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# Catalyst-Free, Direct, High Regio- and Chemoselective Conversion of Epoxides to Vicinal Haloesters Under Mild, Neutral, and Solvent-Free Conditions

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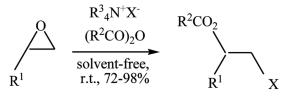
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## CATALYST-FREE, DIRECT, HIGH REGIO- AND CHEMOSELECTIVE CONVERSION OF EPOXIDES TO VICINAL HALOESTERS UNDER MILD, NEUTRAL, AND SOLVENT-FREE CONDITIONS

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#### **GRAPHICAL ABSTRACT**



 $R^{1}$ = PhOCH<sub>2</sub>, CH<sub>2</sub>=CHCH<sub>2</sub>OCH<sub>2</sub>, Ph, ClCH<sub>2</sub>, (CH<sub>3</sub>)<sub>2</sub>CHOCH<sub>2</sub>; or epoxide = cyclohexene oxide  $R^{2}$ = CH<sub>3</sub>, Ph;  $R^{3}$ = n-butyl, n-pentyl, n-hexyl; X= Cl, Br, I

**Abstract** A catalyst-free, high regio- and chemoselective method is described for the mild conversion of wide varieties of epoxides directly to their corresponding vicinal haloesters using quaternary ammonium halides  $R_4N^+X'$  (X equals; Cl, Br, I; R = n-butyl, n-pentyl, n-hexyl) in the presence of an aliphatic or aromatic carboxylic anhydride at room temperature under neutral and solvent-free conditions.

Keywords Carboxylic anhydride; catalyst-free; epoxide; quaternary ammonium halide; vicinal haloester

#### INTRODUCTION

Epoxides are important intermediates in organic synthesis.<sup>[1]</sup> Their facile regioand stereoselective ring-opening reactions with a wide variety of nucleophiles provide a powerful strategy in organic chemistry.<sup>[1–6]</sup> However, in most of the epoxide ring-opening reactions under acidic conditions, the formation of a mixture of regio-isomers and polymerization is observed. One of the useful nucleophilic reactions of epoxides is their conversion into their vicinal halohydrins,<sup>[7]</sup> important and

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versatile synthons in organic synthesis. Many different reagents or catalysts have been introduced in various conditions for this purpose.<sup>[8,9]</sup>

Synthesis of esters has played a most important role in organic synthesis from its infancy.<sup>[10]</sup> This importance stemmed from the utility of esters in diverse fields both in the laboratory and in industry. Ester moieties, irrespective of whether acyclic or cyclic, constitute major backbones, as well as functional groups of chemical significance, in numerous natural products and synthetic compounds. Ester groups also play versatile temporary roles in organic synthesis for protection of carboxylic acids and hydroxy groups. In this connection, the acetylation of alcohols is one of the most widely used process for the protection of hydroxy groups, which is routinely carried out by acid anhydrides or acid chlorides in the presence of tertiary amines,<sup>[11]</sup> protic or Lewis acids,<sup>[12]</sup> or sometimes solid acid catalysts.<sup>[13]</sup> Many different reagents or catalysts have also been introduced in various conditions for the esterification reactions.<sup>[10]</sup>

