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To be cited as: *ChemCatChem* 10.1002/cctc.201700726

Link to VoR: <http://dx.doi.org/10.1002/cctc.201700726>

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A Titanium Dioxide-supported Gold Nanoparticle Catalyst for the Selective *N*-Formylation of Functionalized Amines with CO₂ and H₂

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[**]This work was supported by JSPS KAKENHI Grant Nos. 26289303, 26630410,
26105003 and 24246129. This work was also supported by the Program for Creating
Future Wisdom, Osaka University, as selected in 2014. The TEM experiments were
carried out at the Institute for NanoScience Design Center, Osaka University.

Keywords: amine, formylation, gold, heterogeneous catalyst, titanium dioxide

Abstract: A TiO₂-supported gold nanoparticle catalyst was found to allow the *N*-formylation of various amines, including normally unreactive anilines, using CO₂ as the carbonyl source under a H₂ atmosphere. A series of reducible functional groups, such as olefins, halogens, carbonyls, carbamates and cyano moieties, were completely retained during the formylation, demonstrating the highly selective formylation of functional amines. The catalyst was also found to be reusable without any loss of activity or selectivity.

Main text: The chemical utilization of carbon dioxide (CO₂) has attracted considerable attention owing to the potential for reducing this greenhouse gas in the atmosphere and because of the abundance of readily available carbon.^[1] In this context, the replacement of harmful C1 building blocks, such as phosgene and carbon monoxide, that are currently used in the chemical industry with low-cost, non-toxic CO₂ could allow the sustainable production of valuable chemicals. To date, CO₂ has been used as a carbonyl source for the catalytic synthesis of a number of compounds, including formamides,^[2] formic acid,^[3] carbonates,^[4] urea^[5] and carbamates.^[6] Among these, formamides are important intermediates for the production of pharmaceuticals, insecticidal agents and fine chemicals.^[7] Formamides are currently synthesized by low-atom-efficient reactions using hydrosilanes as reducing reagents.^[8] Therefore, the catalytic *N*-formylation of amines using CO₂ together with hydrogen (H₂) represents a desirable, atom-economical route because it generates only water as a byproduct. Recently, the formylation of amines using CO₂ with H₂ has been studied employing both homogeneous and heterogeneous catalysts.^[2] However, these catalysts are only applicable to simple amines, and the *N*-formylation of functionalized amines has been rarely examined.^[9] The selective *N*-formylation of functionalized amines bearing reducible groups, such as olefins, halogens, ketones and carbamates, is challenging because the *N*-formylation of amines generally requires the application of high H₂ pressures and elevated temperatures, which can deteriorate these reducible groups. Therefore, there is a strong incentive to develop selective catalysts for the *N*-formylation of functionalized amines.

Heterogeneous metal nanoparticle (NP) catalysts have been recently demonstrated to be quite effective for the chemoselective hydrogenation of various functional groups in the presence of other reducible moieties.^[10] This chemoselectivity for specific functional groups is obtained by precisely controlling the size and shape of the NPs as well as by selecting the appropriate supports and tuning the NP composition. Especially, small Au NPs on the appropriate supports have exhibited high activity

and selectivity compared to other supported metal NPs.^[11] As an example, atomically precise Au₂₅(SR)₁₈ NPs catalyze the selective hydrogenation of unsaturated carbonyl compounds to allylic alcohols.^[10c] In addition, Au/TiO₂ has been shown to selectively hydrogenate substituted nitroaromatics to the corresponding anilines.^[10a] Our own group has also reported that Au NPs supported on hydrotalcite (Au/HT) and CeO₂-encapsulated Au NPs (Au@CeO₂) promote the highly chemoselective hydrogenation of epoxides and alkynes to the corresponding alkenes.^[11d, g, h]

Herein, we report a TiO₂-supported Au NP catalyst that enables the selective *N*-formylation of a diverse range of functionalized amines using CO₂ as a carbonyl source under a H₂ atmosphere. A number of reducible functional groups, such as olefins, halogens, ketones, carbamates, aryl, and cyano moieties were completely retained during these formylation reactions, thus achieving highly selective synthesis of functionalized formamides. In addition to this high selectivity, the TiO₂-supported Au NP catalyst showed high reusability without any loss of catalytic performance.

