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An access to various sulfation patterns in dermatan sulfate: chemical syntheses of sulfoforms of trisaccharide methyl glycosides

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Abstract

The syntheses are reported for the first time of α -L-IdopA2SO₃-(1 \rightarrow 3)- β -D-GalpNAc4SO₃-(1 \rightarrow 4)- α -L-IdopA2SO₃-(1 \rightarrow 3)- β -D-GalpNAc-(1 \rightarrow 4)- α -L-IdopA2SO₃-(1 \rightarrow OMe), and of β -D-GalpNAc4SO₃-(1 \rightarrow 4)- α -L-IdopA2SO₃-(1 \rightarrow 3)- β -D-GalpNAc4SO₃-(1 \rightarrow 4)- α -L-IdopA2SO₃-(1 \rightarrow OMe), and of β -D-GalpNAc4SO₃-(1 \rightarrow 4)- α -L-IdopA2SO₃-(1 \rightarrow OMe), and of β -D-GalpNAc4SO₃-(1 \rightarrow 4)- α -L-IdopA2SO₃-(1 \rightarrow 3)- β -D-GalpNAc4SO₃-(1 \rightarrow OMe), which represent structural fragments of dermatan sulfate, unavailable directly by chemical or enzymatic degradation of the glycosaminoglycan polymer. These molecules were readily obtained from a pair of key disaccharide intermediates, in which the relative difference of stability of the D-GalNAc 4-hydroxy protecting groups (acetate or pivalate) toward saponification conditions allowed access to various sulfoforms from a common precursor. For the preparation of these blocks, the 4-*O*-pivaloyl-D-galacto moiety was readily obtained through a one-pot stereospecific intramolecular nucleophilic displacement on an easily available 3-*O*-pivaloyl-D-gluco precursor, and the L-IdoA moiety through selective radical oxidation at C-6 of a L-ido 4,6-diol derivative with oxoammonium salts. © 2002 Elsevier Science Ltd. All rights reserved.

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1. Introduction

Dermatan sulfate (DS) belongs to the proteoglycan family, and is found in a wide variety of animal tissues. It is a microheterogeneous, polydisperse, linear copolymer composed of disaccharide repeating units of 2-acetamido-2-deoxy-D-galactose (D-GalpNAc)and of L-iduronic acid (L-IdopA) or D-glucuronic acid (D-GlcpA), with sulfate groups most commonly present at C-4 of D-GalNAc and occasionally at C-2 of L-IdoA residues, but other sulfation patterns depending on its origin are known. The most studied biological activities of DS are its anticoagulant¹ and antithrombotic² properties, where it displays less hemorragic effects than heparin.³ But many other implications of DS in important biological processes, even if still poorly understood at the molecular level, are known, such as its potent mediator effect of fibroblast growth factor-2 (FGF-2)

responsiveness,⁴ its possible anti-oncogenic role,⁵ or its interaction of high specificity to hepatocyte growth factor.⁶

Homogeneous, structurally characterized DS fragments might be useful for a better understanding of these biological properties and of the specificity of enzymes acting on DS. Such compounds are not easily accessible by enzymatic or chemical degradation of the polymer, and have generally to be chemically synthesized. To date, several syntheses of DS fragments having an even number of saccharide residues have been reported, such as those of disaccharide derivatives having D-GalNAc⁷⁻⁹ or L-IdoA¹⁰ residues at the reducing end, or of an hexasaccharide,^{11,12} the postulated minimal sequence¹ binding to heparin co-factor II (HCII). Recently, tri- and pentasaccharide fragments exclusively sulfated at C-4 of the D-GalNAc residues were obtained by controlled depolymerization of porcine intestinal mucosal DS using chondroitinase ABC, and removal of the Δ 4,5-unsaturated nonreducing L-IdoA residue with mercuric acetate.¹³

The current study describes, for the first time, a versatile approach to various sulfoforms of DS trisac-

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charide derivatives having either L-IdoA (1, 2) or D-GalNAc (3) residues at the reducing end (Scheme 1). All compounds were prepared as their methyl glycosides, with the same anomeric configuration as in the natural polymer, in which the methyl group was introduced as a marker for NMR studies. Such molecules are not only useful for the studies of interactions with biologically important proteins, but also for a better understanding of DS biosynthesis, and particularly for the characterization of the specific GalNAc 4-Osulfotransferase.¹⁴

2. Results and discussion

As far as DS fragments contain sulfate esters, the usual strategy⁸⁻¹² for their chemical synthesis is to temporarily protect the hydroxy groups which would carry these substituents with ester groups, and those which should remain free with permanent benzyl ethers. Generally, all ester groups, regardless of their nature, are removed at the same time, without seeking for a possible selective removal. Pivaloyl ester is known to be much more resistant to basic conditions^{15,16} than are

other ester groups (i.e., acetate or benzoate). It is also an excellent candidate for intramolecular nucleophilic displacement reactions leading to inversion of configuration on sugar carbons such as in D-gluco \rightarrow D-galacto transformations.¹⁷ Thus, its use as a temporary protection at O-4 of D-GalNAc residues might allow to prepare the corresponding 4-sulfate or 4-OH species from a common precursor. But care has to be taken in order to ensure complete removal of this group at the final deprotection step.¹⁶ Consequently, for the syntheses of the target trisaccharide derivatives 1-3, a couple of key disaccharide intermediates (20, 21) were designed, which may, in turn, be bond-disconnected into a glycosyl donor (13), and a pair of D-galacto glycosyl acceptors (7, 8) readily obtained from a common precursor (6) having the D-gluco configuration (Scheme 1).

Preparation of acceptors **7** and **8** was achieved in a straightforward manner as follows (Scheme 2). Pivaloylation of easily available 4-methoxyphenyl 4,6-*O*-benzylidene-2-deoxy-2-trichloroacetamido- β -D-glucopyrano side (**4**)¹⁰ gave the crystalline ester **5** in 82% yield. Regioselective reductive cleavage of the benzylidene acetal in **5** with triethylsilane and trifluoroacetic acid¹⁸ afforded the alcohol **6** in 91% yield. It is worth noting



Scheme 1.



Scheme 2.

that direct reductive cleavage on alcohol 4, followed by regioselective pivaloylation at O-3 of the intermediate proceeded with lower stereospecificity and overall yield. One-pot inversion of configuration with concomitant protection at C-4 was readily achieved by treatment of 6 with triflic anhydride and pyridine in 1,2dichloroethane at -15 °C, followed by in situ addition of water,¹⁷ and heating at 80 °C to give, via the corresponding 3,4-hemiorthoester intermediate, the 4-O-pivaloyl-D-galacto acceptor 7 in 82% overall yield, the structure of which was easily deduced from its ¹H NMR spectrum (Table 1). With the aim of avoiding deprotection problems with the pivaloyl groups at the end of the syntheses, the 4-O-acetyl analogue 8 was prepared, at least as a spare derivative. Thus, Zemplèn transesterification of 7 gave the corresponding diol, which was directly treated with trimethyl orthoacetate and 10-D,L-camphorsulfonic acid in toluene to give the 3,4-orthoester intermediate, which was, in turn, regioselectively opened¹⁹ in acidic medium to give the crystalline acceptor 8 in 86% yield.

The L-ido donor 13 was then prepared as follows (Scheme 3). Treatment of known¹⁰ 1,2,4,6-tetra-O-benzoyl-3-O-benzyl- β -L-idopyranose (9) with 4-methoxyphenol in dichloromethane, and in the presence of trimethylsilyl triflate (1 equiv), afforded glycoside 10 in nearly quantitative yield, the anomeric configuration of which was deduced from its ¹H NMR spectrum (Table 2). Transesterification of 10, followed by treatment with benzaldehvde and trifluoroacetic acid gave the crystalline 4,6-O-benzylidene derivative 11 in 84% yield, which was readily benzoylated to give the crystalline ester 12 in 94% yield. Oxidative removal of the 4methoxyphenyl anomeric group in 12 with ceric ammonium nitrate, followed by trichloroacetimidoylation with trichloroacetonitrile and 1,8-diazabicyclo[5,4,0]undec-7-ene (DBU) gave the crystalline α -imidate 13 in 54% overall yield, the structure of which was evident from its ¹H NMR spectrum (Table 2).

Preparation of the key intermediates 20 and 21 was next studied (Scheme 4). Condensation of 7 and 8 with a moderate excess (1.1 equiv) of 13, in dichloromethane at 0 °C, in the presence of trimethylsilyl triflate, afforded readily the α -linked disaccharide derivatives 14

and 15 in 78 and 79% yields, respectively. The ¹H NMR spectra for 14 and 15 (Table 3) are in agreement with the expected structures, and show, for the L-ido moieties, a significant staggering from the ${}^{1}C_{4}$ conformation observed for monomers 9-13. Treatment of 14 and 15 with aqueous acetic acid at 100 °C afforded the corresponding 4^{II},6^{II}-diols, on which regioselective oxidation at C-6 without protection at C-4 was attempted. Selective oxidation of primary alcohol in sugar 4,6-diol by using the oxyammonium ion-catalyzed procedure under phase-transfer conditions has been reported,^{20,21} and was successfully applied in our group for the preparation of D-glucuronic acid derivatives in the synthesis of chondroitin sulfate D oligosaccharides.²² However, frustrating results were obtained starting from L-ido derivatives,²⁰ as was the case with the diols derived from 14 and 15. Nevertheless, when these diols were treated at 0 °C with a catalytic amount of 2,2,6,6tetramethyl-1-piperidinyloxy, free radical (TEMPO), in the presence of stable calcium hypochlorite²¹ as a co-

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¹H NMR data: carbohydrate ring protons for monosaccharide derivatives **5–8**^a

Proton	5	6	7	8
H-1	4.90	5.00	5.20	5.17
$J_{1.2}$	8.4	8.2	8.5	8.4
H-2	4.50	4.28	3.91	3.98
$J_{2,3}$	10.3	10.7	11.2	10.9
H-3	5.61	5.43	4.36	4.36
$J_{3.4}$	9.8	8.8	3.5	3.5
H-4	3.63	3.82	5.40	5.42
$J_{4.5}$	9.8	9.7	0.9	0.9
H-5	3.50	3.79	3.97	3.93
$J_{5.6a}$	5.0		6.3	6.3
$J_{5.6b}$	9.3		6.3	6.3
H-6a	3.77	3.79	3.64	3.62
$J_{6a.6b}$			-10.2	
H-6b	3.77	3.79	3.59	3.62
NH	7.05	7.25	6.94	7.00
$J_{2,\rm NH}$	9.2	9.4	7.3	7.4

^a Chemical shifts (δ , ppm) and coupling constants (J, in Hz) for solutions in CDCl₃.





oxidant and sodium hydrogencarbonate, in homogenous²³ medium (acetonitrile-water), the corresponding hydroxy-acid, sodium salts, thus obtained were directly esterified with methyl iodide in N,Ndimethylformamide at 50 °C to afford the methyl esters 16 and 18 in 63 and 66% overall yields, respectively. The ¹H NMR spectra for **16** and **18** (Table 3) are in agreement with the expected structures, and show, for the L-IdoA residues, long-range coupling constants $(J_{1,3})$ and $J_{2.4} \sim 1.0$ Hz), indicating a high proportion of ${}^{1}C_{4}$ conformation in solution. It is to be noted that such a reaction works well on disaccharide units, and should be applied for the synthesis of glycosaminoglycan disaccharide derivatives. Conventional chloroacetylation at O-4^{II} on 16 and 18 gave the esters 17 and 19 in 85 and 91% yields, respectively, which were submitted to oxidative cleavage of the 4-methoxyphenyl glycoside followed by trichloroacetimidoylation, as reported above for the preparation of 13, to give the key α trichloroacetimidates 20 and 21 in 55 and 58% overall yields, respectively, the anomeries of which were deduced from their ¹H NMR spectra (Table 3).

