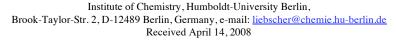
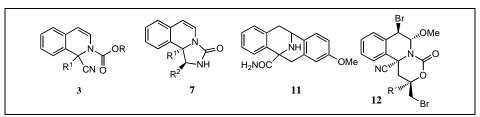
Synthesis of New Fused Isoquinolines Via Reissert Compounds

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Reissert compounds 2 derived from isoquinoline, chloroformates and TMS-cyanide were alkylated in position 1. The resulting alkylation products 3 as well as the precursors 2 reacted with Grignard reagents affording imidazoisoquinolines 4, 5, 7 and 8 by addition to the cyano group and Grignard reduction or by twofold addition to the cyano group, respectively. In both cases the alcohol of the 2-alkoxycarbonyl moiety was eliminated by attack of the N-atom at the carbonyl carbon atom. Under acid conditions, 1-benzylated Reissert compound **3h** cyclised by attack of the resulting N-acyliminium C-atom at the *o*-position of the benzyl ring to form tetracyclic 1,3-bridged tetrahydroisoquinolines 10 and 11. Bromocyclisation of 1-allyl-2-menthyloxycarbonyl-substituted Reissert compounds **3b**, c led to tricyclic dibromo products 12, in which the menthol moiety was split off and addition to the enamine double bond occurred. A 2-menthyloxycarbonyl group in Reissert compounds **2a** and **3** failed to exert an asymmetric induction in all cases.

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INTRODUCTION

Reissert compounds, *i.e.* N-acyl-1-cyano-1,2-dihydroisoquinolines, have been known for more than 100 years [1]. They are formed from isoquinolines or similar N-6ring-heterocycles, acyl chlorides or acid anhydrides and cyanide via intermediate N-acyliminium salts. This reaction was originally used to transform acyl chlorides into aldehydes by final acid hydrolysis of the Reissert compounds. Following this, Reissert compounds were also recognized as useful intermediates for cyclic amino acids (benzo-annellated pipecolinic acids). Because of their acidity in position 1, Reissert compounds can be deprotonated and finally alkylated establishing a quaternary C-centre. Furthermore, they can serve as intermediates in the synthesis of condensed isoquinolines [2]. Asymmetric routes to condensed isoquinolines are interesting in the synthesis of natural products [3]. We became interested to apply such 1-alkylated 2-acyl-1cyano-1,2-dihydroisoquinolines in intramolecular cyclisations in order to establish annellated dihydroisoquinolines. As one option, the chiral Reissert compound 2a (R = (R)-menthyl) was chosen, which we recently made available by reaction of isoquinoline with chloro (-)-menthylformate and trimethylsilyl cyanide in the presence of AlCl₃ [4]. We expected that alkylation of such Reissert compounds could be stereoselective because of the presence of the menthyloxycarbonyl substituent. Recently, chiral 1-alkylated Reissert compounds became available by Shibasaki et al. carrying out asymmetric Reissert reactions of 1-alkylisoquinolines using BINOL-

phosphineoxide-derived Lewis acids as chiral catalyst [5,6]. As 1-alkylisoquinolines are difficult to obtain and mainly commercially unavailable, the reversed synthetic sequence, *i.e.* firstly to transforming isoquinoline into Reissert compounds and then introducing the alkyl substituent by stereoselective alkylation would be a useful alternative. We further sought to introduce substituents in position 1 of Reissert compounds which allow fused isoquinolines to be established, such as imidazo[5,1-a]-isoquinolines, 1,4-oxazino[5,1-a]-isoquinolines and 1,3-bridged isoquinolines.

RESULTS AND DISCUSSION

The 2-(R)-menthyloxycarbonyl Reissert compound 2a (R = (R)-menthyl) was previously assigned by us to exist as a pure 1-(S)-diastereomer by comparison of measured data of optical rotation with calculated values [4]. However, as we achieved only modest asymmetric inductions when isoquinolinium salts derived from menthyloxycarbonyl chloride and isoquinoline were reacted with nucleophiles other than cyanide [7], investigation of the configuration of the Reissert compound **2a** was revisited. H^1 NMR spectrum of **2a** (R = (*R*)-menthyl) in DMSO- d_6 , rather than chloroform as in our original publication, showed two sets of signal at 25 °C, 40 °C and 70 °C, i.e. no coalescence occurred. Furthermore, HPLC at a chiral phase revealed two peaks of identical integration. Finally, we succeeded in obtaining single crystals from the Reissert compound 2a (R = (R)-menthyl) useful for X-ray crystal analysis. As

can be seen (Fig. 1), the compound exists as a 1:1 mixture of epimers even in the single crystal. All of these results request that our original configurational assignment [4] of the Reissert compound **2a** has to be revised. Instead of being a single 1-(S)-isomer, the compound is in fact a 1:1 mixture of 1-(S)/1(R) epimers (Fig. 1), *i.e.* the menthyloxycarbonyl group does not give any asymmetric induction in the addition of the cyanide to position 1 of isoquinoline in the formation of the Reissert product **2a**. This information was recently confirmed by Gibson *et al.* by NMR-investigations [8].

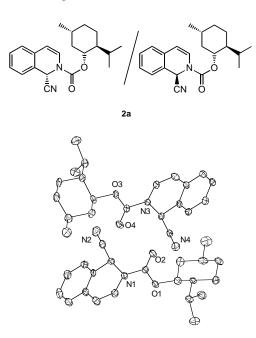
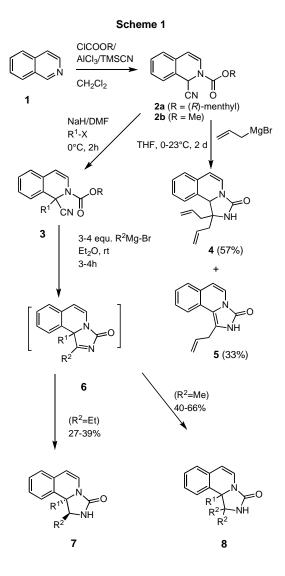


Figure 1. X-ray crystal analysis of Reissert product 2a [23].

Regardless of this fact, we employed Reissert compound **2a** ($\mathbf{R} = (R)$ -menthyl) in alkylation reactions at position 1, taking into consideration that the possibility of the chiral auxiliary eventually giving an asymmetric induction in the reaction, when the site of attack is more congested. This is somewhat similar to the known reaction of 2a with pivalaldehyde affording stereoselective formation of 1-(1-hydroxyalkyl)-1,2isoquinolines [8]. Several bases, such as phenyl-Li [9], nBu-Li [10], Na in xylene [11], KOH or NaOH under PTC [12], NaH [13], LDA [12,14], or tBuOK [15] were reported to achieve deprotonation of Reissert compounds at position 1 of the isoquinoline. Deprotonation-alkylation under phase transfer catalysis with chiral quaternary ammonium salts allowed stereoselective introduction of alkyl groups [16]. We deprotonated Reissert compounds 2a with LDA in THF at -78 °C, similar to a previously used methylation protocol [4] or with NaH in DMF at 0 °C, and treated the resulting benzyl anions with alkylating reagents.



