ORIGINAL RESEARCH



Microwave-assisted efficient synthesis of bisphosphonate libraries: a useful procedure for the preparation of bisphosphonates containing nitrogen and sulfur

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Received: 29 April 2011/Accepted: 12 June 2012/Published online: 1 July 2012 © Springer Science+Business Media, LLC 2012

Abstract Microwave-assisted rapid and efficient procedure for the synthesis of bisphosphonate and their libraries is described in solvent-free medium. Bisphosphonates having nitrogen and sulfur are synthesized following this new procedure. This procedure is simple and can be useful for the generation of compound libraries of a class of boneresorptive inhibitors such as *N*- and *N*-, *S*- containing bisphosphonates.

Keywords Bisphosphonates · Phosphorous acid · Phosphorous trichloride · Microwave-assisted

Introduction

Bisphosphonates (BPs) containing nitrogen are demonstrated as potent inhibitors of bone-resorptive and highly selective bone targeting agents (Abdou and Shaddy, 2009). These are analogs of pyrophosphate in which the oxygen of the P–O–P bond is replaced by a carbon atom, resulting in a metabolically stable P–C–P structure (Abdou *et al.*, 2008). Over the past three decades, the discovery and development of bisphosphonic acids and their related BPs as a class of compounds for treatment of bone diseases has been a fascinating saga in medicinal chemistry (McClung

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R. Lenin · D. V. N. S. Rao · U. K. Ray Aurobindo Pharma Limited, Research Centre, 313, Bachupally, Qutullapur Mandal, Hyderabad 500090, India and Geusens, 2001; Dunn and Goa, 2001). Recent studies show that the BPs containing nitrogen along with sulfur are emerging as excellent therapeutic agents for the treatment of arthritis particularly rheumatoid. The pharmaceutical importance of these molecules attracted many researchers and developed several methods (Lorin and Jonathan, 1996; Gallop *et al.*, 1994; Pavia *et al.*, 1993; Jung and Becksickinger, 1992; Dower and Fodor, 1991; Gold *et al.*, 1995). But many of these methods are suffering from drawbacks such as long reaction time and isolation of products. Therefore, we have developed a simple and efficient methodology for the synthesis of BPs under microwave irradiation.

Trying for development of novel synthetic procedures is desirable for the promising therapeutic areas to reach the demand for rapid synthesis of compound libraries for screening. Keeping this in view, we focused our attention on the development of new procedures for the generation of bisphosphonate libraries.

Microwave-assisted heating under controlled conditions has been shown to be invaluable technology for medicinal chemistry and drug discovery applications (Baxendale et al., 2002; Artmann et al., 2007; Appukkuttan and Eycken, 2006; Larhed and Hallberg, 2001; Wathey et al., 2002). In recent years, microwave-assisted reactions have received much attention because of their simplicity in operation, enhanced reaction rates, and greater selectivity (Al Obeidi et al., 2003; Kappe and Dallinger, 2006; Alcazar et al., 2007; Varma 1999). In particular, solvent-free reactions have gained popularity as they provide an opportunity to work with open vessels (Zhang et al., 2007; Sinnwell and Ritter, 2007; Barlow and Marder, 2003; Zhu et al., 2004; Perelaer et al., 2006; Jhung et al., 2007; Millos et al., 2007; Tsuji et al., 2005; Tompsett et al., 2006; Collins and Leadbeater, 2007). This avoids use of organic solvents and dramatically reduces reaction times, increases product Scheme 1 Synthesis of bisphosphonic acids and their salts



