Convergent Synthesis of Polyether Ionophore Antibiotics: Synthesis of the Spiroketal and Tricyclic Glycal Segments of Monensin¹

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Abstract: The syntheses of the spiroketal II and tricyclic glycal III portions of the polyether antibiotic monensin (I) are described. The butyric acid side chain of spiroketal II is constructed through either Sharpless epoxidation of a cis-2-butenol residue or by Brown crotylation of an α -methylacetaldehyde unit. The spiroketal is then generated through a hetero-Diels-Alder addition between a tetrahydropyranoid methylene ketone and acrolein. Finally, [6.5]spiroketal structure II is prepared by mild acid catalyzed rearrangement of [6.6]-spiroketal epoxide 23. Glycal III was made from the C/D subunit 44. This subunit was prepared by the ester enolate Claisen rearrangement that unites the tetrahydrofuranoid C and D rings 40 and 41 by Brown crotylation, Wittig condensation, and then cyclization to form the E ring. The synthesis of the two fragments set the stage for a final ester enolate Claisen rearrangement that will form the skeleton of the polyether monensin (I).

The antibiotic monensin $(I)^2$ is an important representative of a large class³ of polyether antibiotics that has been the subject of many chemical, biochemical, and medicinal investigations.³ Monensin (I) has been synthesized on two occasions⁴ and has served as the platform for the development of new synthetic methodology⁵ that relates to the construction of tetrahydropyran and tetrahydrofuran systems. The total syntheses of several other very complex members of this class of polyether antibiotics have also been accomplished.6

Some time ago, a program was initiated in these laboratories for the synthesis of such polyether systems. The basic strategy undertaken for the construction of these polycyclic molecules

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was the union of preformed carbohydrate-based acids and glycals by the ester enolate Claisen rearrangement.⁷ The goal of this work, in addition to the total synthesis of important members of this large class of antibiotics, was the exploration of the scope of the ester enolate Claisen rearrangement for the synthesis of large complex molecules. Success with this strategy and methodology was initially realized in the synthesis of the nonactic acids⁸ and then progressed through the synthesis of lasalocid and enantiolasalocid^{6b} in an attempt to prepare monensin.⁹ The monensin target represented the initial phase of a program aimed at the application of these techniques to the synthesis of more common poly(tetrahydrofuran)-poly(tetrahydropyran) based ionophores. The techniques necessary for the synthesis of this prototypical polyether antibiotic can then be utilized for the construction of other even more complex members of this class.³

An important facet of this program is that the convergency¹⁰ inherent in the union of large prefabricated subunits by the ester enolate Claisen rearrangement will allow for the preparation of substantial quantities of the target molecules. Such a result will mean that the protocols developed here can be used to make sufficient amounts of some of the less common members of this class as well as pertinent analogs of important members for biological evaluation.



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The previous monensin project faltered^{9c} when it was found that tricyclic glycal **III** could not be made in the stereochemically requisite D/E syn configuration by a radical decarboxylation of the acid derived from the ester enolate Claisen rearrangement union of the C/D acid with the E ring glycal. In addition, the synthesis of monensin spiroketal **II** seemed cumbersome, and the construction of the carboxylic acid side chain was completed at the end of the total synthesis. There were clearly some significant obstacles that had to be overcome before the implementation of this strategy could be applied to the synthesis of this important group of aliphatic polyether antibiotics. In this and the following paper, these drawbacks are addressed and a synthesis of monensin is realized.

Synthesis of the Spiroketal Fragment of Monensin. In order to have the final ester enolate Claisen rearrangement⁷ that joins the left-side spiroketal subunit II with the right-side tricyclic subunit III as close to the end of the monensin synthesis as possible, the spiroketal target becomes acid II. Selection of acid II as the target for that portion of the synthesis requires the early addition of the monensin butyric acid side chain.^{9a} For this process, two procedures were developed (Scheme I).

The first approach used for the side-chain construction relies on Sharpless stereoselective epoxidation¹¹ of Z-allylic alcohol 3, which itself can be readily prepared as shown (Scheme I). Not surprisingly, with Z-allylic alcohol 3, the standard Sharpless

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oxidation conditions¹¹ were stereochemically inefficient and the reaction was very slow. However, modification¹² of these conditions such that allylic alcohol **3** was precomplexed with the titanium catalyst before hydroperoxide addition resulted in an expeditious reaction rate and the satisfactory isomeric ratio quoted. Lithium dimethylcuprate cleavage of the epoxide mixture **4** proceeded normally, and recrystallization of the resulting diol mixture served to remove the minor isomer. After silylation of the primary alcohol, the secondary alcohol was easily methylated. Completion of the blocked side chain was thus accomplished in 30% overall yield from ester **1**. The stereochemical outcome of the reactions in this sequence was based on ¹H NMR precedence,⁹ and confirmed later through a single-crystal X-ray structure analysis¹³ of alcohol **8**.

As useful as this sequence was, an alternate, more direct route for the side-chain construction was also explored (Scheme I). For this approach, the aldehyde derived by oxidation of alcohol 2 was crotylated by the method of Brown.¹⁴ The use of the borane derived from cis-2-butene and (-)-B-methoxydiisopinocampheylborane set the desired S, R stereochemistry of the C-2 methyl group and the C-3 hydroxyl function. After methylation of the C-3 hydroxyl, olefin 5 was available on large scale in 78% overall yield. Conversion of this olefin 5 to the previously prepared silvlated alcohol 7 with the blocked monensin side chain was easily accomplished in 87% overall yield as shown (Scheme I). This alternate scheme for the construction of the side chain gave a 64% overall yield of silvlated derivative 7 and is clearly more efficient than the former approach through epoxide 3. This procedure has been used to make multigram quantities of this key intermediate 7.

The bicyclic portion of silylated derivative 7 is a rigid transfused system in which approach from the α -face is hindered by the newly constructed axial side chain. It is not surprising, then, that hydroboration of the double bond is stereoselective (10:1 isomer ratio) and efficient (91% yield). Purification of major isomer 8 is facile, and it is this crystalline intermediate with six new contiguous stereocenters that was used for single-crystal X-ray analysis. Subsequent blocking of the β -oriented hydroxyl group with either a MEM or MOM grouping is readily accomplished. This completes the stereoselective construction of the tetrahydropyran portion of monensin spiroketal II and sets the stage for the formation of spiroketal II itself.

For the spiroketal construction, it was planned to use a hetero-Diels-Alder condensation with an exomethylene derivative of tetrahydropyran systems 9 and 10 (Scheme II). Such a scheme had been demonstrated earlier¹⁵ in model systems and attempted initially in the first approach to this spiroketal.^{9a} This earlier attempt failed when the exocyclic double bond migrated to the endocyclic position in preference to condensation with acrolein. Subsequently, it was found¹⁶ that if exocyclic-endocyclic rearrangement was blocked by substitution adjacent to the exocyclic methylene grouping, the hetero-Diels-Alder condensation proceeded in a satisfactory manner. In particular, a ketone at this

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⁽¹⁰⁾ For a comment on the relevance of efficient methodology in the synthesis of complex molecules, see: Heathcock, C. A. Angew. Chem., Int. Ed. Engl. 1992, 31, 665–681.

⁽¹¹⁾ Katsuki, T.; Sharpless, K. B. J. Am. Chem. Soc. 1980, 102, 5974-5976.

⁽¹²⁾ M. G. Finn, University of Virginia, personal communication.



adjacent position served to block the exocyclic-endocyclic migration and assist in the formation of the methylene group. The current synthesis was planned to utilize a C-8-C-9¹⁷ methylene ketone as the hetero-Diels-Alder dienophile. Experience^{16a} has shown that such methylene ketones were very labile and self-condensed easily at room temperature. To avoid this dimerization, the dienophile is generated *in situ*^{16a} in the presence of a large excess of diene (acrolein). Mild base treatment of the ketone derived from bromo alcohol 11 or 12 served this purpose. This sequence of reactions went well and produced spiroketals 13 or 14 which now possess the required carbons of monensin spiroketal II. The stereochemistry at the spirocenter obtained as a result of this hetero-Diels-Alder spiro ketal formation could not be proven conclusively at this juncture.

It was then necessary to convert the [6.6]-spiroketal system in 13 or 14 to the monensin-like [6.5]-spiroketal found in spiroketal subunit II. In a similar, less substituted system, mild acid equilibration of a 3-hydroxy [6.6]-spiroketal gave a 1:1 mixture of a 2-hydroxymethyl [6.5]-spiroketal and a 3-hydroxy [6.6]spiroketal.^{16a} As a result, hydroxy spiroketal 20 was the next logical target. Several schemes were explored for the removal of the ketone group in hetero-Diels-Alder adduct 14. Since direct ketone reduction under Wolff-Kishner conditions¹⁸ failed to generate recognizable products, deoxygenation of the derived alcohol was pursued. An added bonus from this decision was that alcohols 16 and 18 obtained as a result of sodium borohydride reduction of ketone 14 separated readily on flash chromatography. That these isomers were spiro-center isomers and not alcohol epimers was shown from ¹H NMR and ¹³C NMR spectroscopy and later confirmed by single-crystal X-ray analysis of a derivative of 17^{19} (vide infra). The isolation of alcohol 18 as by far the major component of this mixture establishes that the hetero-Diels-Alder condensation had resulted from top (β) face addition to the intermediate methylenetetrahydropyran and that 18 was the anomerically favorable spiroketal.

Removal of the hydroxyl group in alcohol 18 through reduction of the derived xanthate^{20a} failed when the intermediate radical

participated with the dihydropyran double bond to form new cyclic products. Finally, after protection of the hydroxyl group of alcohol 18 as the *m*-(trifluoromethyl)benzoate, the double bond was removed by hydroboration and then benzoates 19 were reduced photochemically.²¹ Alcohol 20, as a mixture of isomers about the hydroxyl function, was then obtained in modest yield and only in relatively small scale batches. Since the stereo-chemistry at this hydroxyl center was of no ultimate concern (enolization of the derived ester with the right-side tricyclic subunit would destroy the stereocenter), the rearrangement of alcohols 20 was explored.

The mild acid-catalyzed rearrangement of [6.6]-spiroketal alcohols 20 did not follow the precedence¹⁵ from the earlier unsubstituted model systems. The equilibrium between this [6.6]and [6.5]-spiroketal system appears to strongly favor the starting [6.6]-isomer. While an acceptable yield of the desired [6.5]spiroketal (characterized as its derived acetate 21) can be achieved after 12 cycles of equilibration/separation, this process is clearly not amenable for large-scale preparations. It is interesting to note the dramatic effect that the multiple substitution on [6.6]spiroketal 20 has on the equilibration. This step alone is not the only flaw in the latter stages of this synthesis, for the deoxygenation process of benzoate 19 also leaves much to be desired.

With the problems in the latter stages of the above spiroketal II synthesis in mind, we sought a new route for the conversion of the [6.6]-spiroketal hetero-Diels-Alder product. From the above results, it was clear that the desired equilibration to the [6.5]-system could not be achieved through a vicinal diol precursor of the tetrahydrofuran ring. Some means had to be devised such that only the secondary hydroxyl function was available during the rearrangement. Such an opportunity presented itself when it was found that the double bond of the dihydropyran ring of benzyl ether 22^{22} could be smoothly oxidized to a single epoxide, 23, with dimethyldioxirane²³ (Danishefsky conditions²⁴) (Scheme III). That this epoxide 23 had the stereochemistry shown was demonstrated by the following experiments.

⁽¹⁷⁾ The monensin (I) numbering system is used.

⁽¹⁸⁾ Huang-Minlon, J. Am. Chem. Soc. 1946, 68, 2487-2487.

⁽¹⁹⁾ The single-crystal X-ray structure analysis of (R)-MPTA ester 33 was done by Dr. Michal Sabat. The data pertaining to this analysis are contained in the supplementary material.

^{(20) (}a) Barton, D. H. R.; McCombie, S. W. J. Chem. Soc., Perkin Trans. I 1975, 1574–1585. (b) Barton, D. H. R.; Jang, D. O.; Jaszberenyi, J. C. Synlett 1991, 435–438.

⁽²¹⁾ Saito, I.; Ikehira, H.; Kasatani, R.; Watanabe, M.; Matsuura, T. J. Am. Chem. Soc. 1986, 108, 3115-3117.

⁽²²⁾ Readily prepared in 94% yield from alcohol 17; see Experimental Part.

⁽²³⁾ Murray, R. W.; Jeyaraman, R. J. Org. Chem. 1985, 50, 2847–2853. For a more convenient and higher yielding preparation of dimethyldioxirane, see: Adam W. Bieles L: Hadiigerpoologu L. Chem. Ber. 1991, 124, 2377

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Scheme III







X-ray structure of ester 33 (hydrogen atoms are omitted)

Treatment²⁴ of epoxide 23 with methanol led, in high yield, to methyl hydroxyglycoside 32 which in turn was esterified with (*R*)- α -methoxy- α -(trifluoromethyl)phenylacetyl chloride (Scheme IV). The resulting Mosher ester²⁵ 33 crystallized, and the structure was then determined by single-crystal X-ray structure analysis.¹⁹ This structure confirms the earlier spectral analysis that led to the conclusion that the spiro center of the major isomer from the hetero-Diels-Alder reaction had the anomerically more favorable, axially oriented carbon-oxygen bond. As spectrally deduced earlier, the hydroxyl group (now a benzyl ether) formed on sodium borohydride reduction of the ketonic product of the hetero-Diels-Alder condensation is β (equatorially) oriented. Most importantly, the hydroxyl group (now an (R)-MTPA ester) formed by methanolysis of epoxide 23 is shown to be β (axially) oriented. Since this hydroxyl group arose by antiperiplanar cleavage of original epoxide 23, this epoxide 23 must itself be β -oriented, as shown.

With the stereochemistry of epoxide 23 clearly defined, rearrangement of this epoxide to the [6.5]-spiroketal system was explored (Scheme III). While strong acid completely destroyed epoxide 23, treatment with mild acid and then sodium borohydride reduction of the presumed intermediate aldehyde and subsequent benzoylation led to the formation of two readily separable new products 24 and 25 in a combined overall yield of 83%. Similar treatment of benzyl ether 26^{26} from minor hetero-Diels-Alder adduct 15 led, in 73% overall yield, to a single product, 28. In both cases, epoxidation by dimethyldioxirane had occurred *exclusively* from the face of the enol ether (β -face of 22 and a face of 26) opposite to the C-9 axial oxygen substituent. That the products 24, 25, and 28 had the desired [6.5]-spiroketal structure shown was determined by the following analysis.

In addition to the expected spectral characteristics of the tetrahydropyran ring and its substituents, the ¹H NMR spectra of both products **24** and **25** showed ABX resonances centered at ~ 4.40 ppm which result from the (benzoyloxy)methylene group on the tetrahydrofuran ring (Figure 1). Particularly noteworthy is the deshielding^{16a} of the C-5 hydrogen (dd, δ 4.11) by the axial oxygen atom in minor isomer **24**; in major isomer **25**, this C-5 hydrogen resonance occurs at higher field (dd, δ 3.66). A significant NOE in major isomer **25** between the C-5 hydrogen and the axial methylene hydrogen of the tetrahydrofuran ring was also observed. The structure of spiroketal **28** also arose from a similar spectral analysis.

A possible rationalization for the formation of two spiro-center isomers as a result of this rearrangement is shown in Figure 2. Initial mild acid cleavage of epoxide 23 will generate an α -hydroxy aldehyde and a tetrahydropyranoid oxonium ion. As desired, this α -hydroxy aldehyde can readily collapse to form a new [6.5]spiroketal but may do so by attack on the top (β) or bottom (α) face of the tetrahydropyranoid oxonium ion. In this case, attack on either face is acceptable but top-side (β) attack is somewhat hindered by the interaction (A) of the hydroxyl group and the axial C-7-OMOM substituent. Thus, attack through trajectory

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⁽²⁶⁾ Readily prepared in 86% yield from alcohol 15; see Experimental Part.









Figure 1. ¹H NMR data for [5.6]-spiroketals.





B will be more favorable, and correspondingly, the major isomer is aldehyde **35** and the minor isomer aldehyde **34**.

Support for this analysis is found in the fact that epoxide 27 from dimethyldioxirane oxidation of minor isomer 26 from the hetero-Diels-Alder condensation gives only one spiroketal isomer, 28, on treatment with mild acid. As can be seen, spiroketal formation from the top (β) face of the tetrahydropyranoid oxonium ion is now severely hindered in the β -trajectory C and unhindered in that from the bottom (α) face D.







It is interesting to note that in both cases, the sterically more favored trajectory for kinetic spiroketal formation (**B** and **D**) generates an equatorial C–O bond at the anomeric center rather than the stereoelectronically more favorable axial C–O bond.

Confident that the rearrangement products of epoxides 23 and 27 were the desired [6.5]-spiroketals 24, 25, and 28, we explored the removal of the C-8 oxygen function (Schemes III and V). After debenzylation and reductive deoxygenation of the derived xanthate with a modified Barton procedure, 20b spiroketals 29, 30 (Scheme III), and 37 (Scheme V) were obtained. The conversions on deoxgenation were moderate, but in each case, the byproducts were the starting xanthate or alcohol which was recycled. Extended reaction times in the radical deoxygenation resulted in production of undesired byproducts.

As further confirmation of the stereochemistry of spiroketals 29 and 37, removal²⁷ of the blocking group on the C-7 hydroxyl function of [6.5]- spiroketal 29 and then mild acid-catalyzed treatment of the product provided hydroxy [6.5]-spiroketal 36 (Scheme V). The infrared spectrum of spiroketal 36 clearly showed an absorption at 3530 cm⁻¹ (sharp, unaffected by dilution) which was assigned to the C-7 hydroxyl O-H which is hydrogenbonded to the tetrahydrofuranoid ether oxygen. Such hydrogen bonding is also evident in monensin itself.28 Further corroboration of this structural assignment comes from the similar treatment of spiroketal 37 from minor isomer 24 of the mild acid rearrangement of epoxide 23 wherein the same hydroxy [6.5]spiroketal 36 is formed. Finally, reintroduction of the blocking group on the C-7 hydroxyl group of spiroketal 36 regenerated spiroketal 37 and not spiroketal 29. Not only does this analysis confirm the structures depicted, it also demonstrates that the stereochemistry at the spiroketal center can be changed to the correct monensin (I) configuration.