Initially, we assessed the catalytic activity of various metal NPs on TiO₂ in the formylation of 5-hexen-1-amine (**1**) as a model functionalized amine under 20 atm of CO₂ and 30 atm of H₂ at 100 °C for 2 h. It was found that Au NPs with a mean diameter of 4.2 nm on TiO₂ (Au/TiO₂) gave the highest activity and afforded the desired product (**2**), while leaving the olefinic moiety of **1** intact (Table 1, entry 1). Upon prolonging the reaction time to 10 h, **2** was obtained as the sole product in >99% yield (Table 1, entry 2) without hydrogenation or migration of the olefinic moiety. In sharp contrast, all the other metal NPs tested, including Pd, Ru, Pt, Rh, Ag and Cu, did not afford **2** at all and, resulted in hydrogenation of the olefinic moiety of **1** (Table 1, entries 3-8). These data demonstrated the highly unique catalytic properties of Au NPs for the selective production of **2**. Subsequently, the effect of the support used in conjunction with the Au NPs was investigated in the *N*-formylation of **1** (Table 1, entries 1 and 9-15). Interestingly, the catalytic activity of the Au NPs varied significantly with the type of support. TiO₂ was found to be especially effective, giving **2** in high yield (Table 1, entry 1), while

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^aReaction conditions: Catalyst (0.2 g, Metal: 4.5 mol%), **1** (0.5 mmol), DMA (3 mL), CO₂ (20 atm), H₂ (30 atm), 100 °C. ^bDetermined by GC using internal standard technique.

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in over 99% yields without any formation of by-products. To the best of our knowledge, this is the first example of the highly selective *N*-formylation of amines with reducible functional groups being retained completely intact. The Au/TiO₂ catalyst was also found to be active for normally unreactive aniline derivatives, giving the corresponding anilides in quantitative yields (Table 2, entries 14 and 15). To our knowledge, there has been only one report of a homogeneous Ru catalyst achieving aniline formylation using H₂, and this reaction requires the use of the strong base DBU.^[2e] In contrast, the present Au/TiO₂ allowed aniline formylation without any additives. Moreover, Au/TiO₂ was also found to be applicable to the formylation of *o*-phenylenediamine. The intermediate formanilide evidently underwent a subsequent intramolecular cyclization to afford benzimidazole, which is a key compound in various functional materials, pesticides, and pharmaceuticals (Table 2, entry 16).

This heterogeneous Au/TiO₂ catalyst also has the significant advantages of separation and reuse compared to homogeneous catalysts. Following its use in a reaction, the Au/TiO₂ was easily removed from the reaction mixture by filtration and could then be reused for a subsequent reaction without any pre-treatment. The Au/TiO₂ retained its high catalytic activity and selectivity for the formylation of **1** even after the fifth recycling (Table 2, entry 2). Inductively coupled plasma atomic emission spectrometry (ICP-AES) analysis of the resulting filtrate revealed the absence of Au species (at a detection limit of 0.1 ppm), demonstrating no leaching of Au species during the reaction. The transmission electron microscopy (TEM) images of the reused Au/TiO₂ catalyst (Fig. S1) showed that the average diameter of the Au NPs was 4.2 nm, similar to that of the fresh catalyst, thus confirming the high durability of the Au/TiO₂.

