

# A Simple Synthesis of $\alpha,\beta$ -Unsaturated $\gamma$ -Aminobutyric Acid (GABA) Derivatives from Enamines

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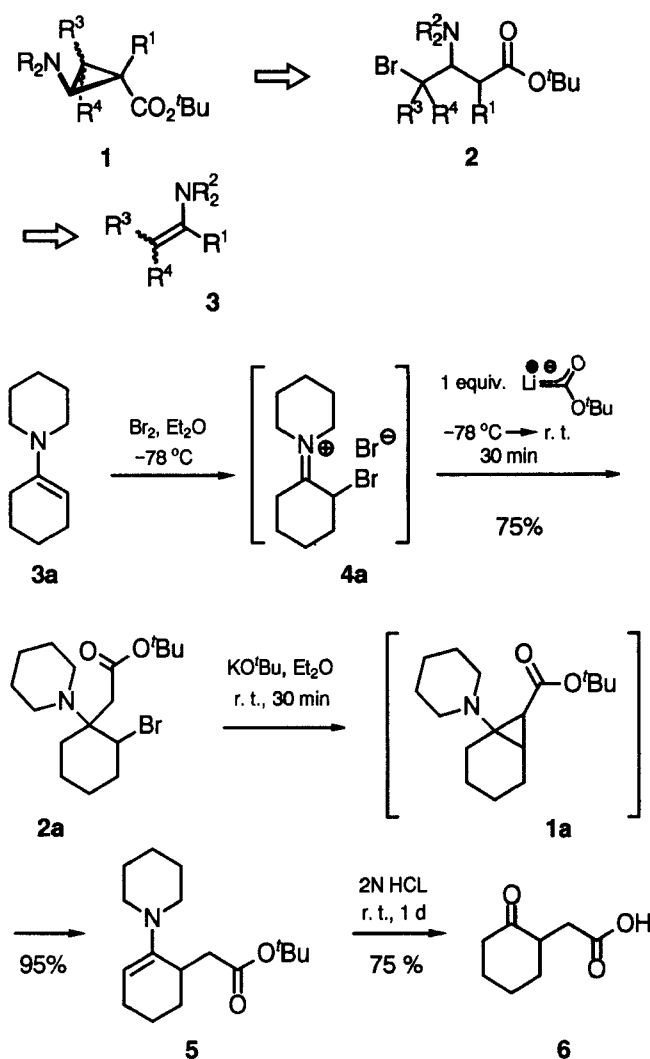
Bromination of enamines **3b–g** at  $-78^\circ\text{C}$  and subsequent treatment of the resulting iminium salts **4b–g** with excess *tert*-butyl lithioacetate leads to *tert*-butyl 4-(*N,N*-dialkylamino)carboxylates **9b–g** in good to very good yields. Ester cleavage of the dibenzyl-amino derivative **9d** with trifluoroacetic acid yields the corresponding acid **10**. Subsequent catalytic hydrogenation of **10** leads to the fully deprotected 4-amino-4-methylpentanoic acid (**12**) in high yield.

Amino acids<sup>1</sup> not only play an essential role as building blocks of proteins, enzymes and glycoproteins, but have various other functions in living systems.<sup>2</sup> Most of the natural ones are  $\alpha$ -amino acids, yet the importance of a large number of  $\beta$ - and  $\gamma$ -amino acids has been recognised, e.g. the simple  $\gamma$ -aminobutyric acid (GABA) is regarded as the main inhibitory neurotransmitter in the central nervous system.<sup>3</sup> Conformationally restricted analogues of naturally occurring compounds, e.g. amino acids with an additional double bond,<sup>4</sup> a cyclopropyl or a cyclobutyl group,<sup>5,6</sup> can be used to replace the natural ones in peptides and other biologically active molecules in order to evaluate their biological function.<sup>7,8</sup> Many such non-natural amino acids can act as enzyme inhibitors.<sup>8</sup> We describe here a new access to  $\alpha,\beta$ -unsaturated aminobutyric acid esters.

In an attempt to extend a methodology originally developed for the synthesis of *tert*-butyl cyclopropanecarboxylates<sup>9</sup> to the analogous 2-dialkylamino derivatives, the bromine adducts of enamines **3** were conceived to react with *tert*-butyl lithioacetate to give the *tert*-butyl 3-(dialkylamino)-4-bromobutanoates **2**, which might be cyclised under basic conditions to *tert*-butyl  $\beta$ -aminocyclopropanecarboxylates **1** (Scheme 1).