The expected alkylation products 3 were obtained in both procedures, althoug NaH in DMF at 0 °C gave much better yields (Table 1). Two sets of signals were found in the NMR spectra of compounds 3 which gave coalescence upon heating to 50 °C, suggesting the existence of rotamers, as found before with 2-methoxycarbonyl-tetrahydroisoquinolines [17]. However, an almost racemic product was found when the (R)-menthyloxycarbonyl moiety was split off in a later transformation (v. s. formation of 8b). Thus, unlike previous claims (the compound 13 of reference [4] was erroneously assigned as a single diastereomer) the alkylation of the Reissert compounds 2 did not occur stereoselectively, *i.e.* the products 3 are 1:1 epimers as their precursors 2. Regardless of the nonstereoselective formation of alkylation products 3, we tried to explore their synthetic potential at the functionality in the 1-alkyl group for building up more complex fused isoquinoline systems.

1-Alkyl-1-cyano-2-(R)-menthyloxycarbonyl)-1,2-dihydroisoquinolines **3a-f** (R = (R)-menthyl) and corresponding 2-methoxcarbonyl compounds **3g**, **h** (R = Me).

Table 1

3	R	\mathbf{R}^1	Х	Yield (%)
a	(R)-Menthyl	<i>n</i> -Bu	Ι	95
b	(R)-Menthyl	Allyl	Br	97
с	(R)-Menthyl	Methallyl	Cl	99
d	(R)-Menthyl	Bn	Cl	90[a]
			NEt ₃ ⁺	69[a,
			Cl	b]
e	(R)-Menthyl	2-BrBn	Cl	82
f	(R)-Menthyl	3-MeOBn	Br	89
g	Me	Allyl	Br	82
h	Me	Bn	Cl	86

[a] equimolar quantities of 2 and alkylating reagent were used [b] product contained 28 % of reactant 2

For convenience, 1-alkylated Reissert compounds **3h** and **3g** bearing a non-chiral methoxycarbonyl moiety at the N-atom were also included.

Treatment of 3 with Grignard reagents showed an interesting dependence of the outcome of the reaction on the type of incoming substituent. Methyl and allyl magnesium bromide gave the racemic trisubstituted imidazo[5,1-a]isoquinolinone **8** by incorporating two allyl or methyl groups into the product. On the other hand, only one ethyl group was introduced when 3 were reacted with ethyl magnesium bromide and a further Grignard reduction took place rather than a Grignard addition. Thus a corresponding diethyl product **8** ($R^2 = Et$) was only found in traces (3 % yield) while 7 was obtained as major product. In both cases it can be assumed that the Reissert compounds 3 react primarily by addition of the Grignard reagent to the cyano group. This is followed by the resulting imine anion attacking the carbamate moiety at position 2 by cyclisation and elimination of menthol or methanol, affording imidazo[5,1-a]isoquinolinones 6. The imine moiety of intermediate imidazoisoquinolinone 6 seems to be sterically shielded as a result of the occurrence of a Grignard reduction to 7 rather than a 1,2addition taking place with ethyl magnesium bromide. If methyl or allyl magnesium bromide were used, no Grignard reduction was possible per se, and thus a second addition of the Grignard reagent occurred affording trialkyl products 8. The structures of the imidazo[5,1-a]isoquinolinones 7 and 8 were confirmed by several X-ray crystal analyses (see Figures 2-5). The trans-configuration of the alkyl substituents in compounds 7 can be understood by an attack of the Grignard-reagent in the Grignard-reduction of the intermediate 6 from the convex side of the bicyclic system.

 Table 2

 Imidazoisoquinolines 7 and 8

Product	\mathbb{R}^1	\mathbb{R}^2	R	yield (%)
			in reactant 3	
7a	Allyl	Et	(R)-menthyl	39%
7b	Bn	Et	Me	27%
8a	<i>n</i> -Bu	Me	(R)-menthyl	66%
8b	Bn	Me	(R)-menthyl	40%[a]
			Me	65%
8c	Bn	Allyl	Me	51%

[a] 14 % ee, could be increased by recrystallisation, where the racemate crystallized preferably, thus increasing the ee in the mother liquor.

Non-alkylated Reissert compounds 2 can undergo a similar transformation into imidazo[5,1-a]isoquinolin-3-ones, as shown in the formation of the diallyl product 4 (55 % yield) upon treatment of 2a with allyl magnesium

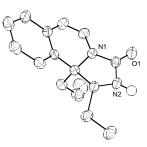


Figure 2. X-ray structure of imidazoisoquinoline 7a [23].

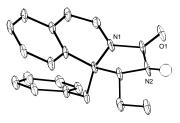


Figure 3. X-ray structure of imidazoisoquinoline 7b [23].

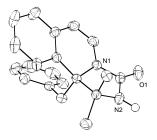


Figure 4. X-ray structure of imidazoisoquinoline 8b [23].

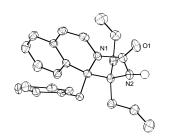
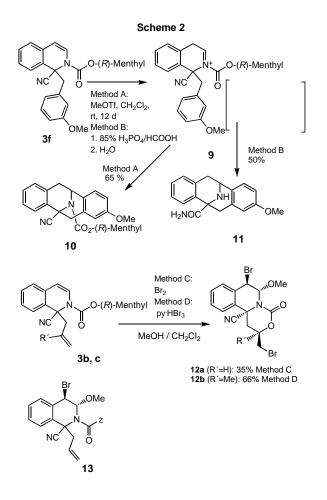


Figure 5. X-ray structure of imidazoisoquinoline 8c [23].

bromide. Interestingly, the 1-allyl imidazo[5,1-*a*]iso-quinolin-3(2*H*)-one **5** was obtained as a by-product in 30 % yield, which was obviously formed by 1,3-H shift in the intermediate cyclisation product **6** ($\mathbb{R}^1 = \mathbb{H}$, $\mathbb{R}^2 =$ allyl). The Grignard reagent-mediated formation of imidazo[5,1-*a*]-isoquinolin-3-ones **4**, **5**, **7** and **8** represents a new access to this ring system. So far, cyclisation of Reissert compounds to imidazo[5,1-*a*]isoquinolines was implemented by the application of hydrogen peroxide, giving corresponding 1,3-diones [6]. A Reissert compound derived from *N*,*N*-dimethyl nicotinamide could be transformed to a hexahydroimidazo[1,5-*a*]pyridine by reduction with Mg in methanol [18].



