liter filter flask suitable for the large quantity of solvent required. In this apparatus a solution of 39.7 g. (0.1 mole) of ergosterol in 800 ml. of dioxane containing 50 g. of Raney nickel caused a pressure drop of 7.0 lb. (110% of the theory) of huddren there there there have been solved as 100 lb. of hydrogen when stirred for two hours under 10-15 lb. pressure at room temperature. At this time all hydrogen

uptake ceased. From the filtered solution was isolated di-rectly 40.1 g. (100%) of quite pure III, m.p. 170.8-172.4°. 5-Dihydroergosterol Acetate (IV).—A solution of 0.199 g. (0.0005 mole) of 5-dihydroergosterol (III) in 5 ml. of acetic (0.0005 mole) of 5-dihydroergosterol (III) in 5 ml. of acetic anhydride containing one drop of pyridine was refluxed for 20 minutes. On cooling, 0.182 g. (82.5%) of the acetate IV separated as large plates, m.p. 174.6-177.4°, $[\alpha]^{24}$ D -21.2° (c 2.00, chloroform). The melting point on admixture with an authentic sample prepared by the method of Barton, " m.p. 176.0-180.6°, was not depressed. $\Delta^{8(14),22}$ -Ergostadien-3 β -ol Acetate (VI).- $\Delta^{6,8(14),22}$ -Ergo-statrien-3 β -ol acetate, m.p. 119.0-120.6°, $[\alpha]^{25}$ D -94.0° (c 1.03, chloroform) was prepared essentially as described by Windaus⁸ who reported the physical constants as m.p. 100°, $[\alpha]$ D -80.4°.¹² A solution of 0.700 g. (0.0016 mole) of the acetate (V) in 20 ml. of dioxane was hydrogenated over about 1.5 g. of

20 ml. of dioxane was hydrogenated over about 1.5 g. of Raney nickel catalyst as described in the preparation of III (Å). After three hours nearly the theoretical quantity of hydrogen had been absorbed and hydrogen uptake ceased. The filtered reaction mixture on concentration to dryness under reduced pressure afforded 0.690 g. of crystalline product as small colorless platelets, m.p. 111.8-114.0° (98%). Recrystallization from ethyl acetate-methanol afforded an 82% recovery of pure $\Delta^{8(14),22}$ -ergostadien-3 β -ol acetate (VI), m.p. 122.6-124.0°, [α]²⁶D - 26.5° (ϵ 1.12, chloroform). The physical constants were not altered by further recrystallization.

Anal. Caled. for C₃₀H₄₈O₂: C, 81.76; H, 10.98. Found: C, 81.96; H, 10.89.

Hydrogenation of $\Delta^{3(14),22}$ -Ergostadien-3 β -ol Acetate (VI).—A solution of 0.220 g. (0.0005 mole) of VI in 10 ml. of anhydrous peroxide-free dioxane was hydrogenated over 0.050~g. of prereduced platinum oxide catalyst. After 69 minutes, 12.4~ml.~(100%) of the theoretical quantity of hydrogen required for saturation of one double bond had been absorbed. The filtered reaction mixture on concentration afforded quantitatively nearly pure $\Delta^{8(14)}$ -ergosten-3 β -ol acetate, m.p. 101.5-110.0°. Recrystallization from ethyl acetate afforded pure acetate as large glistening plates,

(12) An alternate preparation of this triene will be the subject of a later communication.

m.p. 109.0-110.5°, $[\alpha]_D + 2.7^\circ$ (c 1.11, chloroform). The melting point on admixture with an authentic sample, m.p. 109.0-110.5°, $[\alpha]_D + 4.0$ (c 1.01, chloroform), prepared by hydrogenation of ergosterol acetate over platinum in chloro-

form, was not depressed. Hydrogenation of $\Delta^{8,14,22}$ -Ergostatrien-3 β -ol Acetate.— A solution of 0.397 g. (0.001 mole) of $\Delta^{8,14,22}$ -ergostatrien- 3β -ol acetate (ergosterol-B₁ acetate),⁸ m.p. 139.8-142.0°, [α]p -57.9° (c 1.04, chloroform) in 11 ml. of dioxane was stirred over prereduced Raney nickel catalyst (0.58 g.) in an atmosphere of hydrogen for several hours. No hydrogen absorption was observed, and the product isolated on filtra-tion and concentration proved to be unchanged ergosterol- B_1 acetate, m.p. 139.0-144.4°, not depressed on admixture with starting material.