Although there are several reports concerning the preparation of vicinal halohydrins from epoxides using different reagents or catalysts,<sup>[8,9]</sup> relatively little attention has been paid to the direct conversion of epoxides into vic-haloesters, although the latter are superior intermediates in the synthesis of structurally defined bioconjugates<sup>[14]</sup> of interest in membranology,<sup>[15]</sup> enzymology,<sup>[16]</sup> gene therapy,<sup>[17]</sup> and drug design.<sup>[18]</sup> In addition, these compounds containing two important functional groups (halogen and ester) have multiple modes of reactivity and represent an interesting and important subclass. In contrast to simple haloalkanols, which can be conveniently prepared by cleavage of oxirane derivatives with metal halides under acidic conditions,<sup>[4,19]</sup> preparation of the corresponding halohydrin esters always poses synthetic problems. The existing protocols, involving cleavage of the oxirane unit with acyl chlorides ( $alone^{[20]}$  or in combination with  $CrO_2Cl_2$ ,<sup>[21]</sup>  $CoCl_2$ ,<sup>[22]</sup> a catalytic amount of  $Bu_2SnCl_2/Ph_3P$ ,<sup>[23]</sup> hexaalkylguanidinium chloride,<sup>[24]</sup> LiClO<sub>4</sub> as a catalyst<sup>[25]</sup>) or related haloacylating system (e.g., TiCl<sub>4</sub>/EtOAc/imidazole<sup>[26]</sup>) or with trimethylsilyl halide (TMSX) in the presence of pyridine and a mixture of carboxylic acid-trifluoroacetic anhydride (CA-TFAA) under argon at  $80 \,^{\circ}C^{[27]}$  suffer from certain limitations such as competing side reactions, performance at high temperature and in acidic media, handling of the reagent, incompatibility with oxidation- / Lewis acid-sensitive substrates, and performance in harmful organic solvents such as CHCl<sub>3</sub>, CH<sub>3</sub>CN, or benzene. Another method based on epoxide ring opening is a SnX<sub>2</sub>-promoted fission of 2,3-epoxy alcohol derivatives with TMSX, which after acylation affords O-acetylated vicinal halohydrins in rather erratic yields and mediocre regioselectivity.<sup>[28]</sup>

On the other hand, waste prevention and environmental protection are major requirements in an overcrowded world of increasing demands. Synthetic chemistry continues to develop various techniques for obtaining better products with less environmental impact. One of the more promising approaches is solvent-free organic synthesis.<sup>[29]</sup> These reactions have many advantages such as reduced pollution, low costs, and simplicity in process and handling. These factors are especially important in industry.<sup>[30]</sup>

Thus, on the basis of these descriptions, the development of simple and efficient methods for preparation of vicinal haloesters from epoxides especially in neutral and solvent-free conditions is desirable.

In continuation of our very recent works on the ring opening of epoxides,<sup>[31]</sup> especially such as conversion of epoxides to  $\beta$ -chlorohydrins<sup>[9d]</sup> and also to

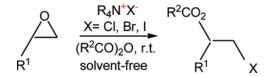
2-thiocyanatoalkyl alkanoates,<sup>[32]</sup> we now report a direct and catalyst-free method for the conversion of epoxides to vicinal haloesters using quaternary ammonium halides  $R_4N^+X^-$  (X = Cl, Br, I; R = n-butyl, n-pentyl, n-hexyl) in the presence of an aliphatic or aromatic carboxylic anhydride (R<sup>2</sup>CO)<sub>2</sub>O (R<sup>2</sup> = CH<sub>3</sub>, Ph) at room temperature under neutral and solvent-free conditions (Scheme 1).

First, we took 2,3-epoxypropyl phenyl ether as an example and optimized the reaction conditions for its conversion to 1-chloro-3-phenoxypropan-2-yl acetate 1 using chloride anion in the presence of acetic anhydride  $(CH_3CO)_2O$ . In this connection, we found that no desired product 1 was formed using NH<sub>4</sub>Cl and acetic anhydride in CH<sub>3</sub>CN or CH<sub>2</sub>Cl<sub>2</sub> as solvent or under solvent-free conditions, at room temperature or under reflux conditions. Thus, tetrahexylammonium chloride (*n*-Hexyl)<sub>4</sub>N<sup>+</sup>Cl<sup>-</sup> was used in the presence of acetic anhydride (Ac<sub>2</sub>O) in various conditions for this conversion. The results are shown in Table 1. In all of these catalyst-free reactions, first acetic anhydride was mixed with chloride salt, the reaction mixture was stirred for about 15 min, and then epoxide was added to it.

As shown in this table, this conversion was unsuccessful in the CH<sub>2</sub>Cl<sub>2</sub> or CH<sub>3</sub>CN as solvent at room temperature or under reflux conditions. In these cases, the desired product 1 was obtained in only 0–30% yields using  $(n-\text{hexyl})_4\text{N}^+\text{Cl}^-/\text{Ac}_2\text{O}$  in 1:2 molar ratio after relatively long reaction times (Table 1, entries 6–9). Under solvent-free conditions, 1 was produced in good yield using  $(n-\text{hexyl})_4$ N<sup>+</sup>Cl<sup>-</sup>/Ac<sub>2</sub>O in 1.6:1.5 molar ratio at 60 °C after 1 h (Table 1, entry 5) and in poor yield by 1:0.5 molar ratio of this mixed reagent at room temperature after 22 h (Table 1, entry 1). The results were better with increasing the amount of acetic anhydride (Table 1, entries 2 and 3). Finally, the best result was obtained in the case of the entry 4 of this table so that 1 was produced in 95% yield using this mixed reagent (1:2) at room temperature after 6 h under solvent-free conditions.