1-Benzylisoquinolines can be used to establish 1,3bridged isoquinolines by intramolecular Mannich-type reaction [19]. This cyclisation however, has rarely been applied to Reissert compounds until now [20]. We treated the 1-(3-methoxybenzyl)-substituted Reissert compound **3f** with methyl triflate in dichloromethane (Method A). Our aim was the introduction of a methyl group in position 6 and subsequent cyclisation, but instead we obtained the dibenzo-9-azabicyclo[3.3.1]nonane 10, which lacked a methyl group. Presumably the enamine moiety of 3h was protonated by catalytic traces of triflic acid, followed by the resulting N-acyliminium salt 9 undergoing an intramolecular Mannich reaction at position 4 of the 3-methoxybenzyl substituent, thus giving product 10. When the Reissert compound 3f was treated with phosphoric acid in formic acid (Method B) and the resulting mixture worked up under aqueous conditions, hydrolysis of the cyano group and the carbamate took place resulting in the formation of dibenzo-9-azabicyclo-[3.3.1]nonane 11. The structure of the cyclisation product 11 was unambiguously assigned by X-crystal structure analysis (as hydrochloride, see Fig. 6)

In order to verify a novel access to 1,4-oxazino[5,1a]-isoquinolines we submitted 1-allyl and 1-methallylsubstituted Reissert compounds **3b** and **3c** to bromo cyclisation in methanol/dichloromethane as solvent. The 1,4-oxazino[5,1-a]isoquinolines **12** were formed where bromine and methoxide were also added to the acyl enamine moiety. The latter addition was previously observed with Reissert compounds which could not undergo cyclisation [21]. The application of yridinium tribromide (Method C) turned out to be advantageous

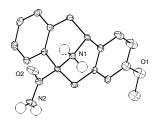


Figure 6 X-ray structure of 11 (as hydrochloride, anion not shown) [23]

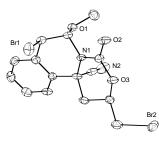


Figure 7 X-ray structure of oxazinoisoquinoline 12a [23]

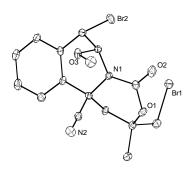


Figure 8 X-ray structure of oxazinoisoquinoline 12b [23].

over elemental bromine (Method D) in this synthesis. A plausible explanation of this reaction outcome could be the transformation of the alkene double bond of the allyl moiety of 3 into a bromonium ion. Subsequent intramolecular attack at the carbonyl oxygen (rather than at the cyano nitrogen atom – Ritter-type reaction) atom would follow forming the oxazino ring, while the menthyloxy moiety is split off. The structure of the 1,4-oxazino[5,1-a]isoquinolines 12 were proved by Xray crystal analysis (see Figures 7, 8). It reveals that the bromine atom is found at the concave side of the bowl shaped 1,4-oxazino[5,1-a]isoquinoline ring system. Since attack at bowl shaped ring systems occurs preferably from the convex side, it can be assumed that the bromo alkoxide addition to the enamine moiety occurred prior to the formation of the oxazine ring. This assumption is supported by the fact that we were able to isolate small quantities of the non-cyclised addition product 13. Syntheses of the 1,4-oxazino[5,1-a]isoquinoline system are rare and so far this heterocycle has been obtained starting from 1-(2-hydroxyalkyl)-tetrahydroisoquinolines and chloroformate [22].

In summary, we revised configurational assignment of the Reissert compound 2a obtained from (-)-(R)menthylchloroformate and isoquinoline as a 1:1 epimeric mixture. Alkylation of this Reissert compound at position 1 gave products 3 with no or marginal diastereoselectivities. Reissert compounds 2 and 3 could be used to establish a number of new condensed isoquinolines, thus reaction with Grignard-reagents has afforded imidazoisoquinolines 4, 7, 8 in a new connective scheme. Under acid conditions, 1-(3-methoxybenzyl)-substituted Reissert compound **2f** underwent intramolecular Mannich reactions to tetracyclic isoquinolines similar to naturally Bromocyclisation of 1-allyloccurring alkaloids. substituted Reissert compounds in methanol incorporated two bromo atoms and methoxide, affording new oxazinoisoquinolins 12 in a novel synthetic scheme.

EXPERIMENTAL

¹H NMR and ¹³C NMR spectra were recorded at 300 MHz and 75.5 MHz, respectively, on a Bruker AC-300 with TMS as internal standard. ESI-mass spectra were measured with Varian CH-7a MAT (EI 70 eV) LDQ FT Finnigan ESI with MeOH as solvent. Silica gel 60 (0.04-0.063 mm, Merck) was used for preparative column chromatography and a Chiracel-OD-column for chiral HPLC. Unless otherwise mentioned, chemicals were purchased. Compounds **2** (R = Me, (R)-menthyl) were obtained adopting reported procedures [4,24] (ν . *i*.). Compound **2b** was reported before [24], but higher yields were obtained using the AlCl₃-assisted method with TMSCN.

General Procedure for the Synthesis of Alkylated Reissert Compounds 3. Reissert compound 2 (339 mg, 1.00 mmol) and alkylating reagent R¹-X (1.10 mmol) were dissolved in dry DMF (1 mL) and stirred under argon in an ice-bath. NaH (48 mg of a 60% suspension in mineral oil, 1.20 mmol) was added. Equimolar quantities of R¹-X led to incomplete conversion, *i.e.* products 3 contained starting materials 2, which could not be removed by chromatography. The mixture became slightly brown, while a gas (H₂) evolved. After 2 h, excess of NaH was destroyed by addition of MeOH. After dilution with DCM (5 mL), the DMF was extracted by washing twice with water (5 mL). The DCM layer was dried with MgSO₄ and evaporated to dryness under reduced pressure. If necessary, the product can be purified by column chromatography with silica gel and DCM or cyclohexane/ EtOAc (7:3). The substances are slightly coloured oils.

1-(*n*-Butyl)-1-cyano-2-[(*R*)-menthyloxycarbonyl]-1,2-dihydroisoquinoline (3a). The product was obtained in 95% yield following the general procedure using *n*-butyl iodide. ¹H-NMR (CDCl₃): $\delta = 0.60$ -2.20 (m, 27 H, menthyl + butyl); 2.53 (m, 1 H, butyl); 4.84 (m, 1 H, CH-O); 5.63 (t, 1 H, J = 6.89 Hz, CHCH-N); 6.97 (m, 2 H); 7.23 (m, 2 H); 7.52 ppm (m, 1 H). ¹³C-NMR (CDCl₃): $\delta = 13.7$; 16.1; 20.7; 21.9; 22.0; 23.2; 25.0; 26.3; 31.4; 34.0; 40.9; 47.1; 59.9; 77.8; 105.2 (CH-CH-N); 119.1 (CN); 124.6-129.1 (aromatic C and CH); 151.8 ppm (CO). *Anal.* Calcd. for C₂₅H₃₄N₂O₂ (394.55): C, 76.10; H, 8.69; N, 7.10. Found: C, 75.81; H, 8.96; N, 6.92.

