



An approach to chiral amino acids via reductive amination of ketones: hydride reduction of 1-(*S*)-phenethyl amine derived Schiff bases of C-protected α -keto acids

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ABSTRACT

Various 1-acyl-2,4,10-trioxadamantanes were prepared from the corresponding 1-methoxycarbonyl derivatives, via conversion to the *N*-acylpiperidine derivatives followed by reaction with a Grignard reagent in refluxing THF. These α -keto orthoformates were converted to the corresponding imines with 1-(*S*)-phenethyl amine ($\text{TiCl}_4/\text{Et}_3\text{N}/\text{toluene}/\text{reflux}$), with the Schiff bases being reduced further with NaBH_4 ($\text{MeOH}/0^\circ\text{C}$) into the corresponding 1-(*S*)-phenethyl amines (diastereomeric excess 91:9 by NMR). Hydrogenolysis of the phenethyl group ($\text{Pd-C}/\text{MeOH}$) finally led to the 1-(aminoalkyl)trioxadamantanes, which are chiral C-protected α -amino acids, in excellent overall yields.

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1. Introduction

The synthesis of chiral α -amino acids in high enantiomeric purity is of great interest in chemistry and chemical biology. Currently, chirality at the C_2 position may be induced in several ways depending on the synthetic route employed. Catalytic methods apparently dominate the scene, with a variety of approaches having been employed for the selective introduction of groups around the stereogenic center.^{1–6}

Resolution of synthetic racemates also remains of continuing interest as it leads to both enantiomeric forms; note that amino acids can be transformed into a variety of final products, and that access to both forms is advantageous to biological activity studies. Catalytic kinetic resolution strategies, particularly enzymatic ones, have often been employed; however, conventional derivatization to diastereomers that are resolved by various chromatographic methods is also being pursued.^{7–10}

Herein we report an interesting new approach based on the sodium borohydride reduction of a chiral Schiff base, which was derived from a carboxyl-protected α -keto acid. We have previously reported on the synthetic utility of the 2,4,10-trioxadamantane unit,¹¹ a tricyclic ortho-ester proven to be a robust carboxyl protecting group. This has now been extended to the above synthesis of amino acids.

2. Results and discussion

The carboxyl-protected α -keto acids **3** were prepared from the known¹¹ trioxadamantyl carboxylic ester **1** via the corresponding

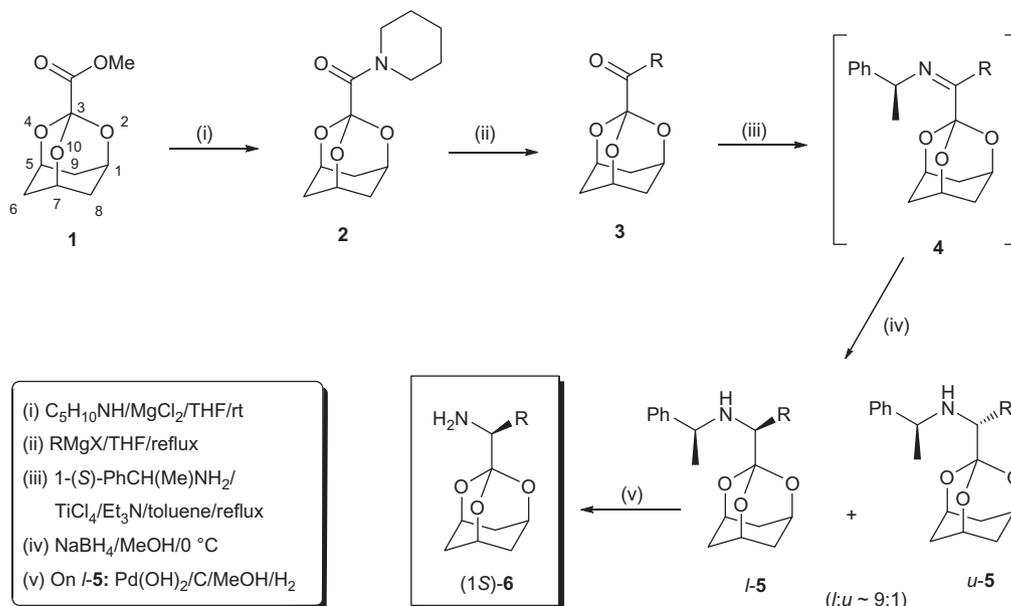
pyrrolidine amide **2** (Scheme 1). The reaction of ester **1** with piperidine in THF was promoted by anhydrous MgCl_2 and occurred in excellent yields.¹² The resulting amide **2** was reacted with a variety of Grignard reagents, thus effecting the delivery of the alkyl group in ketones **3** in very high yields (Table 1).¹³ These were then condensed with a chiral auxiliary, 1-(*S*)-phenethyl amine, to form the corresponding imines (Schiff bases) **4**. These were not isolated in purified form, but were reduced further as described below.

