## Catalytic Asymmetric Cyano-Ethoxycarbonylation Reaction of Aldehydes Using a Novel C<sub>2</sub>-Symmetric Chiral N,N'-Dioxide Titanium Complex

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**Abstract:** The asymmetric addition of ethyl cyanoformate to a range of aldehydes was efficiently catalyzed by a easily prepared  $C_2$ -symmetric chiral N,N'-dioxide—Ti(IV) complex in high yields with up to 90% ee under mild conditions. A linear effect between the enantiopurity of the ligand and the enantiopurity of the product was observed.

**Key words:** *C*<sub>2</sub>-symmetric chiral *N*,*N*'-dioxide ligand, ethyl cyanoformate, aldehydes, enantioselectivity, organotitanium

Cyanoformate esters (ROCOCN) are known to react with aldehydes and ketones, leading directly to cyanohydrin carbonates.<sup>1</sup> Recently, asymmetric catalysts for this reaction have been reported. While, the majority of chiral catalysts used for this goal are cinchona alkaloid derivatives, oxynitrilase enzyme and chiral metal complexes.<sup>2</sup> In recent years, chiral *N*-oxides have been used in several asymmetric procedures, such as the allylation of aldehydes,<sup>3</sup> the addition of Et<sub>2</sub>Zn to aldehydes,<sup>4</sup> the reduction of ketones,<sup>5</sup> the epoxide openings,<sup>6</sup> the aldol reaction<sup>7</sup> and the cyanosilylation of carbonyl compounds.<sup>8</sup> Herein, we wish to repot the results on the asymmetric cyano-ethoxy-carbonylation reaction of aldehydes using a novel, easily prepared  $C_2$ -symmetric chiral *N*,*N*'-dioxide (Figure 1) titanium complexes.

For the initial studies, the addition of ethyl cyanoformate to benzaldehyde catalyzed by chiral N,N'-dioxide ligands **1a–h** (Figure 1) with titanium complexes were investigated at –20 °C. As illustrated in Table 1, ligand **1a** afforded cyanohydrin ethyl carbonates with 90% yield and 38% ee (Table 1, entry 1). Based on the successful ligand **1a** skeleton, we then modified the prolinamide parts and prepared a series of chiral N,N'-dioxide derivatives **1b–h** (Figure 1).<sup>9</sup> It was found that the amide substituent played an important role on the enantioselectivity. Ligand **1c**,<sup>10</sup> which contained a 2-*tert*-butylphenyl group, gave good enantioselectivity (Table 1, entry 3 vs. entries 1, 2, 4–8). Increasing the size of the prolinamide parts resulted in efficiency with lower enantioselectivities than **1c** (Table 1, entries 5, 6).

SYNLETT 2006, No. 11, pp 1675–1678 Advanced online publication: 04.07.2006 DOI: 10.1055/s-2006-947322; Art ID: W06906ST © Georg Thieme Verlag Stuttgart · New York Then the N-terminal effect of the catalyst was investigated, a variety of proline-based N,N'-dioxides, bearing the optimal 2-tert-butylphenylamine terminus, were prepared and examined (Table 1, entries 7, 8). Lower enantioselectivity than 1c was observed when the size of the N-terminal substituents was increased (Table 1, entry 7). Ligands bearing electron-poor substituents (1h) also led to low reactivity and enantioselectivity (Table 1, entry 8). In addition, in order to compare with catalyst  $1c-Ti(Oi-Pr)_4$ , complex  $3-Ti(Oi-Pr)_4$  was also examined in this reaction under the same conditions, but it was less efficient than  $1c-Ti(Oi-Pr)_4$  (Table 1, entry 10). While the alternative diastereomer  $2-Ti(Oi-Pr)_4$  promoted the same selective transformation to afford the alternative product antipode (Table 1, entry 9). Thus 1c was identified as the most effective catalyst (Table 1, entry 3).

