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ARTICLE

Palladium-catalyzed dehydrative *N*-benzylation/C-H benzylation cascade of 2-morpholinoanilines on water

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A strategy for the palladium-catalyzed dehydrative tandem benzylation of 2-morpholinoanilines with benzyl alcohols has been developed. This cascade reaction is devised as a straightforward and efficient synthetic route for *N*-(1,2-diphenylethyl)-2-morpholinoanilines in moderate to good yields (50-81%). The dehydrative sp^3 C-H bond benzylation proceeds chemoselectively at the benzylic position of *N*-benzyl-2-morpholinoaniline to form a new $C(sp^3)$ - $C(sp^3)$ bond. KIE experiments show that C-H bond activation is involved in the rate-determining step (KIE = 2.7). A Hammett study of the 2-morpholinoanilines gives a negative ρ value, suggesting that there is a build-up of positive charge in the transition state. The "on water" protocol, which affords the corresponding desired products with water as the sole co-product, can be achieved under mild reaction conditions without the need for base or other additives on the atom-economic process.

Introduction

2-Morpholinoaniline moieties are found in drug candidates for treatment of cancer,¹ Alzheimer's disease,² wet age-related macular degeneration (wet AMD)³ and infectious disease⁴ (Figure 1). However, these compounds are limited to structures containing an amide moiety. Therefore, efficient methods for the direct introduction of diverse functionalities on 2-morpholinoanilines are gaining increasing interest in medicinal chemistry. For example, the palladium-catalyzed (hetero)arylation (Buchwald-Hartwig amination) of 2-morpholinoanilines has recently been reported.⁵

Palladium-catalyzed Tsuji-Trost type benzylation has become one of the most powerful strategies for the formation of carbon-carbon and carbon-nitrogen bonds.⁶ Early studies on the generation of π -benzylpalladium(II) complexes used benzyl halides.⁷ Furthermore, the use of benzyl carbonates, acetates and phosphonates as activated alcohols has been reported to be effective under neutral conditions.⁸ In contrast, the direct use of benzyl alcohols for benzylation is especially challenging because of their low reactivity towards Pd(0) compared with benzyl halides. Therefore, the development of a direct catalytic substitution of benzyl alcohols as electrophilic partners, which affords the desired products along with water as the sole co-product, is highly attractive in synthetic organic chemistry.⁹ In this regard, early studies on the Pd-catalyzed carbonylation of benzyl alcohols have been reported by

Sheldon *et al.*¹⁰ In 2014, Tunge *et al.* developed the Tsuji-Trost type benzylation *via* retro-Claisen activation of carbon nucleophiles utilizing benzyl alcohols.¹¹ In 2016, Zhang *et al.* reported *in situ* C-O bond activation by dimethylcarbonate.¹²

Recently, the scope of π -allylpalladium chemistry has been extended to electrophilic umpolung allylic substitutions via bis- π -allylpalladium intermediates. This work was pioneered by Yamamoto *et al.* in 1996 (Scheme 1A).¹³ In 2017, Bao and Yamamoto demonstrated the palladium-catalyzed allylation of benzyl chlorides with allyl pinacolborates through coupling of the η^1 -allyl ligand with the η^3 -benzyl ligand of η^3 -allyl- η^3 -benzylpalladium intermediates (Scheme 1B).¹⁴ Pincer complexes have also been employed in the catalytic allylation of electrophiles, since the allyl moiety is constrained to an η^1 -coordination state required for the nucleophilic reactivity.¹⁵

We have been developing a unique strategy for benzylation by the π -benzylpalladium(II) species **A** from Pd(0)/TPPMS (TPPMS: sodium diphenylphosphinobenzene-3-sulfonate) and non-activated benzyl alcohol (Scheme 2A).¹⁶ Water activates the sp^3 C-O bond by hydrogen bonds between water and the hydroxyl group of the alcohol to form complex **A**. We recently reported a new type of palladium-catalyzed tandem benzylation of anilines with benzyl alcohols for direct construction of *N*-(1,2-diphenylethyl)anilines.¹⁷ These processes involve the formation of bis- π -benzylpalladium intermediates followed by the coupling of the η^1 -benzyl ligand (nucleophiles) with the η^3 -benzyl ligand (electrophiles). Although elegant protocols for the synthesis of *N*-(1,2-diphenylethyl)anilines have been established to date (e.g., the benzylation of imines,¹⁸ hydroamination of alkynes/reduction,¹⁹ and reductive amination of ketones),²⁰ these methods require the use of toxic reagents and organic solvents under anhydrous conditions.

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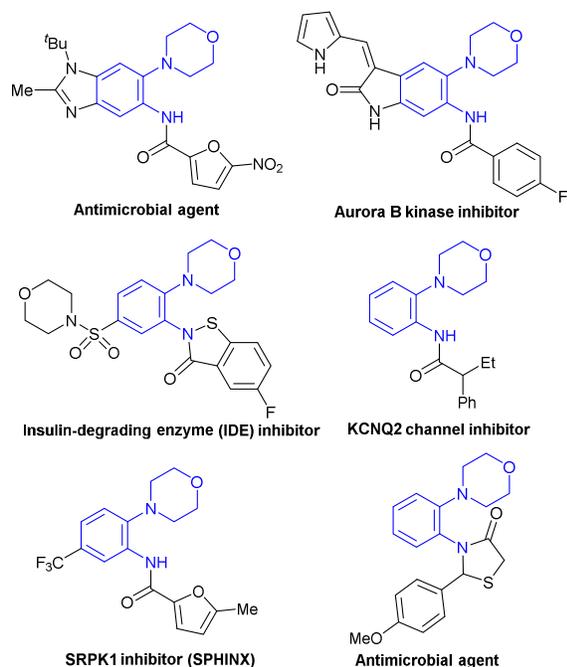
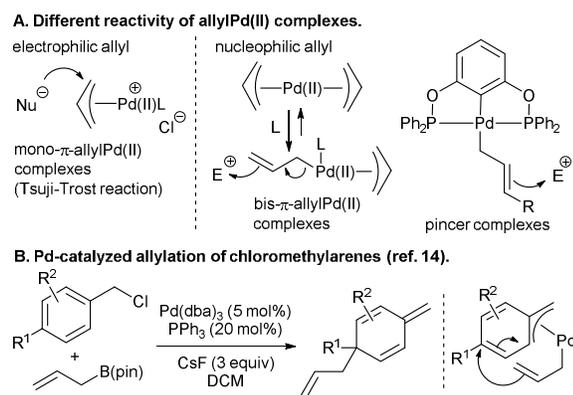


Figure 1. Representative biologically active 2-morpholinoanilines.



Scheme 1. Reactions of bis- π -allylpalladium complexes.

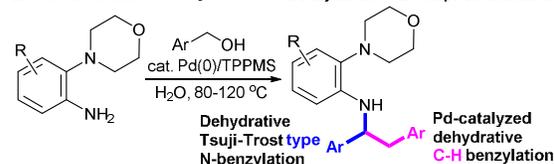
As an extension of our investigation of the π -benzylpalladium system, we herein present the palladium-catalyzed dehydrative *N*-benzylation/benzylic C-H benzylation cascade of 2-morpholinoanilines on water (Scheme 2B). The tandem reaction proceeds smoothly to produce *N*-(1,2-diphenylethyl)-2-morpholinoanilines in moderate to good yields, which can potentially be used for the construction of a diverse chemical library in drug discovery. The dehydrative sp^3 C-H bond benzylation reaction chemoselectively occurs on the benzylic position of the *N*-monobenzylation intermediate to form a new $C(sp^3)$ - $C(sp^3)$ bond, a reaction that cannot proceed by traditional benzylation protocols such as the use of benzyl chloride with base (Scheme 3). Therefore, direct catalytic functionalization of the sp^3 C-H bond has emerged as an attractive alternative to traditional synthetic methods.