The reduction of the chiral Schiff bases **4**, with sodium borohydride in MeOH at 0°C , occurred in excellent yields and diastereoselectivity (91:1, Table 1). The *like* (*l*) and *unlike* (*u*) diastereomeric products **5** were separated by chromatography,¹⁴ and the configuration of the major diastereomer was established as (1*S*) by X-ray crystallography (Fig. 1).¹⁵ The observed diastereoselectivity can be best explained by assuming the formation of the *Z* geometrical isomer of the imines **4**; this apparently adopts a conformation around the N–C single bond with the relatively bulky phenyl ring away from the trioxadamantyl moiety (Scheme 2). Hydride delivery to the C=N group from the less hindered *Re* face (*syn* to the H rather than the Me at the benzylic center) thus leads to the observed (*S*)-configuration at the newly created stereogenic center.¹⁵

Thus, the observed stereochemistry is predicated on the preferential formation of the *Z* imine, which also preferentially adopts the above conformation around the C–N bond. The formation of the *Z*-imine may be driven by the lone pair repulsions between the N and O centers in the alternative *E*-isomer; the conformational preference around C–N is presumably driven by steric factors as mentioned above. Explanations for the observed stereoselectivity based on the formation of the *E*-imine are less plausible, and would require a U-shaped arrangement in which R and Ph would clash.

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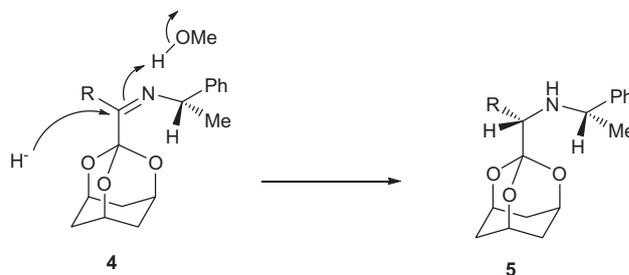
E-mail address: sosale@orgchem.iisc.ernet.in (S. Chandrasekhar).



Scheme 1. The conversion of the trioxadamantyl methyl ester **1** to the diastereomeric phenethyl amine derivatives **5**, via amide **2**, ketone **3**, and imine **4**, under the indicated reaction conditions.

Table 1
Yields (%) of **3**, **5**, and **6**, and the diastereomeric ratio (*l*:*u*) of **5** (cf. Scheme 1)

Item	RMgX	3a–3f Yield (%)	5a–5f		6a–6f Yield (%)
			Yield (%)	<i>l</i> : <i>u</i>	
1	EtMgBr	92 3a	84 5a	91:9	96 6a
2	Pr ^{<i>n</i>} MgBr	92 3b	78 5b	89:11	94 6b
3	<i>n</i> -C ₆ H ₁₃ MgBr	93 3c	76 5c	87:13	95 6c
4	Bu ^{<i>n</i>} MgBr	89 3d	71 5d	83:17	93 6d
5	Bu ^{<i>t</i>} CH ₂ MgBr	94 3e	82 5e	91:9	93 6e
6	PhCH ₂ MgCl	94 3f	79 5f	88:12	97 6f



Scheme 2. Explanation for the observed stereoselectivity in the reduction of **4** to **5**, based on the formation of the *Z*-imine **4** and subsequent hydride delivery from the top *Re* face as shown, to form **5**.

high yields. These are enantiomerically pure, since the hydrogenolysis should occur without disturbing the newly-created stereocenter in **5**.

Furthermore, although the reductive amination strategy has matured in recent decades, its application to amino acid synthesis is still evolving. The reductive amination of carbonyl compounds has generally been carried out by hydrogenation or borohydride reduction of the intermediate imine species.^{16,17} The reductive amination of α -keto acids with enzymes or metal catalysts has also been reported.^{18,19} It would thus be useful to extend this strategy to include relatively inexpensive chiral auxiliaries and reducing agents, hence the present studies.

It is noteworthy that chiral-auxiliary based approaches lead to homochiral products upon cleavage of the auxiliary, a level of enantiopurity rarely achieved with chiral catalysis. These approaches apparently define a 'middle ground' in between the catalytic asymmetric synthesis and the resolution of the racemate. The auxiliary-based approach thus possesses the advantages of both: the preferential formation of one of the enantiomers (as in catalytic synthesis) and access to homochiral products (as in resolution).

3. Conclusion

We have developed an auxiliary-based approach to chiral amino acids by the reductive amination of the chiral imine of carboxyl pro-

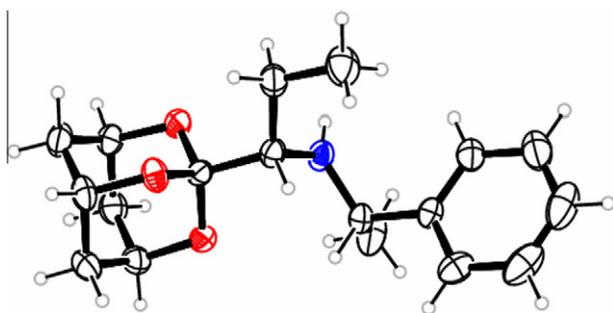


Figure 1. Crystallographic ORTEP diagram of the 1-(*S*)-phenethyl amine derivative *l*-**5a**, obtained via borohydride reduction of imine **4a**. The displayed configuration of the newly created stereogenic center relative to the known absolute stereochemistry of the phenethyl moiety establishes the former as (*S*).

