

PII: S0040-4039(96)02419-7

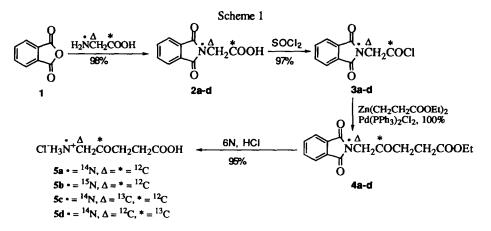
An Efficient Synthesis of δ-Aminolevulinic Acid (ALA) and Its Isotopomers Jianji Wang and A. Ian Scott*

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Abstract: A new and improved synthesis of ¹³C-4-, ¹³C-5- and ¹⁵N-δ-aminolevulinic acid (ALA), with 90% overall yield in 4 steps from labelled glycine, is described. © 1997, Elsevier Science Ltd. All rights reserved.

 δ -Aminolevulinic acid 5 (ALA) is the first common precursor in the tetrapyrrole biosynthetic pathway, leading to the hemes, chlorophylls, vitamin B₁₂ and other tetrapyrroles. ALA is being developed as an insecticide and herbicide,¹ while its isotopomers regioselectively labelled with ¹³C and ¹⁵N have been widely used for the elucidation of the biosynthesis and metabolism of the tetrapyrrole family of natural products.² There have been several reports concerning the synthesis of ALA,^{3a-h} but these methods suffer from the disadvantages of labour intensive multi-step routes, low yields and inconvenient purification, resulting in high costs for ALA in both labelled and unlabelled forms. Herein we report a new, efficient approach to the synthesis of ¹³C-4-, ¹³C-5- and ¹⁵N-ALA, starting from labelled ¹³C-1-, ¹³C-2- or ¹⁵N-glycine, respectively, which is also adaptable to the large scale preparation of the unlabelled amino acid.

As shown in Scheme 1, our synthetic strategy for the preparation of the target **5a-d** is based on the palladium-catalyzed coupling of the amino protected acyl chloride **3a-d** with zinc homoenolate of ethyl propionate, followed by deprotection of the phthalyl group. The synthesis of ¹³C-4- ALA is given as an example. ¹³C-1 labelled glycine was reacted with phthalic anhydride to give the amino protected acid **2d** in 98% yield. Treatment of compound **2d** with thionyl chloride afforded the acid chloride **3d** in 97% yield. The key step is the formation of δ -phthalimidolevulinic acid ethyl ester **4d**,⁵ which was obtained in quantitative yield from the palladium-catalyzed coupling reaction of acid chloride **3d** with the zinc homoenolate prepared



according to a published procedure.⁴ Finally, the phthalyl protecting group, phthalyl, was removed by the hydrolysis of 4d with 6 N HCl to give desired product 5d in 96% yield. The spectral data (1 H, 13 C-NMR) for synthetic 5d are in full agreement with those reported previously.^{3c}

The above methology has been applied successfully to the syntheses of ${}^{13}C-5-(5c)$ and ${}^{15}N-ALA$ (5b), starting from ${}^{13}C-2$ - and ${}^{15}N$ -glycine respectively, with the same overall yields.

In summary, we have devised an efficient, reproducible, synthesis of ALA with overall 90% yield which is the most efficient preparation of this key amino acid so far recorded.

Acknowledgement: We would like to thank the NIH and the Robert A. Welch Foundation for financial support of this work.

References and Notes.

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- Preparation of δ-phthalimidolevulinic acid ethyl ester 4d: To a crude solution of the zinc homoenolate prepared from ZnCl₂ (1.32 g, 9 mmol) and ((1-ethoxylcyclopropyl)oxyl)-trimethylsilane (3.4 g, 19 mmol) were added at 0°C CH₃CONMe₂ (1.7 g, 2 mmol), Pd(PPh₃)₂Cl₂ (45 mg, 0.065 mmol) and ¹³C-1-phthalimidoacetyl chloride 3d (1.4 g, 6.5 mmol). After 1 h at 0°C, the reaction was continued for another 2 h at room temperature. Evaporation of the solvent in vacuo gave a residue which was dissolved in CH₂Cl₂ (100 ml). The resulting solution was washed with water (50 ml) and saturated NaCl (50 ml). The organic layer was separated, dried over anhydrous sodium sulfate and concentrated in vacuo. The crude product was recrystallized from ethanol/n-hexane to give pure 4d in 100 % yield. ¹H-NMR δ 7.80 (AA'BB', 4H, H-Ph), 4.56 (d, ²J = 4.0, 2H, NCH₂¹³CO), 4.14 (q, ³J = 7.2, 2H, OCH₂CH₃), 2.84 (m, 2H, ¹³COCH₂CH₂), 2.65 (m, 2H, ¹³COCH₂CH₂), 1.26 (t, ³J = 7.2, 3H, CH₂CH₃); ¹³C-NMR δ 200.7 (¹³CO), 172.2 (COO), 168.4 (COO), 134.2, 132.1, 123.6, 60.9 (OCH₂), 46.5 (d, J = 39.7, NCH₂¹³CO), 34.5 (d, J = 40.8, ¹³COCH₂), 27.8 (¹³COCH₂CH₂), 14.1 (CH₃). HRMS(FAB) Calcd for C₁₄¹³CH₁₅NO₅ (M⁺+1) 291.1062, Found 291.1065.