Catalytic Asymmetric Access to Noncanonical Chiral α -Amino Acids from Cyclic Iminoglyoxylates and Enamides

Yue Zhang, Jun-Kuan Li, Fa-Guang Zhang,* and Jun-An Ma*



ABSTRACT: Here we describe an enantioselective Mannich reaction of cyclic iminoglyoxylates with enamides by virtue of chiral phosphoric acid catalysis in a one-pot manner. The wide substrate scope, mild reaction conditions, and constantly excellent enantioselectivities (>95% ee in most cases) render this protocol highly practical for the rapid construction of valuable noncanonical chiral α -amino-acid building blocks.

INTRODUCTION

Chiral unnatural α -amino acids (UAAs) play significant roles in peptide modification, protein drug discovery, and functional biomolecular development.¹ As a consequence, the asymmetric construction of optically active UAAs has drawn increasingly enormous attention among the organic community.² In this context, direct enantioselective transformation of prochiral iminoglyoxylates represents one of the most convergent and efficient routes to construct optically active UAAs, and numerous Mannich reaction systems with various nucleophilic partners have been developed to give the desired UAAs.³ However, nearly all previous studies have focused on the utilization of unstable acyclic iminoglyoxylates.⁴ In stark contrast, rare progress has been achieved in developing cyclic iminoglyoxylates as the Mannich substrates, and only two reports by Glorius⁵ and Maruoka⁶ have addressed 5,5disubstituted 5,6-dihydro-1,4-oxazin-2-ones as electrophilic species with aliphatic acyclic and cyclic ketones, independently (Scheme 1a). Encouraged by this seminal investigation, we surmised that enamides,⁷ which possess the acetamido moiety as a transient activating and directing group, could function as an alternative type of feasible ketone equivalent to engage in the Mannich reaction with cyclic iminoglyoxylates. Thus, herein we present the implementation of this proof of concept by means of an interesting water-promoted, chiral phosphoric acid catalyzed one-pot Mannich reaction under simple conditions. This transformation is highly enantioselective, and a broad range of aryl, heteroaryl, alkenyl, and alkyl enamides could be conveniently converted into nonracemic UAAs with excellent enantiocontrol and good to high yields (Scheme 1b).

Scheme 1. . Catalytic Asymmetric Mannich Reactions of Cyclic Iminoglyoxylates

a) Ketones as nucleophile: Glorius (2008) and Maruoka (2012)





RESULTS AND DISCUSSION

At the outset, we were pleased to find that the terminal β -keto α -amino ester **3a** was afforded as the major product from cyclic iminoglyoxylate **1** and phenyl enamide **2a** by employing three typical chiral phosphoric acids (**CPA-1-3**) (Table 1, entries 2–4).⁸ Subsequently, a series of **CPAs** bearing different

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Table 1. Reaction Development^a

Enter	Catalwat	Salvant	Temp ($^{\circ}C$)/	Yield ^b	ee^{c}
Liitiy	Catalyst	Solvent	tille (ll)	(70)	(%)
1	—	toluene	25/24	NR	-
2	CPA-1	toluene	0/12	26	5
3	CPA-2	toluene	0/12	42	39
4	CPA-3	toluene	0/12	65	41
5	CPA-4	toluene	0/12	92	97
6	CPA-5	toluene	0/12	90	77
7	CPA-6	toluene	0/12	93	95
8	CPA-7	toluene	0/12	91	97
9	CPA-8	toluene	0/12	94	95
10	CPA-9	toluene	0/12	92	95
11	CPA-10	toluene	0/12	91	98
12	CPA-4	CH_2Cl_2	0/12	92	96
13	CPA-4	THF	0/12	86	98
14	CPA-4	Et ₂ O	0/12	92	96
15	CPA-4	1,4-dioxane	0/12	95	96
16	CPA-4	toluene	-20/12	92	98
17	CPA-4	toluene	25/5	93	96
18 ^d	CPA-4	toluene	0/12	94	97
19 ^e	CPA-4	toluene	0/12	94	97
20 ^f	CPA-4	toluene	0/12	86	97
21 ^{e,g}	CPA-4	toluene	0/5	95	98
22 ^{<i>e</i>,<i>h</i>}	CPA-4	toluene	0/5	93	98
23 ^{<i>e</i>,<i>i</i>}	CPA-4	toluene	0/5	93	98
24 ^{<i>e</i>,<i>j</i>}	CPA-4	H_2O	0/5	66	98

"General reaction conditions: iminoglyoxylate 1 (0.1 mmol), enamide **2a** (0.15 mmol), and **CPA** (10 mol %) in 1 mL of solvent was reacted at the indicated temperature under air for 5–12 h unless specifically annotated. ^bYield of isolated adduct. ^cEnantiomeric excess (ee) was measured by chiral HPLC. ^d5 mol % of **CPA**. ^e2.5 mol % of **CPA**. ^f1 mol % of **CPA**. ^g5 equiv of water. ^h20 equiv of water. ⁱ50 equiv of water. ^j0.8 mL of water and 0.2 mL of toluene were used as mixed solvent.

aromatic motifs at the 3,3'-positions of the BINOL backbone were probed (entries 5–11). Encouragingly, 2,4,6-Me₃C₆H₂substituted CPA-4 and several polycyclic aromatic hydrocarbons-substituted CPAs (CPA-6-10) all proudced 3a in high yields with a constantly excellent level of enantiodiscrimination. It is notable that switching solvent or reaction temperature resulted in no significant change on both yields and enantioselectivities when employing CPA-4 as the catalyst of choice (entries 12-17). Further optimizations show that lowering the catalyst loadings to 2.5 mol % could still retain comparable results (entries 18–20), thus delivering 3a in 94% yield with 97% ee (entry 19). It should be pointed out that all the above experiments were performed under air without excluding moisture (vide infra). As the addition of water in organocatalysis may accelerate imine hydrolysis,⁹ the model reaction was further improved by adding varied amounts of water, with 5 equiv giving the best performance (entries 21–24).

The applicability of this one-pot asymmetric Mannich reaction was assessed by exploring a variety of enamides 2 to react with cyclic iminoglyoxylate 1 (Scheme 2). Aromatic enamides bearing electron-donating groups at various positions on the benzene core all participated in the desired reaction uneventfully and generated corresponding products 3b-3h in good to almost quantitative yields with remarkably maintained ee greater than 97%. Halogen-substituted phenyl enamides are also well compatible with this asymmetric process (products 3i-3o), thus offering potential amino acid handles for further derivations. Notably, the absolute configuration of β -keto α amino ester 31 was established to be R based on X-ray results, and the other Mannich adducts are assigned by analogy. This one-pot enantioselective Mannich reaction is also tolerant of stong electron-withdrawing moieties, such as the trifluoromethyl group and the nitro group (products 3p-3r). Furthermore, an array of naphthyl-, thienyl-, and furyl-derived enamides could react with iminoglyoxylate 1 uneventfully with exceptional enantiocontrol (products 3s-3w). In addition, alkyl enamides proved to be feasible nucleophiles in this reaction and furnished corresponding adducts 3x-3b' in practical to high yields at a constant high level of enantiopurity. Finally, benzalacetone and mesityl oxide derived enamides, which proved to be challenging substrates in Glorius's study (for example, 30% yield, 80% ee for 3d'),⁵ could engage in the reaction smoothly to give the δ_{ϵ} -unsaturated β -keto α -amino esters 3c' and 3d' with maintained high ee values in 60% and 93% vield, respectively. These remote functionalized chiral α amino acid derivatives can serve as potentially useful synthetic building blocks to access valuable cyclic peptides.¹⁰ Overall, the direct generation of terminal β -keto α -amino esters with such broad substrate scope clearly validate the excellent promise of developing enamides as powerful ketone equivalents in asymmetric synthesis.¹¹ Unfortunately, trisubstituted enamides are currently not tolerated in this reaction, and only a trace amount of desired product 3e' was observed.

Subsequently, further transformations with obtained chiral α -amino esters were performed to showcase the synthetic value of this method. A gram-scale experiment was found to proceed efficiently in 5 h to give compound 3a with outcomes similar to that of the model version, illustrating this method's robust characteristic (Scheme 3a). Subsequently, treating adducts 3 with $Pd(OH)_2/C$ under a hydrogen atmosphere produced two types of optically active unnatural α -amino acids (Scheme 3b). For instance, deprotection of alkyl-derived compounds 3z and 3b' gave rise to the free α -amino acids 8a and 8b in a yield of 95% and 75%, respectively. Intriguingly, unnatural γ -aryl amino acids,¹² such as homophenylalanine 8c and homotyrosine derivative 8d, were afforded in practical yields attributed to the concomitant cleavage of the carbonyl moiety during hydrogenolysis. Moreover, the aromatic β -keto α -amino acid 8e could also be obtained in comparable yield by reducing the hydrogen pressure and reaction temperature.