In fact, after bromination of the readily available 1-piperidinylcyclohexene (**3a**) at  $-78^\circ\text{C}$  and subsequent treatment of the reaction mixture with 1 equivalent of *tert*-butyl lithioacetate, *tert*-butyl 2-bromo-1-(piperidin-1-yl)cyclohexylacetate (**2a**) was obtained in 75% yield. Unfortunately, however, all attempts to cyclise compound **2a** in the same manner as the corresponding alkoxy derivatives,<sup>9</sup> including variations of solvent (THF instead of  $\text{Et}_2\text{O}$ ), base (LiHMDS instead of LDA), reaction temperature and inverse addition, did not yield cyclopropyl derivatives **1a**, but the formally  $\alpha$ -alkylated enamine **5**. This was proved by conversion of the enamine into the known corresponding keto acid **6** by treatment with dilute hydrochloric acid.

To reduce the steric bulk in the intermediate **2** and thereby possibly favor the cyclisation, enamines derived from aldehydes were used in subsequent experiments.<sup>10</sup> But 1-(*N,N*-dimethylamino)-2-methylprop-1-ene (**3b**), when subjected to the same sequence, did not yield *tert*-butyl 2-(*N,N*-dimethylamino)cyclopropanecarboxylate (**1b**), but afforded diastereoselectively *tert*-butyl (*E*)-4-(*N,N*-

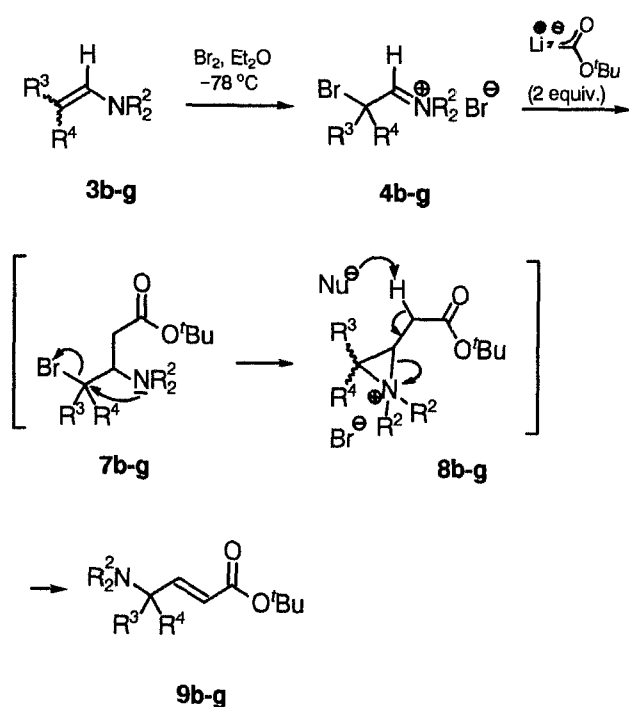


Scheme 1

dimethylamino)-4-methylpent-2-enoate (**9b**) (42%). By applying 2 equivalents of *tert*-butyl lithioacetate and a slight modification of the reaction and workup conditions the yield of **9b** was improved to 69% isolated pure product. While the expected labile<sup>13</sup> donor-acceptor substituted cyclopropane derivative **1a** most probably was formed as an intermediate in the transformation of **3a** to **5**, the  $\gamma$ -amino  $\alpha,\beta$ -unsaturated carboxylate **9b** must arise from an aziridinium bromide intermediate **8b**, formed by rapid cyclisation of the substitution product **7b** (see Scheme 2). Similar reaction pathways of brominated enamines with migration of the amino moiety by attack of an oxygen-nucleophile are known.<sup>14</sup>

This transformation of enamines appears to be rather general, as *tert*-butyl 4-alkyl-4-dialkylamino-2-alkenoa-

tes **9** were obtained for a variety of examples in good to very good yields (Scheme 2 and Table 1). The possible use of dibenzylaminoalkenes appears to be especially attractive, as dibenzylamino groups can be deprotected by catalytic hydrogenation. Indeed, 1-(*N,N*-dibenzylamino)-2-methylprop-1-ene (**3d**) gave 84% of *tert*-butyl 4-dibenzylamino-4-methylpent-2-enoate (**9d**), the highest yield of all cases. Whether the starting enamine was derived from an  $\alpha$ -branched aldehyde like isobutyraldehyde or from an *n*-alkanal was unimportant for the formation of **9**. The attempted transformation of 4-morpholino-3-heptene to the corresponding  $\alpha$ -substituted  $\gamma$ -amino compound was unsuccessful and gave a complex mixture of unidentified products along with polymers (Scheme 2).