We therefore used this conditions (Table 1, entry 4) for the conversion of other epoxides to their corresponding vicinal haloesters. In this connection, to develop the applicability of the present method, we exchanged the type of carboxylic anhydride and also quaternary ammonium halide to benzoic anhydride and tetrabutylammonium bromide or tetrapentylammonium iodide respectively in some cases. However, these quaternary ammonium halides (1.5 eq.) were used slightly more than tetrahexylammonium chloride for obtaining better results. The results are shown in Table 2.

As shown in this table, epoxides are directly and efficiently converted to vicinal haloesters in excellent yields by a mixture of  $R_4N^+X^-/(RCO)_2O$  in 1–1.5:2 molar ratio at room temperature under mild, neutral, and solvent-free conditions and without a catalyst. Except for the case of styrene oxide, which produced two regio-isomers



Scheme 1. Direct and catalyst-free conversion of epoxides to *vic*-haloesters using  $R_4N^+X^-$  (X = Cl, Br, I; R = n-butyl, n-pentyl, n-hexyl) / (R<sup>2</sup>CO)<sub>2</sub>O (R<sup>2</sup> = CH<sub>3</sub>, Ph) at room temperature under neutral and solvent-free conditions. (Figure is provided in color online.)

Entry	Solvent	Molar ratio <sup>a</sup>	Temp. (°C)	Time (h)	Yield (%)
1		1:1:0.5	Rt	22	30
2		1:1:1	Rt	7	75
3		1:1:1.5	Rt	6	80
4		1:1:2	Rt	6	95
5		1:1.6:1.5	60	1	60
6	$CH_2Cl_2$	1:1:2	Rt	8	0
7	$CH_2Cl_2$	1:1:2	Reflux	15	5
8	CH <sub>3</sub> CN	1:1:2	Rt	21	5
9	CH <sub>3</sub> CN	1:1:2	Reflux	21	30

**Table 1.** Conversion of 2,3-epoxypropyl phenyl ether to 1-chloro-3-phenoxypropan-2-yl acetate (1) with a mixture of tetrahexylammonium chloride and acetic anhydride in various conditions and without using a catalyst

<sup>*a*</sup>Molar ratio is related to epoxide:  $(n-hexyl)_4N^+Cl^-/Ac_2O$ .

(Table 2, entry 6), the reaction of other unsymmetrical epoxides occurred with high regioselectivity, and the halide anion attacked at the less-hindered side of the epoxide ring because of the combination of steric and electronic factors.

Under this reaction condition, the ethereal bonds, phenyl ring, carbon–carbon double bonds, and carbon–halogen bonds as functional groups that are present in the epoxide molecules remain intact.

To have more insight into the applicability, selectivity, and limitations of the present method, we studied the possibility of the conversion of 2,3-epoxypropyl phenyl ether to **1** in the presence of some other functional groups in binary mixtures. For this purpose a binary mixture of 2,3-epoxypropyl phenyl ether and another organic compound (1:1) was added to a flask containing a stirring mixture of  $(n-hexyl)_4N^+Cl^-/Ac_2O$  (1:2) at room temperature under solvent-free conditions. The conversion yields obtained for these selective reactions of different binary mixtures are shown in Scheme 2. In addition to the various selectivities mentioned, as shown in this scheme, epoxides can be efficiently converted to their corresponding vicinal haloesters in the presence of esters, carboxylic acids, aldehydes, amines, and amides with excellent selectivity using the present method. This excellent chemoselectivity is probably related to greater reactivity of epoxides compared to these functional groups in the present reaction medium, which contains both nucleophile (halide anion) and electrophile (carboxylic anhydride) because of their angle strain.