Treatment of either spiroketal isomer 29 or 37 with mild acid gave an equilibrium mixture (ratio 1.5:1) favoring isomer 37. A small amount of a byproduct, alkene 39, was also isolated, and its structure followed from its spectral properties. Therefore, compounds 29 and 37 are isomeric only about the spiro center, and it appears that no equilibration at C-12 of intermediate

⁽²⁷⁾ Guindon, Y.; Yoakim, C.; Morton, H. E. J. Org. Chem. 1984, 49, 3912-3920.

⁽²⁸⁾ Lutz, W. K.; Winkler, F. K.; Dunitz, J. D. Helv. Chim. Acta 1971, 54, 1103-1108.

aldehydes 34 and 35 (Figure 2) had occurred under the acid conditions of the rearrangement. It follows that the stereochemistry at C-12 is set at the epoxidation step.



Completion of the preparation of the monensin spiroketal subunits, characterized as methyl esters **31b** and **38b**, was then readily achieved as shown (Schemes III and V). Each of the crude acids **31a** and **38a** is pure enough to be utilized in the esterification step to give the required precursor for the Claisen rearrangement. Since the stereochemistry at the spiro center can be changed at a later stage and the stereochemistry adjacent to the carboxyl group will be destroyed by enolization, each of the individual spiroketal isomers will serve the purposes sought.

Synthesis of the Tricyclic Glycal Fragment of Monensin. An effort to prepare subunit III by the union of a preformed C/D bis(tetrahydrofuran) acid and a tetrahydropyran glycal with the ester enolate Claisen rearrangement and then decarboxylation of resulting tricyclic acid IV failed when the decarboxylation led only to the undesired tricyclic system V with the anticonnection between the D and E rings.^{9c}



Since it was shown in this earlier study and concurrent work by Giese²⁹ in the pyranose series that an α -alkoxy carbon centered radical is stabilized by the anomeric effect, the bonding lobe of the intermediate radical in this decarboxylation process must be α (axially) oriented in these cyclic structures. It was clear, then, that the desired trans disposition of the 2,5 substituents on the tetrahydrofuranoid D ring would not result from a radical decarboxylation process. Other procedures involving decarboxylative substitution followed by reduction were explored without success. The C-20 position of tricyclic molecule IV is highly hindered,^{9c} and intermolecular reactions appear to be virtually excluded.

In order to overcome the unfavorable stereochemical result of the decarboxylation, it was decided that the E ring would be appended on to a C/D bis(tetrahydrofuran) ring system that already contained the correct stereochemistry at C-20. This modification entailed using glycal **41**, prepared from L-arabinose, and the original acid chloride **40** in the ester enolate Claisen rearrangement^{7,9b} (Scheme VI).



^a (a) [Rh(COD)DIPHOS-4]BF₄, 640 psi H₂ 96%.



The mixture of acids obtained from this reaction gave a separable mixture of alcohols **42a** and **42b** after reduction with LAH. Alcohol **42a**, later shown to have the desired syn relationship between the two rings, was then refunctionalized in several steps so as to form ethylenic alcohol **43**. Conversion to the required C/D subunit **44** then required hydrogenation of bis(olefin) **43** with α -facial selectivity at the endocyclic double bond. In related systems, it has been found that the orientation of the C-20 methanol side chain is the overriding steric factor in hydrogenation catalyzed by Pd(0) or Pt(0) (Scheme VII).³⁰

In each of these cases, hydrogen addition came from, predominantly, the face opposite this appendage (eqs 1, 2, and 3, Scheme VII). This precedent proved applicable to the current substrate, in which hydrogenation gave the incorrect methyl orientation (eq 4). This result, as well as the stereochemical assignment of the Claisen products, was proven by the singlecrystal X-ray structure determination of the 2,4-dinitrobenzoate of alcohol **44a**.³¹ Since it was apparent that hydrogenation from the same face of the olefin as that of the alcohol would solve this

⁽²⁹⁾ Giese, B.; Dupuis, J. Tetrahedron Lett. 1984, 25, 1349-1352.

⁽³⁰⁾ The reactions of eqs 1 and 2 are from refs 9b and 6a (Ireland, Anderson et al.), respectively. For the reaction of eq 3, see the supplementary material in: Ireland, R. E.; Meissner, R. S.; Rizzacasa, M. A. J. Am. Chem. Soc. Following paper in this issue.



problem, the hydroxyl-tethered catalyst utilized by Evans³² was the logical choice. Hydrogenation of substrate 43 under the prescribed conditions gave a complete reversal of selectivity (>95: 5) and excellent yield of the fully fuctionalized C/D subunit 44 (Scheme VI).

With the requisite functionality of the C/D portion completed. the addition of the E ring followed (Scheme VIII). Oxidation of alcohol 44 to the corresponding aldehyde, crotylation with a Brown crotyl boronate,¹⁴ and silylation of the resulting alcohol gave alkene 45, containing the required protected C-21 alcohol and C-22 methyl group. Dihydroxylation and oxidative cleavage of the terminal olefin provided the corresponding aldehyde, which was immediately subjected to Wittig olefination. This reaction installed two skeletal carbons, C-24 and C-25, as well as the methyl appendage at C-24 with the expected E-olefin geometry in enoate 46. After reduction of ester 46 and then benzoylation of the resulting alcohol, cleavage of the C-21 silvl ether gave alcohol 47. The stereochemical dyad formed by the C-21 hydroxyl and C-22 methyl was then exploited in another hydroxyl-tethered hydrogenation.³³ The procedure provided a single diastereoisomer in excellent yield and established the syn-C-22/C-24 dimethyl relationship. In preparation for the addition of the remaining skeletal carbon, the secondary C-21 alcohol was reprotected and the primary C-25 alcohol unmasked to give alcohol 48. After oxidation of the alcohol, the resulting aldehyde was alkylated with a SEM-protected methanol carbanion.³⁴ Reoxidation of the resulting alcohol to the ketone gave the complete right-side skeleton 49 in excellent yield over the three-step sequence. Cleavage of the TES ether allowed cyclization to the lactol, which was then converted³⁵ to methyl ketal **50**. This completed the synthesis of the E ring, and the refunctionalization of the C ring then remained. Reductive cleavage of the benzyl acetal followed by chlorination and reductive elimination^{9b,c} gave tricyclic glycal III.

With tricyclic glycal III and spiroketal acids II now in hand, we approached the union of these fragments by an ester enolate Claisen rearrangement to form the monensin skeleton. These efforts are discussed in the following paper.

Experimental Part

General. Melting points are uncorrected. ¹H NMR and ¹³C NMR spectra were recorded at 300 and 75.5 MHz, respectively, for solutions in CDCl₃. NOESY and COSY spectra were obtained at 500 MHz. Optical rotations were measured in 1-dm or 1-cm cells. Analytical TLC was conducted on 2.5- × 5-cm precoated aluminum TLC plates (silica gel 60 F_{254} , layer thickness 0.2 mm) manufactured by E. Merck and Co., Darmstadt, Germany. Preparative TLC was conducted on 20- × 20-cm glass plates coated with silica gel 150A fluorescent at 254 nm to a layer thickness of 0.25 mm (manufactured by Whatman International LTD., Maidstone, England). Flash chromatography was performed using Merck silica gel 60 (230-400 mesh). All anhydrous solvents were purified according to standard methods. All ¹H NMR J values are given in hertz.

(R)-1,5-Anhydro-2-deoxy-2-methyl-4,6-O-(phenylmethylene)-p-ribohex-1-enitol Propionate (1). To a solution of glycal³⁶ (21.3 g, 85.8 mmol) and pyridine (12.8 mL, 158.1 mmol) in CH₂Cl₂ (250 mL) at 0 °C was added dropwise propionyl chloride (9.2 mL, 105.6 mmol). After 1 h at 0 °C, saturated aqueous NH₄Cl was added and the reaction mixture was diluted with Et₂O (20 mL), washed with saturated aqueous NaCl, and dried (MgSO₄). Removal of the solvent under reduced pressure and chromatography of the residue on silica gel with 15% EtOAc-hexanes as eluent afforded ester 1 (25.1 g, 96%) as a white solid. An analytical sample was obtained by recrystallization of the solid ester from hexane, mp 51 °C: $[\alpha]^{23}_{D}$ +175° (c 2.22, CHCl₃); IR (neat) 3010, 2900, 1730, 1670, 1460, 1380, 1220, 1185, 1080, 1020, 920, 740, 680 $\rm cm^{-1};\,^1H\,NMR$ δ 1.15 (t, J = 7.6, 3H), 1.64 (s, 3H), 2.38 (q, J = 7.6, 2H), 3.68–4.01 (br m, 3H), 4.43 (dd, J = 4.6, 10.2, 1H), 5.54 (d, J = 3.7, 1H), 5.58 (s, 1H), 6.32 (s, 1H), 7.36 (m, 3H), 7.50 (m, 2H); ¹³C NMR δ 174.8, 142.5, 137.7, 129.4, 128.6, 126.4, 106.9, 101.5, 76.6, 69.1, 65.6, 64.8, 28.2, 16.0, 9.8. Anal. Calcd for C₁₇H₂₀O₅: C, 67.31; H, 6.31. Found: C, 67.21; H. 6.31

[2R (2'R, 4a'R, 6'R, 8a'S)]-2-(4,4a,6,8a-Tetrahydro-7-methyl-2-phenylpyrano[3,2-d]-1, 3-dioxin-6-yl)propanol (2): HMPA-THF Reaction Solvents. To a stirred solution of LHMDS [from hexamethyldisilazane (51.5 mL, 0.244 mol) and n-BuLi (0.2 mol) in hexanes] in dry THF (407 mL) cooled to -100 °C was added dropwise a solution of propanoate 1 (30.3 g, 0.10 mol) in dry THF (119 mL) over 20 min. After 30 min, a solution of TBSCl (36.8 g, 0.244 mol) in dry HMPA (174 mL) was added rapidly with vigorous stirring. After being stirred for 30 min at -100 °C, the resulting mixture was allowed to warm to 0 °C for 30 min and then to room temperature for 30 min. The reaction mixture was diluted with hexanes (3000 mL) and washed with water. The aqueous washings were extracted with hexanes. After being dried (MgSO₄), the combined organic layers were concentrated under reduced pressure followed by further concentration under vacuum (0.5 mmHg). An aliquot was removed, and inspection of the characteristic resonances in the ¹³C NMR spectrum mainly showed one silyl ketene acetal. The crude silyl ketene acetals were dissolved in dry benzene (300 mL), dried briefly over MgSO4, and diluted with dry benzene (1780 mL). This solution was heated at reflux for 19 h under a nitrogen atmosphere and then concentrated under reduced

(36) Sharma, M.; Brown, R. K. Can. J. Chem. 1968, 46, 757-766.

⁽³¹⁾ The single-crystal X-ray structure analysis of the dinitrobenzoate of alcohol 44a was done by Dr. Michal Sabat, University of Virginia. The data pertaining to this analysis are contained in the supplementary material.

⁽³²⁾ Evans, D. A.; Morrissey, M. M. J. Am. Chem Soc. 1984, 106, 3866-3868

⁽³³⁾ Evans, D. A.; Morrissey, M. M.; Dow, R. L. Tetrahedron Lett. 1985, 26,6005-6008. The present hydrogenation is functionally and stereochemically very similar to a reference example, and the assumption of the outcome is based on this precedence.

⁽³⁴⁾ The anion was derived from tri-n-butyl stannane by the method of Still. See: Still, W. C. J. Am. Chem Soc. 1978, 100, 1481–1487. (35) Cai, D.; Still, W. C. J. Org. Chem. 1988, 53, 4643–4644.

pressure. The crude epimeric silyl esters (yellow oil) were hydrolyzed by stirring with water (285 mL), THF (690 mL), and 2 N aqueous NaOH (570 mL) for 3 h. This mixture was diluted with water (2600 mL), washed with Et₂O, carefully acidified at 0 °C to pH 3.0–3.5 with 10% aqueous HCl (~500 mL), and extracted with Et₂O. The ethereal layer was dried (MgSO₄) and concentrated under reduced pressure, affording the epimeric acids (29.6 g, 97.5%) as a white solid [1:7 mixture of α : β , as determined by the integration of the characteristic resonances of the β - and α -methyl in the ¹H NMR, δ (β , CH₃) 1.27 (d, J = 7.5, 3H), (α , CH₃) 1.38 (d, J = 7.2, 3H)]. This material was directly used in the next reaction without further purification.

To a suspension of LiAlH₄ (11.1 g, 0.29 mol) in Et₂O (393 mL) at 0 °C was added dropwise a solution of the epimeric acids (29.6 g, 0.10 mol) in Et₂O (393 mL). After 3 h at 0 °C, the reaction mixture was allowed to stir at room temperature for 8 h. The solution was then cooled to 0 °C, and water (13 mL) was cautiously added followed by 15% aqueous NaOH (13 mL) and then water (39 mL). The suspension was filtered through 2 in. of Celite in a 350-mL coarse fritted funnel, and the filtered solids were washed with Et₂O. Removal of the solvent under reduced pressure and chromatography of the residue on silica gel with 30-40% EtOAc-hexanes as eluent afforded the alcohol (3.48 g, 12%, C-2_{α} epimer) as a colorless oil: $[\alpha]^{23}_{D}$ +28.84° (c 0.52, CHCl₃); IR (neat) 3460, 2900, 1460, 1380, 1280, 1185, 1060, 1020, 890, 690 cm⁻¹; ¹H NMR δ 1.16 (d, J = 7.2, 3H), 1.79 (s, 3H), 2.17 (m, 1H), 3.43 (m, 1H), 3.58 (m, 1H), 3.73 (m, 2H), 4.06 (br s, 2H), 4.30 (dd, J = 4.5, 10.2, 1H), 5.57 (s, 1H), 5.79 (br s, 1H), 7.36 (m, 3H), 7.50 (m, 2H); ¹³C NMR δ 138.0, 137.0, 129.5, 128.7, 126.7, 123.7, 102.1, 80.3, 76.3, 70.0, 68.5, 64.4, 39.4, 20.6, 15.9. Anal. Calcd for $C_{17}H_{22}O_4$: C, 70.32; H, 7.64. Found: C, 70.70; H, 7.46.

There was then eluted alcohol 2 (24.5 g, 87%, C-2_{\$\$} epimer) as a colorless oil: $[\alpha]^{23}_{D} + 52.4^{\circ}$ (c 2.9, CHCl₃); IR (neat) 3460, 2900, 1460, 1380, 1280, 1185, 1090, 1020, 980, 760, 690 cm⁻¹; ¹H NMR δ 1.01 (d, J = 7.2, 3H), 1.72 (s, 3H), 2.03 (m, 1H), 3.62 (m, 1H), 3.68–3.78 (br m, 4H), 4.04 (m, 1H), 4.30 (dd, J = 4.2, 9.9, 1H), 4.41 (br s, 1H), 5.57 (s, 1H), 5.87 (br s, 1H), 7.36 (m, 3H), 7.50 (m, 2H); ¹³C NMR δ 138.0, 136.2, 129.5, 128.7, 126.7, 124.7, 102.0, 77.2, 76.1, 70.0, 69.1, 65.8, 38.8, 20.0, 11.9. Anal. Calcd for C₁₇H₂₂O₄: C, 70.32; H, 7.64. Found: C, 70.29; H, 7.68.

DMPU-THF Reaction Solvents. To a stirred solution of LHMDS [from hexamethyldisilazane (4.2 mL, 20.1 mmol) and *n*-BuLi (16.5 mmol) in hexanes] in dry THF (33 mL) cooled to -78 °C was added dropwise a solution of ester 1 (2.4 g, 7.9 mmol) in THF (10 mL). A solution of TBSCI (3.0 g, 20.1 mmol) in DMPU (40 mL) was then added rapidly, and the mixture was stirred at -78 °C for 30 min, 0 °C for 30 min and room temperature for 30 min. Extraction with hexanes gave the crude mixture of Z:E silyl ketene acetals which were dissolved in anhydrous benzene (160 mL), and the resulting solution was heated at reflux for 19 h. Workup, as described above, gave the crude acids (2.1 g, 88%) which were reduced with LiAlH₄ as before and chromatographed to give the alcohol (192 mg, 10%, C-2_{α} epimer) and alcohol 2 (1.50 g, 75%, C-2_{β} epimer).

[2R,4aR,6R(1'S,2'S,3'R),8aS]-4,4a,6,8a-Tetrahydro-6-(2-methoxy-1,3-dimethylpent-4-enyl)-7-methyl-2-phenylpyrano[3,2-d]-1,3-dioxin (5). To a solution of oxalyl chloride (6.7 mL, 77.2 mmol) in CH₂Cl₂ (213 mL) at -78 °C was added slowly a solution of DMSO (15.1 mL, 212 mmol) in CH₂Cl₂ (10 mL). After 5 min, a solution of alcohol 2 (11.2 g, 38.6 mmol) in CH₂Cl₂ (50 mL) was added dropwise over 1 h. The reaction mixture was stirred for 30 min at -78 °C, and then triethylamine (19.1 mL, 115.8 mmol) was added. The resulting mixture was stirred for 40 min at -78 °C and allowed to warm to 0 °C over 2 h. The reaction mixture was poured into water, and the suspension was extracted with Et₂O. The combined organic extracts were washed with water and saturated aqueous NaCl and then dried (MgSO₄). Removal of the solvent under reduced pressure gave the crude product (19.2 g), which was used in the following reaction without further purification.