Notably, the “on water” protocol is essential for achieving this efficient strategy in our catalytic system.²¹ This green method has reduced waste generation, uses safer solvents and reaction conditions, and increases energy efficiency, all of which contribute to the efficiency of a chemical transformation.

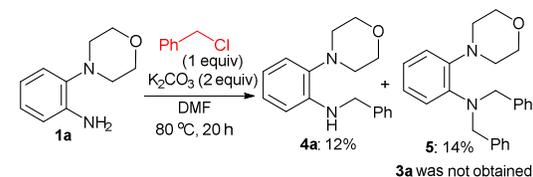
A. Tsuji-Trost type benzylation using π -benzylPd(II) on water.



B. Present work: *N*-Benzylation/C-H benzylation of 2-morpholinoanilines.



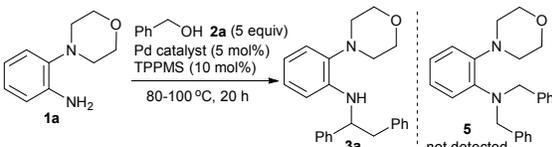
Scheme 2. Strategy for the tandem benzylation by π -benzylPd(II) **A** on water.



Scheme 3. Reaction of **1a** with benzyl chloride.

Results and discussion

1. Effects of catalysts and solvents. Initially, 2-morpholinoaniline (**1a**) and benzyl alcohol (**2a**) were chosen as the model compounds to optimize the reaction conditions. When using $Pd(OAc)_2$ (5 mol%) and sodium diphenylphosphinobenzene-3-sulfonate (TPPMS, 10 mol%) as the catalyst, the desired *N*-(1,2-diphenylethyl)-2-morpholinoaniline (**3a**) was obtained selectively in 75% yield (Table 1, entry 1). In contrast, no reaction occurred in the absence of TPPMS (entry 2). With regard to the palladium(II) catalysts, $Pd(OAc)_2$ gave the best result (entry 1 vs entries 3-7). When the reaction was performed at 100 °C, the yield of **3a** was increased to 95% (entry 8). Replacing water with organic solvents such as toluene, heptane, EtOH, 1,4-dioxane or DMF resulted in no reaction (entries 9-14). Furthermore, low yield or no reaction occurred with the use of D_2O or under the neat condition, respectively (entries 15-16). These results suggested that the “on water” accelerated reaction would proceed since the organic-water interface effect of dangling OH groups could enhance the reaction rates. The use of zero-valent palladium, $Pd_2(dba)_3 \cdot CHCl_3$, afforded the product **3a** in 81% yield (entry 17).

Table 1. Effects of catalysts and solvents.^a


Entry	Pd catalyst	T (°C)	Solvent	Conv. (%) ^b
1	Pd(OAc) ₂	80	H ₂ O	75
2 ^c	Pd(OAc) ₂	80	H ₂ O	0
3	PdBr ₂	80	H ₂ O	0
4	PdCl ₂	80	H ₂ O	36
5	PdCl ₂ (CH ₃ CN) ₂	80	H ₂ O	62
6	Pd(OCOFCF ₃) ₂	80	H ₂ O	47
7	[PdCl(allyl)] ₂	80	H ₂ O	0
8 ^d	Pd(OAc) ₂	100	H ₂ O	95
9	Pd(OAc) ₂	80	toluene	0
10	Pd(OAc) ₂	80	heptane	0
11	Pd(OAc) ₂	80	EtOH	0
12	Pd(OAc) ₂	80	dioxane	0
13	Pd(OAc) ₂	80	DMF	0
14	PdCl ₂ (PPh ₃) ₂	80	DMF	0
15	Pd(OAc) ₂	80	D ₂ O	44
16	Pd(OAc) ₂	80	neat	0
17 ^e	Pd ₂ (dba) ₃ ·CHCl ₃	120	H ₂ O	81

^a Reaction conditions: aniline **1a** (1 mmol), Pd catalysts (5 mol%), TPPMS (10 mol%), benzyl alcohol **2a** (5 equiv), solvent (4 mL), 80 °C, 20 h under air. ^b The conversion was determined by ¹H NMR analysis of the crude product using 1,3,5-trimethoxybenzene as an internal standard. ^c without TPPMS. ^d under Ar. ^e Using **2a** (10 equiv).

2. Reaction progress. To gain further understanding of the reaction progress, the reaction of 2-morpholinoaniline (**1a**) with benzyl alcohol (**2a**) was monitored by ¹H NMR spectroscopy. After 6 h, the reaction of **1a** afforded *N*-benzyl-2-morpholinoaniline (**4a**) in 73% yield smoothly. In contrast, *N*-(1,2-diphenylethyl)-2-morpholinoaniline (**3a**) was formed slowly while **4a** was reduced (Figure 2). Furthermore, the *N*-monobenzylated **4a** as a starting material afforded dibenzylated product **3a** smoothly (Figure 3). These results indicated that *N*-benzylation of **1a** with **2a** occurred quickly to form mono-*N*-benzylated product **4a**, which then slowly converted to desired **3a** through benzylic C-H benzylation.

3. Kinetic isotope effect. KIE studies were performed to gain further mechanistic details of the benzylic C-H activation. The intermolecular competition between mono-*N*-benzylated **4a** and its deuterium-labeled substrate **4a-d** gave KIE = 2.7 on the basis of ¹H NMR analysis, suggesting that C-H bond cleavage was involved in the rate-determining step (Scheme 4A). Next, the rates for Pd-catalyzed benzylic C-H benzylation “on H₂O” and “on D₂O” were compared. The reaction rates were faster “on H₂O” than “on D₂O” with a primary H/D effect of 1.6 (Scheme 4B). In general, the KIE for protonation shows values

of 5-7.²² Therefore, these low deuterium isotope values suggested that hydrogen bonding activation occurred for the benzylic C-H benzylation on water.

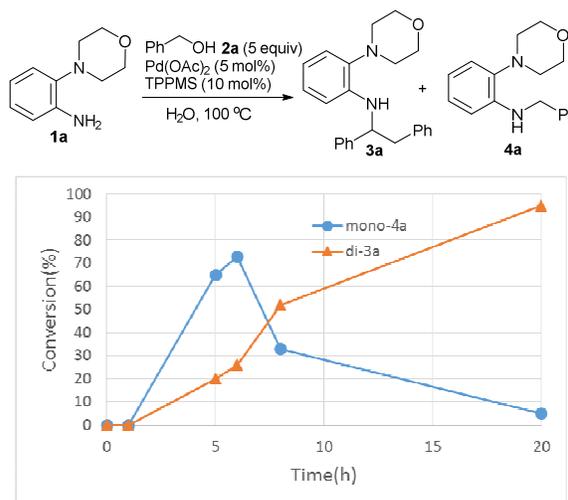


Figure 2. Reaction time course for the conversion of 2-morpholinoaniline (**1a**, 0.5 mmol) with benzyl alcohol (**2a**, 5 equiv) into desired **3a** and *N*-benzyl-2-morpholinoaniline (**4a**).