1-Allyl-1-cyano-2-[(*R*)-menthyloxycarbonyl]-1,2-dihydroisoquinoline (3b). The product was obtained in 97 % yield following the general procedure using allyl bromide. ¹H-NMR (CDCl₃): $\delta = 0.6-2.3$ (m, 18 H, menthyl); 2.70-2.85 (m, 1 H, =CHCH₂); 3.15-3.35 (m, 1 H, =CHCH₂); 4.75-4.95 (m, 1 H, CH-O); 4.95-5.15 (m, 2 H); 5.64 (m, 2 H); 6.80-7.60 ppm (m, 5H, 4CH_{ar} + CHCH-N). ¹³C-NMR (CDCl₃): $\delta = 16.3$; 20.8; 22.0; 23.4; 26.5; 31.6; 34.2; 41.1; 45.7 (=CHCH₂); 47.3; 59.8 (C_q); 78.2 (CHO); 105.4 (CH-CH-N); 118.6 (CN); 121.5 (=CH₂); 125-130 (aromatic C and CH); 152.0 ppm (C=O). HRMS (ESI) m/z: Calc. for C₂₄H₃₀N₂O₂ +H⁺ 379.2380, found 379.2380. *Anal.* Calcd. for C₂₄H₃₀N₂O₂ (378.51): C, 76.10; H, 8.69; N, 7.10. Found: C, 75.81; H, 8.96; N, 6.92.

1-Cyano-1-(2-methylallyl)-2-[(*R*)-menthyloxycarbonyl]-**1,2-dihydroisoquinoline (3c**). The product was obtained in 99 % yield following the general procedure using methallyl chloride. ¹H-NMR (CDCl₃): $\delta = 0.6-2.2$ (m, 21H), menthyl + methyl), 2.71 (d, 1 H, J = 13.0 Hz, CH₂), 3.06 (d, 1 H, J = 13.0 Hz, CH₂), 4.53 (s, 1 H, =CH₂), 4.80(m, 2 H, =CH₂, CH-O), 5.63 (d, 1 H, J = 8.1 Hz, CHCH-N), 6.84 (d, 1 H, J = 7.9 Hz, CH_a), 6.96 (m, 1H, CH_{ar}), 7.18 (m, 2 H, CH_a), 7.54 ppm (m, 1H, CH_a). ¹³C-NMR (CDCl₃): $\delta =$ 15.6; 20.6; 21.8; 23.0; 23.3; 26.2; 31.3; 33.9; 40.8; 46.9; 47.6; 59.4 (C_a); 77.8 (CHO); 105.5 (CH-CH-N); 117.9 (CN); 118.9 (=CH₂); 124.4; 124.8; 126.7; 127.2; 128.7; 128.9; 129.2; 138.2; 151.7 ppm (CO). HRMS (EI) m/z: Calc. for $C_{25}H_{32}N_2O_2$: 392.2464, found 392.2465. *Anal.* Calcd. for $C_{25}H_{32}N_2O_2$ (392.53): C, 76.49; H, 8.22; N, 7.14. Found: C, 76.21; H, 8.41; N, 7.33.

1-Benzyl-1-cyano-2-[(R)-menthyloxycarbonyl]-1,2-dihydroisoquinoline (3d). The product was obtained in 74 % yield following the general procedure but using equimolar quantities of reactant 2 and benzyl chloride. If benzyltriethylammonium chloride was used under the same conditions 69 % of 3d was obtained together with 28 % of starting material 2. ¹H-NMR $(CDCl_3)$: $\delta = 0.6-2.3$ (m, 18 H, menthyl); 3.31 (t, 1 H, J = 12.6 Hz, ArCH); 3.60-3.95 (m, 1 H, ArCH); 4.70-5.00 (m, 1 H, CH-O); 5.42 (d, d, 1 H, $J_1 = 7.18$ Hz, $J_2 = 8.12$ Hz); 6.60-7.50 ppm (m, 9H, CH_{ar}). ¹³C-NMR (CDCl₃): $\delta = 16.2$; 20.9; 22.0; 23.2; 26.5; 31.5; 34.1; 41.0; 46.0 (CH₂Ph); 47.1; 60.8 (C-CN); 78.1; 105.4 (CH-CH-N); 118.8 (CN); 124.3; 124.7; 127.0; 127.2; 127.3; 127.6; 127.9; 128.0; 129.4; 130.8; 132.9; 152.0 ppm (CO). HRMS (EI): Calc. for C₂₈H₃₂N₂O₂: 428.2464, found: 428.2465. Anal. Calcd. for C₂₈H₃₂N₂O₂ (428.57): C, 78.47; H, 7.53; N, 6.54. Found: C, 78.27; H, 7.80; N, 6.33.

1-(2-Bromobenzyl)-1-cyano-2-[(*R*)-menthyloxycarbonyl]-**1, 2-dihydroisoquinoline (3e**). The product was obtained in 82 % yield following the general procedure using 2-bromobenzyl bromide. ¹H-NMR (CDCl₃): δ = 0.6-2.3 (m, 18 H, menthyl); 3.46 (m, 1 H, ArCH); 3.95 (m, 1 H, ArCH); 4.86 (m, 1 H, CH-O); 5.56 (d, 1 H, J = 7.93 Hz); 6.70-7.50 ppm (m, 9H, CH_{ar}). ¹³C-NMR (CDCl₃): δ = 16.1; 20.9; 22.0; 23.1; 26.4; 31.5; 34.0; 41.0; 43.8; 47.0; 47.1; 53.5; 60.9; 78.2; 105.9 (CH-CH-N); 118.4 (CN); 124.5-132.9 (aromatic C and CH); 151.9 ppm (CO). HRMS (EI): Calc. for $C_{28}H_{31}BrN_2O_2$: 506.1569, found: 506.1569. *Anal*. Calcd. for $C_{28}H_{31}BrN_2O_2$ (507.46): C, 66.27; H, 6.16; N, 5.52. Found: C, 66.02; H, 6.38; N, 5.29.

1-Cyano-1-(3-methoxybenzyl)-2-[(*R***)-menthyloxycarbonyl]-1,2-dihydroisoquinoline (3f)**. The product was obtained in 89 % yield following the general procedure using 3-methoxybenzyl bromide. ¹H-NMR (CDCl₃): $\delta = 0.7$ -2.3 (m, 18 H, menthyl); 3.28 (m, 1 H, ArCH); 3.61 (d, 3 H, OCH₃); 3.65-3.90 (m, 1 H, ArCH); 4.92 (m, 1 H, CH-O); 5.43 (dd, 1 H, J₁ = 7.74 Hz, J₂ = 8.12 Hz); 6.20+6.26 (s+s, 1H, CH_{ar}); 6.42 (d, J = 7.36 Hz, CH_{ar}); 6.65-6.85 (m, 2H, CH_{ar}); 6.94 (m, 1H, CH_{ar}); 7.0-7.5 ppm (m, 4H, CH_{ar}). ¹³C-NMR (CDCl₃): $\delta = 16.2$; 20.9; 22.9; 23.2; 26.5; 31.5; 34.1; 41.0; 46.0 (CH₂Ph); 47.1; 54.9 (OCH₃); 60.8 (C1); 78.1; 105.3 (CH-CH-N); 113.7; 115.7; 118.8 (CN); 123.1; 124.4; 124.7; 127.2; 128.0; 128.8; 128.9; 129.4; 129.6; 134.3; 152.0 ppm (CO). HRMS (EI) m/z: Calc. for C₂₉H₃₄N₂O₃ (458.59): C, 75.95; H, 7.47; N, 6.11. Found: C, 75.77; H, 7.68; N, 5.87.

