TOTAL SYNTHESIS OF HIGHER-CARBON SUGARS: SYNTHESIS OF METHYL 3,4,5-TRI-*O*-ACETYL-1,7-DI-*O*-BENZYL-α-DL-gluco-HEPT-2-ULOPYRANOSIDE

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ABSTRACT

2-(2-Benzyloxy-1-hydroxyethyl)-5-benzyloxymethylfuran [obtained by the reaction of 2-benzyloxymethylfuran with butyl glyoxylate, reduction of the resulting hydroxyester with lithium aluminium hydride, followed by benzylation of the primary hydroxyl group] was converted into methyl 1,7-di-O-benzyl-3,4-dideoxy- α -and - β -DL-hept-3-en-2-ulopyranosid-5-uloses. Carbonyl-reduction of the uloses and inversion of configuration at C-5 in the resulting alcohols afforded four stereoisomeric 3,4-unsaturated methyl hept-2-ulosides. Epoxidation of the α -erythro isomer, ring-opening of the resulting oxirane, and then acetylation yielded the title compound.

INTRODUCTION

Amongst the naturally occurring sugars are C₇, C₈, and C₉ ketoses¹. Several 2-heptuloses have been isolated from natural sources² and synthesised by isomerisation of the appropriate aldoheptose or selective oxidation of the appropriate heptitol obtained by elongation of the carbon chain of aldohexoses. Although stereoselective total syntheses of various aldoses have been described^{3,4}, few ketoses have been thus obtained⁵ and none was a higher-carbon sugar², *i.e.*, contained more than six carbon atoms.

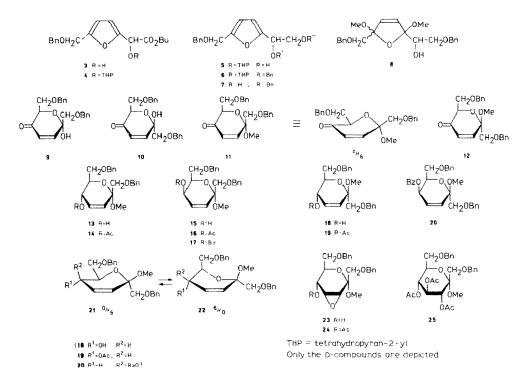
We have reported that the general method of synthesis of monosaccharides from furan compounds⁶ can be applied to the preparation of hex-2-uloses⁷ ($1\rightarrow 2$, R=H), the most common type of keto sugar⁸. We now describe the stereoselective synthesis from a non-sugar precursor ($1\rightarrow 2$, R=CH₂OH) of a racemic gluco-hept-2-ulose derivative.

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RESULTS AND DISCUSSION

The starting material was the C_7 furan derivative, 2-(2-benzyloxy-1-hydroxy-ethyl)-5-benzyloxymethylfuran (7) obtained by a route analogous to that used for the synthesis of 2-(2-benzyloxy-1-hydroxyethyl)furan⁹. Reaction of benzyl furfuryl ether with butyl glyoxylate in the presence of toluene-p-sulphonic acid yielded the butyl glycolate derivative 3, which was tetrahydropyranylated (\rightarrow 4) and then reduced with lithium aluminium hydride to give the triol 5. Benzylation of 5 (\rightarrow 6) followed by removal of the tetrahydropyranyl group afforded 7, which was then transformed¹⁰ into the dihydropyran system.

Treatment of 7 with bromine in methanol gave the *cis*, *trans*-2,5-dimethoxy-2,5-dihydrofuran derivative 8. Although the isomers could be isolated by column chromatography (see Experimental), the *cis*, *trans*-mixture was used for preparative purposes. Hydrolysis of 8 with aqueous 1% sulphuric acid at room temperature yielded the 2,5-diulose as a mixture of α (9) and β (10) anomers which had i.r.



absorptions for hydroxyl (3400 cm⁻¹) and an enone system (1695, 1630 cm⁻¹). The 1 H-n.m.r. spectrum contained all the signals expected, in particular two AB systems centred at δ 6.31 and 6.47 and assigned ¹⁰ to H-3 and H-4, respectively. The relative intensities of these signals indicated an $\alpha\beta$ -ratio of \sim 1:1. The assignment of the 1 H-n.m.r. signals to the appropriate anomers was not possible directly since there was no proton at position 2. When the above \sim 1:1 mixture of **9** and **10** was equilibrated in aqueous 1% sulphuric acid, the isomer ratio changed to 9:1 (1 H-n.m.r.) during 24 h, with the signals for H-3 and H-4 of the major isomer appearing at higher field. Since the anomeric effect and the pseudo-equatorial position of the benzyloxymethyl group at position 2 favour the α configuration, this was assigned to the major isomer.