yields, and enhances product purities by reducing unwanted side reactions compared to conventional heating methods. Short reaction times make it ideal for rapid reaction scouting and optimization. Compound libraries can then be rapidly synthesized using this enabling technology. Thus, microwave irradiation has become a powerful synthetic tool for the rapid synthesis of a variety of biologically active compounds under solvent-free conditions. Synthesis of biologically active BPs achieved by several methods was reported in literature. In reported procedures, synthesis of BPs was carried out using organic solvents such as chlorobenzene, methanesulphonic acid (Kieczykowski et al., 1995), sulfolane (Vijaykumar et al., 2005), ionic liquids (Ferra et al., 2003), diphenyl ether (Despande and Luthra, 2006) and phenol (Rao et al., 2007a, b). The principal difficulty with all these procedures is using corrosive organic solvents and long reaction times, resulting in low yield and purities of the desired products. As part of our research, we envisaged to develop a synthetic procedure for the generation of high quality bisphosphonate libraries using microwave.

Results and discussion

We started our investigation with carboxylic acid 1a to prepare bisphosphonic acid 2a and subsequent conversion to its salt 3a. We first reacted compound 1a with phosphorous acid (H₃PO₃) and phosphorous trichloride (PCl₃) at various temperatures using microwave. Reactions performed at 50 °C were very slow whereas reactions performed at 100 °C were proceeded but the products obtained were contaminated with many side products. Decomposition was observed in the reactions performed at above 100 °C. It was thought that phosphorous trichloride is evaporated before the reaction takes place. Hence we used silica gel as solid support, mixed the reagents uniformly, and studied the reaction at various temperatures in microwave. We were delighted with the result when the reaction was finished in 3 min at 80 °C which was confirmed by ³¹P NMR. Hydrolysis was also finished in 3 min at 100 °C in microwave. Afterward workup product 2a was obtained in very good yield and in pure form without column chromatography. We applied this procedure to compounds **1b–m** to obtain products **2b–m** in excellent yields and in pure form without using any purification methods. (Scheme 1; Table 1). When this reaction was performed using silica gel as solid support and traditional heating at 100 °C, black polymeric material was obtained as a gummy mass.

Having set of optimal conditions in hand, herein we report an efficient microwave-assisted solvent-free procedure for the synthesis of bisphosphonate libraries. A mixture of carboxylic acid 1, phosphorous acid (H_3PO_3) , phosphorous trichloride (PCl₃) using silica gel as solid support was irradiated in microwave unit at 80 °C for 3 min and the hydrolysis was carried out by addition of water followed by irradiation at 100 °C for 3 min (Scheme 1). After completion of hydrolysis, reaction mass was filtered and water miscible solvent (ex: MeOH, EtOH, acetone, etc.,) was added to the filtrate to get a solid. The solid was filtered and dried in oven at 40–60 °C under reduced pressure to obtain desired compound 2 in good to excellent yields. Using this procedure bisphosphonic acids **2a–m** are prepared.

The bisphosphonic acids 2a-m were converted into their sodium salts using NaOH (1.2 eq.) in aqueous medium. These salts precipitate as white solids upon addition of MeOH or EtOH as co-solvent. Filtration and drying were performed in oven at 60 °C under vacuum to obtain compounds **3a-m** in excellent yields (Table 1) in highly pure form without using any purification techniques. This makes the process simple convenient and time saving. Further the generality of this facile reaction procedure could be established for the generation of various bisphosphonate libraries. Products obtained by this procedure were converted into corresponding BPs in excellent yields (Table 1).

Conclusion

In summary, herein we have demonstrated an efficient, solvent-free, and microwave-assisted reaction procedure for the preparation of various bisphosphonic acids and their salts in highly pure form without using any purification methods. This procedure is environmentally friendly and useful for the synthesis of biologically important bisphosphonate libraries, valuable in drug discovery. **Table 1**Microwave-promotedsynthesis of bisphosphonates