Scheme 2. For details see Table 1.

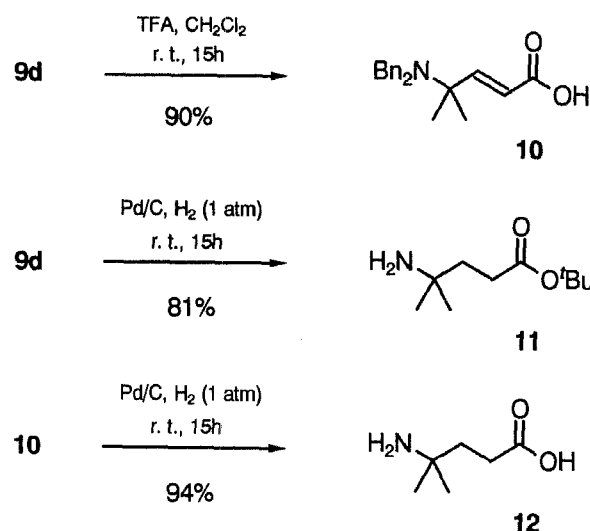
Table 1. *tert*-Butyl 4-Dialkylaminoalk-2-enoates **9** from Enamines **3** (see Scheme 2)

Starting Material	R <sup>3</sup>	R <sup>4</sup>	R <sup>2</sup> , R <sup>2</sup>	Product	Yield <sup>a</sup> (%)
<b>3b</b>	Me	Me	Me, Me	<b>9b</b>	69
<b>3c</b>	Me	Me	-(CH <sub>2</sub> ) <sub>2</sub> O(CH <sub>2</sub> ) <sub>2</sub> -	<b>9c</b>	72
<b>3d</b>	Me	Me	Bn, Bn	<b>9d</b>	84
<b>3e</b>	Et	H	-(CH <sub>2</sub> ) <sub>2</sub> O(CH <sub>2</sub> ) <sub>2</sub> -	<b>9e</b>	72
<b>3f</b>	Bu	H	-(CH <sub>2</sub> ) <sub>2</sub> O(CH <sub>2</sub> ) <sub>2</sub> -	<b>9f</b>	75
<b>3g</b>	<i>n</i> -Hex	H	-(CH <sub>2</sub> ) <sub>5</sub> -	<b>9g</b>	74

<sup>a</sup> Yield of isolated pure product.

To demonstrate the feasibility of this new synthesis, two further transformations were tested with the dibenzylamino derivative **9d**. Mild ester hydrolysis of **9d** was accomplished by treatment with trifluoroacetic acid in dichloromethane at room temperature to give the corresponding acid **10** in very good yield (90%). Catalytic hydrogenation of **9d** in methanol over palladium (5%) on charcoal at room temperature gave the rather sensitive

saturated *tert*-butyl 4-amino-4-methylpentanoate (**11**) in 81% yield (Scheme 3). Hydrogenation of **10** under the same conditions resulted in the formation of the deprotected 4-amino-4-methylpentanoic acid (**12**) in an excellent yield of 94%. Thus, the free amino acid **12** was obtained in three simple steps from the dibenzyl enamine **3d** in an overall yield of 71%.<sup>15</sup>



Scheme 3

The reported transformation of enamines **3** may be of pharmacological interest in view of the similarity of the products **9** to GABA. As has been elaborated by Nicholson et al. previously,<sup>18</sup> the "active conformation" of GABA is characterised by an *antiperiplanar* conformation with regard to C(2)–C(3) and a *gauche* conformation around C(3)–C(4). The *trans*-disubstituted double bond in **9** represents a very effective possibility to reduce conformational flexibility in the desired way and the substitution at C(4) could lead to restrictions in free rotation about the C(3)–C(4) bond, too.<sup>19</sup> The yields for this access to 4-alkyl-4-aminoalkenoic acid derivatives<sup>20</sup> are good to very good, and the simplicity makes this procedure interesting for further studies, including the preparation of free unsaturated amino acids derived from compounds **9**,<sup>21</sup> which would be more easily deprotected than the reported ones.