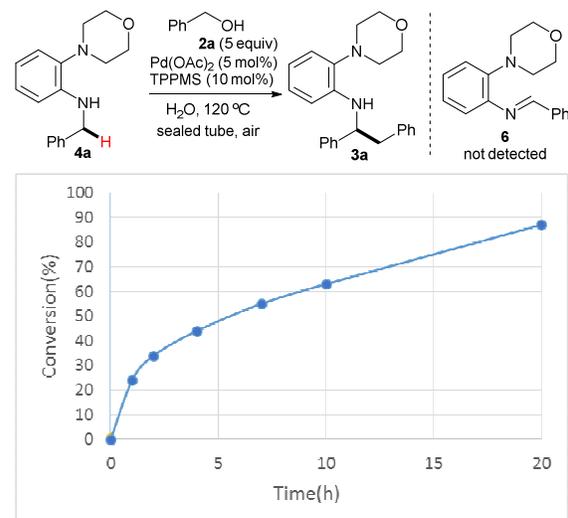
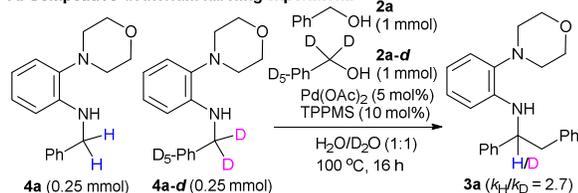


Figure 3. Conversion of *N*-benzyl-2-morpholinoaniline (**4a**, 0.5 mmol) with benzyl alcohol (**2a**, 5 equiv) into desired **3a** at different time intervals in the “on water” reaction.

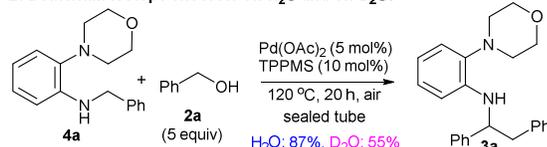
4. Control experiments. We conducted competition experiments to investigate the role of the 2-morpholino group on the palladium-catalyzed *N*-benzylation and benzylic C-H benzylation steps. The *N*-benzylation of 2-morpholinoaniline (**1a**) proceeded smoothly to give **4a** in 45% yield, while aniline (**7**) was produced in only 29% yield (Scheme 5A). This result suggested that this process was favored by the electron-donating 2-morpholino group on aniline. In contrast, the C-H benzylation of electron-sufficient **4a** is slower than that of **8**, suggesting that *N*-benzylated **4a** would act as an electrophile (Scheme 5B). Next, the reaction of **1a** with an electron-

deficient benzylic alcohol, 4-fluorobenzyl alcohol (**2b**), did not afford the dibenzylated product but gave *N*-monobenzylated **4b** in 78% yield (Scheme 5C). No reaction occurred when using **4b** as a starting material in the palladium-catalyzed reaction, indicating the electron-deficient benzylic moiety generated from the 4-fluorobenzyl alcohol (**2b**) could not act as a nucleophile in the C-H benzylation step.

A. Competitive deuterium labeling experiment.

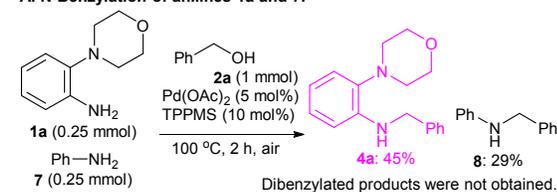


B. Deuterium isotope effect for on-H₂O and on-D₂O.

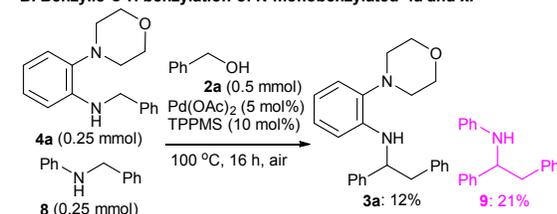


Scheme 4. Kinetic isotope effects.

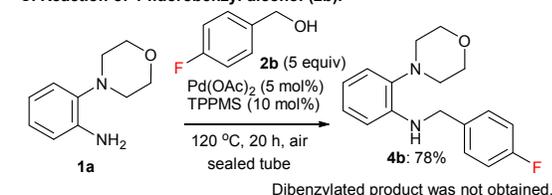
A. *N*-Benzylation of anilines **1a** and **7**.



B. Benzylic C-H benzylation of *N*-monobenzylated **4a** and **x**.



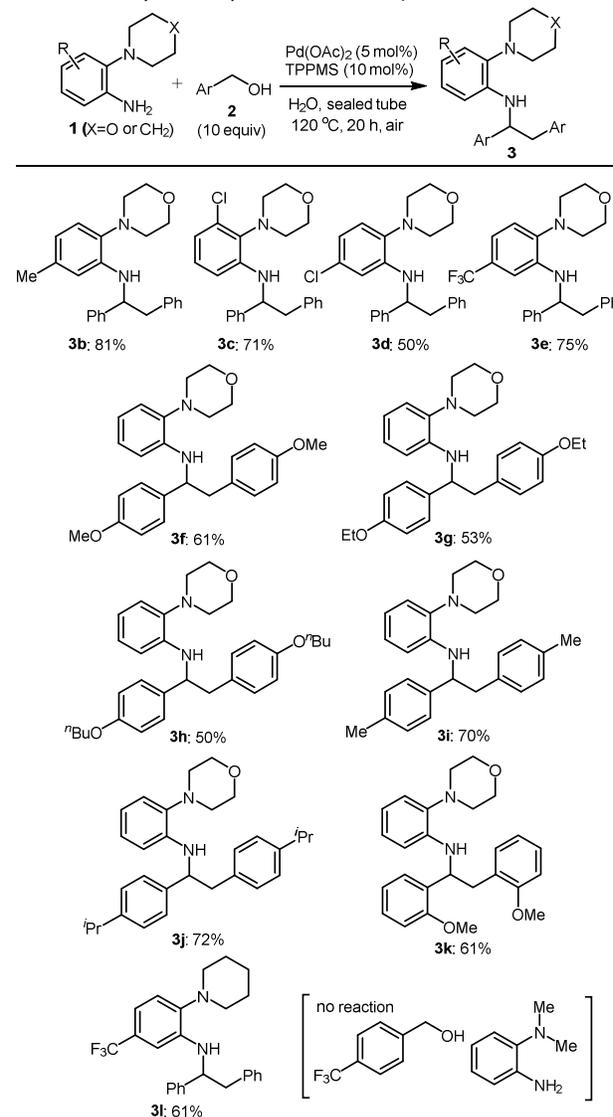
C. Reaction of 4-fluorobenzyl alcohol (**2b**).



Scheme 5. Control experiments.

5. Reaction scope. Results for the reactions of several 2-morpholinoanilines **1** with benzyl alcohols **2** using Pd(OAc)₂ and TPPMS are summarized in Scheme 6. Both electron-donating methyl and electron-withdrawing chloro and trifluoromethyl groups on the benzene ring of substituted 2-morpholinoanilines **1** were tolerated well to produce the corresponding products **3b-e** in moderate to good yields. The

scope of benzyl alcohols **2** was examined next with 2-morpholinoaniline (**1a**) as the coupling partner. The use of benzyl alcohols with electron-donating alkoxy and alkyl groups resulted in moderate to good yields (**3f-j**). A sterically demanding methoxy group at the *ortho* position was tolerated in the benzylic C-H benzylation (**3k**, 61%). In contrast, the benzyl alcohol with an electron-withdrawing trifluoromethyl group resulted in no reaction. Furthermore, replacement of the morpholino group with a piperazino group on the benzene ring was tolerated in our catalytic system (**3l**, 61%).²³ In contrast, 2-dimethylaminoaniline did not react due to the poisoning of the Pd(II) cation species (morpholine: *pK*_a value of 8.5 vs dimethylamine: *pK*_a value of 10.6).²⁴



Scheme 6. Scope of anilines **1** and benzyl alcohols **2**. Reaction conditions: anilines **1** (1 mmol), Pd(OAc)₂ (5 mol%), TPPMS (10 mol%), benzyl alcohols **2** (10 equiv), H₂O (4 mL), 120 °C, 20 h in a sealed tube. Yield of isolated products.

