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## Synthesis of the Potent Immunostimulatory Adjuvant QS-21A

Pengfei Wang, Yong-Jae Kim, Mauricio Navarro-Villalobos, Bridget D. Rohde, and David Y. Gin\*

Department of Chemistry, University of Illinois, Urbana, Illinois 61801

Received December 27, 2004; E-mail: gin@scs.uiuc.edu

It has been known for decades that semi-purified extracts from the bark of the South American tree, *Quillaja saponaria Molina*, exhibit remarkable immunoadjuvant activity. The most active components of these extracts, designated QS-21A, were identified to be a mixture of two principal isomeric triterpene glycoside saponins, QS-21A<sub>api</sub> (1) and QS-21A<sub>xyl</sub> (2), each incorporating a quillaic acid triterpene core, flanked on either side by complex oligosaccharides and a stereochemically rich glycosylated fatty acyl chain.<sup>2</sup> The potency of QS-21A and its favorable toxicity profile in more than 80 recent and ongoing vaccine clinical trials<sup>3</sup> (melanoma, breast cancer, small cell lung cancer, prostate cancer, HIV-1, malaria) have established it as one of the most promising new adjuvants for immune response potentiation and dose-sparing. We report the first synthesis and unambiguous structural determination<sup>4</sup> of QS-21A<sub>api</sub> (1).<sup>5</sup>

Enantioselective synthesis of the fatty acyl chain within QS-21A (Scheme 1) begins with the conversion of 3-(O-TBS)propionaldehyde (3) to the  $\beta$ -benzyloxyaldehyde 4 involving the sequential operations of: (1) asymmetric diastereoselective crotylation<sup>6</sup> (89%, >99:1 dr, 98:2 er), (2) benzylation of the resulting hydroxyl group, (3) removal of the primary TBS ether, and (4) Swern oxidation of the resulting primary alcohol (81%, three steps). Diastereoselective aldol reaction of the aldehyde 4 with the enolate derived from (R)-2-acetoxy-1,1,2-triphenylethanol (5)<sup>7</sup> affords the corresponding  $\beta$ -hydroxy ester (89%, 4:1 dr), which then undergoes ester methanolysis and TBS protection of the  $\beta$ -hydroxy group to form 6. Simultaneous benzyl ether hydrogenolysis and alkene hydrogenation provides the  $\delta$ -hydroxy ester 7 (80%, four steps from 4). Dehydrative glycosylation<sup>8</sup> of 7 with 2,3,5-tri-O-TBS-L-arabinofuranose<sup>9</sup> (Ph<sub>2</sub>SO, Tf<sub>2</sub>O) proceeds to afford the α-glycoconjugate (72%), which then provides the carboxylic acid 8 after ester saponification with Ba(OH)<sub>2</sub>·8H<sub>2</sub>O (77%). The carboxylic acid 8 is then activated as its mixed 2,4,6-trichlorobenzoyl anhydride<sup>10</sup> which then engages in quantitative acylation of the  $\delta$ -hydroxyl group in the previously synthesized hydroxy-ester intermediate 7. Subsequent base-mediated hydrolysis of the methyl ester with Ba-(OH)<sub>2</sub>·8H<sub>2</sub>O is then accomplished to yield **9** (83%, two steps).