The reduction of imines **4** to the amines **5** was investigated under various other conditions and reagents. With $NaBH_4$ in MeOH, the stereoselectivity was unaltered in the range $0 \rightarrow -78\text{ }^\circ C$. DIBAL-H afforded moderate selectivity (72:28) in CH_2Cl_2 and negligible selectivity in THF, both at $-78\text{ }^\circ C$. Lithium aluminum hydride also afforded moderate selectivity (80:20) in THF at $-78\text{ }^\circ C$. The diastereomer ratios are based on the ¹H NMR integration of the proton at the newly-created stereocenter adjacent to 'R' in **5**.

The cleavage of the *N*-phenethyl group in amines **5** was accomplished by hydrogenation in the presence of $Pd(OH)_2/C$, in MeOH at room temperature, to afford the C-protected chiral amino acids **6** in

tected α -keto acids. The chirality is induced by a 1-(*S*)-phenethyl unit on the imine nitrogen atom. Our strategy is characterized by high yields and diastereoselectivity in the reductive amination step. Chromatographic separation of the diastereomers and cleavage of the auxiliary in a straightforward fashion give carboxyl-protected amino acids, which are essentially enantiomerically homogeneous. It is noteworthy that an auxiliary-based approach generally possesses certain characteristic advantages, in particular the preferential formation of an essentially homochiral end-product.

4. Experimental

4.1. General comments

Instruments employed: JASCO 410 (FTIR); Bruker AV-400 (NMR); Micromass Q-TOF AMPS MAX 10/6A (HRMS); Stuart SMP10 (melting point); Büchi Rotavapor R-200 (rotary evaporator). The methyl ester **1** was prepared as reported previously.¹¹ Upon aqueous work-up and extraction, extracts were generally dried over MgSO₄ prior to evaporation of the solvent in vacuo on a rotary evaporator. Melting points (mps) are uncorrected. IR spectra were recorded neat and the values are quoted in cm⁻¹. NMR spectra were recorded in CDCl₃ solution with TMS as an internal standard at either 400 MHz (δ_H) or 100 MHz (δ_C); the coupling constants (*J*) are in Hz. The NMR assignments indicate atom connectivity only, with the assigned atom or group in italics; substituents (including H) are generally now shown and subscripts (C₂ etc.) indicate chain length (not skeletal numbering).

4.2. 2,4,10-Trioxaadaman-3-carboxylic acid piperidine amide **2**^{12,13}

Methyl ester **1** (5 mmol) in dry THF (10 mL) was treated with MgCl₂ (5.5 mmol) at 25 °C. The resulting slurry was stirred for 5 min, and treated with piperidine (20 mmol), dropwise over 5 min., with stirring which was continued for 12 h. Water was then added to the reaction mixture which was extracted with EtOAc (3 × 25 mL). The extracts were washed with brine and dried (Na₂SO₄). Evaporation of the solvent afforded amide **2** as a pale yellow solid (94%); mp 209–211 °C (lit.⁵ 211–212 °C); ν_{\max} 2972, 2952, 2936, 2856 (all C–H stretch), 1660 (amide C=O), 1203, 1123, 1030, 990; δ_H 4.55 (3H, br s, OCH), 3.86–3.84 (2H, m) and 3.56–3.54 (2H, m) (distinct NCH₂ due to partial double bond of CO–N by amide resonance), 2.77–2.74 (3H, d, *J* 12.8, OCCH_{eq}), 1.78–1.75 (3H, d, *J* 12.8, OCCH_{ax}), 1.63–1.54 (6H, m, NCCH + NCCCCH); δ_C 161.53 (C=O), 105.60 (OC₃), 69.00 (OC_{1,5,7}), 47.57 and 44.22 (distinct NC), 32.64 (OCC_{6,8,9}), 26.37 and 25.60 (distinct NCC), 24.54 (NCCC); HRMS *m/z* calcd for C₁₃H₁₉NO₄+Na 276.1212, found 276.1210.

4.3. Ketones **3**¹³

The Grignard reagents were generally prepared from Mg turnings (15 mmol) in dry THF (7 ml) under N₂, with reaction being initiated with a speck of I₂. This stirred suspension was treated dropwise with the alkyl halide (10 mmol) over 10 min, thus achieving gentle reflux, and stirring was continued for a further 30 min. This was added to amide **2** (0.100 g, 0.4 mmol) in a ratio of 0.6:0.4 in refluxing THF (5 mL) over 5 min., with the reflux being continued for 3 h. The mixture was cooled to room temperature and quenched cautiously with saturated NH₄Cl. The crude product was extracted into EtOAc, and finally purified by column chromatography (SiO₂) to afford the C-protected- α -keto acids **3**.

General spectroscopic features: The δ_H and δ_C of the trioxaadaman-3-yl moiety occur at similar values to those in **2** as assigned

above, and are not assigned again. The other resonances are assigned. Similarly, the IR C–H stretch occurs at ~2900 cm⁻¹ and is not assigned.

4.4. Ethyl 2,4,10-trioxaadamant-3-yl ketone **3a**

White solid, mp 122–123 °C; ν_{\max} 2980, 2943, 1747 (C=O), 1318, 1131, 1086, 979, 964; δ_H 4.51 (3H, br s), 2.74–2.68 (5H, m, OCCH_{eq} + –CO–CH₂), 1.80–1.77 (3H, d, *J* 12.8), 1.60 (3H, t, *J* 7.2, Me); δ_C 199.89 (C=O), 105.56, 68.83, 32.86, 28.82 (–CO–C), 7.01 (C_{Me}); HRMS: *m/z* calcd for C₁₀H₁₄O₄+Na 221.0790, found 221.0793.