<sup>1</sup>H NMR spectra were recorded on a Bruker AM 250 (250 MHz) spectrometer;  $\delta = 0$  for tetramethylsilane, 7.26 for CHCl<sub>3</sub>. <sup>13</sup>C NMR spectra were also recorded on a Bruker AM250 (62.9 MHz) spectrometer. IR spectra were run on a Bruker IFS 44 spectrometer. Mass spectra were measured with MAT CH-7 and MAT 311 A (high resolution) instruments. Merck silica gel 60 (200–400 mesh) was used for column chromatography and Macherey-Nagel Silica 60 F<sub>254</sub> sheets for analytical TLC. Mps were determined with a Büchi instrument and are uncorrected. Elemental analyses were performed by the Mikroanalytisches Laboratorium des Instituts für Organische Chemie der Georg-August-Universität Göttingen. Satisfactory elemental analyses were obtained for **9a–g** and **12**: C  $\pm 0.25$ , H  $\pm 0.25$ , N  $\pm 0.20$ ; HRMS obtained for **10**. Petroleum ether (PE) refers to the fraction with bp 35–70 °C. All enamines were synthesised from the corresponding aldehydes or ketones, following literature procedures.<sup>22,23</sup> Compound **3d** was prepared analogous to ref. 23. For physical properties and spectroscopic data of new compounds see Tables 2 and 3.

**Table 2.** Physical Properties of New Compounds

Product	mp (°C)	IR (neat) $\nu$ (cm <sup>-1</sup> )	MS (70 eV) $m/z$ (%)
<b>2a</b>	—	2936, 1724, 1455, 1392, 1368, 1144, 1060, 962, 672	361 (18), 359 (15), 302 (5), 224 (91), 182 (100), 57 (75)
<b>9b</b>	—	2977, 1715, 1650, 1315, 1150	213 (7), 198 (28), 142 (100), 140 (20), 86 (32)
<b>9c</b>	44	2977, 1709, 1658, 1321, 1153, 1117	255 (13), 240 (48), 184 (100), 128 (45), 86 (44)
<b>9d</b>	78	2985, 2876, 2611, 1727, 1661, 1294, 1201, 1024	365 (6), 350 (38), 294 (49), 264 (34), 218 (42), 91 (100)
<b>9e</b>	—	2968, 2251, 1707, 1652, 1155, 910, 733	255 (1), 226 (22), 198 (14), 182 (15), 170 (100)
<b>9f</b>	—	2958, 1715, 1652, 1367, 1153, 1119	199 (7), 184 (100), 128 (13)
<b>9g</b>	—	2931, 2856, 1716, 1649, 1367, 1152	323 (1), 266 (11), 224 (37), 168 (100)
<b>10</b>	148	3072, 2994, 2796, 1720, 1658, 1414, 1194, 1140	309 (7), 294 (69), 91 (100)
<b>11</b>	—	2974, 1729, 1603, 1367, 1153	116 (26), 114 (29), 98 (17), 58 (100), 41 (17)
<b>12</b>	140	3420, 3088, 2928, 1722, 1684, 1514, 1424, 1194, 1128	131 (2), 114 (4), 98 (28), 95 (8), 69 (100), 58 (24), 51 (42), 45 (98)