Although the exact mechanism of this reaction is not clear, it seems that epoxide ring concomitantly reacts with both halide anion and carboxylic anhydride from its less hindered carbon atom and oxygen atom, respectively, converting epoxide to vicinal haloester directly.

In conclusion, the present investigation has demonstrated that the use of a mixture of quaternary ammonium halides and an aliphatic or aromatic carboxylic anhydride offers a direct, simple, and efficient method, avoiding the use of a catalyst for the conversion of wide varieties of epoxides to their corresponding vicinal haloesters in good yields at room temperature under solvent-free conditions. This environmentally friendly method can be efficiently used for preparation of *vic*-haloesters even in the presence of many other functional groups with excellent chemoselectivity. Easy

Entry	Epoxide	vic-Haloesters	Time (h)	Yield (%) <sup>b</sup>
1	~~~^ <u>^</u>		6	95
2	$\bigcirc \circ$	O <sub>2</sub> CCH <sub>3</sub>	5	92
3	>_o		6	98
4	$\bigcirc \circ$		4	85
5	~~~^ <u>^</u>		7	97
6		CH <sub>3</sub> CO <sub>2</sub>	8	79 (19) <sup>c, d</sup>
7		6 CH <sub>3</sub> CO <sub>2</sub>	29	74
8	CI		7	72
9	~~~~^ <u>^</u>		24	77

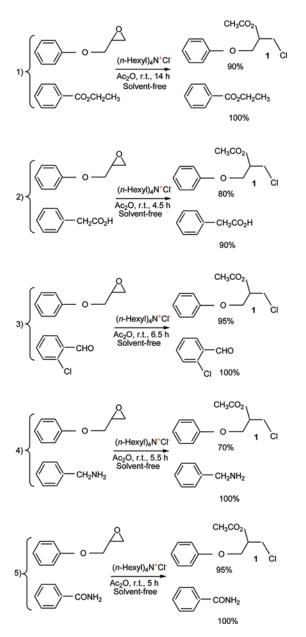
**Table 2.** Catalyst-free conversion of epoxides to vicinal haloesters using a mixture of  $R_4N^+X^-$  (1–1.5 eq.) (X = Cl, Br, I; R = n-butyl, n-pentyl, n-hexyl) and acetic anhydride or benzoic anhydride (2 eq.) at room temperature under neutral and solvent-free conditions<sup>*a*</sup>

 $<sup>^{</sup>a}$ In all of these reactions, first a mixture of halide salt and carboxylic anhydride was stirred for 15–30 min and then epoxide was added to it.

<sup>&</sup>lt;sup>b</sup>Isolated yields.

<sup>&</sup>lt;sup>c</sup>Yields are based on NMR analysis.

<sup>&</sup>lt;sup>d</sup>The number in parentheses is related to 2-chloro-2-phenylethyl acetate as regioisomeric product.



Scheme 2. Chemoselectivities in the conversion of 2,3-epoxypropyl phenyl ether to 1 using  $(n-\text{hexyl})4N+\text{Cl-}(1 \text{ eq.})/\text{Ac}_2O$  (2 eq.) at room temperature under solvent-free conditions. (Figure is provided in color online.)

workup, reduced pollution resulting from lack of using a catalyst and solvent, availability and ease of handling of reagents, excellent regioselectivity, and operation under mild and neutral conditions are other advantages of this method.

#### **EXPERIMENTAL**

Solvents, reagents, and chemicals were obtained from Merck (Germany) and Fluka (Switzerland) Chemical Companies. Products are known compounds and were characterized by their physical or spectral data. Fourier transform–infrared (FT-IR) spectra were recorded on a Perkin-Elmer RXI spectrophotometer. Nuclear magnetic resonance spectra were recorded on a Brucker Avance DRX-500 spectrometer. Thin-layer chromatography (TLC) was carried out on silica-gel 254 analytical sheets obtained from Fluka.

