Headline Articles

Asymmetric Synthesis of a β -Lactam Framework via the Conjugate Addition of Amidocuprates(I) to Chiral Enoates

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Amidocuprate(I) reagents $\{\text{Li}[\text{Cu}(\text{NR}_2)_2]\}$ and higher order cyanocuprates(I) $\{\text{Li}_2[\text{Cu}(\text{CN})(\text{NR}_2)_2]\}$ have been developed as a new class of nitrogen nucleophiles. These reagents underwent regioselective 1,4-additions to $\alpha,\beta:\gamma,\delta$ -dienoates, whereas NHR₂ gave a 1,6-addition product and the lithium reagent LiNR₂ afforded a mixture of 1,4- and 1,2-addition products. The amidocuprates(I) were added to chiral $\alpha,\beta:\gamma,\delta$ -dienones having a 8-phenyl-p-menth-3-yl or a 10,2-bornanesultam chiral auxiliary in order to produce 1,4-adducts in good to high diastereoselectivity. The addition of Li[Cu{N(Bn)(TMS)}_2] and Li_2[Cu(CN){N-(Bn)(TMS)}_2] to 8-phenyl-p-menth-3-yl 5-phenyl-2,4-pentadienoate or N-(5-phenyl-2,4-pentadienoyl)-10,2-bornanesultam produced an (R)-chirality at the β -position. The 1,4-addition of Li_2[Cu(CN){N(Bn)(TMS)}_2] to the bornanesultam, followed by trapping with acetaldehyde, gave the α -(1-hydroxyethyl)- β -amino derivative as a single isomer in good yield. This three-component coupling was used in an asymmetric synthesis of a β -lactam.

A number of excellent methods for the synthesis of β -lactams including 1β -methylcarbapenems have been developed during the past ten years.¹⁾ We have recently reported on an entirely new approach to the asymmetric synthesis of the β -lactam framework via a three-component coupling (TCC) process using higher order amidocuprates(I);²⁾ the regioselective conjugate addition of the amidocuprate(I) reagent to certain $\alpha, \beta: \gamma, \delta$ -unsaturated esters having chiral auxiliaries, followed by aldol condensation with acetaldehyde and subsequent manipulation, gave the β -lactam with high diastereoisomeric and enantiomeric excess (all in one pot) (Eq. 1). More recently, we have reported on another TCC method using lithium benzyltrimethylsilylamide (LSA):3) the conjugate addition of LSA to chiral t-butyl 4-trityloxy-2pentenoate, followed by aldol condensation with acetaldehyde and subsequent manipulation, afforded the β lactam as a single stereoisomer (all in one pot) (Eq. 2). Furthermore, it is demonstrated that a modified TCC procedure using chiral lithium amide reagents is useful for the asymmetric synthesis of certain β -lactams⁴⁾ (Eq. 3) and a 1β -methylcarbapenem key intermediate.⁵⁾ In these β -lactam syntheses, the chiral center, which induces the asymmetric conjugate addition, is present at

the ester part (Eq. 1) at the γ -position (Eq. 2) or at the reagent site (Eq. 3). We now report on a detailed study of previous work related to Eq. 1.

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Results and Discussion

Reactions of Metal Amides with Dienoates. The regioselectivities in the reaction of $\alpha, \beta: \gamma, \delta$ -unsaturated esters **1** with metal amides are summarized in Table 1. The reactions of **1** with metal amides may provide a mixture of 1,4-(**2**), 1,2-(**3**), 1,2 and 1,4-(**4**), and 1,6-adducts (**5**) (Eq. 4). The reaction using the lithium reagent Li[N(Bn)(TMS)] did not produce a good result; the 1,4-adduct **2a** was obtained in 29% yield along with

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| Table 1. | Reactions | of 1 | with | $MNR^2_2^{a)}$ |
|----------|-----------|--------|------|----------------|

| | | | Isolated yield of products/% | | | | |
|----------|----|--|------------------------------|---------------|----|--------------|--|
| Entry | 1 | $\mathrm{MNR}^2_{\ 2}(\mathrm{equiv})$ | 2 | 3 | 4 | 5 | |
| 1 | 1a | Li[N(Bn)(TMS)] (1.2) | 29 ^{b)} | 18 | _ | | |
| 2 | 1a | $Li[Cu{N(Bn)(TMS)}_{2}]$ 6a (2.0) | 54 | 10 | | | |
| 3 | 1a | Li[N(Bn)(TMS)] (4.0)+cat Cu I (0.2) | 60 | 9 | | | |
| 4 | 1a | $Li_2[Cu(CN)\{N(Bn)(TMS)\}_2]$ 6b (2.0) | 48 | Trace | | | |
| 5 | 1a | $LiNBn_2$ (1.2) | - | | 54 | | |
| 6 | 1a | $Li[Cu{NBn2}2] (2.0)$ | 32 | | 68 | | |
| 7 | 1a | Li[NH(Bn)] (1.2) | | $37^{\rm b)}$ | | | |
| 8 | 1a | $Li[Cu{NH(Bn)}2] (2.0)$ | | 87 | | | |
| $9^{c)}$ | 1a | $NH_2Bn (2.0)$ | | | | 48 | |
| 10 | 1b | $Li[Cu{N(Bn)(TMS)}_2] (2.0)$ | 68 | Trace | | | |
| 11 | 1c | $Li[Cu\{N(Bn)(TMS)\}_2] (2.0)$ | 60 | 10 | | and the same | |
| 12 | 1d | $Li[Cu{N(Bn)(TMS)}_{2}]$ (2.0) | 85 | | | | |
| 13 | 1e | $Li[Cu\{N(Bn)(TMS)\}_2] (2.0)$ | 78 | Trace | _ | | |

a) Reactions were carried out at -78 °C except for Entry 9. b) Several unidentified products were formed in addition to major products. c) The Reaction was carried out at room temperature. Abbreviation: Bn=CH₂C₆H₅, TMS=SiMe₃.