6. Hammett study. To demonstrate the electronic effect of the tandem benzylation, the relative rates of coupling of 3- and 5-substituted 2-morpholinoanilines **1** (X = Me, Cl and CF₃ groups)

with benzyl alcohol (**2a**) were examined. Figure 4 shows good correlation between the $\log(k_X/k_H)$ and the σ values of the respective substituents. The resulting negative ρ value of 2.2 suggests that there is a build-up of positive charge in the transition state.

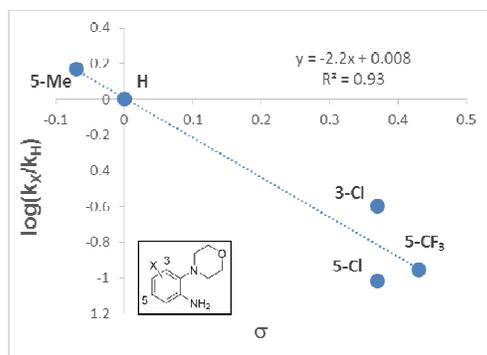
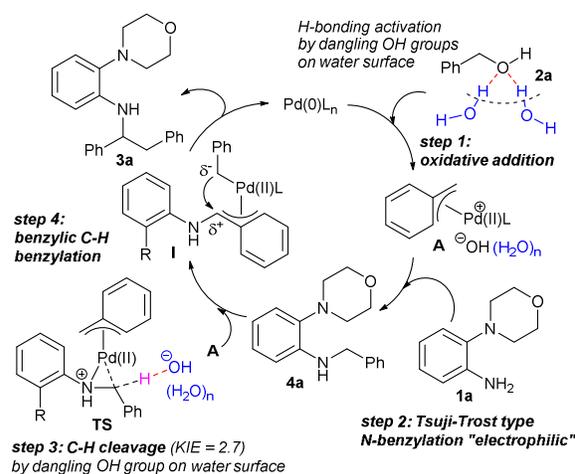


Figure 4. Hammett plot for the rate constants of benzylation by various substituted 2-morpholinoanilines **1**.

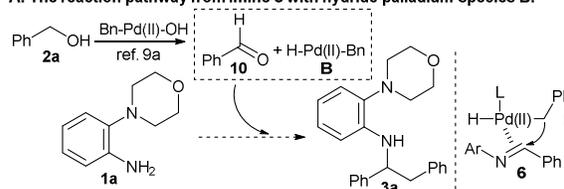
7. Mechanistic considerations. On the basis of these results and our previous report,^{16,17} we propose a catalytic system for the benzylation of 2-morpholinoaniline (**1a**) with benzyl alcohol (**2a**) on water as illustrated in Scheme 7. First, oxidative addition of benzyl alcohol **2a** to the water-soluble Pd(0)/TPPMS species affords the cationic mono- π -benzylpalladium(II) complex **A** (step 1). The dangling OH groups on the water surface activate the sp^3 C-O bond of the alcohol **2a** by forming hydrogen bonds, and the resulting cationic charge of complex **A** is also stabilized by water (see Table 1). This process should be favored by electron-donating groups on intermediate **A**, since these will stabilize the positive charge on Pd(II). Therefore, the benzylation using 4-trifluoromethylbenzyl alcohol did not proceed since the alcohol could not form cationic intermediate **A** (see Scheme 6). In contrast, the *N*-benzylation of 4-fluorobenzyl alcohol (**2b**) proceeded due to the weaker electron-withdrawing ability of a fluoro group than a CF₃ group (fluoro group: Hammett σ_p value of 0.06 vs CF₃: Hammett σ_p value of 0.54). Next, the nucleophilic substrate **1a** attacks intermediate **A** smoothly to afford the *N*-monobenzylated product **4a** and regenerate Pd(0) (the dehydrative Tsuji-Trost type benzylation). Indeed, the reaction rate of electron-sufficient substrate **1a** is faster than that of aniline (**7**) (see Scheme 5A). Next, the *N*-monobenzylated **4a** coordinates with π -benzylpalladium(II) **A** to form a cationic *N*-palladated intermediate, with its positive charge stabilized by the electron-donating 2-morpholino group. Hammett studies show that there is a build-up of positive charge in the transition state. The dehydrative C-H cleavage at the benzylic position proceeds since the positive charge of *N*-palladated complex **TS** increases the acidity of the benzylic proton. This is followed by formation of the bis- π -benzyl palladium(II) intermediate (step 3). The KIE of 2.7 suggests that the C-H cleavage process is involved in the turnover-limiting step. White and co-workers reported the electrophilic allylic C-H cleavage of α -olefins using a

palladium(II)/sulfoxide catalyst to afford π -allylpalladium(II) intermediates.²⁵ The bis- π -benzyl palladium(II) intermediate is converted to the η^3 - π -benzyl/ η^1 - σ -benzyl palladium complex **I** by coordination of a ligand such as TPPMS, which would involve the nucleophilic η^1 - σ -benzyl ligand and electrophilic η^3 - π -benzyl ligand. Therefore, the η^1 - σ -benzyl ligand attacks the η^3 - π -benzyl ligand of intermediate **I** to form a new C(sp^3)-C(sp^3) bond at the benzylic position in the reductive elimination step (step 4). The reaction of 4-fluorobenzyl alcohol did not afford the desired product **3**, since the electron-deficient η^1 - σ -benzyl ligand is disadvantageous for nucleophilic benzylation (see Scheme 5C). Additionally, the electron-donating groups on the benzene ring of intermediate **I** stabilize the δ^+ charge in the π -benzyl Pd(II) species, which makes it the more electrophilic position for direct intramolecular nucleophilic attack from the σ -benzyl anion ligand. This δ^+ charge is also stabilized by the nitrogen lone pair.

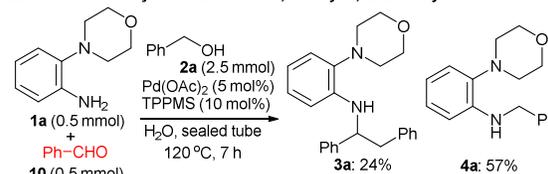


Scheme 7. Proposed mechanism.

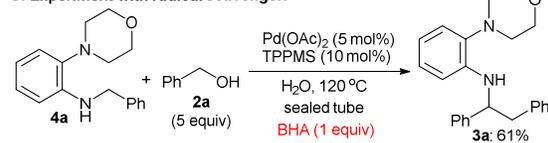
A. The reaction pathway from imine **5 with hydride palladium species **B**.**



B. Palladium-catalyzed reaction of **1a, aldehyde, and benzyl alcohol.**



C. Experiment with radical scavenger.



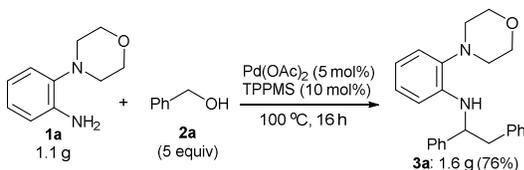
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Scheme 8. Possible reaction pathways from the imine and the hydride palladium species.