Scheme 1a

<sup>a</sup> Reagents and conditions: (a) (*Z*)-butene, *n*BuLi, KO-*t*-Bu, −78 °C to −45 °C to −78 °C, (+)-Ipc<sub>2</sub>BOMe, BF<sub>3</sub>·OEt<sub>2</sub>, −78 °C, then **3**, −78 °C to 23 °C, NaOH, 23 °C, 89%, >99:1 dr, 98:2 er; (b) BnBr, NaHMDS, 0 °C to 23 °C, 91%; (c) TBAF, 23 °C, 94%; (d) DMSO, (COCl)<sub>2</sub>, Et<sub>3</sub>N, −78 °C to −45 °C, 95%; (e) **5**, LDA, −78 °C to 0 °C, aldehyde **4**, MgBr<sub>2</sub>, −115 °C, 4:1 dr; (f) NaOMe, 23 °C, 89% (two steps); (g) TBSCl, imidazole, 23 °C, 98%; (h) H<sub>2</sub>, 10% Pd/C, 23 °C, 92%; (i) 2,3,5-tri-*O*-TBS-L-arabino-furanose, Ph<sub>2</sub>SO, Tf<sub>2</sub>O, −78 °C to −45 °C, then **7**, −78 °C to 23 °C, 72%; (j) Ba(OH)<sub>2</sub>·8H<sub>2</sub>O, 23 °C, 77%; (k) 2,4,6-C<sub>6</sub>H<sub>2</sub>Cl<sub>3</sub>COCl, Et<sub>3</sub>N, 23 °C, then **7**, DMAP, >99%; (l) Ba(OH)<sub>2</sub>·8H<sub>2</sub>O, 23 °C, 83%.

The preparation of the linear tetrasaccharide fragment of QS-21A<sub>api</sub> (Scheme 2) employs a novel chemoselective application of our dehydrative glycosylation8 in which a 1,3-diol glycosyl donor is used. 2,4-Di-O-benzyl-D-xylopyranose (10)11 is activated with excess Ph<sub>2</sub>SO and Tf<sub>2</sub>O, followed by the introduction of triisopropylsilyl 2,3-di-O-isopropylidene- $\beta$ -L-rhamnopyranose (11)<sup>11</sup> to afford the  $1\rightarrow 4-\beta$ -linked disaccharide **14** (66%) as a single anomer. The resulting disaccharide 14 is immediately used as the glycosyl acceptor in a TESOTf-catalyzed glycosylation<sup>12</sup> with acetyl 2,3di-O-acetyl-5-O-benzyl-D-apiofuranose (12)13 to provide the trisaccharide 15 (51%). The acetate protecting groups are exchanged for the benzylidene acetal, and subsequent removal of the anomeric TIPS group on the rhamnose residue affords the trisaccharide hemiacetal 16 (95%, three steps). Dehydrative glycosylation8 of triisopropyl 4-*O*-acetyl-3-*O*-benzyl- $\beta$ -D-fucopyranose (13)<sup>11</sup> with the trisaccharide 16 provides the fully protected tetrasaccharide 17 (54%). Site-selective installation of the glycosylated acyl chain is then effected by sequential acetate methanolysis in 17 followed by esterification with the mixed 2,4,6-trichlorobenzovl anhydride<sup>10</sup> of 9 (90%). Removal of the anomeric TIPS group in 18 with TBAF provides 19 (81%), whose hemiacetal group is then converted to its α-trichloroacetimidate 20 (56%, plus 40% recovered 19).

Construction of the triterpene—trisaccharide fragment (Scheme 3) commences with quillaic acid (24), isolated from commercially available mixtures of natural *Quillaja* sapogenins. <sup>14</sup> Allylation of the carboxylate in 24 provides the triterpene 25 (70%), which is glycosylated with the branched trisaccharide fragment  $22^{5a}$  in one of the more challenging couplings in the synthesis. Following the screening of several glycosylation methods to stereoselectively couple derivatives of 22 with 25, one promising protocol involved the coupling of anomeric  $\alpha$ -trichloroacetimidate 23, derived from

## Scheme 2a

<sup>a</sup> Reagents and conditions: (a) 10, Ph<sub>2</sub>SO, Tf<sub>2</sub>O, −78 °C, then 11, −78 °C to 23 °C, 66%; (b) 12, TESOTf, 0 °C, 51%; (c) K<sub>2</sub>CO<sub>3</sub>, 23 °C; (d) C<sub>6</sub>H<sub>5</sub>CH(OMe)<sub>2</sub>, pTsOH, 23 °C; (e) TBAF, 23 °C, 95% (three steps); (f) Ph<sub>2</sub>SO, Tf<sub>2</sub>O, -78 °C, then **13**, -78 °C to 23 °C, 54%; (g) K<sub>2</sub>CO<sub>3</sub>, 40 °C, >99%; (h) **9**, 2,4,6-C<sub>6</sub>H<sub>2</sub>Cl<sub>3</sub>COCl, Et<sub>3</sub>N, 23 °C, then **17**, DMAP, 90%; (i) TBAF, 0 °C, 81%; (j) CCl<sub>3</sub>CN, DBU, 0 °C, 56% (40% recovered 19).