1-Allyl-1-cyano-1-2-methoxycarbonyl-1,2-dihydroisoquinoline (3g). The product was obtained in 82 % yield following the general procedure using 1-cyano-2-methoxycarbonyl-1,2-dihydroquinoline and allyl bromide. ¹H-NMR (CDCl₃): $\delta = 3.00$ (dd, J₁ = 1.38 Hz, J₂ = 178.0 Hz, 1 H, PhCH₂), 3.02 (dd, J₁ = 1.38 Hz, J₂ = 178.0 Hz, 1 H, PhCH₂) 3.92 (s, 3 H, MeO); 4.97 - 5.16 (2 H, m, =CH₂), 5.50 - 5.62 (m, 1 H, CH=), 5.65 (d, J = 11.2 Hz, 1H, Ph-CH), 6.88 (d, J = 11.2 Hz, 1 H, =CHN); 6.98 - 7.03, m, 1H, ArH); 7.20 - 7.32 (m, 2 H, ArH); 7.52 - 7.59 ppm (m, 1 H, ArH). *Anal.* Calcd. for C₁₅H₁₄N₂O₂ (254.28): C, 70.85; H, 5.55; N, 11.02. Found: C, 70.76; H, 5.68; N, 10.96.

1-Benzyl-1-cyano-2-methoxycarbonyl-1,2-dihydroisoquinoline (3h). The product was obtained in 86 % yield following the general procedure using 1-cyano-2-methoxycarbonyl-1,2-dihydroquinoline and benzyl chloride. ¹H-NMR $\begin{array}{l} (CDCl_3): \delta = 3.32 \ (d, J = 13.20 \ Hz, 1.4 \ H, PhCH_2); \ 3.61 - 3.76 \\ (m, 1.6 \ H, PhCH_2); \ 3.91 \ (s, 3 \ H, MeO); \ 5.46 \ (d, J = 8.43 \ Hz, 1 \\ H, PhCH); \ 6.92 \ (d, J = 9.35 \ Hz, 1H, CHN), \ 6.62 - 7.34 \ ppm \ (m, 9 \ H, aryl). \ ^{13}C-NMR \ (CDCl_3): \ \delta = 45.5 \ (CH_2Ph); \ 54.1 \ (OCH_3); \ 61.1 \ (C1); \ 78.1; \ 105.7 \ (CH=CH-N); \ 118.5 \ (CN); \ 124.2; \ 124.9; \ 127.3; \ 127.7, \ 128.1, \ 129.2; \ 129.5, \ 130.8, \ 132.8, \ 152.9 \ ppm \ (CO). \ Anal. \ Calcd. \ for \ C_{19}H_{16}N_2O_2 \ (304.34): \ C, \ 74.98; \ H, \ 5.30; \ N, 9.20. \ Found: \ C, \ 75.07; \ H, \ 5.28; \ N, \ 9.04. \end{array}$

Imidazo[5,1-a]isoquinolines 4 and 5 by Reaction of Reissert Compounds 2b with Allyl Magnesium Bromide. Reissert compound 2b (1.00 mmol) was dissolved in dry THF (20 mL) and cooled to 0°C. Allylmagnesium chloride solution (2.0 M in THF, 5 mL, 10 eq.) was added drop by drop under stirring. The solution became turbid. After stirring for 2 days, excess of Grignard reagent was destroyed by cautious addition of saturated aq. NH₄Cl solution (20 mL). The phases were separated, and the aqueous phase extracted three times with EtOAc (50 mL). The combined organic layers were dried over MgSO₄. The solution was then evaporated to dryness under reduced pressure. Separation of by-products by columnchromatography DCM/acetone 8:2) yielded 4 (120 mg, 0.568 mmol, 57%) as a yellow-brown oil and 5 (75 mg, 0.33 mmol, 33%) as a brown oil. 4 R_f: 0.44 (DCM/acetone 8:2), 5 R_f: 0.09 (DCM/(acetone 8:2)

1,1-Diallyl-1,2-dihydroimidazo[**5,1-***a*]isoquinolin-**3**(**10bH**)-one (**4**). ¹H-NMR (CDCl₃): $\delta = 2.20$ -2.30 (m, 1H); 2.45-2.60 (m, 2H); 2.65-2.75 (m, 1H); 4.60-5.00 (m, 2 H); 5.11 (d, 1 H); 5.16 (d, 1H, J = 4.49 Hz); 5.85-6.00 (m, 1 H); 6.68 (d, 1H, J = 4.49 Hz); 6.88-6.95 (m, 1H); 6.98-7.15 ppm (m, 3H). ¹³C-NMR (CDCl₃): $\delta = 40.6$ (CH₂); 43.2 (CH₂); 60.4 (CH); 64.7 (C_q); 105.8; 119.6 (=CH₂); 120.2 (=CH₂); 122.9; 124.5; 125.8; 126.4; 128.1; 131.3; 132.6; 132.9; 156.9 ppm (CO). *Anal.* Cald. For C₁₇H₁₈N₂O (266.34): C: 76.66, H: 6.81, N: 10.52. Found: C: 76.41, H. 6.97, N: 10.66.

1-Allylimidazo[**5**,1-*a*]**isoquinolin-3(2H)-one** (**5**). ¹H-NMR (CDCl₃): δ = 3.59 (m, 2 H, CH₂-CH=CH₂); 5.05-5.20 (m, 2 H, =CH₂); 5.85-6.00 (m, 1 H, -CH=CH₂); 6.19 (d, 1 H, J = 7.61 Hz, CH); 7.11-7.27 (m, 3 H, ArH); 7.30 (d, 1 H, J = 7.61 Hz, CH); 7.50-7.55 (m, 1H, ArH); 11.26 ppm (s, 1H, NH). ¹³C-NMR (CDCl₃): δ = 30.4 (CH₂); 110.4 (C_q-NH); 111.8; 115.4; 117.3 (=CH₂); 120.3; 122.5; 125.9; 126.7; 127.0; 127.8; 129.0; 132.8; 148.9 ppm (CO). *Anal.* Calcd. for C₁₄H₁₂N₂O (224.26): C: 74.98, H: 5.39, N: 12.49. Found: C: 74.72, H. 5.53, N: 12.36.