We then further optimized the reaction conditions by exploring the use of other Lewis acids. The results were summarized in Table 1.  $Ti(Oi-Pr)_4$  gave more promising enantioselectivity (63% ee) than other Lewis acids





**Figure 1** Ligands evaluated for asymmetric addition of ethyl cyanoformate to benzaldehyde.

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| Table 1   | Asymmetric Addition of Ethyl Cyanoformate to       |
|-----------|--|
| Benzaldel | hyde by Different C2-Symmetric Chiral N,N'-Dioxide |
| Ligand-T  | itanium Complexes <sup>a</sup>                     |

| C               |                     | mol% I * Motol   | (                      | OCO <sub>2</sub> Et |  |
|-----------------|---------------------|--|------------------------|---------------------|--|
|                 | H<br>2.0<br>CH      | equiv EtOCOCN<br><sub>2</sub> Cl <sub>2</sub> , –20 °C, 36 h | → ()                   |                     |  |
| Entry           | Ligand <sup>f</sup> | Metal  | Yield (%) <sup>b</sup> | ee (%) <sup>c</sup> |  |
| 1               | 1a                  | Ti(Oi-Pr) <sub>4</sub>                                       | 90                     | 38                  |  |
| 2               | 1b                  | Ti(Oi-Pr) <sub>4</sub>                                       | 91                     | 39                  |  |
| 3               | 1c                  | Ti(Oi-Pr) <sub>4</sub>                                       | 86                     | 63                  |  |
| 4               | 1d                  | Ti(Oi-Pr) <sub>4</sub>                                       | 64                     | 37                  |  |
| 5               | 1e                  | Ti(Oi-Pr) <sub>4</sub>                                       | 80                     | 36                  |  |
| 6               | 1f                  | Ti(Oi-Pr) <sub>4</sub>                                       | 84                     | 36                  |  |
| 7               | 1g                  | Ti(Oi-Pr) <sub>4</sub>                                       | 86                     | 44                  |  |
| 8               | 1h                  | Ti(Oi-Pr) <sub>4</sub>                                       | 76                     | 38                  |  |
| 9               | 2                   | Ti(Oi-Pr) <sub>4</sub>                                       | 83                     | 63 <sup>g</sup>     |  |
| 10              | 3                   | Ti(Oi-Pr) <sub>4</sub>                                       | 75                     | 27                  |  |
| 11              | 1c                  | AlEt <sub>3</sub>  | 40                     | 23                  |  |
| 12              | 1c                  | Ti(Oi-Pr) <sub>4</sub>                                       | _                      | _                   |  |
| 13 <sup>d</sup> | 1c                  | Ti(Oi-Pr) <sub>4</sub>                                       | 10                     | 36                  |  |
| 14 <sup>e</sup> | 1c                  | Ti(Oi-Pr) <sub>4</sub>                                       | 17                     | 43                  |  |

<sup>a</sup> Reactions were carried out on a 0.25 mmol scale of benzaldehyde in 1.0 mL of CH<sub>2</sub>Cl<sub>2</sub>; ligand:metal (5 mol%) = 1:1; EtOCOCN (2.0 equiv).

<sup>b</sup> Isolated yield of the cyanohydrin carbonates.

<sup>c</sup> Determined by HPLC on a Chiralcel OD-H column.

<sup>d</sup> Ratio  $1c:Ti(Oi-Pr)_4$  (5 mol%) = 1:2.

<sup>e</sup> Ratio  $1c:Ti(Oi-Pr)_4$  (5 mol%) = 1.25:1.

<sup>f</sup> Structural identity of all ligands were determined by <sup>1</sup>H NMR,

<sup>13</sup>C NMR and HRMS.

<sup>g</sup> The configurations was *S*, determined by comparison of optical rotation with reported in the literature, and the others were *R*.<sup>2b</sup>

(Table 1, entries 11, 12). Changing the molar ratio between  $Ti(Oi-Pr)_4$ : **1c** led to low yields and enantioselectivities (Table 1, entries 13, 14 vs. entry 3). Therefore, the complex **1c**-Ti(O*i*-Pr)<sub>4</sub> (1:1) was employed in screening other conditions.

Firstly, a series of solvents including toluene,  $Et_2O$ ,  $CH_2Cl_2$  were screened (Table 2, entries 1–3). The best solvent was found to be  $CH_2Cl_2$  (Table 2, entry 1). Further studies indicated that the concentration of benzaldehyde had a slight influence upon the enantioselectivity (Table 2, entries 4–6). The optimum concentration of benzaldehyde was 0.5 M (Table 2, entry 4). Both the yield and enantioselectivity were dramatically influenced by catalyst loading. The most favorable catalyst loading was found to be 10 mol% (Table 2, entry 7). The effect of additives showed that 4 Å MS was most promising in this catalytic system (Table 2, entry 10). Temperature clearly

| Table 2   | Optimization of the Addition of Ethyl Cyanoformate to          |
|-----------|--|
| Benzaldel | nyde in the Presence of <b>1c</b> -Ti(IV) Complex <sup>a</sup> |