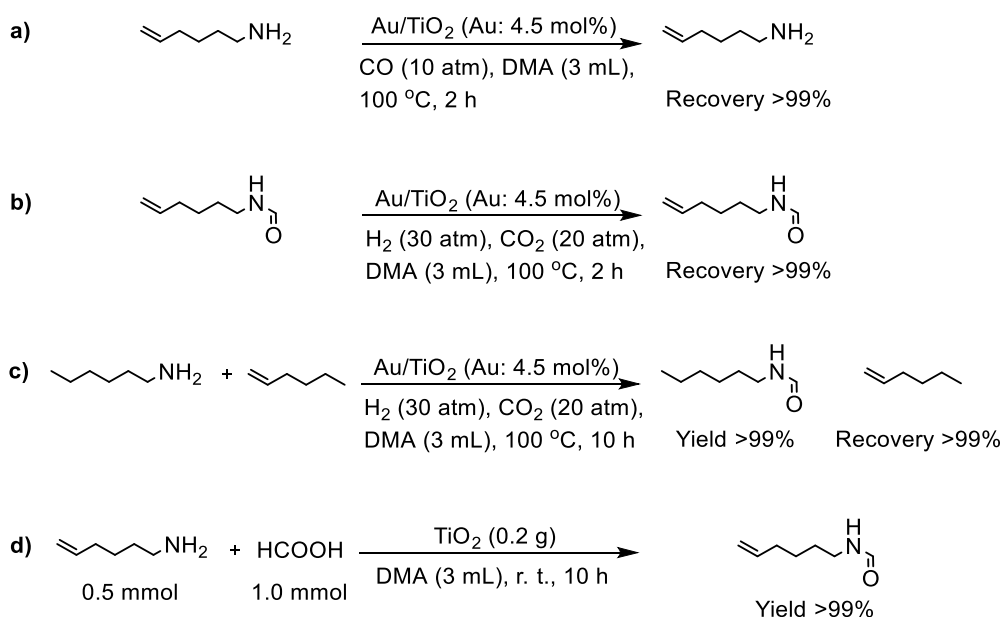
Table 2. *N*-Formylation of various amines catalyzed by Au/TiO₂^a

$$R_1\text{NH}R_2 + \text{CO}_2 + \text{H}_2 \xrightarrow{\text{Au/TiO}_2} R_1\text{N}(\text{CHO})R_2 + \text{H}_2\text{O}$$

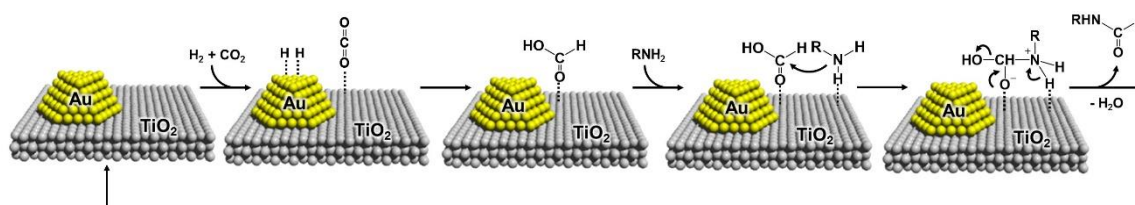
Entry	Substrate	Product	Temp. [°C]	Time [h]	Yield [%] ^b
1			100	10	>99 (91 ^c)
2 ^d			100	10	>99
3			140	20	>99
4			120	5	>99 (97 ^c)
5			100	10	>99
6			120	10	>99
7			120	5	>99
8			140	10	98 ^c
9			140	5	>99 (98 ^c)
10			140	5	>99
11			120	5	>99 (96 ^c)
12			120	5	>99 (94 ^c)
13			140	10	>99
14			100	10	>99 (97 ^c)
15			100	10	>99
16			100	10	>99

^aReaction conditions: Au/TiO₂ (0.2 g, Au: 4.5 mol%), amine (0.5 mmol), DMA (3 mL), CO₂ (20 atm), H₂ (30 atm). ^bDetermined by GC using internal standard technique. ^cIsolated yield. ^d5th reuse.

