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Synthesis of glycosaminoglycan oligosaccharides. Part 4: Synthesis of aza-L-iduronic acid-containing analogs of heparan sulfate oligosaccharides as heparanase inhibitorsth

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ABSTRACT

The synthesis of three azasugar-containing analogs of the disaccharide units of heparan sulfate, which are potential inhibitors of the enzyme heparanase, is reported. Synthetic routes were developed for the preparation of L-ido-nojirimycin type glycosyl acceptors with O-4 free. Glycosylation of these acceptors with an O-6 functionalized 2-azido-2-deoxy-D-glucose thioglycoside donor afforded the α -linked disaccharides in good yields. The advantages of using the 4-nitrobenzenesulfonyl group for the protection of the ring nitrogen of azasugars were demonstrated.

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1. Introduction

Heparan sulfate proteoglycans (HSPGs) are ubiquitous constituents of the extracellular matrix and of cell membranes.¹ The structure of HSPG consists of a protein core to which linear chains of the glycosaminoglycan, heparan sulfate (HS), are linked by O-glycosidic bonds. The carbohydrate backbone of HS is built up of alternating pglucosamine and hexuronic acid (D-glucuronic acid and L-iduronic acid) units forming $\rightarrow 4$)- α -L-IdopA- $(1 \rightarrow 4)$ - α -D-GlcpN- $(1 \rightarrow$ and \rightarrow 4)- β -D-GlcpA-(1 \rightarrow 4)- α -D-GlcpN-(1 \rightarrow disaccharides, which are substituted at certain positions. Thus, O-3 and O-6 of the D-glucosamine units, and O-2 of the uronic acid units can be O-sulfated, furthermore, the amino group of p-glucosamine can be N-acetylated, *N*-sulfated, or remain unsubstituted. ^{1,2} These variations result in an enormous structural diversity.³ Heparan sulfate binds to a large number of proteins, thereby influencing a variety of normal and pathological processes including tumor growth and metastasis, tissue repair, angiogenesis, and inflammation.⁴ Cleavage of HS chains alters its interaction with proteins and thus influences the above processes.

The most important cleavage enzyme in the catabolism of heparan sulfate chains is heparanase.⁵ Heparanase is an $endo-\beta$ -

glucuronidase, which specifically cleaves the HS chains at a limited number of sites.⁶ It has been recognized that tumor metastasis occurs via complex multistage processes, which involves tumor cell adhesion to various basement membrane components, and degradation of the extracellular matrix and basement membranes. As HS is an important constituent in these structures, cleavage of HS by heparanase plays an important role in cell invasion of some malignant tumors through basement membranes. Heparanase is overexpressed in a number of human tumors.^{5b} The expression level of the enzyme is of diagnostic and prognostic value, and has been correlated with the survival time of cancer patients.^{5b,7} The inhibition of heparanase forms the basis of potential antimetastatic cancer therapy, and it has therefore been intensively investigated.⁸

Azasugars are monosaccharide analogs having a nitrogen atom instead of oxygen in the ring, and have received significant attention as carbohydrate mimetics. Compounds of this type, such as 1-deoxynojirimycin, are potent inhibitors of various glycosidases, and are intensely investigated for their therapeutic potential as antidiabetic, antiviral, and anticancer agents. Though monosaccharidic azasugars, in general, show some specificity to inhibit certain types of glycosidases, this specificity is still fairly broad. One way to increase specificity is to use larger size molecules, which are closer mimics of the natural substrates of the enzymes. Thus, oligosaccharides containing an azasugar component have been synthesized for various biological purposes. 10,11

For Part 3, see Ref. 12.

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In order to incorporate specificity in azasugars toward heparanase, we have designed azasugar-containing oligosaccharides mimicking the structure of heparin and heparan sulfate (Fig. 1).¹² The synthesis of related aza-analogs of heparan sulfate disaccharides,¹³ as well as an interglycosidically S-linked oligosaccharide¹⁴ has been reported recently for similar purpose.

HO OR3 HO CO₂Na NIII

2. Results and discussion

2.1. Synthetic design

The target structures 3-5 should be available from the 2-azido-2-deoxy-D-glucopyranosyl donor (7) and the L-idose

 $R^1 = H \text{ or } SO_3Na; R^2 = Ac \text{ or } SO_3Na; R^3 = H \text{ or } SO_3Na$

Figure 1. Designed azasugar-containing heparan sulfate disaccharides.

Compounds of type **1** and **2** contain a D-glucosamine unit α -(1 \rightarrow 4)-linked to an azasugar analog of D-glucuronic acid and L-iduronic acid, respectively. Though heparanase is a β -glucuronidase, compounds of type **2** having an L-ido-configured azasugar might also be of interest as potential inhibitors. The rationale for this is that there are several examples reported that azasugars of the 'wrong' configuration are good inhibitors of glycosidases having specificity for a different configuration. Additionally, because of the known conformational mobility of L-idose and L-iduronic acid, 2,16 compounds of type **2** might fit into the active site of the enzyme. It was also of interest, that an L-iduronic acid-type 1-N-iminosugar has been reported to have inhibitory activity of cancer metastasis. 17

Previously only aza-D-glucuronic acid-containing disaccharide inhibitors of heparanase have been reported. As far as we are aware, L-ido-configured azasugar-containing oligosaccharides have not been synthesized before, we have recently reported the first compound of this type. We now describe the synthesis of three disaccharides (3–5) containing azasugar components having L-ido configuration, as well as the monosaccharide congener **6** (Fig. 2).

Figure 2. Synthesized azasugar-containing heparan sulfate fragments.

(8) and L-iduronic acid (9) azasugar glycosyl acceptors (Scheme 1).

In the glycosyl donor **7**, O-6 is masked by the temporary chloroacetyl group, which allows the selective release of O-6 in the synthesis of the O-sulfated product (5). The carboxyl function in 9 is protected as the tert-butyl ester. For the protection of the ring nitrogen in the glycosyl acceptors, the benzyloxycarbonyl group, most commonly used for this purpose in the azasugar field. 10,13 was selected originally. Due to inconveniences and an undesired side reaction recognized during work with the N-benzyloxycarbonyl protected derivatives, this group was replaced with the 4-nitrobenzenesulfonyl (Ns) group at a later stage of this work. The synthesis of glycosyl acceptors requires selective manipulations at 0-4 and O-6, both **8** and **9** should be available from the (1-naphthyl) methylene acetal 10 by different reductive acetal opening methods giving the readily removable (1-naphthyl)methyl (1NAP) ethers18 at either O-4 or O-6. The synthesis of the derivatives having L-ido configuration was envisioned by S_N2 nucleophilic substitution of *N*-nosyl protected D-gluco derivatives in the cyclization step.¹⁹

2.2. Oligosaccharide synthesis using N-benzyloxycarbonyl protection

2.2.1. Synthesis of the glycosyl acceptors. Phenyl 1-thio-β-D-glucopyranoside (11), readily obtained by Zemplén deacetylation of the tetraacetate, 20 was converted into the (1-naphthyl)methylene acetal 12, which was benzylated to give 13 (Scheme 2).

The hemiacetal was released by reaction with NBS²¹ and **14** was reduced to give the alditol **15**. The primary hydroxyl was selectively brominated using Ph_3P and CBr_4^{22} to give **16** in excellent yield, then

Scheme 1. Retrosynthesis of heparanase inhibitory disaccharides.

Scheme 2. Reagents and conditions: (a) ¹NaphCH(OMe)₂, *p*-TSA, MeCN, 98%; (b) BnBr, NaH, DMF, 98%; (c) NBS, CH₂Cl₂, acetone, H₂O, 93%; (d) NaBH₄, THF, H₂O, 97%; (e) Ph₃P, CBr₄, pyridine, 98%; (f) Ac₂O, pyridine, 98%; (g) NaN₃, NH₄Cl, DMF, H₂O, 79%; (h) NaOMe, MeOH, 98%; (i) 1,3-propanedithiol, Et₃N, pyridine, H₂O, 96%; or Ph₃P, pyridine, then 25% NH₄OH, 77%; (j) NsCl, Et₃N, CH₂Cl₂, 98%; (k) DEAD, Ph₃P, CH₂Cl₂, 96%; (l) PhSH, K₂CO₃, DMF, 98%; (m) BnOCOCl, NaHCO₃, MeOH, 97%.

the hydroxyl group was acetylated. Nucleophilic replacement of the bromine in **17** with NaN₃ in DMF and water afforded **18**, which was converted to **19** by Zemplén deacetylation. The azide was reduced to the amine either by 1,3-propanedithiol or by Ph₃P and hydrolysis of the phosphimine, and the resulting **20** was selectively nosylated to the 4-nitrobenzenesulfonamide **21** in excellent yield. Cyclization of **21** using the Mitsunobu reaction took place with configurational inversion at C-5 and provided the L-ido derivative **10b** in 96% yield. The 4-nitrobenzenesulfonyl group was exchanged to benzyloxycarbonyl by treating **10b** with PhSH and Et₃N to give **22**, which, in turn, was reacted with benzyl chloroformate to give the central intermediate **10a**.

A shorter route from **14** to **20** involved Dess—Martin oxidation²³ of the hemiacetal to the lactone **23** (Scheme 3). The lactone ring was opened with methanolic ammonia to give the amide **24**, which was reduced with LiAlH₄ to give **20**.²⁴

The conversion of **10a** to the glycosyl acceptors (**8** and **9a**) was performed in the following ways (Scheme 4). Reductive ring opening

of the (1-naphthyl)methylene acetal with NaBH₃CN—HCl²⁵ afforded **8** directly. For the synthesis of **9a**, the 4-O-(1-naphthyl)methyl ether was prepared by reduction with BH₃·THF—TMSOTf.²⁶ which gave **25** in 91% yield. One-step oxidation-esterification using pyridinium

Scheme 3. Reagents and conditions: (a) Dess–Martin periodinane, CH₂Cl₂, 90%; (b) NH₃–MeOH, 65%; (c) LiAlH₄, THF, 70%.

¹NAP = (1-naphthyl)methyl

Scheme 4. Reagents and conditions; (a) NaCNBH₃, HCl-Et₂O, THF, 67%; (b) BH₂·THF, TMSOTf, CH₂Cl₂, 91%; (c) PDC, Ac₂O, t-BuOH, CH₂Cl₂, 68%; (d) CAN, MeCN, H₂O, 65%.

dichromate (PDC) in the presence of acetic anhydride and *tert*-butanol²⁷ afforded the *tert*-butyl uronate **26**. Removal of the (1-naphthyl) methyl group by ceric ammonium nitrate (CAN)¹⁸ then gave **9a**.

2.2.2. Synthesis of the glycosyl donor. Thiolysis of the 1,6-anhydro derivative $\mathbf{27}^{28}$ with PhSSiMe₃–ZnI₂ gave the thioglycoside $\mathbf{28}^{13}$ as an about 2:1 α : β anomeric mixture (Scheme 5). Chloroacetylation then afforded 7, which was used as an anomeric mixture in glycosylation reactions.

BnO
$$N_3$$

AcCl = -C(=0)CH₂Cl

Scheme 5. Reagents and conditions: (a) PhSSiMe₃, Znl₂, CH₂Cl₂, 80%; (b) (CICH₂CO)₂O, pyridine, CH₂Cl₂ 74%.

2.2.3. Synthesis of disaccharides **3** and **4**. The azasugar derivatives **8** and **9a** proved to be good glycosyl acceptors. Reaction of **7** with **8** using DMTST²⁹ as promoter in diethyl ether—dichloromethane afforded the α -linked disaccharide in 59% yield (Scheme 6). Reaction of **7** with **9a** was promoted by Me₂S₂—Tf₂O³⁰ and the α -linked disaccharide **30** was obtained in 80% yield.

The fully protected disaccharide **29** was transformed into the free disaccharide **3** as shown in Scheme 7.

Treatment of **29** with CAN removed the (1-naphthyl)methyl ether and afforded **31** in 71% yield. This product was dechloroacetylated using hydrazinedithiocarbonate (HDTC),³¹ and the azido group of **32** was reduced with 1,3-propanedithiol to give the amine **33**. After N,O-acetylation, the *O*-acetyl groups of **34** were removed by Zemplén deacetylation. The resulting product turned out to be a mixture, which in addition to the desired **35** also contained the 6-O,N-cyclic carbamate derivative **36**. Formation of similar cyclic carbamates from *N*-benzyloxycarbonyl protected azasugars with loss of the benzyl group under basic conditions has been reported earlier. ^{10f-h,32} The two compounds could not be separated at this stage. For complete deprotection the mixture was subjected to catalytic hydrogenolysis; **3** and **37** were obtained in pure state after careful column chromatographic separation.

For the synthesis of compound **4**, first the chloroacetyl group was removed from **30** as described before, then the azido group of the obtained **38** was reduced with 1,3-propanedithiol to give the amine **39** (Scheme 8). Peracetylation afforded **40**, which was then subjected to Zemplén deacetylation to yield **41**. The *tert*-butyl ester was hydrolyzed by treatment with trifluoroacetic acid (TFA) in dichloromethane, and catalytic hydrogenation of the free acid removed the benzyloxycarbonyl and benzyl groups to provide **4**.

Preparation of the free monosaccharide **6** followed a similar sequence (Scheme 9). Hydrolysis of the uronate **9a** with 20% TFA in CH₂Cl₂ followed by catalytic hydrogenation of **42** afforded **6**.³³

Scheme 6. Reagents and conditions: (a) DMTST, Et₂O, CH₂Cl₂, 59%; (b) Me₂S₂-Tf₂O, Et₂O, CH₂Cl₂, 80%.

NHAc

37

HO

Scheme 7. Reagents and conditions: (a) CAN, MeCN, H₂O, 71%; (b) HDTC, DMF, 92%; (c) 1,3-propanedithiol, Et₃N, pyridine, H₂O, 81%; (d) Ac₂O, pyridine, 83%; (e) NaOMe, MeOH, 87%; (f) H₂, Pd/C, THF, H₂O, (3) 43%, (37) 31%.

3

Scheme 8. Reagents and conditions: (a) HDTC, DMF, 72%; (b) 1,3-propanedithiol, Et₃N, pyridine, H₂O, 81%; (c) Ac₂O, pyridine, 96%; (d) NaOMe, MeOH, 95%; (e) 1. TFA, CH₂Cl₂, 95%; 2. H₂, Pd/C, THF, H₂O, 88%.

BnO

NHAc

36

BnC

NHAc

35

Scheme 9. Reagents and conditions: (a) TFA, CH₂Cl₂, 97%; (b) H₂, Pd/C, THF, H₂O, 79%.

2.3. Oligosaccharide synthesis using N-nosyl protection

Our original choice for the protection of the ring nitrogen of azasugars was the benzyloxycarbonyl group, which is the most

commonly used group for this purpose. During the previous syntheses, however, we have experienced a series of drawbacks associated with the use of this protecting group. A major inconvenience was the doubling of signals in the NMR spectra of the N-benzyloxycarbonyl derivatives. 10e,10g,12,32b This is due to the existence of rotamers around the amide bond, and it necessitated running the measurements at high temperature in DMSO- d_6 to obtain simpler and better-resolved spectra. Another problem with the N-benzyloxycarbonyl group was the undesired formation of O,N-cyclic carbamates (36 and 37, Section 2.2.3) during deacetylation. In general, fairly strongly basic conditions are used for the preparation of this type of derivatives, 10f-10h,32 their formation under the mildly basic conditions of Zemplén deacetylation was somewhat unexpected.

On the way to the synthesis of N-benzyloxycarbonyl derivatives, it was recognized that the N-nosyl intermediates, such as 21 and **10b**, gave simpler, better-resolved NMR spectra. As these compounds were intermediates in the preparation of the *N*-benzyloxycarbonyl protected glycosyl acceptors, it was of interest to use the *N*-nosyl protected derivatives in oligosaccharide synthesis to shorten the synthetic route. In our previous communication¹² we have demonstrated that *N*-nosyl protection is fully compatible with the transformations required for oligosaccharide synthesis, therefore *N*-benzyloxycarbonyl protection was abandoned, and compound **5** was synthesized using nosyl protected derivatives.

For the synthesis of the glycosyl acceptor the (1-naphthyl) methylene acetal ring of 10b was cleaved by BH₃·THF-TMSOTf to give the 4-O-(1-naphthyl)methyl ether 43 (Scheme 10). Reaction with PDC-Ac₂O-t-BuOH afforded the tert-butyl uronate 44, from which the 1-(naphthyl)methyl group was removed with CAN to yield the nosyl-protected acceptor 9b.

Glycosylation of **9b** with **7** was promoted by Me_2S_2 — Tf_2O using Et_2O — CH_2Cl_2 as solvent, and the reaction afforded the α -linked disaccharide **45** in 90% yield (Scheme 11).

Scheme 10. Reagents and conditions: (a) $BH_3 \cdot THF$, TMSOTf, CH_2Cl_2 , 93%; (b) PDC, Ac_2O , t-BuOH, CH_2Cl_2 , 54%; (c) CAN, MeCN, H_2O , 78%.

Scheme 11. Reagents and conditions: (a) Me₂S₂-Tf₂O, Et₂O, CH₂Cl₂, 90%.

The fully protected disaccharide **45** was converted to the sulfated disaccharide **5** by the sequence shown in Scheme 12.

This step was followed by catalytic hydrogenation which gave the target compound **5**.

Scheme 12. Reagents and conditions: (a) Me₃P, THF, then Ac₂O, 66%; (b) HDTC, DMF, 65%; (c) 1. TFA, CH₂Cl₂; 2. SO₃·Pyr, DMF, 94%; (d) 1. PhSH, Et₃N, DMF, 73%; 2. H₂, Pd/C, THF, H₂O, 60%

Selective reduction of the azido group of **45** in the presence of the nosyl group was accomplished with Me₃P, ¹² then the amine was acetylated to give **46**. The primary hydroxyl group was released by HDTC, the *tert*-butyl group of **47** was hydrolyzed, and the free 6'-hydroxyl group was sulfated with SO_3 ·Pyr to give **48**. Removal of the nosyl group was accomplished with thiophenol and triethylamine without affecting the acid and base sensitive sulfate group. ¹²

3. Conclusion

In summary, we have synthesized three azasugar-containing analogs of disaccharide units of heparan sulfate. We have developed synthetic routes for azasugar glycosyl acceptors having ι -ido configuration. Glycosylation of these acceptors with a 2-azido-2-deoxyp-glucopyranosyl thioglycoside afforded the α - $(1\rightarrow 4)$ -linked

disaccharides in good yields. The protected disaccharides were transformed to the heparan sulfate analogs.