the 1,2-adduct **3a** (Entry 1). The reaction of **1a** with copper reagents gave 2a with relatively good 1,4-regioselectivity (Entries 2—4); the cuprate-type **6a** (Entry 2) and a higher order cyanocuprate type **6b** (Entry 4) reagent produced a similar regioselectivity. "Higher order" indicates that the stoichiometry of N(Bn)(TMS), Cu, CN, and Li is 2:1:1:2; it does not mean that the copper species possesses the $Li_2[Cu(CN)\{N(Bn)\}$ -(TMS)₂ structure.⁶⁾ CuI was used as a source of Cu for the cuprate-type reagent, and CuCN was used for the higher order type reagent. In Entries 1—4, the TMS group of M[NR²₂] was removed during the workup process; NR²₂ of **2** was NH(Bn). Lithium dibenzylamide gave the 1,2- and 1,4-adduct 4 (Entry 5), and the corresponding cuprate reagent afforded a mixture of 2b and 4 (Entry 6). Lithium benzylamide (Entry 7) and lithium bis(benzylamido)cuprate(I) (Entry 8) produced the 1,2-adduct 3a. The 1,6-adduct 5 was obtained in the reaction of **1a** with benzylamine (Entry 9). These results suggested that the cuprate reagent 6a of lithium benzyl(trimethylsilyl)amide might be promising for a regioselective 1,4-addition to $\alpha,\beta:\gamma,\delta$ -dienoates. The effect of an ester group upon the regioselectivity of conjugate addition was examined using the cuprate reagent 6a. The 1,4-adducts 2c, 2e, and 2f were obtained exclusively in the case of a sterically bulky ester group (Entries 10, 12, and 13), whereas the 1,2-adduct **3b** was afforded as a minor product in the case of methyl ester (Entry 11, see also Entry 2). Judging from the results of Entries 12 and 13, the isopropyl ester seemed to give a better yield and regioselectivity than the tbutyl ester. Accordingly it is clear that: (1) a dienoate gives the 1,6-adduct 5 with NH₂Bn, the 1,4-adduct 2 with the cuprate reagent 6a of Li[N(Bn)(TMS)], and a mixture of 2, 3, and 4 with the lithium reagents, and that (2) the presence of an i-Pr group in \mathbb{R}^1 diminishes the formation of the 1,2-adduct.

Three-Component Coupling (TCC) Process. Test Case. We next tested whether three-component coupling is effective with 6a.⁷⁾ The conjugate addition of 6a to 1f, followed by trapping with PhCHO, gave the desired coupling product 8 in 77% yield as a mixture of two diastreomers 8a and 8b (Eq. 5). The ratio of 8a/8b was 48:52, although the stereochemistry at -CH(OH)- could not be determined at this stage. A treatment of 8a and 8b with KOH/MeOH-H₂O, followed by ring closure with 2-chloro-1-methylpyridinium iodide, ⁸⁾ gave 9a and 9b respectively (Eq. 6).

(5)

(6)

Guided by this result, we examined the asymmetric synthesis with **6a**. The conjugate addition of **6a** to **1g** gave **10a** in 80% yield with 72% de, and **1h** produced **10b** in 95% yield with 74% de (Eq. 7). The addition to **1i** afforded **11** in 78% yield with 90% de (Eq. 8). The diastereomer ratios of **10a**, **10b**, and **11** were determined by their ¹H NMR spectra.

The absolute configuration at the β -position of 10a was determined to be (R) by the following procedure. An LAH reduction of 10a (62%de) gave 12 (62%ee) in 88% yield (Chart 1). The reaction of 12 (62%ee) with trichloromethyl chloroformate afforded 13a in 97% yield, which was treated with O₃/NaBH₄ to give 13b in 65% yield. The treatment of 13b with CBr₄/PPh₃, followed by Bu₃SnH, gave **13c** (50%ee) in 30% yield. Accordingly, starting from 12 (62%ee, enantiomer ratio=81:19), **13c** (50%ee, enantiomer ratio=75:25) was obtained, indicating that slight racemization took place during this conversion. At the present time, it is not clear which process is responsible to this racemization. A comparison of 13c with an authentic material, prepared from (S)-3-(benzylamino)-1-butanol, 9) led to the assignment of the (R) configuration for 10a. The absolute configuration of 11 was determined similarly. It is noteworthy that the (R) configuration is produced in the amidocuprate(I) addition, whereas the opposite absolute stereochemistry is produced in a high-pressure-induced reaction of NHR₂.¹⁰⁾ The "higher order" reagent $Li_2[Cu(CN)\{N(Bn)(TMS)\}_2]$ **6b** gave similar results. However, the aldehyde trapping reaction proceeded more smoothly and clearly with the higher order reagent **6b** than the trapping reaction using **6a**. During our investigation, it was reported that some chiral

HO HNBn Ph NBn
$$0$$
 13 a; R^3 = PhCH=CH b; R^3 = CH₂OH c; R^3 = CH₃OH Chart 1.

lithium amides undergo conjugate addition to enoates with high de.¹¹⁾ Although we carried out aldehyde trapping with these reagents, a mixture of several products was obtained.

Asymmetric Synthesis of a β -Lactam via a Finally, three-component coupling TCC Process. was carried out with 1i. The conjugate addition of the "higher order" reagent to 1i, followed by trapping with acetaldehyde, and subsequent protection of the hydroxy group with t-butyldimethylsilyl chloride (TBDMSCl), gave 14b as a single isomer in 71% overall yield from 1i. No other diastereomers were detected! Since the free hydroxy form 14a was unstable, protection was needed prior to isolation and purification. The reduction of 14b with LAH gave the corresponding alcohol (deprotection of the bornanesultam $X^*_{N}^{12}$) in 60% yield. Protection of the alcohol with Et₃SiCl and the NH with (Boc)₂O produced **15** in 60% yield. Selective deprotection of the Et₃Si group followed by Swern oxidation and NaClO₂ oxidation afforded 16 in 68% yield. Removal of Boc with TFA followed by a standard cyclization procedure⁸⁾ gave 17 in 65% yield. Thus, three contiguous chiral centers can be precisely controlled in good yields by the three-component coupling process. Although the absolute stereochemistry of 17 does not correspond to natural β -lactams, a known technology^{1d)} can convert it into the correct configuration.