To exclude the possibility of the reaction pathway from imine **5** and the hydride palladium species, the palladium-catalyzed reaction of 2-morpholinoaniline (**1a**),¹⁸ benzaldehyde (**10**), and benzyl alcohol (**2a**) was investigated (Scheme 8A). After 1 h, the imine **6** was detected by ¹H NMR analysis of reaction mixture. After 7 h, desired product **3a** and *N*-monobenzylated **4a** were formed in 24% and 57% yields, respectively (Scheme 8B). In contrast, the desired **3a** was obtained in 55% yield when using **4a** as the starting material (see Figure 2). These results suggested that *N*-monobenzylated **4a** not imine **6** would be the intermediate in the benzylic C-H benzylation process. Furthermore, the reaction of **4a** was not inhibited by the addition of a radical scavenger (BHA: 3-*tert*-butyl-4-hydroxyanisole, 1 equiv) (Scheme 8C). Therefore, the possibility of a reaction pathway through the carbon radical addition to the imine via a single electron transfer process was also excluded.

8. Scale-up experiment. Finally, we examined the scalability of our catalytic system (Scheme 9). To demonstrate the utility of our environmentally benign, efficient and simple protocol, a gram scale reaction of **1a** with **2a** in the presence of Pd(OAc)₂ (5 mol%) and TPPMS (10 mol%) on water was carried out. The gram-scale synthesis of desired **3a** was achieved successfully in 76% isolated yield.



Scheme 9. Scale-up experiment.

Conclusions

In summary, we have demonstrated a straightforward and efficient synthetic route to *N*-(1,2-diphenylethyl)-2-morpholinoanilines using the π -benzylpalladium system on water. This simple protocol, which affords the corresponding desired products with water as the sole co-product, can be achieved under mild conditions without the need for bases or other additives on the atom-economic process. The dehydrative C-H benzylation on the benzylic position of *N*-benzyl-2-morpholinoanilines is involved in the new C-C bond formation. Notably, the “on water” protocol is essential for the success of our catalytic system.

Experimental

General procedure: A mixture of anilines **1** (1 mmol), palladium(II) acetate (12 mg, 0.05 mmol), sodium diphenylphosphinobenzene-3-sulfonate (TPPMS, 36 mg, 0.1 mmol) and benzyl alcohol **2** (5-10 mmol) in H₂O (4 mL) was heated for 20 h

in a sealed tube under air. After cooling, the reaction mixture was poured into water and extracted with EtOAc. The organic layer was washed with brine, dried over MgSO₄ and concentrated in vacuo. The residue was washed with hexanes, then purified by flash column chromatography (silica gel, hexanes/EtOAc) to give desired product **3**.

N-(1,2-Diphenylethyl)-2-morpholinoaniline **3a**

Following the scale-up experiment (see SI), **3a** was obtained as a pale yellow solid. 1.63 g (76%); mp 95-97 °C; IR (KBr) (cm⁻¹) 3320, 2961, 2844, 1601, 1508; ¹H-NMR (400 MHz, CDCl₃) δ 2.64 (brs, 2H), 2.89 (brs, 2H), 2.96 (dd, *J*=14.0, 9.6 Hz, 1H), 3.24 (dd, *J*=14.0, 4.8 Hz, 1H), 3.77 (brs, 4H), 4.55 (brs, 1H), 5.30 (brs, 1H), 6.27 (dd, *J*=7.6, 1.2 Hz, 1H), 6.60 (td, *J*=7.2, 1.2 Hz, 1H), 6.81 (td, *J*=7.6, 1.2 Hz, 1H), 6.94 (dd, *J*=7.6, 1.2 Hz, 1H), 7.18-7.40 (m, 10H); ¹³C-NMR (100 MHz, CDCl₃) δ 45.7, 51.7, 59.2, 67.8, 111.6, 116.8, 119.6, 126.2, 126.8, 128.5, 128.6, 129.3, 137.9, 138.5, 142.4, 143.9; MS (FAB): *m/z* 359 [M+H]⁺; Anal. Calcd for C₂₄H₂₆N₂O: C, 80.41; H, 7.31; N, 7.81. Found: C, 80.37; H, 7.17; N, 7.78.

N-(1,2-Diphenylethyl)-5-methyl-2-morpholinoaniline **3b**

Following the general procedure, **3b** was obtained as a white solid. 302 mg (81%); mp 135-137 °C; IR (KBr) (cm⁻¹) 3400, 3332, 3060, 3030, 2961, 2856, 2813, 1607, 1582, 1521; ¹H-NMR (400 MHz, CDCl₃) δ 2.08 (s, 3H), 2.85 (brs, 4H), 2.96 (dd, *J*=14.4, 9.2 Hz, 1H), 3.22 (dd, *J*=14.4, 4.8 Hz, 1H), 3.76 (brs, 4H), 4.55 (ddd, *J*=9.2, 4.4, 4.4 Hz, 1H), 5.31 (d, *J*=4.0 Hz, 1H), 6.10 (d, *J*=1.6 Hz, 1H), 6.40 (dd, *J*=7.6, 1.2 Hz, 1H), 6.84 (d, *J*=8.0 Hz, 1H), 7.15-7.39 (m, 10H); ¹³C-NMR (100 MHz, CDCl₃) δ 21.4, 45.6, 52.0, 59.1, 67.8, 112.3, 117.2, 119.6, 126.2, 126.7, 126.9, 128.5, 128.6, 129.3, 134.8, 136.2, 138.0, 142.3, 144.0; MS (FAB): *m/z* 373 [M+H]⁺; Anal. Calcd for C₂₅H₂₈N₂O · 0.1H₂O: C, 80.22; H, 7.59; N, 7.48. Found: C, 79.81; H, 7.58; N, 7.41.

3-Chloro-*N*-(1,2-diphenylethyl)-2-morpholinoaniline **3c**

Following the general procedure, **3c** was obtained as a white solid. 279 mg (71%); mp 120-122 °C; IR (KBr) (cm⁻¹) 3376, 3054, 3023, 2850, 1595, 1584, 1569; ¹H-NMR (400 MHz, CDCl₃) δ 2.25 (d, *J*=11.2 Hz, 1H), 2.57 (d, *J*=11.2 Hz, 1H), 3.00 (dd, *J*=14.0, 9.2 Hz, 1H), 3.26 (dd, *J*=14.0, 4.4 Hz, 1H), 3.32 (dd, *J*=11.2, 2.8 Hz, 1H), 3.57 (dd, *J*=10.8, 2.0 Hz, 1H), 3.63-3.79 (m, 3H), 3.90 (d, *J*=9.2 Hz, 1H), 4.61 (dt, *J*=9.6, 5.2 Hz, 1H), 6.00 (d, *J*=4.4 Hz, 1H), 6.16 (d, *J*=8.0 Hz, 1H), 6.49 (dd, *J*=8.4, 1.6 Hz, 1H), 6.76 (t, *J*=8.4 Hz, 1H), 7.17 (d, *J*=7.2 Hz, 2H), 7.19-7.35 (m, 8H); ¹³C-NMR (100 MHz, CDCl₃) δ 45.2, 48.7, 58.5, 68.1, 68.4, 109.7, 118.0, 126.2, 126.9, 127.1, 127.6, 128.6, 128.7, 129.2, 132.2, 133.5, 137.6, 143.4, 146.8; MS (FAB): *m/z* 393 [M+H]⁺, 395 [M+H+2]⁺; Anal. Calcd for C₂₄H₂₅ClN₂O: C, 73.36; H, 6.41; N, 7.13. Found: C, 73.64; H, 6.43; N, 7.14.