To a mixture of 'BuOK (15.8 g, 140 mmol) and *cis*-2-butene (8.8 g, 156 mmol) in THF (170 mL) was added dropwise at $-78 \,^{\circ}$ C *n*-BuLi (2.5 M in hexanes, 56.1 mL, 140 mmol). The yellow mixture was stirred at $-78 \,^{\circ}$ C for 15 min and $-20 \,^{\circ}$ C for 20 min and then recooled to $-78 \,^{\circ}$ C. A solution of (-)-*B*-methoxydiisopinocampheylborane (46.5 g, 147 mmol) in THF (170 mL) was added by cannula. The resultant, clear solution was stirred at $-78 \,^{\circ}$ C for 1 h and treated with BF₃·OEt₂ (22.8 mL, 185 mmol). A solution of the above aldehyde (19.2 g, 66 mmol) in THF (90 mL) was then added dropwise, and the mixture became viscous. Stirring was continued for 2.5 h, and then 3 N aqueous NaOH (102 mL) and 30% aqueous H₂O₂ (42 mL) were added, and the mixture was boiled for 16

h. The crude product was isolated by extraction with Et₂O, and the residue remaining upon removal of the solvent was dissolved in THF (125 mL) and added dropwise at room temperature to a suspension of NaH (80% in oil, hexane washed \times 3, 13.4 g, 447 mmol) in THF (125 mL). After 1 h, jodomethane (29.2 mL, 469 mmol) was added, and the mixture was stirred at room temperature for 24 h. Water was cautiously added, the mixture was extracted with Et_2O (×3), and the organic layer was washed with brine and dried (MgSO₄). Removal of the solvent gave an oil which was subjected to vacuum distillation to remove the majority of the methylated isopinocampheol (bp 55-58 °C at 0.2 mmHg). The pot residue was purified by flash chromatography with 0-5% EtOAc-hexanes as eluent to give alkene 5 (18.6 g, 78%) which crystallized from hexane as colorless prisms: mp 95–96 °C; [α]²⁵_D +86.6° (c 3.94, CHCl₃); IR (CCl₄) 2960, 2920, 1440, 1370, 1290, 1180, 1090, 1075, 905, 690 cm⁻¹; ¹H NMR δ 0.92 (d, J = 7.2, 3H), 1.01 (d, J = 6.9, 3H), 1.71 (s, 3H), 1.86-1.92 (m, 1H), 2.40-2.45 (m, 1H), 3.36 (dd, J = 1.6, 10.2, 1H), 3.47(s, 3H), 3.57-3.76 (m, 2H), 4.05-4.08 (m, 1H), 4.35 (dd, J = 9.9, 4.2, 1H), 4.51 (br s, 1H), 5.06 (d, J = 10.2, 1H), 5.12 (d, J = 17.1, 1H), 5.58 (s, 1H), 5.88 (br s, 1H), 6.04 (ddd, J = 17.1, 10.2, 7.2, 1H), 7.35–7.37 (m, 3H), 7.49-7.52 (m, 2H); ¹³C NMR δ 143.7, 138.2, 137.1, 129.4, 128.7, 126.7, 124.6, 113.9, 102.0, 85.7, 74.4, 76.3, 70.3, 68.7, 61.6, 39.8, 39.7, 20.1, 12.2, 12.17. Anal. Calcd for C22H30O4: C, 73.71; H, 8.44. Found: C, 73.77; H, 8.49.

[2R,3S,4S(2'R,4a'R,6'R,8a'S)]-4-(4,4a,6,8a-Tetrahydro-7-methyl-2phenylpyrano[3,2-d]-1,3-dioxin-6-yl)-3-methoxy-2,4-dimethylbutanol(6). A solution of alkene 5 (17.2 g, 48.0 mmol) in THF (130 mL) and water (20 mL) was vigorously stirred with an aqueous solution of N-methylmorpholine N-oxide (11.2 g, 60%, 58 mmol) and OsO₄ (0.96 mmol, 4.9 mL of a 0.2 M solution in benzene) for 5 h at room temperature. Solid NaIO₄ (12.3 g, 57.0 mmol) and water (30 mL) were added, and the mixture was stirred for 2 h, after which time a thick, white precipitate had formed. The mixture was poured into water and extracted with Et_2O to provide the crude aldehyde which was dissolved in ethanol (150 mL) and treated with NaBH₄ (3.6 g, 95.2 mmol). After 15 min, the solvents were removed in vacuo, the residue was stirred with water, and Et₂O and 10% aqueous HCl were added until effervescence ceased. The organic layer was washed with saturated aqueous NaHCO₃, water, and brine. Removal of the solvent and chromatography of the crude product on silica gel with 40% EtOAc-hexanes as eluent gave alcohol 6 (15.6 g, 90%) which crystallized from Et₂O-hexanes as prisms: mp 156-157 °C; $[\alpha]^{25}_{D}$ + 56.9° (c 1.74, CHCl₃); IR (CCl₄) 3600, 2960, 2900, 1370, 1290, 1180, 1085, 1070, 1020, 690; ¹H NMR δ 0.86 (d, J = 6.9, 3H), 0.87 (d, J = 7.2, 3H), 1.71 (s, 3H), 1.84-1.95 (m, 2H), 3.50 (s, 3H), 3.50-3.74 (m, 5H), 4.05 (m, 1H), 4.33 (dd, J = 10.2, 4.5, 1H), 4.47 (br s, 1H),5.57 (s, 1H), 5.87 (br s, 1H), 7.34-7.36 (m, 3H, ArH), 7.50-7.52 (m, 2H, ArH); ¹³C NMR δ 138.0, 136.9, 129.4, 128.7, 126.7, 124.6, 102.0, 82.3, 76.4, 76.1, 70.3, 68.7, 66.7, 61.4, 39.3, 37.7, 20.1, 12.0, 9.7. Anal. Calcd for C₂₁H₃₀O₅: C, 69.59; H, 8.34. Found: C, 69.63; H, 8.45.

[2R,4aR,6R(1'S,2'S,3'R),8aS]-4,4a,6,8a-Tetrahydro-6-[4-((tert-butyldimethylsilyl)oxy)-2-methoxy-1,3-dimethylbutyl]-7-methyl-2-phenylpyrano[3,2-d]-1,3-dioxin (7). A solution of alcohol 6 (8.0 g, 22.1 mmol), TBSCl (3.9 g, 25.8 mmol), and imidazole (4.0 g, 58.7 mmol) in dry DMF (140 mL) was stirred at room temperature for 12 h. The reaction mixture was poured into water and extracted with Et2O. Chromatography of the crude product on silica gel with 10% EtOAc-hexanes as eluent gave ether 7 (10.2 g, 97%) as an oil: $[\alpha]^{23}D + 35.51^{\circ}$ (c 3.88, CHCl₃); IR (neat) 2900, 1460, 1380, 1250, 1110, 1020, 970, 830, 760, 700 cm⁻¹; ¹H NMR $\delta 0.07 (s, 6H), 0.76 (d, J = 6.9, 3H), 0.92 (s, 9H), 0.85 (d, J = 7.2, 3H),$ 1.56-1.69 (m, 1H), 1.71 (s, 3H), 1.77-1.90 (m, 2H), 3.49 (s, 3H), 3.48-3.62 (m, 3H), 3.66, 3.73 (2d, J = 10.5, 2H), 4.06 (m, 1H), 4.28 (dd, J)= 4.2, 9.9, 1H), 5.58 (s, 1H), 5.86 (s, 1H), 7.38 (m, 3H), 7.51 (m, 2H); ¹³C NMR δ 138.1, 137.3, 129.4, 128.7, 126.6, 124.4, 102.0, 80.4, 76.4, 76.3, 70.2, 68.6, 65.8, 61.4, 39.3, 38.0, 26.3, 20.0, 18.6, 12.3, 9.2, -4.9, -4.8. Anal. Calcd for C27H44O5Si: C, 68.03; H, 9.30. Found: C, 67.89; H, 9.42

[2R,4aR,6R(1'S,2'S,3'R),7R,8R,8aS]-4,4a,6,7,8,8a-Hexahydro-6-[4-((*tert*-butyldimethylsilyl)oxy)-2-methoxy-1,3-dimethylbutyl]-7-methyl-2phenylpyrano[3,2-d]-1,3-dioxin-8-ol (8). To a solution of alkene 7 (2.42 g, 5.09 mmol) in THF (27.5 mL) at -5 °C was slowly added a 1 M solution of borane (25.4 mL, 25.4 mmol) in THF. After 32 h at -5 °C, the reaction mixture was cautiously treated with water (4 mL). After the evolution of hydrogen ceased (ca. 15 min), aqueous 3 M NaOAc (8.5 mL) and 10% H₂O₂ (4.2 mL) were added to the reaction mixture. After 12 h at room temperature, the solution was poured into water and extracted with Et₂O. The combined organic extracts were washed with water, saturated aqueous NaHCO₃ solution, and brine and dried (Na₂SO₄). Removal of the solvent under reduced pressure and chromatography on silica gel with 30% EtOAc-hexanes as eluent gave the alcohol (0.21 g, 8.3%) as a glass: $[\alpha]^{23}_{D} + 42.74^{\circ}$ (c 6.19, CHCl₃); IR (CHCl₃) 3500, 2900, 1460, 1380, 1250, 1110, 1030, 980, 840, 770, 700, 670 cm⁻¹; ¹H NMR δ 0.07 (s, 6H), 0.76 (d, J = 6.9, 3H), 0.93 (s, 9H), 0.99 (d, J = 7.2, 3H), 1.10 (d, J = 6.9, 3H), 1.83–1.98 (m, 2H), 2.28 (m, 1H), 2.60 (m, 1H), 3.45 (s, 3H), 3.48–3.78 (m, 7H), 3.90 (m, 1H), 4.24 (m, 2H), 5.53 (s, 1H), 7.38 (m, 3H), 7.51 (m, 2H); ¹³C NMR δ 137.9, 129.6, 128.8, 126.7, 102.3, 84.9, 80.5, 76.3, 72.4, 70.3, 67.5, 65.9, 61.1, 40.7, 38.0, 37.6, 26.7, 26.4, 18.6, 15.7, 13.0, 9.5, -4.8, -4.9. Anal. Calcd for C₂₇H₄₆O₆Si: C, 65.55; H, 9.37. Found: C, 65.35; H, 9.21.

There was then eluted isomeric alcohol **8** (2.28 g, 91%) as a white solid. An analytical sample, which was used for single-crystal X-ray analysis, was obtained by recrystallization from hexane: mp 131.5–132.5 °C; $[\alpha]^{23}_D$ +53.05° (*c* 2.19, CHCl₃); IR (CHCl₃) 3500, 2900, 1460, 1380, 1250, 1110, 1030, 980, 840, 770, 700 cm⁻¹; ¹H NMR δ 0.06 (s, 6H), 0.75 (d, J = 6.9, 3H), 0.92 (s, 9H), 1.01 (d, J = 7.5, 3H), 1.12 (d, J = 6.9, 3H), 1.83–1.93 (m, 2H), 2.30 (m, 1H), 3.45 (s, 3H), 3.44–3.50 (m, 5H), 3.55, 3.62 (2d, J = 9.6, 2H), 3.73 (dd, J = 4.5, 9.6, 1H), 3.94 (dd, J = 9.3, 9.3, 1H), 4.23 (dd, J = 4.8, 10.2, 1H), 4.28 (dd, J = 3.6, 7.5, 1H), 5.54 (s, 1H), 7.36 (m, 3H), 7.51 (m, 2H); ¹³C NMR δ 137.8, 129.6, 128.8, 126.7, 102.3, 84.8, 80.5, 76.3, 72.4, 70.3, 67.5, 65.9, 61.1, 40.7, 38.0, 37.6, 26.3, 18.6, 15.7, 13.0, 9.5, -4.9, -4.8. Anal. Calcd for C₂₇H₄₆O₆Si: C, 65.55; H, 9.37. Found: C, 65.44; H, 9.42.

[2R,4aR,6R(1'S,2'S,3'R),7R,8R,8aS]-4,4a,6,7,8,8a-Hexabydro-6-[4-((tert-butyldimethylsilyl)oxy)-2-methoxy-1,3-dimethylbutyl]-8-[(methoxymethyl)oxy]-7-methyl-2-phenylpyrano[3,2-d]-1,3-dioxin (9). A solution of alcohol 8 (1.0 g, 2.0 mmol) in THF (5 mL) and TMEDA (0.9 mL) was added dropwise to a suspension of KH (344 mg, 4.0 mmol, 35% wt in oil, hexane washed \times 3) in THF (5 mL) at 0 °C. After 1 h, MOMCl (228 μ L, 3.0 mmol) was added and the mixture was stirred for 30 min at 0 °C. Water was added, and extraction with Et₂O gave the crude product which was chromatographed on silica gel with 5% EtOAchexanes as eluent to provide MOM ether 9 (1.08 g, 99%) as a clear oil: $[\alpha]^{23}$ +63.0° (c 0.92, CHCl₃); IR (neat) 2920, 1455, 1370, 1245, 1080, 1020, 910, 830, 720, 690 cm⁻¹; ¹H NMR δ 0.06 (s, 6H), 0.76 (d, J = 6.9, 3H), 0.91 (s, 9H), 1.03 (d, J = 7.2, 3H), 1.15 (d, J = 7.2, 3H), 1.80-1.98 (m, 2H), 2.30 (m, 1H), 3.40 (s, 3H), 3.44 (s, 3H), 3.47-3.69 (m, 5H), 3.77 (m, 1H), 3.94 (dd, J = 8.7, 1H), 4.21-4.26 (m, 2H), 4.71 (d, J = 3.77 (m, 1H))6.6, 1H), 4.97 (d, J = 6.6, 1H), 7.33–7.35 (m, 3H), 7.47–7.52 (m, 2H); ¹³C NMR δ 138.0, 129.3, 128.6, 126.4, 101.7, 97.5, 84.6, 80.4, 77.4, 76.1, 70.4, 67.4, 65.9, 60.8, 56.4, 39.8, 37.9, 37.6, 26.3, 18.6, 15.5, 13.9, 9.7, -4.9, -4.8. Anal. Calcd for C₂₉H₅₀O₇Si: C, 64.65; H, 9.35. Found: C, 64.94; H, 9.34.

[2S,3S,4R,5R,6R(1'S,2'S,3'R)]-2-(Bromomethyl)-6-[4-((tert-butyldimethylsilyl)oxy)-2-methoxy-1,3-dimethylbutyl]-3,4,5,6-tetrahydro-4-[(methoxymethyl)oxy]-5-methyl-2H-pyran-3-yl Benzoate. To a solution of MOM ether 9 (11.63 g, 21.6 mmol) in anhydrous CCl₄ (230 mL) was added N-bromosuccinimide (4.23 g, 23.8 mmol), and the solution was boiled for 30 min. Immediate removal of the solvent under reduced pressure and chromatography of the residue on silica gel with 10% EtOAchexanes as eluent gave the bromo benzoate (12.2 g, 91%) as a colorless oil: $[\alpha]^{23}D - 18.4^{\circ}$ (c 1.28, CHCl₃); IR (neat) 2920, 1720, 1460, 1260, 1140, 1080, 830, 770, 710 cm⁻¹; ¹H NMR δ 0.037 (3, 3H), 0.04 (s, 3H), 0.85 (d, J = 6.9, 3H), 0.88 (s, 9H), 1.09 (d, J = 6.9, 3H), 1.23 (d, J = 6.9, 3H)7.2, 3H), 1.73 (m, 1H), 2.06-2.17 (m, 2H), 3.38 (s, 3H), 3.40 (s, 3H), 3.34-3.52 (m, 3H), 3.74-3.94 (m, 4H), 4.26 (m, 1H), 4.73 (ABq, J =6.8, 2H), 5.10 (d, J = 2.4, 1H), 7.42-7.47 (m, 2H), 7.58 (m, 1H), 8.05 (m, 1H); ¹³C NMR δ 165.9, 133.7, 130.2, 130.1, 128.9, 95.9, 78.9, 77.0, 76.2, 69.8, 69.4, 66.7, 58.6, 56.4, 37.5, 36.1, 33.6, 31.0, 26.3, 18.7, 13.3, 11.8, 11.5, -5.0. Anal. Calcd for C₂₉H₄₉O₇SiBr: C, 56.39; H, 8.00; Br, 12.94. Found: C, 56.49; H, 7.88; Br, 12.91.

[2.5,3.5,4.7,5.7,6.7(1'5,2'5,3'R)]-2-(Bromomethyl)-6-[4-((*tert*-butyldimethylsilyl)oxy)-2-methoxy-1,3-dimethylbutyl]-3,4,5,6-tetrahydro-4-[(methoxymethyl)oxy]-5-methyl-2*H*-pyran-3-ol (11). To a solution of the bromo benzoate (12.2 g, 19.8 mmol) in MeOH (190 mL) was added LiOH-H₂O (1 g, 23.7 mmol). After 2 h at ambient temperature, the reaction mixture was poured into 300 mL of water and extracted with Et₂O. The combined organic extracts were washed with saturated aqueous NaCl and dried (Na₂SO₄). Removal of the solvent under reduced pressure and flash filtration of the residue on silica gel with 20% EtOAc-hexanes gave alcohol 11 (9.12 g, 90%) which crystallized from hexane as needles: mp 87–88 °C; $[\alpha]^{23}_{D}+13.1^{\circ}$ (c 1.68, CHCl₃); IR (CHCl₃) 3500, 2900, 1460, 1260, 1100, 1040, 840, 770, 670 cm⁻¹; ¹H NMR δ 0.06 (s, 6H), 0.77 (d, J = 6.9, 3H), 0.90 (s, 9H), 0.99 (d, J = 7.5, 3H), 1.06 (d, J = 7.2, 3H), 1.77–1.96 (m, 2H), 2.20 (ddq, J = 7.2, 1H), 3.46 (s, 3H), 3.38–3.65 (m,

5H), 3.49 (s, 3H), 3.76–3.81 (m, 2H), 4.17–4.21 (m, 2H), 4.74 (ABq, J = 6.9, 2H); ¹³C NMR δ 98.5, 87.6, 80.3, 76.3, 74.6, 72.8, 66.4, 60.6, 56.3, 38.4, 37.7, 37.6, 35.1, 26.4, 18.7, 15.3, 13.2, 10.0, -4.93, -4.89. Anal. Calcd for C₂₂H₄₅O₆SiBr: C, 51.45; H, 8.83; Br, 15.56. Found: C, 51.58; H, 8.77; Br, 15.49.