To elucidate the origin of the high selectivity of Au/TiO₂ during the *N*-formylation of functionalized amines, several control experiments were carried out. The *N*-formylation of **1** using Au/TiO₂ was found not to proceed under a CO atmosphere (Scheme 1a). In addition, the product **2** was not consumed when employed as the starting material under the same reaction conditions as in Table 1 (Scheme 1b). The *N*-formylation of *n*-hexylamine using Au/TiO₂ in the presence of 1-hexene gave *n*-hexylformamide in 99% yield, while 1-hexene was not hydrogenated and was quantitatively recovered (Scheme 1c). These results show that Au/TiO₂ is effective for the hydrogenation of CO₂, but completely inactive for the hydrogenation of the olefinic moiety. *In situ* Fourier transform infrared (FTIR) analysis of the Au/TiO₂ after treatment with a mixture of H₂ (120 mmHg) and CO₂ (30 mmHg) found new peaks attributed to the formation of formic acid (Figure S3). Moreover, subjecting formic acid to a dimethylacetamide (DMA) solution of **1** in the presence of TiO₂ under an Ar atmosphere at room temperature selectively generated **2** (Scheme 1d). From these results, it is evident that the Au NPs hydrogenate CO₂ to formic acid while not attacking various functional groups on the amine.^[12] Subsequently, the formic acid generated *in situ* is activated by the Lewis acid sites of the TiO₂^[13] and the nucleophilic attack of the adsorbed amine on the formic acid gives the corresponding formamide (Scheme 2).^[14] This cooperative bifunctional catalysis, in which the Au NPs hydrogenate CO₂ to formic acid and the TiO₂ promotes the *N*-formylation of the amine with formic acid, enables the selective *N*-formylation of functionalized amines.



Scheme 1. Control experiments for *N*-formylation using Au/TiO₂ or TiO₂.



Scheme 2. Proposed reaction path for the Au/TiO₂-catalyzed *N*-formylation of amines with CO₂ and H₂.

In conclusion, the highly selective *N*-formylation of functionalized amines using CO₂ with H₂ was achieved with a Au/TiO₂ catalyst. The Au/TiO₂ efficiently promoted the selective *N*-formylation of a number of different amines to formamides in excellent yields without hydrogenation of reducible functional groups. This catalytic system allows simple work-up procedures and exhibits excellent reusability while demonstrating a broad substrate range. The cooperative bifunctional catalysis of the Au NPs, which provide CO₂ hydrogenation, and the TiO₂, which promotes amine formylation with

formic acid, plays a crucial role in the selective *N*-formylation.

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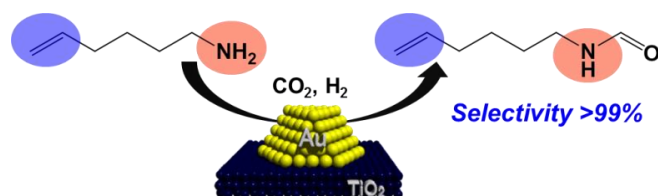
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[12] A control experiment involving the *N*-formylation of **1** with formic acid using various metal oxides demonstrated that both CeO₂ and TiO₂ were active (Table S1), although Au/CeO₂ showed minimal activity for the formylation of **1** under CO₂ and H₂ (Table 1, entry 10). The results indicated that the TiO₂ participated in both the formic acid activation step and the CO₂ hydrogenation step through the activation of CO₂ and/or H₂.

[13] The activation of formic acid by the Lewis acid sites of TiO₂ has been previously reported. See B. Krishnakumar, M. Swaminathan, *J. Mol. Catal. A: Chem.* **2011**, *334*, 98-102.

[14] The initial reaction rate (*R*₀) was proportional to the concentration of the amine and inversely proportional to the formic acid concentration, suggesting that this reaction proceeds through the Langmuir-Hinshelwood mechanism. See: Figures S4 and S5 in Supporting Information.

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For the first time, TiO₂-supported Au NPs have been shown to promote the selective *N*-formylation of various amines to formamides in excellent yields without hydrogenation of reducible functional groups. This catalytic system has the significant advantages of simple work-up procedures, high reusability, and applicability to a wide range of substrates.

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