4.5. *n*-Propyl 2,4,10-trioxaadamant-3-yl ketone **3b**

White solid, mp 101–103 °C; ν_{\max} 2968, 2940, 1747 (C=O), 1311, 1125, 1117, 1087, 1044, 1007, 983; δ_H 4.51 (3H, br s), 2.74–2.71 (3H, d, *J* 12.8), 2.65 (2H, t, *J* 7.2, –CO–CH₂), 1.80–1.77 (3H, d, *J* 12.8), 1.66–1.57 (2H, m, –CO–C–CH₂), 0.92 (3H, t, *J* 7.2, Me); δ_C 199.16 (C=O), 105.49, 68.86, 37.39 (–CO–C), 32.89, 16.37 (–CO–CC), 13.59 (C_{Me}); HRMS: *m/z* calcd for C₁₁H₁₆O₄+Na 235.0946, found 235.0943.

4.6. *n*-Hexyl 2,4,10-trioxaadamant-3-yl ketone **3c**

White solid, mp 94–95 °C; ν_{\max} 2962, 2934, 1744 (C=O), 1314, 1127, 1087, 989, 975; δ_H 4.51 (3H, br s), 2.74–2.71 (3H, d, *J* 12.8), 2.66 (2H, t, *J* 7.6, –CO–CH₂), 1.80–1.76 (3H, d, *J* 12.8), 1.61–1.54 (2H, m, –CO–C–CH₂), 1.34–1.24 (6H, m, remaining CH₂ of the hexyl moiety), 0.87 (3H, t, *J* 7.2, Me); δ_C 199.31 (C=O), 105.52, 68.86, 35.52 (–CO–C), 32.89, 31.50 (–CO–CC), 28.70 (–CO–C₂C), 22.83 (–CO–C₃C), 22.44 (–CO–C₄C), 13.98 (C_{Me}); HRMS: *m/z* calcd for C₁₄H₂₂O₄+Na 277.1416, found 277.1415.

4.7. *iso*-Butyl 2,4,10-trioxaadamant-3-yl ketone **3d**

White solid, mp 102–103 °C; ν_{\max} 2979, 2958, 2936, 1747 (C=O), 1311, 1124, 1086, 1010, 991; δ_H 4.51 (3H, br s), 2.74–2.71 (3H, d, *J* 12.8), 2.56–2.55 (2H, d, *J* 6.8, –CO–CH₂), 2.23–2.13 (1H, m, Me₂CH), 1.79–1.76 (3H, d, *J* 12.8), 0.93–0.91 (6H, d, *J* 6.8, 2 × Me); δ_C 198.62 (C=O), 105.40, 68.87, 44.30 (–CO–C), 32.90, 23.41 (Me₂C), 22.49 (C_{Me}); HRMS: *m/z* calcd for C₁₂H₁₈O₄+Na 249.1103, found 249.1104.

4.8. 3-Methylbutyl 2,4,10-trioxaadamant-3-yl ketone **3e**

White solid, mp 100–101 °C; ν_{\max} 2963, 2957, 2931, 1745 (C=O), 1310, 1124, 1118, 1086, 1044, 994; δ_H 4.52 (3H, br s), 2.74–2.71 (3H, d, *J* 12.8), 2.67 (2H, t, *J* 7.6, –CO–CH₂), 1.80–1.77 (3H, d, *J* 12.8), 1.61–1.45 (3H, m, –CO–CCH₂ + Me₂CH), 0.90–0.88 (6H d, *J* 6.4, 2 × Me); δ_C 199.47 (C=O), 105.57, 68.87, 33.54 (–CO–C), 32.89, 31.64 (–CO–CC), 27.59 (Me₂C), 22.32 (C_{Me}); HRMS: *m/z* calcd for C₁₃H₂₀O₄+Na 263.1259, found 263.1257.

4.9. Benzyl 2,4,10-trioxaadamant-3-yl ketone **3f**

White solid, mp 181–184 °C; ν_{\max} 2969, 2939, 1749 (C=O), 1312, 1118, 1084, 1010, 992; δ_H 7.32–7.18 (5H, m, ArH), 4.54 (3H, br s), 3.99 (2H, s, PhCH₂), 2.76–2.73 (3H, d, *J* 12.8), 1.80–1.77 (3H, d, *J* 12.8); δ_C 196.04 (C=O), 133.63 (C_{Ar}), 129.89 (C_{Ar}), 128.26 (C_{Ar}), 126.71 (C_{Ar}), 105.74, 68.98, 41.94 (–CO–C), 32.87; HRMS: *m/z* calcd for C₁₅H₁₆O₄+Na 283.0946, found 283.0945.