Treatment of the 9:1 mixture of the 2,5-diuloses 9 and 10 with methyl iodide-silver oxide gave a high yield of the methyl ulosides 11 and 12, which were isolated by column chromatography but to which the configurations could not be assigned directly. Glycosidation¹¹ of glyc-2-enopyranos-4-uloses with methyl orthoformate catalysed by boron trifluoride yielded the methyl ulosides in a ratio corresponding approximately to that of the equilibrium mixture. Similar treatment of the 9:1 mixture of 9 and 10 gave an 8:1 (1 H-n.m.r.) mixture of anomers, of which the less mobile in t.l.c. was the major product and, being thermodynamically the more stable, it was assigned the α configuration (11).

Reduction of the $\alpha\beta$ -mixture 11 + 12 gave the three alcohols 13 (83%), 15 (3%), and 18 (7%), to which configurations were assigned on the basis of stereochemical considerations and the ¹H-n.m.r. data of their acetates. The course of hydride reduction of α , β -unsaturated ketones depends on the stereoelectronic factors¹² so that, in the absence of steric hindrance, the preponderant product arises by axial approach of the hydride to the carbonyl group. This course of reduction holds also for the enone system in the pyranosid-4-uloses¹³. Therefore, for the α -glucoside 11, which occurs mainly in the ${}^{\circ}H_{6}$ conformation, the α -erythro alcohol 13 is the major, and the α -threo alcohol 15 is the minor, product. These configurations were confirmed by the coupling constants of the acetates 14 ($I_{5,6}$ 9.4, $I_{4,5}$ 1.9, $I_{3,5}$ 1.7 Hz) and 16 ($I_{5,6}$ 2.2, $I_{4,5}$ 5.2 Hz), indicating the pseudo-axial and pseudo-equatorial position of H-5, respectively.

The stereochemical relation of the alcohols 13 and 15 was confirmed by their interconversion. Thus, treatment of 13 with the triphenylphosphine-diethyl azodicarboxylate-benzoic acid reagent proceeded with inversion of configuration at C-5 to give the benzoate 17, saponification of which gave 15. The product 18 $(J_{5,6}, J_{4,5}, J_{$

TABLE I ¹H-n m r data (100 MHz)