In addition, we have demonstrated that the 4-nitrobenzenesulfonyl group can be used advantageously for the protection of the ring nitrogen of azasugars.

4. Experimental

4.1. General methods

Organic solutions were dried over MgSO4 and concentrated under reduced pressure at temperatures not exceeding 40 °C. Thinlayer chromatography (TLC) was performed on Silica gel 60 F₂₅₄ plates (E Merck, Darmstadt, Germany); the compounds were detected under UV light and by spraying the plates with a 0.02 M solution of resorcinol in 20% methanolic H₂SO₄ solution followed by heating. For column chromatography, silica gel 60 (0.040-0.063 mm) (E. Merck) was employed. Melting points were determined in capillary tubes on a Griffin melting point apparatus and are uncorrected. Optical rotations were measured at room temperature with a Jasco Optical Activity AA-10R polarimeter. The IR spectra were recorded on a Thermo Nicolet Avatar 320 FT-IR spectrometer. The NMR spectra were recorded on Varian Gemini 2000 (¹H: 200 MHz; ¹³C: 50 MHz), Varian Gemini 3000 (¹H: 300 MHz; ¹³C: 75 MHz) and Varian Unity-Inova 4000 (¹H: 400 MHz: ¹³C: 100 MHz) spectrometers at ambient temperature. unless indicated otherwise. The chemical shifts were referenced to TMS (0.00 ppm for ¹H) and to the central line of CDCl₃ (77.16 ppm for ¹³C) for solutions in CDCl₃, to the central line of the solvent (3.31 ppm for ¹H, 49.00 ppm for ¹³C) for solutions in CD₃OD, and to the methyl signal of acetone (2.22 ppm for ¹H, 30.89 ppm for ¹³C) for solutions in D2O, as internal standards. Mass spectrometric measurements were run on an Applied Biosystems 3200QTrap hybrid mass spectrometer in electrospray ionization mode. Elemental analyses were performed with an Elementar Vario EL III instrument at the Analytical Department of the Chemical Research Center, Hungarian Academy of Sciences.

4.2. Phenyl 4,6-O-(1-naphthyl)methylene-1-thio- β -D-glucopyranoside (12)

To a solution of 11 (25 g, 91.9 mmol) in dry MeCN (250 mL), 1-naphtaldehyde dimethyl acetal (27 mL, 61.2 mmol, 1.5 equiv) and p-toluenesulfonic acid monohydrate (0.9 g, 4.7 mmol, 0.05 equiv) were added. The mixture was stirred at room temperature for 4 h, neutralized with saturated aq NaHCO₃ (300 mL), and concentrated. To the residue, hexanes (200 mL) and water (200 mL) were added, and the mixture was stirred intensively. The precipitated crystalline material was filtered off and crystallized from EtOAc-1,2-dichloroethane-hexanes to afford **12** (36.7 g, 98%) as white crystals; mp 217–219 °C; $[\alpha]_D$ -19.2 (c 0.7, CHCl₃); IR $\nu_{\rm max}$ (film): 2956, 966 cm⁻¹; ¹H NMR (200 MHz, CDCl₃+DMSO- d_6): δ 8.27 (m, 1H, aromatic), 7.28–7.90 (m, 11H, aromatic), 6.06 (s, 1H, ¹NaphCH), 5.13 and 5.00 (2d, $2\times1H$, J 4.0 Hz and J 4.4 Hz, 2 OH), 4.76 (d, 1H, $J_{1,2}$ 9.9 Hz, H-1), 4.42 (dd, 1H, $J_{6a.6b}$ 10.6 Hz, $J_{5.6b}$ 4.4 Hz, H-6b), 3.89 (dd, 1H, $J_{5.6a}$ 10 Hz, H-6a), 3.76 (dd, 1H, $J_{2.3} \approx J_{3.4}$ 8.8 Hz, H-3), 3.58-3.70 (m, 2H, H-4, H-5), 3.48 (ddd, 1H, H-2); ¹³C NMR (50 MHz, CDCl₃+DMSO- d_6): δ 133.0, 132.3, 132.0, 131.5, 129.8, 129.0, 128.2, 127.7, 126.9, 125.5, 125.0, 124.32, 124.26, 124.0 (aromatic), 100.7 (¹NaphCH) 87.7 (C-1), 80.3 (C-4), 74.2 (C-3), 72.6 (C-2), 69.9 (C-5), 68.3 (C-6); MS-ESI: [M+H]⁺ 410.8, [M+NH₄]⁺ 427.9, [M+Na]⁺ 432.9, [M+K]⁺ 448.8. Anal. Calcd for C₂₃H₂₂O₅S: C: 67.30; H: 5.40; S: 7.81. Found: C: 67.25; H: 5.43; S: 7.83.

4.3. Phenyl 2,3-di-O-benzyl-4,6-O-1-(naphthyl)methylene-1-thio- β -p-glucopyranoside (13)

To a stirred solution of 12 (34.5 g, 84 mmol) in dry DMF (300 mL), 60% NaH suspension (6.9 g, 168 mmol, 2 equiv) was added at 0 °C. After 30 min, benzyl bromide (14 mL, 117.7 mmol, 1.4 equiv) was added dropwise. Stirring was continued for 2 h and then MeOH (20 mL) was added. After 30 min, the mixture was diluted with CH₂Cl₂ (500 mL), washed with water (2×250 mL), dried, and concentrated. The residue was crystallized from EtOAc-hexanes to afford 13 (59.8 g, 98%) as white crystals; mp 155–156 °C; $[\alpha]_D$ +2.1 (c 0.2, CHCl₃); IR ν_{max} (film): 2869, 2348, 1077 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 8.13 (m, 1H, aromatic), 7.83 (m, 2H, aromatic), 7.18-7.60 (m, 19H, aromatic), 6.13 (s, 1H, ¹NaphCH), 4.77–4.90 (m, 3H, $3\times\frac{1}{2}$ PhCH₂), 4.82 (d, 1H, $J_{1,2}$ 9.9 Hz, H-1), 4.67 (d, 1H, J 10.4 Hz, 1/2PhCH₂), 4.49 (dd, 1H, J_{6a.6b} 10.3 Hz, J_{5.6b} 5.0 Hz, H-6b), 3.80–4.00 (m, 4H, H-2, H-3, H-4, H-6a), 3.59 (m, 1H, H-5); 13 C NMR (50 MHz, CDCl₃): δ 138.24, 138.18, 133.9, 133.2, 132.5, 130.7, 129.9, 129.2, 128.8, 128.5, 128.4, 128.33, 128.31, 128.0, 127.8, 126.4, 125.8, 125.2, 124.2, 123.9 (aromatic), 100.2 (¹NaphCH), 88.5 (C-1), 83.1, 82.1 and 80.7 (C-2, C-3, and C-4), 76.0 and 75.4 (2 PhCH₂) 70.4 (C-5), 69.1 (C-6); MS-ESI: [M+H]⁺ 591.2, [M+NH₄]⁺ 608.2, [M+Na]⁺ 613.2, [M+K]⁺ 629.2. Anal. Calcd for C₃₇H₃₄O₅S: C: 75.23; H: 5.80; S: 5.43. Found: C: 75.25; H: 5.85; S: 5.40.

4.4. 2,3-Di-O-benzyl-4,6-O-(1-naphthyl)methylene- α , β -D-glucopyranose (14)

To a solution of **13** (16.5 g. 28 mmol) in a mixture of CH₂Cl₂ (80 mL), acetone (30 mL), and water (12 mL), N-bromosuccinimide (19.9 g, 112 mmol, 4 equiv) was added. The mixture was stirred at 0 °C for 1 h, then 10% aq Na₂S₂O₃ (20 mL) was added. The mixture was diluted with CH2Cl2 (500 mL), and the organic layer was washed with water (2×200 mL), dried, and concentrated. The residue was purified by column chromatography (toluene-acetone, 99:1 \to 4:1) to give syrupy **14** (12.8 g, 93%); R_f (toluene—acetone, 4:1) 0.73; $[\alpha]_D$ +18.5 (*c* 0.3, CHCl₃); IR ν_{max} (film): 2923, 1875, 1074 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 8.14 (m, 1H, aromatic), 7.84 (m, 3H, aromatic), 7.20-7.54 (m, 13H, aromatic), 6.12 and 6.11 (2s, 1H, 1 NaphCH), 5.22 (dd, 1 2H, 1 1,2 3.7 Hz, 1 1,0H 2.2 Hz, H-1 α), 4.67-4.96 (m, 4H, PhCH₂), 4.42 (2 dd, 1H, H-6b), 3.30-4.25 (m, 5½H, H-1 β, H-2, H-3, H-4, H-5, H-6a), 3.16 (d, 1H, OH); ¹³C NMR (50 MHz, CDCl₃): δ 138.4, 133.9, 132.7, 132.5, 130.7, 129.9, 129.8, 128.74, 128.70, 128.6, 128.4, 128.3, 128.2, 128.0, 127.7, 126.5, 126.4, 125.80, 125.76, 125.2, 124.3, 124.2, 124.0, 123.9 (aromatic), 100.4 and 100.2 (¹NaphCH), 98.0 and 92.4 (C-1), 83.3, 82.6, 82.2, 81.0, 79.6 and 78.4 (C-2, C-3, and C-4), 75.5, 75.4, 75.2 and 74.0 (2 PhCH₂) 69.5 and 69.1 (C-6), 66.5 and 62.7 (C-5); MS-ESI: [M+H]⁺ 499.2, $[M+NH_4]^+$ 516.2, $[M+Na]^+$ 521.2, $[M+K]^+$ 537.4. Anal. Calcd for C₃₁H₃₀O₆: C, 74.68; H, 6.07. Found: C, 74.03; H, 6.04.

4.5. 2,3-Di-O-benzyl-4,6-O-(1-naphthyl)methylene-D-glucitol (15)

To a solution of **14** (4.2 g, 8.6 mmol) in a mixture of THF and water (4:1, 40 mL), NaBH₄ (3.24 g, 85.8 mmol, 10 equiv) was added in portions. The mixture was stirred for 2 h at room temperature, and then it was treated with Amberlite IR 120 (H⁺) resin (pH ca. 7), filtered, and concentrated. The residue was purified by column chromatography (toluene—acetone, 9:1 \rightarrow 7:3) to give **15** (3.4 g, 97%) as a colorless syrup; R_f (toluene—acetone, 4:1) 0.60; [α]_D +21.3 (c 0.7, CHCl₃); IR ν _{max} (film): 3063, 3031, 2929, 2871, 2361, 1723, 1600, 1454, 1366, 1217, 1104, 1071, 1027 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 8.13 (m, 1H, aromatic), 7.79 (m, 3H, aromatic), 7.20 \rightarrow 7.52 (m, 13H, aromatic), 5.96 (s, 1H, ¹NaphCH), 4.74 (d, 1H, γ 11.7 Hz, γ 2PhCH₂), 4.65 (d, 1H, γ 11.7 Hz, γ 2PhCH₂), 4.62 (s, 2H, PhCH₂), 4.32

(dd, 1H, $J_{6a,6b}$ 10.6 Hz, $J_{5,6b}$ 4.7 Hz, H-6b), 3.78–4.06 (m, 6H, H-1b, H-2, H-3, H-4, H-5, H-6a), 3.65 (dd, 1H, $J_{1a,1b} \approx J_{1a,2}$ 10 Hz, H-1a), 2.84 and 2.37 (2s, 2×1H, 2 OH); ¹³C NMR (50 MHz, CDCl₃): δ 138.1, 137.7, 133.8, 132.8, 130.6, 129.7, 128.7, 128.6, 128.5, 128.1, 126.3, 125.7, 125.1, 124.3, 124.2 (aromatic), 100.3 (1 NaphCH), 81.7, 79.8 and 77.1 (C-2, C-3, and C-4), 74.4 and 73.3 (2 PhCH₂), 71.2 (C-6), 62.3 (C-5), 61.8 (C-1); MS-ESI: [M+H] $^{+}$ 501.2, [M+NH₄] $^{+}$ 518.2, [M+Na] $^{+}$ 523.1, [M+K] $^{+}$ 539.2. Anal. Calcd for C₃₁H₃₂O₆: C: 74.38; H: 6.44. Found: C: 74.40; H: 6.42.

4.6. 2,3-Di-O-benzyl-1-bromo-1-deoxy-4,6-O-(1-naphthyl) methylene-p-glucitol (16)

To a solution of 15 (3.4 g, 6.8 mmol) in dry pyridine (30 mL), Ph₃P (3.58 g, 13.6 mmol, 2 equiv) and CBr₄ (3.4 g, 10.2 mmol, 1.5 equiv) were added, and the mixture was stirred at 0 °C for 3 h. MeOH (10 mL) was added and the mixture was diluted with CH₂Cl₂ (250 mL) and washed with 2 M aq HCl (100 mL), saturated aq NaHCO₃ (100 mL), and water (100 mL). The organic layer was dried and concentrated. The residue was purified by column chromatography (toluene-acetone, $98:2\rightarrow 9:1$) to give **16** (3.8 g, 98%) as a yellowish syrup; R_f (toluene–acetone, 9:1) 0.54; IR ν_{max} (film): 3061, 3031, 2925, 2856, 2361, 1739, 1601, 1454, 1368, 1234, 1107, 1078, 1027 cm $^{-1}$; ¹H NMR (200 MHz, CDCl₃): δ 8.12 (m, 1H, aromatic), 7.78 (m, 3H, aromatic), 7.10-7.52 (m, 13H, aromatic), 5.94 (s, 1H, ¹NaphCH), 4.73 (d, 1H, *J* 11.4 Hz, ½PhCH₂), 4.67 (d, 1H, *J* 11.7 Hz, ½PhCH₂), 4.63 (d, 1H, J 11.4 Hz, ½PhCH₂), 4.59 (d, 1H, J 11.7 Hz, ½PhCH₂), 4.29 (dd, 1H, J_{6a,6b} 10.3 Hz, J_{5,6b} 4.7 Hz, H-6b), 3.86-4.08 (m, 5H, H-2, H-3, H-4, H-5, H-6a), 3.72 (dd, 1H, I_{1a.1b} 11 Hz, $J_{1b,2}$ 3.6 Hz, H-1b), 3.57 (dd, 1H, $J_{1a,2}$ 7 Hz, H-1a), 2.41 (d, 1H, $I_{5.0H}$ 4 Hz, OH); ¹³C NMR (50 MHz, CDCl₃): δ 137.9, 137.5, 133.8, 132.8, 130.6, 129.7, 129.1, 128.64, 128.61, 128.29, 128.25, 128.21, 126.3, 125.7, 125.4, 125.1, 124.2 (aromatic), 100.2 (¹NaphCH), 81.3, 79.6 and 77.3 (C-2, C-3, and C-4), 74.4 and 74.0 (2 PhCH₂), 71.1 (C-6), 62.1 (C-5), 32.8 (C-1). Anal. Calcd for C₃₁H₃₁BrO₅: C, 66.08; H, 5.55. Found: C, 66.05; H, 5.60.

4.7. 5-O-Acetyl-2,3-di-O-benzyl-1-bromo-1-deoxy-4,6-O-(1-naphthyl)methylene-p-glucitol (17)

To a solution of **16** (3.8 g, 6.8 mmol) in dry pyridine (30 mL), acetic anhydride (6.4 mL, 67.8 mmol, 10 equiv) was added at 0 °C. The mixture was stirred at room temperature overnight, then was quenched with water (10 mL). The mixture was diluted with CH₂Cl₂ (400 mL), washed with 2 M aq HCl (200 mL), saturated aq NaHCO₃ (200 mL), and water (200 mL). The organic layer was dried and concentrated. The residue was purified by column chromatography (toluene–acetone, 9:1) to give **17** (4 g, 98%) as a yellowish syrup; R_f (toluene—acetone, 9:1) 0.73; $[\alpha]_D$ +2.6 (*c* 0.4, CHCl₃); IR ν_{max} (film): 3030, 2924, 2856, 2361, 1739, 1600, 1454, 1368, 1234, 1107, 1077, 1028 cm $^{-1}$; ¹H NMR (200 MHz, CDCl₃): δ 8.14 (m, 1H, aromatic), 7.76 (m, 3H, aromatic), 7.10-7.52 (m, 13H, aromatic), 5.99 (s, 1H, ¹NaphCH), 5.22 (ddd, 1H, $J_{4.5} \approx J_{5.6a}$ 9.9 Hz, $J_{5.6b}$ 5.5 Hz, H-5), 4.73 (d, 1H, J 11.4 Hz, ½PhCH₂), 4.66 (d, 1H, J 11.7 Hz, ½PhCH₂), 4.57 (d, 1H, J 11.7 Hz, ½PhCH₂), 4.54 (dd, 1H, J_{6a.6b}, 10.6 Hz, H-6b), 4.44 (d, 1H, J 11.4 Hz, ½PhCH₂), 4.21 (dd, 1H, J_{3,4} 2.0 Hz, H-4), 4.03 (ddd, 1H, $J_{1a.2} \approx J_{1b.2}$ 6.6 Hz, $J_{2.3}$ 2.2 Hz, H-2), 3.62–3.74 (m, 3H, H-1b, H-3, H-6a), 3.55 (dd, 1H, $J_{1a,1b}$ 11.4 Hz, H-1a), 1.92 (s, 3H, OC(O)CH₃); ¹³C NMR (50 MHz, CDCl₃): δ 170.1 (OC(O)CH₃), 138.7, 138.3, 134.5, 133.1, 131.1, 130.5, 129.7, 129.3, 129.2, 129.0, 128.9, 128.8, 128.6, 127.0, 126.4, 126.0, 125.7, 125.2, 124.9 (aromatic), 101.4 (¹NaphCH), 79.8, 78.44 and 78.36 (C-2, C-3, and C-4), 74.55 and 74.48 (2 PhCH₂), 68.9 (C-6), 63.5 (C-5), 34.6 (C-1), 21.5 (OC(0)CH₃). Anal. Calcd for C₃₃H₃₃BrO₆: C, 65.46; H, 5.49. Found: C, 65.45; H, 5.50.