**Table 3.** Spectroscopic Data of New Compounds

Product	<sup>1</sup> H NMR (CDCl <sub>3</sub> ) $\delta$ , $J$ (Hz)	<sup>13</sup> C NMR (CDCl <sub>3</sub> ) $\delta$
<b>2a</b>	1.30–2.11 (m, 14 H, CH <sub>2</sub> ), 1.43 [s, 9 H, C(CH <sub>3</sub> ) <sub>3</sub> ], 2.38 (d, <sup>2</sup> $J$ = –14.1 Hz, 1 H, 2-H), 2 % 62 (d, <sup>2</sup> $J$ = –14.1 Hz, 1 H, 2-H), 2.74 (m, 4 H, NCH <sub>2</sub> ), 4.70 (dd, <sup>3</sup> $J$ = 4.8, <sup>3</sup> $J$ = 2.4 Hz, CHBr)	21.74, 25.22, 26.94 (CH <sub>2</sub> ), 28.12 [C(CH <sub>3</sub> ) <sub>3</sub> ], 32.23 (CH <sub>2</sub> ), 38.08 (CH <sub>2</sub> ), 45.90 (NCH <sub>2</sub> ), 79.81 [C(CH <sub>3</sub> ) <sub>3</sub> ], 170.68 (C-1)
<b>9b</b>	1.15 (s, 6 H, 4-H), 1.47 [s, 9 H, C(CH <sub>3</sub> ) <sub>3</sub> ], 2.22 [s, 6 H, N(CH <sub>3</sub> ) <sub>2</sub> ], 5.74 (d, <sup>3</sup> $J_{2,3}$ = 16.0 Hz, 1 H, 2-H), 6.89 (d, <sup>3</sup> $J_{2,3}$ = 16.0 Hz, 1 H, 3-H)	22.42 (C-5), 28.08 [C(CH <sub>3</sub> ) <sub>3</sub> ], 38.98 [N(CH <sub>3</sub> ) <sub>2</sub> ], 57.37 (C-4), 80.17 [C(CH <sub>3</sub> ) <sub>3</sub> ], 121.16 (C-3), 153.81 (C-2), 165.99 (C-1)
<b>9c</b>	1.15 (s, 6 H, 4-H), 1.45 [s, 9 H, C(CH <sub>3</sub> ) <sub>3</sub> ], 2.51 (m, 4 H, NCH <sub>2</sub> ), 3.68 (m, 4 H, OCH <sub>2</sub> ), 5.69 (d, <sup>3</sup> $J_{2,3}$ = 16.0 Hz, 1 H, 2-H), 6.78 (d, <sup>3</sup> $J_{2,3}$ = 16.0 Hz, 1 H, 3-H)	22.82 (C-5), 28.15 [C(CH <sub>3</sub> ) <sub>3</sub> ], 47.52 (NCH <sub>2</sub> ), 58.15 (C-4), 68.01 (OCH <sub>2</sub> ), 80.95 [C(CH <sub>3</sub> ) <sub>3</sub> ], 121.92 (C-3), 154.51 (C-2), 166.01 (C-1)
<b>9d</b>	1.20 (s, 6 H, 4-H), 1.48 [s, 9 H, C(CH <sub>3</sub> ) <sub>3</sub> ], 3.68 (s, 4 H, NCH <sub>2</sub> ), 5.80 (d, <sup>3</sup> $J_{2,3}$ = 16.0 Hz, 1 H, 2-H), 7.03–7.27 (m, 11 H, 3-H, Ph)	24.22 (C-5), 28.01 [C(CH <sub>3</sub> ) <sub>3</sub> ], 54.49 (CH <sub>2</sub> ), 59.60 (C-4), 80.04 [C(CH <sub>3</sub> ) <sub>3</sub> ], 120.47 (C-3), 126.24 (Ph), 127.74 (Ph), 128.19 (Ph), 141.59 (Ph), 155.17 (C-4), 165.96 (C-1)
<b>9e</b>	0.83 (t, <sup>3</sup> $J$ = 7.5 Hz, 3 H, 6-H), 1.45 [s, 9 H, C(CH <sub>3</sub> ) <sub>3</sub> ], 1.64 (m, 2 H, 5-H), 2.47 (m, 4 H, NCH <sub>2</sub> ), 2.72 (m, 1 H, 4-H), 3.65 (t, $J$ = 4.7 Hz, 4 H, OCH <sub>2</sub> ), 5.76 (d, <sup>3</sup> $J$ = 5.7 Hz, 1 H, 2-H), 6.68 (dd, <sup>3</sup> $J_{2,3}$ = 15.7, <sup>3</sup> $J_{3,4}$ = 9.0 Hz, 1 H, 3-H)	10.44 (C-6), 23.68 (C-5), 28.05 [C(CH <sub>3</sub> ) <sub>3</sub> ], 50.23 (NCH <sub>2</sub> ), 67.14 (OCH <sub>2</sub> ), 68.06 (C-4), 80.33 [C(CH <sub>3</sub> ) <sub>3</sub> ], 125.43 (C-3), 146.30 (C-2), 165.25 (C-1)