We then operated a set of mechanistic control experiments to probe the reaction mechanism and stereochemical results. First, two other surrogates of the acetophenone including silyl enol ether 5 and β -keto acid 6, together with simple acetophenone 9, were treated with iminoglyoxylate 1 under otherwise identical conditions, whereas both nucleophiles gave 3a in severely inferior results compared with enamide 2a (Scheme 4a). Particularly, no reaction was observed when N-

Scheme 2. . Scope of β -Keto α -Amino Esters 3 via the Catalytic Asymmetric Mannich Reaction

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Scheme 3. . Gram-Scale Experiment and Preparation of Optically Active Unnatural α -Amino Acids

argon in extra-dry solvent, among which only the minor Eisomer was observed with comparable ee values (Scheme 4b). Moreover, converting either isomer of 4a with CPA-4 in the presence of water to the targeted final product 3a encountered

with significantly decreased efficiency.¹³ These preliminary results clearly highlight the superiority of performing a waterpromoted version of this enantioselective Mannich reaction between cyclic iminoglyoxylates and enamides. Based on these results and the observed stereochemistry, a potential mechanistic pathway together with an asymmetry-inducing model was tendered.¹⁴ As depicted in Scheme 4c, the Brønsted acid CPA-4 could simultaneously interact with cyclic iminoglyoxylate 1 and enamide 2 via hydrogen bonding, thereby generating the chiral circumstances wherein the enamide attacks the *Re* face of the C=N group selectively.¹⁵ Once imine intermediate IM-1 was formed, it would undergo hydrolysis rapidly to produce β -keto α -amino ester 3 as the terminal Mannich adduct in the presence of water and CPA. On the other hand, enamide IM-2 could be generated reversibly as concomitant intermediates, especially when water is excluded from the reaction.

CONCLUSIONS

In summary, a mild and highly enantioselective access to chiral unnatural α -amino acids from cyclic iminoglyoxylates and readily accessible enamides is developed. This protocol entails water as an effective promoter in cooperation with chiral phosphoric acid to realize the key one-pot asymmetric Mannich reaction, and substantially expands the substrate scope compared with previous reports. Futher application of this method to obtain versatile functionalized α -amino-acid building blocks is ongoing in our laboratory.

EXPERIMENTAL SECTION

General Information. All experiments were monitored by analytical thin layer chromatography (TLC). TLC was performed on precoated plates. After elution, the plate was visualized under UV illumination at 254 nm for UV active material. Further visualization was achieved by staining KMnO4 solution. Columns for flash chromatography (FC) contained silica gel 200-300 mesh. Columns were packed as a slurry of silica gel in petroleum ether and equilibrated solution using the appropriate solvent system. The elution was assisted by applying pressure of about 2 atm with an air pump. ¹H, ¹⁹F, and ¹³C NMR were recorded at 400 MHz (¹H NMR), 376 MHz (¹⁹F NMR), and 100 MHz (¹³C NMR), respectively. Chemical shifts were reported in ppm from tetramethylsilane with the solvent resonance as the internal standard (d₄-methanol: $\delta_{\rm H}$ = 4.87, 3.31 ppm, $\delta_{\rm C}$ = 49.15 ppm; CDCl₃: $\delta_{\rm H}$ = 7.26 ppm, $\delta_{\rm C}$ = 77.20 ppm; $CD_2Cl_2: \delta H = 5.32 \text{ ppm}, \delta_C = 53.84 \text{ ppm}; D_2O: \delta H = 4.79 \text{ ppm}).$ Multiplicity was indicated as follows: s (singlet), d (doublet), t (triplet), q (quartet), m (multiplet), dd (doublet of doublets), dt (doublet of (triplets). Coupling constants (J) were reported in hertz (Hz). High resolution mass spectrometry (HRMS) spectra were obtained on a microTOF-QII or Waters Micromass GCT Premier Instrument. Melting points were measured on a WRS-1A digital melting point apparatus and are uncorrected. Optical rotations were recorded on a polarimeter with a sodium lamp of wavelength 589 nm and reported as follows: $[\alpha]^T_{\lambda}$ (c = g/100 mL, solvent). Enantiomeric excesses were determined by chiral High Performance Liquid Chromatography (HPLC) analysis. HPLC samples were dissolved in HPLC grade isopropanol (IPA) unless otherwise stated. X-ray structural analysis was conducted on the Bruker APEX-II CCD instrument. All commercially available reagents were used without further purification. Cyclic iminoglyoxylate 1^5 and enamides 2^{16} were synthesized according to the literature procedures. All the chiral phosphoric acids were purchased from commerical sources such as DAICEL CHIRAL Co. The optimal catalyst CPA-4 was first reported by Akiyama et al. in 2004.¹⁷

General Procedure for Asymmetric Mannich Reaction with Enamides. To a 25 mL Schlenk flask equipped with a stirring bar were added 5,5-diphenyl-5,6-dihydro-2*H*-1,4-oxazin-2-one 1 (50.2 mg, 0.2 mmol, 1.0 equiv), enamides 2 (0.3 mmol, 1.5 equiv), and chiral phosphoric acid **CPA-4** (2.9 mg, 2.5 mol %). Then toluene (3 mL) and H₂O (18 μ L, 5.0 equiv) were added successively at 0 °C, and the resulting mixture was stirred at the same temperature for 5–12 h until the disappearance of the starting material as monitored by thin layer chromatography (TLC). Afterward, the reaction mixture was concentrated under vacuum to yield the crude expected product which was subjected to column chromatography on silica gel (PE/EA = 15:1 to 6:1 as the eluent) to give the pure product 3.

General Procedure for the Preparation of the Racemic Products. To a 25 mL Schlenk flask equipped with a stirring bar were added 5,5-diphenyl-5,6-dihydro-2H-1,4-oxazin-2-one 1 (25.1 mg, 0.1 mmol, 1.0 equiv), enamides 2 (0.15 mmol, 1.5 equiv), and racemic 1,1'-binaphthyl-2,2'-diyl hydrogenphosphate (7.0 mg, 20 mol %). Then toluene (1.5 mL) and H₂O (9 μ L, 5.0 equiv) were added successively at room temperature, and the resulting mixture was stirred for 10-12 h until the disappearance of the starting material as monitored by thin layer chromatography (TLC). Afterward, the reaction mixture was concentrated under vacuum to yield the crude expected product which was subjected to column chromatography on silica gel (PE/EA = 15:1 to 6:1 as the eluent) to give the racemic product 3. For racemic 3b', 3-cyclohexyl-3-oxopropanoic acid (25.5 mg, 0.15 mmol, 1.5 equiv) was used to react with iminoglyoxylate 1 (25.1 mg, 0.1 mmol, 1.0 equiv) in the absence of catalyst at room temperature.

(\hat{R})-3-(2-Oxo-2-phenylethyl)-5,5-diphenylmorpholin-2-one (**3a**). White solid, 70.5 mg, 95%, 98% ee, mp 138.5–139.5 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 10.85 min, $t_{\rm R}$ (minor) = 13.96 min, $[\alpha]_{\rm D}^{20}$ +74 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 8.12–7.80 (m, 2H), 7.60–7.49 (m, 3H), 7.46–7.38 (m, 4H), 7.34–7.17 (m, 6H), 5.05 (d, *J* = 11.6 Hz, 1H), 4.71 (d, *J* = 11.6 Hz, 1H), 3.82 (dd, *J* = 7.6, 2.9 Hz, 1H), 3.71 (dd, *J* = 18.4, 2.9 Hz, 1H), 3.62 (dd, *J* = 18.4, 7.6 Hz, 1H), 3.14 (s, 1H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 198.2, 170.3, 143.2, 140.9, 136.2, 133.9, 129.2, 128.9, 128.6, 128.2, 127.9, 127.8, 127.6, 126.5, 75.2, 61.2, 51.3, 41.8. HRMS (ESI) *m*/*z*: [M + H]⁺ calcd for C₂₄H₂₂NO₃ 372.1594; found 372.1599.

(*R*)-3-(2-Oxo-2-(*p*-tolyl)ethyl)-5,5-diphenylmorpholin-2-one (**3b**). White solid, 75.1 mg, 98%, 98% ee, mp 139.5–140.5 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 12.11 min, $t_{\rm R}$ (minor) = 14.18 min, $[\alpha]_{\rm D}^{20}$ +68 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.80 (d, *J* = 8.2 Hz, 2H), 7.51–7.42 (m, 2H), 7.35 (t, *J* = 7.7 Hz, 2H), 7.28–7.13 (m, 8H), 5.01 (d, *J* = 11.6 Hz, 1H), 4.65 (d, *J* = 11.6 Hz, 1H), 3.75 (dd, *J* = 7.7, 2.8 Hz, 1H), 3.64 (dd, *J* = 18.3, 2.8 Hz, 1H), 3.55 (dd, *J* = 18.3, 7.8 Hz, 1H), 3.16 (s, 1H), 2.35 (s, 3H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 197.9, 170.5, 144.9, 143.3, 141.0, 133.9, 129.6, 129.2, 128.7, 128.5, 128.0, 127.9, 127.8, 126.6, 75.3, 61.2, 51.4, 41.8, 21.9. HRMS (ESI) m/z: $[M + H]^+$ calcd for C₂₅H₂₄NO₃ 386.1751; found 386.1754.

(*R*)-3-(2-Oxo-2-(*m*-tolyl)ethyl)-5,5-diphenylmorpholin-2-one (**3c**). White solid, 76.0 mg, 99%, 98% ee, mp 111.5–112.5 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}({\rm major}) = 9.33$ min, $t_{\rm R}({\rm minor}) = 11.67$ min, $[\alpha]_{\rm D}^{20}$ +72 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.80 (d, *J* = 11.9 Hz, 2H), 7.57–7.55 (m, 2H), 7.48–7.38 (m, 4H), 7.38–7.27 (m, 6H), 5.09 (d, *J* = 11.6 Hz, 1H), 4.74 (d, *J* = 11.6 Hz, 1H), 3.86 (dd, *J* = 7.9, 2.8 Hz, 1H), 3.76 (dd, *J* = 18.4, 2.8 Hz, 1H), 3.65 (dd, *J* = 18.4, 7.9 Hz, 1H), 3.24 (s, 1H), 2.44 (s, 3H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 198.5, 170.5, 143.3, 141.0, 138.8, 136.3, 134.7, 129.2, 128.9, 128.8, 128.7, 128.0, 127.9, 127.7, 126.7, 125.6, 75.3, 61.3, 51.4, 41.9 21.5. HRMS (ESI) *m*/*z*: [M + H]⁺ calcd for C₂₅H₂₄NO₃ 386.1751; found 386.1756.

