

# A Journal of the Gesellschaft Deutscher Chemiker A Deutscher Chemiker GDCh International Edition www.angewandte.org

# **Accepted Article**

Title: Alkyllithiums Bearing Electrophilic Functional Groups: A Flash Chemistry Approach

Authors: Aiichiro Nagaki, Jun-ichi Yoshida, Hiroki Yamashita, Katsuyuki Hirose, and Yuta Tsuchihashi

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To be cited as: Angew. Chem. Int. Ed. 10.1002/anie.201814088 Angew. Chem. 10.1002/ange.201814088

Link to VoR: http://dx.doi.org/10.1002/anie.201814088 http://dx.doi.org/10.1002/ange.201814088

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Alkyllithiums Bearing Electrophilic Functional Groups: A Flash Chemistry Approach Aiichiro Nagaki,\* Hiroki Yamashita, Katsuyuki Hirose, Yuta Tsuchihashi, and Jun-ichi Yoshida\*

**Abstract:** Flash chemistry based on flow microreactor systems allowed alkyllithiums bearing electrophilic functional groups to be successfully generated and used for subsequent reactions. The series of reactions with high reactivity was achieved by extremely accurate control over residence time in a controlled and selective manner.

Having high reactivity, organolithium compounds have been one of the most commonly used reactants in organic synthesis.<sup>[1]</sup> Especially, alkyllithiums have been used as lithiating reagents and initiators of anionic polymerization extensively due to their superior reactivity.<sup>[2]</sup> However, in general, the synthetic use of alkyllithium is limited to commercially available and stable alkyllithiums such as simple alkyl, benzylic, and allylic lithiums.<sup>[3,4]</sup> In fact, alkyllithiums are not compatible with electrophilic functionality. Therefore, it was believed impossible to prepare alkyllithiums bearing such functional groups in conventional batch chemistry. Also, even in flow microreactor chemistry<sup>[7,8,9]</sup> alkyllithiums bearing electrophilic functionalities still have remained extremely challenging, although aryllithiums bearing electrophilic functionalities have been enjoying synthetic applications.<sup>[6]</sup> In fact, alkyllithiums are more reactive than aryllithiums and react with electrophilic functional groups much faster. In this paper, a novel approach for the generation and application with various electrophiles, of alkyllithiums bearing electrophilic functional groups will be presented.

We first examined the generation of alkyllithiums bearing an epoxy group. The epoxy group serves as versatile building blocks in organic synthesis.<sup>[10]</sup> However, such alkyllithiums would decompose very quickly via intra- or intermolecular nucleophilic attack on the epoxy ring. In order to suppress the decomposition and identify the optimal reaction condition, a number of flow microreactor sytems with different residence times in **R1** and reaction temperatures were examined(Figure 1). A residence time was varied by modifying the distance in **R1** while the flow rate remained unchanged.

Figure 2 shows the relationship between the residence time and temperature, and the yield. The numbers below the dots indicate the yields from target reactions: the lithiation of 2-(3bromopropyl) oxirane; and trapping reaction with tributylstannyl chloride. The residence time of 6.9 ms and reaction temperature of -60 °C were found to be the optimal condition, resulting in the highest yield of 79%. The yield was inversely proportional to the residence time in **R1**: the longer the residence time in R1, the lower the yield. The identical tendency was observed between the yield and the reaction temperature: the higher the temperature, the lower the yield. The alkyllithium intermediate bearing an epoxy

Prof. A. Nagaki, H. Yamashita, K. Hirose, Y. Tsuchihashi Department of Synthetic and Biological Chemistry, Graduate School of Engineering, Kyoto University Nishikyo-ku, Kyoto, 615-8510 (Japan) Fax: (+81)75-383-2729 E-mail: anagaki@sbchem.kyoto-u.ac.jp

Prof. J. Yoshida National Institute of Technology, Suzuka College Shiroko-cho, Suzuka, Mie, 510-0294 (Japan) Faz: (+81)59-387-0338 E-mail: j-yoshida@jim.suzuka-ct.ac.jp group decomposes almost completely with the residence time of 10 s at 0  $^{\circ}\text{C}.$ 



*Figure 1.* A flow microreactor system for reductive lithiation of 2-(3-bromopropyl)oxirane followed by reaction with tributylstannyl chloride. Micromixers: **M1** and **M2**, microtube reactors: **R1** and **R2**.



**Figure 2.** Temperature (*T*) - residence time ( $t^{R1}$ ) map for the lithiation of 2-(3-bromopropyl)oxirane followed by reaction with tributylstannyl chloride in the flow microreactor system.

Likewise, the flow microreactor system was used for the generation of various primary alkyllithiums bearing an epoxy group with different carbon chain lengths, which were then reacted with various electrophiles such as tributylstannyl chloride, and phenylisocyanate. The results are summarized in Table 1.