Reaction Course. It is widely accepted that enoate-Lewis acid complexes prefer the *s-trans* conformation not only in the ground state, but also in the transition state of the reactions involving those complexes.¹³⁾ On the other hand, the relative populations of the *s-cis* and *s-trans* conformers of uncomplexed methyl cinnamate are almost equal in the isolated molecule at very low temperature and in solution at room and low temperatures.¹³⁾ It has been clarified that the conjugate addition of metal amides to uncomplexed enoates proceeds predominantly through the *s-cis* conformation, and that most organocopper conjugate additions in the absence of Lewis acids or

related metal salts take place preferentially in the scis conformation. ¹³⁾ Since **10a** (R-isomer) and **11** (Risomer) are obtained from 1g and 1i, respectively, the addition of the amide cuprate reagent takes place via the s-cis geometries of the (-)-8-phenyl-p-menth-3-yl ester 18 and the N-(2,4-pentadienoyl)-10,2-bornanesultam 19. The reagent attacks the β -carbon of 18 from the direction shown by an arrow, and that of 19 from the bottom side of a plane occupied by the dienoate (see an arrow at Chart 2). The conjugate addition of Li₂[Cu- $(CN)\{N(Bn)(TMS)\}_2$ to the s-cis form 19 would give the (Z)-type enolate 20, in which the metal M (either Li or Cu) would chelate the nitrogen and oxygen atoms to form a six-membered ring. It is established that the conjugate addition of a lithium amide to an enoate produces the corresponding (Z)-enoate.¹⁴⁾ The reaction of 20 with acetaldehyde would proceed as shown in 21: A carbonyl oxygen would be chelated to M (and/or M'). This transition-state geometry would lead to the aldol condensation product 22, which is equivalent to 14a (Scheme 1).

Experimental

General Remarks. The ¹H NMR spectra were recorded using JEOL GSX-270, GX-400 and Bruker AM-600 instruments with tetramethylsilane as an internal standard. The chemical-shift values were recorded as parts per million

Scheme 1. Reaction course.

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and the coupling constants as hertz. The IR spectra were recorded with Hitachi 215 and Hitachi 260-10 spectrophotometers. The mass spectra were recorded with Hitachi M-52, JEOL DX-303 and JMS-HX110 spectrometers. The optical rotations were determined at the sodium D line with a JASCO DIP-370 polarimeter. The melting points were determined using a Yamato MP-21 capillary melting-point apparatus, and are uncorrected. All of the solvents were dried before use. Diethyl ether and THF were dried by distillation from sodium and benzophenone. Dichloromethane, toluene, benzene were dried by distillation from phosphorus pentaoxide. Butyllithium in hexane was purchased from Kanto Chemical and standardized by titration. N-(Trimethylsilyl)benzylamine and other amines were prepared according to literature procedures. 15)

Procedure for the Reaction of a Copper Amide Reagent (6a) with $\alpha, \beta: \gamma, \delta$ - Unsaturated Esters. The preparation of **2e** is representative. To a solution of N-(trimethylsilyl)benzylamine (0.4 mL, 2.0 mmol) in THF (2 mL) at -78 °C was slowly added n-BuLi (1.2 mL, 1.62 mL)M in hexane $(1 \text{ M}=1 \text{ mol dm}^{-3})$, 2.0 mmol). After stirring for 30 min, CuI (190 mg, 1.0 mmol) was added and stirred for an additional 30 min at -78 °C. To the mixture was added a solution of 1d (115 mg, 0.53 mmol) in THF (2 mL) over 10 min. After the mixture had been stirred for 3 h, it was quenched by aqueous saturated NH₄Cl with vigorous stirring, and diluted with Et₂O. The organic phase was separated, washed with brine, dried (Na₂SO₄) and concentrated to leave a crude product, which was purified by chromatography on silica gel using a mixture of hexane and EtOAc (4:1) as an eluent to give 2e (149 mg, 85% yield) as a colorless oil.

Methyl (E)- 3- Benzylamino- 4- hexenoate (2a): Colorless oil; 1 H NMR (CDCl₃) δ =1.71 (dd, J=1.5, 6.2 Hz, 3H), 1.80 (br, 1H), 2.48 (dd, J=6.0, 12.2 Hz, 1H), 2.52 (dd, J=6.9, 12.2 Hz, 1H), 3.46 (ddd, J=6.0, 6.9, 8.4 Hz, 1H), 3.65 (d, J=13.1 Hz, 1H), 3.66 (s, 3H), 3.82 (d, J=13.1 Hz, 1H), 5.33 (ddq, J=1.5, 8.4, 15.0 Hz, 1H), 5.62 (dq, J=6.2, 15.0 Hz, 1H), 7.40—7.20 (m, 5H); IR (CCl₄) 3030, 2950, 1735, 1170 cm⁻¹. HRMS: Calcd for C₁₄H₁₉NO₂: M, 233.1416. Found: m/z 233.1414.

Methyl (*E*)-3-Dibenzylamino-4-hexenoate (2b): Colorless oil; ¹H NMR (CDCl₃) δ =1.76 (dd, J=1.3, 5.9 Hz, 3H), 2.41 (dd, J=6.7, 13.9 Hz, 1H), 2.71 (dd, J=8.9, 13.9 Hz, 1H), 3.34 (d, J=13.7 Hz, 2H), 3.57 (ddd, J=6.7, 7.7, 8.9 Hz, 1H), 3.60 (s, 3H), 3.74 (d, J=13.7 Hz, 2H), 5.46 (ddq, J=1.3, 7.7, 15.3 Hz, 1H), 5.57 (dq, J=5.9, 15.3 Hz, 1H), 7.17—7.44 (m, 10H); IR (CCl₄) 3030, 2950, 1740, 1450, 725, 695 cm⁻¹. HRMS: Calcd for C₂₁H₂₅NO₂: M, 323.1885. Found: m/z 323.1885.

