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The effect of benzyl amine on the efficiency of the base-catalyzed transamination of α -keto esters

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ABSTRACT

This paper describes the effect of benzyl amine on the base-catalyzed transamination of α -keto esters. Among various benzyl amines examined, o-HOC₆H₄CH₂NH₂ was found to be highly effective for the reaction, affording a wide variety of α -amino esters in good yields. The o-OH group of the benzyl amine facilitates the transamination process likely via H-bond. Moderate enantiomeric excess was obtained for α -amino ester when a quinine derived catalyst was used.

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1. Introduction

 α -Amino acids and their derivatives are important compounds in biological systems, drug development, and organic synthesis.¹ Great progress has been made in the development of various efficient methods for the synthesis of α -amino acids.² In biological systems, an important process to form α -amino acids involves transamination of α -keto acids **1** from pyridoxamine 5'-phosphate **2** catalyzed by transaminase (Scheme 1).^{3–5} Non-enzymatic transamination presents an attractive strategy to α -amino acid derivatives and has received intensive studies.⁶⁻¹² During our studies, we have shown that a variety of α -amino esters can be obtained in high enantioselectivities and reasonable yields with quinine derived catalyst 7 and o-ClC₆H₄CH₂NH₂ as amine source (Scheme 2).¹³ However, this transamination system was not effective for certain substrates, such as phenyl keto ester. In search for more effective transamination system, various benzyl amines were examined. It was found that the transamination efficiency could be significantly enhanced with o-HOC₆H₄CH₂NH₂ as amine source. Herein we wish to report our preliminary studies on this subject.



Scheme 1. Biological transamination.



Scheme 2. Asymmetric transamination.

2. Results and discussion

Our studies were carried out with phenyl keto ester **8a** as substrate and Et_3N as catalyst, and substituted benzyl amine as amine donor. As shown in Table 1, only trace amounts of transamination products could be detected, when **8a** was treated with 20 mol % Et_3N and most of the substituted benzyl amines in CDCl₃ at 60 °C for 3 days (Table 1, entries 1–10). However, 65% conversion was



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Table 1

Effect of benzyl amine on transamination^a



Entry	9	Solvent	Conv (%) ^b
1	9a , Ar=Ph	CDCl ₃	Trace
2	9b , Ar= <i>o</i> -ClC ₆ H ₄	CDCl ₃	Trace
3	9c , Ar= <i>o</i> -MeOC ₆ H ₄	CDCl ₃	Trace
4	9d , Ar= <i>o</i> -MeC ₆ H ₄	CDCl ₃	Trace
5	9e , Ar=o-FC ₆ H ₄	CDCl ₃	Trace
6	9f , Ar= <i>m</i> -BrC ₆ H ₄	CDCl ₃	Trace
7	9g , Ar= <i>m</i> −CF ₃ C ₆ H ₄	CDCl ₃	Trace
8	9h , Ar= <i>p</i> -F, <i>o</i> -ClC ₆ H ₃	CDCl ₃	Trace
9	9i , $Ar=p-CNC_6H_4$	CDCl ₃	Trace
10	9j , Ar=Nap	CDCl ₃	Trace
11	9k , Ar= <i>o</i> -HOC ₆ H ₄	CDCl ₃	65
12	9k	ClCH ₂ CH ₂ Cl	61
13	9k	THF	51
14	9k	Toluene	58
15	9k	EtOAc	46
16	9k	CH ₃ CN	65
17	9k	MeOH	88
18 ^c	9k	MeOH	100

 a The reactions were carried out with 8a (0.05 mmol), 9 (0.05 mmol), and Et_3N (0.01 mmol) in solvent (0.50 mL) at 60 °C for 3 d unless otherwise stated.

 b The conversion of 8a into 10 and 11 was determined by ^{1}H NMR of the crude reaction mixture based on $\alpha\text{-keto}$ ester 8a.