### Typical Procedure for the Conversion of 2,3-Epoxypropyl Phenyl Ether to 1-Chloro-3-phenoxypropan-2-yl Acetate (1)<sup>[25]</sup> Using (*n*-Hexyl)₄N<sup>+</sup>Cl<sup>-</sup> in the Presence of Acetic Anhydride

Acetic anhydride (2 mmol, 0.189 mL) was added to a flask containing tetrahexylammonium chloride (1 mmol, 0.39 g) at room temperature under solvent-free conditions. The reaction mixture was stirred until it changed to a homogeneous form (15 min). Then, 2,3-epoxypropyl phenyl ether (1 mmol, 0.12 mL) was added to the reaction mixture, and stirring was continued for 6 h so that TLC showed the completion of the reaction. The crude product was subjected to short column chromatography on silica gel using petroleum bezine as eluent, affording 1, 0.222 g, 95% yield. <sup>1</sup>H NMR (CDCl<sub>3</sub>, 500 MHz):  $\delta$  2.13 (s, 3H), 3.78–3.82 (dd, 1H, J=11.67, 5.3 Hz), 3.85–3.88 (dd, 1H, J=11.68, 5.1 Hz), 4.14–4.20 (m, 2H), 5.32–5.36 (m, 1H), 6.92–7.01 (m, 3H), 7.29–7.32 (m, 2H) ppm; <sup>13</sup>C-NMR (CDCl<sub>3</sub>, 125.77 MHz):  $\delta$ 21.41, 42.96, 66.25, 71.53, 115.01, 121.89, 130.04, 158.60, 170.69 ppm; FT-IR (neat): 3063 (m), 3041 (m), 2961 (s), 2925 (s), 2851 (s), 1747 (s), 1599 (s), 1495 (s), 1222 (s), 1046 (s), 810 (s), 753 (s), 691 (s) cm<sup>-1</sup>. Mass spectra m/e: 230 (M + 2, 0.9%), 228 (M, 3%), 137 (M + 2 – PhO, 22.68%), 135 (M – PhO, 68.83%), 43 (CH<sub>3</sub>CO, 100%).

#### **Spectral Data**

**1-Chloro-3-phenoxypropan-2-yl benzoate (5)**<sup>[25]</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>, 500 MHz):  $\delta$  3.94–4.02 (m, 2H), 4.30–4.37 (m, 2H), 5.58–5.62 (m, 1H), 6.96–7.01 (m, 3H), 7.29–7.33 (m, 2H), 7.45–7.48 (m, 2H), 7.58–7.61 (m, 1H), 8.08–8.10 (m, 2H) ppm; <sup>13</sup>C NMR (CDCl<sub>3</sub>, 125.77 MHz):  $\delta$  43.14, 66.40, 72.01, 115.17, 121.92, 128.92, 129.94, 130.04, 130.34, 133.88, 158.73, 166.14 ppm; FT-IR (neat): 3063 (w), 3039 (w), 2960 (w), 2882 (w), 1723 (s), 1599 (m), 1588 (m), 1496 (m), 1267 (s), 1242 (s), 1110 (s), 813 (w), 754 (m), 710 (s), 690 (m) cm<sup>-1</sup>.

**1-lodo-3-phenoxypropan-2-yl acetate (10).** <sup>1</sup>H NMR (CDCl<sub>3</sub>, 500 MHz):  $\delta$  2.17 (s, 3H), 3.47–3.50 (dd, 1H, J = 10.62, 5.5 Hz), 3.56–3.59 (dd, 1H, J = 10.63, 5.7 Hz), 4.14–4.17 (dd, 1H, J = 10.15, 5.1 Hz), 4.23–4.26 (dd, 1H, J = 10.14, 4.9 Hz), 5.12–5.14 (m, 1H), 6.95–7.04 (m, 3H), 7.33–7.36 (m, 2H) ppm; <sup>13</sup>C-NMR (CDCl<sub>3</sub>, 125.77 MHz):  $\delta$  3.80, 21.40, 68.42, 71.27, 115.14, 121.89, 130.00, 158.63, 170.49 ppm; FT-IR (neat): 3062 (w), 3040 (w), 2928 (w), 2876 (w), 1744 (s), 1599 (s), 1588 (m), 1495 (s), 1226 (s), 1172 (m), 1048 (m), 754 (s), 691 (m), 599 (w), 510 (w) cm<sup>-1</sup>; mass spectra m/e: 320 (M, 22%), 261 (M – CH<sub>3</sub>CO<sub>2</sub>, 1.3%), 227 (M – PhO, 100%), 193 (M – I, 1.47%), 167 (M – PhO – CH<sub>3</sub>CO<sub>2</sub>H, 16%), 133 (M – I – CH<sub>3</sub>CO<sub>2</sub>H, 44%),

43 (CH<sub>3</sub>CO, 100%). Anal. calcd. for C<sub>11</sub>H<sub>13</sub>IO<sub>3</sub> (320.13): C, 41.27; H, 4.09; I, 39.64. Found: C, 41.23; H, 4.06; I, 39.69.