4.8. 5-O-Acetyl-1-azido-2,3-di-O-benzyl-1-deoxy-4,6-O-(1-naphthyl)methylene-p-glucitol (18)

To a solution of 17 (4 g, 6.6 mmol) in a mixture of DMF and water (8:1, 40 mL) NaN₃ (0.6 g, 9.9 mmol, 1.5 equiv) and NH₄Cl (1 g, 19.8 mmol, 3 equiv) were added, and the reaction mixture was heated to reflux for 2 days. The mixture was evaporated, the residue was dissolved in CH₂Cl₂ (400 mL), and washed with water (4×150 mL). The organic layer was dried, the solvent was evaporated, and the residue was purified by column chromatography (hexanes-EtOAc, $9:1\rightarrow4:1$) to give **18** (2.9 g, 79%) as a colorless syrup; R_f (hexanes–EtOAc, 4:1) 0.66; $[\alpha]_D + 1.4$ (c 0.7, CHCl₃); $IR \nu_{max}$ (film): 2923, 2855, 2361, 2099, 1741, 1600, 1454, 1369, 1233, 1107, 1077, 1050, 1027 cm⁻¹; ¹H NMR (300 MHz, CDCl₃): δ 8.14 (m, 1H, aromatic), 7.85 (m, 2H, aromatic), 7.75 (m, 1H, aromatic), 7.22-7.52 (m, 13H, aromatic), 6.02 (s, 1H, 1 NaphCH), 5.21 (ddd, 1H, $J_{4.5} \approx J_{5.6a}$ 9.9 Hz, J_{5.6b} 5.4 Hz, H-5), 4.72 (d, 1H, J 11.5 Hz, ½PhCH₂), 4.64 (d, 1H, J 11.4 Hz, ½PhCH₂), 4.58 (d, 1H, J 11.5 Hz, ½PhCH₂), 4.57 (dd, 1H, J_{6a,6b} 10.4 Hz, H-6b), 4.45 (d, 1H, J 11.4 Hz, ½PhCH₂), 4.20 (dd, 1H, J_{3.4} 9.9 Hz, J_{2.3} 1.7 Hz, H-4), 3.91 (m, 1H, H-2), 3.65–3.75 (m, 2H, H-3, H-6a), 3.45 (d, 2H, $J_{1.2}$ 4.4 Hz, H-1a, H-1b), 1.96 (s, 3H, OC(O)CH₃); ¹³C NMR (75 MHz, CDCl₃): δ 169.4 (OC(O)CH₃), 137.9, 137.5, 133.7, 132.4, 130.4, 129.8, 129.0, 128.6, 128.5, 128.4, 128.2, 128.1, 128.0, 127.8, 126.3, 125.7, 125.3, 125.0, 124.4, 124.3, 124.1 (aromatic), 100.5 (¹NaphCH), 78.5 (C-2), 77.6 (C-4), 74.1 (C-3), 73.6 and 73.5 (2 PhCH₂), 68.2 (C-6), 62.7 (C-5), 52.0 (C-1), 20.8 (OC(0)CH₃); MS-ESI: $[M+H]^+$ 568.3, $[M+NH_4]^+$ 585.2, $[M+Na]^+$ 590.2, $[M+K]^+$ 606.3. Anal. Calcd for C₃₃H₃₃N₃O₆: C, 69.83; H, 5.86. Found: C, 69.80; H,

4.9. 1-Azido-2,3-di-0-benzyl-1-deoxy-4,6-0-(1-naphthyl) methylene-p-glucitol (19)

To a solution of 18 (2.9 g, 5.2 mmol) in dry MeOH (30 mL), a catalytic amount of NaOMe was added. The mixture was stirred overnight at room temperature, neutralized with Amberlite IR 120 (H⁺) resin (pH ca. 7), filtered, and concentrated to give **19** (2.7 g, 98%) as a colorless syrup; R_f (toluene—acetone, 9:1) 0.38; [α]_D +24.7 (c 0.4, CHCl₃); IR ν_{max} (film): 2925, 2855, 2362, 2099, 1740, 1601, 1454, 1370, 1233, 1107, 1078, 1028 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 8.10 (m, 1H, aromatic), 7.80 (m, 3H, aromatic), 7.12–7.52 (m, 13H, aromatic), 5.95 (s, 1H, ¹NaphCH), 4.70 (d, 1H, J 11.4 Hz, ½PhCH₂), 4.67 (d, 1H, J 11.7 Hz, ½PhCH₂), 4.65 (d, 1H, J 11.4 Hz, ½PhCH₂), 4.56 (d, 1H, J 11.7 Hz, ½PhCH₂), 4.30 (dd, 1H, J_{6a,6b} 10.3 Hz, J_{5,6b} 4.7 Hz, H-6b), 3.80–3.94 (m, 4H, H-2, H-3, H-4, H-5), 3.63 (dd, 1H, $J_{5.6a} \approx J_{6a.6b}$ 10.3 Hz, H-6a), 3.50 (d, 2H, $J_{1,2}$ 4.7 Hz, H-1a, H-1b), 2.36 (d, 1H, $J_{5,OH}$ 4.0 Hz, OH); 13 C NMR (50 MHz, CDCl₃): δ 137.8, 137.4, 133.8, 132.7, 130.6, 129.7, 129.1, 128.7, 128.3, 126.3, 125.7, 125.4, 125.1, 124.2 (aromatic), 100.1 (¹NaphCH), 81.5, 79.0 and 76.0 (C-2, C-3, and C-4), 74.3 and 73.7 (2 PhCH₂), 71.0 (C-6), 62.0 (C-5), 51.8 (C-1); MS-ESI: $[M+H]^+$ 526.0, $[M+NH_4]^+$ 543.1, $[M+Na]^+$ 548.2, $[M+K]^+$ 563.9. Anal. Calcd for C₃₁H₃₁N₃O₅: C, 70.84; H, 5.94. Found: C, 70.88; H, 5.90.

4.10. 1-Amino-2,3-di-0-benzyl-1-deoxy-4,6-0-(1-naphthyl) methylene-p-glucitol (20)

To a solution of **19** (2.7 g, 5.1 mmol) in a mixture of pyridine and water (9:1, 30 mL) 1,3-propanedithiol (10.3 mL, 102.2 mmol, 20 equiv) and 40 drops of Et₃N (pH ca. 8) were added and the mixture was stirred at room temperature for 3 days. It was then evaporated and co-evaporated with toluene three times. The product was purified by column chromatography (CH₂Cl₂—MeOH, 95:5 \rightarrow 4:1) to give **20** (2.4 g, 96%), as white crystals; mp 128–130 °C (from EtOAc—hexanes); R_f (CH₂Cl₂—MeOH, 9:1) 0.33; [α]_D +30.4 (α) 0.5, CHCl₃); IR ν max (film): 3604, 3307, 1642 cm⁻¹; ¹H NMR

(200 MHz, CDCl₃): δ 8.16 (m, 1H, aromatic), 7.79 (m, 3H, aromatic), 7.18–7.52 (m, 13H, aromatic), 5.98 (s, 1H, 1 NaphCH), 4.75 (d, 1H, 1 11.7 Hz, ½PhCH₂), 4.68 (d, 1H, 1 11.7 Hz, ½PhCH₂), 4.66 (d, 1H, 1 11.4 Hz, ½PhCH₂), 4.34 (dd, 1H, 1 11.4 Hz, ½PhCH₂), 4.34 (dd, 1H, 1 11.4 Hz, ½PhCH₂), 4.34 (dd, 1H, 1 15.6b 4.6 Hz, 1 16.6 Hz, H-6b), 3.86–4.08 and 3.62–3.84 (2 m, 3H and 2H, H-2, H-3, H-4, H-5, H-6a), 3.01 (dd, 1H, 1 11.1 Hz, 1 13.4 Hz, 1 11.2 3.6 Hz, H-1b), 2.91 (dd, 1H, 1 11.2 6.3 Hz, H-1a), 2.82 (br s, 3H, NH₂ and OH); 1 3C NMR (50 MHz, CDCl₃): δ 138.3, 137.9, 133.9 133.0, 130.6, 129.7, 128.8, 128.7, 128.6, 128.4, 128.2, 128.0, 126.2, 125.7, 125.1, 124.4 (aromatic), 100.4 (1 NaphCH), 81.9, 80.6 and 77.2 (C-2, C-3, and C-4), 74.6 and 73.5 (2 PhCH₂), 71.4 (C-6), 62.2 (C-5), 41.8 (C-1); MS-ESI: [M+H] $^{+}$ 500.0. Anal. Calcd for C₃₁H₃₃NO₅: C, 74.53; H, 6.66. Found: C, 74.55; H, 6.64.

4.11. 2,3-Di-*O*-benzyl-1-deoxy-4,6-*O*-(1-naphthyl)methylene-1-(4-nitro)benzene-sulfonamido-p-glucitol (21)

Et₃N (2.05 mL, 14.7 mmol, 3 equiv) and 4-nitrobenzenesulfonyl chloride (1.35 g, 6.12 mmol, 1.25 equiv) were added to a solution of 20 (2.4 g, 4.9 mmol) in dry CH₂Cl₂ (25 mL) and the mixture was stirred at 0 °C under argon for 10 min. Then, water (40 mL) was added and the mixture was diluted with CH2Cl2 (350 mL) and washed with 2 M aq HCl (150 mL), saturated aq NaHCO₃ (150 mL), and water (150 mL). The organic layer was dried and concentrated. The residue was purified by column chromatography (toluene--acetone, 95:5 \rightarrow 4:1) to give syrupy **21** (3.3 g, 98%); R_f (toluene--acetone, 9:1) 0.25; $[\alpha]_D$ +3.9 (c 0.31, CHCl₃); IR ν_{max} (film): 2924, 2854, 2283, 1529, 1496, 1348, 1310, 1164, 1103, 1070, 1026, 1013 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 8.14 (m, 1H, aromatic), 7.78–7.88 (m, 4H, aromatic), 7.64 (m, 1H, aromatic), 7.10–8.18 (m, 15H, aromatic), 5.88 (s, 1H, 1 NaphCH), 5.12 (dd, 1H, $I_{NH,H-1a} \approx I_{NH,H-1b}$ 6.2 Hz, NH), 4.68 (d, 1H, / 11.4 Hz, ½PhCH₂), 4.60 (d, 1H, / 11.4 Hz, ½PhCH₂), 4.54 (d, 1H, J 11.6 Hz, ½PhCH₂), 4.50 (d, 1H, J 11.6 Hz, ½PhCH₂), 4.29 (dd, 1H, J_{5.6b} 4.7 Hz, J_{6a.6b} 11.0 Hz, H-6b), 3.80–4.00 and 3.59 (m and t, 5H, H-2, H-3, H-4, H-5, H-6a), 3.29 (ddd, 1H, J_{1a.1b} 12.1 Hz, $J_{1b,2}$ 4.8 Hz, H-1b), 3.10 (ddd, 1H, $J_{1a,2}$ 5.8 Hz, H-1a), 2.07 (s, 1H, OH); 13 C NMR (50 MHz, CDCl₃): δ 149.6, 145.3, 137.6, 137.4, 133.8, 132.5, 130.4, 129.9, 129.1, 128.8, 128.7, 128.6, 128.44, 128.36, 128.3, 128.1, 127.8, 126.4, 125.9, 125.4, 125.1, 124.7, 124.3, 124.1 (aromatic), 100.8 (¹NaphCH), 80.6, 76.7 and 75.3 (C-2, C-3, and C-4), 73.9 and 73.2 (2 PhCH₂), 71.3 (C-6), 61.5 (C-5), 43.6 (C-1); MS-ESI: $[M+H]^+$ 685.0, $[M+NH_4]^+$ 702.0, $[M+Na]^+$ 707.2, $[M+K]^+$ 723.0. Anal. Calcd for C₃₇H₃₆N₂O₉S: C, 64.90; H, 5.30; N, 4.09; S, 4.68. Found: C, 64.85; H, 5.32; N, 4.11; S, 4.70.

4.12. 2,3-Di-*O*-benzyl-1,5-dideoxy-4,6-*O*-(1-naphthyl) methylene-1,5-imino-*N*-(4-nitro)benzenesulfonyl-L-iditol (10b)

A mixture of 21 (3.3 g, 4.8 mmol), DEAD (1.51 mL, 9.6 mmol, 2 equiv), and Ph₃P (3.77 g, 14.4 mmol, 3 equiv) in dry CH₂Cl₂ (40 mL) was stirred at room temperature under argon for 5 min. The mixture was diluted with EtOAc (400 mL) and it was washed with saturated aq NaHCO₃ (2×150 mL), and water (200 mL). The organic layer was dried and concentrated. The residue was purified by column chromatography (hexanes–EtOAc, $9:1\rightarrow7:3$) to give **10b** (3.1 g, 96%) as white crystals; mp 150–151 °C (from EtOAc-hexanes); R_f (hexanes-EtOAc, 4:1) 0.35; $[\alpha]_D$ +6.2 (c 0.64, CHCl₃); $IR \nu_{max}$ (film): 2955, 2925, 2869, 2283, 1529, 1455, 1348, 1162, 1088 cm⁻¹; ¹H NMR (400 MHz, CDCl₃): δ 7.00–8.06 (m, 21H, aromatic), 6.14 (s, 1H, ¹NaphCH), 4.79 (dd, 1H, J_{5,6b} 1.5 Hz, J_{6a,6b} 12.5 Hz, H-6b), 4.52 (m, 1H, $J_{3,4} \approx J_{4,5} 3.0 \text{ Hz}, J_{2,4} 0.8 \text{ Hz}, H-4), 4.50 (d, 1H, J 12.0 Hz, ½PhCH₂), 4.46$ (d, 1H, J 12.0 Hz, ½PhCH₂), 4.37 (d, 1H, J 11.7 Hz, ½PhCH₂), 4.24 (dd, 1H, J_{5.6a} 1.5 Hz, H-6a), 4.18 (d, 1H, J 11.7 Hz, ½PhCH₂), 3.98 (dd, 1H, $J_{1a,1b}$ 14.0 Hz, $J_{1b,2}$ 6.7 Hz, H-1b), 3.91 (dd, 1H, $J_{1a,2}$ 10.4 Hz, H-1a), 3.79 (ddd, 1H, H-5), 3.74 (dd, 1H, J_{2.3} 2.0 Hz, H-3), 3.30 (ddd, 1H, H-2); ¹³C NMR (100 MHz, CDCl₃): δ 149.7, 146.0, 137.5, 137.0, 133.7, 132.6, 130.4, 129.9, 128.8, 128.60, 128.58, 128.3, 128.2, 127.9, 127.5, 126.3, 125.7, 125.1, 124.0, 123.3 (aromatic), 99.5 (1 NaphCH), 78.5 (C-3), 74.9 (C-4), 74.0 (C-2), 72.0 (C-6), 71.9 and 70.8 (2 PhCH₂), 47.8 (C-5), 44.1 (C-1); MS-ESI: [M+Na]⁺ 689.7. Anal. Calcd for $C_{37}H_{34}N_{2}O_{8}S$: C, 66.65; H, 5.14; N, 4.20; S, 4.81. Found: C, 66.67; H, 5.17; N, 4.18; S, 4.85.

4.13. 2,3-Di-O-benzyl-1,5-dideoxy-4,6-O-(1-naphthyl) methylene-1,5-imino-L-iditol (22)

To a stirred solution of **10b** (3 g, 4.5 mmol) in dry DMF (30 mL), PhSH (0.55 mL, 5.4 mmol, 1.2 equiv) and dry K₂CO₃ (1.9 g, 13.5 mmol, 3 equiv) were added and the mixture was stirred at room temperature for 5 days. It was diluted with CH₂Cl₂ (400 mL) and was washed with water (3×150 mL). The organic layer was dried, the solvent was evaporated, and the residue was purified by column chromatography (CH_2Cl_2 -MeOH, $98:2 \rightarrow 95:5$) to give **22** (2.1 g, 98%) as a pale yellow syrup; R_f (CH₂Cl₂-MeOH, 95:5) 0.25; $[\alpha]_D$ –17.7 (c 0.2, CHCl₃); IR ν_{max} (film): 2924, 2363, 1879, 1123, 1075 cm $^{-1}$; ¹H NMR (200 MHz, CDCl₃): δ 8.18 (m, 1H, aromatic), 7.78 (m, 3H, aromatic), 7.20-7.48 (m, 13H, aromatic), 6.06 (s, 1H, ¹NaphCH), 4.67 (d, 1H, *J* 11.7 Hz, ½PhCH₂), 4.60 (d, 2H, *J* 13.5 Hz, PhCH₂), 4.48 (d, 1H, J 11.7 Hz, ½PhCH₂), 4.23 (m, 2H), 4.15 (m, 1H), 3.92 (m, 1H), 3.41 (m, 1H), 3.21 (m, 2H) and 2.91 (m, 1H) skeleton protons, 2.77 (br s, 1H, NH); 13 C NMR (50 MHz, CDCl₃): δ 138.4, 138.0, 134.1, 133.8, 133.5, 130.5, 129.8, 129.5, 128.6, 128.5, 128.3, 128.0, 127.70, 127.66, 127.5, 126.3, 125.6, 125.2, 124.9, 123.9 (aromatic), 100.4 (¹NaphCH), 73.9, 73.6 and 72.6 (C-2, C-3, and C-4). 72.3 (C-6), 71.6 and 70.9 (2 PhCH₂), 48.9 (C-5), 45.9 (C-1); MS-ESI: $[M+H]^+$ 481.9, $[M+Na]^+$ 504.2. Anal. Calcd for $C_{31}H_{31}NO_4$: C, 77.31; H, 6.49; N, 2.91. Found: C, 77.31; H, 6.51; N, 2.93.

4.14. 2,3-Di-O-benzyl-N-benzyloxycarbonyl-1,5-dideoxy-1,5-imino-4,6-O-(1-naphthyl)methylene-L-iditol (10a)

To a solution of **22** (2.1 g, 4.4 mmol) in dry MeOH (20 mL), benzyl chloroformate (0.74 mL, 5.3 mmol, 1.2 equiv) and NaHCO₃ (0.44 g, 5.3 mmol, 1.2 equiv) were added. The mixture was stirred at room temperature for 10 min. Saturated aq NaHCO₃ (10 mL) was added, and the mixture was diluted with CH2Cl2 (300 mL), washed with 2 M aq HCl (100 mL), saturated aq NaHCO₃ (100 mL), and water (100 mL), dried, and concentrated. The residue was purified by column chromatography (hexanes-EtOAc, $95:5 \rightarrow 4:1$) to give **10a** (2.6 g, 97%) as a colorless syrup; R_f (hexanes–EtOAc, 4:1) 0.36; [α]_D +46.6 (c 1.5, CHCl₃); IR ν_{max} (film): 2925, 1882, 1701, 1454, 1418, 1347, 1138, 1104, 1074, 1026 cm $^{-1}$; 1 H NMR (200 MHz, CDCl $_{3}$): δ 8.02 (m, 1H, aromatic), 7.83 (m, 3H, aromatic), 7.20-7.58 (m, 18H, aromatic), 6.12 (s, 1H, ¹NaphCH), 5.04-5.24 (m, 2H, C(O)OCH₂Ph), 4.32-4.78 (m, 7H, 2 PhCH₂ and 3 skeleton protons), 3.60-3.90 (m, 5H, skeleton protons); 13 C NMR (50 MHz, CDCl₃): δ 155.7 (C(0) OCH₂Ph) 138.1, 137.8, 136.6, 134.2, 133.8, 133.1, 130.5, 129.7, 128.7, 128.63, 128.58, 128.5, 128.2, 128.01, 128.00, 127.8, 126.4, 125.7, 125.3, 124.1, 123.5 (aromatic), 99.3 (¹NaphCH), 80.1, 77.2 and 75.0 (C-2, C-3, and C-4), 71.8 and 71.2 (2 PhCH₂), 68.3 (C-6), 67.5 (PhCH₂), 46.7 (C-5), 42.1 (C-1); MS-ESI: $[M+H]^+$ 616.0, $[M+NH_4]^+$ 633.0, $[M+Na]^+$ 638.0, $[M+K]^+$ 654.0. Anal. Calcd for $C_{39}H_{37}NO_6$: C, 76.08; H, 6.06; N, 2.27. Found: C, 76.06; H, 6.08; N, 2.28.