(*R*)-3-(2-Oxo-2-(o-tolyl)ethyl)-5,5-diphenylmorpholin-2-one (**3d**). White solid, 57.4 mg, 75%, 99% ee, mp 131.5–132.5 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 9.11 min, $t_{\rm R}$ (minor) = 11.68 min, $[\alpha]_{\rm D}^{20}$ +78 (c 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.66 (d, J = 7.8 Hz, 1H), 7.47–7.43 (m, 2H), 7.36–7.31 (m, 3H), 7.27–7.14 (m, 8H), 5.00 (d,

J = 11.7 Hz, 1H), 4.68 (d, *J* = 11.7 Hz, 1H), 3.74 (dd, *J* = 6.9, 3.5 Hz, 1H), 3.56 (dd, *J* = 18.2, 3.6 Hz, 1H), 3.50 (dd, *J* = 18.2, 7.0 Hz, 1H), 3.10 (s, 1H), 2.46 (s, 3H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 201.8, 170.5, 143.4, 141.0, 139.0, 136.7, 132.4, 132.2, 129.2, 129.2, 128.8, 128.0, 127.9, 127.7, 126.5, 126.0, 75.2, 61.2, 51.6, 44.3, 21.8. HRMS (ESI) *m*/*z*: $[M + H]^+$ calcd for C₂₅H₂₄NO₃ 386.1751; found 386.1753.

(*R*)-3-(2-(3,4-Dimethylphenyl)-2-oxoethyl)-5,5-diphenylmorpholin-2-one (**3e**). White solid, 77.0 mg, 96%, 99% ee, mp 151.5–152.5 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 90:10, 1.0 mL/ min, 245 nm): $t_{\rm R}$ (major) = 16.34 min, $t_{\rm R}$ (minor) = 19.08 min, $[\alpha]_{\rm D}^{20}$ +56 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.68 (*s*, 1H), 7.64 (dd, *J* = 7.9, 1.6 Hz, 1H), 7.48–7.46 (m, 2H), 7.37–7.33 (m, 2H), 7.27–7.15 (m, 7H), 5.00 (d, *J* = 11.6 Hz, 1H), 4.64 (d, *J* = 11.6 Hz, 1H), 3.75 (dd, *J* = 7.9, 2.8 Hz, 1H), 3.65 (dd, *J* = 18.3, 2.8 Hz, 1H), 3.54 (dd, *J* = 18.3, 7.9 Hz, 1H), 3.17 (*s*, 1H), 2.25 (*s*, 3H), 2.24 (*s*, 3H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 198.2, 170.5, 143.6, 143.3, 141.0, 137.3, 134.3, 130.2, 129.5, 129.2, 128.7, 128.0, 127.9, 127.8, 126.6, 126.1, 75.3, 61.2, 51.5, 41.8, 20.3, 19.9. HRMS (ESI) *m*/ *z*: [M + H]⁺ calcd for C₂₆H₂₆NO₃ 400.1907; found 400.1905.

(*R*)-3-(2-(4-*Methoxyphenyl*)-2-oxoethyl)-5,5-diphenylmorpholin-2-one (**3f**). White solid, 72.4 mg, 90%, 99% ee, mp 59.5–60.5 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 16.06 min, $t_{\rm R}$ (minor) = 18.94 min, $[\alpha]_{\rm D}^{20}$ +48 (c 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.92 (d, J = 8.9 Hz, 2H), 7.51 (d, J = 7.4 Hz, 2H), 7.39 (t, J = 7.7 Hz, 2H), 7.33–7.14 (m, 6H), 6.91 (d, J = 8.9 Hz, 2H), 5.05 (d, J = 11.6 Hz, 1H), 4.68 (d, J = 11.6 Hz, 1H), 3.84 (s, 3H), 3.77 (dd, J = 7.5, 2.7 Hz, 1H), 3.65 (dd, J= 18.2, 2.9 Hz, 1H), 3.57 (dd, J = 18.2, 7.6 Hz, 1H), 3.21 (s, 1H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 196.7, 170.6, 164.2, 143.3, 141.0, 130.7, 129.4, 129.2, 128.7, 127.9, 127.9, 127.8, 126.6, 114.1, 75.3, 61.2, 55.7, 51.5, 41.5. HRMS (ESI⁺): HRMS (ESI) *m/z*: [M + H]⁺ calcd for C₂₅H₂₄NO₄ 402.1700; found 402.1705.

(*R*)-3-(2-(3-*Methoxyphenyl*)-2-oxoethyl)-5,5-diphenylmorpholin-2-one (**3g**). White solid, 76.3 mg, 95%, 97% ee, mp 113.5–114.5 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 11.92 min, $t_{\rm R}$ (minor) = 14.31 min, $[\alpha]_{\rm D}^{20}$ +76 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.60–7.56 (m, 3H), 7.54–7.51 (m, 1H), 7.48–7.39 (m, 3H), 7.38–7.25 (m, 6H), 7.20– 7.14 (m, 1H), 5.10 (d, *J* = 11.6 Hz, 1H), 4.75 (d, *J* = 11.6 Hz, 1H), 3.88 (s, 3H), 3.87–3.83 (m, 1H), 3.76 (dd, *J* = 18.4, 2.9 Hz, 1H), 3.66 (dd, *J* = 18.4, 7.7 Hz, 1H), 3.21 (s, 1H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 198.2, 170.4, 160.1, 143.3, 141.0, 137.6, 130.0, 129.2, 128.7, 128.0, 127.9, 127.7, 126.6, 121.1, 120.7, 112.3, 75.3, 61.2, 55.7, 51.4, 42.0. HRMS (ESI) *m*/*z*: [M + H]⁺ calcd for C₂₅H₂₄NO₄ 402.1700; found 402.1696.

(*R*)-3-(2-([1,1'-*Bipheny*])-4-*y*])-2-oxoethy])-5,5-diphenylmorpholin-2-one (*3h*). White solid, 83.2 mg, 93%, 98% ee, mp 162.5–163.5 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 90:10, 1.0 mL/min, 245 nm): $t_{\rm R}$ (major) = 38.96 min, $t_{\rm R}$ (minor) = 44.45 min, $[\alpha]_{\rm D}^{20}$ +32 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 8.01 (d, *J* = 8.4 Hz, 2H), 7.67 (d, *J* = 8.4 Hz, 2H), 7.64–7.58 (m, 2H), 7.54–7.49 (m, 2H), 7.46–7.35 (m, 5H), 7.32–7.17 (m, 6H), 5.05 (d, *J* = 11.6 Hz, 1H), 4.70 (d, *J* = 11.6 Hz, 1H), 3.83 (dd, *J* = 7.7, 2.7 Hz, 1H), 3.74 (dd, *J* = 18.3, 2.8 Hz, 1H), 3.64 (dd, *J* = 18.3, 7.8 Hz, 1H), 3.20 (s, 1H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 197.9, 170.5, 146.6, 143.3, 141.0, 139.8, 135.0, 129.4, 129.2, 128.9, 128.7, 128.6, 128.0, 127.9, 127.7, 127.5, 127.5, 126.6, 75.3, 61.3, 51.4, 41.9. HRMS (ESI) *m*/*z*: [M + H]⁺ calcd for C₃₀H₂₆NO₃ 448.1907; found 448.1906.

(*R*)-3-(2-(4-Fluorophenyl)-2-oxoethyl)-5,5-diphenylmorpholin-2one (**3***i*). White solid, 74.1 mg, 95%, 97% ee, mp 150.0–151.0 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 13.73 min, $t_{\rm R}$ (minor) = 16.75 min, $[\alpha]_{\rm D}^{20}$ +74 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 8.04 (dd, *J* = 8.7, 5.4 Hz, 2H), 7.57 (d, *J* = 7.5 Hz, 2H), 7.46 (t, *J* = 7.6 Hz, 2H), 7.38–7.25 (m, 6H), 7.18 (t, *J* = 8.5 Hz, 2H), 5.10 (d, *J* = 11.6 Hz, 1H), 4.75 (d, *J* = 11.6 Hz, 1H), 3.86 (d, *J* = 5.5 Hz, 1H), 3.74 (dd, *J* = 18.3, 2.8 Hz, 1H), 3.64 (dd, *J* = 18.3, 7.7 Hz, 1H), 3.22 (s, 1H). ¹⁹F NMR (376 MHz, CDCl₃) δ –103.75 to –103.82 (m). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 196.7, 170.3, 166.3 (d, *J* = 256.0 Hz), 143.2, 140.9, 132.8 (d, J = 3.0 Hz), 131.02 (d, J = 9.5 Hz), 129.2, 128.7, 128.0, 127.9, 127.7, 126.6, 116.1 (d, J = 22.0 Hz), 75.3, 61.2, 51.4, 41.8. HRMS (ESI) m/z: $[M + H]^+$ calcd for C₂₄H₂₁FNO₃ 390.1500; found 390.1503.