Methyl (*E*)-3-Benzylamino-5-phenyl-4-pentenoate (2d): Colorless oil; ^1H NMR (CDCl₃) δ =2.60 (dd, J=6.5, 15.0 Hz, 1H), 2.61 (dd, J=7.0, 15.0 Hz, 1H), 3.66 (s, 3H), 3.69 (m, 1H), 3.71 (d, J=13.0, 1H), 3.87 (d, J=13.0, 1H), 6.09 (dd, J=8.5, 15.5 Hz, 1H), 6.53 (d, J=15.5 Hz, 1H), 7.42—7.20 (m, 10H); IR (KBr) 3310, 3040, 1730, 750, 700 cm⁻¹. Anal. Calcd for C₁₉H₂₁NO₂: C, 77.26; H, 7.17; N, 4.74%. Found: C, 76.62; H, 6.71; N, 4.77%.

Isopropyl (*E*)- 3- Benzylamino- 5- phenyl- 4- pentenoate (2e): Colorless oil; ${}^{1}\text{H NMR}$ (CDCl₃) δ =1.19 (d, J=6.0 Hz, 3H), 1.21 (d, J=6.0 Hz, 3H), 2.56 (m, 2H), 3.68 (m, 1H), 3.71 (d, J=13.0 Hz, 1H), 3.87 (d, J=13.0

Hz, 1H), 5.01 (sept, $J\!=\!6.0$ Hz, 1H), 6.09 (dd, $J\!=\!8.0$, 15.5 Hz, 1H), 6.53 (d, $J\!=\!15.5$ Hz, 1H), 7.41—7.21 (m, 10H); IR (neat) 2960, 1700, 1645, 1245, 1140, 1000, 765, 700 cm⁻¹.

t-Butyl (E)-3-Benzylamino-5-phenyl-4-pentenoate (2f): Colorless oil; 1 H NMR (CDCl₃) δ = 1.42 (s, 9H), 2.50 (m, 2H), 2.65 (m, 1H), 3.71 (d, J=13.0 Hz, 1H), 3.86 (d, J=13.0 Hz, 1H), 6.09 (dd, J=8.0, 15.5 Hz, 1H), 6.53 (d, J=15.5 Hz, 1H), 7.41—7.20 (m, 10H); IR (neat) 2980, 1725, 1150, 690 cm⁻¹. HRMS: Calcd for C₂₂H₂₇NO₂: M, 337.2042. Found: m/z 337.2045.

(2*E*,4*E*)-Benzyl-2,4-hexadienamide (3a): White crystals; 1 H NMR (CDCl₃) δ =1.84 (d, J=5.1 Hz, 3H) 4.52 (s, 1H), 4.54 (s, 1H), 5.75 (d, J=14.8, 1H), 6.02—6.23 (m, 2H), 7.19—7.40 (m, 6H); IR (KBr) 3300, 1655, 1630, 1550, 995, 700 cm⁻¹. HRMS: Calcd for C₁₃H₁₅NO: M, 201.154. Found: m/z 201.1157.

(2*E*,4*E*)-*N*-Benzyl-5-phenyl-2,4-pentadienamide (3b): White crystals; 1 H NMR (CDCl₃) δ =4.56 (d, *J*=6.0 Hz, 1H), 5.78 (br, 1H), 5.96 (d, *J*=14.5, Hz, 1H), 6.85 (m, 2H), 7.23—7.50 (m, 11H); IR (KBr) 3270, 3020, 1645, 1615, 1540, 1280, 990, 690 cm⁻¹. Anal. Calcd for C₁₈C₁₇NO: C, 82.10;.H, 6.51; N, 5.32%. Found: C, 81.56; H, 6.24; N, 5.55%.

(*E*)- *N*,*N*- Dibenzyl- 3- (dibenzylamino)- 4- hexenamide (4): Colorless oil; 1 H NMR (CDCl₃) δ =1.76 (d, J=4.9 Hz, 3H), 2.62 (dd, J=9.0, 13.9 Hz, 1H), 2.74 (dd, J=4.9, 13.9 Hz, 1H), 3.43 (d, J=13.7, Hz, 2H), 3.68 (d, J=13.7, Hz, 2H), 3.69 (m, 1H), 4.12 (d, J=16.8, Hz, 1H), 4.21 (d, J=16.8, Hz, 1H), 4.36 (d, J=14.6, 1H), 4.67 (d, J=14.6, Hz, 1H), 5.43—5.63 (m, 2H), 7.00—7.38 (m, 20H); IR (CCl₄) 3040, 1650, 1455, 700 cm⁻¹. HRMS: Calcd for C₃₄H₃₆N₂O: M, 488.2828. Found: m/z 488.2863.

Methyl (*E*)-5-Benzylamino-3-hexenoate (5): Colorless oil; $^1\mathrm{H}$ NMR (CDCl₃) $\delta = 1.17$ (d, J = 6.3 Hz, 3H), 1.37 (br 1H), 3.09 (dd, J = 1.1, 6.8 Hz, 2H), 3.24 (dq, J = 6.3, 7.6 Hz, 1H), 3.68 (d, J = 13.2, Hz, 1H), 3.70 (s, 3H), 3.78 (d, J = 13.2, Hz, 1H), 5.46 (ddt, J = 1.1, 7.6 15.2 Hz, 1H), 5.67 (dt, J = 6.8, 15.2 Hz, 1H), 7.19—7.35 (m, 5H), IR (CCl₄) 3045, 2970, 1750, 975, 735, 702 cm⁻¹. HRMS: Calcd for C₁₄H₁₉NO₂: M, 233.1416. Found: m/z 233.1412.