Com-	Solvent	Solvent Chemical shifts	ıfıs (8. M	$(\delta, Me_t S_l = O)$	(0)								Coupli	ng cons	Coupling constants (Hz)	(2)				
ponua		H-1,1'	Н-3	H-4	Н-5	9-H	H-7,7"	2 ОСН,	2 C _o H _r	OCH_3	OAc	НО	$\mathbf{J}_{l,l}$	J, 4	J _{3.5}	J _{4.5}	Jso	J _n ,	J ₀ 7.	J. 7
6	ĵ.	3 50-3 90	99 9	5 95	1	7	12-46	4 47,4 50	7 22	. 1	l	3.4	a	10 4	ı	ļ	1	9	12	a
92			689	6 05	1			4 56		1	1		4	10 2	1	1	1		a	ø
11	C,D	3 26,3.62	6 87	96 5	J	4 5-4.2	3 72,3 85	4 26,4 33	7 15	3 14		1	10.5	10 4	!	ı	ı	3.2	5.25	2
71	C,D	3 49	6.42	6 02	1	4547	3 60,4 00	4 19,4 30	7 12	3 20	1	1	}	10.5	J	1	ļ	3.1	5.5	10.5
13	C,D	3 48,3 69	5 82	6 04	3.96	3 90-4 18	3 69	4 29,4.34	7 15	3 24	1	2 75	10 5	10 2	7	1.5	a	a	a	9
14	C,D	3 28;3 66	5 75	6 13	5 50	4 35	3 52	4 30,4 35	7 18	3 26	1 62	ı	10.2	10.2	11	1 9	9.4	4.2	1	1
15	C_b^D	3 40	5 72	6 02	4 15	3 65	3 75	4.19,4 34	7 12	3 16	1	2 50	1	10.2	1	5.7	3	8	a	ø
16	C,D	3 35;3 60	6 22	9	5 05	3 60	3 22	4 32,4 34	7 18	3 25	1 62	1	10 2	10 2	1	52	2.2	4.0	I	1
17	C,D,	3 42,3 70	6 30	6 10	5 35	4 42	3 70	4 296.4 276	7 12.8 004	3 27	1	1	10 2	10 0	1	52	2 4	9	1	1
18	C,D	3.64	6 05	5 56	3 95-	4 15	3 59	4 31,4 33	7 15	3.14	!	3 10	1	10.5	a	•	**	9	a	9
19	C_{D}	3 60	5 72	5 99	5 48	4 30	3 58	4 32,4 34	7 17	3 17	1 2	ļ	1	10 4	1.5	4 4	7.5	4 5	1	1
20	CDCJ	3.58	5 91	6 50	5 28	4 00	3 58	4 56° 4 44°	7 104.7 954	3 31	1		1	10 2	1	5.7	2 1	6.4	1	1
z	CDCI,	3 69,3 88	36-3	3.7	5 11	4 00	3 48	4596,437	7 27	3 30	1 98	1	10 75	,	æ	17	10 0	3.5	1	1
								4 47												
2	C_D^{\prime}	3 56,3 35	3 15	3 34	5 25	4 37	3 67	4 406,4 420	7 15	3 22	1 62	1	10 25	7	1.5	1.5	9 75	3.9	1	I
25	CDCI,	4 4	\$ 26	5 47	5 07	3 88	3 56	4 52,3 52	7 2 7	3 30	1 92,1 88	1	11.7	6 7	J	0 6	6 7	-	ı	1
					İ						8		!							

"Could not be obtained from the spectrum "Centre of the AB system, J_{AB} = 12 0 Hz 'L1H '2H 'Centre of the AB system, J_{AB} = 11 7 Hz 'Centre of the AB system, J_{AB} = 12 25 Hz

Stereoselective functionalisation of the double bond in the 3,4-unsaturated hept-2-ulopyranosides opens a route to the 2-ketoheptoses as was demonstrated by the synthesis of the α -gluco isomer.

Reaction of the α -erythro alcohol 13 with m-chloroperbenzoic acid gave 23 as the sole product (t.l.c.). Introduction of the oxirane ring cis to the hydroxyl group¹⁵, to give the α -allo epoxide 23, was confirmed by the $J_{4,5}$ value of 1.7 Hz for the acetate 24, which indicated¹⁶ a cis-relationship of H-4,5.

Cleavage of the oxirane ring in 3,4-anhydro-2-ulosides is highly regioselective⁷. Due to the combined influence of the polar effect of the anomeric center¹⁷ and steric hindrance of BnOCH₂-2, attack of the nucleophile at C-4 is favoured even in 3,4-anhydro-2-ulosides for which, in the preponderant conformation, diaxial¹⁷ opening of the epoxide should lead to attack at C-3. Treatment of 23 with barium hydroxide and acetylation of the product gave the triacetate 25 as the sole product (t.l.c.). The α -gluco configuration of 25 was demonstrated by the ¹H-n.m.r. data (Table I), which showed H-3,4, H-4,5, and H-5,6 to be *trans*-diaxial.

EXPERIMENTAL

Melting points were determined on a Kofler block and are uncorrected. Boiling points refer to the bath temperatures. I.r. spectra were recorded for films or KBr discs with a Unicam SP-200 spectrometer. ¹H-N.m.r. spectra (internal Me₄Si) were recorded with a Varian HA-60-IL or Jeol JNM-4H-100 spectrometer, and mass spectra with an LKB 900 spectrometer. G.l.c. was performed on a Willy Giede gas chromatograph 18/3. Silica gel Schuchardt (100–200 mesh) was used for column chromatography. Reactions and chromatography were monitored by t.l.c. on silica gel G (Merck). Organic solutions were dried over anhydrous MgSO₄.