 $^{\rm c}$ The reactions were carried out with **8a** (0.05 mmol), **9** (0.1 mmol), and Et_3N (0.01 mmol) in MeOH (0.25 mL) at 60 °C for 1 d.

obtained when *o*-HOC₆H₄CH₂NH₂ was used (Table 1, entry 11). The conversion increased to 88% using MeOH as solvent (Table 1, entry 17). Essentially 100% conversion was obtained at 60 °C for 1 day with 2 equiv of *o*-HOC₆H₄CH₂NH₂ at higher reaction concentration (Table 1, entry 18). These results showed that *o*-HOC₆H₄CH₂NH₂ displayed uniquely high reactivity toward the transamination of phenyl keto ester **8a**, which was not effective substrate for other substituted benzyl amines examined.

As shown in Table 2, the transamination system with *o*-HOC₆H₄CH₂NH₂ can be extended to a wide variety of keto esters. In general, the reaction proceeded cleanly in all cases examined. Remarkably high yields were obtained for various aryl keto esters (Table 2, entries 1–7), which were challenging substrates in our previous studies.¹³ The transamination process was also highly effective for a variety of alkyl keto esters (Table 2, entries 8–15). Relatively good yield was also obtained for cyclohexyl keto ester **8p** (Table 2, entry 16), which was ineffective with *o*-ClC₆H₄CH₂NH₂ likely due to the steric hindrance of the cyclohexyl group.

To further understand the effect of benzyl amine on the transamination, comparative studies for the transamination of phenyl keto ester **8a** were carried out with *o*-ClC₆H₄CH₂NH₂ (**9b**), *o*-MeOC₆H₄CH₂NH₂ (**9c**), and *o*-HOC₆H₄CH₂NH₂ (**9k**) (Scheme 3). The reactions were run with 20 mol % Et₃N and 3 equiv of benzyl amine in CDCl₃ at 60 °C and monitored by ¹H NMR. Some ketimines were observed with **9b** and **9c**, but no such ketimine was detected with **9k**. The plots of the conversions of substrate **8a** into products **10** and **11a** against reaction times clearly show that the transamination with *o*-HOC₆H₄CH₂NH₂ (**9k**) is much faster than that with *o*-ClC₆H₄CH₂NH₂ (**9b**) or *o*-MeOC₆H₄CH₂NH₂ (**9c**). The hydroxyl group of **9k** greatly facilitates the transamination likely via the H-bond (Scheme 4).³⁻⁵

In the biological system, pyridoxamine derivatives are involved in transaminations. Pyridoxamine (**9I**) also contains an *ortho* hydroxyl group. The transamination of phenyl keto ester **8a** with

Table 2

Transamination using o-HOC₆H₄CH₂NH₂^a

R CO ₂ t-Bu	+ OH 1. Et ₃ N, MeOH, 60 °C 9k 2. 1N HCI / THF, rt	NH₂ R ← CO₂t-Bu 11
Entry	11	Yield (%)
	$X \xrightarrow{f_1} CO_2 t$ -Bu	96
1	11a, X=H 11b, X, a F	86
2	110 , $X = p - F$	84
3	11d $X = p$ -MeO	84
4	11a, X = p-me	91
5		69 05
6	NH ₂	85
7		87
8 ^b	$ \begin{array}{c} $	75
9	$\begin{array}{c} I II, \Lambda = \Pi \\ 11i \ X = n \ MoO \end{array}$	91
10	11j, X = p - MeO	90
11	111 $V_{-2} E$	02
12	$111, \Lambda = 0 - 1^{-1}$	93
14 ^b	NH ₂ CO ₂ <i>t</i> -Bu	95
15 ^b	NH ₂ CO ₂ t-Bu 110 NH ₂	80
16 ^b	Со ₂ <i>t</i> -Ви 11р	63

^a The reactions were carried out with **8** (0.6 mmol), **9k** (1.2 mmol), and Et₃N (0.12 mmol) in MeOH (3.0 mL) at 60 °C for 1 d unless otherwise stated.