Imidazo[5,1-*a*]isoquinolines 7 and 8 by Reaction of Alkylated Reissert Compounds 3 with Grignard Reagents. Alkylated Reissert compound 3 (1.00 mmol) was dissolved in dry Et_2O (5 mL). Grignard reagent (3.00 mmol for single addition, 4.00 mmol for double addition, as solution in Et_2O or THF) was added drop by drop under stirring. The solution became turbid. After 3 h, excess of Grignard reagent was destroyed by cautious addition of MeOH. The reaction mixture was evaporated to dryness under reduced pressure, taken up in EtOAc and the product was separated from byproducts by column chromatography (EtOAc/cyclohexane 1:1). Final purification was done by crystallization from EtOAc by evaporation to yield colourless crystals.

Allyl-1-ethyl-1,2-dihydroimidazo[5,1-*a*]isoquinolin-3(10bH)-one (7a). Following the general procedure 39 % yield was obtained starting from the methyl carbamate (R = Me). ¹H-NMR (CDCl₃): $\delta = 1.18$ (t, 3H, J = 7.41 Hz, CH₃); 1.90-2.20 (m, 2H, ethyl); 2.39 (dq, 2H, J₁ = 14.36 Hz, J₂ = 7.19 Hz); 4.09 (m, 1H); 4.88-5.02 (m, 2H, =CH₂); 5.66-5.82 (m, 2H, =CH-, NH); 5.86 (d, 1H, J = 7.43 Hz, 1H); 6.87 (d, 1H, J = 7.42 Hz); 7.06-7.14 (m, 2H, ArH); 7.15-7.26 ppm (m, 2H, ArH). ¹³C-NMR (CDCl₃): δ = 12.2 (CH₃); 24.1 (CH₂); 39.7 (CH₂); 63.5 (Cq); 64.3 (CH); 107.7 (CH); 118.7 (CH₂); 122.2 (CH); 122.5 (CH); 125.1 (CH); 126.7 (CH); 127.7 (CH); 131.1 (Cq); 132.6 (CH); 134.8 (Cq); 157.1 ppm (CO). Mp: 168-171 °C. HRMS (ESI) m/z: Calcd. for C₁₆H₁₉N₂O [M + H]⁺: 255.1492, found 255.1497. *Anal.* Calcd. for C₁₆H₁₈N₂O (254.33): C, 75.56; H, 7.13; N, 11.01. Found: C, 75.48; H, 7.33; N, 10.95.

Benzyl-1-ethyl-1,2-dihydroimidazo[5,1-a]isoquinolin-3-(10bH)-one (7b). Following the general procedure 27 % yield were obtained starting from the methyl carbamate (R = Me). ¹H-NMR (CDCl₃): δ = 1.19 (t, 3H, J = 7.39 Hz, CH₃); 2.00-2.30 (m, 2H, ethyl CH₂); 2.69 (d,1H, J = 13.12 Hz, ArCH₂); 3.06 (d, 1H, $J = 13.13 \text{ Hz}, \text{ ArCH}_2$; 4.14 (dd, $J_1 = 10.82 \text{ Hz}, J_2 = 2.30 \text{ Hz},$ 1H); 5.23 (d, 1H, J = 7.48 Hz), 6.57 (d, 1H, J = 7.47 Hz); 4.60-6.20 (br s, 1H, NH); 6.63-6.70 (m, 2H, ArH); 6.81-6.89 (m, 1H, ArH); 6.98-7.06 (m, 2H, ArH); 7.09-7.17 (m, 1H, ArH); 7.17-7.26 ppm (m, 3H, ArH). ¹³C-NMR (CDCl₃): $\delta = 12.4$ (CH₃); 24.0 (CH₂); 43.0 (ArCH₂); 64.6 (Cq); 66.0 (CH); 106.7 (CH); 123.1 (ArH); 123.1 (ArH); 124.8 (ArH); 126.3 (ArH); 126.8 (ArH); 127.3 (ArH); 127.9 (ArH); 130.7 (ArH); 132.3 (Cq); 133.5 (Cq); 135.5 (Cq); 157.6 ppm (CO). Mp: 224-226 °C. HRMS (ESI) m/z: Calcd. for C₂₀H₂₁N₂O [M + H]⁺: 305.1648, found 305.1655. Anal. Calcd. for C₂₀H₂₀N₂O (304.39): C, 78.92; H, 6.62; N, 9.20. Found: C, 78.77; H, 6.73; N, 9.02.

10b-(n-Butyl)-1,1-dimethyl-1,2-dihydroimidazo[5,1-a]isoquinolin-3(10bH)-one (8a). Following the general procedure 66 % yield were obtained starting from the (R)menthyl carbamate [R = (R)-menthyl)]. ¹H-NMR (CDCl₃): δ = 0.76 (t, 3 H, J = 7,22 Hz, CH₃); 0.95-1.25 (m, 3 H, Butyl); 1,21 (s, 3 H, CH₃); 1.35-1.70 (m, 2 H, Butyl); 1.61 (s, 3 H, CH₃); 1.90-2.10 (m, 1 H, Butyl); 5.56 (d, 1 H, J = 7.58 Hz); 5.60-6.00 (br s, 1H, NH); 6.86 (d, 1 H, J = 7.56 Hz); 6.92-7.04 (m, 2H, ArH); 7.04-7.18 ppm (m, 2H, ArH). ¹³C-NMR (CDCl₃): δ = 13.9 (CH₃); 22.8 (CH₃); 23.1 (CH₂); 25.6 (CH₂); 27.6 (CH₃); 40.1 (CH₂); 63.8 (Cq); 67.9 (Cq); 105.3 (CH); 123.6 (CH); 124.4 (CH); 125.0 (CH); 126.1 (CH); 127.4 (CH); 132.2 (Cq); 132.3 (Cq); 157.6 ppm (CO). Oil. HRMS (ESI) m/z: Calcd. for $C_{17}H_{23}N_2O [M + H]^+$: 271.1805, found 271.1807. Anal. Calcd. for C₁₇H₂₂N₂O (270.37): C, 75.52; H, 8.20; N, 10.36. Found: C, 75.27; H, 8.43; N, 10.08.

10b-Benzyl-1,1-dimethyl-1,10b-dihydro-2H-imidazo[5,1-a]isoquinolin-3-one (8b). Following the general procedure 40 % yield of optically active product (ee = 14 %) were obtained starting from the menthyl carbamate (R = (R) menthyl). 65 % of racemic material was obtained, when the non-chiral starting material (R = Me) was used. ¹H-NMR (CDCl₃): $\delta = 1.32$ (s, 3 H, CH₃); 1.77 (s, 3 H, CH₃); 2.77 (d, 1H, J = 12.65 Hz, ArCH₂); 3.34 (d, 1H, J = 12.66 Hz, ArCH₂); 4.40-5.60 (br s, 1H, NH); 4.93 (d, 1H, J = 7.57 Hz); 6.44 (d, 1H, J = 7.56 Hz); 6.60-6.67 (m, 2H, ArH); 6.69-6.75 (m, 1H, ArH); 6.95-7.05 (m, 2H, ArH); 7.08-7.25 ppm (m, 4H, ArH). ¹³C-NMR (CDCl₃): $\delta = 22.9$ (CH₂); 27.6 (CH₂); 45.2 (CH₂); 64.2 (Cq); 69.1 (Cq); 104.8 (CH); 123.3 (CH); 124.8 (CH); 125.1 (CH); 126.1 (CH); 126.2 (CH); 127.3; 127.9; 130.8; 131.0; 133.2; 135.9; 157.1 ppm (CO). Mp: 231.0-234 °C. HRMS (ESI) m/z: Calcd. for $C_{20}H_{20}N_2ONa [M + Na]^+$: 327.1468, found 327.14.77. Anal. Calcd. for C₂₀H₂₀N₂O (304.39): C, 78.92; H, 6.62; N, 9.20. Found: C, 79.07; H, 6.53; N, 9.09.