<b>9f</b>	0.84 (t, <sup>3</sup> $J$ = 7.5 Hz, 3 H, 8-H), 1.20 (m, 4 H, 6-H, 7-H), 1.44 [s, 9 H, C(CH <sub>3</sub> ) <sub>3</sub> ], 1.59 (m, 2 H, 5-H), 2.46 (m, 4 H, NCH <sub>2</sub> ), 2.78 (m, 1 H, 4-H), 3.64 (m, 4 H, OCH <sub>2</sub> ), 5.73 (d, <sup>3</sup> $J_{2,3}$ = 15.6 Hz, 1 H, 2-H), 6.66 (dd, <sup>3</sup> $J_{2,3}$ = 15.6, <sup>3</sup> $J_{3,4}$ = 8.2 Hz, 1 H, 3-H)	13.81 (C-8), 22.53 (C-7), 27.95 (C-6), 28.02 [C(CH <sub>3</sub> ) <sub>3</sub> ], 30.47 (C-5), 50.01 (NCH <sub>2</sub> ), 66.39 (C-4), 67.02 (OCH <sub>2</sub> ), 80.21 [C(CH <sub>3</sub> ) <sub>3</sub> ], 125.16 (C-3), 146.33 (C-2), 165.15 (C-1)
<b>9g</b>	0.83 (t, <sup>3</sup> $J$ = 6.5 Hz, 3 H, 11-H), 1.21 (bs, 10 H, CH <sub>2</sub> ), 1.45 [s, 9 H, C(CH <sub>3</sub> ) <sub>3</sub> ], 1.48–1.59 (m, 8 H, CH <sub>2</sub> ), 2.42 (m, 4 H, NCH <sub>2</sub> ), 2.81 (m, 1 H, 4-H), 5.71 (d, <sup>3</sup> $J_{2,3}$ = 15.6 Hz, 1 H, 2-H), 6.74 (dd, <sup>3</sup> $J_{2,3}$ = 15.6, <sup>3</sup> $J_{3,4}$ = 9.1 Hz, 1 H, 3-H)	14.01 (C-11), 22.55, 24.59, 26.31, 26.37 (CH <sub>2</sub> ), 28.06 [C(CH <sub>3</sub> ) <sub>3</sub> ], 29.10, 31.35, 31.75 (CH <sub>2</sub> ), 50.56 (NCH <sub>3</sub> ), 66.84 (C-4), 124.59 (C-3), 147.25 (C-2), 165.52 (C-1)
<b>10</b>	1.84 (s, 6 H, CH <sub>3</sub> ), 4.46 (s, 4 H, NCH <sub>2</sub> ), 6.28 (d, <sup>3</sup> $J$ = 15 Hz, 1 H, 2-H), 7.13–7.39 (m, 11 H, Ph, 3-H) <sup>a</sup>	13.07 (C-5), 46.57 (NCH <sub>2</sub> ), 60.57 (C-4), 116.69 (C-3), 120.44, 121.0, 122.48, 122.63 (Ph), 137.23 (C-2), 158.74 (C-1) <sup>b</sup>
<b>11</b>	1.09 (s, 6 H, 5-H), 1.43 [s, 9 H, C(CH <sub>3</sub> ) <sub>3</sub> ], 1.66 (m, 2 H, 3-H), 2.27 (m, 2 H, 2-H)	28.05 [C(CH <sub>3</sub> ) <sub>3</sub> ], 30.12 (C-5), 31.13 (C-3), 39.38 (C-2), 49.15 (C-4), 80.11 [C(CH <sub>3</sub> ) <sub>3</sub> ], 173.42 (C-1)
<b>12</b>	1.20 [s, 9 H, C(CH <sub>3</sub> ) <sub>3</sub> ], 1.79 (m, 2 H, 3-H), 2.30 (m, 2 H, 2-H), 8.03 (bs, 2 H, NH <sub>2</sub> ), 12 (bs, 1 H, COOH) <sup>b</sup>	24.67 (C-5), 28.36 (C-3), 34.60 (C-2), 52.99 (C-4), 173.86 (C-1) <sup>b</sup>