These versatile intermediates, ready to be used for chain-extension at their reducing end, could be easily transformed into a pair of glycosyl acceptors, ready for further coupling at their nonreducing end. Methyl glycosylation of 20 and 21 with methanol, in dichloromethane at room temperature, and in the presence of trimethylsilyl triflate, provided the corresponding methyl β -D-glycoside derivatives, which were submitted to selective O-dechloroacetylation by treatment with thiourea in pyridine and ethanol to give the alcohols 22 and 23 in 77 and 79% overall yields, respectively. In these glycosylation reactions, no methyl α -D-glycoside species were isolated, thus showing the excellent stereocontrolling ability of the 2-deoxy-2trichloroacetamido group²⁴ which is able to lead stereoselectively to 1,2-trans glycosides with highly reactive alcohol (i.e., methanol) as well as with low-reactive hydroxy groups in sugar derivatives.¹⁷

Syntheses of the sulfated trisaccharide derivatives 1 and 2, having an L-IdoA residue at the reducing end,

were then achieved as follows (Scheme 5). Condensation of imidate 20 with the known¹⁰ methyl (methyl 2-O-benzoyl-3-O-benzyl-α-L-idopyranosid)uronate (24) (1.5 equiv), in dichloromethane at -15 °C, and in the presence of trimethylsilyl triflate, gave the β -linked trisaccharide derivative 25 in 61% yield. The ¹H NMR spectrum for 25 (Table 4) shows a signal at δ 4.86 ppm with a large coupling constant ($J_{1,2}$ 8.4 Hz), in agreement with a newly established 1,2-trans interglycosidic linkage. According to the initial strategy, protection at O-4 of the nonreducing L-IdoA residue by an orthogonal (hydrogenolizable) protecting group was required. To this end, ester 25 was O-dechloroacetylated to give the corresponding alcohol, which is available for further chain-extension at its nonreducing end. This intermediate treated with 4-methoxyphenyl was trichloroacetimidate²⁵ in dichloromethane, in the presence of trimethylsilyl triflate, to give the fully protected

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¹H NMR data: carbohydrate ring protons for monosaccharide derivatives **10–13** ^a

Proton	10	11	12	13
H-1	5.71	5.64	5.76	6.54
$J_{1.2}$	1.1	1.0	1.1	1.0
$J_{13}^{1,2}$	1.1	0.9	1.0	1.0
H-2	5.47	4.10	5.49	5.43
$J_{2,3}$	2.2	2.6	2.3	2.6
$J_{24}^{-,c}$	1.1	1.0	0.9	0.9
H-3	4.18	3.91	3.94	3.94
J_{34}	3.5	3.4	3.4	3.8
H-4	5.31	4.10	4.27	4.18
J_{45}	1.6			2.0
H-5	5.01	4.10	4.27	4.27
$J_{5.69}$	3.7			
$J_{5.6b}$	8.6			
H-6a	4.64	4.27	4.27	4.27
$J_{62,6b}$	-11.7	-12.6		
H-6b	4.44	4.10	4.27	4.27

^a Chemical shifts (δ , ppm) and coupling constants (J, in Hz) for solutions in CDCl₃.



Scheme 4.

trisaccharide derivative **26** in 68% overall yield. The *N*-trichloroacetyl group in **26** was readily transformed into *N*-acetyl by radical reduction²⁴ with tributyltin hydride and azobisisobutyronitrile (AIBN) to give the crystalline acetamide **27** in 92% yield.

Selective removal of the ester groups in 27 by controlled saponification was next examined. Firstly, the

methyl ester groups in 27 were removed by treatment with lithium hydroperoxide²⁶ in aqueous tetrahydrofuran to give the corresponding diacid derivative without β-elimination side-reaction. Further in situ saponification with methanolic sodium hydroxide for 5 h. followed by deionization with resin [H+ form] afforded the pivaloylated hydroxy-acid 28 in 76% yield, whereas the same treatment for 96 h gave the fully saponified derivative 29 in 66% yield. The ¹H NMR spectra for 28 and 29 (Table 4) show, apart from the presence in 28 and the absence in **29** of the pivalate ester (δ 1.10 ppm, s, 9 H), signals for H-4^{II} at δ 5.42 and 3.98 ppm, respectively, in full agreement with the postulated structures. The intermediates 28 and 29 were then O-sulfonated by treatment with the sulfur trioxidetrimethylamine complex in N,N-dimethylformamide at 50 °C, followed by ion-exchange chromatography [Na⁺ resin] to give the sodium salts 30 and 31 in 63 and 70% yields, respectively. The ¹H NMR spectra for 30 and 31 (Table 4) were compared with those of their non-sulfated precursors 28 and 29, respectively, all being recorded in deuterated methanol under the same conditions. Particularly relevant are the downfield shifts $(\Delta \delta \sim 0.5 - 0.6 \text{ ppm})$ of the signals for both IdoA H-2 in **30** and **31**, and those ($\Delta \delta \sim 0.8$ ppm) of the signal for GalNAc H-4 in 31. These chemical shift differences indicate that sulfation occurred at O-2^I and O-2^{III} in both derivatives, and at O-4^{II} in **31**, and are in complete agreement with those reported for synthetic 2-O-sulfonated L-IdoA derivatives,9,10 as well as those for 4-O-sulfonated D-GalNAc residues in synthetic oligosaccharides.17,27 Removal of the pivaloyl group in sulfated 30 was achieved by treatment with methanolic sodium hydroxide for 96 h to afford the disulfated derivative 32 in 72% yield. The ¹H NMR spectrum for 32 (Table 4), compared with those of its precursor 30, shows a significant upfield shift ($\Delta \delta \sim 1.6$ ppm) for the signal for GalNAc H-4 in 32 and no notable changes for the other protons, in good agreement with the expected structure. Final hydrogenation of 31 and 32 with Pd-C in aqueous methanol gave the target molecule 1 and 2 in 93 and 96% yields, respectively. The ¹H (Table 4) and ¹³C NMR spectra for 1 and 2 are in full agreement with the postulated structures, and in accord with those reported²⁸ for DS polymer isolated from ascidians. The coupling constants observed for the L-IdoA residues indicate once more a predominance of ${}^{1}C_{4}$ conformation in solution for both reducing and nonreducing units.

Synthesis of the sulfated trisaccharide derivative **3** having a D-GalNAc residue at the reducing end was then achieved as follows (Scheme 6). Condensation of acceptors **22** and **23** with the known¹⁰ 4-*O*-acetyl-3,6-di-*O*-benzyl-2-deoxy-2-trichloroacetamido-1-*O*-trichloroacetimidoyl- α -D-galactopyranose (**33**) (1.5 equiv), in dichloromethane at -15 °C, and in the presence of

trimethylsilyl triflate, afforded the trisaccharide derivatives 34 and 35 in 80 and 75% yields, respectively, the structures of which could be once more determined on the basis of their ¹H NMR data (Table 5). Radical reduction on 34 and 35, as described above for the preparation of 27, gave the acetamides 36 and 37 in 84 and 88% yields, respectively. Both compounds 36 and 37 were treated with lithium hydroperoxide in aqueous tetrahydrofuran followed by methanolic sodium hydroxide for 5 h to give the pivaloylated derivative 38 and the fully saponified derivative 39, both in 95% yields. The ¹H NMR spectra for **38** and **39** (Table 5) accord with the expected structures and with previous observations reported above for 28 and 29. The monoester 38 might be used for the preparation of the corresponding disulfated species, showing that it should be possible to differentiate two D-GalNAc residues in such a structure. It is to be noted that treatment of ester 38 with methanolic sodium hydroxide for 96 h gave the hydroxy-acid 39 in 61% yield. O-Sulfonation of fully saponified 39, as described above for the preparation of sulfates 30 or 31, afforded the sodium salt 40 in 65%

yield. Comparison of the ¹H NMR spectra of **40** and **39**, both recorded in deuterated methanol (Table 5), showed the expected downfield shifts ($\Delta \delta \sim 0.9$ and 0.5 ppm) of the signals for GalNAc H-4 and IdoA H-2, respectively. Final hydrogenation of **40** with Pd–C in aqueous methanol gave the target molecule **3** in 88% yield. The ¹H (Table 5) and ¹³C NMR data for **3** are in complete agreement with the expected structure, and fit well with those reported for **1** and **2**, as well as with those reported²⁸ for DS of natural origin.

To further test the efficiency of our synthetic route²⁹ (not described in Section 3), the pivaloylated donor **20** (1.1 equiv) was condensed with the acetylated acceptor **23** (1 equiv) in dichloromethane at -15 °C, and in the presence of trimethylsilyl triflate, to give the corresponding tetrasaccharide derivative in 63% yield (δ 4.85 ppm, d, 1 H, $J_{1,2}$ 8.4 Hz, H-1^{III}). In this derivative, the two D-GalNAc residues might be once more differentiated, starting from a common precursor.

In conclusion, an expeditious preparation of a pair of key activated disaccharide intermediates bearing a variety of ester groups is reported. Stereocontrolled and

Table 3

¹H NMR data: carbohydrate ring protons for disaccharide derivatives 14–23 ^a

Proton	14	15	16	17	18	19	20	21	22	23
H-1 ¹	5.38	5.41	5.27	5.29	5.29	5.37	6.46	6.42	4.78	4.80
$J_{1.2}$	8.4	8.5	8.4	8.4	8.5	8.4	3.7	3.8	8.5	8.4
H-2 ¹	3.95	3.90	4.05	4.03	4.13	3.90	4.83	4.80	3.74	3.76
$J_{2,3}$	11.0	11.0	11.5	10.9	10.8	10.9	10.8	10.8	11.1	10.9
H-3 ¹	4.58	4.61	4.51	4.51	4.56	4.65	4.22	4.22	4.49	4.56
$J_{3,4}$	3.2	3.4	2.9	3.1	3.1	3.2	3.3	3.0	3.0	3.2
$H-4^{I}$	5.58	5.57	5.54	5.53	5.55	5.52	5.65	5.60	5.53	5.55
$J_{4,5}$	0.5	0.5	0.5	0.5	0.5	0.5	0.7	0.9	0.5	0.5
H-5 ¹	3.95	3.96	4.05	3.93	4.01	3.96	4.31	4.28	3.88	3.92
$J_{5.6a}$	6.2	6.1	4.7	4.7	6.0	6.2	6.2	5.8	6.0	5.6
$J_{5.6b}$	6.2	6.1	6.9	6.2	6.0	6.2	6.2	5.8	6.0	6.6
H-6a ¹	3.54	3.58	3.54	3.52	3.54	3.56	3.51	3.52	3.47	3.54
$J_{6a.6b}$			-10.1	-10.4			-10.2	-10.0		-10.4
H-6b ^I	3.54	3.58	3.48	3.46	3.54	3.56	3.43	3.43	3.47	3.49
NH	6.90	6.88	7.07	7.02	6.95	6.95	6.82	6.72	6.03	6.96
$J_{2.\rm NH}$	7.6	7.3	7.8	7.8	7.8	7.8	9.8	9.6	7.6	7.8
H-1 ^{II}	5.19	5.19	5.21	5.24	5.23	5.22	5.31	5.35	5.18	5.18
$J_{1,2}$	2.8	2.3	1.0	1.0	1.1	1.1	1.1	1.1	1.2	1.2
$J_{1,3}^{1,2}$			1.0	1.0	0.9	0.9	1.0	0.9	1.0	1.0
H-2 ¹¹	5.27	5.30	5.15	5.12	5.16	5.15	5.12	5.14	5.12	5.17
$J_{2.3}$	5.0	4.3	2.7	2.6	2.5	2.4	2.3	2.3	2.9	2.7
$J_{2,4}$			1.0	1.0	0.9	1.0	1.0	1.1	1.2	1.2
H-3 ¹¹	3.80	3.82	3.75	3.82	3.81	3.88	3.84	3.91	3.82	3.79
$J_{3.4}$	2.8	2.6	2.6	2.6	2.5	2.6	2.7	2.1	2.5	2.6
H-4 ¹¹	4.05	4.18	4.05	5.27	4.13	4.34	5.28	5.32	4.04	4.11
$J_{4.5}$			1.8	2.1	1.9	2.0	1.8	1.5	1.8	1.8
H‴5 ¹¹	4.05	4.18	4.81	4.93	5.07	5.12	4.98	5.19	4.81	5.02
H-6a ¹¹	4.45	4.45								
H-6b ^{II}	4.15	4.18								

^a Chemical shifts (δ , ppm) and coupling constants (J, in Hz) for solutions in CDCl₃.



high-yielding coupling reactions with moderate excess of donors were achieved by using activated 2-deoxy-2trichloroacetamido-1-O-trichloroacetimidoyl-D-galacto derivatives. Controlled saponification of ester groups open the way for the preparation of various sulfoforms starting from a common precursor. This strategy can be applied not only for the synthesis of DS fragments, as depicted herein, but also for the preparation of sulfoforms in chondroitin sulfates. In that case, which is currently being investigated, no influence of the nature of the adjacent sugar residue (D-GlcA instead of L-IdoA) could be observed. Finally, the disaccharide building block strategy used herein might be extended for the construction of larger molecules. The sulfated molecules 1-3 are currently being evaluated in biological assays, and the results of these studies will be reported elsewhere in due course.