5-Chloro-*N*-(1,2-diphenylethyl)-2-morpholinoaniline **3d**

Following the general procedure, **3d** was obtained as a white solid. 196 mg (50%); mp 128-130 °C; IR (KBr) (cm⁻¹) 3326, 2844, 1588, 1501; ¹H-NMR (400 MHz, CDCl₃) δ 2.59 (brs, 2H), 2.82 (brs, 2H), 2.95 (dd, *J*=14.4, 9.2 Hz, 1H), 3.24 (dd, *J*=14.4, 5.2 Hz, 1H), 3.75 (brs, 4H), 4.53 (dt, *J*=9.2, 4.8 Hz, 1H), 5.35 (d, *J*=4.4 Hz, 1H), 6.23 (d, *J*=2.4 Hz, 1H), 6.54 (dd, *J*=8.4, 2.4 Hz, 1H), 6.82 (d, *J*=8.4 Hz, 1H), 7.17 (dd, *J*=6.4, 2.0 Hz, 2H), 7.19-7.38 (m, 8H); ¹³C-NMR (100 MHz, CDCl₃) δ 45.4, 51.8, 58.9, 67.7, 111.3, 116.3, 120.7, 126.1, 126.9, 127.3, 128.6, 128.8, 129.3, 130.7, 137.1, 137.6, 143.1, 143.5; MS (FAB): *m/z* 393 [M+H]⁺, 395 [M+H+2]⁺; Anal. Calcd for C₂₄H₂₅ClN₂O: C, 73.36; H, 6.41; N, 7.13. Found: C, 73.50; H, 6.41; N, 7.13.

***N*-(1,2-Diphenylethyl)-2-morpholino-5-(trifluoromethyl)aniline 3e**

Following the general procedure, **3e** was obtained as a white solid. 320 mg (75%); mp 120–122 °C; IR (KBr) (cm⁻¹) 3330, 2845, 1604, 1587, 1517; ¹H-NMR (400 MHz, CDCl₃) δ 2.66 (brs, 2H), 2.90 (brs, 2H), 2.99 (dd, *J*=14.4, 9.2 Hz, 1H), 3.27 (d, *J*=14.4, 5.2 Hz, 1H), 3.77 (brs, 4H), 4.58 (dt, *J*=9.2, 4.4 Hz, 1H), 5.30 (d, *J*=4.0 Hz, 1H), 6.48 (d, *J*=2.0 Hz, 1H), 6.85 (dd, *J*=8.0, 1.6 Hz, 1H), 6.95 (dd, *J*=7.6 Hz, 1H), 7.18 (d, *J*=6.8, 1.6 Hz, 2H), 7.21–7.37 (m, 8H); ¹³C-NMR (100 MHz, DMSO-*d*₆) δ 44.7, 51.3, 58.8, 67.1, 107.1 (q, *J*_{CF}=3.8 Hz), 113.6 (q, *J*_{CF}=3.8 Hz), 119.9, 125.0 (q, *J*_{CF}=270.8 Hz), 125.3 (q, *J*_{CF}=31.5 Hz), 126.8, 127.1, 127.6, 128.9, 129.0, 129.8, 138.8, 142.2, 143.9; MS (FAB): *m/z* 427 [M+H]⁺; Anal. Calcd for C₂₅H₂₅F₃N₂O: C, 70.41; H, 5.91; N, 6.57. Found: C, 70.71; H, 5.84; N, 6.59.

***N*-(1,2-Bis(4-methoxyphenyl)ethyl)-2-morpholinoaniline 3f**

Following the general procedure, **3f** was obtained as a white solid. 255 mg (61%); mp 125–127 °C; IR (KBr) (cm⁻¹) 3394, 2818, 1609, 1598, 1585, 1511; ¹H-NMR (400 MHz, DMSO-*d*₆) δ 2.55 (brs, 2H), 2.75 (brs, 2H), 2.87 (dd, *J*=14.0, 10.0 Hz, 1H), 3.03 (dd, *J*=14.0, 4.8 Hz, 1H), 3.69 (s, 3H), 3.71 (s, 3H), 3.71 (brs, 4H), 4.45 (dt, *J*=9.6, 4.8 Hz, 1H), 5.20 (d, *J*=5.6 Hz, 1H), 6.19 (dd, *J*=8.4, 1.6 Hz, 1H), 6.47 (td, *J*=7.6, 1.6 Hz, 1H), 6.70 (d, *J*=8.0, 1.6 Hz, 1H), 6.81–6.90 (m, 5H), 7.18 (d, *J*=8.4 Hz, 2H), 7.29 (d, *J*=8.4 Hz, 2H); ¹³C-NMR (100 MHz, DMSO-*d*₆) δ 44.3, 51.8, 55.5, 58.4, 67.4, 111.4, 114.2, 116.7, 119.8, 125.1, 127.8, 130.8, 136.5, 138.8, 142.3, 158.4, 158.5; MS (FAB): *m/z* 419 [M+H]⁺; Anal. Calcd for C₂₆H₃₀N₂O₃: C, 74.61; H, 7.23; N, 6.69. Found: C, 74.77; H, 7.31; N, 6.65.

***N*-(1,2-Bis(4-ethoxyphenyl)ethyl)-2-morpholinoaniline 3g**

Following the general procedure, **3g** was obtained as a white solid. 237 mg (53%); mp 111–113 °C; IR (KBr) (cm⁻¹) 3400, 3326, 2818, 1607, 1598, 1584, 1509; ¹H-NMR (400 MHz, CDCl₃) δ 1.39 (t, *J*=7.2 Hz, 3H), 1.41 (t, *J*=7.2 Hz, 3H), 2.68 (brs, 2H), 2.89 (dd, *J*=14.4, 8.8 Hz, 1H), 2.92 (brs, 2H), 3.12 (dd, *J*=14.4, 5.2 Hz, 1H), 3.99 (q, *J*=6.8 Hz, 2H), 4.01 (qd, *J*=7.2, 1.2 Hz, 2H), 4.44 (dt, *J*=8.4, 4.0 Hz, 1H), 5.25 (d, *J*=3.6 Hz, 1H), 6.30 (dd, *J*=8.4, 0.8 Hz, 1H), 6.59 (td, *J*=7.2, 1.6 Hz, 1H), 6.76–6.88 (m, 5H), 6.93 (dd, *J*=7.6, 1.2 Hz, 1H), 7.05 (d, *J*=8.8 Hz, 2H), 7.22 (d, *J*=8.8 Hz, 2H); ¹³C-NMR (100 MHz, CDCl₃) δ 14.8, 14.9, 44.9, 51.7, 58.7, 63.4, 67.8, 111.6, 114.4, 114.5, 116.6, 119.5, 125.1, 127.3, 129.8, 130.3, 135.8, 138.5, 142.5, 157.8, 157.9; MS (FAB): *m/z* 447 [M+H]⁺; Anal. Calcd for C₂₈H₃₄N₂O₃: C, 75.31; H, 7.67; N, 6.27. Found: C, 75.48; H, 7.58; N, 6.25.