Butyl 2-(5-benzyloxymethyl-2-furyl)glycolate (3). — Butyl glyoxylate (91 g, 0.70 mol) was added dropwise to a solution of 2-benzyloxymethylfuran (150 g, 0.80 mol) and toluene-p-sulphonic acid (0.65 g) in benzene (150 mL) at room temperature. After 12 h, the mixture was diluted with benzene (200 mL), washed with aqueous sodium hydrogencarbonate and water, and then concentrated. Distillation of the residue from a small quantity of barium oxide gave 3 (111.5 g, 55%), b.p. 170°/0.4 Torr; $\nu_{\text{max}}^{\text{film}}$ 3500 (OH), 1750 cm⁻¹ (C=O). ¹H-N.m.r. data (C₆D₆): δ 7.2 (bs, 5 H, Ph), 6.16 (d, 1 H, $J_{3,4}$ 3.2 Hz, H-3 furan), 6.0 (d, 1 H, H-4 furan), 5.08 (s, 1 H, CHCO₂), 4.30 (s, 2 H, OCH₂furyl), 4.20 (s, 2 H, OCH₂Ph), 3.9 (t, 2 H, OCH₃), 1.9–1.2 (m, 4 H, CH₂CH₂), 0.65 (t, 3 H, CH₃).

Anal. Calc. for C₁₈H₂₂O₅: C, 67.7; H, 7.2. Found: C, 67.7; H, 7.2.

Butyl 2-(5-benzyloxymethyl-2-furyl)-O-(tetrahydropyran-2-yl)glycolate (4). — 3,4-Dihydro-2H-pyran (16.8 g, 0.20 mol) was added dropwise to a stirred suspension of toluene-p-sulphonic acid (0.54 g) in 3 (57 g, 0.18 mol) at \sim 0°. After 30 min, the mixture was diluted with ether (250 mL), washed with aqueous sodium hydrogencarbonate and water, and then concentrated. A portion (0.2 g) of the residue (72 g, \sim 100%) was eluted with benzene through a short column of silica gel (5 g)

to yield an analytical sample of **4** (0.17 g); $\nu_{\rm max}^{\rm film}$ 1760 (C=O), 1205, 1130, 1080 cm⁻¹ (C-O). ¹H-N.m.r. data (CCl₄): δ 7.2 (s, 5 H, Ph), 6.3–6.1 (m, 2 H, H-3,4 furan), 5.19 (s, 1 H, CHCO₂), 4.80* and 4.65* (m, 1 H, H-2 pyran), 4.44 (s, 2 H, OCH₂furyl), 4.37 (s, 2 H, OCH₂Ph), 4.08 (t, 2 H, OCH₂), 4.0–3.3 (m, 2 H, H-6,6′ pyran), 1.9–1.1 (m, 10 H, CH₂CH₂ and CH₂CH₂CH₂), 0.90 (t, 3 H, CH₃).

Anal. Calc. for C₂₃H₃₀O₆: C, 68.6; H, 7.5. Found: C, 68.7; H, 7.5.

2-Benzyloxymethyl-5-[2-hydroxy-1-(tetrahydropyran-2-yloxy)ethyl]furan (5). — A solution of 4 (70 g, 0.17 mol) in ether (200 mL) was added dropwise to a stirred suspension of lithium aluminium hydride (6.5 g, 0.17 mol) in ether (200 mL). After 15 min, the excess of reductant was decomposed by successive addition of water (6 mL), aqueous 15% sodium hydroxide (6 mL), and water (18 mL). Insoluble material was collected and washed thrice with ether, and the combined filtrates and washings were concentrated to give 5 (57 g, 99%). An analytical sample, obtained as in the preceding experiment, had $\nu_{\rm max}^{\rm film}$ 3450 (OH), 1110, 1070 cm⁻¹ (C-O).

Anal. Calc. for C₁₉H₂₄O₅: C, 68.6; H, 7.0. Found: C, 68.1; H, 7.0.

Two diastereoisomers were isolated by column chromatography (benzene-ether, 9:1).

