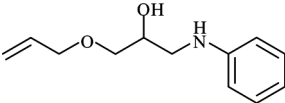
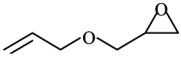
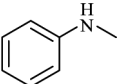
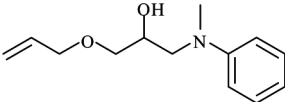
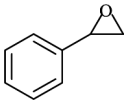
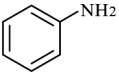
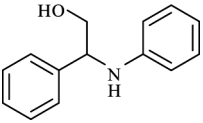
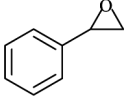

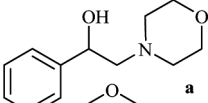
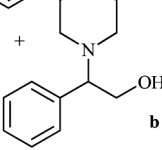
Entry	Solvent	Cat. (mol%)	Time	Yield (%)
1	CH_2Cl_2	5	24 h	80
2	CH_3CN	5	24 h	50
3	<i>n</i> -Hexane	5	24 h	60
4	EtOH	5	24 h	65
8	Solvent-free	5	5 min	90
6	Solvent-free	2	15 min	93
7	Solvent-free	1	1 h	90
5	Solvent-free	—	24 h	NR

Table 2. Ring opening of epoxides with various amines catalyzed by $\text{Mg}(\text{ClO}_4)_2$ under solvent-free conditions at room temperature

Entry	Epoxide	Amine	Product ^a	Time	Yield ^b (%)
1				4 min	97
2				4 min	90
3				15 min	93
4				7 h	96
5				60 min	97
6				15 min	98
7 ^c				120 min	81
8				5 h	87
9				150 min	80
10		$(\text{PhCH}_2)_2\text{NH}$		30 min	97


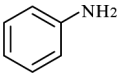
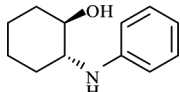

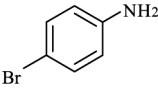
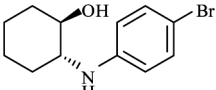
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Table 2. Continued

Entry	Epoxide	Amine	Product ^a	Time	Yield ^b (%)
11				4.5 h	83
12				45 min	96
13				90 min	89
14				6 min	93
15 ^c				120 min	74
16				5 min	93
17				30 min	93
18				8 min	98
19			 a +  b	180 min	97 ^d

(Continued)

Table 2. Continued

Entry	Epoxide	Amine	Product ^a	Time	Yield ^b (%)
20				30 min	92
21				45 min	89

^aAll the products were fully characterized by the usual spectroscopic techniques.

^bYields refer to isolated yield.

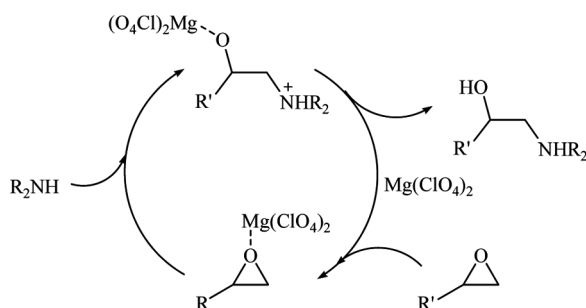
^c10 mol% $\text{Mg}(\text{ClO}_4)_2$ was used.

^dThe ratio of a/b was 54/46.

time (15 min) with excellent regioselectivity. In the absence of the catalyst, a similar reaction did not proceed under solvent-free conditions (Table 1, entry 5) even after 24 h. The results of this study are summarized in Table 1.

After this success, we employed similar reaction conditions to the ring opening of phenyl glycidyl ether with different aromatic and aliphatic amines. All reactions proceeded well in excellent yields with excellent regioselectivity, which the epoxide rings were opened from the less-hindered site in the appropriate reaction times. This type of ring opening shows that steric hindrance plays a major role in the ring-opening reactions. The results of this investigation are summarized in Table 2 (entries 1–13). Primary and secondary amines react very rapidly. Aniline and its derivatives with electron-donating substituents also react quite fast. However, aminolysis of epoxides by anilines with electron-withdrawing substituents and sterically hindered anilines required prolonged reaction times.