Hydrogenation of $\Delta^{7,9(11),22}$ -Ergostatrien-3 β -ol Acetate.— $H_{3,9(11),22}$ -Ergostatrien-3 β -ol acetate (ergosterol-D acetate) was prepared by the method of Barton, ^{3a} m.p. 165.8–169.0°. Hydrogenation of a 0.175-g. portion over 0.43 g. of Raney violation to f discuss by the usual procedure resulted nickel in 10 ml. of dioxane by the usual procedure resulted in no hydrogen uptake and quantitative recovery of starting material, m.p. 162.0–168.9°, $[\alpha]D + 26.7°$ (c 0.98, chloro-form), not depressed on admixture with an authentic sample. Hydrogenation of $\Delta^{5,7,9(11),22}$ -Ergostatetraen-3 β -ol Ace-tate.— $\Delta^{5,7,9(11),22}$ -Ergostatetraen-3 β -ol acetate (dehydro-

ergosterol acetate) was prepared by mercuric acetate dehydrogenation of ergosterol acetate as described by Bergmann and Stevens,¹⁴ m.p. 146.2-151.0°, $[\alpha]D + 157°$ (c 2.03, chloroform).

A solution of 0.437 g. (0.001 mole) of the tetraene acetate in 12 ml. of dioxane was hydrogenated over 0.63 g. of Raney nickel catalyst. Hydrogen uptake showed a sharp inflection after 1.33 moles had been absorbed, and only a slight further uptake was observed. Filtration and concentration in vacuo afforded a quantitative recovery of crystalline product as tiny platelets, m.p. 149.8–156.4°, $[\alpha]^{25}D + 21.8^{\circ}$ (c 1.97, chloroform). An ultraviolet spectrum measured in ether solution showed strong bands at 235 and 242.5 m μ (log ϵ 3.82), indicating the presence of about 53% $\Delta^{7,9(11),22}$ -ergostatrienol acetate.

Acknowledgments.-We wish to express our appreciation to Mr. Robert Richter for technical assistance. We are indebted to Dr. John Means and his associates of these laboratories for the microanalyses.

(13) W. Bergmann and P. G. Stevens, J. Org. Chem., 13, 10 (1948). **RECEIVED AUGUST 17, 1951** BROOKLYN, N. Y.

[CONTRIBUTION FROM THE EASTERN REGIONAL RESEARCH LABORATORY¹]

Diesters of Lactic Acid. Esterification of Lactates with Dibasic Acids

By C. E. Rehberg and Marion B. Dixon

Twenty-six esters made by the esterification of lactate esters with dibasic acids are described. Boiling points, refractive indices, densities and viscosities of the esters at different temperatures are given. Potential usefulness of these compounds as plasticizers is suggested.

In the previous paper of this series,² the adipates of a number of esters of lactic acid were described, and their potential usefulness as plasticizers was suggested.

The present paper reports work of the same general nature in which instead of adipic acid, various other dibasic acids were used to esterify the hydroxyl group of esters of lactic acid. These products may be represented by the formula

where X is the divalent acyl radical of a dibasic acid and R is the alcohol radical of the lactic ester. The dibasic acids used were phthalic, maleic, succinic, sebacic, carbonic and benzenephosphonic. Most attention was devoted to phthalic esters because of their importance in the plasticizer industry. The products obtained by the esterification of di-

carboxylic acids with allyl factate contain two allyl groups in the molecule and are polymerizable. Several such esters have been reported. Thus, allyl lactate has been treated with acid chlorides to produce the carbonate, succinate, fumarate, adipate, sebacate and phthalate.³ The maleates of allyl⁴

(4) Jones, U. S. Patent 2,443,915, June 22, 1948.

X[-OCH(CH₂)COOR]₂

⁽¹⁾ One of the laboratories of the Bureau of Agricultural and Industrial Chemistry, Agricultural Research Administration, U. S. Department of Agriculture. Article not copyrighted. (2) Rehberg and Dixon, THIS JOURNAL, 73, 5757 (1950).

⁽⁸⁾ Howald and Jones, U. S. Patent 2,462,042, Feb. 15, 1949.

