

Enantioselective Synthesis of Allylboronates and Allylic Alcohols by Copper-Catalyzed 1,6-Boration**

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Abstract: Chiral secondary allylboronates are obtained in high enantioselectivities and 1,6:1,4 ratios by the copper-catalyzed 1,6-boration of electron-deficient dienes with bis(pinacolato)-diboron ($B_2(\text{pin})_2$). The reactions proceed efficiently using catalyst loadings as low as 0.0049 mol %. The allylboronates may be oxidized to the allylic alcohols, and can be used in stereoselective aldehyde allylboration. This process was applied to a concise synthesis of atorvastatin, in which the key 1,6-boration was performed using only a 0.02 mol % catalyst loading.

Enantioselective transition-metal-catalyzed reactions have transformed the way in which enantiomerically enriched chiral compounds can be prepared. However, the majority of industrial-scale catalytic asymmetric processes developed to date employ precious second- or third-row transition metals that are costly and limited in availability.^[1] Moreover, the chiral ligands employed in these reactions are often expensive. Therefore, new enantioselective reactions that are catalyzed by earth-abundant metals, and that proceed efficiently at very low catalyst loadings to minimize the quantity of chiral ligand employed, are in high demand.

Given the ability of electron-deficient dienes to serve as effective substrates for various catalytic asymmetric 1,6-addition reactions,^[2,3] we became interested in the enantioselective 1,6-boration of $\alpha,\beta,\gamma,\delta$ -unsaturated carbonyl compounds as a potential method to prepare functionalized chiral allylboronates^[4] and allylic secondary alcohols,^[5] which are versatile building blocks for synthesis. Although enantioselective 1,4-borations of electron-deficient alkenes are well-

established using chiral catalysts based upon copper,^[6–8] other metals,^[9] or by using organocatalysts,^[10] the enantioselective 1,6-boration of electron-deficient dienes is not well-developed. Progress has been made in related processes, such as enantioselective copper-catalyzed monoboration^[4b] and platinum-catalyzed 1,4-diboration of 1,3-dienes.^[11] Kobayashi and co-workers also recently reported four examples of enantioselective Cu^{II} -catalyzed 1,6-borations of $\alpha,\beta,\gamma,\delta$ -unsaturated cyclic ketones with 33–89 % *ee*, using a 5 mol % catalyst loading.^[12] However, these substrates were disubstituted at the β -position, and acyclic $\alpha,\beta,\gamma,\delta$ -unsaturated carbonyls lacking an additional group at the β -carbon underwent exclusive 1,4-boration.

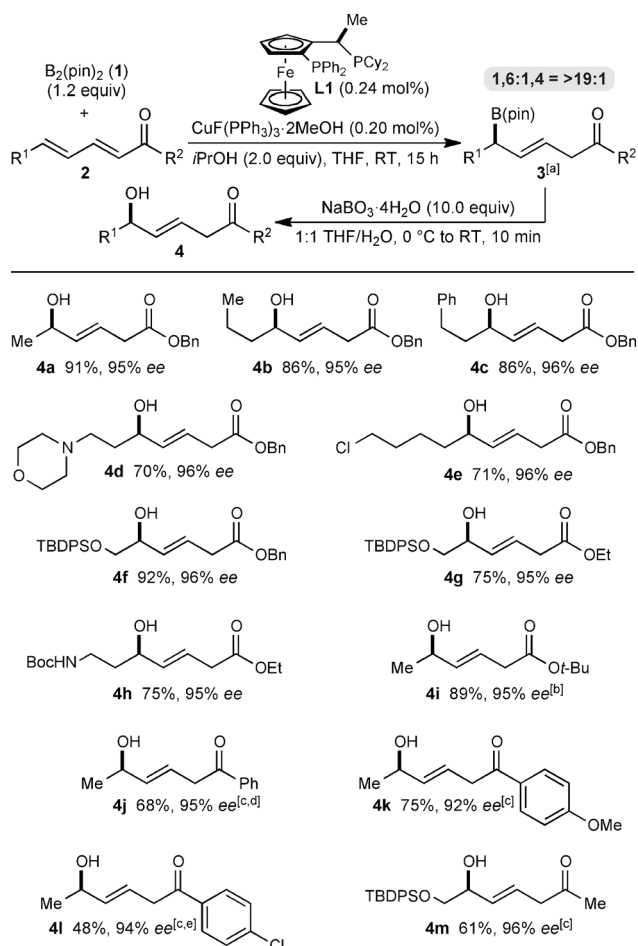
Herein, we describe highly enantioselective copper-catalyzed 1,6-borations of acyclic $\alpha,\beta,\gamma,\delta$ -unsaturated esters and ketones. High selectivities for 1,6-boration over 1,4-boration are achieved without a “blocking” substituent at the β -carbon. Furthermore, the chiral copper complex employed exhibits high stability, allowing the reactions to proceed effectively at catalyst loadings as low as 0.0049 mol %. Application of this method to the synthesis of the cholesterol-lowering drug atorvastatin is also described.