(*R*)-3-(2-(3-Fluorophenyl)-2-oxoethyl)-5,5-diphenylmorpholin-2one (**3***j*). White solid, 76.2 mg, 98%, 97% ee, mp 121.3–122.3 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 10.27 min, $t_{\rm R}$ (minor) = 12.53 min, $[\alpha]_{\rm D}^{20}$ +76 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.79 (d, *J* = 7.8 Hz, 1H), 7.72–7.65 (m, 1H), 7.59–7.54 (m, 2H), 7.53–7.42 (m, 3H), 7.39–7.24 (m, 7H), 5.09 (d, *J* = 11.6 Hz, 1H), 4.75 (d, *J* = 11.6 Hz, 1H), 3.87 (dd, *J* = 7.7, 2.8 Hz, 1H), 3.74 (dd, *J* = 18.5, 2.9 Hz, 1H), 3.64 (dd, *J* = 18.5, 7.7 Hz, 1H), 3.18 (s, 1H). ¹⁹F NMR (376 MHz, CDCl₃) δ –111.28 to –111.34 (m). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 197.1 (d, *J* = 2.1 Hz), 170.2, 163.0 (d, *J* = 248.5 Hz), 143.2, 140.9, 138.3 (d, *J* = 6.2 Hz), 130.7 (d, *J* = 7.6 Hz), 129.3, 128.7, 128.0, 128.0, 127.7, 126.6, 124.1 (d, *J* = 3.0 Hz), 121.0 (d, *J* = 21.5 Hz), 115.0 (d, *J* = 22.5 Hz), 75.3, 61.3, 51.3, 42.0. HRMS (ESI) *m*/*z*: [M + H]⁺ calcd for C₂₄H₂₁FNO₃ 390.1500; found 390.1504.

(R)-3-(2-(2,6-Difluoro-4-methoxyphenyl)-2-oxoethyl)-5,5-diphenylmorpholin-2-one (3k). Reaction performed on a 0.2 mmol scale utilizing CPA-10 (3.7 mg, 2.5 mol %), 3k was isolated as a white solid, 52.0 mg, 60%, 86% ee, mp 61.5-62.5 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 80:20, 1.0 mL/min, 245 nm): $t_{\rm R}({\rm major}) = 15.98 {\rm min}, t_{\rm R}({\rm minor}) = 18.30 {\rm min}, [\alpha]_{\rm D}^{20} + 74 (c \ 0.1, c)$ CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.56-7.51 (m, 2H), 7.44-7.41 (m, 2H), 7.36-7.24 (m, 6H), 6.54-6.53 (m, 1H), 6.50-6.49 (m, 1H), 5.06 (d, J = 11.6 Hz, 1H), 4.75 (d, J = 11.6 Hz, 1H), 3.86 (s, 3H), 3.82 (dd, J = 7.0, 3.4 Hz, 1H), 3.64-3.59 (m, 1H), 3.58-3.51 (m, 1H), 3.09 (s, 1H). ¹⁹F NMR (376 MHz, CDCl₃) δ -107.51 (s), -107.54 (s). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 194.14 (t, J = 2.4Hz), 170.15, 164.04 (t, J = 15.0 Hz), 162.72 (dd, J = 256.1, 9.9 Hz), 143.29, 140.99, 129.19, 128.70, 127.95, 127.84, 127.66, 126.60, 109.67 (t, J = 16.2 Hz), 99.01 (dd, J = 27.8, 2.5 Hz), 75.15, 61.21, 56.29, 51.50, 47.52 (t, J = 4.3 Hz). HRMS (ESI) m/z: $[M + H]^+$ calcd for C₂₅H₂₂F₂NO₄ 438.1511; found 438.1513.

(*R*)-3-(2-(3-Chlorophenyl)-2-oxoethyl)-5,5-diphenylmorpholin-2one (**3***I*). White solid, 74.7 mg, 92%, 95% ee, mp 89.0–90.0 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 10.55 min, $t_{\rm R}$ (minor) = 13.19 min, $[\alpha]_D^{20}$ +60 (c 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.97 (t, *J* = 1.7 Hz, 1H), 7.87 (d, *J* = 7.8 Hz, 1H), 7.62–7.57 (m, 1H), 7.56–7.52 (m, 2H), 7.45 (t, *J* = 7.7 Hz, 3H), 7.38–7.23 (m, 6H), 5.07 (d, *J* = 11.6 Hz, 1H), 4.74 (d, *J* = 11.6 Hz, 1H), 3.86 (dd, *J* = 7.5, 2.3 Hz, 1H), 3.72 (dd, *J* = 18.5, 2.9 Hz, 1H), 3.61 (dd, *J* = 18.5, 7.8 Hz, 1H), 3.16 (s, 1H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 197.1, 170.2, 143.2, 140.9, 137.8, 135.3, 133.8, 130.3, 129.3, 128.7, 128.5, 128.0, 128.0, 127.7, 126.7, 126.4, 75.3, 61.3, 51.3, 42.0. HRMS (ESI) *m/z*: [M + H]⁺ calcd for C₂₄H₂₁ClNO₃ 406.1204; found 406.1207.

(*R*)-3-(2-(2-Chlorophenyl)-2-oxoethyl)-5,5-diphenylmorpholin-2one (**3m**). White solid, 59.8 mg, 73%, 97% ee, mp 129.5–130.5 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 10.81 min, $t_{\rm R}$ (minor) = 16.32 min, $[\alpha]_D^{2D}$ +80 (c 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.64 (d, *J* = 7.0 Hz, 1H), 7.55 (d, *J* = 6.8 Hz, 2H), 7.46–7.44 (m, 4H), 7.39–7.25 (m, 7H), 5.06 (d, *J* = 11.5 Hz, 1H), 4.78 (d, *J* = 11.5 Hz, 1H), 3.89 (s, 1H), 3.73 (d, *J* = 17.8 Hz, 1H), 3.63 (dd, *J* = 18.3, 6.8 Hz, 1H), 3.10 (s, 1H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 200.7, 170.1, 143.2, 140.9, 137.8, 132.5, 131.4, 130.9, 129.6, 129.1, 128.6, 127.9, 127.8, 127.5, 127.1, 126.5, 75.0, 61.1, 51.5, 45.7. HRMS (ESI) *m/z*: [M + H]⁺ calcd for C₂₄H₂₁ClNO₃ 406.1204; found 406.1206.

(*R*)-3-(2-(3,4-Dichlorophenyl)-2-oxoethyl)-5,5-diphenylmorpholin-2-one (**3n**). White solid, 86.0 mg, 98%, 97% ee, mp 143.4–144.4 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/ min, 245 nm): $t_{\rm R}$ (major) = 16.12 min, $t_{\rm R}$ (minor) = 18.27 min, $[\alpha]_{\rm D}^{20}$ +54 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 8.07 (d, *J* = 1.9 Hz, 1H), 7.80 (dd, *J* = 8.4, 2.0 Hz, 1H), 7.58 (d, *J* = 8.4 Hz, 1H), 7.53 (d, *J* = 7.5 Hz, 2H), 7.44 (t, *J* = 7.6 Hz, 2H), 7.37–7.24 (m, 6H), 5.06 (d, *J* = 11.6 Hz, 1H), 4.73 (d, *J* = 11.6 Hz, 1H), 3.86 (d, *J* = 5.8 Hz, 1H), 3.70 (dd, *J* = 18.4, 2.8 Hz, 1H), 3.58 (dd, *J* = 18.4, 7.8 Hz, 1H), 3.14 (s, 1H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 196.1, 170.1, 143.2, 140.9, 138.6, 135.8, 133.7, 131.1, 130.3, 129.3, 128.8, 128.1, 128.0, 127.6, 127.3, 126.7, 75.3, 61.3, 51.3, 41.9. HRMS (ESI) *m*/*z*: $[M + H]^+$ calcd for C₂₄H₂₀Cl₂NO₃ 440.0815; found 440.0816.

(*R*)-3-(2-(4-Bromophenyl)-2-oxoethyl)-5,5-diphenylmorpholin-2one (**3o**). White solid, 87.4 mg, 97%, 98% ee, mp 167.0–168.0 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 18.00 min, $t_{\rm R}$ (minor) = 22.59 min, $[\alpha]_D^{20}$ +50 (c 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.85 (d, *J* = 8.5 Hz, 2H), 7.65 (d, *J* = 8.5 Hz, 2H), 7.55 (d, *J* = 7.4 Hz, 2H), 7.45 (t, *J* = 7.7 Hz, 2H), 7.38–7.24 (m, 6H), 5.08 (d, *J* = 11.6 Hz, 1H), 4.74 (d, *J* = 11.6 Hz, 1H), 3.85 (dd, *J* = 7.7, 2.7 Hz, 1H), 3.71 (dd, *J* = 18.4, 2.8 Hz, 1H), 3.61 (dd, *J* = 18.4, 7.8 Hz, 1H), 3.17 (s, 1H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 197.3, 170.3, 143.2, 140.9, 135.0, 132.3, 129.8, 129.2, 128.7, 128.0, 127.9, 127.7, 126.6, 75.3, 61.3, 51.3, 41.8. HRMS (ESI) *m/z*: [M + H]⁺ calcd for C₂₄H₂₁BrNO₃ 450.0699; found 450.0701.