Мe

OBn

18 19 X = OH

 $X = \beta$ -OTIPS

 $j = 20 \quad X = \alpha - OC(NH)CCl_3$ 

## Scheme 3<sup>a</sup>

<sup>a</sup> Reagents and conditions: (a) CCl<sub>3</sub>CN, DBU, 0 °C, 95%; (b) Cs<sub>2</sub>CO<sub>3</sub>, allylBr, 0 °C, 70%; (c) (B( $C_6F_5$ )<sub>3</sub>), 23 °C, 59%, ( $\alpha$ :  $\beta$  1:7), (plus 15% 22) and 21% 25); (d) NaOH, 23 °C, then Cs<sub>2</sub>CO<sub>3</sub>, H<sub>2</sub>O, 58 °C; (e) KHCO<sub>3</sub>, BnBr, 23 °C, 92% (two steps); (f) TESOTf, 2,6-lutidine, 23 °C; (g) HCO<sub>2</sub>H, Pd(OAc)<sub>2</sub>), Et<sub>3</sub>N, PPh<sub>3</sub>, 23 °C, 81% (two steps); (h) BF<sub>3</sub>•OEt<sub>2</sub>, **20**, -78 °C, 70%; (i) TFA, H<sub>2</sub>O, 0 °C; (j) 150 psi H<sub>2</sub>, Pd/C, 23 °C, 75% (two steps).

22 (95%), with 25 and BF<sub>3</sub>·OEt<sub>2</sub> catalysis. 15 While some of the  $\beta$ -glycoconjugate **26** is formed (33%), competitive formation of the glycosyl fluoride 21 also ensued (18%). However, this problem is avoided by using (C<sub>6</sub>F<sub>5</sub>)<sub>3</sub>B (3 mol %)<sup>16</sup> as a glycosylation catalyst to afford the glycoconjugate 26 (59%,  $\alpha$ :  $\beta$  1:7, plus 15% of 22 and 21% of 25) with no evidence of unwanted glycosyl fluoride

Being mindful of the hydrolytic instability of the fatty acyl chain in QS-21A,1 exchange of the ester protecting groups in 26 to alternate groups that would be readily removable in the projected final steps of the synthesis include: (1) base-mediated ester group hydrolysis, (2) benzylation of the glucuronic acid carboxylate group, (3) protection of the remaining hydroxyl groups as the TES ethers, and (4) removal of the allyl ester in the triterpene (75%, four steps) to provide 27. The final convergent step involves the glycosylation of 27 with the acylated tetrasaccharide 20 (BF3 • OEt2)15 to afford fully protected QS-21A<sub>api</sub> 28 (70%). Finally, mild acid hydrolysis of the isopropylidene ketal and of the silicon ethers is accomplished with TFA/H<sub>2</sub>O (4:1 v:v), without compromising the glycosidic linkages nor the ester linkages on the acyl chain. Subsequent hydrogenolysis of all benzylic protecting groups (H<sub>2</sub>, Pd/C) occurs efficiently without reduction of the trisubstituted alkene, providing synthetic QS-21A<sub>api</sub> (1, 75%).<sup>17</sup>

With the completion of the first synthesis of QS-21A<sub>api</sub> (1), its structure has been verified, and availability of this powerful clinical immunostimulant has been expanded to synthetic sources. Generation of analogues of 1 is underway to probe its mechanism of immunostimulatory activity, which has yet to be ascertained.1b

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Supporting Information Available: Complete refs 3a,b; experimental procedures and spectroscopic data for synthetic intermediates. This material is available free of charge via the Internet at http:// pubs.acs.org.

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