4.15. 2,3-Di-O-benzyl-4,6-O-(1-naphthyl)methylene-D-gluconic amide (24)

A mixture of **14** (0.7 g, 1.4 mmol) and freshly prepared Dess–Martin periodinane²³ (0.65 g, 1.54 mmol, 1.1 equiv) in dry CH_2Cl_2 (10 mL) was stirred at room temperature for 4 h. To the mixture were added saturated aq NaHCO₃ (5 mL) and 10% aq Na₂S₂O₃ (35 mL), and it was stirred for 30 min. The reaction

mixture was diluted with CH₂Cl₂ (250 mL) and washed with water (2×100 mL). The organic layer was dried and evaporated to give crude **23** (0.63 g, 90%) as a syrup. The crude **23** (0.63 g, 1.3 mmol) was stirred in saturated methanolic ammonia (10 mL) at room temperature for 10 min. The mixture was evaporated and it was purified by column chromatography (CH_2Cl_2 -MeOH, $98:2 \rightarrow 95:5$) to give 24 (0.42 g, 65%) as white crystals; mp 143-144 °C (from EtOAc-hexanes); R_f (CH₂Cl₂-MeOH, 95:5) 0.30; $[\alpha]_D$ +12.4 (c 0.7, CHCl₃); IR ν_{max} (film): 3448, 1636 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 8.20 (m, 1H, aromatic), 7.72–7.88 (m, 3H, aromatic), 7.24–7.52 (m, 13H, aromatic), 6.68 (d, 1H / 3.3 Hz, ½NH₂), 6.04 (m, 2H, ½NH₂ and ¹NaphCH), 4.68 (s, 2H, PhCH₂), 4.67 (d, 1H, / 11.0 Hz, ½PhCH₂), 4.57 (d, 1H, J 11.0 Hz, ½PhCH₂), 4.10-4.40 (m, 4H, H-2, H-3, H-4, H-5), 4.06 (dd, 1H, $J_{6a,6b}$ 10.3 Hz, $J_{5,6a}$ 4.8 Hz, H-6b), 3.68 (t, 1H, $J_{5,6a}$ 9.8 Hz, H-6a), 2.67 (s, 1H, OH); ¹³C NMR (50 MHz, CDCl₃): δ 174.1 (C-1), 137.6, 136.9, 133.9, 132.9, 130.7, 129.8, 128.8, 128.6, 128.4, 128.3, 126.3, 125.7, 125.1, 124.4, 124.3 (aromatic), 100.5 (¹NaphCH), 80.7, 79.6 and 79.2 (C-2, C-3, and C-4), 75.2 and 74.1 (2 PhCH₂), 71.3 (C-6), 63.1 (C-5); MS-ESI: [M+H]⁺ 514, [M+Na]⁺ 536. Anal. Calcd for C₃₁H₃₁NO₆: C, 72.50; H, 6.08; N, 2.73. Found: C, 72.45; H, 6.12; N, 2.70.

4.16. 1-Amino-2,3-di-*O*-benzyl-1-deoxy-4,6-*O*-(1-naphthyl) methylene-p-glucitol (20)

To a solution of **24** (0.42 g, 0.8 mmol) in THF (5 mL), LiAlH₄ (0.16 g, 4.1 mmol, 5 equiv) was added. The mixture was heated to reflux and stirred for 7 h. To the reaction mixture was added EtOAc (20 mL) and it was stirred for 10 min, then it was treated with cold water (20 mL) and saturated aq NaHCO₃ (50 mL). The mixture was filtered, the filtrate was diluted with CH₂Cl₂ (200 mL) and the organic layer was washed with brine (50 mL) and water (50 mL), it was dried and concentrated. The residue was purified by column chromatography (CH₂Cl₂–MeOH, 98:2 \rightarrow 4:1) to give **20** (0.3 g, 70%) as white crystals; mp 128–130 °C (from EtOAc–hexanes). The ¹H and ¹³C NMR spectra were identical with those described in Section 4.10.

4.17. 2,3-Di-*O*-benzyl-*N*-benzyloxycarbonyl-1,5-dideoxy-1,5-imino-6-*O*-(1-naphthyl)methyl-_L-iditol (8)

To a mixture of **10a** (1.0 g, 1.6 mmol), NaBH₃CN (1.02 g, 16 mmol, 10 equiv) and 3 Å molecular sieves (1 g) in dry THF (10 mL), an ethereal solution of HCl was added until the pH reached ca. 3. The mixture was stirred at 0 °C under argon for 30 min, then it was filtered, diluted with CH2Cl2 (200 mL), and was washed with saturated aq NaHCO₃ (2×75 mL) and water (100 mL). The organic layer was dried and was concentrated. The residue was purified by column chromatography (toluene-acetone, $98:2 \rightarrow 9:1$) to give syrupy **8** (0.67 g, 67%); R_f (toluene—acetone, 9:1) 0.40; $[\alpha]_D$ -6.6 (c 0.3, CHCl₃); IR ν_{max} (film): 3455, 1636 cm⁻¹; ¹H NMR (400 MHz, CDCl₃): δ 8.10–7.20 (m, 22H, aromatic), 5.08 (s, 2H, C(O)OCH₂Ph), 4.98 (d, 1H, J 12.0 Hz, ½PhCH₂), 4.90 (d, 1H, J 12.0 Hz, ½PhCH₂), 4.87 (d, 1H, J 12.1 Hz, ½¹NaphCH₂), 4.66 (ddd, 1H, J_{5,6a} 4.4 Hz, J_{5,6b} 6.5 Hz, J_{4,5} 6.0 Hz, H-5), 4.61 (d, 1H, J 11.4 Hz, ½PhCH₂), 4.58 (d, 1H, J 12.1 Hz, ½ NaphCH₂), 4.57 (d, 1H, J 11.4 Hz, ½PhCH₂), 4.28 (dd, 1H, J_{1a.1b} 13.2 Hz, $J_{1b,2}$ 5.7 Hz, H-1b), 3.86 (dd, 1H, $J_{6a,6b}$ 10.2 Hz, H-6b), 3.82 (dd, 1H, H-6a), 3.69 (dd, 1H, $J_{3,4}$ 9.3 Hz, $J_{4,OH}$ 2.7 Hz, H-4), 3.65 (dd, 1H, J_{2.3} 7.5 Hz, H-3), 3.44 (m, 1H, H-2), 2.98 (dd, 1H, J_{1a.2} 10.6 Hz, H-1a), 2.40 (s, 1H, OH); 13 C NMR (100 MHz, CDCl₃): δ 155.7 (C(O) OCH₂Ph) 138.6, 138.0, 136.5, 133.8, 133.5, 131.6, 128.5, 127.9, 126.3, 125.8, 125.2, 123.9 (aromatic), 82.5 (C-3), 78.5 (C-2), 75.1 (¹NaphCH₂), 72.4 and 71.7 (2 PhCH₂), 70.6 (C-4), 67.6 (C(0)OCH₂Ph), 66.4 (C-6), 53.9 (C-5), 42.6 (C-1); MS-ESI: [M+H]⁺ 618.1, [M+Na]⁺ 640.1, [M+K]⁺ 656.1. Anal. Calcd for C₃₉H₃₉NO₆: C, 75.83; H, 6.36; N, 2.27. Found: C, 75.80; H, 6.35; N, 2.29.

4.18. 2,3-Di-*O*-benzyl-*N*-benzyloxycarbonyl-1,5-dideoxy-1,5-imino-4-*O*-(1-naphthyl)methyl-_L-iditol (25)

1 M BH₃·THF (8.6 mL, 8.6 mmol, 3 equiv) and TMSOTf (0.062 mL, 0.343 mmol, 0.12 equiv) were added to a solution of 10a (1.76 g, 2.86 mmol) in dry CH₂Cl₂ (20 mL) and the mixture was stirred at room temperature under argon for 7 h. The mixture was cooled and it was treated with Et₃N (5 mL) and MeOH (5 mL), then it was evaporated and co-evaporated with MeOH (20 mL) three times. The residue was purified by column chromatography (toluene—acetone, $98:2 \rightarrow 9:1$) to yield **25** (1.6 g, 91%) as a colorless syrup; R_f (toluene—acetone, 9:1) 0.25; $[\alpha]_D$ +1.2 (*c* 0.83, CHCl₃); IR ν_{max} (film): 3419, 1636 cm $^{-1}$; 1 H NMR (200 MHz, CDCl $_{3}$): δ 8.04-7.10 (m, 22H, aromatic), 5.10 (m, 5H, C(O)OCH₂Ph, 3×½PhCH₂), 4.10–4.92 (m, 5H, H-5, H-1b, ½PhCH₂, ¹NaphCH₂), 3.60–4.06 (m, 4H, H-3, H-4, H-6a, H-6b), 3.46 (br s, 1H, H-2), 2.92 (m, 1H, H-1a), 2.41 (br s, 1H, OH); ¹³C NMR (50 MHz, CDCl₃): δ 156.1 and 155.8 (C(O)OCH₂Ph) 138.8, 138.0, 136.4, 133.7, 133.3, 131.6, 128.9, 128.6, 128.4, 128.3, 128.1, 127.8, 127.7, 127.5, 126.7, 126.4, 125.9, 125.2, 123.8 (aromatic), 82.1, 79.2 and 78.1 (C-2, C-3, and C-4), 75.4 (¹NaphCH₂), 72.9, 71.8 and 71.6 (2 PhCH₂), 67.7 (C(O)OCH₂Ph), 59.1 (C-6), 54.3 and 54.7 (C-5), 41.9 and 41.6 (C-1); MS-ESI: [M+H]⁺ 618.1, [M+Na]⁺ 640.1, [M+K]⁺ 656.1. Anal. Calcd for C₃₉H₃₉NO₆: C, 75.83; H, 6.36; N, 2.27. Found: C, 75.81; H, 6.37; N, 2.32.

4.19. *tert*-Butyl [2,3-di-*O*-benzyl-*N*-benzyloxycarbonyl-1,5-dideoxy-1,5-imino-4-*O*-(1-naphthyl)methyl-L-iditol] uronate (26)

Pyridinium dichromate (1.95 g, 5.18 mmol, 2 equiv), acetic anhydride (2.47 mL, 26 mmol, 10 equiv), and tert-butyl alcohol (4.87 mL, 51.8 mmol, 20 equiv) were added to a stirred solution of 25 (1.6 g, 2.6 mmol) in dry CH_2Cl_2 (20 mL). The mixture was stirred for 8 h at room temperature and was then applied on the top of a silica gel column in EtOAc, with a 5 cm layer of EtOAc on top of the gel. The chromium compounds were allowed to precipitate in the presence of EtOAc, and after 30 min the product was eluted with EtOAc. The crude product was purified by column chromatography (hexanes–EtOAc, $95:5\rightarrow4:1$) to give **26** (1.21 g, 68%) as a colorless syrup; R_f (hexanes–EtOAc, 4:1) 0.66; [α]_D –10.3 (c 0.58, CHCl₃); IR ν_{max} (film): 1753, 1720, 1636 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 8.10–7.10 (m, 22H, aromatic), 5.00–5.40 (m, 4H, 2 PhCH₂), 4.55-4.95 (m, 4H, H-5, ½PhCH₂, ¹NaphCH₂), 4.40 (dd, 1H, J_{1a.1b} 13.0 Hz, J_{1b.2} 4.5 Hz, H-1b), 3.90–4.25 (m, 2H, H-3, H-4), 3.25–3.55 (m, 2H, H-2, H-1a), 1.32 (s, 9H, C(CH₃)₃); ¹³C NMR (50 MHz, CDCl₃): δ 168.9 and 168.5 (C-6), 155.6 and 155.3 (C(O)OCH₂Ph), 138.8, 138.4, 136.4, 133.7, 133.5, 131.6, 128.7, 128.62, 128.56, 128.5, 128.3, 128.2, 128.1, 128.0, 127.8, 127.5, 126.3, 125.8, 125.2, 124.1 (aromatic), 82.1 (C (CH₃)₃), 81.1, 80.7, 78.2 and 77.5 (C-2, C-3, and C-4), 75.0, 72.7, 71.7, 71.3 and 67.8 (3 PhCH₂ and ¹NaphCH₂), 57.1 and 56.4 (C-5), 43.3 (C-1), 28.1 (C(CH₃)₃); MS-ESI: [M+H]⁺ 688.4, [M+NH₄]⁺ 705.6, $[M+Na]^+$ 710.4, $[M+K]^+$ 726.4. Anal. Calcd for $C_{43}H_{45}NO_7$: C, 75.09; H, 6.59; N, 2.04. Found: C, 75.12; H, 6.60; N, 2.08.

4.20. *tert*-Butyl (2,3-di-*O*-benzyl-*N*-benzyloxycarbonyl-1,5-dideoxy-1,5-imino-_L-iditol)uronate (9a)

Compound **26** (1.21 g, 1.76 mmol) was dissolved in a mixture of MeCN and water (9:1, 15 mL), CAN (1.93 g, 3.52 mmol, 2 equiv) was added and the mixture was stirred for 3 h at room temperature. It was diluted with chloroform (300 mL) and was washed with saturated aq NaHCO₃ (150 mL) and water (100 mL). The aqueous layer was back-extracted with chloroform (200 mL). The combined organic layers were dried and concentrated. Column chromatography of the residue (toluene—acetone, $98:2\rightarrow 9:1$) gave syrupy **9a** (0.962 g, 65%); R_f (toluene—acetone, 9:1) 0.43; $[\alpha]_D$ +12 (c 0.33,

CHCl₃); IR $\nu_{\rm max}$ (film): 3125, 3051, 2995, 1754, 1720 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 7.22–7.48 (m, 15H, aromatic), 4.94–5.26 (m, 3H, PhCH₂ and H-5), 4.87 and 4.67 (2 s, 4H, 2 PhCH₂), 4.40 (dd, 1H, $J_{1a,1b}$ 12.8 Hz, $J_{1b,2}$ 5.1 Hz, H-1b), 4.12–4.22 and 3.34–3.80 (2 m, 4H, H-1a, H-2, H-3, H-4), 2.19 (s, 1H, OH), 1.39 (s, 9H, C(CH₃)₃); ¹³C NMR (50 MHz, CDCl₃): δ 170.0 (C-6), 155.4 (C(O)OCH₂Ph), 138.7, 138.1, 136.3, 128.6, 128.55, 128.50, 128.3, 128.2, 128.0, 127.9, 127.8 (aromatic), 83.5 (C(CH₃)₃), 82.6, 77.6 and 73.0 (C-2, C-3, and C-4), 75.3, 71.5 and 67.9 (3 PhCH₂), 57.6 (C-5), 43.9 (C-1), 28.1 (C(CH₃)₃); MS-ESI: [M+H]⁺ 548.1, [M+NH₄]⁺ 565.1, [M+Na]⁺ 570.1, [M+K]⁺ 586.1. Anal. Calcd for C₃₂H₃₇NO₇: C, 70.18; H, 6.81; N, 2.56. Found: C, 70.22; H, 6.79; N, 2.54.

4.21. Phenyl 2-azido-3,4-di-*O*-benzyl-6-*O*-chloroacetyl-2-deoxy-1-tio-α,β-p-glucopyranoside (7)

To a solution of 27^{28} (19.7 g, 53.7 mmol) in dry CH_2Cl_2 (150 mL), PhSSiMe₃ (30.4 mL, 161 mmol, 3 equiv) and ZnI₂ (34.3 g, 107 mmol, 2 equiv) were added. The mixture was stirred at room temperature overnight, then it was filtered through a pad of Celite. The filtrate was diluted with CH₂Cl₂ (500 mL), after which first a solution of HCl in dioxane (20 mL), then water (10 mL) were added. The mixture was stirred at room temperature for 10 min; the organic layer was washed with 2 M aq HCl (200 mL), saturated aq NaHCO₃ (200 mL), and water (200 mL), dried, and concentrated. Column chromatography of the residue (toluene-acetone, $98:2 \rightarrow 9:1$) gave syrupy **28**¹³ (20.5 g, 80%) as an about 2:1 mixture of the α and β anomers. A solution of 90% chloroacetic anhydride (3.6 g, 20.9 mmol, 2 equiv) in CH₂Cl₂ (10 mL) was added dropwise to a stirred solution of 28 (5 g, 10.5 mmol) in a mixture of dry CH₂Cl₂ (15 mL) and dry pyridine (25 mL) at -20 °C. After 10 min, the reaction was quenched with water (15 mL) and stirred for 1 h. The mixture was diluted with CH₂Cl₂ (500 mL), washed with 2 M aq HCl (200 mL), saturated aq NaHCO₃ (200 mL), and water (200 mL), dried, and concentrated. Column chromatography of the residue (hexanes–EtOAc, $9:1 \rightarrow 4:1$) gave syrupy **7** (4.1 g, 74%); R_f (hexanes–EtOAc, 4:1) 0.54; IR $\nu_{\rm max}$ (film): 2952, 2109, 1764 cm⁻¹; ¹H NMR (300 MHz, CDCl₃): δ 7.12–7.70 (m, 15H, aromatic), 5.57 (d, 0.7H, $J_{1.2}$ 5.0 Hz, H-1 α), 4.40 (d, 0.3H, $J_{1,2}$ 10.1 Hz, H-1 β), 3.20–5.00 (m, 12H, skeleton protons, C (O)CH₂Cl and 2 PhCH₂); 13 C NMR (75 MHz, CDCl₃): δ 166.7 (C(O) CH₂Cl), 137.3, 137.2, 133.9, 133.4, 132.9, 132.7, 132.0, 130.6, 129.1, 128.9, 128.8, 128.54, 128.46, 128.1, 128.0, 127.8, 127.7 (aromatic), 86.9 (C-1 α), 86.1 (C-1 β), 85.2, 81.9, 81.3, 76.94, 76.90, 76.1, 76.0, 75.2, 75.1, 70.0, 65.2, 64.41 and 64.38 (C-6), 64.2, 40.7 and 40.6 $(C(O)CH_2Cl)$; MS-ESI: $[M+NH_4]^+$ 571.2. Anal. Calcd for C₂₈H₂₈CIN₃O₅S: C, 60.70; H, 5.09; N, 7.58; S, 5.79. Found: C, 61.54; H, 5.23; N, 6.30; S, 5.73.