[6R,8R(1'S,2'S,3'R),9R,10R]-8-[4-((tert-Butyldimethylsilyl)oxy)-2methoxy-1,3-dimethylbutyl]-10-[(methoxymethyl)oxy]-9-methyl-1,7-dioxaspiro[5.5]undec-2-en-11-one (13). To a solution of bromo alcohol 11 (1.29 g, 2.5 mmol) in CH₂Cl₂ (46 mL) was added Dess-Martin periodinane (1.53 g, 3.6 mmol). After 2 h at room temperature, the reaction mixture was cooled to 0 °C and hydroquinone (20 mg) was added. Acrolein (17.2 mL, 257.4 mmol) was then added dropwise followed by the dropwise addition of Et₃N (4.27 mL, 25.1 mmol). The cooling bath was removed, and the reaction mixture was allowed to stir at ambient temperature. After 24 h, the dark brown solution was filtered through a 2-in. pad of Florisil in a 350-mL coarse glass fritted funnel. The filtrate was washed with 10% EtOAc-hexanes. Removal of the solvent under reduced pressure and chromatography of the residue on silica gel with 5% EtOAc-hexanes gave enol ether 13 (0.599 g, 49%) as a colorless oil: $[\alpha]^{23}_{D} + 50.5^{\circ}$ (c 3.78, CHCl₃); IR (neat) 2600, 1730, 1645, 1450, 1380, 1250, 1210, 1080, 1040, 980, 830, 770 cm⁻¹; ¹H NMR δ 0.04 (s, 6H), 0.80 (d, J = 6.9, 3H), 0.89 (s, 9H), 0.93 (d, J = 6.9, 3H), 1.12 (d, J = 6.9, 3H), 1.76-2.20 (m, J = 6.9, 36H), 2.48 (m, 1H), 3.37 (s, 3H), 3.39 (s, 3H), 3.35-3.51 (m, 3H), 4.03 (d, J = 5.4, 1H), 4.34 (dd, J = 6.9, 4.2, 1H), 4.67 (s, 2H), 4.85 (m, 1H),6.27 (m, 1H); ¹³C NMR δ 203.9, 140.4, 102.5, 98.1, 96.2, 80.7, 79.9, 72.1, 66.3, 59.7, 56.3, 40.2, 37.4, 36.3, 26.9, 26.3, 18.6, 16.2, 12.7, 12.3, 10.7, -5.1, -5.0. Anal. Calcd for $C_{25}H_{46}O_7Si:\ C,\ 61.69;\ H,\ 9.53.$ Found: C, 61.78; H, 9.58.

[6R,8R(1'S,2'S,3'R),9R,10R,11R]- and [6S,8R(1'S,2'S,3'R),9R, 10R,11R]-8-[4-((tert-Butyldimethylsilyl)oxy)-2-methoxy-1,3-dimethylbutyl]-10-[(methoxymethyl)oxy]-9-methyl-1,7-dioxaspiro[5.5]undec-2-en-11ol (17 and 15). To a solution of ketone 13 (1.0 g, 2.0 mmol) in EtOH (15 mL) was added NaBH₄ (158 mg, 4.0 mmol) at 0 °C. After 30 min h at 0 °C, the reaction mixture was concentrated under reduced pressure and diluted with 200 mL of Et₂O and 40 mL of water; 2% aqueous HCl (10 mL) was added until the aqueous phase was slightly acidic. The organic phase was washed with saturated aqueous NaHCO3 and saturated aqueous NaCl and dried (Na₂SO₄). Removal of the solvent under reduced pressure and chromatography of the residue on silica gel with 10% EtOAchexanes as eluent gave alcohol 15 (0.040 g, 4%) as a colorless oil: $[\alpha]^{23}$ _D +88.4°(c 1.16, CHCl₃); ¹H NMR δ 0.04 (s, 6H), 0.80 (d, J = 6.9, 3H), 0.89 (s, 9H), 0.93 (d, J = 6.9, 3H), 1.12 (d, J = 7.2, 3H), 1.58-2.26 (m, J)7H), 3.35 (s, 3H), 3.40 (s, 3H), 3.36-3.51 (m, 3H), 3.69-3.72 (m, 2H), 4.03 (dd, J = 5.1, 3.6, 1H), 4.70 and 4.72 (ABq, J = 6.6, 2H), 4.82 (m, 1H), 6.15 (d, J = 6, 1H); ¹³C NMR δ 139.4, 103.1, 98.4, 95.2, 79.4, 74.6, 72.8, 71.5, 66.6, 58.9, 56.1, 37.4, 36.3, 34.3, 27.8, 26.4, 18.6, 16.5, 12.4, 11.3, 9.0, -5.05, -5.01. Anal. Calcd for C25hdH48O7Si: C, 61.44; H, 9.90. Found: C, 61.37; H, 9.94.

There was then eluted alcohol 17 (0.783 g, 78%) as a colorless oil: $[\alpha]^{23}_{D} + 56.3^{\circ}$ (c 1.26, CHCl₃); IR (neat) 3500, 1460, 1380, 1250, 1220, 1075, 1040, 985, 830, 770 cm⁻¹; ¹H NMR δ 0.03 (s, 6H), 0.81 (d, J =6.9, 3H), 0.89 (s, 9H), 0.92 (d, J = 6.9, 3H), 1.02 (d, J = 7.2, 3H), 1.61–2.23 (m, 7H), 3.08 (d, J = 12, 1H), 3.31–3.50 (m, 2H), 3.34 (s, 3H), 3.43 (s, 3H), 3.70 (dd, J = 6.6, 3.3, 1H), 3.97 (d, J = 8.7, 1H), 4.69–4.80 (m, 3H), 6.28 (m, 1H); ¹³C NMR δ 140.5, 102.1, 97.9, 97.0, 81.2, 79.3, 69.0, 68.9, 66.6, 58.7, 56.3, 37.2, 35.9, 35.8, 29.1, 26.3, 18.6, 16.4, 12.8, 11.4, -5.0. Anal. Calcd for C₂₅H₄₈O₇Si: C, 61.44; H, 9.90. Found: C, 61.41; H, 9.88.

[6R,8R(1'S,2'S,3'R),9R,10R,11R]-11-(Benzyloxy)-8-[4-((tert-butyldimethylsilyl)oxy)-2-methoxy-1,3-dimethylbutyl]-10-[(methoxymethyl)oxy]-9-methyl-1,7-dioxaspiro[5.5]undec-2-ene (22). A solution of alcohol 17 (580 mg, 1.2 mmol) in THF (10 mL) was added dropwise to a suspension of KH (272 mg, 2.4 mmol, 35% wt in oil, hexane washed × 3) in THF (10 mL) at 0 °C. After 30 min, benzyl bromide (183 µL, 1.5 mmol) was added dropwise and the mixture was stirred for 30 min at 0 °C. Water was cautiously added, and the aqueous layer was extracted with Et₂O. Chromatography of the crude product on silica gel with 10% EtOAchexanes as eluent provided ether 22 (644 mg, 94%) as a colorless oil: $[\alpha]^{23}$ _D +7.0° (*c* 3.43, CHCl₃); ¹H NMR δ 0.04 (s, 6H), 0.80 (d, *J* = 6.6, 3H), 0.89 (s, 9H), 0.89 (d, J = 6.3, 3H), 0.96 (d, J = 7.2, 3H), 1.34–1.40 (m, 1H), 1.75-2.23 (m, 6H), 3.34 (s, 3H), 3.30-3.50 (m, 3H), 3.41 (s, 3H), 3.88 (dd, J = 3.3, 1H), 4.07 (dd, J = 8.4, 1.5, 1H), 4.50 (d, J =12.0, 1H), 4.72–4.80 (m, 4H), 6.31 (br d, J = 6.0, 1H), 7.30–7.35 (m, 5H); ¹³C NMR δ 141.1, 138.0, 129.8, 128.8, 128.3, 101.6, 97.4, 96.4, 79.5, 75.8, 75.6, 71.7, 69.1, 66.6, 58.7, 56.1, 37.3, 36.0, 29.4, 26.3, 18.7, 16.7, 12.7, 11.8, 11.3, -5.0. Anal. Calcd for $C_{32}H_{54}O_7Si$: C, 66.40; H, 9.40. Found: C, 66.52; H, 9.33.

[6S,8R(1'S,2'S,3'R),9R,10R,11R]-11-(Benzyloxy)-8-[4-((tert-butyldimethylsilyl)oxy)-2-methoxy-1,3-dimethylbutyl]-10-[(methoxymethyl)oxy]-9-methyl-1,7-dioxaspiro[5.5]undec-2-ene (26). A solution of alcohol 15 (116 mg, 0.24 mmol) in THF (2 mL) was added dropwise to a suspension of KH (54.4 mg, 0.47 mmol, 35% wt in oil, hexane washed × 3) in THF (1 mL) at 0 °C. After 1 h, benzyl bromide (37 µL, 0.31 mmol) was added dropwise and the mixture was stirred for 1 h at 0 °C and 2 h at room temperature. Water was cautiously added, and the aqueous layer was extracted with Et₂O. Chromatography of the crude product on silica gel with 5% EtOAc-hexanes as eluent provided ether 26 (118 mg, 86%) as a colorless oil: $[\alpha]^{23}_{D}$ +65.8° (c 1.14, CHCl₃); IR (neat) 2920, 1650, 1460, 1380, 1250, 1210, 1090, 1030, 990, 825, 770, 700 cm⁻¹; ¹H NMR δ 0.040 (s, 3H), 0.043 (s, 3H), 0.81 (d, J = 6.6, 3H), 0.89 (s, 9H), 0.92 (d, J = 6.9, 3H), 1.19 (d, J = 7.2, 3H), 1.46 (m, 1H), 1.71-1.89 (m, 2H),2.09-2.18 (m, 3H), 2.30 (m, 1H), 3.35 (s, 3H), 3.36-3.47 (m, 3H), 3.41 (s, 3H), 3.52 (d, J = 3.3, 1H), 3.69 (dd, J = 7.8, 2.1, 1H), 4.16 (dd, J= 4.8, 3.3, 1H), 4.58 (d, J = 11.4, 1H), 4.70 (ABq, J = 6.6, 2H), 4.80 (br t, J = 5.4, 1H), 4.94 (d, J = 11.4, 1H), 6.15 (m, 1H), 7.31-7.36 (m, 1H)5H); ¹³C NMR δ 139.5, 128.5, 128.0, 127.7, 103.1, 99.0, 95.0, 79.3, 75.4, 73.6, 66.6, 58.8, 56.0, 37.5, 36.3, 34.9, 28.2, 26.4, 18.7, 16.8, 12.4, 11.3, 9.0, -5.01, -4.99. Anal. Calcd for C₃₂H₅₄O₇Si: C, 66.40; H, 9.40. Found C, 66.43; H, 9.23.

[2R,5R,7R(1'S,2'S,3'R),8R,9R,10R]- and [2R,5S,7R(1'S,2'S,3'R), 8R,9R,10S]-10-(Benzyloxy)-7-[4-((tert-butyldimethylsilyl)oxy)-2-methoxy-1,3-dimethylbutyl]-9-[(methoxymethyl)oxy]-8-methyl-1,6-dioxaspiro-[4.5]decane-2-methanol Benzoate (24 and 25). A solution of dimethyldioxirane in acetone (16 mL, 0.11 M, 1.7 mmol) was added dropwise to a solution of ether 22 (822 mg, 1.4 mmol) in CH₂Cl₂ (16 mL) at 0 °C. After the addition was complete, the solvents were removed in vacuo (0.2 mmHg) at 0 °C. The residue was dissolved in dry CHCl₃ (16 mL), and freshly recrystallized PPTs (50 mg, 0.2 mmol) was added. The solution was stirred at room temperature for 1 h, and an aliquot was removed and showed a 1.5:1 ratio of aldehydes by ¹H NMR spectroscopy. EtOH (35 mL) and NaBH₄ (104 mg, 2.8 mmol) were added at room temperature, and after 15 min, the solvents were removed in vacuo. Et₂O (50 mL) and water (10 mL) were added to the residue, and the aqueous layer was acidified to pH 4 at 0 °C with 5% aqueous HCl. The organic layer was washed with saturated aqueous NaHCO₃, water, and brine. Removal of the solvent gave the crude alcohols which were dissolved in CH_2Cl_2 (10 mL) and treated with pyridine (345 μ L, 4.2 mmol), DMAP (10 mg), and benzoyl chloride (330 µL, 2.8 mmol) at 0 °C. The solution was stirred at room temperature for 16 h, diluted with Et₂O, and washed, in turn, with saturated NaHCO₃, 5% aqueous HCl, saturated aqueous NaHCO₃, and brine. Removal of the solvent and chromatography of the residue on silica gel with 5% EtOAc-hexanes as eluent gave [5.6]spiroketal 25 (497 mg, 50%) as an oil: $[\alpha]^{23}D - 5.5^{\circ}$ (c 2.16, CHCl₃); R_f 0.38 (20% EtOAc-hexanes); IR (neat) 2920, 2880, 1720, 1445, 1375, 1310, 1265, 1145, 1080, 1035, 830, 770, 705 cm⁻¹; ¹H NMR δ 0.03 (s, 6H), 0.84 (d, J = 6.9, 3H), 0.88 (s, 9H), 0.97 (d, J = 7.2, 3H), 1.00 (d, J = 6.9, 3H, 1.74 (m, 1H), 1.86 (m, 1H), 2.01–2.34 (m, 5H), 3.32 (s, 3H), 3.35 (s, 3H), 3.34–3.50 (m, 2H), 3.65–3.68 (m, 2H), 3.80 (t, J =3.0, 1H), 4.33 (dd, J = 11.1, 5.6, 1H), 4.40 (dd, J = 11.1, 4.2, 1H), 4.60-4.78 (m, 5H), 7.10-7.58 (m, 8H), 8.04-8.06 (m, 2H); ¹³C NMR $\delta \ 167.0, \ 139.0, \ 133.3, \ 130.5, \ 130.2, \ 128.7, \ 128.6, \ 128.1, \ 127.8, \ 111.2,$ 96.6, 78.9, 78.5, 76.2, 75.1, 73.6, 67.0, 66.7, 58.3, 55.9, 37.3, 36.1, 35.4, 28.2, 26.8, 26.3, 18.7, 13.2, 11.65, 11.60, -5.0. Anal. Calcd for C39-H₆₀O₉Si: C, 66.82; H, 8.63. Found: C, 66.73; H, 8.73.

Further elution with 20% EtOAc-hexanes gave isomeric spiroketal **24** (328 mg, 33%) as an oil: $[\alpha]^{23}_{D} - 3.2^{\circ}$ (c 1.48, CHCl₃); R_f 0.18 (20% EtOAc-hexanes); IR (neat) 2920, 2880, 1720, 1445, 1375, 1310, 1265, 1080, 1035, 1000, 830, 770, 710 cm⁻¹; ¹H NMR δ 0.03 (s, 6H), 0.78 (d, J = 6.9, 3H), 0.88 (s, 9H), 0.93 (d, J = 7.2, 3H), 0.99 (d, J = 6.9, 3H), 1.74–1.88 (m, 2H), 1.96–1.22 (m, 5H), 3.31 (s, 3H), 3.36 (s, 3H), 3.28–3.45 (m, 3H), 3.49 (d, J = 3.6, 1H), 3.86 (dd, J = 3.6, 3.0, 1H), 4.11 (dd, J = 9.6, 1.8, 1H), 4.33 (dd, J = 10.8, 6.0, 1H), 4.43–4.49 (m, 2H), 4.64 (m, 1H), 4.71 (d, J = 7.0, 1H), 4.74 (d, J = 12.6, 1H), 4.78 (d, J = 7.0, 1H), 7.27–7.58 (m, 8H), 8.04–8.06 (m, 2H); ¹³C NMR δ 166.7, 138.2, 133.2, 130.8, 130.1, 128.8, 128.6, 128.3, 108.1, 96.4, 79.6, 79.2, 75.5, 73.6, 71.6, 69.7, 68.5, 66.8, 58.3, 56.1, 37.2, 36.1, 35.7, 35.2, 27.4, 26.3, 18.6, 13.4, 11.6, 11.5, -5.1. Anal. Calcd for C₃₉H₆₀O₉Si: C, 66.82; H, 8.63. Found: C, 66.66; H, 8.72.

[2R,3R,6R,8R(1'S,2'S,3'R),9R,10R,11R]-11-(Benzyloxy)-8-[4-((tertbutyldimethylsilyl)oxy)-2-methoxy-1,3-dimethylbutyl]-2-methoxy-10-[(methoxymethyl)oxy]-9-methyl-1,7-dioxaspiro[5.5]undecan-3-ol (32).