**1-Chloro-3-isopropyloxypropan-2-yl benzoate (3)**<sup>[25]</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>, 500 MHz):  $\delta$  1.20–1.21 (d, 6H, J = 6.07 Hz), 3.66–3.71 (m, 1H), 3.75–3.79 (m, 2H), 3.86–3.89 (dd, 1H, J=11.67, 5.24 Hz), 3.92–3.95 (dd, 1H, J=11.63, 4.59 Hz), 5.36–5.41 (m, 1H), 7.47–7.50 (m, 2H), 7.60–7.63 (m, 1H), 8.10–8.12 (m, 2H) ppm; <sup>13</sup>C NMR (CDCl<sub>3</sub>, 125.77 MHz):  $\delta$  22.44, 43.68, 66.52, 72.86, 72.94, 128.83, 130.22, 130.25, 133.65, 166.17 ppm.

**1-Allyloxy-3-iodopropan-2-yl acetate (8).** <sup>1</sup>H NMR (CDCl<sub>3</sub>, 500 MHz): δ 2.12 (s, 3H), 3.33–3.37 (dd, 1H, J = 10.47, 5.55 Hz), 3.43–3.47 (dd, 1H, J = 10.46, 5.68 Hz), 3.57–3.60 (dd, 1H, J = 10.42, 5.01 Hz), 3.66–3.69 (dd, 1H, J = 10.42, 4.98 Hz), 4.02–4.05 (m, 2H), 4.90–4.92 (m, 1H), 5.21–5.24 (dd, 1H, J = 10.40, 1.42 Hz), 5.28–5.32 (dd, 1H, J = 17.25, 1.6 Hz), 5.86–5.93 (m, 1H) ppm; <sup>13</sup>C NMR (CDCl<sub>3</sub>, 125.77 MHz): δ 4.36, 21.44, 70.42, 71.79, 72.77, 117.96, 134.59, 170.47 ppm; FT-IR (neat): 3030 (w), 3013 (w), 2924 (w), 2856 (w), 1747 (s), 1636 (m), 1232 (s), 668 (w), 599 (w), 517 (w) cm<sup>-1</sup>; mass spectra m/e: 284 (M, 0.3%), 241 (M – CH<sub>3</sub>CO, 2.9%), 227 (M – C<sub>3</sub>H<sub>5</sub>O, 35.2%), 157 (M – I, 100%), 43 (CH<sub>3</sub>CO, 100%). Anal. calcd. for C<sub>8</sub>H<sub>13</sub>IO<sub>3</sub> (284.09): C, 33.82; H, 4.61; I, 44.67. Found: C, 33.89; H, 4.63; I, 44.64.

**Trans-1-acetoxy-2-bromocyclohexane** (2). Bp =  $110-111 \,^{\circ}$ C (12 mm.) [lit.<sup>[33]</sup> 109–110  $^{\circ}$ C (12 mm.)]; FT-IR (neat): 2930 (m), 2862 (m), 1743 (s), 1235 (s), 1038 (m), 696 (w), 602 (w) cm<sup>-1</sup>.

**Trans-1-benzoyloxy-2-bromocyclohexane** (4)<sup>[34]</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>, 500 MHz):  $\delta$  1.36–1.39 (m, 1H), 1.47–1.53 (m, 2H), 1.75–1.83 (m, 3H), 2.22–2.32 (m, 2H), 4.01–4.06 (m, 1H), 5.04–5.08 (m, 1H), 7.41–7.45 (m, 2H), 7.53–7.57 (m, 1H), 8.03–8.07 (m, 2H) ppm; <sup>13</sup>C NMR (CDCl<sub>3</sub>, 125.77 MHz):  $\delta$  23.62, 24.80, 31.00, 35.08, 60.99, 76.77, 128.79, 130.12, 130.70, 133.43, 166.12 ppm; FT-IR (neat): 3069 (w), 3021 (w), 2973 (m), 2930 (w), 2873 (w), 1723 (s), 1602 (w), 1585 (w), 1451 (w), 1270 (s), 1111 (s), 1026 (w), 711 (s), 686 (w) cm<sup>-1</sup>.