Further, to generalize this methodology, allyl and isopropyl glycidyl ether (as electron-deficient epoxides), styrene oxide (as an aromatic substituted epoxide), and cyclohexene oxide were treated with various amines in the presence of 2 mol% $\text{Mg}(\text{ClO}_4)_2$ under these conditions (Table 2, entries 14–21). When cyclohexene oxide was treated with anilines (entries 20 and 21), *trans* β -hydroxy substituted amine products were obtained in excellent yields. The reaction of styrene oxide with aniline



Scheme 1. Proposed mechanism of the reaction of epoxide with amine catalyzed by $\text{Mg}(\text{ClO}_4)_2$.

Table 3. Comparison of the ring-opening reaction of phenyl glycidyl ether with aniline catalyzed by $\text{Mg}(\text{ClO}_4)_2$ and some other reported catalyst

Entry	Cat. (mol%)	Solvent	Temp. ($^{\circ}\text{C}$)	Time (min)	Yield (%)	Ref.
1	$\text{H}_2\text{NSO}_3\text{H}$ (10)	—	rt	90	90	25
2	Montmorillonite K10 (30 mg)	—	rt	180	100	26
3	NaY zeolite (50 mg)	—	35	300	95	21
4	$\text{Cu}(\text{BF}_4)_2$ (10)	—	rt	12	97	12
5	SnCl_4 (5)	—	50	600	91	11
6	$\text{Bi}(\text{OTf})_3$ (2)	Molten TBAB	70	15	84	23
7	ZrCl_4 (5)	—	rt	15	100	9
8	$\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ (5)	—	50	720	88	11
9	$\text{Mg}(\text{ClO}_4)_2$ (2)	—	rt	4	97	—

proceeded well, and the epoxide ring was opened from the more hindered cite with excellent regioselectivity in a short reaction time. In the case of the reaction of styrene oxide with morpholine, because of the steric effect, the mixture of two products was produced in 54/46 ratio (Table 2, entry 19). The ring-opening reaction from the more hindered site of styrene oxide indicates the carbocationic character of the intermediate during the progress of the reaction. The results of this study are tabulated in Table 2. The regioselectivity was determined by ^1H and ^{13}C NMR.

The possible mechanism of the reaction involved activation of the epoxide ring and is presented in Scheme 1. $\text{Mg}(\text{ClO}_4)_2$ activated the epoxide ring through coordination with oxygen of epoxide to increase the susceptibility of the epoxide ring to nucleophilic attack of the nitrogen atom.

This protocol is versatile; both aromatic and aliphatic amines could be employed in contrast to a large number of reports that describe the epoxide opening only by aromatic amines. The most important contribution is probably the success in the aminolysis of epoxide with diphenylamine for the synthesis of new β -amino alcohols derived from diarylamine in good yields (Table 2, entries 7 and 15).

To show the merit of $\text{Mg}(\text{ClO}_4)_2$ in comparison with the other catalysts used for a similar reaction, we have tabulated some of the results in Table 3. As is evident from the results, the required ratio for most catalysts used for this purpose is $>2\text{ mol}\%$ and the required reaction times are much longer (12 h).

CONCLUSION

In conclusion, the present procedure provides an efficient methodology for the synthesis of β -amino alcohols via ring-opening reaction of epoxide with amine. The notable advantages offered by this method are the use of relatively cheap commercially available $\text{Mg}(\text{ClO}_4)_2$, short reaction time, applicability to both aromatic and aliphatic amines, good yields of products, excellent regioselectivity, and solvent-free conditions.

