## An Efficient Synthesis of (1*R*,4*S*)-1-Methyl-8-methoxy-3-(4-toluenesulfonyl)-2,3,4,5-tetrahydro-1,4-methano-3-benzazepine. A Formal Synthesis of (–)-Aphanorphine

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Abstract: We report a highly efficient synthesis of (1R,4S)-1-methyl-8-methoxy-3-(4-toluenesulfonyl)-2,3,4,5-tetrahydro-1,4-methano-3-benzazepine in six steps from **5**. The present work constitutes a new formal synthesis of marine alkaloid (–)-aphanorphine.

**Key words:** aphanorphine, benzazepine, Friedel–Crafts alkylation, marine alkaloid, synthesis

(-)-Aphanorphine (1, Scheme 1) was isolated by Shimizu and Clardy in 1988 from the freshwater blue-green alga Aphanizomenon flos-aquae.<sup>1</sup> This tricyclic 3-benzazepine derivative possesses a benzylic quaternary carbon and is structurally analogous to another two naturally occurring alkaloids, morphine<sup>2</sup> and eptazocine.<sup>3</sup> The presence of a methylene bridge (C10) between stereogenic carbon centers C1 and C4 endows 1 with a rigid conformation. Due to its structural novelty and potential analgesic property, the syntheses of (-)-, (+)-, or  $(\pm)$ -aphanorphine, or the key intermediates have stimulated considerable interest from the synthetic community.<sup>4</sup> In the majority of the previous syntheses ring B was constructed prior to ring C; however, there were three exceptions. Funk<sup>4n</sup> proved that rings B and C could be simultaneously generated from a substituted ɛ-lactam by an intramolecular mesylate displacement. Ishibashi's strategy<sup>4m</sup> involved the final formation of ring B via an aryl radical cyclization. Recently, our laboratory<sup>4</sup> disclosed a formal asymmetric synthesis of **1** featuring the formation of ring B at the final stage by Lewis acid-promoted Friedel-Crafts alkylative cyclization of 2-arylmethyl-4-methyl-4-pyrrolidinol (corresponding to 3 in Scheme 1), which was derived by a facile reaction sequence including asymmetric Roush methallylation and intramolecular endo epoxy displacement, etc.<sup>4q</sup>

(2S,4R)-4-Hydroxyproline (**4**) was envisaged as an appropriate starting point to secure the key intermediates for aphanorphine synthesis, such as **3** and eventually **2**, as delineated in Scheme 1. If successful, the current 'chiral pool' strategy would constitute a new formal synthesis of (–)-aphanorphine. Although we were not the first to 'extract' the chiron from **4** in synthesizing **1**, the previous approach<sup>4m</sup> made use of an initial enolate benzylation of a derivative of **4** and decarboxylation at a later stage, which

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adversely affected the overall synthetic efficiency in terms of atom economy and stereoselectivity.

Thus we embarked on a novel expeditious synthesis of 2, an advanced intermediate for aphanorphine synthesis, as outlined in Scheme 2. By an established four-step process (esterification, N-tosylation, O-silylation, and reduction), (2S,4R)-4-hydroxyproline (4) could be efficaciously converted to fully protected alcohol 5 in 72% yield.<sup>5</sup> Swern oxidation<sup>6</sup> of **5** led to an aldehyde, which, without tedious purification, was directly alkylated with 4-methoxyphenylmagnesium bromide<sup>7</sup> to provide the chain extension products 6 as a pair of diastereometric alcohols (91%, dr = 3:2). Being equally useful, the two isomers were not separated. Upon treatment of 6 with triethylsilane<sup>8</sup> in the presence of BF<sub>3</sub>·OEt<sub>2</sub> in dichloromethane at 0 °C, PMBsubstituted pyrrolidinol 7 was attainable in high yield (95%), as a result of benzylic reductive dehydroxylation with concomitant O-desilylation. Under typical Swern conditions,<sup>6</sup> alcohol 7 was oxidized to afford pyrrolidinone 8 in 88% yield. Nucleophilic addition<sup>9</sup> of methylmagnesium iodide to ketone 8 in diethyl ether produced the tertiary alcohols 3a/3b (apparently equally utilizable, 80%). The diastereomeric ratio was measured by <sup>1</sup>H NMR integral analysis to be 4:1, presumably favoring 3a (according to steric hindrance considerations). By following the same protocol<sup>4</sup> developed in this laboratory previously, AlCl<sub>3</sub>-promoted Friedel–Crafts alkylative cyclization of alcohols 3a/3b was effected to furnish the desired intermediate  $2^{10}$  as colorless needles (64%). The sample obtained from the abovementioned sequence was determined by HPLC analysis (Chiralpak AD column  $(250 \times 4.6 \text{ mm})$ , UV detector 254 nm, eluent hexanes/2-