Diastereoisomer more mobile in t.l.c., $^1\text{H-n.m.r.}$ data (CCl₄): δ 7.24 (s, 5 H, Ph), 6.17 (s, 2 H, H-3,4 furan), 4.67 (dd, 1 H, $J_{1,2}$ 7, $J_{1,2}$ 5 Hz, H-1), 4.53 (m, 1 H, H-2 pyran), 4.43 (s, 2 H, OCH₂furyl), 4.35 (s, 2 H, OCH₂Ph), 3.78 (dd, 1 H, H-2), 3.75 (dd, 1 H, H-2'), 4.05–3.25 (m, 2 H, H-6.6' pyran), 2.62 (s, 1 H, OH), 1.8–1.4 (m, 6 H, CH₂CH₂CH₂).

Diastereoisomer less mobile in t.l.c., 1 H-n.m.r. data (CCl₄): δ 7.24 (s, 5 H, Ph), 6.20 (ABq, 2 H, J 3.2 Hz, H-3,4 furan), 4.76 (m, 1 H, H-2 pyran), 4.62 (t, 1 H, J 5.7 Hz, H-1), 4.43 (s, 2 H, OCH₂furyl), 4.35 (s, 2 H, OCH₂Ph), 3.75 (d, 2 H, J 5.7 Hz, H-2,2'), 4.05–3.20 (m, 2 H, H-6,6' pyran), 1.8–1.4 (m, 6 H, CH₂CH₂CH₂).

2-Benzyloxymethyl-5-[2-benzyloxy-1-(tetrahydropyran-2-yloxy)ethyl]furan (6). — To a solution of **5** (51 g, 0.154 mol) in dry methyl sulfoxide (200 mL) was added a suspension of powdered sodium hydroxide (14 g, 0.35 mol) in methyl sulfoxide (20 mL). The mixture was stirred for 0.5 h and then benzyl chloride (22 g, 0.174 mol) was added dropwise. After stirring for a further 12 h, the mixture was poured into ice—water (500 g) and extracted with ether, and the extract was washed with water and concentrated to yield **6** (63 g, 93%). An analytical sample, obtained as in the preceding experiment, had $\nu_{\rm max}^{\rm film}$ 1500, 880 (furan), 1460, 740, 700 (C₆H₅), 1120, 1080 cm⁻¹ (C–O). ¹H-N.m.r. data (CCl₄): δ 7.25 (bs, 10 H, 2 Ph), 6.18 (s, 2 H, H-3,4 furan), 4.90 (m, 1 H, H-1 of diastereoisomer A) and 4.80 (t, 1 H, J 3.2 Hz, H-1 of diastereoisomer B), 4.55 (m, 1 H, H-2 pyran), 4.48 (s, 2 H, OCH₂), 4.42 (s, 2 H, OCH₂), 4.34 (s, 2 H, OCH₂), 3.72 (d, 2 H, J 3.2 Hz, H-2,2'), 3.95–3.30 (m, 2 H, H-6,6' pyran), 2.0–1.0 (m, 6 H, CH₂CH₂CH₂).

Anal. Calc. for C₂₆H₃₀O₅: C, 73.9; H, 7.2. Found: C, 73.9; H, 7.3.

^{*}Two diastereoisomers.

2-Benzyloxymethyl-5-(2-benzyloxy-1-hydroxyethyl)furan (7). — A solution of 6 (29 g, 0.069 mol) and toluene-p-sulphonic acid (0.14 g) in dry methanol (400 mL) was left for 4 h at room temperature, filtered through a column of alumina, and concentrated to give 7 (23 g, ~100%). Column chromatography (benzene-ether 9:1) yielded an analytical sample; $\nu_{\text{max}}^{\text{film}}$ 3450 (OH), 1120, 1070 cm⁻¹ (C-O). ¹H-N.m.r. data (C₆D₆): δ 7.2 (s, 5 H, Ph), 6.10 (ABq, 2 H, J 3.5 Hz, H-3,4 furan), 4.32 (s, 2 H, OCH₂furyl), 4.26 (s, 2 H, OCH₂Ph), 3.56 (d, 2 H, J 5.7 Hz, H-2,2'), 3.28 (bs, 1 H, OH), 4.82 (t, 1 H, J 5.7 Hz, H-1).

Anal. Calc. for C₂₁H₂₂O₄: C, 74.5; H, 6.5. Found: C, 74.7; H, 6.7.