3. Experimental

General methods.-Melting points were determined in capillary tubes with a Büchi apparatus and are uncorrected. Optical rotations were measured at 20-25 °C with a Perkin–Elmer 241 polarimeter. ¹H NMR spectra were recorded at 25 °C with Bruker DPX 250 and Varian Unity 500 spectrometers operating at 250 and 500 MHz, respectively, with Me₄Si as internal standard, unless otherwise stated. ¹³C NMR spectra were recorded with a Bruker Advance DPX 250 operating at 62.8 MHz. Assignments were based on homoand heteronuclear correlations using the supplier's software. Low-resolution mass spectra were obtained on a Perkin-Elmer SCIEX API 300 spectrometer operating in the ion-spray (IS) mode. Flash-column chromatography was performed on Silica Gel (E. Merck, 40-63 μm). Elemental analyses were performed by the Service Central de Microanalyse du CNRS (Vernaison, France).

4-Methoxyphenyl 4,6-O-benzylidene-2-deoxy-3-O-pivaloyl-2-trichloroacetamido- β -D-glucopyranoside (5).-Pivaloyl chloride (7 mL, 57 mmol) was added dropwise at 0 °C to a solution of 4-methoxyphenyl 4,6-O-benzylidene-2-deoxy-2-trichloroacetamido-β-D-glucopyranoside (4)10 (9.9 g, 19 mmol) and DMAP (244 mg, 1.9 mmol) in pyridine (30 mL) and CH₂Cl₂ (70 mL), and the mixture was stirred overnight at rt. Methanol (20 mL) was added, and the mixture was diluted with CH₂Cl₂ (100 mL), washed with water, satd aq NaHCO₃ and water, dried $(MgSO_4)$ and concentrated. The residue was crystallized from EtOAc-petroleum ether to give 5 (9.4 g, 82%); mp 205–206 °C; $[\alpha]_D - 65^\circ$ (c 1, CHCl₃); ¹H NMR (250 MHz, CDCl₃): carbohydrate ring protons (see Table 1); δ 7.50–6.70 (m, 9 H, aromatic H), 5.52 (s, 1 H, PhCH), 3.77 (s, 3 H, OCH₃); ISMS: m/z 621, $[M + NH_4]^+$ for ³⁵Cl. Anal. Calcd for C₂₇H₃₀Cl₃NO₈: C, 53.79; H, 5.01; N, 2.33. Found: C, 53.64; H, 5.00; N, 2.28.

4-Methoxyphenyl 6-O-benzyl-2-deoxy-3-O-pivaloyl-2-trichloroacetamido- β -D-glucopyranoside (6).—Trifluoroacetic acid (6 mL, 80 mmol) was added at 0 °C under dry Ar to a solution of **5** (9.4 g, 15.5 mmol) and triethylsilane (12.5 mL, 78 mmol) in anhyd CH₂Cl₂ (50 mL), and the mixture was stirred for 1 h at 0 °C and 2 h at rt. Triethylamine (30 mL) was added, and the mixture was diluted with CH₂Cl₂ (100 mL), washed with water, satd aq NaHCO₃ and water, dried (MgSO₄) and concentrated. The residue was eluted from a column (100 g) of silica gel with 20:1 CH₂Cl₂–EtOAc to afford **6** as a white foam (8.6 g, 91%); $[\alpha]_D - 32^\circ$ (*c* 1, CHCl₃); ¹H NMR (250 MHz, CDCl₃): carbohydrate ring protons (see Table 1); δ 7.36–6.80 (m, 9 H, aromatic H), 4.57 (ABq, 2 H, CH₂Ph), 3.75 (s, 3 H, OCH₃), 3.00 (d, 1 H, *J* 4.7 Hz, *H*O-4), 1.20 (s, 9 H, ((CH₃)₃C); ISMS: *m/z* 628, [M + Na]⁺ for ³⁵Cl. Anal. Calcd for C₂₇H₃₂Cl₃NO₈: C, 53.61; H, 5.33; N, 2.33. Found: C, 53.69; H, 5.13; N, 2.41.

4-Methoxyphenyl 6-O-benzyl-2-deoxy-4-O-pivaloyl-2-trichloroacetamido- β -D-galactopyranoside (7).— Triflic anhydride (2.8 mL, 17 mmol) was added dropwise at -15 °C under dry Ar to a solution of **6** (8.6 g, 14.2 mmol) in anhyd pyridine (5.8 mL) and anhyd 1,2-dichloroethane (50 mL), and the mixture was stirred for 90 min at this temperature. Water (6.4 mL) was added, and the mixture was stirred for 30 min at 80 °C, then was cooled, diluted with CH₂Cl₂ (50 mL), washed with water, satd aq NaHCO₃ and water, dried (MgSO₄) and concentrated. The residue was eluted from a column (100 g) of silica gel with 3:2 petroleum ether–EtOAc to give 7 as a white foam (7.0 g, 82%); [α]_D – 34° (*c* 1, CHCl₃); ¹H NMR (250 MHz, CDCl₃): carbohydrate ring protons (see Table 1); δ 7.40–6.90 (m, 9 H, aromatic H), 4.51 (ABq, 2 H, CH₂Ph), 3.76 (s,

Table 4

¹ H NMR data: carbohydrate 1	ring protons for	trisaccharide	derivatives 25-32	, 1 and 2 ^a
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Proton	25	26	27	28 b	29 b	30 b	31 b	32 b	1 °	2 °
H-1 ^I	4.91	4.90	4.95	4.85	4.78	5.15	5.03	5.12	4.83	4.94
$J_{1,2}$	1.2	1.1	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0
$J_{13}^{1,2}$	0.9	1.0		1.0	1.0				0.9	1.0
H-2 ^I	5.07	5.13	5.10	4.09	4.05	4.66	4.62	4.62	4.06 ^d	4.07
$J_{2,3}$	2.4	2.3	2.0	2.0	2.1	2.0			2.5	2.2
$J_{2.4}^{-,-}$	1.2	1.0								
H-3 ¹	4.09	4.10	4.20	3.95	4.05	4.13	4.12	4.10	4.31	4.19
$J_{3.4}$	2.5	2.6	2.2						2.2	2.0
$H-4^{I}$	4.14	4.15	4.15	3.96	4.05	4.24	4.15	4.10	4.07	3.98
$J_{4.5}$	2.0	2.6	1.5	2.0	1.5	1.6	1.5		1.5	1.5
H-5 ¹	4.83	4.68	4.63	4.56	4.48	4.53	4.44	4.42	4.68	4.54
H-1 ¹¹	4.86	4.88	4.88	4.62	4.56	4.68	4.62	4.64	4.68	4.64
$J_{1,2}$	8.4	8.4	8.2	8.4	8.4	8.2	8.4	8.4	8.4	8.4
H-2 ¹¹	3.76	3.80	3.20	3.90	3.80	3.90	3.95	3.80	3.70	3.80
$J_{2,3}$	10.8	11.0	9.9	10.0	10.0	10.0	10.0		10.0	10.0
H-3 ¹¹	4.19	4.20	4.38	3.68	3.65	3.58	3.82	3.80	3.94	3.85
$J_{3,4}$	2.8	3.0	2.9	3.1	3.0	3.0	3.0	3.0	3.0	3.0
$H-4^{II}$	5.38	5.37	5.33	5.42	3.98	5.58	4.84	3.98	4.74	3.96
$J_{4,5}$	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
H-5 ¹¹	3.80	3.70	3.70	3.65	3.93	3.90	3.82	3.80	3.88	3.82
H-6a ¹¹	3.23	3.28	3.21	3.55	3.65	3.55	3.75	3.70	3.70	3.68
H-6b ^{II}	3.23	3.24	3.21	3.55	3.65	3.55	3.75	3.70	3.70	3.68
NH	6.79	6.84	5.62							
$J_{2,\rm NH}$	7.9	7.9	7.0							
H-1 ^{III}	5.20	5.22	5.03	5.01	5.05	5.34	5.27	5.42	5.11	5.16
$J_{1,2}$	1.0	1.9	1.2	3.0	3.2	1.2	1.2	1.2	1.0	1.0
$J_{1,3}$	0.8					1.0	1.0		1.0	1.0
H-2 ^{III}	5.14	5.05	5.15	4.08	4.05	4.64	4.58	4.62	4.18	4.18
$J_{2,3}$	2.0	3.4	2.9	2.5		2.0			2.5	2.3
$J_{2,4}$	1.0	1.2								
H-3 ¹¹¹	3.76	3.76	3.75	3.95	4.05	3.98	4.12	4.10	4.32	4.35
$J_{3,4}$	2.2	2.9							2.6	2.5
$H-4^{III}$	5.23	3.80	3.80	3.65	3.75	3.60	3.72	3.70	3.96	3.94
$J_{4,5}$	1.2	1.8	2.3	2.5		1.7	1.8		1.5	1.5
H-5 ¹¹¹	4.80	4.81	4.80	4.66	4.84	4.57	4.34	4.38	4.74	4.44

^a For solutions in CDCl₃, unless otherwise stated.

^c D₂O.

^d Values in bold type reflect the locations of the sulfate groups.

^b CD₃OD.



3 H, OCH₃), 2.76 (d, 1 H, *J* 4.6 Hz, *H*O-3), 1.20 (s, 9 H, (CH₃)₃C); ¹³C NMR (CDCl₃): selected data; δ 99.67 (C-1), 92.48 (CCl₃), 73.82 (CH₂Ph), 73.12 (C-5), 69.68 (C-3), 69.43 (C-4), 68.34 (C-6), 56.67 (C-2), 55.75 (OCH₃), 39.45 ((CH₃)₃C), 27.35 ((CH₃)₃C); ISMS: *m*/*z* 628, [M + Na]⁺ for ³⁵Cl. Anal. Calcd for C₂₇H₃₂Cl₃NO₈: C, 53.61; H, 5.33; N, 2.33. Found: C, 53.71; H, 5.37; N, 2.33.

4-Methoxyphenyl 4-O-acetyl-6-O-benzyl-2-deoxy-2trichloroacetamido- β -D-galactopyranoside (8).—A solution of 7 (7.1 g, 11.8 mmol) in MeOH (100 mL) was treated for 3 h at rt with methanolic MeONa (1 M, 3 mL), then was deionized with Amberlite IR-120 [H⁺] resin, filtered and concentrated to afford the corresponding diol (6.2 g, quantitative), mp 172-173 °C (from EtOAc-petroleum ether).

A mixture of the above isolated diol (6.2 g, 11.8 mmol), trimethyl orthoacetate (17.5 mL, 140 mmol) and 10-D,L-camphorsulfonic acid (0.46 g) in anhyd toluene (30 mL) was stirred for 1 h at rt. Triethylamine (0.83 mL) was added, and the mixture was diluted with toluene (30 mL), washed with water, dried (MgSO₄) and concentrated. A solution of the residue in 80% AcOH (100 mL) was stirred for 10 min at rt, then concentrated, evaporated with water and toluene. The residue was crystallized from EtOAc-petroleum ether to give **8** (5.7 g, 86% from **7**); mp 146–147 °C; $[\alpha]_{D}$ -34° (c 1, CHCl₃); ¹H NMR (250 MHz, CDCl₃): carbohydrate ring protons (see Table 1); δ 7.40–6.80 (m, 9 H, aromatic H), 4.48 (ABq, 2 H, CH₂Ph), 3.76 (s, 3 H, OCH₃), 2.89 (d, 1 H, J 5.2 Hz, HO-3), 2.12 (s, 3 H, Ac); ¹³C NMR (CDCl₃): selected data; δ 99.92 (C-1), 92.46 (CCl₃), 73.79 (CH₂Ph), 72.95 (C-5), 69.82 (C-4), 69.32 (C-3), 68.21 (C-6), 56.65 (C-2), 55.74 (OCH_3) , 20.95 $(COCH_3)$; ISMS: m/z 581, $[M + NH_4]^+$ for ³⁵Cl. Anal. Calcd for C₂₄H₂₆Cl₃NO₈: C, 51.21; H, 4.66; N, 2.50. Found: C, 51.19; H, 4.67; N, 2.50.