PROPERTIES AND ANALYSES OF DIESTERS OF LACTIC ACID												
Components of diesters Acid Lactate		Yield %	Carbo Calcd.	on, % Found	Hydrog Caled.	gen, % Found	n ²⁰ D	n ⁴⁰ D	d^{20}_{4}	d ⁴⁰ 4	Viscosity, 20°	cpds. 40°
Phthalic	Methyl ^a	78	56.8	56.6	5.4	5.4	1.4949	1.4875	1.2242	1.2074	7,495	459
Phthalic	Ethyl ^b	84	59.1	58.7	6.1	6.3	1.4870	1.4796	1.1715	1.1536	934	127.1
Phthalic	Butyl	61	62.5	62.4			1.4820	1.4748	1.1094	1.0924	283	69.0
Phthalic	2-Ethylbutyl	87	65.2	65.0	8.0	8.0	1.4838	1.4757	1.0878	1.0724	882	165.4
Phthalic	n-Octyl	82	67.4	67.1	8.7	8.9	1.4772	1.4700	1.0381	1.0248	250	64.9
Phthalic	2-Ethylhexyl	86	67.4	67.5	8.7	8.7	1.4790	1.4720	1.0423	1.0278	474	105.8
Phthalic	Allyl	80	61.5	61.6	5.7	6.0	1.4998	1.4922	1.1693	1.1529	351	75.2
Phthalic	2-Ethoxyethyl	75	58.1	57.6	6.6	6.6	1.4859	1.4788	1.1622	1.1446	725	118
Phthalic	2-Butoxyethyl	60	61.2	61.1	7.5	7.6	1.4802	1.4733	1.1092	1.0920	338	74.2
Phthalic	2-(2-Butoxy-											
	ethoxy)-ethyl	96	60. 2	59.9	7.8	7.9	1.4790	1.4722	1.1130	1.0966	298	77.8
Phthalic	Tetrahydrofur-											
	furyl	90	60.2	59.8	6.3	6.6	1.5030	1.4978	1.2188	1.2037	31,640	2009
Maleic	Ethyl°	72	53.2	53.8	6.4	6.5	1.4462	1.4382	1.1244	1.1066	22.88	9.23
Maleic	Butyl	84	58.1	57.8	7.6	7.7	1.4488	1.4410	1.0852	1.0677	74.3	19.36
Maleic	Isobutyl ^d	83	58.1	57.6	7.6	7.1	1.4475	1.4396	1.0847	1.0678	189.5	42.9
Maleic	2-Ethylhexyl	72	64.4	65.0	9.2	9.2	1.4564	1.4475	1.0134	0.9982	110.4	33.0
Maleic	Allyl'	46	56.5	56.2	5.9	5.9	1.4652	1.4561	1.1562	1.1382		
Succinic	Methyl	65	49.7	49.9	6.3	6.4	1.4408	1.4338	1.1925	1.1730	140.6	29.9
Succinic	Ethyl	78	52.8	52.6	7.0	6.7	1.4375	1.4305	1.1344	1.1138	54.0	16.94
Succinic	Butyl	87	57.7	57.9	8.1	8.2	1.4400	1.4330	1.0714	1.0529	44.7	16.52
	n-Octyl				9.5		1.4460					
	Allyl								1.1353			
	Ethyl								1.0549			
	•					• • •						
	•											
	Allyl	83	54.5	54.4	6.3	6.6	1.4468	1.4392	1.1284	1.1089	26.3	10.9
Benzenephos-												
•		25										
Phthalic Phthalic Phthalic Phthalic Phthalic Phthalic Phthalic Maleic Maleic Maleic Maleic Succinic	2-Ethylhexyl Allyl 2-Ethoxyethyl 2-Butoxyethyl 2-Gebutoxy- ethoxy)-ethyl Tetrahydrofur- furyl Ethyl Butyl Isobutyl ⁴ 2-Ethylhexyl ⁴ Allyl Ethyl Butyl Butyl n-Octyl Allyl	86 80 75 60 96 90 72 84 83 72 46 65 78 87 98 92 76 84 81 93 83 25	67.4 61.5 58.1 61.2 60.2 53.2 58.1 58.1 64.4 56.5 49.7 52.8 57.7 64.2 56.1 59.7 62.9 67.3 67.3 54.5 58.0	67.5 61.6 57.6 61.1 59.9 59.8 53.8 57.8 57.6 65.0 56.2 49.9 52.6 57.9 64.2 56.6 59.4 63.0 68.0 67.2 54.4	8.7 5.7 6.6 7.5 7.8 6.3 6.4 7.6 7.6 9.2 5.9 6.3 7.0 8.1 9.5 6.5 8.5 9.2 10.2 6.3 7.5	$\begin{array}{c} 8.7 \\ 6.0 \\ 6.6 \\ 7.6 \\ \hline 7.9 \\ 6.6 \\ 6.5 \\ 7.7 \\ 7.1 \\ 9.2 \\ 5.9 \\ 6.4 \\ 6.7 \\ 8.2 \\ 9.8 \\ 6.7 \\ 8.8 \\ 9.3 \\ 10.4 \\ 10.4 \\ 6.6 \\ \hline 7.5 \end{array}$	1.4790 1.4998 1.4802 1.4802 1.4790 1.5030 1.4462 1.4462 1.4462 1.4462 1.4465 1.4465 1.4400 1.4452 1.4400 1.4452 1.4465 1.4452 1.4465	1.4720 1.4922 1.4788 1.4733 1.4733 1.4722 1.4722 1.4978 1.4382 1.4400 1.4396 1.4475 1.4561 1.4338 1.4305 1.4305 1.4305 1.4394 1.4472 1.4382 1.4397 1.4438 1.4402 1.4392	1.0423 1.1693 1.1622 1.1092 1.1130 1.2188 1.1244 1.0852 1.0847 1.0134 1.1562 1.1925 1.1344 1.0714 1.0042 1.1353 1.0549 1.0200 0.9872 .9740 1.1284 1.1082	1.0278 1.1529 1.1446 1.0920 1.0966 1.2037 1.1066 1.0677 1.0678 0.9982 1.1382 1.1730 1.138 1.0529 0.9878 1.1170 1.0370 1.0033 0.9626 .9586 1.1089	$\begin{array}{r} 474\\ 351\\ 725\\ 338\\ 298\\ 31,640\\ 22.88\\ 74.3\\ 189.5\\ 110.4\\ 140.6\\ 54.0\\ 44.7\\ 56.8\\ 48.9\\ 58.3\\ 48.7\\ 63.0\\ 90.9\\ 26.3\\ 52.7\\ \end{array}$	$105.8 \\ 75.2 \\ 118 \\ 74.2 \\ 77.8 \\ 2009 \\ 9.2 \\ 19.3i \\ 42.9 \\ 33.0 \\ 29.9 \\ 16.9 \\ 16.5 \\ 21.1 \\ 16.9 \\ 22.6 \\ 20.1 \\ 26.9 \\ 35.4 \\ 10.9 \\ $