This study began with a search for an effective method for the enantioselective copper-catalyzed 1,6-addition of bis(pinacolato)diboron (**1**, 1.2 equiv) to benzyl sorbate (**2a**) (Scheme 1; see the Supporting Information for full details). The best results were obtained using $[\text{CuF}(\text{PPh}_3)_3 \cdot 2\text{MeOH}]$ and the Josiphos ligand **L1**^[6c,d,8c,f] in THF at room temperature, in the presence of *i*PrOH (2.0 equiv) as a protic additive.^[6c,8f] The 1,6-boration of **2a** proceeded smoothly on a 0.50 mmol scale using only 0.20 mol % of the copper complex $[\text{CuF}(\text{PPh}_3)_3 \cdot 2\text{MeOH}/\text{L1}]$ (Scheme 1). After the reaction was complete, filtration of the mixture through a short plug of silica using EtOAc as the eluent and removal of the solvent provided the *E*-allylboronate **3a**, accompanied by HOB(pin). Oxidation of this mixture with $\text{NaBO}_3 \cdot 4\text{H}_2\text{O}$ ^[12] then gave the allylic alcohol **4a** in 91 % yield of isolated product over the two steps and in 95 % *ee*.^[13] Alternatively, pure allylboronate **3a** was isolated in 80 % yield and 96 % *ee* by using 5 % Et_2O /hexane in the filtration of the 1,6-boration reaction mixture.^[14] A range of other $\alpha,\beta,\gamma,\delta$ -unsaturated benzyl esters also underwent enantioselective 1,6-boration–oxidation to provide allylic alcohols **4a–4f** in 70–92 % yield, high regioselectivities (> 19:1 ratio of 1,6:1,4-addition) and high enantioselectivities (95–96 % *ee*). Along with benzyl sorbate (**2a**), substrates containing other linear alkyl groups at the δ -position were effective (**4b** and **4c**). The process is compatible with nitrogen-containing substituents (**4d** and **4h**), an alkyl chloride (**4e**), and silyl ethers (**4f** and **4g**). Substrates containing ethyl esters (**4g** and **4h**) or *tert*-butyl

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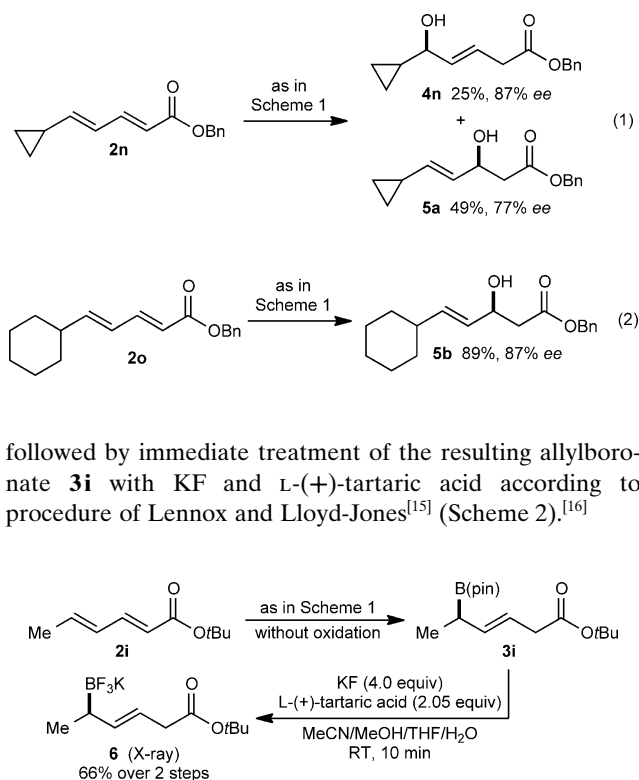
Supporting information for this article is available on the WWW under <http://dx.doi.org/10.1002/anie.201310380>.