2-(2-Benzyloxy-1-hydroxyethyl)-5-benzyloxymethyl-2,5-dimethoxy-2,5-dihydrofuran (8). — To a solution of 7 (34 g, 0.1 mol) in ether (200 mL) and methanol (100 mL) at -45° was added dropwise with stirring a solution of bromine (6.2 mL, 0.12 mol) in methanol (50 mL). The mixture was stirred at -45 to -35° for 30 min, neutralised with gaseous ammonia, and concentrated. The residue was diluted with water and extracted with benzene, and the extract was concentrated to yield crude 8 (37.5 g, 94%) as a cis,trans-mixture, the less-mobile (t.l.c.) being the major isomer. Column chromatography (benzene-ether, 9:1) of a portion (0.5 g) on silica gel (10 g) gave an analytical sample; $\nu_{\rm max}^{\rm flim}$ 3500 (OH), 1630 (C=C), 1460, 738 (C₆H₅), 1110, 1030 cm⁻¹ (C-O). ¹H-N.m.r. data (CCl₄): major isomer, δ 7.26 (s, 10 H, 2 Ph), 5.90 (ABq, 2 H, J 5.7 Hz, H-3,4 furan), 4.49 and 4.47 (2 s, each 2 H, 2 OCH₂Ph), 3.92 (m, 1 H, H-1), 3.75–3.25 (m, 4 H, 2 CH₂), 3.27 and 3.22 (2 s, each 3 H, 2 OMe); minor isomer, δ 7.23 (bs, 10 H, 2 Ph), 5.85 (ABq, 2 H, J 5.6 Hz, H-3,4 furan), 4.42 (s, 4 H, 2 OCH₂Ph), 3.9–3.3 (m, 5 H, H-1, 2 CH₂), 3.25 and 3.19 (2 s, each 3 H, 2 OMe), 2.8 (s, 1 H, OH).

Anal. Calc. for C₂₃H₂₈O₆: C, 69.0; H, 7.0. Found: C, 69.0; H, 7.0.

1,7-Di-O-benzyl-3,4-dideoxy-α- (9) and -β-DL-hept-3-en-2-ulopyranos-5-ulose (10). — A mixture of 8 (20.0 g, 0.05 mol) and aqueous 1% H_2SO_4 (25 mL) was made homogeneous with acetone and left at room temperature for 2 h. The solution was brought to pH 5 with solid NaHCO₃, the acetone was evaporated in vacuo, and the residue was extracted with benzene. Concentration of the extract gave an amorphous mixture (17.7 g, 100%) of 9 and 10 in the ratio ~1:1 (^{1}H -n.m.r.), which decomposed on distillation or column chromatography and had ν_{max}^{film} 3400 (OH), 1695, 1630 (C=C-C=O), 1500, 1460, 740 (C₆H₅), 1100, 1030 cm⁻¹ (C-O).

The mixture (0.5 g) of **9** and **10** and aqueous 1% sulphuric acid (1 mL) was made homogeneous with acetone at room temperature and monitored by ¹H-n.m.r. spectrometry. After 24 h, equilibrium had been attained with a 9:1 ratio of **9** and **10**.

Methyl 1,7-di-O-benzyl-3,4-dideoxy- α - (11) and - β -DL-hept-3-en-2-ulopyrano-sid-5-ulose (12). — (a) To a solution of the 9:1 mixture of 9 and 10 (6.5 g, 18 mmol) and trimethyl orthoformate (2.65 g, 25 mmol) in ether (50 mL) at 0° was added slowly with stirring a solution of boron trifluoride etherate (0.8 g) in ether (10 mL). After 5 h at room temperature, the reaction was quenched with triethylamine, and the ether solution was washed with water and concentrated to give a mixture (4.8

g, 72%) of anomers **11** and **12**. A sample (2 g) was subjected to column chromatography (benzene–ether) on silica gel (40 g) to give **12** (0.11 g, 5.6%); $\nu_{\rm max}^{\rm film}$ 1690, 1635 (C=C-C=O), 1500, 1460, 735, 690 (C₆H₅), 1100, 1050 cm⁻¹ (C-O). See Table I for the ¹H-n.m.r. data.