1,1-Diallyl-10b-benzyl-1,2-dihydroimidazo[5,1-a]isoquinolin-3(10bH)-one (8c). Following the general procedure using the achiral starting material (R = Me) provided 51 % yield of the racemic product. ¹H-NMR (CDCl₃): δ = 2.32-2.44 (m, 1 H); 2.45-2.56 (m, 1 H); 2.73-86 (m, 1H); 2.77 (d, J = 12.29 Hz, 1H, ArCH₂); 3.00-3.11 (m, 1H); 3.31 (d, J = 12.41 Hz, 1H, ArCH₂); 4.77-4.86 (m, 1H); 4.88-4.98 (m, 2H); 5.30-5.41 (m, 2H); 5.41-5.58 (m, 1H); 5.93-6.15 (m, 2H); 6.39 (d, 1H, J = 7.59 Hz); 6.59-6.65 (m, 2H); 6.67-6.73 (m, 1H); 6.96-7.05 (m, 2H); 7.09-7.25 (m, 3H); 7.29-7,35 ppm (m, 1H). ¹³C-NMR (CDCl₃): δ = 39.5 (CH₂); 4.19 (CH₂); 46.3 (CH₂); 68.3 (Cq); 68.9 (Cq); 104.4 (CH); 119.3 (CH₂); 120.1 (CH₂); 123.0 (CH); 124.9 (CH); 125.2 (CH); 125.9 (CH); 126.2 (CH); 127.1 (CH); 127.8 (CH); 130.4 (Cq); 131.0 (CH); 131.2 (CH); 133.2 (CH); 133.5 (Cq); 135.2 (Cq); 157.3 ppm (CO). Mp: 162-164 °C. *Anal.* Calcd. for C₂₄H₂₄N₂O (356.46): C, 80.87; H, 6.79; N, 7.86. Found: C, 81.01; H, 6.71; N, 7.65.

N-[(R)-Menthyloxycarbonyl]-2-methoxy-5,6,11,12-tetrahydro-dibenzo[a,e]cyclooctene-5,11-imin-11-carbonitrile (10) (Method A). To a solution of 3f (235 mg, 0.51 mmol) in DCM (10 mL) methyl triflate (60 µL, 0.53 mmol) was added. After 12 days at rt some colourless solid separated which was dissolved by addition of some MeOH. The solution was washed with aqueous saturated solution of NaHCO3 (5 mL). The solvent was distilled off, the remaining slightly yellow foam (201 mg) was purified by column chromatography (DCM) yielding 152 mg (65%) product **10**. Almost colourless oil, $R_f = 0.70$ (DCM). ¹H-NMR (CDCl₃): δ = 0.5 - 2.3 (m, 18H, menthyl); 2.91 (d, 1 H, J = 16.5 Hz, ArCH); 3.21 (m, 1 H, ArCH); 3.58 (m, 1 H, ArCH); 3.72 (s, 3 H, OCH₃); 4.07 (m, 1 H, ArCH); 4.76 (m, 1 H, CH-O); 5.75 (m, 1H, CH-N); 6.50 (s, 1H); 6.76 (m, 1 H, CH_{ar}); 7.00-7.15 (m, 2H, CH_{ar}); 7.22 (m, 1H, CH_{ar}); 7.30 (m, 1H,); 7.70-7.80 (m, 1H). ¹³C-NMR $(CDCl_3)$: $\delta = 15.9$; 20.6; 22.0; 23.2; 26.1; 31.4; 34.1; 36.5; 41.1; 47.1; 51.8; 55.1 (OCH₃); 77.5; 113.1; 113.5; 120.6 (CN); 126.7-133.6 (aromatic C and CH); 154.8; 155.6. HRMS (EI) m/z: Calcd. for C₂₉H₃₅N₂O₃ [M + H]⁺: 459.2642, found 459.2649. Anal. Calcd. for C₂₉H₃₄N₂O₃ (458.59): C, 75.95; H, 7.47; N, 6.11. Found: C, 76.02; H, 7.70; N, 6.03.

2-Methoxy-5,6,11,12-tetrahydro-dibenzo[a,e]cyclooctene-5,11-imin-11-carbamide (11). (Method B). 85% H₃PO₄ (2 mL) was added to a solution of 3g (235 mg, 0.51 mmol) in 99% AcOH (6 mL). The solution was heated to 100°C for 15 h. After dilution with water (10 mL), the solution was stirred in an icebath and 3 M aqueous NaOH (60 mL) added dropwise. The pH rose to about 14. A colourless substance separated and disappeared after extraction with CHCl₃ (3 x 10 mL). The combined organic layers were dried with MgSO4 and evaporated to dryness with a rotary evaporator. A slightly yellow solid (109 mg, 73%) remained. It was dissolved in MeOH (about 5 mL) by boiling, filtered hot and cooled to -24 °C. A white solid substance seperated, which was centrifuged off, washed with MeOH and dried. Yield 31 mg (21%) of a white powder, mp = 249-251 °C (MeOH). ¹H-NMR (CDCl₃): $\delta = 2.65$ (d, 1 H, J = 15.86 Hz); 3.11 (m, 2 H); 3.38 (dd, 1 H, $J_1 = 16.06$ Hz, $J_2 = 5.29$ Hz); 3.60 (s, 3 H, OCH₃); 4.40 (d, 1 H, J = 4.53 Hz); 6.51 (d, 1 H, J = 2.26 Hz); 6.65 (dd, 1H, $J_1 = 8.31$ Hz; $J_2 = 2.64$ Hz); 6.92 (m, 1 H); 7.04 (m, 2H); 7.09 (d, 1H, J = 8.50 Hz); 7.15 (m, 1H, 1H); 7.04 (m, 2H); 7.09 (d, 1H, 2H); 7.15 (m, 2H); 7.15 (m, 2H); 7.09 (d, 2HNH); 7.32 (m, 1H, NH); 7.44 (m, 1H). ¹³C-NMR (CDCl₃): $\delta =$ 38.2 (CH₂); 40.5 (CH₂); 50.2 (CH); 55.3 (OCH₃); 59.4 (C_a); 112.8 (CCONH₂); 113.8 (CCONH₂); 125.0 (C_{ar}H); 126.3 (C_{ar}H); 127.3 (C_{ar}H); 127.7 (C_{ar}H); 129.7; 131.5 (C_q); 133.6 (C_q); 135.6 (C_a); 138.2 (C_a); 177.1 (CONH₂). HRMS (ESI) m/z: Calcd. for $C_{18}H_{19}N_2O_2$ [M + H]⁺: 295.1441, found 295.1444. Anal. Calcd. for C₁₈H₁₈N₂O₂ (294.14): C, 73.45; H, 6.16; N, 9.52. Found: C, 73.35; H, 6.22; N, 9.33.