4-Methoxyphenyl 2,4,6-tri-O-benzoyl-3-O-benzyl-α-L-idopyranoside (10).—A mixture of 1,2,4,6-tetra-Obenzoyl-3-O-benzyl- β -L-idopyranose (9)¹⁰ (7.70 g, 11.2 mmol), 4-methoxyphenol (2.80 g, 22.6 mmol), and 4 Å powdered molecular sieves (5 g) in anhyd CH_2Cl_2 (40 mL) was stirred for 1 h at rt under dry Ar. Trimethylsilyl triflate (2.0 mL, 11.2 mmol) was added, and the mixture was stirred for 30 min at rt. Triethylamine (4.6 mL) was then added, and the mixture was diluted with CH₂Cl₂ (30 mL), filtered through a pad of Celite, washed with water, 1 M NaOH and water, dried (MgSO₄) and concentrated. The residue was eluted from a column (80 g) of silica gel with 4:1 petroleum ether-EtOAc to give 10 as a light yellow oil (7.70 g, 98%); $[\alpha]_{D} - 42^{\circ}$ (c 1, CHCl₃); ¹H NMR (250 MHz, CDCl₃): carbohydrate ring protons (see Table 2); δ 8.20-6.80 (m, 24 H, aromatic H), 4.94 (ABq, 2 H, CH₂Ph), 3.70 (s, 3 H, OCH₃); ISMS: m/z 706, [M + NH_4]⁺, 565, $[M - OC_6H_4OCH_3]^+$. Anal. Calcd for C₄₁H₃₆O₁₀: C, 71.50; H, 5.27. Found: C, 71.62; H, 5.13. 4-Methoxyphenyl 3-O-benzyl-4,6-O-benzylidene-α-L*idopyranoside* (11).—A solution of 10 (7.70 g, 11.2mmol) in MeOH (100 mL) was transesterified as described for the preparation of 8. A mixture of the residue, benzaldehyde (20 mL) and TFA (1 mL) was stirred for 3 h at rt. Triethylamine (6.5 mL) and CH₂Cl₂ (100 mL) were then added, and the mixture was washed with brine and water, dried (MgSO₄) and concentrated. The residue was eluted from a column (100 g) of silica gel with $10:1 \rightarrow 4:1$ petroleum ether-EtOAc, and crystallized from EtOAc-petroleum ether to give 11 (4.37 g, 84% from **10**); mp 121–122 °C; $[\alpha]_{\rm D}$ – 70° (*c* 1, CHCl₃); ¹H NMR (250 MHz, CDCl₃): carbohydrate ring protons (see Table 2); δ 7.50–7.0 (m, 14 H, aromatic H), 5.55 (s, 1 H, PhCH), 4.76 (ABq, 2 H, CH₂Ph), 3.80 (s, 3 H, OCH₃), 3.46 (d, 1 H, *J* 11.5 Hz, *H*O-2); ISMS: *m*/*z* 591, [M + Na]⁺. Anal. Calcd for C₃₄H₃₂O₈: C, 71.82; H, 5.67. Found: C, 71.78; H, 5.53. *4-Methoxyphenyl* 2-O-benzoyl-3-O-benzyl-4,6-O-

benzylidene- α -L-*idopyranoside* (12).—Benzoyl chloride (5.4 mL, 46.5 mmol) was added at 0 °C to a solution of 11 (10.70 g, 23 mmol) in pyridine (19 mL) and CH₂Cl₂

(100 mL), and the mixture was stirred for 1 h at this temperature. Methanol (10 mL) was added, and the mixture was diluted with CH₂Cl₂ (100 mL), washed with water, satd aq NaHCO₃ and water, dried (MgSO₄) and concentrated. The residue was crystallized from EtOAc-petroleum ether to give **12** (12.30 g, 94%); mp 127–128 °C; $[\alpha]_D - 54^\circ$ (*c* 1, CHCl₃); ¹H NMR (250 MHz, CDCl₃): carbohydrate ring protons (see Table 2); δ 8.0–6.90 (m, 19 H, aromatic H), 5.60 (s, 1 H, PhCH), 4.87 (ABq, 2 H, CH₂Ph), 3.70 (s, 3 H, OCH₃); ISMS: m/z 591, $[M + Na]^+$, 445, $[M - OC_6H_4OCH_3]^+$. Anal.

Table 5

¹H NMR data: carbohydrate ring protons for trisaccharide derivatives 34-40, and 3^a

Proton	34	35	36	37	38 b	39 b	40 ^b	3 °
H-1 ^I	4.77	4.81	4.81	4.94	4.52	4.44	4.55	4.55
$J_{1,2}$	8.2	8.4	8.5	8.4	8.2	8.4	8.2	8.0
H-2 ^I	3.74	3.76	3.55	3.54	3.93	3.92	3.90	3.92
$J_{2,3}$	10.8	11.3	11.2	11.0	11.0	11.0	11.0	10.5
H-3 ¹	4.46	4.30	4.41	4.40	4.17	4.24	4.12	3.75
J_{34}	2.9	3.1	2.9	2.9	2.9	3.0	3.0	3.0
H-4 ^I	5.51	5.50	5.50	5.52	5.43	4.05	4.96	4.73 ^d
J_{45}	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
H-5 ¹	3.86	3.85	3.87	3.84	3.65	3.65	3.65	3.70
H-6a ^I	3.50	3.52	3.45	3.46	3.50	3.65	3.65	3.70
H-6b ^I	3.50	3.52	3.45	3.46	3.50	3.65	3.65	3.70
NH	6.88	6.98	5.81	5.72				
$J_{2 \text{ NH}}$	7.6	7.6	7.9	7.9				
H-1 ¹¹	5.12	5.14	5.09	5.10	5.03	5.28	5.36	5.07
$J_{1,2}$	1.0	1.0	1.0	1.0	1.0	1.0	1.8	1.0
$J_{1,3}^{1,2}$	1.0	1.0	1.0	1.0	1.0	0.9	0.9	1.0
H-2 ¹¹	4.99	5.07	4.97	5.03	4.10	4.12	4.58	4.06
$J_{2,3}$	2.1	2.2	2.3	2.2			2.5	2.5
$J_{24}^{2,3}$	0.9	0.9	0.9	0.8				1.0
H-3 ¹¹	4.01	4.08	4.01	4.09	3.92	4.05	4.28	3.97
J_{34}	2.5	2.3	2.5	2.4			2.5	2.2
H-4 ¹¹	4.13	4.20	4.05	4.09	4.06	4.18	4.38	4.12
J_{45}	1.8	1.5	1.6	2.0	2.4	1.6	1.6	1.5
H-5 ¹¹	4.76	4.94	4.74	4.92	4.87	4.92	4.95	4.66
H-1 ^{III}	4.80	4.85	4.91	4.98	4.48	4.42	4.52	4.53
$J_{1,2}$	8.4	8.4	8.2	8.4	8.4	8.2	8.3	8.2
H-2 ¹¹¹	3.50	3.52	3.16	3.46	3.95	3.92	3.90	3.92
$J_{2,3}$	11.1	10.7	11.3	11.0	11.0	11.0	11.0	10.5
H-3 ¹¹¹	3.97	3.93	4.36	4.33	3.65	3.65	3.65	3.75
J_{34}	3.3	3.1	2.8	3.0	3.5	3.5	3.0	3.0
H-4 ¹¹¹	5.46	5.47	5.42	5.40	4.02	4.05	4.94	4.56
$J_{4.5}$	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
H-5 ^{III}	3.55	3.62	3.65	3.73	3.65	3.65	3.65	3.70
H-6a ^{III}	3.00	3.14	3.15	3.27	3.45	3.50	3.50	3.66
H-6b ^{III}	3.00	3.14	3.15	3.27	3.45	3.50	3.50	3.66
NH	6.74	6.75	5.65	5.58				
$J_{2,\rm NH}$	7.6	7.8	7.2	6.6				

^a For solutions in CDCl₃, unless otherwise stated.

^b CD₃OD.

^c D₂O.

^d Values in bold type reflect the locations of the sulfate groups.

Calcd for C₃₄H₃₂O₈: C, 71.82; H, 5.67. Found: C, 71.78; H, 5.53.

2-O-Benzoyl-3-O-benzyl-4,6-O-benzylidene-1-O-trichloroacetimidoyl- α -L-idopyranose (13).—A mixture of 12 (6.10 g, 10.8 mmol) and ceric ammonium nitrate (29.7 g, 54.1 mmol) in 1:1.5:1 toluene–MeCN–water (210 mL) was stirred vigorously for 5 min at rt, then was diluted with EtOAc (300 mL), washed with water, satd aq NaHCO₃ and water, dried (MgSO₄) and concentrated. The residue was eluted from a column (200 g) of silica gel with 5:2 petroleum ether–EtOAc to give the corresponding hemiacetal (4.30 g).

A mixture of the above isolated hemiacetal, CCl₃CN (7.4 mL, 93 mmol), and DBU (0.6 mL, 4.7 mmol) in anhyd CH₂Cl₂ (60 mL) was stirred for 1 h from 0 °C to rt, then was concentrated. The residue was eluted from a column (200 g) of silica gel with 4:1 petroleum ether-EtOAc containing 0.2% of Et₃N, and crystallized from Et_2O -petroleum ether to give 13 (3.50 g, 54%) from 12); mp 151–152 °C; $[\alpha]_D = 59^\circ$ (c 1, CHCl₃); ¹H NMR (250 MHz, CDCl₃): carbohydrate ring protons (see Table 2); δ 8.70 (s, 1 H, C=NH), 8.0–7.20 (m, 15 H, Ph), 5.58 (s, 1 H, PhCH), 4.85 (ABq, 2 H, CH₂Ph); ¹³C NMR (CDCl₃): selected data; δ 165.62 (C=O), 160.40 (C=NH), 137.91-125.51 (aromatic C), 101.17 (PhCH), 95.82 (C-1), 91.26 (CCl₃), 73.23 (C-3), 72.77 (C-5), 72.14 (CH₂Ph), 69.50 (C-6), 64.30 (C-2), 61.86 (C-4); ISMS: m/z 445, $[M - OC(NH)CCl_3]^+$ for ³⁵Cl. Anal. Calcd for C₂₉H₂₆Cl₃NO₇: C, 57.39; H, 4.32; N, 2.32. Found: C, 57.43; H, 4.26; N, 2.35.

4-Methoxyphenyl O-(2-O-benzoyl-3-O-benzyl-4,6-Obenzylidene - α - L - idopyranosyl) - (1 \rightarrow 3) - 6 - O - benzyl - 2deoxy-4-O-pivaloyl-2-trichloroacetamido- β -D-galactopyranoside (14).—A mixture of alcohol 7 (3.20 g, 7.3 mmol), imidate 13 (3.40 g, 5.7 mmol), and 4 Å powdered molecular sieves (5 g) in anhyd CH₂Cl₂ (50 mL) was stirred for 1 h at rt under dry Ar, then cooled to 0 °C. A solution of Me₃SiOTf in toluene (1 M, 0.86 mL) was added, and the mixture was stirred for 30 min at 0 °C. Triethylamine (0.36 mL) was added, and the mixture was filtered and concentrated. The residue was eluted from a column (200 g) of silica gel with 4:1 petroleum ether-EtOAc containing 0.2% of Et₃N to give 14 as a white foam (4.30 g, 78%); $[\alpha]_{D} - 10^{\circ}$ (c 1, CHCl₃); ¹H NMR (250 MHz, CDCl₃): carbohydrate ring protons (see Table 3); δ 8.0–6.80 (m, 24 H, aromatic H), 5.56 (s, 1 H, PhCH), 4.70 (ABq, 2 H, CH₂Ph), 4.50 (s, 2 H, CH₂Ph), 3.74 (s, 3 H, OCH₃), 1.20 (s, 9 H, $(CH_3)_3C$); ¹³C NMR (CDCl₃): selected data; δ 101.83 (C-1^{II}), 100.80 (PhCH), 99.06 (C-1^I), 92.17 (CCl₃), 75.97 (C-3^I), 75.28 (C-5^{II}), 75.21 (C-3^{II}), 73.73, 72.11 (CH₂Ph), 73.41 (C-5^I), 69.66 (C-6^{II}), 69.33 (C-4^I), 68.52 (C-6^I), 67.95 (C-2^{II}), 61.16 (C-4^{II}), 55.89 $(C-2^{I}), 55.71$ $(OCH_3),$ 39.29 ((CH₃)₃C), 27.34 $((CH_3)_3C)$; ISMS: m/z 1071, $[M + Na]^+$, 925, [M -³⁵Cl. $OC_6H_4OCH_3]^+$ for Anal. Calcd for C₅₄H₅₆Cl₃NO₁₄: C, 61.80; H, 5.38; N, 1.33. Found: C, 61.76; H, 5.28; N, 1.51.