A solution of dimethyldioxirane in acetone (3.2 mL, 0.075 M, 0.24 mmol) was added dropwise to a solution of ether 22 (115 mg, 0.2 mmol) in CH₂Cl₂ (2 mL) at 0 °C. After the addition was complete, the solvents were removed in vacuo (0.2 mmHg) at 0 °C. The residue was dissolved in dry MeOH (2 mL) and stirred at room temperature for 20 h. Removal of the solvent and chromatography on silica gel with 40% EtOAc-hexanes as eluent gave alcohol 32 (117 mg, 94%) as an oil: $[\alpha]^{23}D^{-32.1^{\circ}}$ (c 0.38, CHCl₃); IR (neat) 3450, 2920, 1460, 1375, 1250, 1110, 1085, 980, 830. 770, 695 cm⁻¹; ¹H NMR δ 0.04 (s, 6H), 0.84 (d, J = 6.9, 3H), 0.89 (s, 9H), 0.91 (d, J = 6.9, 3H), 0.99 (d, J = 6.9, 3H), 1.45–1.81 (m, 3H), 1.96-2.17 (m, 4H), 2.20 (d, J = 5.4, 1H), 3.24 (d, J = 3.3, 1H), 3.32 (s, 3H), 3.34-3.49 (m, 3H), 3.39 (s, 3H), 3.53 (s, 3H), 3.83-3.87 (m, 2H), 4.16 (dd, J = 9.9, 1.5, 1H), 4.47 (d, J = 11.7, 1H), 4.69–4.78 (m, 4H), 7.34-7.36 (m, 5H); ¹³C NMR δ 137.7, 129.1, 128.9, 128.5, 103.9, 99.1, 96.3, 79.2, 76.4, 75.0, 71.7, 69.1, 67.7, 66.6, 58.2, 56.7, 56.1, 37.4, 35.3, 35.1, 29.8, 26.3, 23.7, 18.7, 12.7, 11.7, 11.5, -5.0. Anal. Calcd for C33H58O9Si: C, 63.23; H, 9.33. Found: C, 63.27; H, 9.25.

(R)-Mosher Ester 33. To a solution of alcohol 32 (30 mg, 47.9 µmol) in anhydrous pyridine (0.5 mL) was added a solution of (R)-methoxy-(trifluoromethyl)phenylacetic acid chloride (24.2 mg, 98.5 µmol) in pyridine (0.5 mL) at 0 °C. The solution was stirred at room temperature for 2 h and diluted with Et₂O. The organic layer was washed, in turn, with 1.5% agueous HCl, saturated aqueous NaHCO₃, water, and brine. Chromatography of the crude product on silica gel with 10% EtOAchexanes as eluent gave (R)-MTPA ester 33 (28.0 mg, 69%) which crystallized on standing. Recrystallization from MeOH gave colorless lathes suitable for a single-crystal X-ray structural determination: mp 122–123 °C; $[\alpha]^{23}_{D}$ –5.6° (c 0.46, CHCl₃); ¹H NMR δ 0.04 (s, 6H), 0.84 (d, J = 6.9, 3H), 0.89 (s, 9H), 0.91 (d, J = 6.9, 3H), 1.01 (d, J = 6.9, 3H)6.9, 3H), 1.38 (m, 1H), 1.63 (m, 1H), 1.77 (m, 1H), 2.02-2.24 (m, 4H), 3.21 (d, J = 3.3, 1H), 3.33 (s, 3H), 3.37 (s, 3H), 3.35 (m, 1H), 3.46–3.53 (m, 2H), 3.52 (s, 3H), 3.53 (s, 3H), 3.86 (t, J = 3.0, 1H), 4.16 (dd, J=9.9,1.8, 1H), 4.39 (d, J = 11.7, 1H), 4.66 (d, J = 11.7, 1H), 4.73 (AB q, J = 6.6, 2H), 4.85 (d, J = 4.5, 1H), 5.21 (m, 1H), 7.26 (br s, 5H), 7.37-7.39 (m, 3H), 7.52-7.58 (m, 2H). Anal. Calcd for C43H65O11F3Si: C, 61.26; H, 7.77. Found: C, 61.05; H, 7.67.

[2S,5S,7R(1'S,2'S,3'R),8R,9R,10R]-10-(Benzyloxy)-7-[4-((tert-butyldimethylsilyl)oxy)-2-methoxy-1,3-dimethylbutyl]-9-[(methoxymethyl)oxy]-8-methyl-1,6-dioxaspiro[4.5]decane-2-methanol Benzoate (28). Oxidation of ether 26 (100 mg, 0.17 mmol) with dimethyldioxirane followed by rearrangement, reduction, and benzoylation in a manner similar to that described above furnished, after chromatography on silica gel with 5% EtOAc-hexanes as eluent, [5.6]-spiroketal 28 (89 mg, 73%) as an oil: $[\alpha]^{23}$ +47.7° (c 0.86, CHCl₃); IR (neat) 2920, 2880, 1720, 1445, 1375, 1310, 1265, 1145, 1080, 1035, 830, 770, 705 cm⁻¹; ¹H NMR δ 0.02 (s, 6H), 0.80 (d, J = 6.9, 3H), 0.88 (s, 9H), 1.01 (d, J = 6.9, 3H), 1.18 (d, J = 7.2, 3H, 1.68–1.89 (m, 3H), 2.02–2.12 (m, 2H), 2.23–2.30 (m, 2H), 3.32 (s, 3H), 3.42 (s, 3H), 3.26–3.50 (m, 2H), 3.52 (d, J = 2.7, 1H), 3.75 (dd, J = 9.6, 1.8, 1H), 4.04 (dd, J = 4.8, 2.7, 1H), 4.29-4.59 (m, 3H),4.60 (d, J = 11.4, 1H), 4.71 (ABq, J = 6.6, 2H), 4.99 (d, J = 11.4, 1H),7.26-7.58 (m, 8H), 8.05-8.07 (m, 2H); ¹³C NMR δ 166.8, 139.6, 133.4, 130.6, 130.2, 128.8, 128.5, 128.1, 127.7, 109.3, 95.2, 80.4, 79.5, 78.6, 76.6, 75.0, 73.8, 68.7, 66.8, 58.1, 56.1, 37.5, 37.1, 35.7, 34.0, 27.6, 26.4, 18.7, 13.1, 11.7, 8.6, -5.0. Anal. Calcd for C₃₉H₆₀O₉Si: C, 66.82; H, 8.63. Found: C, 66.90; H, 8.64.

[2R,5S,7R(1'S,2'S,3'R),8R,9R,10R]-7-[4-((tert-Butyldimethylsilyl)oxy)-2-methoxy-1,3-dimethylbutyl]-10-hydroxy-9-[(methoxymethyl)oxy]-8methyl-1,6-dioxaspiro[4.5]decane-2-methanol Benzoate. A solution of ether 25 (764 mg, 1.1 mmol) in EtOAc/EtOH (1:1, 22 mL) containing palladized charcoal (10%, 80 mg) and a crystal of oxalic acid was stirred under an atmosphere of hydrogen for 4 h. The catalyst was removed by filtration through a bed of Celite, and concentration of the filtrate gave the crude product which was purified by chromatrography on silica gel. Elution with 20% EtOAc-hexanes yielded the alcohol (639 mg, 96%) as a clear oil: $[\alpha]^{23}D - 19.8^{\circ}(c \ 1.77, CHCl_3)$; IR (neat) 3470, 2920, 1720, 1445, 1380, 1310, 1270, 1090, 1030, 830, 770, 710 cm⁻¹; ¹H NMR δ 0.031 (s, 3H), 0.034 (s, 3H), 0.83 (d, J = 6.9, 3H), 0.88 (s, 9H), 0.99(d, J = 6.9, 3H), 1.03 (d, J = 6.9, 3H), 1.68-1.82 (m, 2H), 2.08-2.24(m, 5H), 3.32 (s, 3H), 3.34-3.49 (m, 3H), 3.40 (s, 3H), 3.64 (dd, J =8.7, 1.8, 1H), 3.80-3.86 (m, 2H), 4.15 (m, 1H), 4.58 (m, 2H), 4.67 (d, J = 6.6, 1H, 4.76 (d, J = 6.6, 1H), 7.39–7.55 (m, 3H), 8.04–8.06 (m, 2H); ¹³C NMR δ 167.5, 133.5, 130.5, 130.2, 128.7, 111.5, 97.3, 81.4, 78.9, 76.6, 73.9, 68.0, 67.0, 66.7, 58.3, 56.2, 37.3, 36.0, 35.5, 27.3, 26.7, 26.2, 18.6, 13.2, 11.7, 11.6, -5.1. Anal. Calcd for C32H54O9Si: C, 62.92; H, 8.91. Found: C, 62.67; H, 8.76.

[2R,5R,7R(1'S,2'S,3'R),8R,9R,10R]-7-[4-((tert-Butyldimethylsilyl)oxy)-2-methoxy-1,3-dimethylbutyl]-10-hydroxy-9-[(methoxymethyl)oxy]-8methyl-1,6-dioxaspiro[4.5]decane-2-methanol Benzoate. A solution of ether 24 (291 mg, 0.42 mmol) in EtOAc/EtOH (1:1, 5 mL) containing palladized charcoal (10%, 20 mg) and a crystal of oxalic acid was stirred under an atmosphere of hydrogen for 24 h. The catalyst was removed by filtration through a bed of Celite, and concentration of the filtrate gave the crude product which was purified by chromatrography on silica gel. Elution with 20% EtOAc-hexanes yielded the alcohol (246 mg, 97%) as a clear oil: $[\alpha]^{23}_{D} + 2.2^{\circ}$ (c 1.36, CHCl₃); IR (neat) 3400, 2920, 1720, 1450, 1310, 1265, 1085, 1030, 1000, 830, 770, 710 cm⁻¹; ¹H NMR δ 0.01 (s, 3H), 0.02 (s, 3H), 0.79 (d, J = 6.6, 3H), 0.87 (s, 9H), 0.98 (d, J = 7.5, 3H), 1.00 (d, J = 6.9, 3H), 1.71 (m, 1H), 1.82-2.11 (m, 4H),2.20 (m, 1H), 2.31 (m, 1H), 3.31 (s, 3H), 3.38 (s, 3H), 3.27-3.47 (m, 3H, 3.57-3.65 (m, 2H), 4.01, 3.64 (dd, J = 9.6, 1.5, 1H), 4.32-4.45 (m, 3H), 4.66 (AB q, J = 6.9, 2H), 7.39–7.56 (m, 3H), 8.04–8.06 (m, 2H); ¹³C NMR δ 166.6, 133.3, 130.7, 130.0, 128.7, 108.9, 97.1, 82.0, 80.0, 78.9, 69.6, 68.8, 66.8, 66.4, 58.2, 56.4, 37.1, 35.9, 35.6, 35.5, 27.4, 26.3, 18.6, 13.3, 11.7, 11.1, -5.1. Anal. Calcd for C₃₂H₅₄O₉Si: C, 62.92; H, 8.91. Found: C, 62.90; H, 9.01.

[2\$,5\$,7R(1'\$,2'\$,3'R),8R,9R,10R]-7-[4-((tert-Butyldimethylsilyl)oxy)-2-methoxy-1,3-dimethylbutyl]-10-hydroxy-9-[(methoxymethyl)oxy]-8methyl-1,6-dioxaspiro[4.5]decane-2-methanol Benzoate. A solution of ether 28 (86 mg, 0.12 mmol) in EtOH (2 mL) was stirred with 10% $Pd(OH)_2$ on carbon (5 mg) under an atmosphere of hydrogen for 3 h at room temperature. The suspension was filtered through Celite, and the solvent was removed. ¹H NMR and TLC analysis of the crude product showed a mixture of product and diol. A solution of this crude mixture in DMF (2 mL) was treated with TBSCl (18 mg, 0.12 mmol) and imidazole (20 mg, 0.30 mmol) at room temperature for 2 h. Water was added, and the crude product was isolated by extraction with Et₂O. Chromatography on silica gel with 20% EtOAc-hexanes as eluent gave the alcohol (70.4 mg, 94%) as a colorless oil: $[\alpha]^{23}_{D}$ +44.7°(c 0.94, CHCl₃); ¹H NMR δ 0.02 (s, 6H), 0.80 (d, J = 6.9, 3H), 0.87 (s, 9H), 1.02 (d, J = 6.9, 1H), 1.10 (d, J = 7.2, 3H), 1.70 (m, 1H), 1.89 (m, 1H), 2.01, 2.28 (m, 5H),3.29-3.48 (m, 3H), 3.30 (s, 3H), 3.40 (s, 3H), 3.72 (m, 1H), 3.76 (dd, J = 9.3, 1.8, 1H, 3.93 (dd, J = 5.1, 3.3, 1H), 4.31–4.48 (m, 3H), 4.69 (d, J = 6.6, 1H), 4.75 (d, J = 6.6, 1H), 7.44-7.56 (m, 3H), 8.04-8.07(m, 2H); ¹³C NMR δ 167.2, 133.4, 130.5, 130.1, 128.8, 108.7, 95.4, 79.6, 78.9, 75.4, 73.12, 73.07, 68.7, 66.8, 58.4, 56.2, 37.5, 36.4, 35.8, 33.4, 27.6, 26.4, 18.6, 13.1, 11.7, 8.7, -5.06, -5.02. Anal. Calcd for C₃₂H₅₄O₉Si: C, 62.92; H, 8.91. Found: C, 63.07; H, 8.76.

[2R,5R,7R(1'S,2'S,3'R),8R,9S]-7-[4-((*tert*-Butyldimethylsilyl)oxy)-2methoxy-1, 3-dimethylbutyl]-9-[(methoxymethyl)oxy]-8-methyl-1,6-dioxaspiro[4.5]decane-2-methanol Benzoate (29). A solution of the alcohol (375 mg, 0.61 mmol) in anhydrous CS₂ (6 mL) was added dropwise to a suspension of hexane washed with NaH (80%, 36 mg, 1.2 mmol) in CS₂ (12 mL) at 0 °C under argon. The mixture was stirred at room temperature for 3 h, and MeI (380 μ L, 6.1 mmol) and TMEDA (0.5 mL) were added. After the solution was stirred for 12 h, water was added and the crude product was isolated by extraction with Et₂O. Chromatography on silica gel with 10% EtOAc-hexanes as eluent gave the xanthate (395 mg, 92%) as a light yellow oil.

To a boiling solution of the above xanthate (750 mg, 1.07 mmol) and PhSiH₃ (264 μ L, 2.1 mmol) in desulfurized anhydrous toluene (10 mL) under argon was added benzoyl peroxide [400 μ L of a 1.04 g (4.28 mmol) solution in toluene (8 mL)] every 30 min. After five additions, extra PhSiH₃ (264 μ L, 2.1 mmol) was added followed by five more additions of the benzoyl peroxide solution at 30-min intervals. The solvents were removed in vacuo, and the residue remaining was purified by chromatography on silica gel. Elution with 10% EtOAc-hexanes gave unreacted xanthate (192 mg) followed by the deoxygenated spiroketal 29 (409 mg, 64%, 86% based on recovered xanthate) as a colorless oil: $[\alpha]^{23}D - 5.4^{\circ}(c)$ 1.12, CHCl₃); IR (neat) 2920, 1720, 1445, 1380, 1310, 1270, 1150, 1090, 1035, 830, 770, 710 cm⁻¹; ¹H NMR δ 0.03 (s, 3H), 0.04 (s, 3H), 0.84 (d, J = 6.9, 3H), 0.88 (s, 9H), 1.00 (d, J = 6.9, 6H), 1.67-1.92 (m, 5H),2.10-2.26 (m, 3H), 2.56 (m, 1H), 3.33 (s, 3H), 3.34 (s, 3H), 3.36-3.50 (m, 3H), 3.66 (dd, J = 9.0, 1.5, 1H), 3.77 (m, 1H), 4.31 (dd, J = 11.4, J)5.1, 1H), 4.36 (dd, J = 11.4, 4.2, 1H), 4.58 (m, 1H), 4.63 (s, 2H), 7.40-7.55 (m, 3H), 8.03-8.06 (m, 2H); ¹³C NMR δ 167.0, 133.4, 130.6, 130.1, 128.7, 108.1, 95.0, 78.6, 76.6, 75.8, 74.0, 67.2, 66.7, 58.2, 55.8, 37.2, 35.7, 34.5, 34.1, 33.3, 27.2, 26.3, 18.6, 13.1, 11.7, 11.5, -5.1. Anal. Calcd for C₃₂H₅₄O₈Si: C, 64.61; H, 9.15. Found: C, 64.80; H, 9.03.

[2R,5S,7R(1'S,2'S,3'R),8R,9S]-7-[4-((*tert*-Butyldimethylily))oxy)-2methoxy-1,3-dimethylbuty]-9-[(methoxymethyl)oxy]-8-methyl-1,6-dioxaspiro[4.5]decane-2-methanol Benzoate (37). The alcohol (537 mg, 0.88 mmol) was converted into the xanthate (468 mg, 76%) and then deoxygenated with PhSiH₃ and benzoyl peroxide in a manner similar to that described above. Chromatography on silica gel and elution with 10% EtOAc-hexanes gave the deoxygenated spiroketal 37 (206 mg, 52%) as a colorless oil: $[\alpha]^{23}_{D} + 23.6^{\circ}$ (c 1.25, CHCl₃); IR (neat) 2920, 1725, 1450, 1310, 1270, 1090, 1045, 980, 830, 775, 710 cm⁻¹; ¹H NMR δ 0.02 (s, 3H), 0.03 (s, 3H), 0.80 (d, J = 6.9, 3H), 0.88 (s, 9H), 0.94 (d, J = 6.9, 3H), 1.02 (d, J = 6.9, 3H), 1.71–2.94 (m, 9H), 3.31–3.49 (m, 3H), 3.33 (s, 3H), 3.34 (s, 3H), 3.66 (m, 1H), 4.08 (dd, J = 9.6, 1.5, 1H), 4.33 (m, 1H), 4.44–4.53 (m, 2H), 4.69 (s, 2H), 7.40–7.58 (m, 3H), 8.03–8.06 (m, 2H); ¹³C NMR δ 166.7, 133.2, 130.8, 130.1, 128.6, 106.3, 94.9, 78.8, 75.5, 69.9, 69.0, 66.8, 58.2, 55.8, 40.1, 37.1, 35.9, 33.4, 32.6, 27.6, 26.3, 18.6, 13.4, 11.7, 11.2, -5.1. Anal. Calcd for C₃₂H₅₄O₈Si: C, 64.61; H, 9.15. Found: C, 64.54; H, 9.02.

Further elution gave the starting alcohol (119 mg, 30%).