<sup>a</sup> In CD<sub>3</sub>OD.<sup>b</sup> In DMSO-*d*<sub>6</sub>.**(1-Dibenzylamino)-2-methylprop-1-ene (3d):**

Enamine **3d** was prepared in close analogy to the reported procedure,<sup>23</sup> using dibenzylamine (19.7 g, 100 mmol) and isobutyraldehyde (100 mL).

IR (film):  $\nu$  = 3028, 2924, 2361, 1453, 1153, 697 cm<sup>-1</sup>.

<sup>1</sup>H NMR:  $\delta$  = 1.52 (s, 3 H, CH<sub>3</sub>), 1.67 (s, 3 H, CH<sub>3</sub>), 3.20 (s, 4 H, NCH<sub>2</sub>), 5.34 (s, 1 H, CH), 7.21–7.32 (m, 10 H, Ph).

<sup>13</sup>C NMR:  $\delta$  = 17.51 (Me), 22.21 (Me), 59.14 (NCH<sub>2</sub>), 123.51, 126.60, 126.85, 128.23, 134.94 (Ph), 140.32 (NCH).

**tert-Butyl 2-[2-Bromo-(1-piperidin-1-yl)cyclohexenyl]acetate (2a):**

Br<sub>2</sub> (1.6 g, 10 mmol) was added dropwise to a well stirred solution of 1-piperidylcyclohexene (**3a**) (1.65 g, 10 mmol) in anhydr. Et<sub>2</sub>O (100 mL) at –78 °C. The mixture was then stirred for 0.5 h and *tert*-butyl lithioacetate was added in one portion {prepared in situ by dropwise addition of *tert*-butyl acetate (2.32 g, 20 mmol) to LDA at –78 °C [prepared by dropwise addition of butyllithium (8.3 mL, 20 mmol, 2.4 M in *n*-hexane) to diisopropylamine (2.02 g, 20 mmol) in anhydrous Et<sub>2</sub>O (30 mL) at –78 °C]}. The reaction mixture was allowed to warm to r. t., stirred for another 30 min and then treated

with sat. aq.  $\text{NH}_4\text{Cl}$  (50 mL). After extraction with  $\text{Et}_2\text{O}$  ( $2 \times 50$  mL), washing with water ( $2 \times 30$  mL), sat. aq.  $\text{NaCl}$  (5 mL), drying ( $\text{MgSO}_4$ ) and removal of the solvents under reduced pressure, the resulting residue was chromatographed over 50 g silica gel (PE/ $\text{Et}_2\text{O}$ , 5:1) to give 2.69 g (75%) of **2a**.

**tert-Butyl 2-[2-(Piperidin-1-yl)cyclohex-2-enyl]acetate (5):**

To a well stirred solution of **2a** (360 mg, 1 mmol) in anhydr.  $\text{Et}_2\text{O}$  (2 mL) at r.t. was added potassium *tert*-butoxide (228 mg, 2 mmol) in one portion. After 5 min, the reaction mixture was poured into 10 mL water. Extraction of the aq phase with  $\text{Et}_2\text{O}$  ( $3 \times 5$  mL), washing of the organic phases with water and drying ( $\text{MgSO}_4$ ) led, after removal of the solvents, to 267 mg (95%) of **5**.

$^1\text{H}$  NMR:  $\delta$  = 1.42 [s, 9 H,  $\text{C}(\text{CH}_3)_3$ ], 1.49 (m, 10 H), 2.04 (AB-part of an ABX-system, 2 H,  $^2J$  = -10.4 Hz,  $^3J$  = 15 Hz, 2-H), 2.46 (m, 2 H, 4'-H), 2.66 (dd, 1 H,  $^3J$  = 2.8, 3.2 Hz, 6'-H), 2.82 [m, 4 H, 2''(6'')-H], 4.72 (ddd, 1 H,  $^3J$  = 4, 4,  $^4J$  = 0.8 Hz, 3'-H).

$^{13}\text{C}$  NMR:  $\delta$  = 19.55, 24.75, 25.00, 26.25 (C-5', 6', 3'', 4'', 5''), 28.06 [ $\text{C}(\text{CH}_3)_3$ ], 28.60 (C-4'), 31.68 (C-1'), 40.03 (C-2), 50.18 (C-2'', 6''), 79.81 [ $\text{C}(\text{CH}_3)_3$ ], 103.64 (C-3'), 149.51 (C-2'), 173.36 (C-1).

**(2-Oxocyclohexyl)acetic acid (6):<sup>24</sup>**

A solution of **5** (250 mg, 0.84 mmol) in 2 N aq.  $\text{HCl}$  (5 mL) was stirred for 1 d at r.t. Extraction with  $\text{Et}_2\text{O}$  ( $3 \times 10$  mL), washing of the combined extracts with water, drying ( $\text{MgSO}_4$ ) and evaporation of the solvents led to 98 mg (75%) of **6**.