Procedure for the Conjugate Addition Followed by Aldol Condensation Reactions. To a solution of N-(trimethylsilyl)benzylamine (3.14 mL, 16.0 mmol) in THF (10 mL) at -78 °C was slowly added n-BuLi (9.88 mL, 1.62 M in hexane, 16.0 mmol). After stirring for 30 min, CuI (1.52 g, 8.0 mmol) was added and stirred for an additional 30 min at -78 °C. To this mixture was added a solution of $\bf 1f~(626~mg,~4.0~mmol)$ in THF (5.0 mL) for over 10 min. After the mixture had been stirred for 2.0 h, benzaldehyde (3.15 mL, 30 mmol) was added. And after stirring for 0.5 h, aqueous saturated NH₄Cl was added. The organic phase was separated, washed with brine, dried (Na₂SO₄) and concentrated to leave a crude product, which was purified by chromatography on silica gel using a mixture of hexane and EtOAc (6:1) as an eluent to give 8a (541 mg, 37%) as white crystals, and $\bf 8b~(590~mg,\,40\%)$ as a colorless oil.

Isopropyl ($2R^*, 3S^*, E$)-3-Benzylamino-2-(α -hydroxybenzyl)-4-hexenoate (8a): Colorless oil; ¹H NMR (CDCl₃) δ =0.89 (d, J=6.5 Hz, 3H), 1.06 (d, J=6.5, Hz, 3H), 1.72 (dd, J=1.5, 6.5 Hz, 3H), 2.83 (dd, J=4.0, 7.0 Hz, 1H), 3.52 (ddd, J=1.0, 7.0, 8.5 Hz, 1H), 3.63 (d, J=13.0 Hz, 1H), 3.84 (d, J=13.0 Hz, 1H), 4.82 (sept, J=6.5, Hz, 1H), 5.23

(d, J=4.0, Hz, 1H), 5.41 (ddq, J=1.5, 8.5, 15.0 Hz, 1H), 5.60 (ddq, J=1.0, 6.5, 15.0 Hz, 1H), 7.20—7.40 (m, 10H); IR (neat) 3500, 2980, 1720, 1450, 1380, 1170, 1110, 740, 700 cm⁻¹. HRMS: Calcd for $C_{23}H_{29}NO_3$: M, 367.2148. Found: m/z 367.2145.

Isopropyl ($2R^*, 3R^*E$)-3-Benzylamino-2-(α -hydroxybenzyl)-4-hexenoate (8b): White crystals; mp 59.5 °C; ¹H NMR (CDCl₃) δ =0.76 (d, J=6.5 Hz, 3H), 1.04 (d, J=6.5, Hz, 3H), 1.74 (dd, J=1.5, 6.5 Hz, 3H), 2.72 (dd, J=3.0, 4.5 Hz, 1H), 3.47 (dd, J=4.5, 8.5 Hz, 1H), 3.63 (d, J=13.0 Hz, 1H), 3.92 (d, J=13.0 Hz, 1H), 4.79 (sept, J=6.5 Hz, 1H), 5.11 (d, J=3.0 Hz, 1H), 5.32 (ddq, J=1.5, 8.5, 15.0 Hz, 1H), 5.65 (ddq, J=1.0, 6.5, 15.0 Hz, 1H), 7.15—7.45 (m, 10H); IR (KBr) 3500, 3300, 3000, 1700, 1380, 1185, 1115, 740, 700 cm⁻¹. HRMS: Calcd for C₂₃H₂₉NO₃: M, 367.2148. Found: m/z 367.2147.

Procedure for the Preparation of β -Lactam 9. The preparation of 9b is representative. To a solution of 8b (202 mg, 0.55 mmol) in MeOH (2.5 mL) and H₂O (0.5 mL) was added KOH (309 mg, 5.5 mmol) at room temperature. After stirring for 4 d, this mixture was neutralized by 1.0 M HCl, then it was evaporated under reduced pressure. To the resulting white solid were added CH₂Cl₂ (30 mL), Et₃N (0.23 mL, 1.65 mmol), and 2-chloro-1-methylpyridinium iodide (169 mg, 0.66 mmol) succesively. After stirring for 4 d at room temperature, H₂O was added, then the mixture was extracted by CH₂Cl₂. The organic phase was separated, washed with brine, dried (MgSO₄), and concentrated in vacuo. The residue was purified by chromatography on silica gel using a mixture of CH₂Cl₂ and EtOAc (5:1) as an eluent to give 9b (92 mg, 54% yield) as a colorless oil.

(3 R^* ,4 S^*)-1-Benzyl-3-(α-hydroxybenzyl)-4-[(E)-1-propenyl]-2-azetidinone (9a): Colorless oil; ¹H NMR (CDCl₃) δ=1.62 (dd, J=1.5, 6.3 Hz, 3H), 2.80 (brs, 1H), 3.29 (dd, J=2.0, 6.5 Hz, 1H), 3.72 (dd, J=2.0, 8.5 Hz, 1H), 3.88 (d, J=15.0 Hz, 1H), 4.63 (d, J=15.0 Hz, 1H), 5.00 (d, J=6.5 Hz, 1H), 5.29 (ddq, J=1.5, 8.5, 15.0 Hz, 1H), 5.52 (dq, J=6.3, 15.0 Hz, 1H), 6.96—7.02 (m, 2H), 7.20—7.44 (m, 8H); IR (CCl₄) 1750 cm⁻¹. HRMS: Calcd for C₂₀H₂₁O₂N: M, 307.1573. Found: m/z 307.1556.