TABLE I												
IES	AND	ANALYSES	OF	DIESTERS	OF	LACTIC	1					

[•] M.p. 50-55°. [•] M.p. 55-60°. [•] B.p. 62° (0.02 mm.). [•] B.p. 105° (0.02 mm.). [•] B.p. 150° (0.03 mm.). [•] B.p. 112° (0.02 mm.).

and butyl⁵ lactates have been made with maleic acid or anhydride. The succinate of ethyl lactate has been made from potassium succinate and ethyl α -chloropropionate⁶ and from succinyl chloride and ethyl lactate.7

Table I shows the esters included in the present study. All the maleates, as well as the phthalates 2-ethylbutyl and 2-ethylhexyl lactates, were made by use of the acid anhydride. All other esters were made by use of the acid chlorides. The use of the dibasic acid or anhydride instead of the acid chloride resulted in the production of a mixture of esters instead of a single compound. However, in the cases studied, this mixture was as efficient a plasticizer for polyvinyl chloride as was the pure compound.8

Boiling Points.—Boiling points over a range of pressures were determined for most of the esters. Figures 1 and 2 are Cox charts showing 1/(t + 223), where t is the boiling point in $^{\circ}$ C., plotted versus log P (mm.).

A linear relationship was observed between the

(5) Carruthers and Blair, U. S. Patent 2,260,295, Oct. 28, 1941; cf. also Canadian Patent 411,766, April 13, 1943.

(6) Wurtz and Friedel, Ann. chim., [3] 63, 101 (1861).

(7) Wislicenus, Ann., 133, 257 (1865).