$^1\text{H}$  NMR:  $\delta$  = 1.40 (m, 1 H), 1.65 (m, 2 H), 1.77 (m, 1 H), 2.13 (m, 3 H), 2.38 (m, 2 H), 2.80 (m, 2 H), 7.5-8.5 (bs, 1 H).

$^{13}\text{C}$  NMR:  $\delta$  = 25.10, 27.69, 33.75, 34.21, 41.70 (C-2, 3', 4', 5', 6'), 46.86 (C-1'), 178.15 (C-1), 211.11 (C-2').

**tert-Butyl 4-Dibenzylamino-4-methylpent-2-enoate (9d); Typical Procedure:**

$\text{Br}_2$  (1.6 g, 10 mmol) was added dropwise to an efficiently stirred solution of 1-(*N,N*-dibenzylamino)-2-methylprop-1-ene (**3d**) (2.51 g, 10 mmol) in anhydr.  $\text{Et}_2\text{O}$  (100 mL) at  $-78^\circ\text{C}$ , whereupon a thick, light yellow solid precipitated. To this mixture, warmed and then kept at  $0^\circ\text{C}$ , was added dropwise a solution of *tert*-butyl lithioacetate at  $-78^\circ\text{C}$  {prepared in situ by dropwise addition of *tert*-butyl acetate (2.32 g, 20 mmol) to a solution of LDA at  $-78^\circ\text{C}$  [prepared by dropwise addition of butyllithium (8.47 mL, 20 mmol, 2.36 M in *n*-hexane) to diisopropylamine (2.02 g, 20 mmol) in anhydrous  $\text{Et}_2\text{O}$  (30 mL) at  $-78^\circ\text{C}$ ]}. During this addition, the precipitate dissolved, and a pale yellow solution was obtained. The reaction mixture was allowed to warm to r.t. and stirred for an additional 1 h. After removal of the solvents under reduced pressure, the mixture was washed with water (20 mL) and the aq phase extracted with  $\text{Et}_2\text{O}$  ( $2 \times 30$  mL). The combined organic phases were dried ( $\text{MgSO}_4$ ) and the solvents evaporated under reduced pressure. The residue was chromatographed over 50 g silica gel (PE/ $\text{Et}_2\text{O}$  30:1 containing 5%  $\text{Et}_3\text{N}$ ) to yield 3.06 g (84%) of **9d**.

**4-Dibenzylamino-4-methylpent-2-enoic Acid (10):**

To a stirred solution of **9d** (1.00 g, 2.74 mmol) in  $\text{CH}_2\text{Cl}_2$  (20 mL) at r.t. was added dropwise trifluoroacetic acid (TFA) (2 mL). After 12 h of stirring, the solvents and TFA were evaporated and the resulting pale yellow oil crystallized by addition of  $\text{Et}_2\text{O}$ . Recrystallisation from THF/ $\text{Et}_2\text{O}$  yielded 760 mg (90%) of **10** as a colourless crystalline compound, mp  $148^\circ\text{C}$ .

**tert-Butyl 4-Amino-4-methylpentanoate (11):**

To a solution of **8d** (300 mg, 0.82 mmol) in dry MeOH (40 mL) was added palladium-on-charcoal (10 mol%, 172 mg of 5% Pd/C). The reaction flask was flushed with  $\text{N}_2$  for a few minutes. The mixture was stirred vigorously under a hydrogen atmosphere (slightly pressurized by a rubber balloon). After 15 h the reaction mixture was centrifuged. Decantation and careful concentration on a rotary evaporator yielded 124 mg (81%) of **11** as a colourless oil. Even at  $-25^\circ\text{C}$  this compound was rather unstable and totally decomposed after a few days.

**4-Amino-4-methylpentanoic Acid (12):**

To a solution of 4-dibenzylamino-4-methylpent-2-enoic acid (**10**) (500 mg, 1.62 mmol) in dry MeOH (40 mL) was added palladium-on-charcoal (10 mol%, 175 mg of 5% Pd/C). The reaction flask was flushed with nitrogen for a few minutes. The mixture was stirred vigorously under a hydrogen atmosphere (slightly pressurized by a rubber balloon). After 15 h the reaction mixture was centrifuged. Decantation and careful concentration on a rotary evaporator yielded a colourless oil which was crystallized by addition of  $\text{Et}_2\text{O}$ /MeOH. Recrystallization from the same solvent system yielded 196 mg (94%) of **12** as a white solid, mp  $140^\circ\text{C}$ .

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