 $(3R^*,4R^*)$ -1-Benzyl-3- $(\alpha$ -hydroxybenzyl)-4-[(E)-1-propenyl]-2-azetidinone (9b): Colorless oil; ¹H NMR (CDCl₃) δ=1.69 (dd, J=0.8, 5.0 Hz, 3H), 2.66 (brs, 1H), 3.63 (dd, J=5.5, 6.5 Hz, 1H), 3.96 (dd, J=5.5, 8.0 Hz, 1H), 4.04 (d, J=14.8 Hz, 1H), 4.69 (d, J=14.8 Hz, 1H), 4.90 (brd, J=6.6 Hz, 1H), 5.52 (ddq, J=0.8, 7.0, 15.0 Hz, 1H), 5.60 (dq, J=5.0, 15.0 Hz, 1H), 7.20—7.45 (m, 10H); IR (neat) 1747 cm⁻¹. HRMS: Calcd for C₂₀H₂₁O₂N: M, 307.1573. Found: m/z 307.1558

 $\begin{array}{llll} \textbf{(1}R,3R,4S)\text{--8-Phenyl-}p\text{--menth-3-yl} & \textbf{(2}E,4E)\text{--5-Phenyl-2,4-pentadienoate} & \textbf{(1g):} & \textbf{Colorless oil;} \ ^{1}\textbf{H NMR} \\ \textbf{(CDCl}_{3}) & \delta = 0.87 & \textbf{(d, } J = 6.4 & \textbf{Hz, } 3\textbf{H), } 0.90\text{---}1.20 & \textbf{(m, } 3\textbf{H), } \\ \textbf{1.22} & \textbf{(s, } 3\textbf{H), } 1.32 & \textbf{(s, } 3\textbf{H), } 1.40\text{---}2.13 & \textbf{(m, } 5\textbf{H), } 4.89 & \textbf{(ddd, } J = 4.2, \\ \textbf{10.5, } 10.5 & \textbf{Hz, } 1\textbf{H), } 5.42 & \textbf{(d, } J = 14.9 & \textbf{Hz, } 1\textbf{H), } 6.69 \\ \textbf{(dd, } J = 9.5, \\ \textbf{15.1 } & \textbf{Hz, } 1\textbf{H), } 6.74 & \textbf{(t, } J = 14.9 & \textbf{Hz, } 1\textbf{H), } 6.92 \\ \textbf{(ddd, } J = 0.9, \\ \textbf{9.4, } 15.2 & \textbf{Hz, } 1\textbf{H), } 7.07\text{---}7.46 & \textbf{(m, } 10\textbf{H); } \textbf{IR} \\ \textbf{(neat) } 2960, \\ \textbf{1705, } 1625, \\ \textbf{1000, } 700 & \textbf{cm}^{-1}. & \textbf{HRMS: } \textbf{Calcd for } \\ \textbf{C}_{27}\textbf{H}_{32}\textbf{O}_{2} & \textbf{M, } 388.2402. \\ \textbf{Found: } m/z \\ 388.2406. \\ \end{array}$

(1*R*,3*R*,4*S*)-8-(2-Naphthyl)-*p*-menth-3-yl (2*E*,4*E*)-5-Phenyl-2,4-pentadienoate (1h): White crystals; mp 116 °C; 1 H NMR (CDCl₃) δ =0.89 (d, J=6.5 Hz, 3H), 1.00 (m, 1H), 1.20 (m, 1H), 1.29 (s, 3H), 1.42 (s, 3H), 1.48—

1.64 (m, 2H), 1.70 (m, 1H), 1.89 (m, 2H), 2.24 (m, 1H), 4.92 (m, 1H), 4.95 (d, $J\!=\!15.2$ Hz, 1H), 6.18 (dd, $J\!=\!10.8$ 15.2 Hz, 1H), 6.34 (d, $J\!=\!15.2$ Hz, 1H), 6.55 (dd, $J\!=\!10.8$, 15.2 Hz, 1H), 7.26—7.38 (m, 7H), 7.50—7.82 (m, 5H); IR (KBr) 2955, 1705, 1630, 1240, 745 cm⁻¹. HRMS: Calcd for $C_{31}H_{34}O_{2}$: M, 438.2559. Found: m/z 438.2558.

 $\begin{array}{ll} \textbf{(1R,3R,4S)-8-Phenyl-}p\text{-menth-3-yl} & \textbf{(R,E)-3-Benzylamino-5-phenyl-4-pentenoate} & \textbf{[(3R)-10a]:} & \textbf{Colorless oil;} & \textbf{^1H NMR (CDCl_3)} & \delta = 0.82 & \textbf{(d, } J = 6.5 & \textbf{Hz, 3H), 0.84} \\ \textbf{-1.85 (m, 8H), 1.17 (s, 3H), 1.28 (s, 3H), 1.92 (dd, } J = 5.8, 15.2 & \textbf{Hz, 1H), 2.04 (dd, } J = 7.5, 15.2 & \textbf{Hz, 1H), 3.43 (q, } J = 6.5 & \textbf{Hz, 1H), 3.63 (d, } J = 13.0 & \textbf{Hz, 1H), 3.78 (d, } J = 13.0 & \textbf{Hz, 1H), 4.80 (dt, } J = 10.5, 4.0 & \textbf{Hz, 1H), 5.95 (dd, } J = 15.5, 8.0 & \textbf{Hz, 1H), 6.47 (d, } J = 15.5, & \textbf{Hz, 1H), 7.05} \\ \textbf{-7.43 (m, 15H); IR (neat) 2955, 2930, 1720, 1450, 1175, 970, 745, 700 cm^{-1}. & \textbf{HRMS: Calcd for $C_{34}H_{41}NO_2: M, 495.3137. & \textbf{Found: } m/z \ 495.3126. \\ \textbf{The diastereomer ratio was determined by 1H NMR at the olefin proton; 6.47 ppm in $(3R)$-10a and 6.43 ppm in $(3S)$-10a} \\ \end{array}$