Compound	1a-h	2a-h	3a-3h	Yield (%)
a	СН ₃ СН ₃ СООН	СH ₃ CH ₃	СH ₃ — СN ₃ — СN ₃ – СN ₄ – СH ₃ – СОН СH ₃ — СН ₃ – СОН N — С-ОН 0 = СОН	72
b	сн _а соон	0 _{≈р-} Он -Он -С-Он -С-Он -С-Он -С-Он -С-Он -С-Он	СH ₃ CH ₃	76
c	H ₂ N COOH	$H_2N 0 \leq p < OH \\ -OH \\ -OH \\ -OH \\ -OH \\ 0 \leq p < OH $	$\begin{array}{c} 0 & \underset{P_2 \cap H_2}{\overset{O_{P_2} \cap H_1}{\overset{O_{P_2} \cap H_2}{\overset{O_{P_2} \cap H_2}$	65
d	H ₂ N COOH	H_2N	$\begin{array}{c} 0 & \underset{P < O^{\circ} Na^{+}}{P & OH} \\ H_2 N & & \underset{P < OH}{ & I} \\ & & \underset{P < OH}{OH} \\ & & \underset{O \not \in P^{-} \\ OH} \\ \end{array}$	78
e	H ₂ N COOH	0 ОН Р-ОН H ₂ N С-ОН 0 ОН	0, 0:Na* Р-ОН С-ОН Р-ОН 0 ОН	67
f	н₃с───Соон	0≈P<0H 1 − OH H ₃ C − C − OH C − OH 0 ≈ P<0H 0 + OH	O P O H ₃ C − O C O Na ⁺ O H O O O O O NA ⁺ O H	78
g	Соон	$(\mathbf{A}_{\mathbf{N}}) = (\mathbf{A}_{\mathbf{N}}) = (\mathbf{A}_{\mathbf{N}}$	Охр-ОТNа ⁺ I-ОН I-ОН I-ОН I-ОН I-ОН O-ОН	86
h	COOH	OSPCOH OSPCOH PCOH NOH	$\begin{array}{c} O^{\circ}Na^{*}\\ O\approx p^{\circ}OH\\ C^{\circ}OH\\ P^{\circ}OH\\ P^{\circ}OH\\ 0\end{array}$	82

Materials and methods

Chemistry

Microwave-assisted synthesis was carried out in an InitiatorTM 2.0 single mode MW at 2.45 GHz (Biotage AB, Uppsala). The reactions were performed in sealed vessels equipped with a teflon-coated stirred bar and under an argon atmosphere. A variable power was employed to reach the temperature desired and then to maintain it in the vessel during the period of time programmed. ¹H, ¹³C, and ³¹P NMR spectra were recorded with a Bruker AM 300, 75, and 121.5 mHz NMR spectrometer, which provided all the necessary data for the full SCIEX-API 2000 mass spectrometer. IR spectra were measured with a Perkin-Elmer Spectrum One FT-IR spectrometer.

General method for the preparation of BPs 1a-m to 3a-m

A mixture of 3-(4-methyl pentylamino)-propionic acid (5 g, 2.38 mmol), phosphorous acid (5.87 g, 7.16 mmol), phosphorous trichloride (16.4 g, 11.93 mmol), and silica gel (5 g) were mixed thoroughly and subjected to microwave irradiation for 3 min at 80 °C. After completion of starting material as confirmed by ³¹P NMR, water (50 mL) was added to the resulting reaction mixture and again subjected to microwave irradiation for 3 min at 100 °C. The resulting reaction mixture was cooled to room

Table 1 continued



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temperature and filtered and the cake was washed with water (10 mL). The filtrate was added to methanol (80 mL) and stirred well for 1 h and precipitated bisphosphonic acid was filtered and washed with methanol (10 mL) to obtain product **2a** (yield 3.8 g).

A stirred mixture of the above-obtained bisphosphonic acid **2a** (3 g) in water (30 mL) was adjusted to pH 4.3 by adding 40 % NaOH solution (\sim 2 mL) at 0 °C to obtain a clear solution. To this clear solution methanol (45 mL) was added and continued stirring for 1 h at 0 °C and precipitated solid was filtered and dried to obtain bisphosphonate sodium salt **3a** (2.85 g). All the products were confirmed by its IR, ¹H NMR, ¹³C NMR, ³¹P NMR, and mass spectral data.