4.22. (2-Azido-3,4-di-O-benzyl-6-O-chloroacetyl-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 4)-[2,3-di-O-benzyl-N-benzyloxycarbonyl-1,5-dideoxy-1,5-imino-6-O-(1-naphthyl) methyl- $_L$ -iditol] (29)

A mixture of **8** (0.43 g, 0.78 mmol), **7** (0.67 g, 0.97 mmol, 1.25 equiv), and 4 Å molecular sieves (2 g) was stirred in a mixture of dry diethyl ether and CH₂Cl₂ (4:1, 12 mL) at 0 °C under argon for 30 min, then DMTST (1 g, 3.9 mmol, 5 equiv) was added. After 1 day, the reaction was quenched with Et₃N (2 mL). The mixture was filtered through a pad of Celite, the filtrate was diluted with CH₂Cl₂ (300 mL), and washed with 2 M aq HCl (150 mL), saturated aq NaHCO₃ (150 mL), and water (150 mL), dried, and concentrated. The residue was purified by column chromatography (hexanes—EtOAc, 9:1 \rightarrow 7:3) to give **29** as a colorless syrup (0.486 g, 59%); R_f (hexanes—EtOAc, 4:1) 0.58; $[\alpha]_D$ +38.6 (c 1.04, CHCl₃); IR $\nu_{\rm max}$ (film): 2926, 2108, 1764 cm⁻¹; ¹H NMR (400 MHz, DMSO- d_6 , 100 °C): δ 7.19—8.21 (m, 32H, aromatic), 5.26 (d, 1H, $J_{1',2'}$ 3.6 Hz, H-1'), 5.07 (s, 2H, C(O)OCH₂Ph), 5.00 (d, 1H, J 12.4 Hz,

½PhCH₂), 4.94 (d, 1H, J 12.0 Hz, ½PhCH₂), 4.80 (d, 1H, J 11.0 Hz, ½PhCH₂), 4.79 (s, 2H, ¹NaphCH₂), 4.76 (d, 1H, *J* 12.4 Hz, ½PhCH₂), 4.70 (d, 1H, J 11.6 Hz, ½PhCH₂), 4.61 (d, 1H, J 11.6 Hz, ½PhCH₂), 4.59 (ddd, 1H, $J_{4,5}$ 11.2 Hz, $J_{5,6a}$ 3.6 Hz, $J_{5,6b}$ 7.6 Hz, H-5), 4.58 (d, 1H, J 11.0 Hz, ½PhCH₂), 4.55 (d, 1H, J 12.0 Hz, ½PhCH₂), 4.13-4.29 (m, 5H, H-4, H-6a', H-6b', C(O)CH₂Cl), 4.19 (dd, 1H, $J_{1a,1b}$ 13.2 Hz, $J_{1b,2}$ 5.2 Hz, H-1b), 3.95 (dd, 1H, J_{6a.6b} 10.8 Hz, H-6b), 3.85 (dd, 1H, H-6a), 3.84 (ddd, 1H, $J_{4',5'}$ 8.8 Hz, $J_{5',6a'}$ 2.0 Hz, $J_{5',6b'}$ 3.6 Hz, H-5'), 3.80 (dd, 1H, $J_{2',3'}$ 11.0 Hz, $J_{3',4'}$ 10.0 Hz, H-3'), 3.79 (t, 1H, $J_{2,3} \approx J_{3,4}$ 3.2 Hz, H-3), 3.57 (dd, 1H, H-4'), 3.51 (dd, 1H, H-2'), 3.46 (ddd, 1H, J_{1a,2} 11.0 Hz, J_{1b,2} 5.2 Hz, H-2), 2.86 (dd, 1H, H-1a); 13 C NMR (100 MHz, DMSO- d_6 , 100 °C): δ 167.5 (OC(O) CH₂Cl), 155.2 (C(O)OCH₂Ph), 138.7, 137.9, 137.6, 137.2, 136.5, 133.8, 133.3, 131.6, 128.7, 128.6, 128.4, 128.33, 128.27, 128.1, 127.9, 127.5, 126.5, 126.4, 126.3, 128.2, 125.9, 125.8, 125.24, 125.19, 124.1, 124.0 (aromatic), 98.9 (C-1'), 82.6 (C-3), 80.2 (C-3'), 78.9 (C-2), 77.9 (C-4), 77.2 (C-4'), 75.5 (¹NaphCH₂), 75.3, 75.2, 75.0 and 72.7 (4 PhCH₂), 70.0 (C-5'), 67.6 $(C(O)OCH_2Ph)$, 66.1 (C-6), 64.5 (C-6'), 63.2 (C-2'), 53.8 (C-5), 42.1 (C-1), 40.9 (C(O)CH₂Cl); MS-ESI: [M+H]⁺ 1061.5, [M+NH₄]⁺ 1078.5, $[M+Na]^+$ 1083.5, $[M+K]^+$ 1099.3. Anal. Calcd for $C_{61}H_{61}ClN_4O_{11}$: C, 69.01; H, 5.79; N, 5.28. Found: C, 69.05; H, 5.82; N, 5.25.

4.23. (2-Azido-3,4-di-O-benzyl-G-O-chloroacetyl-G-deoxy-G-D-glucopyranosyl)-G-deoxy-G-benzyl-G-benzyl-G-benzyl-G-benzyl-G-dideoxy-G-imino-G-iditol) uronate] (30)

A mixture of **9a** (0.165 g, 0.298 mmol), **7** (0.207 g, 0.373 mmol, 1.25 equiv), and 2,6-di-tert-butyl-4-methylpyridine (0.041 g, 0.2 mmol) in a mixture of dry diethyl ether and CH₂Cl₂ (4:1, 6 mL) was stirred with 4 Å molecular sieves (1 g) at -30 °C under argon for 30 min, then a 1 M solution of Me₂S₂-Tf₂O (0.56 mL, 1.5 equiv/ donor) in CH₂Cl₂ was added. The mixture was stirred for 5 min, then, it was neutralized with Et₃N, was diluted with CH₂Cl₂ (250 mL), and filtered through a pad of Celite. The filtrate was washed with 2 M aq HCl (100 mL), saturated aq NaHCO₃ (100 mL) and water (100 mL). The organic layer was dried and concentrated. The residue was purified by column chromatography (hexanes-EtOAc, $9:1\rightarrow4:1$) to give **30** (0.234 g, 80%) as a colorless syrup; R_f (hexanes–EtOAc, 4:1) 0.60; [α]_D +49.7 (c 0.81, CHCl₃); IR ν_{max} (film): 2109, 1737, 1699, 1217, 1144 cm⁻¹; ¹H NMR (400 MHz, CDCl₃, 65 °C): δ 7.22–7.37 (m, 25H, aromatic), 5.22 (d, 1H, $J_{1',2'}$ 4.0 Hz, H-1'), 5.14 (d, 1H, J 12.4 Hz, ½PhCH₂), 5.09 (d, 1H, J 12.4 Hz, ½PhCH₂), 4.96 (d, 1H, J 10.8 Hz, ½PhCH₂), 4.90 (d, 1H, J 10.8 Hz, ½PhCH₂), 4.86 (d, 1H, J 11.2 Hz, ½PhCH₂), 4.85 (d, 1H, J 10.8 Hz, ½PhCH₂), 4.81 (d, 1H, J 10.8 Hz, ½PhCH₂), 4.62 (s, 2H, C(O)CH₂Cl), 4.61 (d, 1H, J_{4,5} 7.0 Hz, H-5), 4.59 (d, 1H, J 11.2 Hz, ½PhCH₂), 4.06-4.26 (m, 5H, H-1b, H-3, H-5', H-6a', H-6b'), 3.95 (dd, 1H, J_{2',3'} 10.4 Hz, $J_{3',4'}$ 8.8 Hz, H-3'), 3.78 (dd, 1H, $J_{3,4}$ 9.2 Hz, H-4), 3.39–3.49 (m, 2H, H-2, H-4'), 3.35 (dd, 1H, $J_{1a,1b}$ 12.4 Hz, $J_{1a,2}$ 11.2 Hz, H-1a), 3.25 (dd, 1H, H-2'), 1.47 (s, 9H, C(CH₃)₃); ¹³C NMR (100 MHz, CDCl₃, 65 °C): δ 168.1 (C-6), 166.4 (OC(0)CH₂Cl), 155.1 (C(0)OCH₂Ph), 138.9, 138.1, 137.9, 137.6, 136.2, 128.7, 128.6, 128.53, 128.50, 128.4, 128.2, 128.1, 127.8, 127.7, 127.5 (aromatic), 99.7 (C-1'), 82.7 (C (CH₃)₃), 81.3 (C-3), 80.2 (C-3'), 78.4 (C-2), 78.3 (C-4), 75.9 (C-4'), 75.4, 75.1, 75.0 and 72.7 (4 PhCH₂), 69.9 (C-5'), 68.0 (PhCH₂), 64.4 (C-6'), 63.6 (C-2'), 58.1 (C-5), 43.1 (C-1), 40.6 (OC(O)CH₂Cl), 28.2 (C $(CH_3)_3$); MS-ESI: $[M+NH_4]^+$ 1008.6, $[M+Na]^+$ 1013.5, $[M+K]^+$ 1029.5. Anal. Calcd for C₅₄H₅₉ClN₄O₁₂: C, 65.41; H, 6.00; N, 5.65. Found: C, 65.43; H, 6.02; N, 5.60.

4.24. (2-Azido-3,4-di-O-benzyl-6-O-chloroacetyl-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 4)-(2,3-di-O-benzyl-N-benzyloxycarbonyl-1,5-dideoxy-1,5-imino- ι -iditol) (31)

Compound **29** (0.48 g, 0.46 mmol) was dissolved in a mixture of MeCN and water (9:1, 10 mL), CAN (0.51 g, 0.92 mmol, 2 equiv)

was added and the mixture was stirred for 2 h at room temperature. It was diluted with chloroform (100 mL) and was washed with saturated aq $NaHCO_3$ (50 mL) and water (50 mL). The aqueous layer was back-extracted with chloroform (50 mL). The combined organic layers were dried and concentrated. Column chromatography of the residue (toluene—acetone, $95:5 \rightarrow 9:1$) gave syrupy **31** (0.35 g, 71%); R_f (toluene—acetone, 9:1) 0.26; $[\alpha]_D$ +55.2 (c 0.36, CHCl₃); IR ν_{max} (film): 3446, 2106, 1636 cm⁻¹; ${}^{1}\overline{\text{H}}$ NMR (200 MHz, CDCl₃): δ 7.10–7.42 (m, 25H, aromatic), 5.33 (d, 1H, $J_{1',2'}$ 3.3 Hz, H-1'), 5.10 (s, 2H, PhCH₂), 4.80-5.00 (m, 4H, H-5, 3×½PhCH₂), 4.52–4.66 (m, 4H, 2 PhCH₂), 4.42 (d, 1H, 1 11.0 Hz, ½PhCH₂), 4.12 (dd, 1H, $I_{1a.1b}$ 13.0 Hz, $I_{1b.2}$ 6.0 Hz, H-1b), 3.40–4.20 (m, 12H, H-2, H-3, H-4, H-6a, H-6b, H-3', H-4', H-5', H-6a', H-6b', C (O)CH₂Cl), 3.24 (dd, 1H, $J_{2',3'}$ 10.3 Hz, H-2'), 2.94 (dd, 1H, $J_{1a,2}$ 11.4 Hz, H-1a), 2.00 (br s, 1H, OH); ¹³C NMR (50 MHz, CDCl₃): δ 166.7 (OC(O)CH₂Cl), 156.1 (C(O)OCH₂Ph), 138.6, 137.8, 137.6, 137.3, 136.3, 129.2, 129.1, 128.8, 128.7, 128.6, 128.5, 128.3, 128.2, 128.1, 128.0, 127.7, 127.6 (aromatic), 99.1 (C-1'), 82.5 (C-3), 80.2 (C-3'), 79.3 (C-2), 78.9 (C-4'), 78.0 (C-4), 75.7, 75.4, 75.34, 75.31 and 72.9 (5 PhCH₂), 68.0 (C-5'), 64.5 (C-6), 63.3 (C-2'), 59.0 (C-6'), 56.1 (C-5), 41.8 (C-1), 40.9 (C(0)CH₂Cl); MS-ESI: [M+H]⁺ 921.4, [M+Na]⁺ 946.6, $[M+K]^+$ 959.6. Anal. Calcd for $C_{50}H_{53}ClN_4O_{11}$: C, 65.17; H, 5.80; N, 6.08. Found: C, 65.12; H, 5.83; N, 6.10.

4.25. (2-Azido-3,4-di-O-benzyl-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 4)-(2,3-di-O-benzyl-N-benzyloxycarbonyl-1,5-dideoxy-1,5-imino-L-iditol) (32)

To a solution of 31 (0.3 g, 0.325 mmol) in dry DMF (4 mL) a freshly prepared solution of HDTC³¹ (2.24 mL, 0.42 M, 0.935 mmol, 3 equiv) was added and the mixture was stirred at room temperature for 30 min. The mixture was diluted with CH₂Cl₂ (200 mL), and was washed with 2 M aq HCl (75 mL), saturated aq NaHCO₃ (75 mL) and water (75 mL), it was dried and evaporated. Column chromatography (toluene-acetone, $95:5 \rightarrow 4:1$) gave **32** (0.252 g, 92%) as a colorless syrup; R_f (toluene—acetone, 9:1) 0.42; [α]_D +36.4 (c 0.41, CHCl₃); IR ν _{max} (film): 3441, 2107, 1637 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 7.12–7.50 (m, 25H, aromatic), 5.31 (d, 1H, J_{1',2'} 3.7 Hz, H-1'), 5.09 (s, 2H, PhCH₂), 4.80-4.95 (m, 4H, 2 PhCH₂), 4.58-4.68 (m, 4H, 2 PhCH₂), 3.34-4.30 (m, 12H, H-1b, H-2, H-3, H-4, H-5, H-6a, H-6b, H-3', H-4', H-5', H-6a', H-6b'), 3.25 (br m, 1H, H-2'), 2.93 (br m, 1H, H-1a); 13 C NMR (50 MHz, CDCl₃): δ 156.1 (C(O) OCH₂Ph), 138.6, 137.9, 137.8, 137.7, 136.3, 129.1, 128.71, 128.67, 128.6, 128.4, 128.3, 128.1, 128.0, 127.9, 127.8, 127.7 (aromatic), 99.5 (C-1'), 82.2, 80.0, 78.8, 78.2 and 77.2 (C-2, C-3, C-4, C-3', and C-4'), 75.5, 75.4, 75.3, 73.0 (4 PhCH₂), 72.8 (C-5'), 68.0 (PhCH₂), 63.5 (C-2'), 61.5 (C-6'), 58.5 (C-6), 56.4 (C-5), 41.7 (C-1); MS-ESI: [M+H]⁺ 845.6, $[M+Na]^+$ 867.6, $[M+K]^+$ 883.6. Anal. Calcd for $C_{48}H_{52}N_4O_{10}$: C, 68.23; H, 6.20; N, 6.63. Found: C, 68.25; H, 6.22; N, 6.59.

4.26. (2-Amino-3,4-di-O-benzyl-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 4)-(2,3-di-O-benzyl-*N*-benzyloxycarbonyl-1,5-dideoxy-1,5-imino-L-iditol) (33)

To a solution of **32** (0.25 g, 0.29 mmol) in a mixture of pyridine and water (9:1, 5 mL), 1,3-propanedithiol (0.6 mL, 5.96 mmol, 20 equiv) and six drops of Et₃N (pH ca. 8) were added and the mixture was stirred at room temperature for 2 days. It was then evaporated and co-evaporated with toluene three times. The residue was purified by column chromatography (CH₂Cl₂—MeOH, 98:2 \rightarrow 95:5) to give syrupy **33** (0.197 g, 81%); R_f (CH₂Cl₂—MeOH, 95:5) 0.33; [α]_D +40.4 (c 0.45, CHCl₃); IR ν _{max} (film): 2920, 1695 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 7.10–7.46 (m, 25H, aromatic), 5.08 (m, 3H, H-1′, PhCH₂), 4.91 (d, 1H, J 10.0 Hz, $\frac{1}{2}$ PhCH₂), 4.69 (d, 1H, J 11.0 Hz, $\frac{1}{2}$ PhCH₂), 4.69 (d, 1H, J 11.4 Hz, $\frac{1}{2}$ PhCH₂), 4.56 (s,

1H, ½PhCH₂), 4.53 (d, 1H, J 11.0 Hz, ½PhCH₂), 4.48 (d, 1H, J 11.0 Hz, ½PhCH₂), 4.17 (dd, 1H, J_{1a,1b} 13.2 Hz, J_{1b,2} 5.1 Hz, H-1b), 3.34–4.08 (m, 11H, H-2, H-3, H-4, H-5, H-6a, H-6b, H-3′, H-4′, H-5′, H-6a′, H-6b′), 2.96 (dd, 1H, J_{1a,2} 11.3 Hz, H-1a), 2.71 (br m, 1H, H-2′), 2.49 (s, 4H, NH₂ and 2 OH); ¹³C NMR (50 MHz, CDCl₃): δ 156.1 (C(O) OCH₂Ph), 138.5, 138.4, 137.9, 137.8, 136.3, 128.61, 128.58, 128.5, 128.4, 128.2, 128.1, 127.9, 127.8, 127.6, 127.5 (aromatic), 101.7 (C-1′), 83.4, 81.2, 78.9, 78.8 and 78.5 (C-2, C-3, C-4, C-3′, and C-4′), 75.6, 75.0, 74.9 and 72.7 (4 PhCH₂), 73.8 (C-5′), 67.8 (PhCH₂), 61.6 (C-6′), 58.2 (C-6), 56.3 (C-5), 53.4 (C-2′), 41.7 (C-1); MS-ESI: [M+H]⁺ 819.4, [M+Na]⁺ 841.6, [M+K]⁺ 857.6. Anal. Calcd for C₄₈H₅₄N₂O₁₀: C, 70.40; H, 6.65; N, 3.42. Found: C, 70.45; H, 6.60; N, 3.45.