 $\begin{array}{l} (1R,3R,4S)\text{--8-(2-Naphtyl)-}p\text{--menth-3-yl} \quad (R,E)\text{--}\\ \textbf{3-Benzylamino-5-phenyl-4-pentenoate} \quad [(3R)\text{--10b}]\text{:}\\ \text{Colorless oil;} \ ^1\text{H NMR} \ (\text{CDCl}_3) \ \delta = 0.82 \ (\text{d},\ J=6.5 \ \text{Hz},\ 3\text{H}), \\ 0.85\text{---}1.84 \ (\text{m},\ 10\text{H}),\ 1.26 \ (\text{s},\ 3\text{H}),\ 1.41 \ (\text{s},\ 3\text{H}),\ 3.14 \ (\text{q},\ J=6.5 \ \text{Hz},\ 1\text{H}),\ 3.46 \ (\text{d},\ J=13.0 \ \text{Hz},\ 1\text{H}),\ 3.62 \ (\text{d},\ J=13.0 \ \text{Hz},\ 1\text{H}),\ 5.67 \ (\text{dd},\ J=8.0,\ 16.0 \ \text{Hz},\ 1\text{H}),\ 5.67 \ (\text{dd},\ J=8.0,\ 16.0 \ \text{Hz},\ 1\text{H}),\ 6.21 \ (\text{d},\ J=16.0 \ \text{Hz},\ 1\text{H}),\ 7.80\text{--}7.20 \ (\text{m},\ 17\text{H});\ IR \ (\text{neat})\ 2960,\ 2930,\ 1720,\ 745,\ 690 \ \text{cm}^{-1}.\ \text{HRMS: Calcd} \ \text{for}\ C_{38}\text{H}_{43}\text{NO}_2\text{:}\ \text{M},\ 545.3293.\ \text{Found:}\ m/z\ 545.3292.\ \text{The} \ \text{diastereomer ratio was determined by}\ ^1\text{H NMR} \ \text{at the olefin} \ \text{proton};\ 5.67 \ \text{ppm} \ \text{in}\ (3R)\text{--}10\text{b} \ \text{and}\ 5.72 \ \text{ppm} \ \text{in}\ (3S)\text{--}10\text{b}. \end{array}$

Procedure for the Preparation of 11. To a solution of N-(trimethylsilyl)benzylamine (2.4 mL, 12.2 mmol) in THF (24 mL) at -78 °C was slowly added n-BuLi (7.3 mL, 1.61 M in hexane, 12.0 mmol). After stirring for 30 min, CuI (1.14 g, 6.0 mmol) was added, and the resulting mixture was stirred for additional 30 min at -78 °C. To this mixture was added a solution of 1i (743 mg, 2.0 mmol) in THF (10 mL) over a period of 10 min at -100 °C. After the mixture had been allowed to gradually warm to -78 °C over a period of 1 h, it was quenched by a mixture of aqueous saturated NH₄Cl and 28% aqueous NH₃ (1:1, 30 mL) with vigorous stirring, and then diluted with Et₂O. The organic phase was separated, and washed with a mixture of aqueous saturated NH₄Cl and 28% aqueous NH₃ (1:1, 50 mL) twice. The solution was then treated with 0.5 M HCl (40 mL). After stirring for several minutes, the solution was neutralized by 2 M NaOH. After the addition of aqueous saturated NaHCO₃, the organic phase was separated, washed with brine, dried (Na₂SO₄) and concentrated to leave a crude product, which was purified by chromatography on silica gel using a mixture of CH₂Cl₂ and EtOAc (7:1) as an eluent to give a mixture of (3R)-11 and (3S)-11 (744 mg, 95:5, 78% yield) as a viscous oil. The diastereomer ratio was determined by ¹H NHR at the olefin proton; 6.11 ppm in (3R)-11 and 6.13 ppm in (3S)-11.

N-[(R,E)-3-Benzylamino-5-phenyl-4-pentenoyl]-10,2-bornanesultam [(3R)-11] Colorless oil; ¹H NMR (CDCl₃) δ =0.94 (s, 3H), 1.09 (s, 3H), 1.45—1.23 (m, 3H), 2.20—1.65 (m, 5H), 2.90 (dd, J=5.0, 15.5 Hz, 1H), 3.08 (dd, J=8.0, 15.5 Hz, 1H), 3.42 (d, J=13.5 Hz, 1H), 3.48 (d, J=13.5 Hz, 1H), 3.70 (d, J=13.0 Hz, 1H), 3.77 (m, 2H), 3.84 (d, J=13.0 Hz, 1H), 6.11 (dd, J=8.0, 15.6 Hz, 1H),

6.52 (d, J=15.6 Hz, 1H), 7.40—7.18 (m, 10H); IR (KBr) 3420, 1695, 1330 cm⁻¹. HRMS: Calcd for $C_{28}H_{34}N_2SO_3$: M, 478.2990. Found: m/z 478.2287.

N- [(S,E)- 3- Benzylamino- 5- phenyl- 4- pentenoyl]-10,2-bornanesultam [(3S)-11]: Colorless oil; 1 H NMR (CDCl₃) δ =0.90 (s, 3H), 0.94 (s, 3H), 1.10—1.45 (m, 3H), 1.71—2.05 (m, 5H), 2.92 (dd, J=6.9, 15.1 Hz, 1H), 3.09 (dd, J=6.2, 15.1 Hz, 1H), 3.41 (d, J=13.6 Hz, 1H), 3.45 (d, J=13.6 Hz, 1H), 3.70 (d, J=13.0 Hz, 1H), 3.74—3.90 (m, 2H), 3.85 (d, J=13.0 Hz, 1H), 6.13 (dd, J=8.3, 15.6 Hz, 1H), 6.51 (dd, J=15.6, Hz, 1H), 7.18—7.40 (m, 10H); IR (CCl₄) 3350, 1695, 1345 cm⁻¹. HRMS: Calcd for C₂₈H₃₄N₂SO₃: M, 478.2290. Found: m/z 478.2288.