4.10. Reductive amination of ketones **3** to amines **5**

The ketone (0.25 mmol) in toluene (5 mL) was treated with (*S*)-(–)- α -methylbenzylamine (39 μ L, 0.3 mmol) and triethylamine

(87 μ L, 0.625 mmol) with stirring. The mixture was cooled to 0 °C and treated dropwise with titanium(IV) chloride (15 μ L, 0.13 mmol). The stirred reaction mixture was refluxed for 12 h. Upon cooling to room temperature, the mixture was filtered to remove the precipitated TiO₂ and Et₃N·HCl. The filter cake was washed with toluene and the combined organic layers were concentrated under reduced pressure. The resulting crude imine product **4** was used for the following step. The crude imine was taken into dry methanol at 0 °C and treated with NaBH₄ (10 mg, 0.25 mmol). The mixture was stirred for 1 h and cautiously quenched by the addition of water (2 mL). The mixture was extracted with EtOAc (3 × 10 mL), and the extracts washed with brine (10 mL), dried (Na₂SO₄), and concentrated in vacuo. The crude residue was purified chromatographically over neutral Al₂O₃ to obtain the diastereomerically pure phenethyl amines **l-5**.

General spectroscopic features: The δ_{H} and δ_{C} of the trioxaadamantyl moiety occur at similar values to those in **2** as assigned above, and are not assigned again (cf. **3**). The other resonances are assigned. Similarly, the IR C–H stretch occurs at \sim 2900 cm⁻¹ and is not assigned; the N–H stretch occurs at \sim 3345 cm⁻¹ and is assigned.

4.11. N-[(1S)-Phenethyl] (1S)-(2,4,10-trioxaadamant-3-yl)propyl amine **5a**

White solid, mp 101–103 °C; $[\alpha]_{\text{D}}^{24} = -98.1$ (c 1, CHCl₃); ν_{max} 3358 (N–H), 2963, 2931, 2872, 1598 (C=C), 1315, 1136, 1027, 971; δ_{H} 7.36–7.34 (2H, m, ArH), 7.29–7.26 (2H, m, ArH), 7.20–7.17 (1H, m, ArH), 4.40 (3H, br s), 4.26–4.21 (1H, q, J 6.4, PhCH), 2.60–2.57 (3H, d, J 12.8), 2.27–2.24 (1H, dd, J 3.2 and 9.2, NCH), 1.72–1.68 (3H, d, J 12.8), 1.65–1.55 (2H, m, NH + diastereotopic MeCH), 1.33–1.32 (3H, d, J 6.4, PhCMe), 1.20–1.11 (1H, m, diastereotopic MeCH), 0.69 (3H, t, J 7.2, CH₂Me); δ_{C} 146.52 (C_{Ar}), 127.86 (C_{Ar}), 127.47 (C_{Ar}), 126.40 (C_{Ar}), 112.19, 67.75, 62.07 (NCPH), 56.80 (NCEt), 33.17, 24.83 (PhCMe), 22.98 (MeC), 10.93 (C_{Me}); HRMS: m/z calcd for C₁₈H₂₅NO₃+H 304.1913, found 304.1912.

4.12. N-[(1S)-Phenethyl] (1S)-(2,4,10-trioxaadamant-3-yl)butyl amine **5b**

Colorless liquid; $[\alpha]_{\text{D}}^{24} = -110.9$ (c 1.38, CHCl₃); ν_{max} 3349 (N–H), 2958, 2931, 2870, 1595 (C=C), 1314, 1135, 988; δ_{H} 7.35–7.30 (2H, m, ArH), 7.29–7.25 (2H, m, ArH), 7.21–7.16 (1H, m, ArH), 4.40 (3H, br s), 4.27–4.22 (1H, q, J 6.8, PhCH), 2.61–2.58 (3H, d, J 12.8), 2.33–2.30 (1H, dd, J 3.2 and 9.8, NCH), 1.71–1.68 (3H, d, J 12.8), 1.62 (1H, br s, NH), 1.53–1.45 (1H, m, diastereotopic MeCCH), 1.39–1.25 (4H, m, PhCMe + diastereotopic MeCCH), 1.17–1.07 (1H, m, diastereotopic MeCH), 0.99–0.88 (1H, m, diastereotopic MeCH), 0.65 (3H, t, J 7.2, CH₂Me); δ_{C} 146.45 (C_{Ar}), 127.90 (C_{Ar}), 127.51 (C_{Ar}), 126.44 (C_{Ar}), 112.26, 67.78, 60.20 (NCPH), 56.74 (NCPH), 33.18, 32.35 (MeCC), 24.84 (PhCMe), 19.34 (MeC), 14.06 (C_{Me}); HRMS: m/z calcd for C₁₉H₂₇NO₃+H 318.2069, found 318.2068.

4.13. N-[(1S)-Phenethyl] (1S)-(2,4,10-trioxaadamant-3-yl)heptyl amine **l-5c**

Colorless liquid; $[\alpha]_{\text{D}}^{24} = -73.2$ (c 2.2, CHCl₃); ν_{max} 3344 (N–H), 2956, 2928, 2857, 1598 (C=C), 1314, 1136, 1006; δ_{H} 7.34–7.32 (2H, m, ArH), 7.28–7.24 (2H, m, ArH), 7.19–7.16 (1H, m, ArH), 4.39 (3H, br s), 4.26–4.21 (1H, q, J 6.4, PhCH), 2.59–2.56 (3H, d, J 12.8), 2.32–2.29 (1H, dd, J 2.8 and 9.2, NCH), 1.70–1.65 (4H, m, NH + OCCH_{ax}), 1.55–1.47 (1H, m, diastereotopic NCCH), 1.32–1.31 (3H, d, J 6.4, PhCMe), 1.28–1.22 (1H, m, diastereotopic NCCH), 1.20–1.06 [5H, m, (CH₂)₂ + diastereotopic CH], 1.04–0.88 [3H, m, (CH₂)₂ + diastereotopic CH], 0.82 (3H, t, J 7.2, CH₂Me); δ_{C} 146.48 (C_{Ar}), 127.85 (C_{Ar}), 127.49 (C_{Ar}), 126.41 (C_{Ar}), 112.26, 67.75, 60.41