4-Methoxyphenyl O-(2-O-benzoyl-3-O-benzyl-4,6-Obenzylidene- α -L-idopyranosyl)- $(1 \rightarrow 3)$ -4-O-acetyl-6-Obenzyl-2-deoxy-2-trichloroacetamido- β -D-galactopyranoside (15).—A mixture of alcohol 8 (5.80 g, 10.4 mmol) and imidate 13 (6.90 g, 11.4 mmol) was treated as described for the preparation of 14 to give 15 as a white foam (8.20 g, 79%); $[\alpha]_{D} = 0.5^{\circ}$ (c 1, CHCl₃); ¹H NMR (250 MHz, CDCl₃): carbohydrate ring protons (see Table 3); δ 8.0–6.90 (m, 24 H, aromatic H), 5.58 (s, 1 H, PhCH), 4.73 (ABq, 2 H, CH₂Ph), 4.51 (s, 2 H, CH₂Ph), 3.74 (s, 3 H, OCH₃), 1.90 (s, 3 H, Ac); ¹³C NMR (CDCl₃): selected data; δ 101.25 (C-1^{II}), 100.75 (Ph*C*H), 99.24 (C-1^I), 92.19 (CCl₃), 75.05 (C-3^I), 74.87 (C-3^{II}), 74.33 (C-5^{II}), 73.69, 72.16 (CH₂Ph), 73.09 (C- 5^{I}), 69.61 (C- 6^{II}), 69.55 (C- 4^{I}), 68.48 (C- 6^{I}), 67.27 (C-2^{II}), 60.78 (C-4^{II}), 55.86 (C-2^I), 55.64 (OCH₃), 20.60 (COCH₃); ISMS: m/z 1024, $[M + NH_4]^+$ for ³⁵Cl. Anal. Calcd for C₅₁H₅₀Cl₃NO₁₄: C, 60.81; H, 5.00; N, 1.40. Found: C, 61.01; H, 5.15; N, 1.53.

4-Methoxyphenyl O-(methyl 2-O-benzoyl-3-O-benzyl- α -L-idopyranosyluronate)-($1 \rightarrow 3$)-6-O-benzyl-2-deoxy-4-O-pivaloyl-2-trichloroacetamido- β -D-galactopyranoside (16).—A mixture of 14 (3.57 g, 3.4 mmol) and AcOH (25 mL) was stirred at 100 °C. Water (15 mL) was added dropwise, and the mixture was stirred for 30 min at 100 °C, then was cooled, concentrated, evaporated with water and toluene to give the corresponding diol (3.20 g).

A solution of calcium hypochlorite (1.50 g, 10.4 mmol) and NaHCO₃ (0.87 g, 10.4 mmol) in water (45 mL) was added dropwise at 0 °C to a solution of the above isolated diol, 1.6×10^{-2} M TEMPO in CH₂Cl₂ (10.8 mL, 0.17 mmol) and 0.5 M aq KBr (0.69 mL) in MeCN (45 mL), and the mixture was stirred for 45 min at 0 °C, then was concentrated and evaporated with toluene.

Methyl iodide (0.96 mL, 15.5 mmol) was added to a solution of the residue in DMF (50 mL), and the mixture was stirred for 1 h at 50 °C, then was cooled, poured into ice-cold 5% ag HCl and extracted with EtOAc (3×100 mL). The organic extracts were washed with 5% aq Na₂S₂O₃, brine and water, dried (MgSO₄) and concentrated. The residue was eluted from a column (150 g) of silica gel with 5:1 CH₂Cl₂-EtOAc to give 16 as a white foam (2.20 g, 63% from 14); $[\alpha]_D$ -8° (c 1, CHCl₃); ¹H NMR (250 MHz, CDCl₃): carbohydrate ring protons (see Table 3); δ 8.0–6.86 (m, 19 H, aromatic H), 4.69 (ABq, 2 H, CH₂Ph), 4.47 (s, 2 H, CH₂Ph), 3.80 (s, 3 H, COOCH₃), 3.69 (s, 3 H, OCH₃), 2.89 (d, 1 H, J 10.8 Hz, HO-4^{II}), 1.19 (s, 9 H, (CH₃)₃C); ISMS: m/z 1007, $[M + NH_4]^+$ for ³⁵Cl. Anal. Calcd for C48H52Cl3NO15: C, 58.27; H, 5.30; N, 1.41. Found: C, 58.07; H, 5.38; N, 1.55.

4-Methoxyphenyl O-(methyl 2-O-benzoyl-3-O-benzyl-4-O-chloroacetyl- α -L-idopyranosyluronate)- $(1 \rightarrow 3)$ -6-O- benzyl-2-deoxy-4-O-pivaloyl-2-trichloroacetamido-β-Dgalactopyranoside (17).—Chloroacetic anhydride (0.75 g, 4.4 mmol) was added at 0 °C to a solution of 16 (2.20 g, 2.2 mmol) in anhyd pyridine (1.2 mL) and anhyd CH_2Cl_2 (30 mL), and the mixture was stirred for 1 h at 0 °C. Crushed ice was added, and the mixture was diluted with CH_2Cl_2 (50 mL), washed with water, satd aq NaHCO₃ and water, dried (MgSO₄) and concentrated. The residue was eluted from a column (80 g) of silica gel with 10:1 CH₂Cl₂-EtOAc to afford 17 as a white foam (2.0 g, 85%); $[\alpha]_{D}$ + 6° (c 1, CHCl₃); ¹H NMR (250 MHz, CDCl₃): carbohydrate ring protons (see Table 3); δ 8.0–6.80 (m, 19 H, aromatic H), 4.74, 4.47 (2 ABq, 4 H, CH₂Ph), 3.83 (ABq, 2 H, CH₂Cl), 3.77 (s, 3 H, COOCH₃), 3.72 (s, 3 H, OCH₃), 1.15 (s, 9 H, (CH₃)₃C); ISMS: m/z 1083, $[M + NH_4]^+$ for ³⁵Cl. Anal. Calcd for C₅₀H₅₃Cl₄NO₁₆: C, 56.35; H, 5.01; N, 1.32. Found: C, 56.49; H, 5.09; N, 1.42.

4-Methoxyphenyl O-(methyl 2-O-benzoyl-3-O-benzyl- α - L - *idopyranosyluronate*) - (1 \rightarrow 3) - 4 - O - *acetyl* - 6 - Obenzyl-2-deoxy-2- $trichloroacetamido-\beta$ -D-galactopyranoside (18).—Compound 15 (6.12 g, 6.1 mmol) was submitted to acid hydrolysis, TEMPO oxidation, and methyl esterification as described for the preparation of 16 to give 18 as a white foam (3.80 g, 66% from 15); $[\alpha]_{D} - 7^{\circ} (c \ 1, \text{ CHCl}_{3}); ^{1}\text{H NMR} (250 \text{ MHz}, \text{ CDCl}_{3}):$ carbohydrate ring protons (see Table 3); δ 8.0–6.80 (m, 19 H aromatic H), 4.71, 4.46 (2 ABq, 4 H, CH₂Ph), 3.79 (s, 3 H, COOCH₃), 3.68 (s, 3 H, OCH₃), 2.89 (d, 1 H, J 10.0 Hz, HO-4^{II}), 1.82 (s, 3 H, Ac); ISMS: m/z³⁵Cl. Anal. 969, $[M + Na]^+$ for Calcd for C₄₅H₄₆Cl₃NO₁₅: C, 57.06; H, 4.89; N, 1.48. Found: C, 56.94; H, 4.94; N, 1.56.

4-Methoxyphenyl O-(methyl 2-O-benzoyl-3-O-benzyl-4-O-chloroacetyl- α -L-idopyranosyluronate)- $(1 \rightarrow 3)$ -4-O-acetyl-6-O-benzyl-2-deoxy-2-trichloroacetamido- β -Dgalactopyranoside (19).—Compound 18 (3.80 g, 4 mmol) was treated as described for the preparation of 17 to give 19 as a white foam (3.80 g, 91%); [α]_D + 6° (c 1, CHCl₃); ¹H NMR (250 MHz, CDCl₃): carbohydrate ring protons (see Table 3); δ 8.0–6.80 (m, 19 H aromatic H), 4.77, 4.49 (2 ABq, 4 H, CH₂Ph), 3.87 (ABq, 2 H, CH₂Cl), 3.80 (s, 3 H, COOCH₃), 3.74 (s, 3 H, OCH₃), 1.82 (s, 3 H, Ac); ISMS: m/z 1039, [M + NH₄]⁺ for ³⁵Cl. Anal. Calcd for C₄₇H₄₇Cl₄NO₁₆: C, 55.14; H, 4.63; N, 1.37. Found: C, 55.01; H, 4.74; N, 1.42.

(Methyl 2-O-benzoyl-3-O-benzyl-4-O-chloroacetyl- α -L-idopyranosyluronate)- $(1 \rightarrow 3$)-6-O-benzyl-2-deoxy-4-O-pivaloyl-2-trichloroacetamido-1-O-trichloroacetimidoyl- α -D-galactopyranose (20).—A mixture of 17 (2.10 g, 2 mmol) and ceric ammonium nitrate (8.30 g, 15 mmol) in 1:1.5:1 toluene–MeCN–water (52.5 mL) was stirred vigorously for 15 min at rt, then was diluted with EtOAc (100 mL), washed with water, satd aq NaHCO₃ and water, dried (MgSO₄) and concentrated. The residue was eluted from a column (100 g) of silica gel with 6:1 petroleum ether–EtOAc to give the corresponding free hemiacetal (1.41 g).

A mixture of the above isolated hemiacetal, CCl₃CN (1.3 mL, 13 mmol) and DBU (50 µL, 0.33 mmol) in anhyd CH₂Cl₂ (30 mL) was stirred for 30 min at 0 °C, then was concentrated. The residue was eluted from a column (100 g) of silica gel with 5:2 petroleum ether-EtOAc containing 0.2% of Et₃N to give 20 as a white foam (1.22 g, 55% from 17); $[\alpha]_D + 47^\circ$ (*c* 1, CHCl₃); ¹H NMR (500 MHz, CDCl₃): carbohydrate ring protons (see Table 3); δ 8.80 (s, 1 H, C=NH), 8.0–7.20 (m, 15 H, Ph), 4.74, 4.45 (2 ABq, 4 H, CH₂Ph), 3.84 (ABq, 2 H, CH₂Cl), 3.80 (s, 3 H, COOCH₃), 1.15 (s, 9 H, (CH₃)₃C); ¹³C NMR (CDCl₃): selected data; δ 101.85 $(C-1^{II})$, 95.38 $(C-1^{I})$, 92.31, 90.79 (CCl_3) , 77.59 $(C-3^{I})$, 73.54, 72.48 (CH₂Ph), 71.76 (C-5^I), 71.37 (C-3^{II}), 69.54 $(C-4^{II}), 68.61 (C-4^{I}), 67.99 (C-6^{I}), 66.82 (C-2^{II}), 66.46$ (C-5^{II}), 52.75 (COOCH₃), 50.63 (C-2^I), 40.38 (CH₂Cl), 39.18 ((CH₃)₃C), 27.06 ((CH₃)₃C); ISMS: m/z 942, $[M - OC(NH)CCl_3]^+$ for ³⁵Cl. Anal. Calcd for C₄₅H₄₇Cl₇N₂O₁₅: C, 48.95; H, 4.29; N, 2.53. Found: C, 48.75; H, 4.12; N, 2.39.

(Methyl 2-O-benzoyl-3-O-benzyl-4-O-chloroacetyl- α -L-idopyranosyluronate)- $(1 \rightarrow 3)$ -4-O-acetyl-6-O-benzyl-2-deoxy-2-trichloroacetamido-1-O-trichloroacetimidoylα-D-galactopyranose (21).—Compound 19 (3.80 g, 3.7 mmol) was treated as described for the preparation of 20 to give 21 as a white foam (2.29 g, 58% from 19); $[\alpha]_{D}$ + 51° (*c* 1, CHCl₃); ¹H NMR (500 MHz, CDCl₃): carbohydrate ring protons (see Table 3); δ 8.83 (s, 1 H, C=NH), 8.0-7.20 (m, 15 H, Ph), 4.76, 4.44 (2 ABq, 4 H, CH₂Ph), 3.80 (ABq, 2 H, CH₂Cl), 3.78 (s, 3 H, COOCH₃), 1.65 (s, 3 H, Ac); ¹³C NMR (CDCl₃): selected data; δ 101.08 (C-1^{II}), 95.20 (C-1^I), 92.24, 90.69 (CCl₃), 75.57 (C-3^I), 73.57, 72.64 (CH₂Ph), 71.41 (C-3^{II}), 71.19 (C-5^I), 69.39 (C-4^{II}), 68.54 (C-4^I), 67.75 (C-6^I), 66.40 (C-5^{II}), 66.28 (C-2^{II}), 52.79 (COOCH₃), 50.87 $(C-2^{I})$, 40.20 (CH₂Cl), 19.99 (COCH₃); ISMS: m/z 900, $[M - OC(NH)CCl_3]^+$ for ³⁵Cl. Anal. Calcd for C₄₂H₄₁Cl₇NO₁₅: C, 47.50; H, 3.89; N, 2.64. Found: C, 47.25; H, 3.93; N, 2.82.