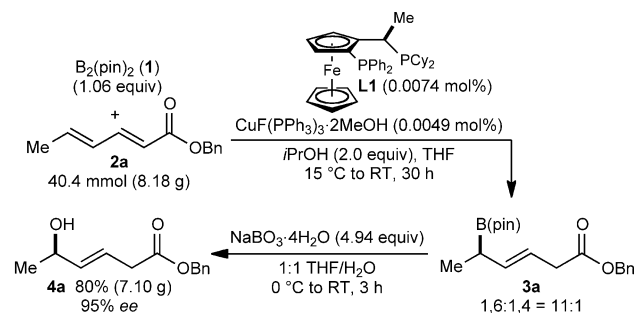
esters (**4i**) were also tolerated. However, a substrate containing a phenyl group at the δ -position provided a complex mixture of unidentified products. The process is not limited to esters as the activating group; $\alpha,\beta,\gamma,\delta$ -unsaturated aryl and alkyl ketones were also effective (**4j–4m**).

The selectivity for 1,6-boration over 1,4-boration is sensitive to steric effects, as shown by the boration–oxidation of **2n**, which contains a δ -cyclopropyl group. This reaction gave the 1,4-adduct **5a** as the major product in 49% yield and 77% *ee*, while the 1,6-adduct **4n** was isolated in 25% yield and 87% *ee* [Eq. (1)]. Increasing the size of the δ -substituent further led to exclusive 1,4-boration, as shown by the cyclohexyl-substituted substrate **2o**, which gave the β -hydroxyster **5b** only, in 89% yield and 87% *ee* [Eq. (2)].

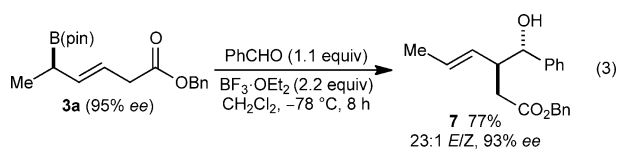
The sense of enantioinduction in these reactions was determined by X-ray crystallography of potassium allyltrifluoroborate **6**, which was obtained by 1,6-boration of **2i**



Next, larger scale 1,6-borations were conducted to assess whether the catalyst loading could be decreased.^[17] A 40.4 mmol scale 1,6-boration of **2a** with 1.06 equiv of $\text{B}_2(\text{pin})_2$ (**1**), 0.0049 mol % of $\text{CuF}(\text{PPh}_3)_3 \cdot 2\text{MeOH}$ and 0.0074 mol % of **L1** was complete in 30 h, providing **3a** as an 11:1 mixture of 1,6:1,4-boration isomers (Scheme 3). Oxidation of **3a** then gave **4a** in 80% yield and 95% *ee* over the two steps. Notably, in this experiment, only 1.9 mg of the chiral ligand **L1** was required to prepare 7.10 g of **4a**.^[17]



Along with oxidation to allylic alcohols, the allylboronates resulting from 1,6-boration can be employed in stereoselective carbonyl allylboration. For example, treatment of **3a** with benzaldehyde in the presence of $\text{BF}_3 \cdot \text{OEt}_2$ provided homoallylic alcohol **7** in 77% yield as a 23:1 inseparable mixture of *E/Z* isomers, and in 93% *ee* for the *E*-isomer [Eq. (3)].^[18]



As a further demonstration of its utility, the enantioselective 1,6-boration was applied in a concise synthesis of atorvastatin (**13**), a well-known inhibitor of 3-hydroxy-3-methylglutaryl coenzyme A reductase and the active ingredient in Lipitor, currently the best-selling pharmaceutical in history.^[19–21] The synthesis began with the preparation of diene **8**.^[22] Enantioselective 1,6-boration–oxidation of geometrically pure **8** (obtained in 39% overall yield from commercial starting materials) on a 0.40 mol scale gave the allylic alcohol **9** in 87% yield and 95% *ee* (Scheme 4, top). However, multiple recrystallizations were required to obtain **8** in geometrically pure form, and for reasons of practicality as well as overall yield, it was preferable to use a 16:1 *E:Z* mixture of **8** (obtained in 60% overall yield from commercial starting materials) in the synthesis of atorvastatin (Scheme 4, bottom).^[22]

Enantioselective 1,6-boration of this 16:1 *E:Z* mixture of **8** on a 7.40 mmol scale proceeded smoothly using only 0.02 mol% of the Cu^I-Josiphos complex, and oxidation of the resulting allylboronate with NaBO₃·4H₂O provided the allylic alcohol **9** in 84% *ee* (Scheme 4, bottom). The lower enantioselectivity of this reaction is due to the presence (ca. 6%) of the minor 2*E*,4*Z*-isomer of diene **8**.^[23] Without purification, **9** was isomerized to the conjugated ester **10** with catalytic DBU in MeCN at room temperature. The crude α,β-unsaturated ester **10** was then reacted with benzaldehyde and KO^tBu according to the method of Evans and Gauchet-Prunet,^[24] which gave the benzylidene acetal-protected *syn*-1,3-diol **11** with high diastereoselectivity (>19:1 d.r.).^[21c]

Recrystallization of **11** from *i*PrOH/hexane led to selective crystallization of the racemate, which enabled isolation of an enantioenriched sample of **11** (>99% *ee*) in 34% yield over the four steps from **8** after concentration of the mother liquor. Deprotection of the acetal of **11** with HCl was followed by basic hydrolysis of the ester with NaOH to give the sodium salt **12** of atorvastatin (**13**) in 89% yield, which was converted into atorvastatin (**13**) itself in 94% yield by acidification.