^b Reacted for 2 d.

pyridoxamine proceeded smoothly, affording α -amino ester **11a** in 94% yield after 6 h (Scheme 5). A comparison between **9k** and **9l** was carried out for the transamination of phenyl keto ester **8a** using in situ IR by measuring the decrease of the absorbance at 1695 cm⁻¹ (the keto group of **8a**) (Scheme 6). The data show that the transamination of phenyl keto ester **8a** with pyridoxamine (**9l**) was even faster as compared to *o*-HOC₆H₄CH₂NH₂ (**9k**), indicating that the transamination with **9l** could be further facilitated by the pyridine ring. A combination of an *ortho* hydroxyl group and a pyridine ring along with other factors makes pyridoxamine and its derivatives very effective cofactors for the transaminations in nature.^{5a}

The asymmetric transamination of keto ester **8i** with o-HOC₆H₄CH₂NH₂ was also investigated with 10 mol % quinine derived base **7**. The reaction proceeded at rt, giving α -amino ester **11i** in 86% yield and 57% ee with the opposite configuration as



Scheme 3. Comparison studies between different benzyl amines. The conversions of **8a** into **10** and **11a** were determined by ¹H NMR of the crude reaction mixtures based on α -keto ester **8a**.



Scheme 4. The effect of the hydroxyl group on transamination.



Scheme 6. Comparison studies between 9k and 9l.



Scheme 7. Asymmetric transamination with o-HOC₆H₄CH₂NH₂.

compared to the transamination of **8i** with o-ClC₆H₄CH₂NH₂.¹³ While a precise understanding of the enantioselectivity awaits further study, a plausible transition state model is proposed in Fig. 1. It appears that the OH group of o-HOC₆H₄CH₂NH₂ also alters the stereodifferentiation process in addition to the reactivity, which provides an additional controlling factor for the development of enantioselective transamination.



Fig. 1. Possible transition states for transamination.

3. Conclusion

In summary, the transamination of α -keto esters has been investigated with Et₃N as catalyst and various substituted benzyl amines as amine donors. Studies show that *o*-HOC₆H₄CH₂NH₂ is highly effective for the transamination process. A wide variety of α -amino esters can be obtained in high yields. Moderate enantiose-lectivity was also obtained with a chiral base. It appears that the hydroxyl group has a large impact on both reactivity and stereoselectivity likely via H-bond. Further efforts will be devoted to better understanding the transamination mechanism as well as developing effective catalytic asymmetric transamination processes for α -keto esters and other carbonyl compounds.

4. Experimental section

4.1. General information and materials

All commercially available reagents were used without further purification. All solvents were freshly distilled under nitrogen from appropriate drying agents before use. Column chromatography was performed on silica gel (200-300 mesh). ¹H NMR spectra were recorded on a 400 MHz NMR spectrometer and ¹³C NMR spectra were recorded on a 100 MHz NMR spectrometer. IR spectra were recorded on a FT-IR spectrometer. In situ IR spectra were recorded on a Mettler Toledo React IRTM 15 spectrometer fitted with a DiComp probe. Commercially available reagents were used without further purification. Compounds 8a-p were prepared from the mono-tert-butyloxalic acid-N-methoxy-N-methylamide by the addition of appropriate Grignard reagents according to published procedures.¹⁴ o-HOC₆H₄CH₂NH₂ (9k) was prepared from 2methoxybenzylamine via demethylation using BBr₃.¹⁵ Pyridoxamine (91) was obtained by neutralization of pyridoxamine dihydrochloride with aqueous NaOH to pH 9.¹⁶

4.2. Representative procedure for transamination of α -keto esters

A mixture of α -keto ester **8a** (0.1237 g, 0.60 mmol), o-HOC₆H₄CH₂NH₂ (0.1477 g, 1.20 mmol), and Et₃N (0.0121 g, 0.120 mmol) in MeOH (3.0 mL) was stirred at 60 °C for 24 h and concentrated. The resulting residue was dissolved in THF (6.0 mL), followed by the addition of aqueous 1 N HCl (6.0 mL). Upon stirring at rt for 5 h, the mixture was diluted with water (15 mL) then washed with hexane (3×10 mL). The organic phase was extracted with aqueous 1 N HCl (1×15 mL). The aqueous phases were combined, brought to pH 8.0 with solid NaHCO₃, extracted with CH₂Cl₂ (5×10 mL), and the organic extracts were dried (MgSO₄), filtered, concentrated, and purified by flash chromatography (silica gel, petroleum ether/EtOAc=5/1 then EtOAc) to give α -amino ester **11a** as yellow oil (0.1069 g, 86% yield).