Results for individual compounds

[1-Hydroxy-3-(methylpentylamino)-propylidene]bisphosphonic acid monosodium (ibandronate sodium, **3a**)

Yield: 72 %; white solid; spectroscopic analysis: IR (KBr) v_{max}/cm^{-1} : 3166, 2962, 2320, 1667, 1259, 1034 cm⁻¹; ¹H NMR (D₂O, 300 mHz, δ , ppm): 0.78 (t, J = 6.9 Hz, 3H), 1.23–1.26 (m, 4H), 1.60–1.62 (m, 2H), 2.21–2.30 (m, 2H), 2.74 (s, 3H), 2.94–2.98 (m, 1H), 3.06–3.12 (m, 2H), 3.43– 3.47 (m, 1H); ¹³C NMR (D₂O, 75.5 mHz, δ , ppm): 13.43, 21.85, 23.56, 28.20, 39.74, 53.24, 56.7, 72.56; ³¹P NMR (D₂O, 121.5 mHz, δ , ppm): 17.69; MS (ESI, *m/z*): 318.0 [M-H]⁺.

1-Hydroxy-3-(pentylamino)-propylidene bisphophosnic acid monosodium (**3b**)

Yield: 76 %; white solid; spectroscopic analysis: IR (KBr) v_{max}/cm^{-1} : 3680, 2951, 2430, 1470, 1400, 102 cm⁻¹; ¹H NMR (D₂O, 300 mHz, δ , ppm): δ 0.80 (t, J = 6.6 Hz, 3H), 1.23–1.27 (m, 4H), 1.54–1.59 (m, 2H), 2.14–2.27 (m, 2H), 2.90–2.95 (m, 2H), 3.23–3.27 (m, 2H); ¹³C NMR (D₂O, 75.5 mHz, δ , ppm): 13.38, 21.82, 25.66, 28.17, 29.95, 44.45, 48.06, 72.78; ³¹P NMR (D₂O, 121.5 mHz, δ , ppm): 18.23; MS (ESI, m/z): 304.2 [M–H]⁺.

6-Amino-1-hydroxyhexylidene)-bisphosphonic acid monosodium (neridronate sodium, **3c**)

Yield: 65 %; white solid; spectroscopic analysis: IR (KBr) v_{max}/cm^{-1} : 3275, 2889, 1640, 1470, 1266, 952 cm⁻¹; ¹H NMR (D₂O, 300 mHz, δ , ppm): 1.28–1.35 (m, 2H), 1.50–1.63 (m, 2H), 1.73–1.77 (m, 2H), 1.81–1.88 (m, 2H), 2.85–2.95 (m, 2H); ¹³C NMR (D₂O, 75.5 mHz, δ , ppm): 23.48, 26.7, 34.1, 39.61, 76.26; ³¹P NMR (D₂O, 121.5 mHz, δ , ppm): 19.4; MS (ESI, *m/z*): 276.1 [M–H]⁺.

(4-Amino-1-hydroxybutylidene)-bisphosphonic acid monosodium (alendronate sodium, **3d**)

Yield: 78 %; white solid; spectroscopic analysis: IR (KBr) $v_{\text{max}}/\text{cm}^{-1}$: 2925, 2225, 1770, 1417, 1377, 104 cm⁻¹; ¹H NMR (D₂O, 300 mHz, δ , ppm): 1.90–1.92 (m, 4H), 2.93 (m, 2H); ¹³C NMR (D₂O, 75.5 mHz, δ , ppm): 22.8, 31.0, 40.3, 74.82; ³¹P NMR (D₂O, 121.5 mHz, δ , ppm): 18.7; MS (ESI, *m/z*): 248.0 [M–H]⁺.