| Entry           | <b>1c</b><br>(mol%) | Solvent                         | Temp<br>(°C) | Time (h) | Yield<br>(%) <sup>b</sup> | ee (%) <sup>c</sup> |
|-----------------|---------------------|---------------------------------|--------------|----------|---------------------------|---------------------|
| 1 <sup>d</sup>  | 5                   | CH <sub>2</sub> Cl <sub>2</sub> | -20          | 36       | 86                        | 63                  |
| $2^d$           | 5                   | Toluene                         | -20          | 36       | 34                        | 33                  |
| 3 <sup>d</sup>  | 5                   | Et <sub>2</sub> O               | -20          | 36       | 30                        | 27                  |
| 4               | 5                   | CH <sub>2</sub> Cl <sub>2</sub> | -20          | 36       | 92                        | 65                  |
| 5 <sup>e</sup>  | 5                   | CH <sub>2</sub> Cl <sub>2</sub> | -20          | 36       | 54                        | 57                  |
| 6 <sup>f</sup>  | 5                   | CH <sub>2</sub> Cl <sub>2</sub> | -20          | 36       | 94                        | 54                  |
| 7               | 10                  | CH <sub>2</sub> Cl <sub>2</sub> | -20          | 36       | 97                        | 72                  |
| 8               | 15                  | CH <sub>2</sub> Cl <sub>2</sub> | -20          | 30       | 98                        | 69                  |
| 9               | 30                  | CH <sub>2</sub> Cl <sub>2</sub> | -20          | 30       | 98                        | 65                  |
| 10 <sup>g</sup> | 10                  | CH <sub>2</sub> Cl <sub>2</sub> | -20          | 30       | 93                        | 78                  |
| 11 <sup>g</sup> | 10                  | $CH_2Cl_2$                      | 0            | 8        | 85                        | 66                  |
| 12 <sup>g</sup> | 10                  | CH <sub>2</sub> Cl <sub>2</sub> | -45          | 48       | 85                        | 86                  |
| 13 <sup>g</sup> | 10                  | CH <sub>2</sub> Cl <sub>2</sub> | -78          | 48       | 53                        | 86                  |

<sup>a</sup> Unless otherwise specified, reactions were carried out on a 0.25 mmol scale of benzaldehyde in 0.5 mL of solvent; EtOCOCN (2.0 equiv); **1c**: Ti(O*i*-Pr)<sub>4</sub> (10 mol%) = 1:1.

<sup>b</sup> Isolated yield of cyanohydrin carbonates.

<sup>c</sup> Determined by HPLC on a Chiralcel OD-H column.

<sup>d</sup> [Benzaldehyde] = 0.25 M.

<sup>e</sup> [Benzaldehyde] = 0.125 M.

f [Benzaldehyde] = 1.0 M.

<sup>g</sup> In the presence of 4 Å MS (20 mg).

affected the yield and the enantioselectivity. The satisfying temperature was -45 °C (Table 2, entry 12). Increasing the temperature caused a drop in enantioselectivity (Table 2, entry 11). Further decreasing the temperature led to a dramatic decrease in reactivity without any improvement in enantioselectivity (Table 2, entry 13).

Extensive screening showed that the optimized catalytic system was 10 mol% 1c-Ti(O*i*-Pr)<sub>4</sub> (1:1), 0.5 M benzaldehyde, 2.0 equivalents EtOCOCN in 0.5 mL of CH<sub>2</sub>Cl<sub>2</sub> in the presence of 4 Å MS (20 mg) at -45 °C (Table 2, entry 13).

Encouraged by the result obtained for the benzaldehyde, the addition of ethyl cyanoformate to other aldehydes was then investigated under the optimized conditions,<sup>11</sup> and the results were shown in Table 3. The asymmetric cyanosilylation of aromatic,  $\alpha$ , $\beta$ -unsaturated and aliphatic aldehydes proceeded smoothly to provide the corresponding cyanohydrin carbonates in high yields with moderate to good enantioselectivities (Table 3). Electronrich or electron-withdrawing aromatic aldehydes were found to be good substrates for this reaction, giving enantioselectivities of cyanohydrin carbonates similar to those obtained with benzaldehyde (Table 3, entries 2–8).  $\beta$ -Naphthaldehyde was found to be excellent substrate