Further elution yielded **11** (0.92 g, 46%); $\nu_{\text{max}}^{\text{film}}$ 1690, 1630 (C=C-C=O), 1560, 1455, 730, 685 (C₆H₅), 1100, 1050 cm⁻¹ (C-O). See Table I for the ¹H-n.m.r. data.

Anal. Calc. for C₂₂H₂₄O₅: C, 71.7; H, 6.6. Found: C, 71.5; H, 6.6.

(b) Silver oxide (8.8 g, 63 mmol) was added to a solution of the 9:1 mixture of 9 and 10 (7.5 g, 21 mmol) in dry ether (100 mL). The mixture was stirred for 8 h at room temperature, insoluble material was collected and washed with ether, and the combined filtrate and washings were concentrated to give a mixture (7.0 g, 90%) of 11 and 12 which was identical with the sample obtained in (a).

Methyl 1,7-di-O-benzyl-3,4-dideoxy-α-DL-erythro-hept-3-en-2-ulopyranoside (13). — A solution of 11 (9.2 g, 25 mmol) containing ~10% of 12 in tetrahydrofuran (20 mL) was added with stirring to a solution of sodium borohydride (0.475 g, 12.5 mmol) in tetrahydrofuran (40 mL) and water (40 mL) at ~0°. The mixture was stirred for 30 min at room temperature and then neutralised with acetic acid, the tetrahydrofuran was evaporated, and the aqueous layer was extracted with benzene. Concentration of the extract gave a mixture of three (t.l.c.) compounds as a thick oil (9.2 g). Column chromatography (benzene–ether, 9:1) of the mixture gave a mixture (1.46 g, 16%) of the two minor products, and homogeneous 13 (7.67 g, 83%); $\nu_{\rm max}^{\rm film}$ 3500 (OH), 1660 (C=C) 1455, 740 (C₆H₅), 1100 cm⁻¹ (C-O). See Table I for the ¹H-n.m.r. data.

Conventional treatment of **13** with acetic anhydride–pyridine gave the acetate **14**; $\nu_{\text{max}}^{\text{film}}$ 1720, 1230 (OAc), 1650 (C=C), 1455, 740, 695 (C₆H₅), 1100, 1040 cm⁻¹ (C-O). See Table I for the ¹H-n.m.r. data.

Anal. Calc. for C₂₄H₂₈O₆: C, 69.9; H, 6.8. Found: C, 69.9; H, 7.0.

Methyl 1,7-di-O-benzyl-3,4-dideoxy-β-DL-erythro-hept-3-en-2-ulopyranoside (18). — The fraction (1.46 g) comprising the two minor components obtained in the preceding experiment was subjected to column chromatography (benzene–ether, 9:1) to give 18 (0.64 g, 7%); $\nu_{\rm max}^{\rm film}$ 3550 (OH), 1465, 745 (C₆H₅), 1100 cm⁻¹ (C-O). See Table I for the ¹H-n.m.r. data.

Acetylation of **18** gave **19**: $\nu_{\text{max}}^{\text{film}}$ 1740, 1230 (OAc), 1455, 740 (C₆H₅), 1100, 1040 cm⁻¹ (C–O). See Table I for the ¹H-n.m.r. data.

Anal. Calc. for C₂₄H₂₈O₆: C, 69.9; H, 6.8. Found: C, 70.0; H, 7.0.

Methyl 1,7-di-O-benzyl-3,4-dideoxy-α-DL-threo-hept-3-en-2-ulopyranoside (15). — Eluted second in the column chromatography in the preceding experiment was 15 (0.27 g, 3%), which was acetylated to give 16; $\nu_{\rm max}^{\rm film}$ 1745, 1245 (OAc), 1470, 745 (C₆H₅), 1100, 1050 cm⁻¹ (C-O). See Table I for the ¹H-n.m.r. data.

Anal. Calc. for C₂₄H₂₈O₆: C, 69.9; H, 6.8. Found: C, 69.7; H, 6.7.