[2S,5R,7R(1'S,2'S,3'R),8R, 9S]-7-[4-((tert-Butyldimethylsilyl)oxy)-2-methoxy-1,3-dimethylbutyl]-9-[(methoxymethyl)oxy]-8-methyl-1,6dioxaspiro[4.5]decane-2-methanol Benzoate (30). The alcohol (70 mg, 0.11 mmol) was converted into the xanthate (69.1 mg, 86%) and then deoxygenated with PhSiH₃ and benzoyl peroxide. Chromatography on silica gel and elution with 5-10% EtOAc-hexanes gave unreacted xanthate (6.0 mg) followed by the deoxygenated spiroketal 30 (27.7 mg, 64%, 72% based on recovered xanthate) as a colorless oil: $[\alpha]^{23}_{D} + 52.9^{\circ}$ (c 1.02, CHCl₃); IR (neat) 2950, 1735, 1460, 1395, 1280, 1100, 1055, 850, 790, 720 cm⁻¹; ¹H NMR δ 0.02 (s, 6H), 0.87 (d, J = 6.9, 3H), 0.87 (s, 9H), 0.91 (d, J = 6.9, 3H), 0.99 (d, J = 6.9, 3H), 1.70-1.93 (m, 5H), 2.04-2.15 (m, 4H), 3.30-3.49 (m, 3H), 3.33 (s, 3H), 3.35 (s, 3H), 3.71 (dd, J = 9.3, 1.5, 1H, 4.04 (m, 1H), 4.28–4.48 (m, 3H), 4.61 (d, J = 6.6, 1H), 4.69 (d, J = 6.6, 1H), 7.40–7.58 (m, 3H), 8.05–8.08 (m, 2H); ¹³C NMR § 166.8, 133.3, 130.6, 130.2, 128.7, 107.5, 95.1, 79.0, 78.7, 74.2, 73.7, 66.8, 66.0, 58.4, 55.8, 39.0, 37.4, 36.05, 35.96, 34.2, 27.7, 26.4, 18.7, 13.1, 11.7, 5.4, -5.06, -5.02. Anal. Calcd for $C_{32}H_{54}O_8Si$: C, 64.61; H, 9.15. Found: C, 64.69; H, 9.21

[2R,5S,7R(1'S,2'S,3'R),8R,9S]-7-[4-((tert-Butyldimethylsilyl)oxy)-2methoxy-1,3-dimethylbutyl]-9-hydroxy-8-methyl-1,6-dioxaspiro[4.5]decane-2-methanol Benzoate (36). To a solution of MOM ether 29 (36.9 mg, 62.1 μ mol) and anhydrous Et₂O (21.2 μ L, 0.205 mmol) in CH₂Cl₂ (2 mL) at -78 °C was added dropwise Me₂BBr (118 µL of a 1.58 M solution in CH₂Cl₂, 0.186 mmol). After 20 min at -78 °C, a mixture of THF and saturated aqueous NaHCO3 was added and the mixture was allowed to warm to room temperature and stirred for 3 h. Et₂O was added, and the organic layer was washed with water and brine. Removal of the solvent gave an oil which was dissolved in CH2Cl2 (1.0 mL) and stirred with PPTs (5 mg, 20 µmol) for 24 h at room temperature. Saturated aqueous NaHCO₃ and Et₂O were added, and the aqueous layer was further extracted with Et₂O. Chromatography of the crude product on silica gel with 10% EtOAc-hexanes as eluent gave alcohol 36 (16.1 mg, 47%) as an oil: $[\alpha]^{23}_{D}$ +1.2° (c 0.40, CHCl₃); IR (neat) 3530, 2920, 2840, 1720, 1440, 1265, 1090, 1020, 830, 720, 705 cm⁻¹; ¹H NMR δ 0.02 (s, 6H), 0.78 (d, J = 6.9, 3H), 0.88 (s, 9H), 0.91 (d, J = 7.2, 3H), 1.02 (d, J = 6.9, 3H), 1.66-2.17 (m, 9H), 3.30 (m, 1H), 3.33 (s, 3H), 3.39-3.46 (m, 2H), 3.75 (m, 1H), 3.80 (d, J = 9.6, 1H), 4.06 (dd, J = 9.6, 1H)2.1, 1H, 4.35 (dd, J = 11.4, 8.1, 1H), 4.41 (dd, J = 11.4, 4.1, 1H), 4.51(m, 1H), 7.41-7.46 (m, 2H), 7.56 (m, 1H), 8.03-8.06 (m, 2H); ¹³C NMR § 166.7, 133.4, 130.4, 130.1, 128.8, 108.0, 79.4, 78.8, 71.5, 69.6, 68.7, 66.7, 58.3, 39.3, 37.2, 36.0, 35.6, 34.9, 26.9, 26.3, 18.6, 13.1, 11.8, 11.4, -5.1, -.5.0. Anal. Calcd for C30H50O7Si: C, 65.42; H, 9.15. Found: C, 65.33; H, 9.15.

Treatment of ether 37 (21.3 mg, 35.9 μ mol) in a similar manner to that described above gave alcohol 36 (8.9 mg, 45%). To a solution of alcohol 36 (6.0 mg, 10.9 μ mol) in CH₂Cl₂ (0.4 mL) under argon were added 'Pr₂NEt (19.0 μ L, 0.109 mmol) and MOMCl (8.3 μ L, 0.109 mmol). The solution was stirred at room temperature for 48 h and concentrated *in vacuo*. The residue was filtered through a small plug of silica gel with 20% EtOAc-hexanes as eluent to give the MOM ether 37 (5.6 mg, 86%).

Equilibration of Spiroketal 37. A solution of spiroketal 37 (50 mg, 84.2 μ mol) and recrystallized PPTs (20 mg) in CH₂Cl₂ (2 mL) was stirred at room temperature for 48 h. The reaction was quenched with saturated aqueous NaHCO₃, and the crude product was isolated with Et₂O. Chromatography on silica gel with 10% EtOAc-hexanes as eluent gave alkene 39 (5.8 mg, 13%) as an oil: $[\alpha]^{23}{}_{D}$ -66.3° (*c* 1.01, CHCl₃); IR (neat) 2920, 1720, 2840, 1440, 1265, 1085, 990, 830, 770, 705 cm⁻¹; ¹H NMR δ 0.017 (s, 3H), 0.022 (s, 3H), 0.80 (d, J = 6.9, 3H), 0.87 (s, 9H), 0.96 (d, J = 6.9, 3H), 1.03 (d, J = 6.9, 3H), 1.75 (m, 1H), 1.87–2.33 (m, 6H), 3.30–3.48 (m, 3H), 3.35 (s, 3H), 3.82 (dd, J = 9.3, 2.7 Hz, 1H), 4.39–4.50 (m, 3H), 5.54 (d, J = 10.0, 1H), 6.00 (dd, J = 10.0, 6, 1H),

7.44–7.59 (m, 3H), 8.04–8.07 (m, 2H); 13 C NMR (CDCl₃) δ 166.1, 136.7, 133.3, 130.6, 130.2, 128.7, 127.0, 105.0, 79.1, 78.3, 73.2, 69.3, 66.9, 58.6, 38.8, 37.2, 36.2, 30.5, 28.7, 26.3, 18.7, 13.1, 12.9, 11.6, -5.1, -5.0. Anal. Calcd for C₃₀H₄₉O₆Si: C, 67.63; H, 9.08. Found: C, 67.72; H, 9.07.

Further elution provided spiroketal **29** (16.5 mg, 32%). This was followed by spiroketal **37** (23.5 mg, 47%).

[2R,5R,7R(1'S,2'S,3'R),8R,9S]-7-[4-((tert-Butyldimethylsilyl)oxy)-2methoxy-1,3-dimethylbutyl]-9-[(methoxymethyl)oxy]-8-methyl-1,6-dioxaspiro[4.5]decane-2-methanol. To a solution of benzoate 29 (223 mg, 0.37 mmol) in MeOH (10 mL) was added LiOH-H₂O (18.9 mg, 0.45 mmol), and the resultant, yellow solution was stirred at room temperature for 2 h. Water and CH₂Cl₂ were added, and the organic layer was washed with water. The aqueous layer was extracted further with CH₂Cl₂, and the combined organic layers were washed with brine and dried (Na₂SO₄). Removal of the solvent and chromatography of the residue on silica gel with 40% EtOAc-hexanes as eluent gave the alcohol (155 mg, 84%) as an oil: [α]²³_D-7.8° (c 1.48, CHCl₃); IR (neat) 3460, 2920, 1460, 1380, 1250, 1145, 1085, 1035, 1000, 830, 770, cm⁻¹; ¹H NMR & 0.02 (s, 3H), 0.03 (s, 3H), 0.83 (d, J = 6.6, 3H), 0.88 (s, 9H), 0.98 (d, J = 6.6, 3H),0.99 (d, J = 7.2, 3H), 1.57-1.91 (m, 5H), 2.03-2.15 (m, 3H), 2.40 (m, 1H), 3.32 (s, 3H), 3.34 (s, 3H), 3.30-3.51 (m, 4H), 3.63-3.72 (m, 2H), 3.76 (m, 1H), 4.33 (m, 1H), 4.62 (s, 2H); ¹³C NMR δ 108.0, 95.0, 78.6, 78.4, 76.5, 73.9, 66.7, 65.5, 58.2, 55.9, 37.2, 35.8, 34.6, 34.4, 33.3, 26.4, 26.3, 18.6, 13.1, 11.7, 11.5, -5.1. Anal. Calcd for C₂₅H₅₀O₇Si: C, 61.19; H, 10.27. Found: C, 61.25; H, 10.38.

[2R,5R,7R(1'S,2'S,3'R),8R,9S]-Methyl 7-[4-((tert-Butyldimethylsilyl)oxy)-2-methoxy-1,3-dimethylbutyl]-9-[(methoxymethyl)oxy]-8-methyl-1,6-dioxaspiro[4.5]decane-2-carboxylate (31b). To a solution of the alcohol (135 mg, 0.28 mmol) in CH₂Cl₂ (5 mL) were added pyridine (332 µL, 4.2 mmol) and Dess-Martin reagent (152 mg, 0.35 mmol), and the solution was stirred at room temperature for 1.5 h. Peroxide-free Et₂O, saturated aqueous NaHCO₃, and 1.5 M aqueous Na₂S₂O₃ were added, and the mixture was stirred until both layers were clear. The organic layer was washed, in turn, with saturated NaHCO₃, saturated aqueous CuSO₄, water, and brine. Removal of the solvent gave the crude aldehyde (135 mg) which was dissolved in 'BuOH (3.5 mL) and 2-methyl-2-butene (1 mL). A freshly prepared solution of NaClO₂ (100 mg, 1.10 mmol) and NaH₂PO₄ (66 mg, 0.55 mmol) in water (1.9 mL) was added, and the mixture was stirred vigorously at room temperature for 2 h. Water was then added, and the product was isolated by extraction with Et₂O. Acid **31a** (135 mg, 97%) was pure by ¹H NMR spectroscopy. A portion was methylated with ethereal diazomethane, and chromatography on silica gel with 20% EtOAc-hexanes as eluent furnished ester 31b (70%) as an oil: $[\alpha]^{23}_{D}$ +2.6° (c 1.17, CHCl₃); R_f 0.31 (20% EtOAchexanes); IR (neat) 2940, 2920, 1750, 1460, 1250, 1195, 1145, 1085, 1025, 990, 820, 770 cm⁻¹; ¹H NMR & 0.03 (s, 3H), 0.04 (s, 3H), 0.83 (d, J = 6.9, 3H), 0.88 (s, 9H), 0.98 (d, J = 6.6, 3H), 1.00 (d, J = 6.9, 3H)3H), 1.64-1.72 (m, 2H), 1.84-2.24 (m, 5H), 2.34-2.48 (m, 2H), 3.32 (s, 3H), 3.35 (s, 3H), 3.30-3.49 (m, 3H), 3.65 (dd, J = 9.0, 1.8, 1H), 3.74 (s, 3H), 3.80 (m, 1H), 4.63 (s, 2H), 4.82 (dd, J = 9.1, 3.2, 1H); ^{13}C NMR 8 173.6, 109.0, 94.9, 78.5, 76.2, 76.1, 74.5, 66.7, 58.2, 55.9, 52.4, 37.2, 35.6, 34.2, 33.3, 33.2, 29.3, 26.3, 18.6, 13.1, 11.7, 11.4, -5.1. Anal. Calcd for C₂₆H₅₀O₈Si: C, 60.20; H, 9.72. Found: C, 60.39; H, 9.80.

[2R,5S,7R(1'S,2'S,3'R),8R,9S]-7-[4-((*tert*-Butyldimethylsilyl)oxy)-2methoxy-1,3-dimethylbutyi]-9-[(methoxymethyl)oxy]-8-methyl-1,6-dioxaspiro[4.5]decane-2-methanol. Hydrolysis of benzoate 37 (120 mg, 0.2 mmol) in a manner similar to that described for compound 29 gave the alcohol (86 mg, 88%) as an oil: $[\alpha]^{23}_D - 32.7^{\circ}$ (c 1.5, CHCl₃); IR (neat) 3440, 2930, 2860, 1470, 1255, 1130, 1090, 10405, 980, 840, 780 cm⁻¹; ¹H NMR δ 0.03 (s, 3H), 0.04 (s, 3H), 0.85 (d, J = 6.9, 3H), 0.88 (s, 9H), 0.93 (d, J = 6.9, 3H), 0.99 (d, J = 7.2, 3H), 1.787–2.11 (m, 9H), 2.16 (br s, 1H), 3.34 (s, 3H), 3.37 (s, 3H), 3.31–3.5 (m, 3H), 3.56 (d, J = 11.4, 60, 1H), 3.66–3.71 (m, 2H), 4.04 (dd, J = 9.0, 1.8, 1H), 4.29 (m, 1H), 4.70 (AB q, J = 6.9, 2H); ¹³C NMR δ 106.1, 94.9, 82.6, 79.3, 75.3, 69.8, 66.7, 66.6, 58.5, 55.8, 40.7, 37.2, 36.0, 33.6, 33.3, 26.1, 25.8, 18.6, 13.2, 11.9, 11.2, -5.1. Anal. Calcd for C₂₅H₅₀O₇Si: C, 61.19; H, 10.27. Found: C, 61.32; H, 10.39.

[2R,5S,7R(1'S,2'S,3'R),8R,9S]-Methyl 7-[4-((*tert*-Butyldimethylsilyl)oxy)-2-methoxy-1,3-dimethylbutyl]-9-[(methoxymethyl)oxy]-8-methyl-1,6-dioxaspiro[4.5]decane-2-carboxylate (38b). Oxidation and methylation of the alcohol (66.2 mg, 0.13 mmol) in a similar method to that described above gave acid 38a (67 mg, 98%). A portion was treated with ethereal diazomethane to give ester 38b (77%) as an oil: $[\alpha]^{23}_D$ +47.6° (c 1.25, CHCl₃); R_f 0.26 (20% EtOAc-hexanes); IR (neat) 2920, 2850, 1760, 1460, 1250, 1205, 1085, 1040, 980, 840, 680 cm⁻¹; ¹H NMR δ 0.03 (s, 3H), 0.04 (s, 3H), 0.85–0.90 (m, 6H), 0.89 (s, 9H), 0.93 (d, J = 7.2, 3H), 1.65–1.83 (m, 3H), 1.98–2.08 (m, 4H), 2.20–2.25 (m, 2H), 3.33 (s, 3H), 3.37 (s, 3H), 3.31–3.52 (m, 3H), 3.71 (s, 3H), 4.19 (dd, J = 10.2, 1.5, 1H), 4.64 (dd, J = 8.7, 8.4, 1H), 4.72 (AB q, J = 6.0, 2H); ¹³C NMR δ 173.6, 106.8, 94.4, 78.9, 78.6, 74.5, 69.8, 66.7, 58.1, 55.7, 52.2, 39.9, 37.2, 35.5, 33.1, 32.0, 28.0, 26.3, 18.7, 12.2, 11.7, 11.2, -5.1. Anal. Calcd for C₂₆H₅₀O₈Si: C, 60.20; H, 9.72. Found: C, 60.38; H, 9.51.

2(R)-Vinyl-2-[2,5-dihydro-5(R)-(hydroxymethyl)-3-methyl-2(R)-furyl]-3(R),4(S)-[(dimethylmethylene)dioxy]-5(S)-(benzyloxy)tetrahydrofuran (43). To a solution of 0.514 g (0.991 mmol) of the ether in 6 mL of HMPA was added 1.13 g (7.43 mmol) of undried CsF. The slurry was heated to 125 °C and stirred for 15 h. After cooling, the mixture was poured into water and extracted with ether. The combined organic extracts were dried over MgSO4 and evaporated under reduced pressure. Chromatography on silica gel $(2.5 \times 12$ -cm, 40% ethyl acetate/hexane) gave 0.362 g (94%) of alcohol 43 as a colorless oil: $[\alpha]^{22}_{D} + 138^{\circ}$ (c 1.20, CHCl₃); IR (neat) 3010, 2970, 1450, 1370, 1260, 1150, 930, 855 cm⁻¹; ¹H NMR δ 1.36 (s, 3H), 1.50 (s, 3H), 1.87 (s, 3H), 3.20 (br s, 1H), 3.54 (m, 2H), 4.47 (d, J = 12.0, 1H), 4.65 (m, 3H), 4.89 (d, J = 5.7, 1H), 4.98 (d, J = 5.4, 1H), 5.16 (m, 2H), 5.84 (dd, J = 11.4, 17.7, 1H), 7.3 (m, 5H); ¹³C NMR δ 139.3, 138.5, 137.7, 128.8, 128.2, 128.1, 124.1, 116.7, 113.0, 109.1, 91.1, 89.4, 88.0, 86.0, 85.3, 69.9, 65.7, 27.0, 25.7, 14.2. Anal. Calcd for C₂₂H₂₈O₆: C, 68.02; H, 7.27. Found: C, 67.96; H, 7.34.