**Table 3** Asymmetric Addition of Ethyl Cyanoformate to AldehydesCatalyzed by 1c-Ti(IV) Complex<sup>a</sup>

| Ů            | 10 mol% <b>1c</b> −Ti(O <i>i</i> -Pr) <sub>4</sub> | OCO <sub>2</sub> Et       |  |
|--------------|--|---------------------------|--|
| R′`⊦<br>4a–k | l 2.0 equiv EtOCOCN<br>CH₂Cl₂, −45 °C, 4 Å MS      | R * CN                    |  |
| Entry        | Aldehydes  | Yield<br>(%) <sup>b</sup> | ee (%) <sup>c</sup><br>(Config) <sup>c</sup> |
| 1            | Benzaldehyde (4a)                                  | 88                        | 86 (R)                                       |
| 2            | 4-Methylbenzaldehyde (4b)                          | 86                        | 84 ( <i>R</i> )                              |
| 3            | 2-Methylbenzaldehyde ( $4c$ )                      | 92                        | 86   |
| 4            | 4-Methoxybenzaldehyde (4d)                         | 83                        | 82 (R)                                       |
| 5            | 3-Methoxybenzaldehyde (4e)                         | 93                        | 80 (R)                                       |
| 6            | 2-Methoxybenzaldehyde (4f)                         | 91                        | 86 ( <i>R</i> )                              |
| 7            | 3-Phenoxybenzaldehyde (4g)                         | 92                        | 88   |
| 8            | 4-Fluorobenzaldehyde (4h)                          | 88                        | 83   |
| 9            | $\beta$ -Naphthaldehyde ( <b>4i</b> )              | 82                        | 90 (R)                                       |
| 10           | (E)-Cinnamaldehyde ( <b>4</b> j)                   | 83                        | 62(R)  |
| 11           | Cyclohexanecarbaldehyde (4k)                       | 81                        | 68 (R)                                       |

<sup>a</sup> See ref. 11 for a general procedure of the reaction; EtOCOCN (2.0 equiv), ratio  $1c:Ti(Oi-Pr)_4$  (10 mol%) = 1:1, 4 Å MS, -45 °C. <sup>b</sup> Isolated yield of the cyanohydrin carbonates.

<sup>c</sup> Determined by chiral HPLC analysis (Chiralcel OD-H column) or GC on a Chirasil DEX CB.

 $^d$  Absolute configurations were determined by comparison of optical rotations with those reported in the literature.  $^{2b,\rm f}$ 

giving cyanohydrin carbonate with 90% enantiomeric excess, while (E)-cinnamaldehyde and cyclohexanecarbaldehyde only gave moderate enantioselectivities (Table 3, entries 13, 14).

Finally, in order to obtain the information on possible structure of the  $C_2$ -symmetric chiral N,N'-dioxide–Ti(IV) complex in solution, a series of experiments about the relationship between the enantiopurity of the ligand **1c** (Figure 1) and the enantioselectivity of the product were studied. A clear linear effect was observed in this reaction



**Figure 2** NLE in asymmetric addition of ethyl cyanoformate to benzaldehyde catalyzed by  $1c - Ti(Oi-Pr)_4$  (Figure 1).

(Figure 2). The result simply indicated that homochiral polymeric  $1c-Ti(Oi-Pr)_4$  (1:1) complexes are more stable than heterochiral polymers in the stereodiscriminating step of the reaction.<sup>12</sup>

In conclusion, asymmetric cyanation of aldehydes has been achieved using 10 mol% of the  $C_2$ -symmetric chiral N,N'-dioxide–Ti(IV) complex and good yields of the corresponding cyanohydrin carbonates are obtained with high enantioselectivities (up to 90% ee) under mild reaction conditions. Further investigations are planned to search for more effective chiral N-oxide ligands and provide additional information with regard to the scope and precise mechanism.

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- (9) General Procedure for the Preparation of C<sub>2</sub>-Symmetric N,N'-Dioxide Ligands.

(a) To a solution of (*S*)-1-(*tert*-butoxycarbonyl)pyrrolidine-2-carboxylic acid (2.3 g, 10.0 mmol) in CH<sub>2</sub>Cl<sub>2</sub> was added Et<sub>3</sub>N (4 mL), isobutyl carbonochloride (1.44 mL, 10.0 mmol) at 0 °C under stirring After 25 min, the amine (10.2 mmol) was added. It was allowed to warm to r.t. and stirred for 8 h. The mixture was washed with 1 M KHSO<sub>4</sub> (20 mL), sat. NaHCO<sub>3</sub> (20 mL), brine (20 mL), dried over Na<sub>2</sub>SO<sub>4</sub> and concentrated. The residue in CH<sub>2</sub>Cl<sub>2</sub> (25 mL) was added TFA (10 mL) and stirred for 2 h. Then, the solvent was evaporated, and H<sub>2</sub>O (20 mL) was added. The pH of the mixture was brought into the range of 8–10 by the addition of 2 M NaOH. The aqueous phase was extracted with CH<sub>2</sub>Cl<sub>2</sub> (50 mL). The CH<sub>2</sub>Cl<sub>2</sub> extracts were pooled, washed with brine, dried over Na<sub>2</sub>SO<sub>4</sub> and evaporated in vacuo. The residue was used for next step directly.