3-(Amino-1-hydroxypropylidene)-bisphosphonicacid monosodium (pamidronate sodium, **3e**)

Yield: 67 %; white solid; spectroscopic analysis: IR (KBr) v_{max} /cm⁻¹: 3192, 2322, 1630, 1509, 1286, 915 cm⁻¹; ¹H NMR (D₂O, 300 mHz, δ , ppm): 2.15–2.29 (m, 2H), 3.16–3.27 (m, 2H); ¹³C NMR (D₂O, 75.5 mHz, δ , ppm): 31.3, 36.6, 73.08; ³¹P NMR (D₂O, 121.5 mHz, δ , ppm): 18.45; MS (ESI, *m*/*z*): 236.1 [M+H]⁺.

1-Hydroxy ethylidine bisphosphonic acid monosodium (etidronate sodium, **3***f*)

Yield: 78 %; white solid; spectroscopic analysis: IR (KBr) v_{max}/cm^{-1} : 3148, 2026, 1620, 1382, 1216, 1052, 951 cm⁻¹; ¹H NMR (D₂O, 300 mHz, δ , ppm): δ 1.3 (s, 3H). ¹³C NMR (D₂O, 75.5 mHz, δ , ppm): 2.8, 62.7; ³¹P NMR (D₂O, 121.5 mHz, δ , ppm): 17.5; MS (ESI, *m/z*): 207.2 [M+H]⁺.

1-Hydroxy-2-(3-pyridinyl)-ethylidene bisphosphonic acid monosodium (risedronate sodium, **3g**)

Yield: 86 %; white solid; spectroscopic analysis: IR (KBr) v_{max}/cm^{-1} : 3368, 2151, 1690, 1568, 1349, 1133 cm⁻¹; ¹H NMR (D₂O, 300 mHz, δ , ppm): 3.35 (t, J = 12.0 Hz, 2H), 7.81 (dd, J = 8.1, 5.5 Hz, 1H), 8.46 (d, J = 6.6 Hz, 2H), 8.63 (s, 1H); ¹³C NMR (D₂O, 75.5 mHz, δ , ppm): 36.3, 73.9, 125.1, 137.2, 141.1, 145.4, 145.2, 145.8; ³¹P NMR (D₂O, 121.5 mHz, δ , ppm): 18.1; MS (ESI, m/z): 282.1 [M–H]⁺.

1-Hydroxy-2-(4-pyridinyl)-ethylidene bisphosphonic acid monosodium (**3h**)

Yield: 82 %; white solid; spectroscopic analysis: IR (KBr) ν_{max} /cm⁻¹: 3448, 3107, 2134, 1644, 1344, 1091 cm⁻¹; ¹H NMR (D₂O, 300 mHz, δ , ppm): 3.33 (t, J = 12.3 Hz, 2H), 7.37 (d, J = 5.7, Hz, 2H), 8.43 (d, J = 5.7 Hz, 2H); ¹³C NMR (D₂O, 75.5 mHz, δ , ppm): 40.1, 76.3, 129.5, 140.5, 159.5; ³¹P NMR (D₂O, 121.5 mHz, δ , ppm): 17.16; MS (ESI, *m/z*): 282.0 [M–H]⁺.

1-Hydroxy-2-(2-pyridinyl) ethylidene bisphosphonic acid monosodium (**3i**)

Yield: 81 %; white solid; spectroscopic analysis: IR (KBr) v_{max}/cm^{-1} : 3256, 2435, 2112, 1656, 1248, 1059 cm⁻¹; ¹H NMR (D₂O, 300 mHz, δ , ppm): 3.61 (t, J = 13.0 Hz, 2H), 7.71–7.78 (m, 1H), 7.85 (d, J = 8.1 Hz, 1H), 8.26 (d, J = 7.8 Hz, 1H), 8.48 (d, J = 5.4 Hz, 1H); ¹³C NMR (D₂O, 75.5 mHz, δ , ppm): 37.5, 71.5, 125.1, 130.1, 141.0, 145.5, 152.1; ³¹P NMR (D₂O, 121.5 mHz, δ , ppm): 16.87; MS (ESI, m/z): 281.9 [M–H]⁺.