4.27. (2-Acetamido-6-O-acetyl-3,4-di-O-benzyl-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 4)-(6-O-acetyl-2,3-di-O-benzyl-N-benzyloxycarbonyl-1,5-dideoxy-1,5-imino- ι -iditol) (34)

To a solution of **33** (0.19 g, 0.24 mmol) in dry pyridine (2 mL), acetic anhydride (0.23 mL, 2.4 mmol, 10 equiv) was added at 0 °C. The mixture was stirred at room temperature overnight, and then the reaction was quenched with water (1 mL). The mixture was diluted with CH_2Cl_2 (200 mL), washed with 2 M aq HCl (2×75 mL), saturated aq NaHCO₃ (75 mL), and water (75 mL). The organic layer was dried and concentrated. The residue was purified by column chromatography (toluene-acetone, $9:1\rightarrow 4:1$) to give syrupy 34 (0.188 g, 83%); R_f (toluene—acetone, 4:1) 0.36; $[\alpha]_D$ +34.8 (c 0.52, CHCl₃); IR ν_{max} (film): 3336, 3030, 2926, 1742, 1706, 1236 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 7.10–7.48 (m, 25H, aromatic), 5.93 (d, 1H, $J_{2'}$ NH 9.1 Hz, NH), 5.23 (d, 1H, J 12.1 Hz, $\frac{1}{2}$ PhCH₂), 5.10 (d, 1H, $J_{1'}$ ² 3.7 Hz, H-1'), 5.03 (d, 1H, / 10.6 Hz, ½PhCH₂), 4.94 (d, 1H, / 11.4 Hz, ½PhCH₂), 4.91 (d, 1H, / 11.0 Hz, ½PhCH₂), 4.83 (d, 1H, / 11.0 Hz, ½PhCH₂), 4.77 (d, 1H, / 11.4 Hz, ½PhCH₂), 4.60 (s, 2H, PhCH₂), 4.55 (d, 1H, J 10.6 Hz, ½PhCH₂), 4.49 (d, 1H, J 12.1 Hz, ½PhCH₂), 3.40-4.70 (m, 13H, H-1b, H-2, H-3, H-4, H-5, H-6a, H-6b, H-2', H-3', H-4', H-5', H-6a', H-6b'), 2.91 (dd, 1H, $J_{1a,1b}$ 12.0 Hz, $J_{1a,2}$ 11.0 Hz, H-4'1a), 2.00 and 1.85 (2s, 6H, 2C(O)CH₃), 1.38 (s, 3H, NHC(O)CH₃); ¹³C NMR (50 MHz, CDCl₃): δ 170.8 (NHC(O)CH₃), 170.6 and 170.1 (2 OC (O)CH₃), 155.4 (C(O)OCH₂Ph), 138.2, 137.9, 137.7, 137.6, 137.5, 136.2, 129.1, 128.72, 128.68, 128.6, 128.5, 128.4, 128.3, 128.23, 128.16, 128.1, 127.9 (aromatic), 100.5 (C-1'), 81.1, 80.8, 78.6, 78.2 and 77.5 (C-2, C-3, C-4, C-3', and C-4'), 75.5, 75.2 and 75.1 (3 PhCH₂), 72.7 (C-5'), 71.1 and 67.8 (2 PhCH₂), 62.8 and 62.7 (C-6 and C-6'), 59.2 (C-5), 53.0 and 52.8 (C-2'), 41.7 and 41.3 (C-1), 22.7 (NHC(O)CH₃), 21.5 and 20.7 $(2C(O)CH_3)$; MS-ESI: $[M+H]^+$ 945.6, $[M+Na]^+$ 967.6, $[M+K]^+$ 983.6. Anal. Calcd for C₅₄H₆₀N₂O₁₃: C, 68.63; H, 6.40; N, 2.96. Found: C, 68.60; H, 6.42; N, 2.92.

4.28. 2-Acetamido-2-deoxy- α -D-glucopyranosyl- $(1\rightarrow 4)$ -1,5-dideoxy-1,5-imino-L-iditol (3)

To a solution of 34 (0.18 g, 0.2 mmol) in dry MeOH (2 mL), a catalytic amount of NaOMe was added. The mixture was stirred overnight at room temperature, neutralized with Amberlite IR 120 (H⁺) resin (pH ca. 7), filtered, and concentrated to give a syrup (0.148 g, 87%), which contained 35 and 36. The syrup was dissolved in a mixture of THF and water (1:1, 4 mL) and was hydrogenated in the presence of 10% Pd/C catalyst (0.100 g) for 5 days at atmospheric pressure at room temperature. The mixture was filtered through a pad of Celite and the filtrate was concentrated. The residue was separated by column chromatography (2-propanol—acetone—water, 4:2:3) to give 3 (0.042 g, 43%) as a syrup and syrupy 37 (0.022 g, 31%). They were further purified on a column of Sephadex G-25 using water as eluent and then freeze dried to give the products as white foams.

Compound **3**: R_f (2-propanol—acetone—water, 4:1:1) 0.30; $[\alpha]_D$ +56.4 (c 0.48, H₂O); ¹H NMR (400 MHz, D₂O): δ 5.04 (d, 1H, $J_{1',2'}$ 3.7 Hz, H-1'), 3.90 (d, 1H, $J_{2,3} \approx J_{3,4}$ 4.5 Hz, H-3), 3.89 (dd, 1H, $J_{2',3'}$

10.0 Hz, H-2'), 3.83 (m, 1H, H-4), 3.78 (dd, 1H, $J_{6a',6b'}$ 12.0 Hz, $J_{6b',5'}$ 4.8 Hz, H-6b'), 3.77 (d, 1H, H-2), 3.75 (s, 2H, H-6), 3.70 (dd, 1H, $J_{6a',5'}$ 2.5 Hz, H-6a'), 3.62 (dd, 1H, $J_{3',4'}$ 9.6 Hz, H-3'), 3.56 (ddd, 1H, $J_{4',5'}$ 9.4 Hz, H-5'), 3.42 (dd, 1H, H-4'), 3.37 (m, 1H, H-5), 3.14 (dd, 1H, $J_{1a,1b}$ 13.2 Hz, $J_{1a,2}$ 4.5 Hz, H-1a), 2.98 (dd, 1H, $J_{1b,2}$ 3.0 Hz, H-1b), 1.93 (s, 3H, NHC(0)CH₃); ¹³C NMR (100 MHz, D₂O): δ 174.6 (NHC(0)CH₃), 96.5 (C-1'), 73.5 (C-4), 73.3 (C-5'), 71.6 (C-3'), 69.9 (C-4'), 68.0 (C-2), 66.9 (C-3), 60.7 (C-6'), 59.0 (C-6), 56.6 (C-5), 53.7 (C-2'), 45.4 (C-1), 22.2 (NHC(0)CH₃); MS-ESI: [M+H]⁺ 367.2, [M+Na]⁺ 389.2. Anal. Calcd for C₁₄H₂₆N₂O₉: C, 45.90; H, 7.15; N, 7.65. Found: C, 45.93; H, 7.13; N, 7.67.

Compound **37**: R_f (2-propanol—acetone—water, 4:1:1) 0.73; $[\alpha]_D$ +35.8 (c 0.98, H_2O); 1H NMR (400 MHz, D_2O): δ 5.05 (d, 1H, $J_{1',2'}$ 3.6 Hz, H-1'), 4.45 (dd, 1H, $J_{6a,6b}$ 9.0 Hz, $J_{6b,5}$ 8.8 Hz, H-6b), 4.33 (dd, 1H, $J_{6a,5}$ 4.0 Hz, H-6a), 4.27 (ddd, 1H, $J_{4,5}$ 2.5 Hz, H-5), 4.05 (dd, 1H, $J_{2,3}$ 3.6 Hz, $J_{3,4}$ 3.3 Hz, H-3), 3.88 (dd, 1H, $J_{2',3'}$ 10.5 Hz, H-2'), 3.86 (dd, 1H, $J_{1a,2}$ 2.8 Hz, $J_{1b,2}$ 1.5 Hz, H-2), 3.81 (dd, 1H, $J_{6a',6b'}$ 12.0 Hz, $J_{6b',5'}$ 5.4 Hz, H-6b'), 3.78 (dd, 1H, H-4), 3.71 (dd, 1H, $J_{6a',5'}$ 2.6 Hz, H-6a'), 3.63 (ddd, 1H, $J_{4',5'}$ 9.7 Hz, H-5'), 3.62 (d, 1H, $J_{1a,1b}$ 14.5 Hz, H-1b), 3.57 (dd, 1H, $J_{3',4'}$ 9.2 Hz, H-3'), 3.44 (dd, 1H, H-1a), 3.41 (dd, 1H, H-4'), 1.93 (s, 3H, NHC(O)CH₃); 13 C NMR (100 MHz, D₂O): δ 174.7 (NHC (O)CH₃), 160.2 (NC(O)O), 96.6 (C-1'), 74.0 (C-4), 73.6 (C-5'), 71.6 (C-3'), 69.9 (C-4'), 67.4 (C-2), 65.5 (C-3), 64.9 (C-6), 60.8 (C-6'), 53.7 (C-2'), 53.4 (C-5), 43.6 (C-1), 22.2 (NHC(O)CH₃); MS-ESI: [M+H]⁺ 393.4, [M+Na]⁺ 415.4. Anal. Calcd for C₁₅H₂₄N₂O₁₀: C, 45.92; H, 6.17; N, 7.14. Found: C, 45.90; H, 6.15; N, 7.17.

4.29. (2-Azido-3,4-di-0-benzyl-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 4)-[tert-butyl (2,3-di-0-benzyl-N-benzyloxycarbonyl-1,5-dideoxy-1,5-imino- ι -iditol)uronate] (38)

To a solution of **30** (0.212 g, 0.25 mmol) in dry DMF (4 mL) a freshly prepared solution of HDTC (1.54 mL, 0.42 M, 0.643 mmol, 3 equiv) was added and the mixture was stirred at room temperature for 10 min. The mixture was diluted with CH₂Cl₂ (200 mL), and was washed with 2 M aq HCl (75 mL), saturated aq NaHCO₃ (75 mL), and water (75 mL), it was dried and evaporated. Column chromatography (toluene-acetone, $98:2 \rightarrow 9:1$) gave **38** (0.141 g, 72%) as a yellowish syrup; R_f (toluene-acetone, 9:1) 0.31; $[\alpha]_D$ +34.8 (c 0.43, CHCl₃); IR ν_{max} (film): 3446, 2925, 1732 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 7.10–7.50 (m, 25H, aromatic), 5.23 (br s, 1H, H-1'), 4.56-5.18 (m, 10H, 5 PhCH₂), 3.32-4.50 (m, 11H, H-1a, H-1b, H-2, H-3, H-4, H-5, H-3', H-4', H-5', H-6a', H-6b'), 3.25 (dd, 1H, $I_{1'2'}$ 3.6 Hz, $I_{2'3'}$ 10.2 Hz, H-2'), 1.80 (br s, 1H, OH), 1.45 (s, 9H, C (CH₃)₃); ¹³C NMR (50 MHz, CDCl₃): δ 168.2 (C-6), 155.1 (C(0) OCH₂Ph), 138.9, 138.3, 138.2, 137.8, 136.2, 129.1, 128.6, 128.54, 128.50, 128.44, 128.41, 128.3, 128.2, 128.0, 127.8, 127.6 (aromatic), 100.0 (C-1'), 82.7 (C(CH₃)₃), 81.0, 79.9, 78.3, 78.0 and 76.0 (C-2, C-3, C-4, C-3', and C-4'), 75.4, 75.3, 74.9 and 72.8 (4 PhCH₂), 72.1 (C-5'), 68.0 (PhCH₂), 63.5 (C-6'), 61.2 (C-2'), 58.0 (C-5), 42.9 (C-1), 28.2 (C $(CH_3)_3$); MS-ESI: $[M+Na]^+$ 937.6. Anal. Calcd for $C_{52}H_{58}N_4O_{11}$: C, 68.25; H, 6.39; N, 6.12. Found: C, 68.23; H, 6.40; N, 6.13.

4.30. (2-Amino-3,4-di-O-benzyl-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 4)-[tert-butyl (2,3-di-O-benzyl-N-benzyloxycarbonyl-1,5-dideoxy-1,5-imino- ι -iditol) uronate] (39)

To a solution of **38** (0.14 g, 0.15 mmol) in a mixture of pyridine and water (9:1, 5 mL) 1,3-propanedithiol (0.31 mL, 3.08 mmol, 20 equiv) and six drops of Et₃N (pH ca. 8) were added and the mixture was stirred at room temperature for 6 days. It was then evaporated and co-evaporated with toluene three times. The product was purified by column chromatography (CH₂Cl₂–MeOH, 98:2 \rightarrow 9:1) to give syrupy **39** (0.111 g, 81%); R_f (CH₂Cl₂–MeOH, 95:5) 0.33; $[\alpha]_D$ +41.4 (c 0.41, CHCl₃); R_f V_{max}

(film): 3430, 1637 cm $^{-1}$; 1 H NMR (200 MHz, CDCl $_{3}$): δ 7.10 $^{-}$ 7.48 (m, 25H, aromatic), 5.10 (br s, 1H, H-1'), 4.50 $^{-}$ 5.00 (m, 10H, 5 PhCH $_{2}$), 3.10 $^{-}$ 4.50 (m, 11H, H-1a, H-1b, H-2, H-3, H-4, H-5, H-3', H-4', H-5', H-6a', H-6b'), 2.73 (m, 1H, H-2'), 1.64 (br s, 3H, OH, NH $_{2}$), 1.42 (s, 9H, C(CH $_{3}$) $_{3}$); 13 C NMR (50 MHz, CDCl $_{3}$): δ 168.2 (C-6), 155.1 (C(O)OCH $_{2}$ Ph), 138.8, 138.7, 138.6, 138.1, 136.2, 128.6, 128.53, 128.49, 128.4, 128.3, 128.0, 127.9, 127.8, 127.7, 127.6 (aromatic), 102.0 (C-1'), 82.5 (C(CH $_{3}$) $_{3}$), 83.8, 80.7, 78.4, 78.3 and 75.9 (C-2, C-3, C-4, C-3', and C-4'), 75.6, 75.1, 74.6 and 72.7 (4 PhCH $_{2}$), 72.5 (C-5'), 67.9 (PhCH $_{2}$), 61.5 (C-6'), 58.0 (C-5), 56.3 (C-2'), 42.9 (C-1), 28.1 (C(CH $_{3}$) $_{3}$); MS-ESI: [M+H] $^{+}$ 889.6, [M+Na] $^{+}$ 911.6. Anal. Calcd for C5 $_{2}$ H60N $_{2}$ O11: C, 70.25; H, 6.80; N, 3.15. Found: C, 70.20; H, 6.83; N, 3.17.

4.31. (2-Acetamido-6-O-acetyl-3,4-di-O-benzyl-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 4)-[tert-butyl (2,3-di-O-benzyl-N-benzyloxycarbonyl-1,5-dideoxy-1,5-imino- ι -iditol)-uronate] (40)

To a solution of **39** (0.11 g, 0.12 mmol) in dry pyridine (2 mL), acetic anhydride (0.12 mL, 1.25 mmol, 10 equiv) was added at 0 °C. The mixture was stirred at room temperature overnight, and then the reaction was quenched with water. The mixture was diluted with CH₂Cl₂ (150 mL), washed with 2 M aq HCl (2×50 mL), saturated aq NaHCO₃ (50 mL), and water (50 mL). The organic layer was dried and concentrated. The residue was purified by column chromatography (toluene-acetone, $9:1 \rightarrow 4:1$) to give **40** (0.117 g, 96%) as a colorless syrup; R_f (toluene—acetone, 4:1) 0.33; $[\alpha]_D$ +48.5 (c 0.64, CHCl₃); IR ν_{max} (film): 3446, 2360, 1638 cm⁻¹; ${}^{1}\text{H}$ NMR (200 MHz, CDCl₃): δ 7.06–7.34 (m, 25H, aromatic), 5.69 (d, 1H, $J_{2',NH}$ 8.5 Hz, NH), 5.09 (d, 1H, $I_{1',2'}$ 3.6 Hz, H-1'), 4.45-5.05 (m, 10H, 5 PhCH₂), 3.30-4.40 (m, 11H, H-1b, H-2, H-3, H-4, H-5, H-2', H-3', H-4', H-5', H-6a', H-6b'), 2.99 (m, 1H, H-1a), 1.89 (br s, 3H, OC(O)CH₃), 1.31 (br s, 12H, C(CH₃)₃ and NHC(O)CH₃); ¹³C NMR (50 MHz, CDCl₃): δ 170.6 and 169.9 (2 OC(0)CH₃), 167.8 (C-6), 154.8 (C(0)OCH₂Ph), 138.2, 138.1, 137.9, 137.6, 136.1, 128.6, 128.5, 128.4, 128.3, 128.2, 127.9, 127.8, 127.7, 127.1 (aromatic), 100.1 (C-1'), 82.7 (C(CH₃)₃), 80.7, 79.6, 78.0, 77.6 and 76.3 (C-2, C-3, C-4, C-3', and C-4'), 75.0, 74.8, 74.4 and 72.4 (4 PhCH₂), 70.3 (C-5'), 67.9 (PhCH₂), 62.5 (C-6'), 57.6 (C-5), 52.4 (C-2'), 42.7 (C-1), 28.0 (C(CH₃)₃), 22.7 (NHC(O)CH₃), 20.7 (OC(O) CH₃); MS-ESI: [M+H]⁺ 973.6, [M+Na]⁺ 995.4, [M+K]⁺ 1011.4. Anal. Calcd for C₅₆H₆₄N₂O₁₃: C, 69.12; H, 6.63; N, 2.88. Found: C, 69.15; H, 6.62; N, 2.90.