***N*-(1,2-Bis(4-butoxyphenyl)ethyl)-2-morpholinoaniline 3h**

Following the general procedure, **3h** was obtained as a white solid. 252 mg (50%); mp 86–88 °C; IR (KBr) (cm⁻¹) 3407, 3320, 2949, 2869, 1597, 1585, 1509; ¹H-NMR (400 MHz, CDCl₃) δ 0.96 (t, *J*=7.6 Hz, 3H), 0.97 (t, *J*=7.6 Hz, 3H), 1.48 (sext, *J*=7.2 Hz, 2H), 1.49 (sext, *J*=7.2 Hz, 2H), 1.75 (sext, *J*=7.2 Hz, 4H), 2.66 (brs, 2H), 2.88 (dd, *J*=14.0, 9.2 Hz, 1H), 2.90 (brs, 2H), 3.12 (dd, *J*=13.6, 4.4 Hz, 1H), 3.78 (brs, 2H), 3.92 (t, *J*=7.2 Hz, 2H), 3.94 (t, *J*=7.2 Hz, 2H), 4.44 (dt, *J*=8.8, 4.0 Hz, 1H), 5.24 (d, *J*=3.6 Hz, 1H), 6.29 (dd, *J*=8.4, 1.6 Hz, 1H), 6.59 (td, *J*=8.0, 1.6 Hz, 1H), 6.77–6.88 (m, 5H), 6.93 (dd, *J*=8.0, 1.6 Hz, 1H), 7.06 (d, *J*=8.8 Hz, 2H), 7.21 (d, *J*=8.8 Hz, 2H); ¹³C-NMR (100 MHz, CDCl₃) δ 13.9, 19.2, 19.3, 31.3, 31.4, 44.9, 51.7, 58.8, 67.7, 67.8, 111.6, 114.5, 116.6, 119.5, 127.2, 129.8, 130.3, 135.8, 138.5, 142.5, 158.0, 158.1; MS (FAB): *m/z* 503 [M+H]⁺; Anal. Calcd for C₃₂H₄₂N₂O₃: C, 76.46; H, 8.42; N, 5.57. Found: C, 76.49; H, 8.43; N, 5.62.

***N*-(1,2-Di-*p*-tolylethyl)-2-morpholinoaniline 3i**

Following the general procedure, **3i** was obtained as a white solid. 269 mg (70%); mp 118–120 °C; IR (KBr) (cm⁻¹) 3400, 3326, 2818, 1597, 1510; ¹H-NMR (400 MHz, DMSO-*d*₆) δ 2.25 (s, 3H), 2.27 (s, 3H), 2.54 (brs, 2H), 2.73 (brs, 2H), 2.90 (dd, *J*=13.2, 9.2 Hz, 1H), 3.07 (dd, *J*=13.6, 4.4 Hz, 1H), 3.71 (brs, 4H), 4.49 (dt, *J*=9.6, 4.8 Hz, 1H), 5.23 (d, *J*=4.8 Hz, 1H), 6.19 (d, *J*=8.4 Hz, 1H), 6.47 (td, *J*=7.2, 1.2 Hz, 1H), 6.70 (dd, *J*=7.6, 1.2 Hz, 1H), 6.88 (d, *J*=7.6, 1.2 Hz, 1H), 7.10 (d, *J*=7.6 Hz, 2H), 7.12 (d, *J*=7.6 Hz, 2H), 7.17 (d, *J*=8.4 Hz, 2H), 7.28 (dd, *J*=8.4 Hz, 2H); ¹³C-NMR (100 MHz, CDCl₃) δ 21.2, 44.7, 51.9, 58.7, 67.3, 111.4, 116.7, 119.8, 125.1, 126.7, 129.4, 129.5, 129.7, 135.8, 136.0, 136.2, 138.8, 141.7, 142.3; MS (FAB): *m/z* 387 [M+H]⁺; Anal. Calcd for C₂₆H₃₀N₂O: C, 80.79; H, 7.82; N, 7.25. Found: C, 80.87; H, 7.90; N, 7.20.

***N*-(1,2-Bis(4-isopropylphenyl)ethyl)-2-morpholinoaniline 3j**

Following the general procedure, **3j** was obtained as a white solid. 319 mg (72%); mp 104–106 °C; IR (KBr) (cm⁻¹) 3387, 3326, 2964, 2850, 1595, 1507; ¹H-NMR (400 MHz, CDCl₃) δ 1.22 (d, *J*=6.8 Hz, 6H), 1.22 (dd, *J*=6.8, 1.2 Hz, 6H), 2.59 (brs, 2H), 2.80–2.95 (m, 5H), 3.21 (dd, *J*=14.4, 4.8 Hz, 1H), 3.75 (brs, 4H), 4.49 (dt, *J*=10.0, 4.0 Hz, 1H), 5.25 (d, *J*=3.6 Hz, 1H), 6.28 (dd, *J*=7.6, 0.8 Hz, 1H), 6.58 (td, *J*=7.6, 1.2 Hz, 1H), 6.81 (td, *J*=7.2, 1.6 Hz, 1H), 6.92 (dd, *J*=8.0, 1.6 Hz, 1H), 7.15 (s, 4H), 7.19 (d, *J*=8.0 Hz, 2H), 7.31 (d, *J*=8.0 Hz, 2H); ¹³C-NMR (100 MHz, CDCl₃) δ 24.0, 24.1, 33.7, 45.5, 51.7, 59.0, 67.8, 111.5, 116.5, 119.5, 125.1, 126.0, 126.6, 126.7, 129.2, 135.5, 138.5, 141.6, 142.7, 147.3, 147.4; MS (FAB): *m/z* 443 [M+H]⁺; Anal. Calcd for C₃₀H₃₈N₂O: C, 81.40; H, 8.65; N, 6.33. Found: C, 81.67; H, 8.77; N, 6.29.

***N*-(1,2-Bis(2-methoxyphenyl)ethyl)-2-morpholinoaniline 3k**

Following the general procedure, **3k** was obtained as a white solid. 254 mg (61%); mp 132–134 °C; IR (KBr) (cm⁻¹) 3357, 2964, 2835, 1598, 1511; ¹H-NMR (400 MHz, CDCl₃) δ 2.73 (brs, 2H), 2.91 (brs, 2H), 3.05 (dd, *J*=13.6, 8.8 Hz, 1H), 3.18 (dd, *J*=13.6, 4.8 Hz), 3.81 (s, 3H), 3.82 (brs, 4H), 3.91 (s, 3H), 5.03 (brs, 1H), 5.38 (brs, 1H), 6.32 (dd, *J*=8.4, 1.2 Hz, 1H), 6.40 (td, *J*=7.6, 1.2 Hz, 1H), 6.79–6.87 (m, 4H), 6.89–6.93 (m, 2H), 7.09–7.26 (m, 4H); ¹³C-NMR (100 MHz, CDCl₃) δ 36.7, 51.7, 52.6, 55.4, 55.6, 67.8, 110.4, 110.6, 111.2, 116.0, 119.2, 120.3, 120.7, 125.1, 126.9, 127.5, 127.6, 130.8, 132.0, 138.3, 142.4, 156.9, 157.9; MS (EI): *m/z* (%) 418 (M⁺, 8.9), 297 (100); HRMS-EI: *m/z* (M⁺) calcd for C₂₆H₃₀N₂O₃ 418.2256, found 418.2253.