(8) Rehberg and Dixon, "Plasticizers from Lactic Acid, Direct Esterification of Butyl Lactate with Adipic Acid." Presented before the Division of Paint, Varnish and Plastics Chemistry, 116th National Meeting of the American Chemical Society, Atlantic City, N. J., Sept., 1949. See Abstracts of Papers, p. 23N.

boiling points at 1 mm. of diesters with and without lactic acid groups in the molecule [e.g., dibutyl phthalate as compared to bis-(butyl lactate)phthalate]. The equation of this relationship is

X = 0.64Y + 118

where X and Y are the boiling points, at 1 mm. pressure, of the esters with and without the lactic acid groups, respectively. Of the twelve pairs of esters for which data were available, the maximum deviation was 5° , and the average deviation was 2.5° . From this equation it can be seen that the increase in boiling point caused by the introduction of lactic acid into the compound varied inversely with the boiling point of the compound. For the esters studied, this increase varied from about 40 to 100°.

Relationships similar to those given above for boiling points exist also for the vapor pressures (log P) of the esters at any fixed temperature.

The refractive index, density and viscosity of each ester were measured at 20 and 40° and are shown in Table I. The usefulness of a compound as a plasticizer is usually increased by a low viscosity and a low temperature-viscosity coefficient. From the viscosity data in Table I it can be seen that methyl groups, branched chains, and especially ring structures tend to contribute high viscosity and high viscosity-temperature coefficient to those compounds in which these structures are found.

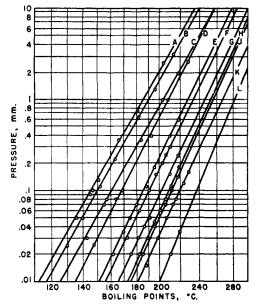


Fig. 1.—Boiling points of phthalates of various lactates: A, methyl; B, ethyl; C, allyl; D, butyl; E, 2-ethylbutyl; F, 2-ethoxyethyl; G, 2-ethylhexyl; H, 2-butoxyethyl; J, *n*-octyl; K, tetrahydrofurfuryl; L, 2-(2-butoxyethoxy)ethyl.

Acknowledgment.—We are grateful to C. O. Willits, C. L. Ogg and their associates in the Analytical and Physical Chemistry Division of this Laboratory for the analytical data in Table I.

Experimental

Materials.—Those lactates not commercially available were made by the alcoholysis of methyl lactate.² The carbonate of allyl lactate was prepared by treating allyl lactate with α -carballyloxethyl chloroformate (made from allyl lactate and phosene by the Columbia Chemicals Division of the Pittsburgh Plate Glass Company and furnished to us through the courtesy of Dr. Franklin Strain). Benzenephosphonyl chloride (benzenephosphorus oxydichloride) was kindly furnished by Dr. A. D. F. Toy, of the Victor Chemical Co.

Procedure.—Most of the compounds were made by the reaction of equivalent amounts of the acid chloride and the

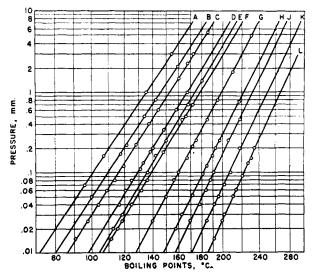


Fig. 2.—Boiling points of dicarboxylic acid esters of various lactates: A, allyl lactate carbonate; B, methyl lactate succinate; C, ethyl lactate succinate; D, allyl lactate succinate; E, butyl lactate maleate; F, butyllactate succinate; G, ethyl lactate sebacate; H, butyl lactate sebacate; J, *n*-octyl lactate succinate; K, 2-octyl lactate sebacate; L, *n*-octyl lactate sebacate.

lactate, in the presence of a slight excess of pyridine. The products were washed, dried and distilled. When the acid anhydrides were used, a 10 to 50% excess of lactate and a catalytic amount of sulfuric acid were used. The mixture was refluxed, vacuum being used as needed to keep the temperature below about 150° . Water was distilled out as fast as formed. When the reaction was complete, the catalyst was neutralized with sodium acetate and volatile materials were removed by vacuum distillation. Attempts to wash the crude products were often unsatisfactory because of the formation of emulsions.

All the products were distilled in an alembia type still specially designed for operation at low pressures.⁹ Boiling points at various pressures in the range 0.01-10.0 mm. were determined with the same still and used in the construction of Figs. 1 and 2.

PHILADELPHIA 18, PENNSYLVANIA RECEIVED JULY 25, 1951

(9) Ratchford and Rehberg, Anal. Chem., 21, 1417 (1949).