2(R)-Ethyl-2-[5(R)-(hydroxymethyl)-3(S)-methyl-2(R)-tetrahydrofuryl]-3(R),4(S)-[(dimethylmethylene)dioxy]-5(S)-(benzyloxy)tetrahydrofuran (44). To a dry glass bomb $(1.5 \times 4$ -cm, narrow neck) were added 6.3 mg (8.89 μ mol) of [Rh(NBD)DIPHOS-4]BF₄ and 0.034 g (0.0889 mmol) of dihydrofuran 43 in 2 mL of dry CH₂Cl₂, and the bomb was flushed with argon. After several flushes with hydrogen (200 psi), the bomb was pressurized to 640 psi and allowed to stand, with occasional shaking, for 2 h. The reaction solution was filtered through a 1-g plug of silica gel, washing with 1:1 ethyl acetate-hexane. Rotary evaporation afforded 0.0335 g (96%) of tetrahydrofuran 44 as a colorless oil: $[\alpha]^{22}$ +65.0° (c 1.0, CHCl₃); IR (neat) 3440, 3030, 2930, 1450, 1375, 1265, 1205, 1160, 1075, 1015, 870 cm⁻¹; ¹H NMR δ 0.995 (t, J = 7.5, 3H), 1.16 (d, J = 7.2, 3H), 1.31 (s, 3H), 1.50 (s, 3H), 1.62-2.04 (m, 5H), 2.67(m, 1H), 3.48 (m, 1H), 3.63 (m, 1H), 4.00 (d, J = 4.5, 1H), 4.26 (m, 1H)1H), 4.44 (d, J = 12, 1H), 4.58 (d, J = 6, 1H), 4.74 (d, J = 12, 1H), 4.77 (d, J = 6, 1H), 5.16 (s, 1H), 7.32 (m, 5H); ¹³C NMR δ 138.2, 130.3, 128.2, 128.0, 112.9, 107.7, 91.7, 87.1, 84.1, 80.3, 76.2, 69.8, 65.8, 37.3, 36.0, 31.0, 26.0, 24.5, 17.2, 9.8. Anal. Calcd for C₂₂H₃₂O₆: C, 67.32; H, 8.22. Found: C, 67.16; H, 8.13.

2(R)-Ethyl-2-[5(R)-(formyl)-3(S)-methyl-2(R)-tetrahydrofuryl]-3(R), 4(S)-[(dimethylmethylene)dioxy]-5(S)-(benzyloxy)tetrahydrofuran (Precursor to 45). To a solution of 0.283 g (0.721 mmol) of alcohol 44 in 4 mL of dry CH₂Cl₂ was added 0.46 g (1.08 mmol) of the Dess-Martin periodinane. After the solution was stirred for 4 h, the solvent was evaporated under reduced pressure and to the residue were added 2 mL of 1.3 N NaOH and 3 mL of ether. After separation, the aqueous layer was extracted with three 2-mL portions of ether. The combined organic extracts were dried over Na₂SO₄ and evaporated under reduced pressure to give 0.271 g (94%) of the crude aldehyde, which was used immediately in the next reaction.

2(R)-Ethyl-2-[5(R)-[2(S)-methyl-1(S)-[(triethylsilyl)oxy]-3-butenyl]-3(S)-methyl-2(R)-tetrahydrofuryl]-3(R),4(S)-[(dimethylmethylene)dioxy]-5(S)-(benzyloxy)tetrahydrofuran (45). To a solution of 0.165 g (1.47) mmol) of KO^tBu and 0.203 mL (2.18 mmol) of trans-2-butene in 3 mL of THF at -78 °C was added 0.613 mL (2.4 M in hexane, 1.47 mmol) of n-BuLi dropwise. After being warmed to -48 °C for 15 min, the solution was recooled to -78 °C. To the solution was then added 0.559 g (1.77 mmol) of (-)- β -methoxydiisopinocampheylborane in 3 mL of THF, and after 30 min, 0.235 mL (1.91 mmol) of BF3. OEt2 was added dropwise. A solution of 0.230 g (0.589 mmol) of the above aldehyde in 3 mL of THF was then added and the resulting mixture stirred vigorously for 3 h. A 3 M solution of aqueous NaOH and 30% H₂O₂ (0.3 mL of each) was then added and the solution allowed to warm and stir for 2 h. To the solution were then added 2 mL of water and 2 mL of ether. After separation, the aqueous layer was extracted with three 2-mL portions of ether. The combined organic extracts were dried over Na₂SO₄ and evaporated under reduced pressure to give a mixture of the product alcohol and isopinocampheol.

To a solution of this mixture in 1 mL of CH_2Cl_2 were added 0.137 mL (1.17 mmol) of 2,6-lutidine and 0.200 mL (0.883 mmol) of TESOTF. After 1 h, the solution was diluted with 3 mL of ether and 5 mL of water. After separation, the aqueous layer was extracted with three 2-mL portions of ether. The combined organic extracts were dried over Na₂SO₄ and evaporated under reduced pressure. Chromatography on silica gel (2.5 × 12 cm, 5% ethyl acetate/hexane) gave 0.235 g (71%) of silyl ether **45** as a colorless oil: $[\alpha]^{22}_{D} + 31.0^{\circ}$ (c 1.0, CHCl₃); IR (neat) 3040, 2950, 2870, 1455, 1370, 1205, 1070, 1010, 870, 735 cm⁻¹; ¹H NMR δ 0.654 (d, J = 7.8, 6H), 0.994 (t, J = 7.8, 12H), 1.081 (d, J = 6.9, 3H), 1.15 (d, J = 7.2, 3H), 1.322 (s, 3H), 1.522 (s, 3H), 1.70 (m, 2H), 2.01 (m, 2H), 2.51 (m, 1H), 2.66 (m, 1H), 3.60 (q, J = 3, 1H), 3.96 (d, 1H), 4.05 (m, 1H), 4.45 (d, J = 12, 1H), 4.59 (d, J = 6.3, 1H), 4.76 (d, J = 6.3, 1H), 4.79 (d, J = 12, 1H), 4.98-5.07 (m, 2H), 5.15 (s, 1H), 5.95 (m, 1H), 7.27-7.35 (m, 5H); ¹³C NMR δ 141.5, 138.3, 128.8, 128.3, 128.0, 114.6, 112.8, 107.7, 92.2, 87.0, 83.9, 80.1, 79.5, 76.7, 69.8, 43.1, 39.1, 37.3, 31.2, 26.0, 24.4, 17.3, 16.1, 10.0, 7.5, 5.9. Anal. Calcd for C₃₂H₃₂O₆Si: C, 68.53; H, 9.35. Found: C, 68.52; H, 9.24.

2(R)-Ethyl-2-[5(R)-[4-carbethoxy-2(S)-methyl-1(S)-[(triethylsilyl)oxy]-3-pentenyl]-3(S)-methyl-2(R)-tetrahydrofuryl]-3(R),4(S)-[(dimethylmethylene)dioxy]-5(S)-(benzyloxy)tetrahydrofuran (46). To a solution of 0.135 g (0.240 mmol) of alkene 45 in 1 mL of 2:1 THF-water were added 0.048 mL of a 0.2 M solution of OsO₄ in benzene (9.6 μ mol) and 0.70 mL of a 5.12 M solution of NMO in water (0.361 mmol). After the solution was stirred vigorously for 12 h, a solution of 0.077 g (0.361 mmol) of NaIO₄ in 0.5 mL of water was added. After 2 h, 3 mL of ether and 1 mL of water were added. After separation, the aqueous layer was extracted with three 2-mL portions of ether. The combined organic extracts were dried over Na₂SO₄ and evaporated under reduced pressure to give 0.131 g (98%) of the crude aldehyde.

To a solution of the crude aldehyde in 2 mL of toluene was added 0.174 g (0.481 mmol) of (carbethoxyethylidene)triphenylphosphorane and the solution stirred at 70 °C for 10 h and then at reflux for 12 h. After the solution was cooled, the solvent was evaporated under reduced pressure and the residue subjected to chromatography on silica gel $(2.5 \times 12 \text{ cm},$ 5% ethyl acetate/hexane) to give 0.123 g (79%) of the desired ester 46 as a colorless oil: [α]²²_D +35.2° (c 0.85, CHCl₃); IR (neat) 2925, 2830, 1700, 1450, 1365, 1230, 1080, 1010, 865, 730 cm⁻¹; ¹H NMR δ 0.642 (q, J = 7.8, 6H), 0.979 (m, 12H), 1.06 (d, J = 3.9, 3H), 1.15 (d, J = 3.9, 3H)7.2, 3H), 1.28 (m, 6H), 1.49 (s, 3H), 1.68 (m, 2H), 1.89 (d, J = 1.2, 3H), 1.96 (m, 2H), 2.63 (m, 1H), 2.88 (m, 1H), 3.56 (q, J = 3, 1H), 3.93 (m, 1H), 3.93 (m, 2H), 3.93 (m2H), 4.16 (dq, J = 1.8, 5.1, 2H), 4.42 (d, J = 11.7, 1H), 4.55 (d, J =6, 1H), 4.74 (d, J = 6, 1H), 4.75 (d, J = 11.7, 1H), 5.11 (s, 1H), 6.85 (dd, J = 1.2, 10, 1H), 7.25–7.32 (m, 5H); ¹³C NMR δ 168.8, 144.7, 138.3, 128.8, 128.8, 127.6, 112.7, 107.6, 92.1, 87.0, 83.8, 80.2, 79.3, 77.0, 69.7, 60.7, 39.4, 38.1, 37.3, 31.3, 25.9, 24.3, 17.2, 17.1, 14.7, 13.0, 10.0, 7.5, 5.9. Anal. Calcd for C₃₆H₅₈O₈Si: C, 66.84; H, 9.04. Found: C, 66.73: H. 8.92

2(R)-Ethyl-2-[5(R)-[4-(hydroxymethyl)-2(S)-methyl-1(S)-[(triethylsilyl)oxy]-3-pentenyl]-3(S)-methyl-2(R)-tetrahydrofuryl]-3(R),4(S)-[(dimethylmethylene)dioxy]-5(S)-(benzyloxy)tetrahydrofuran. To a solution of 0.595 g (0.920 mmol) of ester 46 in 25 mL of dichloromethane at -78 °C was added 2.02 mL of a 1.0 M solution of DIBAL in hexane (2.02 mmol). After 30 min, the solution was warmed to 0 °C and stirred for 15 min. Excess aqueous potassium sodium tartrate (10 mL, 0.5 M) was then added and the heterogeneous mixture stirred vigorously for 3 h. Following the addition of 2 mL of water and 20 mL of ether, the phases were separated and the aqueous layer was extracted with three 5-mL portions of ether. The combined organic extracts were dried over MgSO4 and evaporated under reduced pressure to give an oily residue. Chromatography on silica gel $(2.5 \times 12 \text{ cm}, 15\% \text{ ethyl acetate/hexane})$ gave 0.522 g (94%) of the alcohol as a colorless oil: $[\alpha]^{22}$ +43.3° (c 1.2, CHCl₃); IR (neat) 3400, 2950, 2870, 1450, 1370, 1200, 1160, 1070, 1010, 870, 730 cm⁻¹; ¹H NMR δ 0.63 (q, J = 7.8, 6H), 0.98 (m, 15H), 1.12 (d, J = 7.2, 3H), 1.31 (s, 3H), 1.50 (s, 3H), 1.66 (m, 3H), 1.71 (s, 3H), 1.713H), 1.96 (m, 2H), 2.60 (m, 1H), 2.74 (m, 1H), 3.52 (dd, J = 3.0, 6.9, 1H), 3.94 (AB q, J = 4.8, 2H), 4.00 (s, 2H), 4.43 (d, J = 11.4, 1H), 4.56 (d, J = 6.0, 1H), 4.73 (d, J = 6.0, 1H), 4.75 (d, J = 11.4, 1H), 5.11 (s, J1H), 5.48 (d, J = 9.3, 1H), 7.31 (m, 5H); ¹³C NMR δ 138.2, 129.0, 128.8, 128.3, 128.0, 112.8, 107.5, 96.6, 92.1, 87.0, 84.0, 80.2, 79.5, 77.6, 69.7, 39.4, 37.2, 37.0, 31.1, 26.0, 24.5, 17.6, 17.2, 14.3, 10.0, 7.6, 5.9. Anal. Calcd for C₃₄H₅₆O₇Si: C, 67.51; H, 9.33. Found: C, 67.51; H, 9.17.

2(R)-Ethyl-2-[5(R)-[4-((benzyloxy)methyl)-2(S)-methyl-1(S)-[(triethylsilyl)oxy]-3-pentenyl]-3(S)-methyl-2(R)-tetrahydrofuryl]-3(R),4(S)-[(dimethylmethylene)dioxy]-5(S)-(benzyloxy)tetrahydrofuran (Precursor to 47). To a solution of 0.044 g (0.0727 mmol) of the above alcohol in 1 mL of dichloromethane was added 0.014 mL (0.170 mmol) of pyridine followed by 0.018 mL (0.154 mmol) of benzoyl chloride. After 2 h, the solution was poured into 3 mL of saturated aqueous NaHCO₃ and 3 mL of ether. After separation, the aqueous layer was extracted with three

2-mL portions of ether. The combined organic extracts were dried over MgSO4 and evaporated under reduced pressure to give an oily residue. Chromatography on silica gel $(1.0 \times 10 \text{ cm}, 5\% \text{ ethyl acetate/hexane})$ gave 0.051 g (98%) of the benzoate as a colorless oil: $[\alpha]^{22}D + 39.3^{\circ}$ (c 1.2, CHCl₃); IR (neat) 3060, 3020, 2935, 1715, 15.95, 1450, 1370, 1310, 1265, 1205, 1160, 1080, 1010, 870, 710 cm⁻¹; ¹H NMR δ 0.65 (q, J = 7.8, 6H), 0.97 (m, 12H), 1.04 (d, J = 6.9, 3H), 1.14 (d, J = 6.9, 3H), 1.30 (s, 3H), 1.50 (s, 3H), 1.69 (m, 2H), 1.78 (s, 3H), 1.98 (m, 2H), 2.62 (m, 1H), 2.80 (m, 1H), 3.56 (dd, J = 2.7, 6.6, 1H), 3.96 (ABq, J = 4.8, J)2H), 4.44 (d, J = 11.7, 1H), 4.56 (d, J = 6.3, 1H), 4.73 (m, 4H), 5.11 (s, 1H), 5.64 (d, J = 9.9, 1H), 7.2–7.31 (m, 5H), 7.40–7.55 (m, 3H), 8.07 (d, J = 7.2, 2H); ¹³C NMR δ 166.7, 138.3, 133.2, 132.1, 131.0, 130.1, 129.9, 128.8, 128.7, 128.3, 128.0, 112.7, 107.6, 92.2, 87.0, 84.0, 80.2, 79.6, 77.4, 71.2, 69.7, 39.2, 37.3, 37.0, 31.2, 26.0, 24.4, 18.0, 17.3, 14.7, 10.1, 7.6, 6.0. Anal. Calcd for C₄₁H₆₀O₈Si: C, 69.46; H, 8.53. Found: C, 69.31; H, 8.63.

2(R)-Ethyl-2-[5(R)-[4-((benzyloxy)methyl)-1(S)-hydroxy-2(S)-methyl-3-pentenyl]-3(S)-methyl-2(R)-tetrahydrofuryl]-3(R),4(S)-[(dimethylmethylene)dioxy]-5(S)-(benzyloxy)tetrahydrofuran (47). A solution of 0.433 g (0.611 mmol) of the above silvl ether in 25 mL of dilute HF in CH₃CN (0.5 mL, 48% aqueous HF in 99.5 mL of CH₃CN) was stirred for 40 min, and 1.5 mL of saturated NaHCO3 was added. The CH3CN was then evaporated under reduced pressure and the residue diluted with 5 mL of ether and 3 mL of water. After separation, the aqueous layer was extracted with three 2-mL portions of ether. The combined organic extracts were dried over MgSO4 and evaporated under reduced pressure to give an oily residue. Chromatography on silica gel $(2.5 \times 12 \text{ cm}, 15\%)$ ethyl acetate/hexane) gave 0.361 g (99%) of alcohol 47 as a colorless oil: $[\alpha]^{22}_{D}$ +45.0° (c 1.2, CHCl₃); IR (neat) 3500, 3060, 3025, 2940, 1720, 1450, 1370, 1270, 1205, 1160, 1075, 1000, 870, 710 cm⁻¹; ¹H NMR δ 1.02 (m, 6H), 1.15 (d, J = 67.2, 3H), 1.30 (s, 3H), 1.50 (s, 3H), 1.5-1.7 (m, 2H), 1.79 (s, 3H), 2.00 (m, 1H), 2.18 (m, 1H), 2.63 (m, 2H), 3.63 (dd, J = 4.8, 6.9, 1H), 4.04 (d, J = 4.2, 1H), 4.18 (m, 1H), 4.42 (d, J)= 11.7, 1H), 4.57 (d, J = 6.0, 1H), 4.75 (m, 4H), 5.13 (s, 1H), 5.53 (d, J = 9.3, 1H), 7.25–7.33 (m, 5H), 7.40–7.55 (m, 3H), 8.05 (d, J = 7.2, 32H); ¹³C NMR δ 166.8, 138.2, 133.3, 132.3, 131.4, 130.1, 128.8, 128.2, 128.0, 112.8, 107.5, 91.9, 87.0, 83.9, 80.7, 77.4, 77.0, 71.1, 69.7, 37.1, 35.9, 35.8, 31.2, 26.0, 24.4, 17.7, 17.2, 14.9, 10.1. Anal. Calcd for C35H46O8: C, 70.68; H, 7.80. Found: C, 70.70; H, 7.75.