1-Hydroxy-2-(4-pyridylmercapto) ethylidene bisphosphonic acid monosodium (**3***j*)

Yield: 81 %; white solid; spectroscopic analysis: IR (KBr) v_{max}/cm^{-1} : 3256, 2310, 1633, 1483, 1279, 1064, 956 cm⁻¹; ¹H NMR (D₂O, 300 mHz, δ , ppm): 3.70 (t, *J* = 11.7 Hz, 2H), 7.75 (d, *J* = 5.7 Hz, 2H), 8.25 (d, *J* = 5.4 Hz, 2H) ¹³C NMR (D₂O, 75.5 mHz, δ , ppm): 36.9, 72.9, 122.4, 139.1, 165.5; ³¹P NMR (D₂O, 121.5 mHz, δ , ppm): 16.85; MS (ESI, *m/z*): 315.9 [M+H]⁺.

1-Hydroxy-2-(1-imidazolyl) ethylidene bisphosphonic acid monosodium (zoledronate sodium, **3k**)

Yield: 80 %; white solid; spectroscopic analysis: IR (KBr) v_{max}/cm^{-1} : 3160, 2765, 1586, 1491, 1371, 1053 m⁻¹; ¹H NMR (D₂O, 300 mHz, δ , ppm): 4.54–4.63 (m, 2H), 7.27 (s, 1H), 7.43 (s, 1H), 8.62 (s, 1H); ¹³C NMR (D₂O, 75.5 mHz, δ , ppm): 53.6, 71.4, 118.8, 124.5, 136.6; ³¹P NMR (D₂O, 121.5 mHz, δ , ppm): 14.63; MS (ESI, *m/z*): 273.2 [M+H]⁺.

1-Hydroxy-2-(2-methyl-1-imidazolyl)-ethylidene bisphosphonic acid monosodium (**3***l*)

Yield: 72 %; white solid; spectroscopic analysis: IR (KBr) v_{max}/cm^{-1} : 3208, 1891, 1609, 1341, 1246, 984 cm⁻¹; ¹H NMR (D₂O, 300 mHz, δ , ppm): 2.38 (s, 3H), 4.31–4.38 (m, 2H), 6.78 (s, 1H), 7.22 (s, 1H); ¹³C NMR (D₂O, 75.5 mHz, δ , ppm): 11.2, 50.6, 73.5, 116.9, 124.1, 145.9; ³¹P NMR (D₂O, 121.5 mHz, δ , ppm): 15.23; MS (ESI, *m/z*): 286.0 [M–H]⁺.

1-Hydroxy-2-(1-imidazolyl) propylidene bisphosphonic acid monosodium (**3m**)

Yield: 79 %; white solid; spectroscopic analysis: IR (KBr) v_{max}/cm^{-1} : 3216, 2283, 1580, 1472, 1266, 971 cm⁻¹; ¹H NMR (D₂O, 300 mHz, δ , ppm): 2.39 (m, 2H), 4.47 (d, J = 7.6 Hz, 2H), 7.31 (s, 1H), 7.45 (s, 1H), 8.67 (s, 1H); ¹³C NMR (D₂O, 75.5 mHz, δ , ppm): 34.8, 46.0, 72.9, 120.0, 122.2, 135.0; ³¹P NMR (D₂O, 121.5 mHz, δ , ppm): 18.09; MS (ESI, m/z): 285.0 [M–H]⁺.

Acknowledgments RL, DVNSR, and UKR are grateful to Aurobindo Pharma Limited (APL) Research Centre for supporting this study. The authors' also thank Dr. N. Murali for his encouragement and support.

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