(*R*)-3-(2-Oxo-2-(4-(trifluoromethyl)phenyl)ethyl)-5,5-diphenylmorpholin-2-one (*3p*). White solid, 77.5 mg, 88%, 97% ee, mp 150.5–151.5 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 16.07 min, $t_{\rm R}$ (minor) = 21.21 min, $[\alpha]_{\rm D}^{20}$ +70 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 8.11 (d, *J* = 8.1 Hz, 2H), 7.79 (d, *J* = 8.3 Hz, 2H), 7.57–7.55 (m, 2H), 7.48–7.44 (m, 2H), 7.40–7.24 (m, 6H), 5.09 (d, *J* = 11.6 Hz, 1H), 4.76 (d, *J* = 11.7 Hz, 1H), 3.90 (dd, *J* = 7.8, 2.8 Hz, 1H), 3.79 (dd, *J* = 18.5, 2.9 Hz, 1H), 3.67 (dd, *J* = 18.5, 7.8 Hz, 1H), 3.18 (s, 1H). ¹⁹F NMR (376 MHz, CDCl₃) δ –63.18 (s). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 197.4, 170.2, 143.2, 140.9, 138.9, 135.2 (q, *J* = 32.8 Hz), 129.3, 128.8, 128.7, 128.1, 128.0, 127.7, 126.7, 126.0 (q, *J* = 3.7 Hz), 123.7 (q, *J* = 272.8 Hz), 75.3, 61.4, 51.3, 42.2. HRMS (ESI) *m/z*: [M + H]⁺ calcd for C₂₅H₂₁F₃NO₃ 440.1468; found 440.1471.

(R)-3-(2-Oxo-2-(3-(trifluoromethyl)phenyl)ethyl)-5,5-diphenylmorpholin-2-one (**3***q*). White solid, 76.5 mg, 87%, 94% ee, mp 91.0– 92.0 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 8.45 min, $t_{\rm R}$ (minor) = 10.79 min, $[\alpha]_{\rm D}^{20}$ +60 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 8.27 (s, 1H), 8.18 (d, *J* = 7.8 Hz, 1H), 7.88 (d, *J* = 7.7 Hz, 1H), 7.66 (t, *J* = 7.8 Hz, 1H), 7.55 (d, *J* = 7.6 Hz, 2H), 7.46 (t, *J* = 7.6 Hz, 2H), 7.39–7.26 (m, 6H), 5.08 (d, *J* = 11.6 Hz, 1H), 4.75 (d, *J* = 11.6 Hz, 1H), 3.90 (d, *J* = 5.6 Hz, 1H), 3.17 (s, 1H). ¹⁹F NMR (376 MHz, CDCl₃) δ -62.85 (s). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 197.0, 170.2, 143.2, 140.9, 136.7, 131.7 (q, *J* = 33.0 Hz), 131.5, 130.3 (q, *J* = 3.5 Hz), 129.7, 129.3, 128.8, 128.1, 128.0, 127.7, 126.7, 125.2 (q, *J* = 3.8 Hz),123.7 (q, *J* = 272.8 Hz), 75.3, 61.3, 51.3, 42.0. HRMS (ESI) *m*/z: [M + H]⁺ calcd for C₂₅H₂₁F₃NO₃ 440.1468; found 440.1469.

(*R*)-3-(2-(4-Nitrophenyl)-2-oxoethyl)-5,5-diphenylmorpholin-2one (**3***r*). White solid, 65.7 mg, 80%, 98% ee, mp 168.0–169.0 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 50:50, 1.0 mL/min, 245 nm): $t_{\rm R}$ (major) = 19.25 min, $t_{\rm R}$ (minor) = 27.06 min, $[\alpha]_D^{20}$ +60 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 8.32 (d, J = 8.7 Hz, 2H), 8.13 (d, J = 8.7 Hz, 2H), 7.52 (d, J = 7.5 Hz, 2H), 7.43 (t, J = 7.6 Hz, 2H), 7.38–7.21 (m, 6H), 5.05 (d, J = 11.7 Hz, 1H), 4.73 (d, J = 11.7 Hz, 1H), 3.92–3.86 (m, 1H), 3.76 (dd, J = 18.5, 2.7 Hz, 1H), 3.65 (dd, J = 18.5, 7.6 Hz, 1H), 3.10 (s, 1H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 196.8, 170.1, 150.8, 143.1, 140.9, 140.5, 129.4, 129.2, 128.7, 128.1, 128.0, 127.6, 126.6, 124.1, 75.2, 61.3, 51.2, 42.3. HRMS (ESI) m/z: [M + H]⁺ calcd for C₂₄H₂₁N₂O₅ 417.1445; found 417.1446.

(*R*)-3-(2-(*Naphthalen-2-yl*)-2-oxoethyl)-5,5-diphenylmorpholin-2-one (**3s**). White solid, 77.6 mg, 92%, 98% ee, mp 119.0–120.0 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 80:20, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 22.63 min, $t_{\rm R}$ (minor) = 25.75 min, $[\alpha]_{\rm D}^{20}$ +42 (c 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 8.55 (s, 1H), 8.06 (dd, *J* = 8.6, 1.7 Hz, 1H), 8.00 (d, *J* = 8.0 Hz, 1H), 7.96–7.89 (m, 2H), 7.69–7.57 (m, 4H), 7.47 (t, *J* = 7.7 Hz, 2H), 7.40–7.25 (m, 6H), 5.12 (d, *J* = 11.6 Hz, 1H), 4.79 (d, *J* = 11.6 Hz, 1H), 3.98–3.89 (m, 2H), 3.81 (dd, *J* = 18.4, 8.2 Hz, 1H), 3.31 (s, 1H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 198.2, 170.5, 143.3, 141.0, 136.0, 133.6, 132.6, 130.4, 129.8, 129.2, 129.0, 128.8, 128.7, 128.0, 127.9, 127.7, 127.1, 126.7, 123.6, 75.3, 61.3, 51.5, 41.9. HRMS (ESI) m/z: $[M + H]^+$ calcd for C₂₈H₂₄NO₃ 422.1751; found 422.1741.

(*R*)-3-(2-(*Naphthalen-1-yl*)-2-oxoethyl)-5,5-diphenylmorpholin-2-one (**3t**). White solid, 53.6 mg, 64%, 97% ee, mp 171.5–172.5 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 12.19 min, $t_{\rm R}$ (minor) = 17.62 min, $[\alpha]_{\rm D}^{20}$ +54 (c 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 8.65 (d, J = 8.5 Hz, 1H), 7.97–7.85 (m, 2H), 7.79 (d, J = 7.9 Hz, 1H), 7.54–7.50 (m, 1H), 7.47–7.39 (m, 4H), 7.33 (t, J = 7.6 Hz, 2H), 7.26–7.14 (m, 6H), 4.99 (d, J = 11.7 Hz, 1H), 4.70 (d, J = 11.7 Hz, 1H), 3.81 (dd, J= 7.2, 3.2 Hz, 1H), 3.71 (dd, J = 18.1, 3.2 Hz, 1H), 3.64 (dd, J = 18.1, 7.2 Hz, 1H), 3.13 (s, 1H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 202.0, 170.5, 143.3, 141.0, 134.5, 134.1, 133.8, 130.3, 129.2, 128.7, 128.7, 128.5, 128.0, 127.9, 127.7, 126.8, 126.6, 125.9, 124.5, 75.2, 61.3, 51.8, 44.6. HRMS (ESI) m/z: [M + H]⁺ calcd for C₂₈H₂₄NO₃ 422.1751; found 422.1747.

(*R*)-3-(2-oxo-2-(thiophen-2-yl)ethyl)-5,5-diphenylmorpholin-2one (**3u**). White solid, 69.7 mg, 92%, 96% ee, mp 113.0–114.0 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 11.59 min, $t_{\rm R}$ (minor) = 17.51 min, $[\alpha]_D^{20}$ +66 (c 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.81–7.76 (m, 1H), 7.72–7.66 (m, 1H), 7.53 (d, *J* = 7.5 Hz, 2H), 7.43 (t, *J* = 7.6 Hz, 2H), 7.37–7.23 (m, 6H), 7.16 (dd, *J* = 4.7, 4.0 Hz, 1H), 5.06 (d, *J* = 11.6 Hz, 1H), 4.72 (d, *J* = 11.6 Hz, 1H), 3.85 (dd, *J* = 7.8, 2.8 Hz, 1H), 3.71 (dd, *J* = 18.1, 2.8 Hz, 1H), 3.61 (dd, *J* = 18.1, 7.9 Hz, 1H), 3.17 (s, 1H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 191.1, 170.1, 143.3, 143.2, 140.9, 134.6, 132.9, 129.2, 128.7, 128.5, 128.0, 127.9, 127.7, 126.6, 75.3, 61.3, 51.4, 42.1. HRMS (ESI) *m/z*: [M + H]⁺ calcd for C₂₂H₂₀NO₃S 378.1158; found 378.1166.