2(R)-Ethyl-2-[5(R)-[4(R)-((benzyloxy)methyl)-1(S)-hydroxy-2(S)methyl-3-pentyl]-3(S)-methyl-2(R)-tetrahydrofuryl]-3(R),4(S)-[(dimethylmethylene)dioxy]-5(S)-(benzyloxy)tetrahydrofuran. To a dry glass bomb (2 × 4 cm, narrow neck) were added 37.0 mg (51.2 μ mol) of [Rh(COD)DIPHOS]BF4 and 0.3046 g (0.170 mmol) of the above alkene in 15 mL of dry CH₂Cl₂, and the bomb was flushed with argon. After several flushes with hydrogen (200 psi), the bomb was pressurized to 1000 psi and allowed to stand, with occasional shaking, for 3.5 h. The reaction solution was filtered through an 8-g plug of silica gel, washing with 1:1 ethyl acetate-hexane. Rotary evaporation afforded 0.302 g (99%) of the alcohol as a colorless oil: $[\alpha]^{22}_{D} + 55^{\circ}$ (c 1.6, CHCl₃); IR (neat) 3490, 3060, 3020, 2940, 1730, 1450, 1375, 1265, 1200, 1155, 1070, 1010, 870, 710 cm⁻¹; ¹H NMR δ 0.93 (d, J = 6.6, 3H), 0.99 (t, J = 7.5, 3H, 1.07 (d, J = 6.6, 3H), 1.15 (d, J = 6.9, 3H), 1.30 (s, 3H), 1.49 (s, 3H), 1.50 (m, 1H), 1.70 (m, 2H), 1.8-2.2 (m, 6H), 2.64 (m, 1H), 3.58 (m, 1H), 4.07 (m, 2H), 4.27 (m, 2H), 4.13 (d, J = 11.7, 1H), 4.58(d, J = 6.3, 1H), 4.75 (d, J = 6.3, 1H), 4.76 (d, J = 11.7, 1H), 5.14 (s, J1H), 7.25-7.35 (m, 5H), 7.43 (t, J = 7.2, 2H), 7.54 (t, J = 7.5, 1H), 8.05 $(d, J = 7.2, 2H); {}^{13}C$ NMR δ 167.1, 138.2, 133.2, 131.0, 130.0, 128.7, 128.2, 128.0, 112.8, 107.6, 91.8, 87.1, 84.0, 81.3, 77.1, 69.9, 69.8, 38.3, 36.9, 34.5, 33.5, 30.8, 30.7, 26.0, 24.5, 19.3, 17.2, 16.5, 10.1. Anal. Calcd for C₃₅H₄₈O₈: C, 70.44; H, 8.11. Found: C, 70.59; H, 7.96.

2(R)-Ethyl-2-[5(R)-[4(R)-((benzyloxy)methyl)-2(S)-methyl-1(S)-[(triethylsilyl)oxy]-3-pentyl]-3(S)-methyl-2(R)-tetrahydrofuryl]-3(R),4(S)-[(dimethylmethylene)dioxy]-5(S)-(benzyloxy)tetrahydrofuran (Precursor to 48). To a solution of 0.044 g (0.0737 mmol) of the above alcohol in 1 mL of dichloromethane was added 0.015 mL (0.133 mmol) of 2,6lutidine followed by 0.023 mL (0.103 mmol) of TESOTf. After 10 min, the solution was flash-filtered through 2 g of silica gel, eluting with 10% ethyl acetate-hexane, affording 0.0518 g (99%) of the silyl ether as a colorless oil: $[\alpha]^{22}_{D}$ +42° (c 1.6, CHCl₃); IR (neat) 3055, 3020, 2920, 1715, 1450, 1370, 1260, 1070, 870, 700 cm⁻¹; ¹H NMR δ 0.63 (m, 6H), 0.97 (m, 15H), 1.08 (d, J = 6.9, 3H), 1.13 (d, J = 7.2, 3H), 1.27 (m, 1H), 1.31 (s, 3H), 1.51 (s, 3H), 1.70 (m, 3H), 2.00 (m, 5H), 2.66 (m, 1H), 3.55 (dd, J = 3.3, 6.6, 1H), 3.97 (d, J = 4.5, 1H), 4.08 (m, 2H), 4.32 (dd, J = 4.5, 11.0, 1H), 4.40 (d, J = 11.7, 1H), 4.57 (d, J = 6.3, 1H), 4.73 (d, J = 11.7, 1H), 4.74 (d, J = 6.3, 1H), 5.12 (s, 1H), 7.2-7.35 (m, 5H), 7.4–7.6 (m, 3H), 8.06 (d, J = 7.5, 2H); ¹³C NMR δ 167.0, 138.3, 133.1, 131.0, 130.0, 128.7, 128.3, 127.9, 112.7, 107.6, 92.1, 87.0, 83.8, 80.2, 79.8, 76.0, 69.8, 69.7, 39.8, 37.2, 36.6, 35.7, 31.2, 30.8, 26.0, 24.4, 19.3, 17.3, 16.6, 10.1, 7.5, 5.9. Anal. Calcd for C₄₁H₆₂O₈Si: C, 69.26; H, 8.79. Found: C, 69.31; H, 8.81.

2(R)-Ethyl-2-[5(R)-[4(R)-(hydroxymethyl)-2(S)-methyl-1(S)-[(triethylsilyl)oxy]-3-pentyl]-3(S)-methyl-2(R)-tetrahydrofuryl]-3(R),4(S)-[(dimethylmethylene)dioxy]-5(S)-(benzyloxy)tetrahydrofuran (48). To a solution of 0.340 g (0.478 mmol) of the above benzoate in 10 mL of dichloromethane at -78 °C was added 1.19 mL (1.0 M in hexanes, 1.19 mmol) of DIBAL. After 30 min, the solution was allowed to warm to 0 °C, and 2 mL of 0.5 M aqueous potassium sodium tartrate was added. After being stirred vigorously for 2 h, the solution was poured into 20 mL of ether. After separation, the aqueous layer was extracted with three portions of ether. The combined organic extracts were dried over MgSO₄ and evaporated under reduced pressure to give an oily residue. Chromatography on silica gel $(2.5 \times 12 \text{ cm}, 15\% \text{ ethyl acetate/hexane})$ gave 0.234 g (81%) of alcohol 48 as a colorless oil: $[\alpha]^{22}D + 45^{\circ}$ (c 1.8, CHCl3); IR (neat) 3490, 2950, 1455, 1370, 1205, 1070, 1020, 870, 760 cm^{-1} ; ¹H NMR δ 0.62 (q, J = 8.1, 6H), 0.98 (m, 18H), 1.16 (d, J = 7.2, 3H), 1.31 (s, 3H), 1.51 (s, 3H), 1.71 (m, 4H), 1.95 (m, 4H), 2.41 (br s, 1H), 2.64 (m, 1H), 3.50 (m, 3H), 4.01 (d, J = 4.8, 1H), 4.09 (m, 1H), 4.43 (d, J = 11.7, 1H), 4.57 (d, J = 6.0, 1H), 4.74 (d, J = 6.0, 1H), 4.77 (d, J = 11.7, 1H), 5.12 (s, 1H), 7.2–7.35 (m, 5H); ¹³C NMR δ 138.2, 128.7, 128.3, 127.9, 112.7, 107.5, 91.7, 87.0, 84.0, 80.4, 79.8, 76.4, 69.7, 67.2, 40.1, 36.9, 35.1, 34.8, 33.4, 30.8, 26.0, 24.4, 19.0, 17.3, 17.0, 9.9, 7.5, 5.9. Anal. Calcd for C34H58O7Si: C, 67.29; H, 9.63. Found: C, 67.22; H, 9.72.

([(2-(Trimethylsilyl)ethoxy)methoxy]methyl)tributylstannane was prepared by a variation of the Still method (ref 33). To a solution of 2.5 mL (17.8 mmol) of diisopropylamine in 10 mL of THF and 2 mL of HMPA at 0 °C was added 6.5 mL (2.5 M in hexanes, 16.3 mmol) of n-BuLi dropwise. After 5 min, 4.0 mL (14.9 mmol) of n-Bu₃SnH was added. After 20 min, 1.11 g (37.1 mmol) of paraformaldehyde was added in 3 mL HMPA. After being stirred for 1 h at room temperature, the solution was poured into 50 mL of water and 50 mL of hexanes. Following separation, the organic layer was washed with three 20-mL portions of water. The combined organic extracts were dried over MgSO4 and evaporated under reduced pressure to give the crude alcohol as an oily residue. The alcohol was dissolved in 20 mL of dichloromethane and 4.71 mL of N,N-dimethylaniline and cooled to 0°C. Then, 3.94 g of SEMCI was added and the solution allowed to warm and stir for 15 h. The solution was then poured into 100 mL hexanes and washed with three 20-mL portions of 1.5% HCl (aqueous) and then 30 mL of water. The organics were dried over MgSO4 and evaporated under reduced pressure to give the crude SEM stannane as an oily residue. Chromatography on silica gel (5 \times 20 cm, 2% ethyl acetate/hexanes) gave 5.76 g (77%) of the stannane as a colorless oil: ¹H NMR δ 0.01 (s, 9H), 0.88 (m, 17H), 1.30 (m, 6H), 1.48 (m, 6H), 3.56 (t, J = 8.4, 2H), 3.73 (s, 2H), 4.54 (s, 2H); ¹³C NMR δ 98.3, 65.2, 58.0, 29.5, 27.7, 18.6, 14.1, 9.3, -1.0. Anal. Calcd for C₁₉H₄₄O₂SiSn: C, 50.56; H, 9.83. Found: C. 50.84: H. 9.77.

2(R)-Ethyl-2-[5(R)-[2(S),4(R)-dimethyl-1(S)-[(triethylsilyl)oxy]-6-[(2-(trimethylsilyl)ethoxy)methoxy]-5-oxohexyl]-3(S)-methyl-2(R)-tetrahydrofuryl]-3(R),4(S)-[(dimethylmethylene)dioxy]-5(S)-(benzyloxy)tetrahydrofuran (49). To a solution of 0.108 g (0.178 mmol) of alcohol 48 in 2 mL of dichloromethane and 0.144 mL (1.77 mmol) of pyridine was added 0.121 g (0.284 mmol) of the Dess-Martin periodinane. After 1.5 h, 1 mL of saturated NaHCO₃/Na₂S₂O₃ was added followed by vigorous stirring for 10 min. The solution was then diluted and extracted with ether. The combined organic extracts were dried over MgSO₄ and evaporated under reduced pressure to give the crude aldehyde as an oily residue.

To a solution of 0.161 mL of the above stannane in 2 mL of THF at -78 °C was added 0.142 mL of *n*-butyllithium (2.5 M in hexanes, 0.355 mmol). After 5 min, the crude aldehyde was added dropwise in 1 mL of THF. After an additional 10 min, 0.5 mL of saturated NH₄Cl was added and the solution allowed to warm. The solution was then diluted and extracted with ether. The combined organic extracts were dried over MgSO₄ and evaporated under reduced pressure to give a mixture of the product alcohols and stannane byproducts. This mixture was submitted to oxidation and workup under the same conditions as above. Chromatography of the residue on silica gel (2.5 × 12 cm, 10% ethyl acetate/hexane) gave 0.131 g (97%) of ketone **49** as a colorless oil $[\alpha]^{22}_{D} + 38.9^{\circ}$ (c 1.31, CHCl₃); IR (neat) 2950, 2870, 1710, 1455, 1370, 1205, 1155, 1015, 830, 735 cm⁻¹; ¹H NMR δ 0.01 (s, 9H), 0.58 (q, J = 8.1, 6H), 0.95

(m, 17H), 1.11 (m, 6H), 1.30 (s, 3H), 1.31(m, 1H), 1.50 (s, 3H), 1.70 (m, 3H), 2.00 (m, 3H), 2.63 (m, 1H), 2.79 (m, 1H), 3.49 (m, 1H), 3.63 (t, J = 8.7, 2H), 3.93 (d, J = 4.5, 1H), 4.05 (m, 1H), 4.25 (AB q, J = 13.5, 2H), 4.43 (d, J = 11.7, 1H), 4.56 (d, J = 6.0, 1H), 4.74 (m, 4H), 5.12 (s, 1H), 7.31 (m, 5H); ¹³C NMR δ 211.7, 138.3, 128.7, 128.2, 127.9, 112.7, 107.6, 95.2, 92.1, 86.9, 83.8, 80.2, 79.4, 76.0, 71.66, 66.74, 66.0, 41.1, 39.8, 37.0, 36.7, 36.2, 31.1, 25.9, 24.3, 18.51, 18.2, 17.2, 15.9, 10.1, 7.4, 5.7, -1.0. Anal. Calcd for C₄₁H₇₂O₉Si₂: C, 64.36; H, 9.48. Found: C, 64.41; H, 9.55.

2(S)-[2(R)-[2(R)-Ethy]-3(R),4(S)-[(dimethylmethylene)dioxy]-5(S)-(benzyloxy)-2-tetrahydrofuryl]-3(S)-methyl-5-tetrahydrofuryl]-3(S),5(R)dimethyl-6(R)-methoxy-6-[[(2-(trimethylsilyl)ethoxy)methoxy]methyl]tetrahydropyran (50). To a solution of 0.037 g (0.0484 mmol) of ketone 49 in 1 mL of THF was added 0.025 g (0.0967 mmol) of TBAF monohydrate. After 2 h, the solvent was evaporated and the residue chromatographed on silica gel $(1.0 \times 10 \text{ cm}, 25\% \text{ ethyl acetate/hexane})$ to give the crude lactols. The lactols were dissolved in 0.7 mL of dichloromethane and 0.3 mL of 9:1 MeOH/(MeO)₃CH, and a trace of TsOH was added. After 2 h, the solution was diluted with hexane and filtered through silica gel $(3 \times 4 \text{ cm}, 20\% \text{ ethyl acetate/hexane})$ to give 0.031 g (97%) of methyl ketal **50** as a colorless oil: $[\alpha]^{22}D + 91.9^{\circ}$ (c 1.36, CHCl₃); IR (neat) 2925, 1455, 1370, 1245, 1205, 1060, 970, 835 cm⁻¹; ¹H NMR δ 0.02 (s, 9H), 0.87–1.01 (m, 11H), 1.13 (s, 3H), 1.30 (s, 3H), 1.35 (m, 2H), 1.51 (s, 3H), 1.58 (m, 1H), 1.68 (m, 2H), 1.90 (m, 1H), 2.04 (m, 1H), 2.20 (m, 1H), 2.70 (m, 1H), 3.28 (s, 3H), 3.60 (m, 5H), 3.97 (d, J = 3.9, 1H), 4.32 (m, 1H), 4.42 (d, J = 11.7, 1H), 4.58 (d, J = 11.7, 1H)= 6.3, 1H), 4.68 (AB q, 2H), 4.78 (m, 2H), 5.14 (s, 1H), 7.31 (m, 5H); ¹³C NMR δ 138.3, 128.7, 128.2, 127.9, 112.7, 107.4, 99.7, 95.5, 92.0, 87.0, 83.3, 80.2, 77.0, 75.5, 69.8, 69.7, 65.4, 48.5, 37.5, 37.0, 36.2, 35.2, 33.3, 31.6, 25.7, 24.1, 18.4, 17.9, 16.8, 16.4, 10.2, -1.0. Anal. Calcd for C₃₆H₆₀O₉Si: C, 65.03; H, 9.10. Found: C, 65.04; H, 9.13.

2(S)-[2(R)-[2,3-Dihydro-2(R)ethyl-3(R)-hydroxy-2-furyl]-3(S)-methyl-5-tetrahydrofuryl]-3(S),5(R)-dimethyl-6(R)-methoxy-6-[[(2-(trimethylsilyl)ethoxy)methoxy]methyl]tetrahydropyran (III). To a vigorously stirred solution of 0.012 g of lithium (1.77 mmol) in 10 mL of liquid ammonia at -78 °C was added 0.118 g (0.177 mmol) of benzyl ether 50 in 3 mL of THF. After 10 min, NH₄Cl was added until the color dissipated. After the addition of ether and evaporation of the ammonia at room temperature, $MgSO_4$ was added and the solution filtered. Evaporation gave the crude lactols. To a solution of the crude lactols in 1 mL of THF and 0.022 mL (0.221 mmol) of carbon tetrachloride at -78 °C was added 0.037 mL (0.204 mmol) of HMPT dropwise. After 30 min, the solution was allowed to warm to room temperature and stir for 45 min. This solution was then added dropwise to 8.2 mL of a 0.250 M solution (2.05 mmol) of LiDTBB in THF at -78 °C. After 10 min, water was added until the color dissipated and the solution warmed to room temperature. The solution was diluted and extracted with ether. The combined organic extracts were dried over MgSO4 and evaporated under reduced pressure to give the crude glycal. Chromatography of the residue on silica gel (1.5 × 12 cm, 2.5-30% ethyl acetate/hexane) gave 0.078 g (87%) of glycal III as a colorless oil: $[\alpha]^{22}_{D} + 37.2^{\circ}$ (c 1.2, CHCl₃); IR (neat) 3425, 2930, 2840, 1610, 1455, 1030, 835 cm⁻¹; ¹H NMR δ 0.0 (s, 9H), 0.879 (m, 11H), 1.12 (d, J = 7.2, 3H), 1.25-1.90 (m, 7H), 2.29 (m, 1H), 2.56 (m, 1H), 3.24 (s, 3H), 3.41-3.70 (m, 5H), 4.28 (m, 1H), 4.35 (d, J =4.8, 1H) 5.56 (d, J = 4.8, 1H), 4.67 (AB q, J = 4.8, 6.6, 2H), 5.06 (t, J = 2.7, 1H), 6.43 (d, J = 2.4, 1H); ¹³C NMR δ 148.6, 104.5, 99.8, 95.5, 90.4, 84.0, 79.5, 77.1, 69.6, 65.5, 48.4, 37.5, 36.0, 35.9, 34.5, 33.1, 29.2, 18.5, 17.8, 16.6, 16.3, 8.1, -1.0. Anal. Calcd for C₂₆H₄₈O₇Si: C, 62.36; H, 9.66. Found: C, 62.45; H, 9.57.

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Supplementary Material Available: Experimental procedures and characterization data for compounds 3, 4, 10, 12, 14, 16, 18, 19, 20, 21, 42a, 42b, and 44a as well as ¹H NMR, ¹³C NMR, NOESY and COSY spectra for compounds 24 and 25 and data pertaining to the X-ray crystal-structure determinations of compounds 8, 33, and the dinitrobenzoate of 44a (58 pages). Ordering information is given on any current masthead page.