(b) 2,6-Di(bromomethyl)-4-methylphenol (5.1 mmol) was added in one portion to a stirred and cooled solution of (*S*)pyrrolidine-2-carboxamide (10.2 mmol) and  $K_2CO_3$  (21 mmol) in dry DMF (8 mL). The ice bath was removed after the addition and the resulting solution was allowed to stir at r.t. for 12 h before it was diluted with H<sub>2</sub>O (50 mL) and Et<sub>2</sub>O (50 mL). The two phases were separated and the aqueous phase was extracted with Et<sub>2</sub>O three times and the combined organic phases were washed with H<sub>2</sub>O (20 mL), brine (20 mL), dried over Na<sub>2</sub>SO<sub>4</sub>, and evaporated. The residue was purified by silic gel column chromatography to give the foam product. Next, MCPBA (13 mmol) was added at -78 °C to a solution of the above product and anhyd K<sub>2</sub>CO<sub>3</sub> in CH<sub>2</sub>Cl<sub>2</sub>. The resulting mixture was stirred at the same temperature and the reaction was monitored by TLC. After completion, the mixture was allowed to warm slowly to r.t. and filtered. The solvents were evaporated under reduced pressure. Purification of the residue by silica gel column chromatography (Et<sub>2</sub>O-MeOH, 10:1 and Et<sub>2</sub>O-MeOH, 6:1) to afford the corresponding (2S,2'S)-1,1'-[(2-hydroxy-5methyl-1,3-phenylene)di(methylene)]bis[N-(2-tertbutylphenyl)pyrrolidine-2-carboxamide]-*N*,*N*'-dioxide (1c).

- (10) The following are the physical, NMR and HRMS data of **1c**: mp 127–129 °C;  $[a]_D^{25}$ –7.3 (*c* 2.12, CH<sub>2</sub>Cl<sub>2</sub>). <sup>1</sup>H NMR (400 MHz, CDCl<sub>3</sub>):  $\delta$  = 8.54 (s, 2 H), 7.25–7.33 (m, 4 H,), 7.07– 7.15 (m, 4 H), 6.82 (s, 2 H), 3.82–3.85 (d, *J* = 12 Hz, 2 H), 3.59–3.62 (d, *J* = 12 Hz, 2 H), 3.30–3.34 (m, 2 H), 2.95–3.00 (m, 2 H), 2.39–2.46 (m, 2 H), 2.19 (s, 3H), 1.99–2.05 (m, 4 H), 1.76–1.79 (m, 4 H), 1.44 (s, 18 H,). <sup>13</sup>C NMR (400 MHz, CDCl<sub>3</sub>):  $\delta$  = 20.39, 24.01, 30.16, 30.56, 34.54, 53.83, 55.78, 67.42, 123.07, 125.89, 126.34, 126.58, 127.8, 129.74, 135.08, 142.76, 153.32, 172.28. HRMS: *m/z* calcd for C<sub>38</sub>H<sub>52</sub>N<sub>4</sub>O<sub>5</sub>: 657.4016 [M + H]<sup>+</sup>; found: 657.4005 [M + H]<sup>+</sup>.
- (11) General Procedure for Asymmetric Addition of Ethyl Cyanoformate to Aldehydes. To a solution of 1c (16.4 mg, 0.025 mmol) and 4 Å MS (20 mg) in CH<sub>2</sub>Cl<sub>2</sub> (0.5 mL) was added Ti(O*i*-Pr)<sub>4</sub> (1 M in toluene, 25  $\mu$ L, 0.025 mmol) at r.t., then the mixture was stirred at 35 °C for 1 h under N<sub>2</sub> atmosphere. To this solution aldehyde (0.25 mmol) and EtOCOCN (50  $\mu$ L, 0.5 mmol) were added at –45 °C under N<sub>2</sub> atmosphere. After the complete conversion of the aldehyde (monitored by TLC, 48–100 h), the crude product was purified by column chromatography on silica gel (PE–Et<sub>2</sub>O, 10:1) to give the corresponding cyanohydrin carbonates for further analysis.
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