(*R*)-3-(2-Oxo-2-(thiophen-3-yl)ethyl)-5,5-diphenylmorpholin-2one (**3**v). White solid, 73.2 mg, 97%, 98% ee, mp 127.5–128.5 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 13.15 min, $t_{\rm R}$ (minor) = 21.87 min, $[\alpha]_{20}^{20}$ +66 (c 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 8.13 (dd, J = 2.8, 1.1 Hz, 1H), 7.58–7.49 (m, 3H), 7.43 (t, J = 7.7 Hz, 2H), 7.37–7.22 (m, 7H), 5.07 (d, J = 11.6 Hz, 1H), 4.72 (d, J = 11.6 Hz, 1H), 3.83 (d, J = 5.5 Hz, 1H), 3.66 (dd, J = 18.2, 2.9 Hz, 1H), 3.57 (dd, J = 18.3, 7.8 Hz, 1H), 3.22 (s, 1H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 192.5, 170.3, 143.2, 141.5, 140.9, 133.0, 129.2, 128.7, 128.0, 127.9, 127.7, 126.9, 126.8, 126.6, 75.3, 61.2, 51.3, 42.8. HRMS (ESI) m/z: [M + H]⁺ calcd for C₂₂H₂₀NO₃S 378.1158; found 378.1161.

(*R*)-3-(2-(*Furan-2-yl*)-2-oxoethyl)-5,5-diphenylmorpholin-2-one (*3w*). Reaction performed on a 0.2 mmol scale utilizing 10 mol % of CPA-4, 3v was isolated as a white solid, 38.6 mg, 44%, 96% ee, mp 56.0–57.0 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 11.21 min, $t_{\rm R}$ (minor) = 14.44 min, $[\alpha]_{\rm D}^{20}$ +52 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.62 (s, 1H), 7.51 (d, *J* = 7.5 Hz, 2H), 7.42 (t, *J* = 7.6 Hz, 2H), 7.35– 7.22 (m, 7H), 6.57 (dd, *J* = 3.5, 1.6 Hz, 1H), 5.03 (d, *J* = 11.6 Hz, 1H), 4.71 (d, *J* = 11.6 Hz, 1H), 3.83 (dd, *J* = 7.8, 3.0 Hz, 1H), 3.60 (dd, *J* = 18.3, 3.0 Hz, 1H), 3.50 (dd, *J* = 18.3, 7.9 Hz, 1H), 3.17 (s, 1H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 187.2, 170.2, 152.3, 147.1, 143.3, 141.0, 129.2, 128.7, 128.0, 127.9, 127.7, 126.7, 118.1, 112.7, 75.3, 61.3, 51.1, 41.3. HRMS (ESI) *m*/*z*: [M + H]⁺ calcd for C₂₂H₂₀NO₄ 362.1387; found 362.1389.

(*R*)-3-(2-Oxo-4-phenylbutyl)-5,5-diphenylmorpholin-2-one (**3**x). Light yellow solid, 52.9 mg, 66%, 91% ee, mp 151.5–152.5 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 11.00 min, $t_{\rm R}$ (minor) = 13.72 min, $[\alpha]_D^{20}$ +56 (c 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.46 (d, J = 7.4 Hz, 2H), 7.39 (t, J = 7.6 Hz, 2H), 7.34–7.23 (m, 8H), 7.22–7.17 (m, 3H), 5.00 (d, J = 11.7 Hz, 1H), 4.66 (d, J = 11.7 Hz, 1H), 3.67–3.61 (m, 1H), 3.14–3.00 (m, 2H), 2.97 (s, 1H), 2.92 (t, J = 7.5 Hz, 2H), 2.80 (t, J = 7.4 Hz, 2H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 208.6, 170.3, 143.2, 140.9, 140.6, 129.2, 128.7, 128.7, 128.4, 128.0, 127.9, 127.6, 126.6, 126.4, 75.1, 61.1, 51.1, 45.4, 44.5, 29.7. HRMS (ESI) m/z: [M + H]⁺ calcd for C₂₆H₂₆NO₃ 400.1907; found 400.1905.

(R)-3-(2-Oxohexyl)-5,5-diphenylmorpholin-2-one (**3y**). White solid, 63.4 mg, 90%, 95% ee, mp 93.5–94.5 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 80:20, 0.8 mL/min, 245 nm):

 $t_{\rm R}$ (major) = 8.78 min, $t_{\rm R}$ (minor) = 10.87 min, $[\alpha]_{20}^{20}$ +120 (c 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.48 (d, J = 7.4 Hz, 2H), 7.39 (t, J = 7.6 Hz, 2H), 7.32–7.22 (m, 6H), 5.01 (d, J = 11.6 Hz, 1H), 4.67 (d, J = 11.6 Hz, 1H), 3.64 (s, 1H), 3.15–3.07 (m, 2H), 3.05 (s, 1H), 2.47 (t, J = 7.4 Hz, 2H), 1.67–1.49 (m, 2H), 1.41–1.19 (m, 2H), 0.92 (t, J = 7.3 Hz, 3H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 209.8, 170.3, 143.3, 141.0, 129.2, 128.7, 127.9, 127.8, 127.6, 126.5, 75.2, 61.1, 51.2, 45.2, 42.8, 25.9, 22.4, 14.0. HRMS (ESI) m/z: [M + H]⁺ calcd for C₂₂H₂₆NO₃ 352.1907; found 352.1906.

(*R*)-3-(3,3-Dimethyl-2-oxobutyl)-5,5-diphenylmorpholin-2-one (**3z**). White solid, 61.8 mg, 88%, 95% ee, mp 183.0–184.0 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 95:5, 1.0 mL/min, 245 nm): $t_{\rm R}$ (major) = 13.13 min, $t_{\rm R}$ (minor) = 21.49 min, $[\alpha]_{\rm D}^{20}$ +124 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.48–7.43 (m, 2H), 7.39–7.35 (m, 2H), 7.31–7.18 (m, 6H), 5.00 (d, *J* = 11.6 Hz, 1H), 4.64 (d, *J* = 11.6 Hz, 1H), 3.59 (s, 1H), 3.22–3.10 (m, 2H), 3.01 (s, 1H), 1.16 (s, 9H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 215.2, 170.5, 143.3, 140.9, 129.2, 128.7, 127.9, 127.8, 127.7, 126.5, 75.2, 61.1, 51.3, 44.3, 40.2, 26.6. HRMS (ESI) *m/z*: [M + H]⁺ calcd for C₂₂H₂₆NO₃ 352.1907; found 352.1903.

(*R*)-3-(2-*Cyclopropyl*-2-oxoethyl)-5,5-diphenylmorpholin-2-one (**3a**'). Reaction performed on a 0.2 mmol scale utilizing *N*-(1-cyclopropylvinyl)acetamide **2z** (75.1 mg, 3.0 equiv); **3z** was isolated as a white solid, 40.3 mg, 60%, 95% ee, mp 95.5–96.5 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 85:15, 1.0 mL/min, 245 nm): $t_{\rm R}$ (major) = 9.59 min, $t_{\rm R}$ (minor) = 10.91 min, [α]_D²⁰+116 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.50 (d, *J* = 7.4 Hz, 2H), 7.41 (t, *J* = 7.6 Hz, 2H), 7.36–7.23 (m, 6H), 5.05 (d, *J* = 11.6 Hz, 1H), 4.67 (d, *J* = 11.6 Hz, 1H), 3.65 (dd, *J* = 6.7, 3.6 Hz, 1H), 3.33 (dd, *J* = 18.3, 3.5 Hz, 1H), 3.27 (dd, *J* = 18.4, 6.8 Hz, 1H), 3.10 (s, 1H), 2.00–1.97 (m, 1H), 1.15–1.04 (m, 2H), 1.01–0.95 (m, 2H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 209.3, 170.3, 143.3, 140.9, 129.2, 128.7, 128.0, 127.8, 127.7, 126.5, 75.3, 61.1, 51.2, 45.8, 21.0, 11.5, 11.5. HRMS (ESI) *m*/*z*: [M + H]⁺ calcd for C₂₁H₂₂NO₃ 336.1594; found 336.1596.

(*R*)-3-(2-*Cyclohexyl*-2-oxoethyl)-5,5-diphenylmorpholin-2-one (**3b**'). White solid, 72.6 mg, 96%, 98% ee, mp 152.2–153.2 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 90:10, 1.0 mL/min, 245 nm): $t_{\rm R}$ (major) = 12.24 min, $t_{\rm R}$ (minor) = 15.76 min, $[\alpha]_{\rm D}^{20}$ +110 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.51–7.46 (m, 2H), 7.40 (t, *J* = 7.6 Hz, 2H), 7.33–7.21 (m, 6H), 5.02 (d, *J* = 11.6 Hz, 1H), 4.66 (d, *J* = 11.6 Hz, 1H), 3.62 (s, 1H), 3.20–3.07 (m, 2H), 3.06 (s, 1H), 2.44–2.33 (m, 1H), 1.89 (t, *J* = 9.2 Hz, 2H), 1.81–1.78 (m, 2H), 1.68 (d, *J* = 11.4 Hz, 1H), 1.42–1.18 (m, 5H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 212.9, 170.4, 143.3, 141.0, 129.2, 128.7, 128.0, 127.8, 127.7, 126.6, 75.2, 61.1, 51.2, 50.9, 43.3, 28.6, 28.5, 25.9, 25.7, 25.7. HRMS (ESI) *m*/*z*: [M + H]⁺ calcd for C₂₄H₂₈NO₃ 378.2064; found 378.2071.