Methyl 5-O-benzoyl-1,7-di-O-benzyl-3,4-dideoxy- α -DL-threo-hept-3-en-2-ulo-pyranoside (17). — Benzoic acid (1.22 g, 0.01 mol) and triphenylphosphine (2.6 g, 0.01 mol) were added to a solution of 13 (1.85 g, 0.005 mol) in tetrahydrofuran (25

mL), followed dropwise with stirring by a solution of diethyl azodicarboxylate (1.74 g, 0.01 mol) in tetrahydrofuran (15 mL). After 1 h, the solvents were removed under reduced pressure and the residue was subjected to column chromatography (light petroleum–ethyl acetate, 9:1) to give 17 (1.94 g, 82%) as a thick liquid: $\nu_{\rm max}^{\rm film}$ 1730, 1260 (ester), 3050, 1600, 740 (C₆H₅), 1120, 1040 cm⁻¹ (C–O). See Table I for the ¹H-n.m.r. data.

Anal. Calc. for $C_{20}H_{30}O_6$: C, 73.4; H, 6.4. Found: C, 73.5; H, 6.2.

Methyl 5-O-benzoyl-1,7-di-O-benzyl-3,4-dideoxy-β-DL-threo-hept-3-en-2-ulo-pyranoside (20). — Carbinol 18 (0.37 g, 1 mmol) was treated with benzoic acid, triphenylphosphine, and diethyl azodicarboxylate as described above, to give 20 (0.34 g, 72%); $\nu_{\rm max}^{\rm film}$ 1720, 1265 (ester), 3080, 1600, 740 (C₆H₅), 1100, 1070 cm⁻¹ (C-O). See Table I for the ¹H-n.m.r. data.

Anal. Calc. for C₂₉H₃₀O₆: C, 73.4; H, 6.4. Found: C, 73.4; H, 6.4.

Methyl 5-O-acetyl-3,4-anhydro-1,7-di-O-benzyl-α-DL-allo-hept-2-ulopyrano-side (24). — A solution of 13 (0.62 g, 1.44 mmol) in dichloromethane (10 mL) was treated with m-chloroperbenzoic acid (0.26 g, 1.50 mmol) for 4 days, filtered, and concentrated, and the residue was subjected to column chromatography (benzene-ether, 4:1) on silica gel (10 g) to give 23 (0.34 g, 62%) as a colorless, thick liquid; $\nu_{\rm max}^{\rm film}$ 3500 (OH), 1460, 740, 700 (C₆H₅), 1100, 1050 (C-O), 880 cm⁻¹ (epoxide). ¹H-n.m.r. data (C₆D₆): δ 7.19 (bs, 10 H, 2 Ph), 4.39 and 4.30 (2 s, each 2 H, 2 OCH₂Ph), 4.15–3.42 (m, 8 H, H-1,1',4,6,7,7',OH), 3.27 (s, 3 H, OMe).

Conventional treatment of **23** with acetic anhydride–pyridine gave the acetate **24** (84%) as a thick liquid; $\nu_{\text{max}}^{\text{film}}$ 1740, 1220 (OAc), 1460, 740 (C₆H₅), 1100, 1040 (C-O), 870, 820 cm⁻¹ (epoxide). See Table I for the ¹H-n.m.r. data.

Anal. Calc. for $C_{24}H_{28}O_7$: C, 67.3; H, 6.6. Found: C, 67.2; H, 6.8.

Methyl 3,4,5-tri-O-acetyl-1,7-di-O-benzyl-α-DL-gluco-hept-2-ulopyranoside (25). — The epoxide 23 (0.278 g, 0.72 mmol) was heated for 7 days under reflux with a saturated solution of barium hydroxide in 2:1 water–1,4-dioxane (30 mL). The mixture was then neutralised with carbon dioxide, insoluble material was collected and washed with water, and the combined filtrates and washings were concentrated to dryness. The residue, consisting essentially of one component (t.l.c.), was treated with acetic anhydride–pyridine. Column chromatography (benzene–ether, 5:1) of the product on silica gel (5 g) gave 25 (0.216 g, 63%); $\nu_{\rm max}^{\rm film}$ 1760, 1240 (OAc), 3150, 1500, 740 (C₆H₅), 1100, 1020 cm⁻¹ (C–O). See Table I for the ¹H-n.m.r. data.

Anal. Calc. for C₂₈H₃₄O₁₀: C, 63.4; H, 6.5. Found: C, 63.3; H, 6.5.

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