4.2.1. tert-Butyl 2-amino-2-phenylacetate (**11a**) (Table 2, entry 1). Yellow oil; IR (film) 3377, 1731, 1368, 1152 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.39–7.25 (m, 5H), 4.48 (s, 1H), 1.88 (s, 2H), 1.39 (s, 9H); ¹³C NMR (100 MHz, CDCl₃) δ 173.4, 141.2, 128.8, 127.9, 126.9, 81.7, 59.6, 28.1; HRMS (ESI) calcd for C₁₂H₁₈NO₂ (M+H): 208.1332; found: 208.1327.

4.2.2. tert-Butyl 2-amino-2-(4-fluorophenyl)acetate (**11b**) (Table 2, entry 2). Yellow oil; IR (film) 3384, 1731, 1509, 1151 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.38–7.30 (m, 2H), 7.06–6.98 (m, 2H), 4.47 (s, 1H), 2.06 (s, 2H), 1.39 (s, 9H); ¹³C NMR (100 MHz, CDCl₃) δ 173.2, 163.7, 161.3, 136.9, 128.6, 128.5, 115.7, 115.5, 81.9, 58.8, 28.1; Anal. Calcd for C₁₂H₁₆FNO₂: C, 63.98; H, 7.16; N, 6.22; found: C, 63.80; H, 6.80; N, 6.14.

4.2.3. tert-Butyl 2-amino-2-(4-methoxyphenyl)acetate (**11c**) (Table 2, entry 3). Yellow oil; IR (film) 3383, 1729, 1511, 1249, 1151 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.31–7.24 (m, 2H), 6.89–6.84 (m, 2H), 4.43 (s, 1H), 3.80 (s, 3H), 1.98 (s, 2H), 1.39 (s, 9H); ¹³C NMR (100 MHz, CDCl₃) δ 173.6, 159.3, 133.4, 128.0, 114.2, 81.6, 58.9, 55.4, 28.1; HRMS (ESI) calcd for C₁₃H₂₀NO₃ (M+H): 238.1438; found: 238.1434.

4.2.4. tert-Butyl 2-amino-2-p-tolylacetate (**11d**) (Table 2, entry 4). Yellow oil; IR (film) 3384, 1731, 1368, 1152 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.24 (d, *J*=8.0 Hz, 2H), 7.14 (d, *J*=8.0 Hz, 2H), 4.44 (s, 1H), 2.34 (s, 3H), 1.90 (s, 2H), 1.39 (s, 9H); ¹³C NMR (100 MHz, CDCl₃) δ 173.5, 138.2, 137.5, 129.5, 126.7, 81.6, 59.3, 28.1, 21.3; HRMS (ESI) calcd for C₁₃H₂₀NO₂ (M+H): 222.1489; found: 222.1486.

4.2.5. tert-Butyl 2-amino-2-o-tolylacetate (**11e**) (Table 2, entry 5). Yellow oil; IR (film) 3384, 1731, 1368, 1152 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.27–7.22 (m, 1H), 7.20–7.14 (m, 3H), 4.70 (s, 1H), 2.44 (s, 3H), 1.84 (s, 2H), 1.38 (s, 9H); ¹³C NMR (100 MHz, CDCl₃) δ 173.9, 139.7, 136.1, 130.8, 127.7, 126.6, 125.9, 81.6, 55.9, 28.1, 19.6; HRMS (ESI) calcd for C₁₃H₂₀NO₂ (M+H): 222.1489; found: 222.1485.

4.2.6. tert-Butyl 2-amino-2-(2,5-dimethoxyphenyl)acetate (**11***f*) (*Table 2, entry 6*). Yellow oil; IR (film) 3382, 1729, 1500, 1227, 1154 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 6.84–6.74 (m, 3H), 4.58 (s, 1H), 3.78 (s, 3H), 3.75 (s, 3H), 2.01 (s, 2H), 1.40 (s, 9H); ¹³C NMR (100 MHz, CDCl₃) δ 173.6, 153.9, 151.2, 130.9, 114.7, 113.5, 112.0, 81.2, 56.1, 56.0, 55.7, 28.1; HRMS (ESI) calcd for C₁₄H₂₂NO₄ (M+H): 268.1543; found: 268.1549.