4.32. (2-Acetamido-3,4-di-O-benzyl-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 4)-[tert-butyl (2,3-di-O-benzyl-N-benzyloxycarbonyl-1,5-dideoxy-1,5-imino- ι -iditol)-uronate] (41)

To a solution of **40** (0.11 g, 0.12 mmol) in dry MeOH (2 mL), a catalytic amount of NaOMe was added. The mixture was stirred overnight at room temperature, neutralized with Amberlite IR 120 (H⁺) resin (pH ca. 7), filtered, and concentrated. The residue was purified by column chromatography (CH_2Cl_2 -MeOH, 95:5 \rightarrow 4:1) to give syrupy **41** (0.106 g, 95%); R_f (CH₂Cl₂-MeOH, 4:1) 0.55; $[\alpha]_D$ +84.4 (c 0.26, CHCl₃); IR ν_{max} (film): 3446, 2962, 2360, 1638, 1216 cm $^{-1}$; 1 H NMR (200 MHz, CDCl $_{3}$): δ 7.14–7.32 (m, 25H, aromatic), 5.68 (d, 1H, $J_{2',NH}$ 9.9 Hz, NH), 4.90 (d, 1H, $J_{1',2'}$ 3.3 Hz, H-1'), 4.45-5.05 (m, 10H, 5 PhCH₂), 3.20-4.40 (m, 11H, H-1b, H-2, H-3, H-4, H-5, H-2', H-3', H-4', H-5', H-6a', H-6b'), 2.97 (dd, 1H, J₁ 12.0 Hz, H-1a), 2.40 (br s, 1H, OH), 1.31 (br s, 12H, C(CH₃)₃ and NHC(O)CH₃); ¹³C NMR (50 MHz, CDCl₃): δ 170.0 (NHC(O)CH₃), 167.8 (C-6), 154.9 (C(O)OCH₂Ph), 138.4, 138.3, 138.1, 137.7, 136.1, 128.6, 128.5, 128.44, 128.38, 128.3, 128.0, 127.93, 127.89, 127.7, 127.3 (aromatic), 100.2 (C-1'), 82.8 (C(CH₃)₃), 80.4, 79.7, 78.1, 77.9 and 76.5 (C-2, C-3, C-4, C-3', and C-4'), 74.87, 74.86 and 74.6 (3 PhCH₂), 72.6 (C-5'), 72.5 and 68.0 (2 PhCH₂), 61.5 (C-6'), 57.7 (C-5), 52.6 (C-2'), 42.7 (C-1), 28.1 (C (CH₃)₃), 22.8 (NHC(O)CH₃); MS-ESI: $[M+H]^+$ 931.4, $[M+Na]^+$ 953.4, $[M+K]^+$ 969.4. Anal. Calcd for $C_{54}H_{62}N_2O_{12}$: C, 69.66; H, 6.71; N, 3.01. Found: C, 69.70; H, 6.69; N, 3.03.

4.33. (2-Acetamido-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 4)-[(1,5-dideoxy-1,5-imino-L-iditol)uronic acid] sodium salt (4)

Compound **41** (0.1 g, 0.11 mmol) was dissolved in a solution of TFA in CH₂Cl₂ (20 v/v%, 3 mL) and the solution was stirred for 2 h. The reaction mixture was concentrated and the residue was coevaporated with toluene twice. The resulting syrup was purified by column chromatography (CH₂Cl₂—MeOH, 98:2 \rightarrow 9:1). The material obtained was converted into the sodium salt by stirring with Dowex 50WX8 [Na⁺] resin in MeOH, the mixture was filtered and the filtrate was concentrated to give (2-acetamido-3,4-di-O-benzyl-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 4)-[(2,3-di-O-benzyl-*N*-benzyloxycarbonylamino-1,5-dideoxy-1,5-imino-L-iditol)uronic acid] (0.1 g, 95%) as a syrup; [α]_D +50 (c 0.8, CHCl₃); MS-ESI: [M+H]⁺ 875.6, [M+Na]⁺ 897.6, [M+K]⁺ 913.6.

To a solution of this syrup (0.091 g, 0.104 mmol) in a mixture of THF and water (1:1, 5 mL) two drops of acetic acid was added, and the mixture was hydrogenated in the presence of 10% Pd/C catalyst (0.050 g) for 3 days at atmospheric pressure at room temperature. The mixture was neutralized with saturated aq NaHCO3, was filtered through a pad of Celite, and the filtrate was concentrated. The residue was purified by column chromatography (2-propanol-acetone-water, 4:1:1) to give a syrup, which was desalted on a column of Sephadex G-25 using water as eluent to afford 4 (0.035 g, 88%) as a white foam; R_f (2propanol—acetone—water, 4:2:3) 0.36; $[\alpha]_D$ +13.3 (*c* 0.3, H₂O); ¹H NMR (400 MHz, D₂O): δ 5.04 (d, 1H, $J_{1',2'}$ 3.6 Hz, H-1'), 4.09 (dd, 1H, J_{2.3} 2.8 Hz, J_{3.4} 4.2 Hz, H-3), 4.00 (dd, 1H, J_{4.5} 2.6 Hz, H-4), 3.86 (dd, 1H, $J_{2',3'}$ 10.5 Hz, H-2'), 3.74 (d, 2H, H-6a', H-6b'), 3.72 (ddd, 1H, $J_{1a,2}$ 2.8 Hz, $J_{1b,2}$ 2.5 Hz, H-2), 3.69 (ddd, 1H, $J_{4',5'}$ 10.3 Hz, $J_{5'.6'}$ 6.0 Hz, H-5'), 3.68 (d, 1H, H-5), 3.63 (dd, 1H, $J_{3'.4'}$ 9.0 Hz, H-3'), 3.42 (dd, 1H, H-4'), 3.08 (dd, 1H, J_{1a.1b}, 14.0 Hz, H-1b), 3.00 (dd, 1H, H-1a), 1.94 (s, 3H, NHC(O)CH₃); ¹³C NMR (100 MHz, D_2O): δ 175.2 (C-6), 174.6 (NHC(O)CH₃), 95.0 (C-1'), 72.9 (C-4), 72.3 (C-5'), 71.6 (C-3'), 69.8 (C-4'), 66.9 (C-2), 65.3 (C-3), 60.4 (C-6'), 58.6 (C-5), 53.8 (C-2'), 45.5 (C-1), 22.2 (NHC(O) CH₃); MS-ESI: $[M+H]^+$ 381.2, $[M+Na]^+$ 403.2, $[M+K]^+$ 419.2. Anal. Calcd for C₁₄H₂₃N₂NaO₁₀: C, 41.79; H, 5.76; N, 6.96. Found: C, 41.82; H, 5.74; N, 6.94.

4.34. (2,3-Di-*O*-benzyl-*N*-benzyloxycarbonyl-1,5-dideoxy-1,5-imino-L-iditol)uronic acid (42)

Compound **9a** (0.078 g, 0.142 mmol) was dissolved in a solution of TFA in CH₂Cl₂ (20 v/v%, 2 mL) and was stirred for 1 h. The reaction mixture was evaporated and co-evaporated with toluene twice. The residue was purified by column chromatography (CH₂Cl₂-MeOH, $95:5 \rightarrow 9:1$). The material obtained was converted into the sodium salt by stirring with Dowex 50WX8 [Na⁺] resin in MeOH, the mixture was filtered, and the filtrate was concentrated to give 42 (0.067 g, 97%) as a colorless syrup; $R_f(2\text{-propanol}\text{-acetone}\text{-water},$ 4:1:1) 0.26; $[\alpha]_D$ -7.5 (c 0.3, CHCl₃); IR ν_{max} (film): 3446, 2926, 2360, 1706, 1257 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 6.40–7.60 (m, 15H, aromatic), 2.80-5.50 (m, 12H, 3 PhCH₂, H-1a, H-1b, H-2, H-3, H-4, H-5), 1.26 (s, 1H, OH); 13 C NMR (50 MHz, CDCl₃): δ 176.6 (C-6), 157.1 (C(O)OCH₂Ph), 139.2, 138.3, 136.3, 128.5, 128.3, 128.0, 127.8, 127.6, 127.3 (aromatic), 83.0 and 77.6 (C-2 and C-3), 74.9 and 72.6 (2 PhCH₂), 71.0 (C-4), 68.1 (PhCH₂), 58.6 (C-5), 44.0 (C-1); MS-ESI: $[M+H]^+$ 492.2, $[M+NH_4]^+$ 509.2, $[M+Na]^+$ 514.2, $[M+K]^+$ 530.2. Anal. Calcd for C₂₈H₂₉NO₇: C, 68.42; H, 5.95; N, 2.85. Found: C, 68.45; H, 5.93; N, 2.84.

4.35. (1,5-Dideoxy-1,5-imino-L-iditol)uronic acid (6)

A solution of 42 (0.065 g, 0.13 mmol) in a mixture of THF and water (1:1, 3 mL) was hydrogenated in the presence of 10% Pd/C (0.050 g) for 2 days at atmospheric pressure at room temperature. The mixture was filtered through a pad of Celite and the filtrate was concentrated. The residue was purified by column chromatography (2-propanol—acetone—water, 4:1:1) to give a syrup, which was desalted on a column of Sephadex G-25 using water as eluent to afford **6** (0.019 g, 79%) as a white foam; R_f (2-propanol—acetone—water, 4:1:1) 0.36; $[\alpha]_D + 30.7$ (c 0.75, H_2O), lit^{33} $[\alpha]_D$ +34 (c 0.35, H₂O); ¹H NMR (400 MHz, D₂O): δ 4.09 (dd, 1H, $J_{3,4}$ 4.8 Hz, J_{4.5} 2.6 Hz, H-4), 3.87 (dd, 1H, J_{2.3} 3.8 Hz, H-3), 3.83 (m, 1H, H-2), 3.79 (d, 1H, H-5), 3.23 (dd, 1H, $J_{1a,1b}$ 13.5 Hz, $J_{1b,2}$ 2.5 Hz, H-1b), 3.13 (dd, 1H, $J_{1a,2}$ 3.5 Hz, H-1a); ¹³C NMR (100 MHz, D₂O): δ 173.4 (C-6), 69.2 (C-4), 69.0 (C-3), 66.8 (C-2), 58.3 (C-5), 45.2 (C-1); MS-ESI: $[M+H]^+$ 178.1, $[M+Na]^+$ 200.1. Anal. Calcd for $C_6H_{11}NO_5$: C, 40.68; H, 6.26; N, 7.91. Found: C, 40.70; H, 6.25; N, 7.90.

The ^{1}H and ^{13}C NMR data are in agreement with those reported. 33

4.36. 2,3-Di-*O*-benzyl-1,5-dideoxy-1,5-imino-4-*O*-(1-naphthyl)methyl-*N*-(4-nitro)benzenesulfonyl-_L-iditol (43)

1 M BH₃·THF (9.0 mL, 9.0 mmol, 3 equiv) and TMSOTf (0.07 mL, 0.39 mmol, 0.13 equiv) were added to a solution of 10b (2.0 g, 3.0 mmol) in dry CH₂Cl₂ (50 mL) and the mixture was stirred at room temperature under argon for 7 h. The mixture was cooled, Et₃N (5 mL) and MeOH were added, then the mixture was evaporated, and the residue was co-evaporated with MeOH three times. The residue was purified by column chromatography (hexanes-EtOAc, 4:1 \rightarrow 7:3) to yield **43** (1.6 g, 93%) as a syrup; R_f (hexanes-EtOAc, 7:3) 0.30; $[\alpha]_D$ +10.5 (*c* 0.95, CHCl₃); IR ν_{max} (film): 3446, 2925, 1643, 1529, 1348, 1160, 1087 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 7.10–8.00 (m, 21H, aromatic), 5.09 (d, 1H, J 11.8 Hz, ½PhCH₂), 4.91 (d, 1H, *J* 11.8 Hz, ½PhCH₂), 4.68 (s, 2H, ¹NaphCH₂), 4.57 (d, 1H, J 11.6 Hz, ½PhCH₂), 4.47 (d, 1H, J 11.6 Hz, ½PhCH₂), 3.99 $(m, 1H, J_{1a,1b}, 13.5 \text{ Hz}, J_{1b,2}, 7.0 \text{ Hz}, H-1b), 3.34-3.84 (m, 5H, H-2, H-3, H-2, H-3)$ H-4, H-5, H-6b), 3.15 (ddd, 1H, J_{6a,6b} 11.0 Hz, J_{6a,0H} 8.4 Hz, J_{5,6a} 5.5 Hz, H-6a), 2.86 (dd, 1H, $J_{1a,2}$ 11.3 Hz, H-1a), 1.98 (t, 1H, OH); 13 C NMR (50 MHz, CDCl₃): δ 149.8, 146.0, 138.5, 137.8, 133.8, 133.0, 131.6, 129.2, 128.7, 128.6, 128.4, 128.1, 128.0, 127.8, 127.7, 127.1, 126.6, 126.1, 125.3, 124.3, 123.8 (aromatic), 82.1 (C-3), 78.2 (C-2), 77.3 (C-4), 75.7, 73.2 and 71.9 (2 PhCH₂, ¹NaphCH₂), 58.6 (C-6), 57.0 (C-5), 43.1 (C-1); MS-ESI: [M+Na]⁺ 691.3. Anal. Calcd for C₃₇H₃₆N₂O₈S: C, 66.45; H, 5.43; N, 4.19; S, 4.79. Found: C, 66.46; H, 5.40; N, 4.21; S, 4.75.

4.37. *tert*-Butyl [2,3-di-*O*-benzyl-1,5-dideoxy-1,5-imino-4-*O*-(1-naphthyl)methyl-*N*-(4-nitro)benzenesulfonyl-_L-iditol] uronate (44)

Pyridinium dichromate (1.7 g, 4.52 mmol, 2 equiv), acetic anhydride (2.15 mL, 22.6 mmol, 10 equiv), and *tert*-butyl alcohol (4.24 mL, 45.2 mmol, 20 equiv) were added to a stirred solution of **43** (1.5 g, 2.26 mmol) in dry CH₂Cl₂ (20 mL). The mixture was stirred for 19 h at room temperature and was then applied on the top of a silica gel column in EtOAc, with a 5 cm layer of EtOAc on top of the gel. The chromium compounds were allowed to precipitate in the presence of EtOAc, and after 30 min the product was eluted with EtOAc. The crude product was purified by column chromatography (hexanes–EtOAc, 95:5 \rightarrow 4:1) to give **44** (0.875 g, 54%) as white crystals; mp 110–111 °C (from EtOAc–hexanes); R_f (hexanes–EtOAc, 4:1) 0.40; $[\alpha]_D$ –24.2 (c 0.41, CHCl₃); IR ν_{max} (film): 2923, 1730, 1532, 1350, 1165, 1088 cm⁻¹; 1H NMR (300 MHz, CDCl₃): δ 7.10–8.30 (m, 21H, aromatic), 5.21 (d, 1H, J 11.7 Hz, $\frac{1}{2}$ PhCH₂), 5.11 (d, 1H, J 11.7 Hz, $\frac{1}{2}$ PhCH₂), 4.80 (d, 1H, J_4 , 5.4 Hz, H-5), 4.74 (s, 2H,

¹NaphCH₂), 4.71 (d, 1H, *J* 11.7 Hz, ½PhCH₂), 4.62 (d, 1H, *J* 11.7 Hz, ½PhCH₂), 3.84−3.98 (m, 2H, H-1b, H-3), 3.78 (dd, 1H, $J_{2,3}$ 6.7 Hz, $J_{1a,2}$ 9.1 Hz, H-2), 3.42−3.54 (m, 2H, H-4, H-1a), 1.20 (s, 9H, C(CH₃)₃); ¹³C NMR (75 MHz, CDCl₃): δ 167.3 (C-6), 150.0, 144.8, 138.4, 138.0, 133.6, 132.9, 131.4, 128.8, 128.5, 128.4, 128.3, 128.2, 127.9, 127.8, 127.7, 127.5, 126.5, 126.4, 125.9, 125.1, 124.3, 123.9 (aromatic), 82.9 (C(CH₃)₃), 80.8 (C-3), 78.3 (C-2), 77.3 (C-4), 75.4, 73.2 and 71.4 (2 PhCH₂, ¹NaphCH₂), 57.0 (C-5), 44.2 (C-1), 27.8 (C(CH₃)₃); MS-ESI: [M+Na]⁺ 761.3. Anal. Calcd for C₄₁H₄₂N₂O₉S: C, 66.65; H, 5.73; N, 3.79; S, 4.34. Found: C, 66.60; H, 5.75; N, 3.77; S, 4.39.

4.38. *tert*-Butyl [2,3-di-*O*-benzyl-1,5-dideoxy-1,5-imino-*N*-(4-nitro)benzenesulfonyl-_L-iditol]uronate (9b)

Compound 44 (0.850 g, 1.15 mmol) was dissolved in a mixture of MeCN and water (9:1, 10 mL), CAN (1.26 g, 2.3 mmol, 2 equiv) was added and the mixture was stirred for 3 h at room temperature. It was diluted with chloroform (500 mL) and was washed with saturated aq NaHCO₃ (200 mL) and water (150 mL). The aqueous layer was back-extracted with chloroform (300 mL). The combined organic layers were dried and concentrated. Column chromatography of the residue (hexanes–EtOAc, $9:1\rightarrow 4:1$) gave syrupy **9b** (0.535 g, 78%); R_f (hexanes–EtOAc, 4:1) 0.35; $[\alpha]_D$ +6.4 (c 0.47, CHCl₃); IR v_{max} (film): 3448, 2924, 2360, 1728, 1531, 1350, 1144, 1088 cm⁻¹; ¹H NMR (300 MHz, CDCl₃): δ 8.28 (m, 2H, aromatic), 7.88 (m, 2H, aromatic), 7.20-7.42 (m, 10H, aromatic), 4.90 (d, 1H, 1 11.4 Hz, ½PhCH₂), 4.76 (d, 1H, J 11.4 Hz, ½PhCH₂), 4.62-4.76 (m, 3H, H-5, PhCH₂), 3.91 (ddd, 1H, $J_{1a,1b}$ 12.5 Hz, $J_{1b,2}$ 5.5 Hz, H-1b), 3.60–3.80 (m, 2H, H-3, H-4), 3.50 (ddd, 1H, $J_{2,3}$ 8.1 Hz, $J_{1a,2}$ 10.6 Hz, H-2), 3.20 (dd, 1H, H-1a), 2.84 (d, 1H, J_{4.0H} 4.8 Hz, OH), 1.28 (s, 9H, C(CH₃)₃); ¹³C NMR (75 MHz, CDCl₃): δ 168.1 (C-6), 150.3, 145.4, 138.4, 137.9, 128.7, 128.5, 128.3, 128.2, 128.1, 128.0, 124.5 (aromatic), 83.9 (C (CH₃)₃), 81.5 (C-3), 77.7 (C-2), 75.4 and 73.3 (2 PhCH₂), 71.3 (C-4), 58.4 (C-5), 44.7 (C-1), 28.0 (C(CH₃)₃); MS-ESI: [M+Na]⁺ 621.2. Anal. Calcd for C₃₀H₃₄N₂O₉S: C, 60.19; H, 5.72; N, 4.68; S, 5.36. Found: C, 60.10; H, 5.75; N, 4.65; S, 5.38.