**2-Chloro-1-phenylethyl acetate (6)**<sup>[24]</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>, 500 MHz):  $\delta$  2.14 (s, 3H), 3.71–3.74 (dd, 1H, J=11.66, 4.5 Hz), 3.77–3.81 (dd, 1H, J=11.66, 8.05 Hz), 5.95–5.98 (dd, 1H, J=8.06, 4.5 Hz), 7.33–7.42 (m, 5H) ppm; <sup>13</sup>C-NMR (CDCl<sub>3</sub>, 125.77 MHz):  $\delta$  21.40, 46.93, 75.51, 127.09, 129.17, 129.25, 137.64, 170.30 ppm.

**2-Chloro-2-phenylethyl acetate (7)**<sup>[25]</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>, 500 MHz):  $\delta$  2.06 (s, 3H), 4.41–4.44 (dd, 1H, J = 11.74, 5.93 Hz), 4.45–4.49 (dd, 1H, J = 11.74, 7.81 Hz), 5.06–5.09 (dd, 1H, J = 7.71, 5.96 Hz), 7.33–7.42 (m, 5H) ppm; <sup>13</sup>C NMR (CDCl<sub>3</sub>, 125.77 MHz):  $\delta$  21.15, 60.05, 68.30, 127.83, 129.23, 129.39, 138.06, 170.88 ppm.

**1-Bromo-3-chloropropan-2-yl** acetate (9)<sup>[25]</sup>. <sup>1</sup>H NMR (CDCl<sub>3</sub>, 500 MHz):  $\delta$  2.16 (s, 3H), 3.62–3.64 (m, 2H), 3.78–3.80 (m, 2H), 5.18–5.20 (m, 1H) ppm; <sup>13</sup>C-NMR (CDCl<sub>3</sub>, 125.77 MHz):  $\delta$  21.21, 30.71, 43.74, 71.79, 170.24 ppm; FT-IR (neat): 2962 (m), 2924 (m), 1748 (s), 1373 (m), 1228 (s), 1032 (m), 745 (w), 602 (w) cm<sup>-1</sup>; mass spectra *m/e*: 181 (M+4 – <sup>37</sup>Cl or M+2 – <sup>35</sup>Cl, 1.5%), 179 (M+2 – <sup>37</sup>Cl or M – <sup>35</sup>Cl, 1.5%), 167 (M+4 – CH<sub>2</sub><sup>37</sup>Cl or M+2 – CH<sub>2</sub><sup>35</sup>Cl, 87%), 165 (M+2 – CH<sub>2</sub><sup>37</sup>Cl or M – CH<sub>2</sub><sup>35</sup>Cl, 82%), 158 (M+4 – CH<sub>3</sub>CO<sub>2</sub>H, 12%), 156

 $(M + 2 - CH_3CO_2H, 51\%)$ , 154  $(M - CH_3CO_2H, 38\%)$ , 137  $(M + 4 - {}^{81}Br \text{ or } M + 2 - {}^{79}Br$ , 4.5%), 135  $(M + 2 - {}^{81}Br \text{ or } M - {}^{79}Br$ , 15%), 123  $(M + 4 - CH_2{}^{81}Br \text{ or } M + 2 - CH_2{}^{79}Br$ , 17.9%), 121  $(M + 2 - CH_2{}^{81}Br \text{ or } M - CH_2{}^{79}Br$ , 55.2%), 77  $(M + 4 - CH_3CO_2H - {}^{81}Br \text{ or } M + 2 - CH_3CO_2H - {}^{79}Br$ , 32.8%), 75  $(M + 2 - CH_3CO_2H - {}^{81}Br \text{ or } M - CH_3CO_3H - {}^{81}Br \text{ or } M - {}^{81}Br \text{$ 

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