Scheme 2 Reagents and conditions: a) Swern oxidation; b) PMP–MgBr, THF, -78 °C; 0 °C; c) Et<sub>3</sub>SiH, BF<sub>3</sub>·OEt<sub>2</sub>, DCM, 0 °C; d) Swern oxidation; e) MeMgI, Et<sub>2</sub>O, -78 °C; -25 °C; f) AlCl<sub>3</sub>, DCM, r.t. PMP = *p*-methoxyphenyl.

propanol (4:1), flow rate 0.7 mL/min) to be in high enantiopurity (99.8% ee), indicating that essentially no epimerization ever took place. The  $[\alpha]_D^{20}$  of **2** was found to be -14.2 (*c* 0.93, CHCl<sub>3</sub>) {lit.<sup>4</sup>q}  $[\alpha]_D^{20}$  -13.4 (*c* 0.969, CHCl<sub>3</sub>)}. Other spectroscopic data of **2** were also in agreement with those disclosed in the literature.<sup>4</sup>q

In summary, we have accomplished an efficient synthesis (1*R*,4*S*)-1-methyl-8-methoxy-3-(4-toluenesulfonyl)of 2,3,4,5-tetrahydro-1,4-methano-3-benzazepine (2) in six steps from a known building block 5. The present work can be considered as a new formal synthesis of marine alkaloid (-)-aphanorphine, since 2 could further be manipulated to give 1 in three steps (desulfurization,<sup>4q</sup> N-methylation,<sup>4q</sup> and 8-O-demethylation<sup>41</sup>). The prominent features of our synthesis include (i) preserving both C2 chirality and C6 atom of **4** (*cf* Ishibashi's strategy<sup>4m</sup>), (ii) concomitant benzylic reductive dehydroxylation and Odesilylation in the formation of 7, and (iii) simultaneous construction of ring B and the quaternary carbon center (C1) in 2 via an intramolecular Friedel–Crafts reaction. Finally, it is noteworthy that both epimers of 3 and of 6were equivalently useful for their subsequent transformations, respectively.

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- (10) Compound 2, a colorless solid: mp 137–138 °C; 99.8% ee; [α]<sub>D</sub><sup>20</sup>-13.4 (*c* 0.969, CHCl<sub>3</sub>). <sup>1</sup>H NMR (300 MHz, CDCl<sub>3</sub>):  $\delta = 1.41$  (s, 3 H, CH<sub>3</sub>), 1.46 (ddd, J = 11.1, 6.3, 1.5 Hz, 1 H, 0.5CH<sub>2</sub>), 1.79 (d, J = 11.1 Hz, 1 H, 0.5CH<sub>2</sub>), 2.43 (s, 3 H, benzylic CH<sub>3</sub>), 2.93 (dd, *J* = 16.6, 2.8 Hz, 1 H, 0.5 CH<sub>2</sub>), 3.02 (d, J = 8.7 Hz, 1 H, 0.5 CH<sub>2</sub>), 3.12 (d, J = 16.8 Hz, 1 H, 0.5 CH<sub>2</sub>), 3.40 (dd, J = 8.6, 1.4 Hz, 1 H, 0.5 CH<sub>2</sub>), 3.79 (s, 3 H, OCH<sub>3</sub>), 4.39–4.45 (m, 1 H. NCH), 6.72 (dd, *J* = 8.6, 2.8 Hz, 1 H, CH), 6.78 (d, J = 2.1 Hz, 1 H, CH), 6.98 (d, J = 8.1 Hz, 1 H, CH), 7.28 (d, J = 8.1 Hz, 2 H, 2 CH), 7.69 (d, J = 8.4 Hz, 2 H, 2 CH). <sup>13</sup>C NMR (75 MHz, CDCl<sub>3</sub>):  $\delta =$ 20.7, 21.5, 38.2, 41.7, 42.3, 55.3, 57.8, 62.9, 110.0, 111.7, 125.2, 127.1, 129.6, 130.4, 135.6, 143.1, 144.9, 157.9. MS (EI): 357 (18) [M<sup>+</sup>], 202 (15), 173 (100). Anal. Calcd for C<sub>20</sub>H<sub>23</sub>NO<sub>3</sub>S: C, 67.20; H, 6.49; N, 3.92. Found: C, 67.18; H, 6.55; N, 3.80.