4.39. (2-Azido-3,4-di-O-benzyl-6-O-chloroacetyl-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 4)-[tert-butyl (2,3-di-O-benzyl-1,5-dideoxy-1,5-imino-N-(4-nitro)benzenesulfonyl- ι -iditol) uronate] (45)

A mixture of **9b** (0.17 g, 0.284 mmol), **7** (0.197 g, 0.355 mmol, 1.25 equiv), and 2,6-di-tert-butyl-4-methylpyridine (0.06 g, 0.3 mmol) in a mixture of dry diethyl ether and CH2Cl2 (4:1, 6 mL) was stirred with 4 Å molecular sieves (1 g) at -30 °C under argon for 30 min, then a 1 M solution of Me₂S₂-Tf₂O (0.53 mL, 1.5 equiv/ donor) in CH₂Cl₂ was added. The mixture was stirred for 5 min, then, it was neutralized with Et₃N, was diluted with CH₂Cl₂ (300 mL), and filtered through a pad of Celite. The filtrate was washed with 2 M ag HCl (100 mL), saturated ag NaHCO₃ (100 mL), and water (100 mL). The organic layer was dried and concentrated. The residue was purified by column chromatography (hexanes–EtOAc, 9:1 → 4:1) to give syrupy **45** (0.266 g, 90%); R_f (hexanes-EtOAc, 4:1) 0.38; $[\alpha]_D$ +24.7 (*c* 0.36, CHCl₃); IR ν_{max} (film): 2109, 1754, 1722, 1533, 1351, 1328, 1172, 1121 cm⁻¹; ¹H NMR (400 MHz, CDCl₃): δ 7.02–8.40 (m, 24H, aromatic), 5.23 (d, 1H, $J_{1',2'}$ 3.8 Hz, H-1'), 4.96 (d, 1H, J 10.7 Hz, ½PhCH₂), 4.89 (2d, 2H, $J \approx 11.0 \text{ Hz}$, PhCH₂), 4.83 (dd, 2H, J 10.6 Hz, PhCH₂), 4.69 (d, 1H, J 11.7 Hz, ½PhCH₂), 4.66 (d, 1H, J_{4,5} 6.9 Hz, H-5), 4.63 (d, 1H, J 11.7 Hz, ½PhCH₂), 4.61 (d, 1H, J 10.7 Hz, ½PhCH₂), 4.46 (dd, 1H, J_{5′,6b′} 1.7 Hz, $J_{6a',6b'}$ 11.5 Hz, H-6b'), 4.22 (dd, 1H, $J_{5',6a'}$ 5.8 Hz, H-6a'), 4.18 (d, 1H, J14.9 Hz, ½C(O)CH₂Cl), 4.15 (ddd, 1H, $J_{4',5'}$ 9.7 Hz, H-5'), 4.09 (d, 1H, J14.9 Hz, $\frac{1}{2}$ C(O)CH₂Cl), 4.04 (dd, 1H, $J_{2,3} \approx J_{3,4}$ 9.4 Hz, H-3), 3.86 (m, 2H, $J_{2',3'}$ 10.5 Hz, $J_{3',4'}$ 8.6 Hz, H-3' and H-1b), 3.83 (dd, 1H, H-4), 3.54 $(ddd, 1H, J_{1a,2}, 10.8 Hz, J_{1b,2}, 5.6 Hz, H-2), 3.43 (dd, 1H, H-4'), 3.39 (dd, 1H, H-4$ 1H, $J_{1a,1b}$ 12.1 Hz, H-1a), 3.28 (dd, 1H, H-2'), 1.28 (s, 9H, C(CH₃)₃); 13 C NMR (100 MHz, CDCl₃): δ 167.4 (OC(O)CH₂Cl), 166.8 (C-6), 150.2, 145.0, 138.6, 137.8, 137.43, 137.36, 128.6, 128.5, 128.44, 128.40, 128.3, 128.11, 128.07, 128.0, 127.9, 127.6, 127.5, 124.5 (aromatic), 99.8 (C-1'), 83.7 (C(CH₃)₃), 81.0 (C-3), 80.1 (C-3'), 78.3 (C-2), 78.1 (C-4'), 75.9 (C-4), 75.5, 75.4, 75.1 and 73.2 (4 PhCH₂), 69.9 (C-5'), 64.7 (C-6'), 63.3 (C-2'), 58.4 (C-5), 43.9 (C-1), 40.9 (C(O)CH₂Cl), 28.0 (C(CH₃)₃); MS-ESI: [M+Na]⁺ 1064.2. Anal. Calcd for C₅₂H₅₆ClN₅O₁₄S: C, 59.91; H, 5.41; N, 6.72; S, 3.08. Found: C, 59.88; H, 5.39; N, 6.75; S, 3.10.

4.40. (2-Acetamido-3,4-di-O-benzyl-6-O-chloroacetyl-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 4)-[tert-butyl (2,3-di-O-benzyl-1,5-dideoxy-1,5-imino-N-(4-nitro)benzenesulfonyl-L-iditol)uronate] (46)

A solution of Me₃P in toluene (0.235 mL, 1 M, 0.235 mmol, 1 equiv) was added to a solution of compound 45 (0.235 g, 0.22 mmol) in dry THF (5 mL) at room temperature under argon. After cessation of the nitrogen evolution (~20 min), acetic anhydride (0.021 mL, 0.22 mmol, 1 equiv) was added and the mixture stirred at room temperature for 24 h. It was evaporated and co-evaporated with toluene three times. The product was purified by column chromatography (hexanes-EtOAc, $4:1\rightarrow 3:2$) to give **46** (0.156 g, 66%) as a colorless syrup; R_f (hexanes–EtOAc, 3:2) 0.40; $[\alpha]_D$ +42.3 (c 0.69, CHCl₃); IR ν_{max} (film): 3441, 2924, 1644, 1529, 1456, 1370, 1180, 1027 cm $^{-1}$; ¹H NMR (200 MHz, CDCl₃): δ 8.30 (d, 2H, aromatic), 7.90 (d, 2H, aromatic), 7.10-7.42 (m, 20H, aromatic), 5.53 (d, 1H, $J_{2',NH}$ 9.5 Hz, NH), 4.99 (d, 1H, $J_{1'.2'}$ 4.0 Hz, H-1'), 4.95 (d, 1H, J 12.0 Hz, ½PhCH₂), 4.87 (d, 1H, / 10.6 Hz, ½PhCH₂), 4.77 (d, 1H, / 12.0 Hz, ½PhCH₂), 4.63 (d, 1H, J 11.0 Hz, ½PhCH₂), 4.61 (s, 2H, PhCH₂), 4.60 (d, 1H, / 11.0 Hz, ½PhCH₂), 4.57 (d, 1H, / 10.6 Hz, ½PhCH₂), 4.46 (d, 1H, $I_{6a'.6b'}$ 11.0 Hz, H-6b'), 4.30 (dd, 1H, $I_{5'.6a'}$ 4.7 Hz, H-6a'), 3.37–4.22 (m, 11H, H-1b, H-2, H-3, H-4, H-5, H-2', H-3', H-4', H-5' and C(O)CH₂Cl), 3.15 (dd, 1H, $J_{1a,1b}$ 12.3 Hz, $J_{1a,2}$ 10.6 Hz, H-1a), 1.38 (s, 3H, $NHC(O)CH_3$), 1.32 (s, 9H, C(CH₃)₃); 13 C NMR (50 MHz, CDCl₃): δ 169.9 (NHC(O)CH₃), 167.4 (OC(O)CH₂Cl), 166.7 (C-6), 145.3, 138.1, 137.9, 137.8, 137.6, 128.7, 128.6, 128.5, 128.3, 128.2, 128.1, 128.0, 127.1, 124.6 (aromatic), 100.8 (C-1'), 83.7 (C(CH₃)₃), 80.6, 80.1, 78.3, 77.6 and 77.3 (C-2, C-3, C-4, C-3', and C-4'), 75.2, 75.1, 75.0 and 73.1 (4 PhCH₂), 70.5 (C-5'), 64.6 (C-6'), 58.5 (C-5), 52.3 (C-2'), 43.9 (C-1), 40.9 (C(0)CH₂Cl), 28.1 (C(CH₃)₃), 22.9 (NHC(O)CH₃); MS-ESI: [M+H]⁺ 1066.1, [M+Na]⁺ 1088.2, $[M+K]^+$ 1104.1. Anal. Calcd for $C_{54}H_{60}CIN_3O_{15}S$: C, 61.27; H, 5.71; N, 3.97; S, 3.03. Found: C, 61.30; H, 5.68; N, 3.95; S, 3.05.

4.41. (2-Acetamido-3,4-di-O-benzyl-2-deoxy- α -D-glucopyranosyl)-(1 \rightarrow 4)-[tert-butyl (2,3-di-O-benzyl-1,5-dideoxy-1,5-imino-N-(4-nitro)benzenesulfonyl-L-iditol) uronate] (47)

To a solution of 46 (0.15 g, 0.15 mmol) in dry DMF (3 mL) a freshly prepared solution of HDTC (1.06 mL, 0.42 M, 0.442 mmol, 3 equiv) was added and the mixture was stirred at room temperature for 20 min. The mixture was diluted with CH2Cl2 (300 mL), and was washed with 2 M aq HCl (100 mL), saturated aq NaHCO₃ (100 mL), and water (100 mL), it was dried and evaporated. Column chromatography (toluene-acetone, $9:1 \rightarrow 7:3$) gave **47** (0.094 g, 65%) as a colorless syrup; R_f (toluene—acetone, 9:1) 0.24; $[\alpha]_D$ +37.4 (c 0.27, CHCl₃); IR ν_{max} (film): 3425, 2924, 1637, 1529, 1370, 1180, 1027 cm⁻¹; ¹H NMR (200 MHz, CDCl₃): δ 8.28 (d, 2H, aromatic), 7.93 (d, 2H, aromatic), 7.10-7.50 (m, 20H, aromatic), 5.55 (d, 1H, $J_{2',NH}$ 9.5 Hz, NH), 5.01 (d, 1H, $J_{1',2'}$ 3.6 Hz, H-1'), 4.93 (d, 1H, J 11.3 Hz, ½PhCH₂), 4.85 (d, 1H, J 11.0 Hz, ½PhCH₂), 4.80 (d, 1H, J 11.3 Hz, ½PhCH₂), 4.78 (d, 1H, J 11.0 Hz, ½PhCH₂), 4.64 (d, 1H, J 12.1 Hz, ½PhCH₂), 4.60 (s, 2H, PhCH₂), 4.59 (d, 1H, J 12.1 Hz, ½PhCH₂), 4.32 (ddd, 1H, $J_{4',5'}$ 10.0 Hz, $J_{5',6a'}$ 3.3 Hz, $J_{5',6b'}$ 3.7 Hz, H-5'), 3.47-4.20 (m, 10H, H-1a, H-2, H-3, H-4, H-5, H-2', H-3', H-4',

H-6a′, H-6b′), 3.15 (dd, 1H, $J_{1a,1b}$ 12.5 Hz, $J_{1a,2}$ 11.4 Hz, H-1a), 2.20 (s, 1H, OH), 1.37 (s, 3H, NHC(O)CH₃), 1.28 (s, 9H, C(CH₃)₃); ¹³C NMR (50 MHz, CDCl₃): δ 169.9 (NHC(O)CH₃), 166.6, (C-6), 150.2, 145.5, 138.3, 138.1, 137.9, 137.6, 129.1, 128.7, 128.6, 128.5, 128.3, 128.2, 128.03, 127.96, 127.9, 127.8, 127.2, 125.4, 124.4 (aromatic), 100.9 (C-1′), 83.5 (C(CH₃)₃), 80.5, 80.0, 78.5, 78.2 and 77.6 (C-2, C-3, C-4, C-3′, and C-4′), 75.1, 75.0, 74.8 and 73.1 (4 PhCH₂), 73.0 (C-5′), 62.0 (C-6′), 58.3 (C-5), 52.5 (C-2′), 43.8 (C-1), 27.9 (C(CH₃)₃), 22.8 (NHC (O)CH₃); MS-ESI: [M+Na]⁺ 1004.6, [M+K]⁺ 1020.5. Anal. Calcd for C₅₂H₅₉N₃O₁₄S: C, 63.59; H, 6.06; N, 4.28; S, 3.26. Found: C, 63.60; H, 6.09; N, 4.30; S, 3.22.

4.42. (2-Acetamido-3,4-di-O-benzyl-2-deoxy-6-O-sulfo- α -D-glucopyranosyl)-(1 \rightarrow 4)-[(2,3-di-O-benzyl-1,5-dideoxy-1,5-imino-N-(4-nitro)benzenesulfonyl- ι -iditol)uronic acid] (48)

Compound 47 (0.09 g, 0.09 mmol) was dissolved in a solution of TFA in CH₂Cl₂ (20 v/v %, 3 mL) and was stirred at room temperature for 2 h. The reaction mixture was evaporated and co-evaporated with toluene twice. The crude syrup was dissolved in dry DMF (2 mL) and sulfur trioxide pyridine complex (0.03 g, 0.019 mmol, 2 equiv) was added. The mixture was stirred at room temperature for 10 min, the excess of reagent was decomposed with saturated aq NaHCO₃, and the mixture was concentrated. The residue was purified by column chromatography (CH_2Cl_2 -MeOH, 9:1 \rightarrow 4:1). The material obtained was converted into the sodium salt by stirring with Dowex 50WX8 [Na⁺] resin in MeOH, the mixture was filtered and the filtrate was concentrated to give 48 (0.091 g, 94%) as a colorless syrup; R_f (CH₂Cl₂-MeOH, 9:1) 0.50; $[\alpha]_D$ +27.2 (c 0.41, CH₃OH); IR ν_{max} (film): 3446, 1636 cm⁻¹; ¹H NMR (200 MHz. CD₃OD): δ 8.14 (d, 2H, aromatic), 7.92 (d, 2H, aromatic), 7.00–7.40 (m, 20H, aromatic), 4.97 (br s, 1H, H-1'), 4.81 (s, 4H, 2 PhCH₂), 3.66-4.76 and 3.04-3.48 (2 m, 12+4H, H-1a, H-1b, H-2, H-3, H-4, H-5, H-2', H-3', H-4', H-5', H-6a', H-6b', and 2 PhCH₂), 1.56 (s, 3H, NHC(O)CH₃); 13 C NMR (50 MHz, CD₃OD): δ 174.9 (C-6), 172.9 (NHC (O)CH₃), 151.4, 146.7, 140.0, 139.7, 139.6, 139.2, 129.7, 129.5, 129.3, 129.24, 129.18, 129.1, 128.9, 128.6, 128.5, 128.2, 125.4 (aromatic), 99.6 (C-1'), 81.9, 80.8, 79.6, 78.0 and 75.6 (C-2, C-3, C-4, C-3', and C-4'), 76.3, 75.9, 75.0 and 73.0 (4 PhCH₂), 71.9 (C-5'), 67.9 (C-6'), 61.6 (C-5), 54.2 (C-2'), 44.6 (C-1), 22.8 (NHC(0)CH₃); MS-ESI: $[M+H_2NaA]^+$ 1028.34 $[M+HNa_2A]^+$ 1050.4, $[M+HNa_3A]^+$ 1072.4. Anal. Calcd for C₄₈H₅₀N₃O₁₇S₂: C, 57.36; H, 5.01; N, 4.18; S, 6.38. Found: C, 57.33; H, 5.05; N, 4.15; S, 6.40.

4.43. (2-Acetamido-2-deoxy-6-0-sulfo- α -D-glucopyranosyl)-(1 \rightarrow 4)-[(1,5-dideoxy-1,5-imino-L-iditol)uronic acid] disodium salt (5)

PhSH (0.011 mL, 0.11 mmol, 1.2 equiv) and dry Et_3N (10 drops, pH ca. 8) were added to a stirred solution of 48 (0.09 g, 0.09 mmol) in dry DMF (2 mL), and the mixture was stirred for 24 h at room temperature. It was neutralized with saturated aq NaHCO₃, concentrated, and the residue was purified by column chromatography (CH₂Cl₂−MeOH, 9:1→7:3) to give the denosylated compound (0.057 g, 73%). To a solution of this syrup (0.057 g, 0.07 mmol) in a mixture of THF and water (1:1, 5 mL) two drops of acetic acid was added, and the mixture was hydrogenated in the presence of 10% Pd/ C (0.050 g) for 4 days at atmospheric pressure at room temperature. The mixture was neutralized with saturated aq NaHCO₃, was filtered through a pad of Celite, and the filtrate was concentrated. The residue was purified by column chromatography (2-propanol-acetonewater, 4:1:1) to give a syrup, which was desalted on a column of Sephadex G-25 using water as eluent to afford 5 (0.014 g, 60%) as a white foam; R_f (2-propanol—acetone—water, 4:1:1) 0.22; [α]_D +37.5 (c 0.2, water); ${}^{1}\!H$ NMR (300 MHz, D₂O): δ 5.02 (d, 1H, $J_{1',2'}$ 3.6 Hz, H-1'), 4.27 (br s, 1H, H-4), 4.23 (dd, 1H, $J_{6a',6b'}$ 11.1 Hz, $J_{5',6b'}$ 3.1 Hz, H-6b'), 4.15 (m, 1H, H-3), 4.09 (dd, 1H, $J_{5',6a'}$ 2.9 Hz, H-6a'), 3.97 (m, 2H, H-2, H-5), 3.89 (dd, 1H, $J_{2',3'}$ 10.1 Hz, H-2'), 3.81 (ddd, 1H, $J_{4',5'}$ 9.2 Hz, H-5'), 3.57 (dd, 1H, $J_{3',4'}$ 9.5 Hz, H-3'), 3.49 (dd, 1H, H-4'), 3.30 (m, 2H, H-1a, H-1b), 1.89 (s, 3H, NHC(O)CH₃); 13 C NMR (75 MHz, D₂O): δ 173.3 (C-6), 169.9 (NHC(O)CH₃), 93.1 (C-1'), 70.4 (C-3'), 70.0 (C-4), 69.4 (C-5'), 67.9 (C-4'), 65.3 (C-6'), 64.2 (C-2), 61.8 (C-3), 56.7 (C-5), 52.1 (C-2'), 44.2 (C-1), 21.0 (NHC(O)CH₃); MS-ESI: [M-H]⁻ 459.3. Anal. Calcd for C₁₄H₂₂N₂Na₂O₁₃S: C, 33.34; H, 4.40; N, 5.55; S, 6.36. Found: C, 33.30; H, 4.43; N, 5.57; S, 6.40.

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Supplementary data

The supplementary data associated with this article can be found in the on-line version at doi:10.1016/j.tet.2010.07.055. These data include MOL files and InChIKeys of the most important compounds described in this article.

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