(*R*,*E*)-3-(2-Oxo-4-phenylbut-3-en-1-yl)-5,5-diphenylmorpholin-2one (*3c*'). Reaction mixture stirred at 0 °C for 12 h and then heated at 40 °C for 1 h; **3b**' was isolated as a white solid, 47.7 mg, 60%, 90% ee, mp 146.2–147.2 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 14.43 min, $t_{\rm R}$ (minor) = 16.74 min, [α]_D²⁰ +44 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.62 (d, *J* = 16.3 Hz, 1H), 7.58–7.51 (m, 4H), 7.43–7.41 (m, 5H), 7.35–7.22 (m, 6H), 6.75 (d, *J* = 16.2 Hz, 1H), 5.04 (d, *J* = 11.6 Hz, 1H), 4.70 (d, *J* = 11.6 Hz, 1H), 3.76 (s, 1H), 3.44 (dd, *J* = 18.1, 2.7 Hz, 1H), 3.35 (dd, *J* = 18.2, 7.6 Hz, 1H), 3.19 (s, 1H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 198.1, 170.4, 144.2, 143.3, 141.0, 134.2, 131.1, 129.2, 128.7, 128.6, 128.0, 127.9, 127.7, 126.6, 125.7, 75.2, 61.2, 51.4, 43.4. HRMS (ESI) *m*/*z*: [M + H]⁺ calcd for C₂₆H₂₄NO₃ 398.1751; found 398.1749.

(*R*)-3-(4-Methyl-2-oxopent-3-en-1-yl)-5,5-diphenylmorpholin-2one (**3**d'). White solid, 64.7 mg, 93%, 99% ee, mp 88.7–89.7 °C, HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 80:20, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 8.79 min, $t_{\rm R}$ (minor) = 10.61 min, $[\alpha]_{\rm D}^{20}$ +90 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.52 (d, *J* = 7.5 Hz, 2H), 7.40 (t, *J* = 7.6 Hz, 2H), 7.32–7.23 (m, 6H), 6.09 (s, 1H), 5.07 (d, *J* = 11.6 Hz, 1H), 4.71 (d, *J* = 11.6 Hz, 1H), 3.64 (d, *J* = 4.0 Hz, 1H), 3.21–3.05 (m, 3H), 2.17 (s, 3H), 1.92 (s, 3H). ¹³C{1H} NMR (100 MHz, CDCl₃) δ 198.3, 170.6, 157.6, 143.4, 140.9, 129.2, 128.7, 127.9, 127.8, 127.7, 126.5, 123.3, 75.3, 61.0, 51.4, 46.5, 28.0, 21.2. HRMS (ESI) *m*/*z*: [M + H]⁺ calcd for C₂₂H₂₄NO₃ 350.1751; found 350.1750.

4-Acetyl-5,5-dimethyl-3-(2-oxo-2-phenylethyl)morpholin-2-one (**3**'). Reaction performed on a 0.2 mmol scale utilizing the starting material 5,5-dimethyl-5,6-dihydro-2H-1,4-oxazin-2-one 1'. White solid, 24.2 mg, 42%, 96% ee, mp 54.6–55.6 °C, HPLC (DAICEL Chiralpak OD-H, hexane/IPA = 70:30, 1.0 mL/min, 245 nm): $t_{\rm R}$ (major) = 19.79 min, $t_{\rm R}$ (minor) = 16.95 min, $[\alpha]_{\rm D}^{2D}$ -40 (*c* 1.0, CH₂Cl₂); ¹H NMR (400 MHz, CDCl₃) δ 7.99–7.88 (m, 2H), 7.61 (t, *J* = 7.4 Hz, 1H), 7.49 (t, *J* = 7.7 Hz, 2H), 5.31 (dd, *J* = 7.9, 4.4 Hz, 1H), 4.47 (d, *J* = 12.4 Hz, 1H), 4.00 (d, *J* = 12.4 Hz, 1H), 3.64 (dd, *J* = 16.6, 7.9 Hz, 1H), 3.33 (dd, *J* = 16.6, 4.3 Hz, 1H), 2.15 (s, 3H), 1.58 (s, 3H), 1.54 (s, 3H). ¹³C NMR (100 MHz, CDCl₃) δ 194.4, 170.8, 168.5, 135.9, 134.2, 129.1, 128.4, 74.8, 54.8, 53.4, 43.7, 24.3, 24.1, 22.8. HRMS (ESI) *m/z*: [M + H]⁺ calcd for C₁₆H₁₉NNaO₄ 312.1206; found 312.1210.

Control Experiment for the Model Reaction without Water. To a 25 mL Schlenk flask equipped with a stirring bar were added 5,5diphenyl-5,6-dihydro-2*H*-1,4-oxazin-2-one **1** (50.2 mg, 0.2 mmol, 1.0 equiv), *N*-(1-phenylvinyl)acetamide **2a** (48.4 mg, 0.3 mmol, 1.5 equiv), 4 Å MS (100 mg), and chiral phosphoric acid **CPA-4** (2.9 mg, 2.5 mol %). The flask was vacuumed and backfilled with Ar three times. Then dry toluene (3 mL) was added at 0 °C, and the resulting mixture was stirred at the same temperature for 12 h until completion indicated by thin layer chromatography (TLC). Afterward, the reaction mixture was concentrated under vacuum to yield the crude expected product which was subjected to column chromatography on silica gel (PE/EA = 3:1 to 1:1 as the eluent) to give the product **4a**.

Procedure for the preparation of the racemic products 4a. To a 25 mL Schlenk flask equipped with a stirring bar were added 5,5diphenyl-5,6-dihydro-2*H*-1,4-oxazin-2-one 1 (50.2 mg, 0.2 mmol, 1.0 equiv), *N*-(1-phenylvinyl)acetamide 2a (48.4 mg, 0.3 mmol, 1.5 equiv), 4 Å MS (100 mg), and racmic 1,1'-binaphthyl-2,2'-diyl hydrogenphosphate (14.0 mg, 20 mol %). The flask was vacuumed and backfilled with Ar for three times. Then dry toluene (3 mL) was added at 0 °C, and the resulting mixture was stirred at the same temperature for 24 h until completion indicated by thin layer chromatography (TLC). Afterward, the reaction mixture was concentrated under vacuum to yield the crude expected product which was subjected to column chromatography on silica gel (PE/EA = 3:1 to 1:1 as the eluent) to give the racemic product *Z*-4a and *E*-4a.

(*R*,*Z*)-*N*-(2-(2-Oxo-5,5-*dip henylmorpholin*-3-*yl*)-1-*phenylvinyl*)acetamide (**Z**-4*a*). White solid, 52.6 mg, 64%, 50% ee, mp 125.0– 126.0 °C, *R_f* = 0.3 (petroleum ether/EtOAc 3:1), HPLC (DAICEL Chiralpak IC, hexane/IPA = 90:10, 1.0 mL/min, 245 nm): $t_{\rm R}$ (major) = 18.65 min, $t_{\rm R}$ (minor) = 23.86 min, $[\alpha]_{\rm D}^{20}$ +10 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CD₂Cl₂) δ 7.56 (d, *J* = 17.7 Hz, 1H), 7.45 (t, *J* = 6.6 Hz, 4H), 7.42–7.26 (m, 11H), 5.94 (d, *J* = 8.1 Hz, 1H), 4.99 (d, *J* = 11.5 Hz, 1H), 4.59 (d, *J* = 11.5 Hz, 1H), 4.15 (dt, *J* = 13.7, 6.9 Hz, 1H), 3.33 (d, *J* = 11.1 Hz, 1H), 1.96 (d, *J* = 6.0 Hz, 3H). ¹³C{1H} NMR (100 MHz, CD₂Cl₂) δ 169.7, 169.6, 143.4, 141.5, 138.4, 137.3, 129.3, 129.1, 128.9, 128.8, 128.2, 128.1, 128.1, 127.1, 126.5, 120.9, 75.9, 61.3, 54.2, 23.6. HRMS (ESI) *m*/*z*: [M + H]⁺ calcd for C₂₆H₂₅N₂O₃ 413.1860; found 413.1865.

(*R*,*E*)-*N*-(2-(2-Oxo-5,5-diphenylmorpholin-3-yl)-1-phenylvinyl)acetamide (*E*-4a). White solid, 17.5 mg, 21%, 95% ee, mp 85.0–86.0 °C, *R_f* = 0.1 (petroleum ether/EtOAc 3:1), HPLC (DAICEL Chiralpak AD-H, hexane/IPA = 70:30, 0.8 mL/min, 245 nm): $t_{\rm R}$ (major) = 5.61 min, $t_{\rm R}$ (minor) = 6.88 min, $[\alpha]_{\rm D}^{20}$ +26 (*c* 0.1, CH₂Cl₂); ¹H NMR (400 MHz, CD₂Cl₂) δ 7.38–7.23 (m, 10H), 7.21–7.15 (m, 5H), 6.75 (s, 1H), 6.71 (d, *J* = 9.4 Hz, 1H), 4.87 (d, *J* = 11.7 Hz, 1H), 4.60 (d, *J* = 11.7 Hz, 1H), 3.82 (d, *J* = 9.5 Hz, 1H), 2.28 (s, 1H), 2.03 (s, 3H). ¹³C{1H} NMR (100 MHz, CD₂Cl₂) δ 169.9, 169.5, 143.7, 141.6, 140.4, 135.9, 129.4, 129.1, 129.0, 128.9, 128.2, 127.7, 127.3, 126.9, 111.3, 75.3, 61.5, 54.5, 24.9. HRMS (ESI) *m/z*: [M + H]⁺ calcd for C₂₆H₂₅N₂O₃ 413.1860; found 413.1864.