(NCPH), 56.83 (NCC₆H₁₃), 33.17, 30.08 (NCC), 31.85 (NC₂C), 29.27 (NC₃C), 26.09 (NC₄C), 24.80 (PhCMe), 22.56 (NC₅C), 14.07 (NC₆C); HRMS: m/z calcd for C₂₂H₃₃NO₃+H 360.2539, found 360.2538.

4.14. N-[(1S)-Phenethyl] (1R)-(2,4,10-trioxaadamant-3-yl)heptyl amine **u-5c**

Colorless liquid; $[\alpha]_{\text{D}}^{24} = -2.9$ (c 0.46, CHCl₃); ν_{max} 3343 (N–H), 2955, 2927, 2856, 1601 (C=C), 1450, 1314, 1136, 1006; δ_{H} 7.33–7.26 (4H, m, ArH), 7.22–7.19 (1H, m, ArH), 4.38 (3H, br s), 4.07–4.02 (1H, q, J 6.4, PhCH), 2.59–2.55 (3H, d, J 13.6), 2.48–2.46 (1H, dd, J 4.4 and 6.0, NCH), 1.78 (1H, br s, NH), 1.69–1.62 (4H, m, diastereotopic NCCH + OCCH_{ax}), 1.45–1.42 (1H, m, diastereotopic NCCH), 1.33–1.25 [11H, m, PhCMe + (CH₂)₄], 0.87 (3H, t, J 6.4, CH₂Me); δ_{C} 146.49 (C_{Ar}), 128.21 (C_{Ar}), 126.74 (C_{Ar}), 126.45 (C_{Ar}), 111.73, 67.86, 60.39 (NCPH), 55.19 (NCC₆H₁₃), 33.11, 31.89 (NCC), 29.79 (NC₂C), 29.14 (NC₃C), 26.60 (NC₄C), 23.98 (PhCMe), 22.69 (NC₅C), 14.14 (NC₆C); HRMS: m/z calcd for C₂₂H₃₃NO₃+H 360.2539, found 360.2538.

4.15. N-[(1S)-Phenethyl] (1S)-(2,4,10-trioxaadamant-3-yl)-3-methylbutylamine **5d**

White solid, mp 84–86 °C; $[\alpha]_{\text{D}}^{24} = -90.2$ (c 1.8, CHCl₃); ν_{max} 3346 (N–H), 2955, 2866, 1597 (C=C), 1314, 1135, 1063, 998; δ_{H} 7.35–7.33 (2H, m, ArH), 7.28–7.25 (2H, m, ArH), 7.20–7.16 (1H, m, ArH), 4.40 (3H, br s), 4.32–4.27 (1H, q, J 6.4, PhCH), 2.61–2.58 (3H, d, J 12.8), 2.38–2.34 (1H, dd, J 2.4 and 10.4, NCH), 1.71–1.68 (3H, d, J 12.8), 1.60–1.53 (2H, m, NH + diastereotopic NCCH), 1.32–1.31 (3H, d, J 6.4, PhCMe), 1.27–1.24 (1H, m, diastereotopic NCCH), 1.14–1.07 (1H, m, Me₂CH), 0.79–0.78 (3H, d, J 6.4, diastereotopic MeCMe), 0.31–0.29 (3H, d, J 6.4, diastereotopic MeCMe); δ_{C} 146.51 (C_{Ar}), 127.92 (C_{Ar}), 127.63 (C_{Ar}), 126.48 (C_{Ar}), 112.48, 67.78, 58.15 (NCPH), 56.54 (NCBuⁱ), 39.43 (NCC), 33.24, 24.76 (PhCMe), 24.18 (Me₂C), 23.83 (diastereotopic C_{Me}), 20.87 (diastereotopic C_{Me}); HRMS: m/z calcd for C₂₀H₂₉NO₃+H 332.2226, found 332.2226.