In conclusion, we have reported highly enantioselective copper-catalyzed 1,6-borations of α,β,γ,δ-unsaturated carbonyl compounds with bis(pinacolato)diboron (**1**). For the first time, high selectivities for 1,6-boration over 1,4-boration are achieved without a “blocking” substituent at the β-carbon. The reactions proceed at ambient temperature and are promoted by a Cu^I-Josiphos complex at catalyst loadings as low as 0.0049 mol% to provide chiral allylboronates on the way to chiral secondary allylic alcohols. Application of this process on a 40.4 mmol scale has been demonstrated. The allylboronates may also be employed in highly stereoselective allylboration of aldehydes. Finally, the utility of this method was demonstrated by a concise synthesis of atorvastatin (**13**), the well-known cholesterol-lowering drug. Efforts to understand the origin of the selectivity for 1,6-boration over 1,4-boration, which is currently unclear, along with the development of other catalytic enantioselective 1,6-additions, are topics for future study in our laboratory.

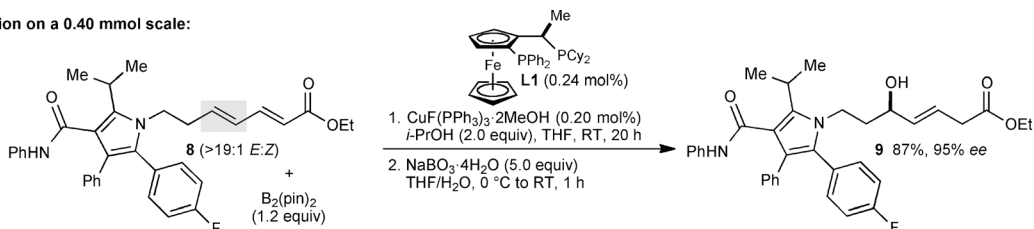
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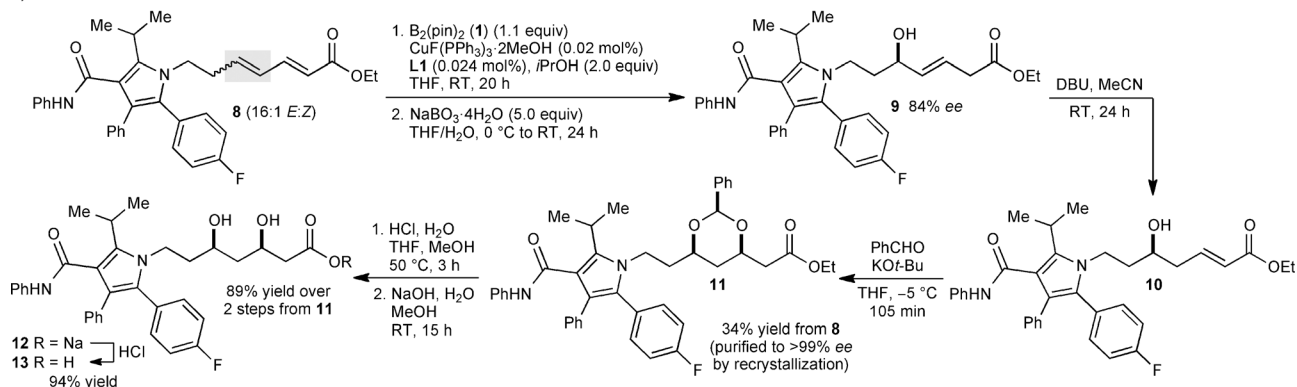
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1,6-Boration on a 0.40 mmol scale:



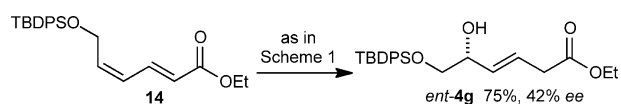
1,6-Boration on a 7.40 mmol scale:



Scheme 4. Enantioselective synthesis of atorvastatin (**13**).

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