Gram-Scale Experiment. To a 250 mL Schlenk flask equipped with a stirring bar were added 5,5-diphenyl-5,6-dihydro-2H-1,4-

oxazin-2-one 1 (1.0 g, 4.0 mmol, 1.0 equiv), N-(1-phenylvinyl)acetamide 2a (0.97 g, 6.0 mmol, 1.5 equiv), and chiral phosphoric acid CPA-4 (58.5 mg, 2.5 mol %). Then toluene (60 mL) and H₂O (0.36 mL, 5.0 equiv) were added successively at 0 °C, and the resulting mixture was stirred at the same temperature for 5 h until the disappearance of the starting material as monitored by thin layer chromatography (TLC). Afterward, the mixture was extracted with ethyl acetate three times, and the combined organic phase was dried over Na₂SO₄. After filtration, the filtrate was concentrated under vacuum to yield the crude expected product which was subjected to column chromatography on silica gel (PE/EA = 10:1 as the eluent) to give the pure product 3a (1.38 g, 93%, 97% ee).

Preparation of Optically Active Unnatural *α***-Amino Acids. 3** (0.2 mmol, 1.0 equiv) and 8 mg of 20% Pd(OH)₂/C were weighed into a screw-cap vial, and then EtOH/H₂O (5 mL, v/v = 2:1) was added, followed by 50% HBF₄ (25 μL, 0.21 mmol, 1.05 equiv). The vial was placed in an autoclave, and the mixture was stirred at 40 °C under 20 bar of H₂ for 20 h. In the case of 8c-d, it was stirred at 55 °C under 35 bar of H₂ for 24 h. After cooling to room temperature, the crude reaction mixture was filtrated through kieselguhr and diluted with 20 mL of water. The aqueous layer was washed with CH₂Cl₂ (2 × 20 mL) and hexane (2 × 10 mL) and then concentrated under vacuum to obtain the desired amino *α*-amino acids **8a-b** and **8e**.

(*R*)-2-Amino-5,5-dimethyl-4-oxohexanoic acid HBF4-salt (**8***a*). Yellow solid, 49.6 mg, 95%, $[\alpha]_{20}^{20}$ –10 (*c* 0.1, MeOH); ¹H NMR (400 MHz, D₂O) δ 4.34 (s, 1H), 3.49 (d, *J* = 18.2 Hz, 1H), 3.39 (d, *J* = 19.2 Hz, 1H), 1.17 (s, 9H). ¹⁹F NMR (376 MHz, D₂O) δ –150.31 (s), –150.37 (s). ¹³C{1H} NMR (100 MHz, D₂O) δ 217.4, 171.5, 48.8, 43.8, 36.7, 25.3. HRMS (ESI) *m*/*z*: $[M - BF_4^-]^+$ calcd for C₈H₁₆NO₃ 174.1125; found 174.1128.

(*R*)-2-Amino-4-cyclohexyl-4-oxobutanoic acid HBF4-salt (**8b**). Pale yellow solid, 43.1 mg, 75%, $[\alpha]_{D}^{20} - 12$ (*c* 0.1, MeOH); ¹H NMR (400 MHz, D₂O) δ 4.33 (t, *J* = 4.6 Hz, 1H), 3.47–3.30 (m, 2H), 2.57 (s, 1H), 1.90–1.88 (m, 2H), 1.76 (s, 2H), 1.67 (d, *J* = 11.9 Hz, 1H), 1.37–1.22 (m, 5H). ¹⁹F NMR (376 MHz, D₂O) δ –150.30 (s), -150.36 (s). ¹³C{1H} NMR (100 MHz, D₂O) δ 215.2, 171.6, 50.1, 48.7, 39.5, 28.0, 27.8, 25.3, 25.0, 25.0. HRMS (ESI) *m/z*: [M – BF₄⁻]⁺ calcd for C₁₀H₁₈NO₃ 200.1281; found 200.1283.

(*R*)-2-Amino-4-phenylbutanoic acid HBF4-salt (8c). Yellow solid, 37.7 mg, 67%, $[\alpha]_{D}^{20} - 22$ (c 0.1, MeOH); ¹H NMR (400 MHz, D₂O) δ 7.35 (d, J = 6.4 Hz, 2H), 7.28 (d, J = 6.5 Hz, 3H), 4.06 (s, 1H), 2.77–2.76 (m, 2H), 2.26–2.18 (m, 2H). ¹⁹F NMR (376 MHz, D₂O) δ -150.34 (s), -150.40 (s). ¹³C{1H} NMR (100 MHz, D₂O) δ 171.8, 140.1, 128.8, 128.5, 126.7, 52.4, 31.5, 30.3. HRMS (ESI) *m/z*: [M – BF₄⁻]⁺ calcd for C₁₀H₁₄NO₂ 180.1019; found 180.1026.

(*R*)-2-Amino-4-(4-methoxyphenyl)butanoic acid HBF4-salt (8d). Pale yellow solid, 41.3 mg, 66%, $[\alpha]_{20}^{D}$ –16 (*c* 0.1, MeOH); ¹H NMR (400 MHz, D₂O) δ 7.18 (d, *J* = 8.2 Hz, 2H), 6.89 (d, *J* = 8.3 Hz, 2H), 4.04 (t, *J* = 6.1 Hz, 1H), 3.74 (s, 3H), 2.72–2.62 (m, 2H), 2.28–1.98 (m, 2H). ¹⁹F NMR (376 MHz, D₂O) δ –150.35 (s), –150.40 (s). ¹³C{1H} NMR (100 MHz, D₂O) δ 171.9, 157.4, 132.6, 129.6, 114.2, 55.4, 52.4, 31.7, 29.4. HRMS (ESI) *m*/*z*: $[M - BF_4^-]^+$ calcd for C₁₁H₁₆NO₃ 210.1125; found 210.1126.

(*R*)-2-Amino-4-(4-methoxyphenyl)butanoic acid HBF4-salt (**8e**). Pale yellow solid, 35.1 mg, 67%, $[\alpha]_{20}^{D}$ -18 (*c* 0.1, MeOH); ¹H NMR (400 MHz, D₂O) δ 6.70 (s, 1H), 6.67 (s, 1H), 4.49 (t, *J* = 5.0 Hz, 1H), 3.88 (s, 3H), 3.81-3.70 (m, 2H). ¹⁹F NMR (377 MHz, D₂O) δ -107.81 (s), -107.85 (s), -150.39 (s), -150.43 to -150.45 (m). ¹³C{1H} NMR (100 MHz, D₂O) δ 194.29, 171.46, 164.91 (t, *J* = 15.9 Hz), 162.74 (dd, *J* = 255.6, 9.6 Hz), 107.69 (t, *J* = 14.8 Hz), 99.18 (dd, *J* = 27.6, 2.4 Hz), 56.42, 48.96, 43.26 (t, *J* = 5.4 Hz). HRMS (ESI) *m*/*z*: [M - BF₄⁻]⁺ calcd for C₁₁H₁₂F₂NO₄ 260.0729; found 260.0730.

ASSOCIATED CONTENT

G Supporting Information

The Supporting Information is available free of charge at https://pubs.acs.org/doi/10.1021/acs.joc.0c00436.

Additional experimental information, HPLC traces, and NMR spectrum (PDF) Crystallographic data for 31 (CIF)

Crystallographic data for Z-4a (CIF)

Crystallographic data for E-4a (CIF)

Accession Codes

CCDC 1914728 (31), 1914731 (Z-4a), and 1914733 (E-4a) contain the supplementary crystallographic data for this paper. These data can be obtained free of charge via www.ccdc.cam. ac.uk/data_request/cif.

AUTHOR INFORMATION

Corresponding Authors

- Jun-An Ma Department of Chemistry, Tianjin Key Laboratory of Molecular Optoelectronic Sciences, and Tianjin Collaborative Innovation Center of Chemical Science & Engineering, Tianjin University, Tianjin 300072, P. R. of China; Joint School of NUS & TJU, International Campus of Tianjin University, Fuzhou 350207, P. R. of China; ◎ orcid.org/0000-0002-3902-6799; Email: majun_an68@tju.edu.cn
- Fa-Guang Zhang Department of Chemistry, Tianjin Key Laboratory of Molecular Optoelectronic Sciences, and Tianjin Collaborative Innovation Center of Chemical Science & Engineering, Tianjin University, Tianjin 300072, P. R. of China; Joint School of NUS & TJU, International Campus of Tianjin University, Fuzhou 350207, P. R. of China;
 orcid.org/0000-0002-0251-0456; Email: zhangfg1987@ tju.edu.cn

Authors

- Yue Zhang Department of Chemistry, Tianjin Key Laboratory of Molecular Optoelectronic Sciences, and Tianjin Collaborative Innovation Center of Chemical Science & Engineering, Tianjin University, Tianjin 300072, P. R. of China
- Jun-Kuan Li Department of Chemistry, Tianjin Key Laboratory of Molecular Optoelectronic Sciences, and Tianjin Collaborative Innovation Center of Chemical Science & Engineering, Tianjin University, Tianjin 300072, P. R. of China

Complete contact information is available at: https://pubs.acs.org/10.1021/acs.joc.0c00436

Notes

The authors declare no competing financial interest.

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accounting for the observed low ee of compound Z-4a. In addition, preliminary computational studies show that Z-4a is calculated to be energetically more stable by 4.5 kcal mol⁻¹ relative to *E*-4a, which is consistent with the experimental result. However, further combined experimental and computational studies are still needed to fully elucidate the mechanistic picture. See the SI for details.

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