4.16. N-[(1S)-Phenethyl] (1S)-(2,4,10-trioxaadamant-3-yl)-4-methylpentylamine **5e**

Colorless liquid; $[\alpha]_{\text{D}}^{24} = -72.3$ (c 2.15, CHCl₃); ν_{max} 3346 (N–H), 2955, 2868, 1601 (C=C), 1314, 1135, 1005; δ_{H} 7.34–7.32 (2H, m, ArH), 7.28–7.25 (2H, m, ArH), 7.20–7.16 (1H, m, ArH), 4.39 (3H, br s), 4.24–4.19 (1H, q, J 6.8, PhCH), 2.60–2.56 (3H, d, J 12.8), 2.30–2.27 (1H, dd, J 2.8 and 8.8, NCH), 1.70–1.67 (4H, m, NH + OCCH_{ax}), 1.60–1.52 (1H, m, diastereotopic NCCH), 1.32–1.31 (3H, d, J 6.8, PhCMe), 1.28–1.19 (1H, m, diastereotopic NCCH), 1.17–1.05 (2H, m, NCCCH), 0.88–0.80 (1H, m, Me₂CH), 0.76–0.74 (3H, d, J 6.4, diastereotopic Me), 0.73–0.71 (3H, d, J 6.4, diastereotopic Me); δ_{C} 146.51 (C_{Ar}), 127.86 (C_{Ar}), 127.50 (C_{Ar}), 126.40 (C_{Ar}), 112.24, 67.75, 60.82 (NCPH), 56.90 (NCCBuⁱ), 35.34 (NCC), 33.18, 27.82 (NC₂C), 27.79 (Me₂C), 24.81 (PhCMe), 22.87 (diastereotopic C_{Me}), 22.21 (diastereotopic C_{Me}); HRMS: m/z calcd for C₂₁H₃₁NO₃ + H 346.2382, found 346.2382.

4.17. N-[(1S)-Phenethyl] (1S)-(2,4,10-trioxaadamant-3-yl)-2-phenethylamine **5f**

White solid, mp 117–119 °C; $[\alpha]_{\text{D}}^{24} = -72.2$ (c 0.49, CHCl₃); ν_{max} 3344 (N–H), 2956, 2928, 2857, 1598 (C=C), 1314, 1136, 1006, 972; δ_{H} 7.18–7.17 (3H, m, ArH), 7.06–6.98 (5H, m, ArH), 6.68–6.66 (2H, d, J 7.2, ArH), 4.44 (3H, br s), 4.20–4.15 (1H, q, J 6.8, PhCH), 3.06–3.02 (1H, dd, J 2.8 and 13.6, NCH), 2.65–2.57 (4H, m, diastereotopic NCCH + OCCH_{eq}), 2.42–2.36 (1H, dd, J 11.2 and 13.6, diastereotopic NCCH), 1.74–1.71 (3H, d, J 12.8), 1.55 (NH + H₂O), 1.19–1.17 (3H, d,

J 6.8, diastereotopic PhCMe); δ_C 145.63 (C_{Ar}), 139.72 (C_{Ar}), 129.75 (C_{Ar}), 128.00 (C_{Ar}), 127.79 (C_{Ar}), 126.81 (C_{Ar}), 125.93 (C_{Ar}), 125.68 (C_{Ar}), 111.90, 67.91, 61.38 (NCPH), 56.40 (NCBn), 36.13 (PhCH₂), 33.22, 24.77 (PhCMe); HRMS: *m/z* calcd for C₂₃H₂₇NO₃+H 366.2069, found 366.2069.

4.18. Hydrogenolysis of the phenethyl amines **5** to C-protected amino acids **6**

A solution of **5** (0.15 mmol) in methanol (5 mL) was treated with Pd(OH)₂ (0.01 mmol) under dry argon. The reaction mixture was hydrogenated for 16 h at 4 atmosphere pressure. The mixture was then filtered through a pad of celite, which was washed with methanol. The filtrate was concentrated in vacuo and the residue column chromatographed on basic Al₂O₃ to obtain the C-protected amino acids **6**.

General spectroscopic features: The δ_H and δ_C of the trioxaadamantyl moiety occur at similar values to those in **2** as assigned above, and are not assigned again (*cf.* **3** and **5**). The other resonances are assigned. Similarly, the IR C–H stretch occurs at ~2900 cm⁻¹ and is not assigned; the N–H stretch occurs at ~3370–3400 cm⁻¹ and the N–H deformation ('def.') at ~1610 cm⁻¹ and are assigned.

4.19. (1S)-(2,4,10-Trioxaadamant-3-yl)propylamine **6a**

White solid, mp 98–100 °C; $[\alpha]_D^{24} = -14.1$ (*c* 0.8, CHCl₃); ν_{max} 3382 (N–H), 2954, 1613 (N–H def.), 1313, 1136, 1062, 1007, 949; δ_H 4.40 (3H, br s), 2.59–2.47 (4H, m, OCH_{eq} + NCH), 1.81–1.75 (1H, m, diastereotopic MeCH), 1.72–1.69 (3H, d, *J* 12.8), 1.41 (2H, br s, NH₂), 1.28–1.17 (1H, m, diastereotopic MeCH), 0.99 (3H, t, *J* 7.2, Me); δ_C 110.77, 68.01, 59.14 (NC), 33.14, 22.93 (NCC), 11.25 (C_{Me}); HRMS: *m/z* calcd for C₁₀H₁₇NO₃+H 200.1287, found 200.1289.

4.20. (1S)-(2,4,10-Trioxaadamant-3-yl)butylamine **6b**

Colorless liquid; $[\alpha]_D^{24} = -35.7$ (*c* 3.8, CHCl₃); ν_{max} 3391 (N–H), 2958, 2929, 2872, 1614 (N–H def.), 1353, 1315, 1133, 1011, 993; δ_H 4.40 (3H, br s), 2.63–2.56 (4H, m, OCH_{eq} + NCH), 1.73–1.67 (4H, m, OCH_{ax} + diastereotopic NCCH), 1.64 (2H, br s, NH₂), 1.60–1.52 (1H, m, diastereotopic NCCH), 1.40–1.29 (1H, m, diastereotopic MeCH), 1.27–1.16 (1H, m, diastereotopic MeCH), 0.92 (3H, t, *J* 7.2, Me); δ_C 110.76, 68.05, 57.36 (NC), 33.14, 32.06 (NCC), 19.84 (MeC), 14.17 (C_{Me}); HRMS: *m/z* calcd for C₁₁H₁₉NO₃+H 214.1443, found 214.1447.