4.2.7. tert-Butyl 2-amino-2-(naphthalen-1-yl)acetate (**11g**) (Table 2, entry 7). Yellow oil; IR (film) 3382, 1729, 1368, 1152 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 8.20 (d, J=8.4 Hz, 1H), 7.87 (d, J=7.6 Hz, 1H),

7.84–7.76 (m, 1H), 7.59–7.39 (m, 4H), 5.22 (s, 1H), 2.17 (s, 2H), 1.37 (s, 9H); 13 C NMR (100 MHz, CDCl₃) δ 173.9, 137.3, 134.3, 131.3, 129.0, 128.6, 126.5, 125.9, 125.6, 124.6, 123.8, 81.9, 56.5, 28.1; HRMS (ESI) calcd for C₁₆H₂₀NO₂ (M+H): 258.1489; found: 258.1486.

4.2.8. tert-Butyl 2-amino-3-cyclohexylpropanoate (**11h**) (Table 2, entry 8). Yellow oil; IR (film) 3380, 1729, 1367, 1153 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 3.36 (dd, *J*=8.4, 5.6 Hz, 1H), 1.80–1.06 (m, 13H), 1.45 (s, 9H), 0.99–0.81 (m, 2H); ¹³C NMR (100 MHz, CDCl₃) δ 176.3, 80.9, 53.0, 43.1, 34.5, 33.9, 33.0, 28.3, 26.7, 26.5, 26.4; HRMS (ESI) calcd for C₁₃H₂₆NO₂ (M+H): 228.1958; found: 228.1953.

4.2.9. tert-Butyl 2-amino-4-phenylbutanoate (**11i**) (Table 2, entry 9). Yellow oil; IR (film) 3381, 1727, 1368, 1154 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.32–7.25 (m, 2H), 7.23–7.16 (m, 3H), 3.35 (dd, *J*=7.6, 5.2 Hz, 1H), 2.79–2.64 (m, 2H), 2.08–1.97 (m, 1H), 1.88–1.76 (m, 1H), 1.60 (s, 2H), 1.48 (s, 9H); ¹³C NMR (100 MHz, CDCl₃) δ 175.5, 141.8, 128.62, 128.60, 126.1, 81.2, 54.8, 37.0, 32.2, 28.3; HRMS (ESI) calcd for C₁₄H₂₁NNaO₂ (M+Na): 258.1465; found: 258.1457.

4.2.10. tert-Butyl 2-amino-4-(4-methoxyphenyl)butanoate (**11***j*) (*Table 2, entry 10*). Yellow oil; IR (film) 3382, 1727, 1513, 1367, 1246, 1154 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.12 (d, *J*=8.0 Hz, 2H), 6.83 (d, *J*=8.4, 2H), 3.78 (s, 3H), 3.33 (dd, *J*=7.2, 5.2 Hz, 1H), 2.73–2.58 (m, 2H), 2.04–1.92 (m, 1H), 1.87–1.73 (m, 1H), 1.70 (s, 2H), 1.47 (s, 9H); ¹³C NMR (100 MHz, CDCl₃) δ 175.5, 158.1, 133.8, 129.5, 114.1, 81.2, 55.5, 54.8, 37.2, 31.3, 28.3; HRMS (ESI) calcd for C₁₅H₂₄NO₃ (M+H): 266.1751; found: 266.1744.

4.2.11. tert-Butyl 2-amino-4-(4-fluorophenyl)butanoate (**11k**) (Table 2, entry 11). Yellow oil; IR (film) 3383, 1727, 1510, 1155 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.18–7.10 (m, 2H), 6.96 (t, *J*=8.4 Hz, 2H), 3.31 (dd, *J*=7.6, 5.6 Hz, 1H), 2.76–2.61 (m, 2H), 2.05–1.92 (m, 1H), 1.84–1.72 (m, 1H), 1.52 (s, 2H), 1.47 (s, 9H); ¹³C NMR (100 MHz, CDCl₃) δ 175.4, 162.8, 160.3, 137.4, 137.3, 130.0, 129.9, 115.4, 115.2, 81.3, 54.7, 37.0, 31.4, 28.3; HRMS (ESI) calcd for C₁₄H₂₁FNO₂ (M+H): 254.1551; found: 254.1545.