Table	1. Generat	tion of p	orimary	alkyllithiums	bearing	an	epoxide
group	followed by	/ reaction	on with o	electrophiles.			



<sup>a</sup> Unless otherwise stated the yields were determined by GC using an internal standard. <sup>b</sup> Isolated yield.

Next, we examined generation of primary alkyllithiums bearing a cyano group, which has higher electrophilicity than an epoxide

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group. It is critical to set the reaction time extremely short by employing high-resolution control of the residence time.<sup>[11]</sup> For this purpose, For this purpose, a built-in type system in which **M1** (inner diameter: 250 µm), **R1** (inner diameter: 250 µm, length: 1.0 cm) and **M2** (inner diameter: 250 µm) was newly constructed to achieve a shorter residence time of  $t^{R1} = 3.4$  ms (Figure 3 (a)). This built-in device was used for highly unstable compounds while a conventional modular device was employed for reactions with more stable reactants, which required longer residence times, like over 6.9 ms (Figure 3 (b)). The short residence time of 3.4 ms enabled the generation and reaction with benzaldehyde, of alkyllithiums bearing a cyano group in a good yield while a reactive cyano group was unaffected (Figure 4, Table 2).



*Figure 3.* Flow microreactor systems. (a) Built-in type system, (b) modular type system.



*Figure 4.* Plots of the yield of 5-hydroxy-5-phenylpentanenitrile against the residence time  $(t^{R_1})$  for lithiation of 4-bromobutanenitrile with LiNp followed by reaction with benzaldehye at -80 °C in the flow microreactor system.

*Table 2.* Generation and reactions of highly unstable functional alkyllithiums bearing an electrophilic functional group.



<sup>a</sup> Unless otherwise stated the yields were determined by GC using an internal standard. <sup>b</sup> Isolated yield.

Moreover, an alkyllithium bearing an alkoxycarbonyl was also generated and then used for further reaction with electrophiles while the alkoxycarbonyl group remained unchanged (Table 2). It is noteworthy that an alkyllithium bearing a carbonyloxy group at the  $\alpha$  position was also generated and reacted with an electrophile with the residence time of 2.0 ms (Table 2, See the Supporting Information for details). It is worth menthioning that these transformations are virtually impossible with conventional macro batch reactors

Secondary and tertiary alkyllithiums are more reactive and unstable than primary alkyllithiums. In fact, commercially available sec-BuLi and tert-BuLi readily react with THF (tetrahydrofuran) that is often used as a solvent in organolithium reactions.<sup>[12]</sup> Therefore, even at a temperature as low as -78 °C, it is not possible to treat such alkyllithiums as a THF stock solution. In addition, tertiary alkyllithiums have high flammability. The flow microreactor method solves abovementioned problems found in secondary and tertiary alkyllithiums. First, lithiation of adamantyl bromide was performed with LiNp, and the product was reacted with electrophiles. Although the set of reactions mostly resulted in the desired products in good vields, it did not work for adamantyl chloride because the reaction is too slow. Therefore, LiDTBB<sup>[13]</sup> was used instead of LiNp for lithiation of adamantyl chloride. LIDTBB proved to be more efficient lithiating reagent, which indicated the use of LiDTBB is guite effective to generate secondary and tertiary alkyllithiums from alkyl chlorides.

High usability of the present method was demonstrated by the last example: successful generation of a secondary alkyllithium bearing two epoxy groups followed by reaction with tributylstannyl chloride with the residence time of 2.8 ms.

Table	3.	Generation	and	reactions	of	secondary	and	tertiary
alkyllitl	niu	ms						



<sup>a</sup> Unless otherwise stated the yields were determined by GC using an internal standard. <sup>b</sup> Isolated yield.

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In conclusion, flash chemistry based on flow microreactor systems allowed alkyllithiums bearing electrophilic functional groups to be successfully generated and used for subsequent reactions. The series of reactions with high reactivity was achieved by extremely accurate control over residence time in a controlled and selective manner. The present findings open a new world of organolithium chemistry.

#### Acknowledgements

This work was partially supported by the Grant-in-Aid for Scientific Research on Innovative Areas 2707 Middle molecular strategy from MEXT (no. 15H05849), Scientific Research (B) (no. 26220804), Scientific Research (S) (no. 26220804), Scientific Research (S) (no. 25220913), Scientific Research (C) (no. 17865428), AMED (no. 18ak0101090h), the Japan Science and Technology Agency's (JST) A-step program (no. 18067420), CREST, and the Ogasawara Foundation for the Promotion of Science & Engineering

**Keywords:** microreactors • alkyllithiums • electrophilic-functional groups

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Aiichiro Nagaki,\* Hiroki Yamashita, Katsuyuki Hirose, Yuta Tsuchihashi, and Jun-ichi Yoshida\*

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