Methyl O-(*methyl* 2-O-benzoyl-3-O-benzyl-α-Lidopyranosyluronate)- $(1 \rightarrow 3)$ -6-O-benzyl-2-deoxy-4-Opivaloyl - 2 - trichloroacetamido - β - D - galactopyranoside (22).—A mixture of imidate 20 (1.10 g, 0.98 mmol), anhyd MeOH (0.2 mL, 4.9 mmol) and 3 A powdered molecular sieves (1 g) in anhyd CH₂Cl₂ (20 mL) was stirred for 1 h at rt under dry Ar. A solution of Me₃SiOTf in toluene (1 M, 0.15 mL) was added, and the mixture was stirred for 30 min. Triethylamine (0.1 mL) was added, and the mixture was filtered and concentrated. The residue was eluted from a column (75 g) of silica gel with 2:1 petroleum ether-EtOAc containing 0.2% of Et₃N to give the corresponding methyl glycoside (772 mg, 81%).

A mixture of the methyl glycoside and thiourea (0.25 g, 3.2 mmol) in pyridine (3.5 mL) and abs EtOH (7 mL) was stirred for 30 min at 80 °C, then was cooled and concentrated. A solution of the residue in CH₂Cl₂ (30 mL) was washed with water, satd aq NaHCO₃ and water, dried $(MgSO_4)$ and concentrated. The residue was eluted from a column (75 g) of silica gel with 1:1 EtOAc-petroleum ether to give 22 as a white foam (677 mg, 77% from **20**); $[\alpha]_{D}$ +11° (*c* 1, CHCl₃); ¹H NMR (250 MHz, CDCl₃): carbohydrate ring protons (see Table 3); δ 8.0–7.20 (m, 15 H, Ph), 4.68, 4.48 (2 ABq, 4 H, CH₂Ph), 3.83 (s, 3 H, COOCH₃), 3.51 (s, 3 H, OCH₃), 2.74 (d, 1 H, J 10.5 Hz, HO-4^{II}), 1.15 (s, 9 H, (CH₃)₃C); ¹³C NMR (CDCl₃): selected data; δ 101.61 (C-1^{II}), 100.39 (C-1^I), 92.34 (CCl₃), 77.45 (C-3^I), 74.38 (C-3^{II}), 73.68, 72.15 (CH₂Ph), 73.26 (C-5^I), 69.10 $(C-4^{I})$, 68.74 $(C-6^{I})$, 68.60 $(C-4^{II})$, 68.43 $(C-5^{II})$, 68.06 (C-2^{II}), 57.25 (OCH₃), 55.68 (C-2^{II}), 52.52 (COOCH₃), 39.13 ((CH₃)₃C), 27.14 ((CH₃)₃C); ISMS: *m*/*z* 915, $[M + NH_4]^+$ for ³⁵Cl. Anal. Calcd for C₄₂H₄₈Cl₃NO₁₄: C, 56.22; H, 5.39; N, 1.57. Found: C, 56.07; H, 5.53; N, 1.60.

Methyl O-(methyl 2-O-benzoyl-3-O-benzyl- α -L-idopyranosyluronate) - $(1 \rightarrow 3)$ - 4 - O - acetyl - 6 - O - benzyl - 2deoxy - 2 - trichloroacetamido - β - D - galactopyranoside (23).—Imidate 21 (1.90 g, 1.76 mmol) was treated as described for the preparation of 22 to give 23 as a white foam (1.11 g, 79% from **21**); $[\alpha]_{\rm D}$ + 12° (c 1, CHCl₃); ¹H NMR (CDCl₃): carbohydrate ring protons (see Table 3); δ 8.0–7.20 (m, 15 H, Ph), 4.71, 4.48 (2 ABq, 4 H, CH₂Ph), 3.82 (s, 3 H, COOCH₃), 3.46 (s, 3 H, OCH₃), 2.75 (d, 1 H, J 11.3 Hz, HO-4^{II}), 1.78 (s, 3 H, Ac); ¹³C NMR (CDCl₃): selected data; δ 100.93 (C-1^{II}), 100.20 (C-1^I), 92.28 (CCl₃), 75.60 (C-3^I), 74.64 (C-3^{II}), 73.70, 72.41 (CH₂Ph), 72.96 (C-5^I), 69.44 (C-4^I), 68.69 (C-6^I), 68.37 (C-5^{II}), 68.11 (C-4^{II}), 67.69 (C-2^{II}), 57.42 (OCH_3) , 56.23 $(C-2^{I})$, 52.54 $(COOCH_3)$, 20.39 $(COCH_3)$; ISMS: m/z 942, $[M + NH_4]^+$ for ³⁵Cl. Anal. Calcd for C₃₉H₄₂Cl₃NO₁₄: C, 54.78; H, 4.95; N, 1.64. Found: C, 54.84; H, 4.98; N, 1.70.

O-(methyl 2-O-benzoyl-3-O-benzyl-4-O-Methyl chloroacetyl - α - L - idopyranosyluronate) - $(1 \rightarrow 3)$ - (6 - O - O) $benzyl-2-deoxy-4-O-pivaloyl-2-trichloroacetamido-\beta-D$ galactopyranosyl)- $(1 \rightarrow 4)$ -(methyl 2-O-benzoyl-3-Obenzyl- α -L-idopyranosid)uronate (25).—A mixture of imidate 20 (1.10 g, 1 mmol), methyl (methyl 2-O-benzoyl-3-*O*-benzyl- α -L-idopyranosid)uronate **24**¹⁰ (609 mg, 1.5 mmol) and 4 Å powdered molecular sieves (1 g) in anhyd CH₂Cl₂ (15 mL) was stirred for 1 h at rt under dry Ar, then cooled to -15 °C. A solution of Me₃SiOTf in toluene (1 M, 0.15 mL) was added, and the mixture was stirred for 30 min at -15 °C. Triethylamine (65 μ L) was added, and the mixture was filtered and concentrated. The residue was eluted from a column (60 g) of silica gel with 3:2 petroleum ether-EtOAc containing 0.1% of Et₃N to give 25 as a white

foam (818 mg, 61%); $[\alpha]_D - 9.5^\circ$ (c 1, CHCl₃); ¹H NMR (500 MHz, CDCl₃): carbohydrate ring protons (see Table 4); δ 8.10–7.20 (m, 25 H, Ph), 4.74, 4.70, 4.37 (3 ABq, 6 H, CH₂Ph), 3.82, 3.75 (2 s, 6 H, COOCH₃), 3.78 (ABq, 2 H, CH₂Cl), 3.46 (s, 3 H, OCH₃), 0.82 (s, 9 H, (CH₃)₃C); ¹³C NMR (CDCl₃): selected data; δ 101.60 (C-1^{III}), 101.33 (C-1^{II}), 100.13 (C-1^I), 92.47 (CCl₃), 78.36 (C-3^{II}), 77.36 (C-3^{III}), 74.70 (C-5^{II}), 73.69, 72.48, 72.34 (CH₂Ph), 73.50 (C-3^I), 73.21 (C-4^I), 71.89 (C-4^{II}), 69.66, 68.79 (C-2^I, C-2^{III}), 68.58 (C-6^{II}), 67.12, 66.34 (C-5^I, C-5^{III}), 67.02 (C-4^{II}), 56.23 (OCH₃), 55.38 (C-2^{II}), 52.76, 52.58 (COOCH₃), 40.41 (CH₂Cl), 38.81 ((CH₃)₃C), 26.88 ((CH₃)₃C); ISMS: m/z1376, $[M + NH_4]^+$ for ³⁵Cl. Anal. Calcd for C₆₅H₆₉Cl₄NO₂₂: C, 57.48; H, 5.12; N, 1.04. Found: C, 57.35; H, 5.21; N, 1.08.

Methyl O-[methyl 2-O-benzoyl-3-O-benzyl-4-O-(4methoxybenzyl)- α -L-idopyranosyluronate]- $(1 \rightarrow 3)$ -(6-Obenzyl-2-deoxy-4-O-pivaloyl-2-trichloroacetamido-β-Dgalactopyranosyl)- $(1 \rightarrow 4)$ -(methyl 2-O-benzoyl-3-O-benzyl-α-L-idopyranosid)uronate (26).—Compound 25 (950 mg, 0.7 mmol) was O-dechloroacetylated as described for the preparation of 22. A solution of the resulting alcohol and 4 Å powdered molecular sieves (0.5 g) in anhyd CH₂Cl₂ (7 mL) was stirred for 1 h at rt under dry Ar. Solutions of Me₃SiOTf (1 M in toluene, 115 μ L) and 4-methoxybenzyl trichloroacetimidate (1 M in toluene, 2 mL) were successively added dropwise, and the mixture was stirred for 1 h at rt, then was neutralized with Et₃N (33 μ L), filtered and concentrated. The residue was eluted from a column (40 g) of silica gel with 1:1 EtOAc-petroleum ether containing 0.2% of Et₃N to provide **26** as a white foam (667 mg, 68% from **25**); $[\alpha]_D - 25^\circ$ (*c* 1, CHCl₃); ¹H NMR (500 MHz, CDCl₃): carbohydrate ring protons (see Table 4); δ 8.10-7.20 (m, 29 H, aromatic H), 4.67, 4.64, 4.38, 4.24 (4 ABq, 8 H, CH₂Ph), 3.81 (s, 3 H, OCH₃), 3.75, 3.71 (2 s, 6 H, COOCH₃), 3.45 (s, 3 H, OCH₃), 0.84 (s, 9 H, (CH₃)₃C); ISMS: m/z 1419, $[M + NH_4]^+$, 1370, [M -OCH₃]⁺ for ³⁵Cl. Anal. Calcd for C₇₁H₇₆Cl₃NO₂₂: C, 60.83; H, 5.29; N, 1.00. Found: C, 60.63; H, 5.39; N, 1.08.

Methyl O-[methyl 2-O-benzoyl-3-O-benzyl-4-O-(4methoxybenzyl) - α - L - idopyranosyluronate] - (1 \rightarrow 3) - (2acetamido - 6-O-benzyl-2-deoxy-4-O-pivaloyl- β -D-galactopyranosyl)-(1 \rightarrow 4)-(methyl 2-O-benzoyl-3-O-benzyl- α -L-idopyranosid)uronate (27).—A mixture of 26 (0.79 g, 0.6 mmol), Bu₃SnH (0.91 mL, 3.4 mmol), and AIBN (100 mg) in dry benzene (12 mL) was stirred for 30 min at rt under a stream of dry Ar, then was heated for 2 h at 80 °C, cooled and concentrated. The residue was stirred with petroleum ether (3 \times 20 mL), and the crystalline residue was filtered off and washed with petroleum ether to give 27 (676 mg, 92%); mp 172– 173 °C (from EtOAc-petroleum ether); [α]_D – 19° (*c* 1, CHCl₃); ¹H NMR (500 MHz, CDCl₃): carbohydrate ring protons (see Table 4); δ 8.10–7.20 (m, 29 H, aromatic H), 4.78, 4.72, 4.64, 4.12 (4 ABq, 8 H, CH₂Ph), 3.79 (s, 3 H, OCH₃), 3.78, 3.73 (2 s, 6 H, COOCH₃), 3.45 (s, 3 H, OCH₃), 1.82 (s, 3 H, NAc), 0.84 (s, 9 H, (CH₃)₃C); ISMS: m/z 1316, $[M + NH_4]^+$, 1299, $[M + H]^+$. Anal. Calcd for C₇₁H₇₉NO₂₂: C, 65.68; H, 6.13; N, 1.08. Found: C, 65.38; H, 6.10; N, 1.22.

 $[3-O-Benzyl-4-O-(4-methoxybenzyl)-\alpha-L-idopyran$ osyluronic acid]- $(1 \rightarrow 3)$ -(2-acetamido-6-O-benzyl-2-deoxy-4-O-pivaloyl- β -D-galactopyranosyl)- $(1 \rightarrow 4)$ -methyl 3-O-benzyl-α-L-idopyranosiduronic acid (28).—A solution of 27 (658 mg, 0.5 mmol) in THF (15 mL) was treated at 0 °C with 30% H₂O₂ (2.6 mL) and LiOH (1 M, 5.2 mL), and the mixture was stirred for 1 h at 0 °C and for 15 h at rt, then was cooled to 0 °C. Methanol (5 mL) and NaOH (4 M, 1.2 mL) were added, and the mixture was stirred for 5 h at rt, then was diluted with MeOH (15 mL) and treated with Amberlite IR-120 [H⁺] resin to pH 3.5 (pH meter control), filtered and concentrated. The residue was eluted from a column (40 g) of silica gel with $12:1 \rightarrow 9:1 \rightarrow 4:1$ CH₂Cl₂-MeOH to give **28** as a white foam (412 mg, 76%); $[\alpha]_{\rm D} - 35^{\circ}$ (*c* 1, CHCl₃); ¹H NMR (500 MHz, CD₃OD): carbohydrate ring protons (see Table 4); δ 7.40–6.90 (m, 19 H, aromatic H), 4.63-4.45 (m, 8 H, CH₂Ph), 3.80, 3.45 (2 s 6 H, OCH₃), 2.08 (s, 3 H, NAc), 1.10 (s, 9 H, $(CH_3)_3C$; ISMS: m/z 1080, $[M + NH_4]^+$. Anal. Calcd for C₅₅H₆₇NO₂₀: C, 62.19; H, 6.36; N, 1.32. Found: C, 61.91; H, 6.52; N, 1.18.