4.2.12. tert-Butyl 2-amino-4-(2-fluorophenyl)butanoate (**111**) (Table 2, entry 12). Yellow oil; IR (film) 3384, 1728, 1492, 1368, 1229, 1155 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.25–7.12 (m, 2H), 7.09–6.94 (m, 2H), 3.35 (dd, *J*=7.6, 5.6 Hz, 1H), 2.84–2.63 (m, 2H), 2.07–1.92 (m, 1H), 1.89–1.75 (m, 1H), 1.55 (s, 2H), 1.47 (s, 9H); ¹³C NMR (100 MHz, CDCl₃) δ 175.3, 162.6, 160.2, 130.9, 130.8, 128.7, 128.5, 127.9, 127.8, 124.2, 124.1, 115.6, 115.3, 81.3, 54.9, 35.5, 28.2, 25.5; HRMS (ESI) calcd for C₁₄H₂₀FNNaO₂ (M+Na): 276.1370; found: 276.1365.

4.2.13. tert-Butyl 2-amino-4-(3-chlorophenyl)butanoate (**11m**) (*Table 2, entry 13*). Yellow oil; IR (film) 3382, 1727, 1368, 1154 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 7.24–7.12 (m, 3H), 7.08 (d, *J*=7.6 Hz, 1H), 3.31 (dd, *J*=7.6, 5.2 Hz, 1H), 2.78–2.60 (m, 2H), 2.06–1.92 (m, 1H), 1.85–1.72 (m, 1H), 1.52 (s, 2H), 1.47 (s, 9H); ¹³C NMR (100 MHz, CDCl₃) δ 175.4, 143.9, 134.4, 129.9, 128.8, 126.9, 126.4, 81.3, 54.7, 36.6, 31.9, 28.3; HRMS (ESI) calcd for C₁₄H₂₁ClNO₂ (M+H): 270.1255; found: 270.1258.

4.2.14. tert-Butyl 2-amino-4-(naphthalen-1-yl)butanoate (**11n**) (Table 2, entry 14). Yellow oil; IR (film) 3382, 1726, 1367, 1153 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 8.08 (d, J=8.4, 1H), 7.86 (d, J=8.4, 1H), 7.72 (d, J=7.6 Hz, 1H), 7.57–7.43 (m, 2H), 7.43–7.31 (m, 2H), 3.47 (dd, J=7.2, 5.6 Hz, 1H), 3.28–3.08 (m, 2H), 2.22–2.08 (m, 1H), 2.05–1.90 (m, 1H), 1.76 (s, 2H), 1.50 (s, 9H); ¹³C NMR (100 MHz, CDCl₃) δ 175.5, 138.0, 134.1, 132.1, 129.0, 127.0, 126.3, 126.0, 125.8, 125.7, 123.9, 81.3, 55.3, 36.3, 29.4, 28.3; HRMS (ESI) calcd for $C_{18}H_{24}NO_2$ (M+H): 286.1802; found: 286.1804.

4.2.15. tert-Butyl 2-aminohexanoate (**110**) (Table 2, entry 15). Yellow oil; IR (film) 3381, 1731, 1368, 1155 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 3.29 (dd, *J*=7.2, 5.6 Hz, 1H), 1.77–1.57 (m, 3H), 1.57–1.48 (m, 1H), 1.45 (s, 9H), 1.39–1.22 (m, 4H), 0.89 (t, *J*=6.8 Hz, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 175.8, 81.0, 55.2, 34.9, 28.3, 27.9, 22.7, 14.1; HRMS (ESI) calcd for C₁₀H₂₁NNaO₂ (M+Na): 210.1465; found: 210.1460.

4.2.16. tert-Butyl 2-amino-2-cyclohexylacetate (**11p**) (Table 2, entry 16). Yellow oil; IR (film) 3383, 1727, 1367, 1153 cm⁻¹; ¹H NMR (400 MHz, CDCl₃) δ 3.15 (d, *J*=4.8 Hz, 1H), 1.84–1.52 (m, 8H), 1.47 (s, 9H), 1.34–1.02 (m, 5H); ¹³C NMR (100 MHz, CDCl₃) δ 175.0, 81.0, 60.3, 42.5, 29.9, 28.3, 28.0, 26.51, 26.49, 26.4; HRMS (ESI) calcd for C₁₂H₂₄NO₂ (M+H): 214.1802; found: 214.1797.