7-Bromo-2-bromomethyl-6-methoxy-1,6,7,11b-tetrahydro-2H[1,3]oxazino[4,3-a]isoquinoline-4-on-11b-carbonitrile (12a) (Method C). A solution of the allyl-substituted Reissert compound 3a (385 mg, 1.0 mmol) in CH₂Cl₂ (7 mL) and methanol (0.5 mL, 12 mmol) was stirred under argon in an ice bath. A solution of bromine (332 mg, 2.1 mmol) in CH₂Cl₂ (2 mL) was added dropwise over a period of 15 min. After stirring for 15 min, the solution was washed with water (3 x 10 mL) and satd. aqu. NaHCO₃ (10 mL). The organic layer was dried (Na₂SO₄) and the solvent distilled off. The remaining light yellow oil was purified by column chromatography (AcOEt/cyclohexane 3:7) and the resulting colorless foam was recrystallized from ethyl acetate. Yield 35 %. Clear colourless crystals, mp = 207-209 °C (decomposition), $R_f = 0.46$ (cyclohexane/EtOAc 7:3), chiral HPLC: 28.1 min (100%, isopropanol/hexane 20:80). ¹H-NMR $(DMSO-d_6): \delta = 2.27 (m, 1 H, CH_2CN); 3.35 (m, 1 H, CH_2CN);$ 3.43 (s, 3 H, OCH₃); 3.81-4.01 (m, 2 H, CH₂Br); 5.11 (m, 1 H); 5.65 (d, 1 H, J = 2.26 Hz, CHOMe); 6.07 (d, 1H, J = 2.26 Hz, CHBr); 7.50-7.71 ppm (m, 4H, CH_{ar}). ¹³C-NMR (DMSO-d₆): $\delta =$ 36.0 (CH₂); 38.8 (CH₂); 45.8 (CHBr); 52.9 (C₀); 57.7 (OCH₃); 74.6 (CH-O); 84.9 (C-O CH₃); 120.5 (CN); 127.3 (C_{ar}H); 130.5 (C_{ar, q}); 131.2 (C_{ar}H); 131.6 (C_{ar}H); 131.9 (C_{ar}H); 132.7 (C_{ar, q}); 151.7 ppm (CO). Anal. Calcd. for $C_{15}H_{14}Br_2N_2O_3$ (430.09): C: 41.89, H: 3.23, N: 6.51. Found: C: 41.77, H: 3.48, N: 6.31

7-Bromo-2-bromomethyl-2-methyl-6-methoxy-1,6,7,11btetrahydro-2H[1,3]oxazino[4,3-a]isoquinoline-4-on-11bcarbonitrile (12b) (Method D). To a solution of the Reissert compound 3 (1.00 mmol) in DCM (5 mL) and MeOH (0.4 mL; 10 mmol) solid pyridiumhydrobromide-perbromide (3.00 mmol, 90% techn.) was added at 0°C and the solution was stirred at $0^{\circ}C$ for 1 h. After washing with sat. aq. NaHCO_3 (5 mL), 5% Na₂S₂O₃ (5 mL), and sat. aq. NaCl (5 mL), the solution was dried with MgSO₄ and evaporated to dryness under reduced pressure. Purification by column chromatography (DCM or EtOAc/cyclohexane 1:3) yielded white foams, which could be crystallized from EtOAc. Yield 66 %. White crystals, mp = 160-162 °C, $[\alpha]_{D}^{20} = +21.5^{\circ}$ (c = 1, CH₂Cl₂), R_f = 0.31 (CH₂Cl₂). Chiral HPLC: 22.5 min (100%, isopropanol/hexane 20:80). ¹H-NMR (CDCl₂): $\delta = 1.99$ (s, 1 H, CH₂); 2.72 (m, 2 H, CH₂); 3.51 (m, 2 H, CH₂Br); 3.53 (s, 3 H, OCH₃); 5.21 (d, 1 H, J = 2.27 Hz, CHOMe); 6.08 (d, 1 H, J = 2.27 Hz, CHBr); 7.35-7.55 ppm (m, 4H, CH_{ar}). ¹³C-NMR (CDCl₃): $\delta = 25.8$ (CH₃); 41.3 (CH₂); 44.0 (CH₂Br); 44.4 (CHBr); 50.6 (C₂); 57.5 (OCH₃); 79.1 (C-O); 83.9 (C-O); 119.3 (CN); 126.1; 130.0; 130.2; 130.3; 130.8; 131.2; 152.0 ppm (CO). Anal. Calcd. for C₁₆H₁₆Br₂N₂O₃ (444.12): C: 43.27, H: 3.63, N: 6.31. Found: C: 43.28, H: 3.78, N: 6.20.

1-Allyl-4-bromo-1-cyano-2-[(*R*)-menthyloxycarbonyl]-**3-methoxy-1,2,3,4-tetrahydroisoquinoline** (13). Small quantities of the product (yield not determined) were obtained, when only one equivalent of bromine was used in Method C. ¹H-NMR (CDCl₃): $\delta = 0.60$ -2.30 (m, 18 H, menthyl), 3.10-3.70 (m, 5 H, OCH₃, CH₂), 4.76-5.02 (m, 2 H), 5.02-5.13 (m, 1 H), 5.14-5.20 (m, 1 H), 5.40-5.70 (m, 1 H, OCH), 5.85-6.00 (br s, 1H); 7.28-7.44 (m, 3 H, CH_{ar}); 7.48-7.58 ppm (m, 1 H, CH_{ar}). ¹³C-NMR (CDCl₃): $\delta = 15.5$; 20.6; 20.9; 21.9; 22.6: 26.0; 31.4; 33.9; 34.0; 40.6; 41.0; 44.1; 46.8; 47.3; 56.1; 77.9 (CHO); 85.2 (NCHO); 119.3; 120.8; 127.0; 125-130 (aromatic C and CH); 154.8 ppm (C=O). HRMS (ESI) m/z: Calcd. for C₂₅H₃₃BrN₂O₃K [M + K]⁺: 527.1306, found 527.1321. *Anal.* Calcd. for C₂₅H₃₃BrN₂O₃ (489.44): C, 61.35; H, 6.80; N, 5.72. Found: C: 61.18, H: 6.78, N: 5.56. Acknowledgement. Donations of chemicals by Bayer Services GmbH & Co. OHG, BASF AG, Sasol GmbH is gratefully acknowledged.

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