 $[3-O-Benzyl-4-O-(4-methoxybenzyl)-\alpha-L-idopyran$ osyluronic acid]- $(1 \rightarrow 3)$ -(2-acetamido-6-O-benzyl-2-de $oxy-\beta$ -D-galactopyranosyl)- $(1 \rightarrow 4)$ -methyl 3-O-benzyl- α -L-idopyranosiduronic acid (29).—Compound 27 (389 mg, 0.3 mmol) was treated as described for the preparation of 28, but the mixture was stirred for 96 h at rt with 4 M NaOH. After deionization, the residue was eluted from a column (20 g) of silica gel with $10:2:1 \rightarrow$ 7:2:1 EtOAc-MeOH-water to give 29 as a white foam $(192 \text{ mg}, 66\%); [\alpha]_{D} - 62^{\circ} (c 1, \text{MeOH}); {}^{1}\text{H NMR} (500)$ MHz, CD₃OD): carbohydrate ring protons (see Table 4); δ 7.40–6.80 (m, 19 H, aromatic H), 4.75–4.41 (m, 8 H, CH₂Ph), 3.75, 3.38 (2 s, 6 H, OCH₃), 2.02 (s, 3 H, NAc); ISMS: m/z 996, $[M + NH_4]^+$, 979, $[M + H]^+$. Anal. Calcd for C₅₀H₅₉NO₁₉: C, 61.40; H, 6.08; N, 1.43. Found: C, 61.12; H, 6.32; N, 1.24.

Sodium O-[sodium 3-O-benzyl-4-O-(4-methoxybenzyl)-2-O-sodium sulfonato- α -L-idopyranosyluronate]- $(1 \rightarrow 3)$ -(2-acetamido-6-O-benzyl-2-deoxy-4-O-pivaloyl- β -D-galactopyranosyl)-(1 \rightarrow 4)-(methyl 3-O-benzyl-2-O-sodium sulfonato- α -L-idopyranosid)uronate (30).— A mixture of 28 (185 mg, 0.17 mmol) and sulfur trioxide-trimethylamine complex (526 mg, 3.8 mmol) in anhyd DMF (5 mL) was stirred for 72 h at 50 °C, then was cooled. Methanol (4 mL) was added, and the mixture was concentrated. The residue was eluted from a column (2 × 50 cm) of Sephadex LH-20 with 1:1 CH₂Cl₂–MeOH, then from a column (20 g) of silica gel with 6:2:1 EtOAc–MeOH–water, and finally from a column (1 × 20 cm) of Sephadex SP C25 [Na⁺] with 5:5:1 CH₂Cl₂–MeOH–water to afford **30** as a white powder (144 mg, 63%); $[\alpha]_D$ – 38° (*c* 1, MeOH); ¹H NMR (500 MHz, CD₃OD): carbohydrate ring protons (see Table 4); δ 7.20–6.80 (m, 19 H, aromatic H), 4.85–4.45 (m, 8 H, CH₂Ph), 3.83, 3.56 (2 s, 6 H, OCH₃), 2.16 (s, 3 H, NAc), 1.23 (s, 9 H, (CH₃)₃C). Anal. Calcd for C₅₅H₆₃NNa₄O₂₆S₂: C, 50.42; H, 4.85; N, 1.07. Found: C, 50.17; H, 5.05; N, 1.11.

Sodium O-[sodium 3-O-benzyl-4-O-(4-methoxybenzvl)-2-O-sodium sulfonato - α -L-idopyranosyluronate]- $(1 \rightarrow 3)$ -(2-acetamido-6-O-benzyl-2-deoxy-4-O-sodium 3-0sulfonato- β -D-galactopyranosyl)- $(1 \rightarrow 4)$ -(methyl) benzyl-2-O-sodium sulfonato- α -L-idopyranosid)uronate (31).—A mixture of 29 and sulfur trioxide-trimethylamine complex (0.68 g, 4.9 mmol) in anhyd DMF (6 mL) was treated as described for the preparation of 30 to give **31** as a white foam (150 mg, 70%); $[\alpha]_{\rm D} - 28^{\circ}$ (c 1, MeOH); ¹H NMR (500 MHz, CD₃OD): carbohydrate ring protons (see Table 4); δ 7.50–6.90 (m, 19 H, aromatic H), 4.78–4.30 (m, 8 H, CH₂Ph), 3.75, 3.37 (2 s, 6 H, OCH₃), 2.07 (s, 3 H, NAc). Anal. Calcd for C₅₀H₅₄NNa₅O₂₈S₃: C, 45.22; H, 4.10; N, 1.05. Found: C, 44.96; H, 4.25; N, 1.01.

Sodium O-[sodium 3-O-benzyl-4-O-(4-methoxybensulfonato - α -L-idopyranosyluronate]zyl)-2-O-sodium $(1 \rightarrow 3)$ -(2-acetamido-6-O-benzyl-2-deoxy- β -D-galactopyranosyl)- $(1 \rightarrow 4)$ -(methyl 3-O-benzyl-2-O-sodium sulfonato- α -L-idopyranosid)uronate (32).—A mixture of 30 (144 mg, 0.11 mmol) and NaOH (4 M, 5 mL) in MeOH (8 mL) was stirred for 96 h at rt, then was treated with Amberlite IR-120 [H⁺] resin to pH 7.0 (pH meter control), filtered and concentrated. The residue was eluted from a column (10 g) of silica gel with 6:2:1 EtOAc-MeOH-water to give 32 as a white foam (92 mg, 72%); $[\alpha]_{D} - 45^{\circ}$ (c 1, MeOH); ¹H NMR (500 MHz, CD₃OD): carbohydrate ring protons (see Table 4); δ 7.50–6.80 (m, 19 H, aromatic H), 4.85–4.30 (m, 8 H, CH₂Ph), 3.76, 3.34 (2 s, 6 H, OCH₃), 2.15 (s, 3 H, NAc). Anal. Calcd for C₅₀H₅₅NNa₄O₂₅S₂: C, 48.98; H, 4.52; N, 1.14. Found: C, 48.61; H, 4.75; N, 1.18.

Sodium O-[sodium 2-O-sodium sulfonato- α -L-idopyranosyluronate] - (1 \rightarrow 3)- (2- acetamido - 2- deoxy - 4- Osodium sulfonato- β -D-galactopyranosyl)-(1 \rightarrow 4)-(methyl 2-O-sodium sulfonato- α -L-idopyranosid)uronate (1).—A solution of **31** (150 mg, 0.11 mmol) in 2:1 MeOH-water (6 mL) was hydrogenated in the presence of 10% Pd-C (100 mg) for 96 h at rt. The mixture was filtered and concentrated, then was eluted from a column (1.5 \times 30 cm) of Sephadex LH-20 with water and freeze-dried to afford amorphous hygroscopic **1** (98 mg, 93%); [α]_D - 21° (c 1, water); ¹H NMR (500 MHz, D₂O, internal water, δ _H 4.754): carbohydrate ring protons (see Table 4); δ 3.36 (s, 3 H, OCH₃), 2.02 (s, 3 H, NAc); ¹³C NMR (D₂O, internal acetone, $\delta_{\rm C}$ 30.45): δ 176.46, 175.80, 175.15 (C=O), 103.13 (C-1^{II}), 100.99 (C-1^{III}), 100.32 (C-1^I), 79.03 (C-4^I), 76.97 (C-3^{II}), 76.54 (C-4^{II}), 76.15 (C-5^{II}), 75.21, 74.30 (C-2^I, C-2^{III}), 73.24 (C-4^I), 69.18, 69.08, 68.55, 67.59 (C-5^I, C-5^{III}, C-3^{II}, C-3^{II}), 61.72 (C-6^{II}), 55.92 (OCH₃), 52.55 (C-2^{II}), 23.52 (COCH₃). Anal. Calcd for C₂₁H₂₈NNa₅O₂₇S₃·H₂O: C, 26.39; H, 3.16; N, 1.46. Found: C, 26.15; H, 3.27; N, 1.32.

Sodium O-[sodium 2-O-sodium sulfonato- α -L-idopyranosyluronate]- $(1 \rightarrow 3)$ -(2-acetamido-2-deoxy- β -D-galactopyranosyl)- $(1 \rightarrow 4)$ -(methyl 2-O-sodium sulfonato- α -L-idopyranosid)uronate (2).—Compound 32 (87 mg, 70 umol) was treated as described for the preparation of 1 to give amorphous hygroscopic 2 (57 mg, 96%); $[\alpha]_{\rm D}$ -9° (c 1, water); ¹H NMR (500 MHz, D₂O, internal water, $\delta_{\rm H}$ 4.754): carbohydrate ring protons (see Table 4); δ 3.30 (s, 3 H, OCH₃), 2.0 (s, 3 H, NAc); ¹³C NMR (D₂O, internal acetone, $\delta_{\rm C}$ 30.45): δ 176.69, 175.92, 175.25 (C=O), 103.64 (C-1^{II}), 101.75 (C-1^{III}), 100.41 (C-1^I), 80.59 (C-4^I), 79.01 (C-3^{II}), 75.77 (C-5^{II}), 74.36, 74.22 (C-2^I, C-2^{III}), 69.31, 69.22, 68.73, 68.57, 68.46, 67.65 (C-4^{II}, C-4^I, C-5^I, C-5^{III}, C-3^I, C-3^{III}), 61.88 (C-6^{II}), 55.96 (OCH₃), 51.99 (C-2^{II}), 23.43 (COCH₃). Anal. Calcd for C₂₁H₂₉NNa₄O₂₄S₂·H₂O: C, 29.55; H, 3.66; N, 1.64. Found: C, 29.27; H, 3.75; N, 1.51.

Methyl O-(4-O-acetyl-3,6-di-O-benzyl-2-deoxy-2-trichloroacetamido - β - D - galactopyranosyl) - $(1 \rightarrow 4)$ - (methyl $2 - O - benzoyl - 3 - O - benzyl - \alpha - L - idopyranosyluronate)$ - $(1 \rightarrow 3)$ -6-O-benzyl-2-deoxy-4-O-pivaloyl-2-trichloroacetamido- β -D-galactopyranoside (34).—A mixture of alcohol 22 (677 mg 0.75 mmol) and 4-O-acetyl-3,6-di-Obenzyl-2-deoxy-2-trichloroacetamido-1-O-trichloroacetimidoyl- α -D-galactopyranose **33**¹⁰ (756 mg, 1.12 mmol) was treated as described for the preparation of 24. The residue was eluted from a column (60 g) of silica gel with 2:1 petroleum ether-EtOAc containing 0.2% of Et₃N to give **34** as a white foam (855 mg, 80%); $[\alpha]_D$ $+2^{\circ}$ (c 1, CHCl₃); ¹H NMR (500 MHz, CDCl₃): carbohydrate ring protons (see Table 5); δ 8.0–7.20 (m, 25 H, Ph), 4.66, 4.63, 4.47, 4.35 (4 ABq, 8 H, CH₂Ph), 3.76 (s, 3 H, COOCH₃), 3.52 (s, 3 H, OCH₃), 1.82 (s, 3 H, Ac), 1.15 (s, 9 H, (CH₃)₃C); ¹³C NMR (CDCl₃): selected data; δ 101.74 (C-1^{II}), 101.30 (C-1^{III}), 100.34 (C-1¹), 92.53, 92.30 (CCl₃), 76.73 (C-3¹), 75.17 (C-3¹¹), 74.34 (C-3^{III}), 73.69, 73.60, 72.25, 71.65 (CH₂Ph), 73.26 $(C-5^{I})$, 73.08 $(C-4^{I})$ 71.90, 79.17, 68.66, 67.84, 67.19, 67.15, 65.12 (C-4^I, C-4^{III}, C-5^{III}, C-6^I, C-6^{III}, C-2^{II}, C-5^{II}), 57.32 (OCH₃), 56.01, 55.44 (C-2^I, C-2^{III}), 52.64 (COOCH₃), 39.11 ((CH₃)₃C), 27.17 ((CH₃)₃C), 20.44 (COCH₃); ISMS: m/z 1444, $[M + NH_4]^+$ for ³⁵Cl. Anal. Calcd for C₆₆H₇₂Cl₆N₂O₂₀: C, 55.59; H, 5.09; N, 1.97. Found: C, 55.48; H, 5.10; N, 1.92.