4.3. Procedure for transamination of phenyl keto ester 8a with pyridoxamine (91)

A mixture of **8a** (0.0618 g, 0.30 mmol), pyridoxamine (**9l**) (0.0605 g, 0.36 mmol), and Et₃N (0.0061 g, 0.06 mmol) in MeOH (1.5 mL) was stirred at 60 °C for 6 h and concentrated. The resulting residue was dissolved in THF (3.0 mL), followed by the addition of aqueous 1 N HCl (3.0 mL). Upon stirring at rt for 5 h, the mixture was diluted with water (8 mL) then washed with hexane (3×10 mL). The organic phase was extracted with aqueous 1 N HCl (1×10 mL). The aqueous phases were combined, brought to pH 8.0 with solid NaHCO₃, extracted with CH₂Cl₂ (5×10 mL), and the organic extracts were dried (MgSO₄), filtered, concentrated, and purified by flash chromatography (silica gel, petroleum ether/EtOAc=5/1 then EtOAc) to give α-amino ester **11a** as yellow oil (0.0582 g, 94% yield).

4.4. General procedure for comparison experiment between 9k and 9l using in situ IR (Scheme 6)

A mixture of phenyl keto ester **8a** (0.0412 g, 0.20 mmol), o-HOC₆H₄CH₂NH₂ (**9k**) (0.0246 g, 0.20 mmol) or pyridoxamine (**9l**) (0.0336 g, 0.20 mmol), and Et₃N (0.0040 g, 0.04 mmol) in MeOH (2.0 mL) at 50 °C was monitored by in situ IR every 1 min.

4.5. The procedure for asymmetric transamination of α -keto ester (Scheme 7)

4.5.1. Asymmetric transamination of α -keto ester **8i**. A well-dried Schlenk tube charged with molecular sieves 4 Å (0.030 g), α -keto ester 8i (0.0702 g, 0.30 mmol), o-OHC₆H₄CH₂NH₂ (0.0739 g, 0.60 mmol), and catalyst 7 (0.0110 g, 0.030 mmol) was evacuated and refilled with N₂. The process was repeated three times. Dry benzene (3.0 mL) was added. Upon stirring at 25 °C for 48 h, the reaction mixture was concentrated. The resulting residue was treated with THF (3.0 mL), followed by the addition of aqueous 1 N HCl (3.0 mL). Upon stirring at rt for 5 h, the mixture was diluted with water (10 mL) then washed with hexane (3×10 mL). The organic phase was extracted with aqueous 1 N HCl. The aqueous phases were combined, brought to pH 8.0 with solid NaHCO₃, extracted with CH_2Cl_2 (5×10 mL), and the organic extracts were dried (MgSO₄), filtered, concentrated, and purified by flash chromatography (silica gel, petroleum ether/EtOAc=5/1 then EtOAc/ CH₃OH=10/1) to give α -amino ester **11i** (0.0607 g, 86% yield); $[\alpha]_{D}^{20}$ +13.1 (c 0.89, CHCl₃) (57% ee).

4.5.2. Preparation of N-benzoyl derivative of amino ester for the determination of the enantiomeric excess. To a solution of **11i**

(0.0509 g, 0.22 mmol) in CH_2Cl_2 (1.5 mL) were added Et₃N (0.0404 g, 0.40 mmol) and PhCOCl (0.0464 g, 0.33 mmol) successively. The reaction mixture was stirred at rt for 30 min and purified by flash chromatography (silica gel, petroleum ether/EtOAc=10/1 to 5/1) to afford *N*-benzoyl amino ester **12i** (0.0622 g, 83%) as white solid. The sample was subjected to chiral HPLC (chiralcel OD-H column) to determine the enantiomeric excess.

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Supplementary data

Supplementary data associated with this article can be found, in the online version, at http://dx.doi.org/10.1016/j.tet.2012.06.023.

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