4.21. (1S)-(2,4,10-Trioxaadamant-3-yl)heptylamine **6c**

Colorless liquid; $[\alpha]_D^{24} = -14.5$ (*c* 1.25, CHCl₃); ν_{max} 3390 (N–H), 2954, 2927, 2856, 1612 (N–H def.), 1312, 1136, 1063, 1011, 970; δ_H 4.40 (3H, br s), 2.59–2.56 (4H, m, OCH_{eq} + NCH), 1.74–1.69 (4H, m, OCH_{ax} + diastereotopic NCCH), 1.59–1.51 (3H, m, NH₂ + diastereotopic NCCH), 1.34–1.15 [8H, m, Me(CH₂)₄], 0.87 (3H, t, *J* 6.4, Me); δ_C 110.78, 68.02, 57.68 (NC), 33.13, 31.79 (NCC), 29.96 (NC₂C), 29.46 (NC₃C), 26.72 (NC₄C), 22.61 (NC₅C), 14.05 (C_{Me}); HRMS: *m/z* calcd for C₁₄H₂₅NO₃+H 256.1913, found 256.1913.

4.22. (1S)-(2,4,10-Trioxaadamant-3-yl)-3-methylbutylamine **6d**

Colorless liquid. $[\alpha]_D^{24} = -17.6$ (*c* 0.64, CHCl₃); ν_{max} 3374 (N–H), 2956, 1612 (N–H def.), 1312, 1133, 1064, 1008; δ_H 4.40 (3H, br s), 2.70–2.66 (1H, dd, *J* 2.4 and 14.8, NCH), 2.59–2.56 (3H, d, *J* 12.8), 1.86–1.76 (1H, m, diastereotopic NCCH), 1.72–1.69 (3H, d, *J* 12.8), 1.60 (2H, br s, NH₂), 1.48–1.41 (1H, m, diastereotopic NCCH),

1.25–1.18 (1H, m, Me₂CH), 0.94–0.93 (3H, d, *J* 6.4, diastereotopic Me), 0.89–0.88 (3H, d, *J* 6.4, diastereotopic Me); δ_C 110.89, 68.07, 55.43 (NC), 38.76 (NCC), 33.16, 24.52 (Me₂C), 24.11 (diastereotopic C_{Me}), 21.19 (diastereotopic C_{Me}); HRMS: *m/z* calcd for C₁₂H₂₁NO₃+H 228.1600, found 228.1606.

4.23. (1S)-(2,4,10-Trioxaadamant-3-yl)-4-methylpentylamine **6e**

Colorless liquid. $[\alpha]_D^{24} = -17.6$ (*c* 1.7, CHCl₃); ν_{max} 3383 (N–H), 2956, 2929, 1607 (N–H def.), 1353, 1131, 1315, 1063, 1013; δ_H 4.40 (3H, br s), 2.60–2.54 (4H, m, OCH_{eq} + NCH), 1.77–1.69 (4H, m, OCH_{ax} + NCCH), 1.57–1.49 (3H, m, NH₂ + diastereotopic NCCH), 1.46–1.36 (1H, m, Me₂CH), 1.25–1.12 (2H, m, NC₂CH), 0.90–0.89 (3H, d, *J* 3.2 Hz, diastereotopic Me), 0.885–0.877 (3H, d, *J* 3.2 Hz, diastereotopic Me); δ_C 110.78, 68.03, 57.99 (NC), 36.06 (NCC), 33.13, 28.25 (NC₂C), 27.77 (Me₂C), 22.89 (diastereotopic C_{Me}), 22.40 (diastereotopic C_{Me}); HRMS: *m/z* for C₁₃H₂₃NO₃+H, calcd for 242.1756; found: 242.1756.

4.24. (1S)-(2,4,10-Trioxaadamant-3-yl)-2-phenethylamine **6f**

White solid, mp 118–120 °C; $[\alpha]_D^{24} = -23.7$ (*c* 2.8, CHCl₃); ν_{max} 3407 (N–H), 2956, 2929, 1607 (N–H def.), 1353, 1316, 1131, 1014; δ_H 7.30–7.17 (5H, m, ArH), 4.45 (3H, br s), 3.17–3.13 (1H, dd, *J* 2.0 and 13.6, NCH), 2.98–2.95 (1H, dd, *J* 2.0 and 10.8, diastereotopic PhCH), 2.64–2.61 (3H, d, *J* 12.4), 2.48–2.42 (1H, dd, *J* 10.8 and 13.6, diastereotopic PhCH), 1.75–1.72 (3H, d, *J* 12.8), 1.50 (2H, br s, NH₂); δ_C 139.89 (C_{Ar}), 129.35 (C_{Ar}), 128.26 (C_{Ar}), 125.95 (C_{Ar}), 110.46, 68.13, 58.81 (NC), 36.56 (NCC), 33.11; HRMS: *m/z* calcd for C₁₅H₁₉NO₃+H 262.1443, found 262.1445.

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