Methyl O-(4-O-acetyl-3,6-di-O-benzyl-2-deoxy-2-trichloroacetamido- β -D-galactopyranosyl)-(1 \rightarrow 4)-(methyl 2-O-benzoyl-3-O-benzyl- α -L-idopyranosyluronate)- (1 → 3)-4-O-acetyl-6-O-benzyl-2-deoxy-2-trichloroacetamido-β-D-galactopyranoside (**35**).—A mixture of alcohol **23** (747 mg, 0.87 mmol) and imidate **33** (877 mg, 1.3 mmol) was treated as described for the preparation of **24**. The residue was eluted from a column (80 g) of silica gel with 3:2 petroleum ether–EtOAc containing 0.2% of Et₃N to give **35** as a white foam (910 mg, 75%); [α]_D + 5° (*c* 1, CHCl₃); ¹H NMR (500 MHz, CDCl₃): carbohydrate ring protons (see Table 5); δ 8.05–7.20 (m, 25 H, Ph), 4.66, 4.55, 4.48, 4.35 (4 ABq, 8 H, CH₂Ph), 3.73 (s, 3 H, COOCH₃), 3.50 (s, 3 H, OCH₃), 1.72, 1.65 (2 s, 6 H, Ac); ISMS: *m*/*z* 1402, [M + NH₄]⁺ for ³⁵Cl. Anal. Calcd for C₆₃H₆₆Cl₆N₂O₂₀: C, 54.67; H, 4.81; N, 2.02. Found: C, 54.51; H, 4.87; N, 2.04.

Methyl O-(2-acetamido-4-O-acetyl-3,6-di-O-benzyl-2-deoxy- β -D-galactopyranosyl)-(1 \rightarrow 4)-(methyl 2-Obenzoyl-3-O-benzyl- α -L-idopyranosyluronate)- $(1 \rightarrow 3)$ -2acetamido-6-O-benzyl-2-deoxy-4-O-pivaloyl- β -D-galactopyranoside (36).—A mixture of 34 (885 mg, 0.62 mmol) and Bu₃SnH (2 mL, 7.4 mmol) was treated as described for the preparation of 27. The residue was eluted from a column (25 g) of silica gel with 7:2 CH₂Cl₂-EtOAc to give 36 as a white foam (672 mg, 84%); $[\alpha]_{D}$ + 14° (*c* 1, CHCl₃); ¹H NMR (500 MHz, CDCl₃): carbohydrate ring protons (see Table 5); δ 8.0-7.20 (m, 25 H, Ph), 4.62, 4.59, 4.47, 4.37 (4 ABq, 8 H, CH₂Ph), 3.85 (s, 3 H, COOCH₃), 3.49 (s, 3 H, OCH₃), 1.95, 1.92, 1.75 (3 s, 9 H, Ac), 1.14 (s, 9 H, (CH₃)₃C); ISMS: m/z 1237, $[M + NH_4]^+$, 1188, [M -OCH₃]⁺. Anal. Calcd for C₆₆H₇₈N₂O₂₀: C, 65.00; H, 6.44; N, 2.30. Found: C, 64.81; H, 6.41; N, 2.29.

Methyl O-(2-acetamido-4-O-acetyl-3,6-di-O-benzyl-2-deoxy- β -D-galactopyranosyl)- $(1 \rightarrow 4)$ -(methyl) 2-0benzoyl-3-O-benzyl- α -L-idopyranosyluronate)- $(1 \rightarrow 3)$ -2acetamido-4-O-acetyl-6-O-benzyl-2-deoxy- β -D-galactopyranoside (37).—Compound 35 was treated as described for the preparation of 36. The residue was eluted from a column (40 g) of silica gel with 10:1 CH₂Cl₂-MeOH to give 37 as a white foam (483 mg, 88%); $[\alpha]_{D}$ + 18° (c 1, CHCl₃); ¹H NMR (500 MHz, CDCl₃): carbohydrate ring protons (see Table 5); δ 8.05-7.20 (m, 25 H, Ph), 4.70-4.35 (m, 8 H, CH₂Ph), 3.74 (s, 3 H, COOCH₃), 3.52 (s, 3 H, OCH₃), 2.05, 1.98, 1.82, 1.71 (4 s, 12 H, Ac); ISMS: m/z 1200, $[M + Na]^+$, 1146, $[M - OCH_3]^+$. Anal. Calcd for $C_{63}H_{72}N_2O_{20}$: C, 64.27; H, 6.16; N, 2.38. Found: C, 64.18; H, 6.14; N, 2.41.

Methyl O-(2-acetamido-3,6-di-O-benzyl-2-deoxy- β -D-galactopyranosyl)-(1 \rightarrow 4)-(3-O-benzyl- α -L-idopyranosyluronic acid)-(1 \rightarrow 3)-2-acetamido-6-O-benzyl-2-deoxy-4-O-pivaloyl- β -D-galactopyranoside (38).—Compound 36 (632 mg, 0.52 mmol) was treated as described for the preparation of 28. The residue was eluted from a column (40 g) of silica gel with 10:1 \rightarrow 6:1 CH₂Cl₂-MeOH to give 38 as a white foam (513 mg, 95%); [α]_D – 5° (c 1, MeOH); ¹H NMR (500 MHz, CD₃OD):

carbohydrate ring protons (see Table 5); δ 7.60–7.20 (m, 20 H, Ph), 4.85–4.40 (m, 8 H, CH₂Ph), 3.49 (s, 3 H, OCH₃), 2.05, 1.97 (2 s, 6 H, NAc), 1.14 (s, 9 H, (CH₃)₃C); ISMS: *m*/*z* 1082, [M + Na]⁺, 1077, [M + NH₄]⁺, 1060, [M + H]⁺. Anal. Calcd for C₅₆H₇₀N₂O₁₈: C, 63.50; H, 6.66; N, 2.64. Found: C, 63.32; H, 6.71; N, 2.51.

Methyl O-(2-acetamido-3,6-di-O-benzyl-2-deoxy- β -D-galactopyranosyl)- $(1 \rightarrow 4)$ -(3-O-benzyl- α -L-idopyranosyluronic acid)- $(1 \rightarrow 3)$ -2-acetamido-6-O-benzyl-2-deoxy- β -D-galactopyranoside (39).—(a) Compound 37 (470 mg, 0.4 mmol) was treated as described for the preparation of 28. The residue was eluted from a column (40 g) of silica gel with $10:1 \rightarrow 6:1$ CH₂Cl₂-MeOH to give **39** as a white foam (373 mg, 95%); $[\alpha]_{D}$ -27° (c 1, MeOH); ¹H NMR (500 MHz, CD₃OD): carbohydrate ring protons (see Table 5); δ 7.50–7.10 (m, 20 H, Ph), 4.76–4.50 (m, 8 H, CH₂Ph), 3.44 (s, 3 H, OCH₃), 2.12, 1.96 (2 s, 6 H, NAc); ¹³C NMR (CD₃OD): selected data; δ 176.95, 176.55, 174.47 (C=O), 106.29 (C-1^{III}), 104.90 (C-1^I), 104.09 (C-1^{II}), 81.98 (C-3^I), 80.30 (C-3^{III}), 79.47 (C-4^{II}), 77.33 (C-3^{II}), 75.66, 75.37 (C-5^I, C-5^{III}), 75.10, 73.84, 72.89, 71.26 (CH₂Ph), 71.03, 70.27, 68.73, 66.48 (C-2^{II}, C-5^{II}, C-4^I, C-4^{III}), 62.99, 62.97 (C-6^I, C-6^{III}), 57.71 (OCH₃), 53.44, 53.40 (C-2^I, C-2^{III}), 24.69, 24.02 (COCH₃); ISMS: m/z 993, $[M + NH_4]^+$, 944, $[M - OCH_3]^+$. Anal. Calcd for C₅₁H₆₂N₂O₁₇: C, 62.81; H, 6.41; N, 2.87. Found: C, 62.66; H, 6.61; N, 2.77.

(b) A mixture of **38** (467 mg, 0.45 mmol) and NaOH (4 M, 10 mL) in MeOH (10 mL) was stirred for 96 h at rt, then was worked-up as described for the preparation of **28** to give **39** (268 mg, 61%); $[\alpha]_{\rm D} - 27^{\circ}(c \ 1, \text{ MeOH})$; ISMS: m/z 993, $[M + NH_4]^+$.

Methyl O-(2-acetamido-3,6-di-O-benzyl-2-deoxy-4sulfonato- β -D-galactopyranosyl)- $(1 \rightarrow 4)$ -O-sodium (sodium 3-O-benzyl-2-O-sodium sulfonato-α-L-idopyranosyluronate)- $(1 \rightarrow 3$)-2-acetamido-6-O-benzyl-2-deoxy-4-O-sodium sulfonato- β -D-galactopyranoside (40).—A mixture of 39 (389 mg, 0.4 mmol) and sulfur trioxidetrimethylamine complex (2.20 g, 15.8 mmol) in anhyd DMF (8 mL) was treated and purified as described for the preparation of 30 to give 40 as a white powder (340 mg, 65%); $[\alpha]_{\rm D}$ + 2° (c 1, MeOH); ¹H NMR (500 MHz, CD₃OD): carbohydrate ring protons (see Table 5); δ 7.65-7.30 (m, 20 H, Ph), 4.80-4.56 (m, 8 H, CH₂Ph), 3.46 (s, 3 H, OCH₃), 2.18, 2.04 (2 s, 6 H, NAc); ¹³C NMR (CD₃OD): selected data; δ 175.97, 175.64, 175.02 (C=O), 105.76 (C-1^{III}), 104.10 (C-1^I), 102.35 (C-1^{II}), 80.63 (C-3^I), 79.56 (C-3^{III}), 79.37 (C-4^{II}), 77.88 (C-3^{II}), 77.24, 75.48 (C-5^I, C-5^{III}), 75.09, 74.98, 74.02, 73.85 (CH₂Ph), 73.59 (C-4^I), 72.97 (C-2^{II}), 72.58 (C-4^{III}), 71.14 (C-5^{II}), 63.05, 62.85 (C-6^I, C-6^{III}), 57.94 (OCH₂), 53.40, 53.35 (C-2^I, C-2^{III}), 24.61, 24.26 (COCH₃). Anal. Calcd for $C_{51}H_{58}N_2Na_4O_{26}S_3$: C, 47.00; H, 4.48; N, 2.15. Found: C, 46.70; H, 4.59; N, 2.07.

Methyl O-(2-acetamido-2-deoxy-4-O-sodium sulfo*nato*- β -D-galactopyranosyl)- $(1 \rightarrow 4)$ -(sodium 2-O-sodium sulfonato - α - L - idopyranosyluronate) - $(1 \rightarrow 3)$ - 2- acetamido-2-deoxy-4-O-sodium sulfonato- β -D-galactopyranoside (3).—Compound 40 (340 mg, 0.26 mmol) was treated as described for the preparation of 1 and freezedried to give amorphous hygroscopic 3 (215 mg, 88%); $[\alpha]_{\rm D} - 20^{\circ}$ (c 1, water); ¹H NMR (500 MHz, D₂O, internal water, $\delta_{\rm H}$ 4.754): carbohydrate ring protons (see Table 5); δ 3.42 (s, 3 H, OCH₃), 2.15, 2.13 (2 s, 6 H, NAc); ¹³C NMR (D₂O, internal acetone, $\delta_{\rm C}$ 30.45): δ 175.81, 175.78, 174.85 (C=O), 103.95 (C-1^{III}), 102.51 (C-1^I), 101.18 (C-1^{II}), 77.87 (C-3^I), 77.45 (C-3^{III}), 76.54 (C-4^{II}), 76.41 (C-4^{III}), 75.16 (C-4^I), 75.05 (C-2^{II}), 73.39 (C-5^{III}), 70.95 (C-5^I), 68.76 (C-5^{II}), 67.78 (C-3^{II}), 61.71, 61.57 (C-2^I, C-2^{III}), 57.80 (OCH₃), 22.29, 22.05 (COCH₃). Anal. Calcd for $C_{23}H_{34}N_2Na_4O_{26}S_3H_2O$: C, 28.75; H, 3.57; N, 2.91. Found: C, 28.47; H, 3.71; N, 2.52.

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