***N*-(1,2-Diphenylethyl)-2-(piperidin-1-yl)-5-(trifluoromethyl)aniline 3l**

Following the general procedure, **3l** was obtained as a white solid. 260 mg (61%); mp 139–141 °C; IR (KBr) (cm⁻¹) 3350, 3326, 2936, 1602, 1584; ¹H-NMR (400 MHz, CDCl₃) δ 1.67 (brs, 4H), 2.64 (brs, 2H), 2.86 (brs, 2H), 3.01 (dd, *J*=13.6, 8.8 Hz, 1H), 3.22 (dd, *J*=14.0, 5.2 Hz, 1H), 4.54 (dt, *J*=9.2, 5.2 Hz, 1H), 5.38 (d, *J*=4.4 Hz, 1H), 6.47 (s, 2H), 6.82 (d, *J*=8.0 Hz, 1H), 6.93 (d, *J*=8.0 Hz, 1H), 7.17 (d, *J*=6.8 Hz, 2H), 7.20–7.35 (m, 8H); ¹³C-NMR (100 MHz, CDCl₃) δ 24.3, 26.8, 45.4, 52.6, 59.4, 107.3 (q, *J*_{CF}=3.8 Hz), 113.5 (q, *J*_{CF}=3.8 Hz), 119.1, 124.4 (q, *J*_{CF}=269.9 Hz), 126.1 (q, *J*_{CF}=31.5 Hz), 126.2, 126.7, 127.2, 128.5, 128.7, 129.3, 137.7, 142.3, 143.2; MS (FAB): *m/z* 425 [M+H]⁺; Anal. Calcd for C₂₆H₂₇F₃N₂: C, 73.56; H, 6.41; N, 6.60. Found: C, 73.31; H, 6.13; N, 6.58.

***N*-(4-Fluorobenzyl)-2-morpholinoaniline 4b**

Following the general procedure, **4b** was obtained as a white solid. 223 mg (78%); mp 94–96 °C; IR (KBr) (cm⁻¹) 3345, 2967, 1595, 1508; ¹H-NMR (400 MHz, CDCl₃) δ 2.92 (t, *J*=4.6 Hz, 4H), 3.83 (brs, 4H), 4.33 (brs, 2H), 5.14 (brs, 1H), 6.56 (dd, *J*=9.2, 1.4 Hz, 1H), 6.72 (td,

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$J=7.8$, 1.4 Hz, 1H), 6.96-7.02 (m, 2H), 7.04 (dd, $J=8.7$, 2.8 Hz, 2H), 7.31 (dd, $J=8.7$, 5.5 Hz, 2H); $^{13}\text{C-NMR}$ (100 MHz, CDCl_3) δ 47.4, 51.8, 67.7, 110.5, 115.4 (d, $J_{\text{CF}}=21.1$ Hz), 117.2, 119.6, 125.3, 128.5 (d, $J_{\text{CF}}=7.7$ Hz), 135.5 (d, $J_{\text{CF}}=3.8$ Hz), 138.5, 142.9, 161.9 (d, $J_{\text{CF}}=244.4$ Hz); MS (FAB): m/z 287 $[\text{M}+\text{H}]^+$; Anal. Calcd for $\text{C}_{17}\text{H}_{19}\text{FN}_2\text{O}$: C, 71.31; H, 6.69; N, 9.78. Found: C, 71.41; H, 6.73; N, 9.70.

A mixture of 2-morpholinoaniline (**1a**) (1.78 g, 10 mmol), K_2CO_3 (2.76 g, 20 mmol), and benzylchloride (1.15 mL, 10 mmol) in DMF (20 mL) was stirred at 80 °C for 20 h under Ar. After cooling, the reaction mixture was poured into water and extracted with EtOAc. The organic layer was washed with brine, dried over MgSO_4 and concentrated in vacuo. The residue was purified by flash column chromatography (silica gel, hexanes/EtOAc) to give the *N*-monobenzylated product **4a** (385 mg, 1.43 mmol, 14%) and *N,N*-dibenzylated product **5** (412 mg, 1.15 mmol, 12%).

N-Benzyl-2-morpholinoaniline **4a**²⁶
Amorphous; IR (KBr) (cm^{-1}) 3338, 2852, 1601, 1508; $^1\text{H-NMR}$ (400 MHz, CDCl_3) δ 2.93 (d, $J=4.8$ Hz, 4H), 2.83 (brs, 4H), 4.37 (d, $J=5.6$ Hz, 2H), 5.16 (brs, 1H), 6.60 (dd, $J=7.6$, 1.2 Hz, 1H), 6.71 (td, $J=7.6$, 1.2 Hz, 1H), 7.00 (td, $J=8.0$, 1.6 Hz, 1H), 7.04 (dd, $J=7.6$, 1.2 Hz, 1H), 7.26-7.30 (m, 1H), 7.34 (d, $J=1.6$ Hz, 2H), 7.36 (s, 2H); $^{13}\text{C-NMR}$ (100 MHz, CDCl_3) δ 48.2, 51.9, 67.8, 110.6, 117.1, 119.6, 125.4, 127.1, 128.7, 138.6, 139.9, 143.2; MS (EI): m/z (%) 268 (M^+ , 65.5), 72 (100).

N,N-Dibenzyl-2-morpholinoaniline **5**
White solid; mp 149-151 °C; IR (KBr) (cm^{-1}) 3066, 3030, 2955, 1588; $^1\text{H-NMR}$ (400 MHz, CDCl_3) δ 3.27 (brt, $J=4.4$ Hz, 4H), 3.86 (t, $J=4.4$ Hz, 4H), 4.35 (s, 4H), 6.76 (d, $J=8.0$ Hz, 1H), 6.87-6.94 (m, 1H), 6.99 (d, $J=5.2$, 0.8 Hz, 2H), 7.08 (dd, $J=8.0$, 1.6 Hz, 4H), 7.20-7.30 (m, 6H); $^{13}\text{C-NMR}$ (100 MHz, CDCl_3) δ 50.6, 53.6, 67.7, 118.8, 121.9, 122.7, 123.1, 127.0, 128.3, 129.0, 138.4, 143.7, 144.4; MS (EI): m/z (%) 358 (M^+ , 3.4), 267 (100); Anal. Calcd for $\text{C}_{24}\text{H}_{26}\text{N}_2\text{O}$: C, 80.41; H, 7.31; N, 7.81. Found: C, 80.17; H, 7.42; N, 7.96.

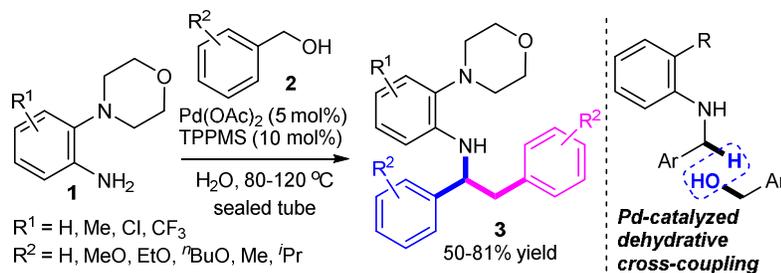
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A strategy for the palladium-catalyzed dehydrative tandem benzylation of 2-morpholinoanilines with benzyl alcohols has been developed. This cascade reaction is devised as a straightforward and efficient synthetic route for *N*-(1,2-diphenylethyl)-2-morpholinoanilines in moderate to good yields. The “on water” protocol, which affords the corresponding desired products with water as the sole co-product, can be achieved under mild reaction conditions without the need for base or other additives on the atom-economic process.