EXPERIMENTAL

General Remarks

Chemicals were purchased from Merck and Fluka Chemical Companies. All the products are known and were characterized by comparison of their physical data

with those reported in the literature. Infrared (IR) spectra were run on a Shimadzu model 8300 Fourier transform (FT)–IR spectrophotometer. NMR spectra were recorded on a Bruker Avance DPX 250- or 500-MHz instrument. The purity of the products and the progress of the reactions were monitored by thin-layer chromatography (TLC) on silica-gel polygram SILG/UV₂₅₄ plates.

General Procedure for the Reactions of Epoxide with Amine Catalyzed by $\text{Mg}(\text{ClO}_4)_2$ Under Solvent-Free Conditions

$\text{Mg}(\text{ClO}_4)_2$ (4.5 mg, 2 mol%) was added to a magnetically stirred mixture of epoxide (2.0 mmol) and amine (2.1 mmol) under solvent-free conditions for the appropriate reaction time (Table 2). The progress of the reaction was monitored by TLC. After completion of the reaction, 10 mL of an organic solvent (Et_2O or EtOAc) were added to the reaction mixture, and the organic layer was washed with 10 mL of water and dried over anhydrous Na_2SO_4 . Evaporation of the solvent under diminished pressure resulted in almost-pure products in good to excellent yields (Tables 2). For further purification (especially entries 7, 13, and 15 of Table 2), the collected products were purified by column chromatography on silica gel eluted with EtOAc / petroleum ether to afford the highly pure products.

Selected Spectral Data for New Compounds

1-Diphenylamino-3-phenoxy-propan-2-ol (Table 1, Entry 7). ^1H NMR (500 MHz, CDCl_3): 7.36–7.32 (m, 6H), 7.15 (dd, $J_1 = 8.6$ Hz, $J_2 = 1.0$ Hz, 4H), 7.06–7.03 (m, 3H), 6.95 (dd, $J_1 = 8.6$ Hz, $J_2 = 1.0$ Hz, 2H), 4.42–4.38 (m, 1H), 4.14–4.06 (m, 3H), 4.02 (dd, $J_1 = 15.0$ Hz, $J_2 = 7.1$ Hz, 1H), 2.56 (br, 1H, OH) ppm; ^{13}C NMR (125.8, CDCl_3): 158.9, 148.7, 130.0, 129.9, 122.4, 121.8, 121.7, 115.1, 70.1, 68.5, 55.6 ppm; IR (KBr): $\nu = 3452, 3060, 2925, 1589, 1495, 1456 \text{ cm}^{-1}$. $\text{C}_{21}\text{H}_{21}\text{NO}_2$ (319.40): calcd. C, 78.97; H, 6.63. Found: C, 78.85; H, 6.56.

1-Diphenylamino-3-isopropoxy-propan-2-ol (Table 1, Entry 15). ^1H NMR (500 MHz, CDCl_3): 7.37–7.34 (m, 4H), 7.17 (d, $J = 7.7$ Hz, 4H), 7.05 (t, $J = 7.3$ Hz, 2H), 4.17–4.13 (m, 1H), 4.01 (dd, $J_1 = 14.9$ Hz, $J_2 = 6.4$ Hz, 1H), 3.90 (dd, $J_1 = 14.9$ Hz, $J_2 = 6.5$ Hz, 1H), 3.66–3.60 (m, 2H), 3.53 (dd, $J_1 = 9.5$ Hz, $J_2 = 5.5$ Hz, 1H), 2.78 (br, 1H, OH), 1.24 (t, $J = 6.1$ Hz, 6H) ppm; ^{13}C NMR (125.8, CDCl_3): $\delta = 148.8, 129.8, 122.0, 121.7, 72.7, 70.1, 68.9, 55.5, 22.5$; IR (KBr): $\nu = 3452, 3060, 2925, 1589, 1495, 1456 \text{ cm}^{-1}$. $\text{C}_{18}\text{H}_{23}\text{NO}_2$ (285.38): calcd. C, 75.76; H, 8.12. Found: C, 75.23; H, 8.05.

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