The determination of Stereostructure 10a. Procedure for the Preparation of Authentic Compound. To a solution of 3-(benzylamino)-1-butanol (530 mg, 2.96 mmol, ca. 40% ee) and diisopropylethylamine (2.3 mL, 13.2 mmol) in CH₂Cl₂ (20 mL) was added trichloromethyl chloroformate (0.4 mL, 3.3 mmol) at 0 °C. After stirring overnight at room temperature, ether was added. The reaction mixture was washed with aqueous 5% HCl, saturated NaHCO₃, and brine. The solvent was evaporated to leave a residue, which was purified by chromatography on silica gel using EtOAc as an eluent to give 13c [161 mg, 26% yield, $|\alpha|_D^{20} = -24.9^{\circ}$ (c 0.98, CHCl₃)] as a colorless oil.

Procedure for the Preparation of 13c from 10a. To a solution of 10a (444 mg, 0.87 mmol, 62%ee) in Et₂O (10 mL) at 0 °C was slowly added LAH (45 mg, 0.39 mmol). After stirring for 10 min at this temperature and for 30 min at room temperature, H₂O (0.05 mL), 15% NaOH (0.05 mL), and H₂O (0.15 mL) were successively. After the precipitate had been filtered, the filtrate was evaporated to leave a residue, which was purified by chromatography on silica gel using EtOAc as an eluent to give the desired alcohol 12 [205 mg, 88% yield, $[\alpha]_D^{20} = +56.44^{\circ}$ (c 0.505, CHCl₃] as white crystals.

To a solution of 12 (1.0 g, 3.75 mmol) and diisopropylethylamine (1.31 mL, 7.5 mmol) in CH_2Cl_2 (100 mL) at 0 °C was slowly added trichloromethyl chloroformate (0.25 mL, 2.0 mmol). The mixture was stirred overnight at room temperature, and then evaporated under reduced pressure. After the addition of benzene (100 mL) to the residue, the mixture was refluxed for 12 h, and then cooled to room temperature. After removing the solvent, H_2O was added to the resulting oil; the mixture was then extracted repeatedly by Et_2O . The combined organic phase was washed with brine, dried (K_2CO_3), and concentrated in vacuo. The residue was purified by chromatography on silica gel using a mixture of hexane and EtOAc (2:1) as an eluent to give 3-benzyl-3,4,5,6-tetrahydro-4-styryl-2H-1,3-oxazin-2-one 13a (1.08 g, 97% yield) as a colorless oil.

After a solution of 13a (996 mg, 3.4 mmol) in ethanol (100 mL) was cooled to -50 °C, O_3/O_2 was passed through the solution (15 min) until it sustained the characteristic blue color of ozone. After the disappearance of this color upon passing O_2 , the solution was allowed to warm to 0 °C; then, a solution of NaBH₄ (1.09 g, 2.72 mmol) in a mixture of H₂O and methanol (1:1, 60 mL) was slowly added. The reaction was continued at this temperature for 2 h and then at room temperature overnight. To the mixture was added an aqueous 10% H₂SO₄ to make the solution acidic. After the mixture had been extracted with CHCl₃ repeatedly,

the combined organic phase was washed with brine, dried (K_2CO_3) , and concentrated in vacuo. The residue was purified by chromatography on silica gel using EtOAc as an eluent to give hydroxymethyl substituted tetrahydrooxazinone 13b (490 mg, 65% yield) as white crystals.

To a solution of hydroxymethyl substituted tetrahydro-oxazinone 13b (110 mg, 0.5 mmol) in acetonitrile (10 mL) were slowly added carbon tetrabromide (250 mg, 0.75 mmol) and triphenylphosphine (200 mg, 0.75 mmol). The mixture was stirred for 1 h at room temperature, and then evaporated under reduced pressure to leave an oil, which was dissolved in benzene (10 mL) without purification. To the solution were added tributylstannane (0.20 mL, 0.75 mmol) and AIBN (10 mg). After refluxing for 1 h, the solvent was removed under reduced pressure to leave a residue, which was purified by chromatography on silica gel using a mixture of hexane and EtOAc (2:1) as an eluent to give methylsubstituted tetrahydrooxazinone 13c [28 mg, 30% yield in two steps, $[\alpha]_D^{20} = -30.64^{\circ}$ (c 1.09, CHCl₃)] as a colorless oil.

The Determination of Stereostructure 11. The Procedure for the Reduction of 11 for a Comparison with the Same Compound Derived from 10a. To a suspension of LAH (178 mg, 4.7 mmol) in Et₂O (5 mL) was added a solution of 11 (900 mg, 1.88 mmol) in a mixture of THF (5 mL) and Et₂O (15 mL). After stirring for 3 h, aqueous saturated NH₄Cl was added. The mixture was repeatedly extracted with ether. The combined organic phase was evaporated to leave a residue, which was purified by chromatography on silica gel using EtOAc as eluent to give the desired alcohol 12 [322 mg, 64% yield, $[\alpha]_D^{20} = +81.90^{\circ}$ (c 0.525, CHCl₃)] as white crystals.

Procedure for the Preparation of 14b. To a solution of N-(trimethylsilyl)benzylamine (6.08 mL, 31.0 mmol) in THF (40 mL) at -78 °C was slowly added n-BuLi (18.6 mL, 1.61 M in hexane, 30.0 mmol). After stirring for 25 min, CuCN (1.34 g, 15.0 mmol) was added and the mixture was allowed to warm to -45 °C. After stirring for 5 min, the solution was cooled to -78 °C. To the mixture was added a solution of 1i (1.86 g, 5.0 mmol) in THF (15 mL) over a period of 20 min at −100 °C. After 40 min, acetaldehyde (10 mL, 5M in THF, 50 mmol) was added. After the mixture had been allowed gradually warm to -70°C over a period of 1 h, it was poured into a mixture of aqueous saturated NH₄Cl and 28% aqueous NH₃ (1:1, 50 mL) with vigorous stirring, and then diluted with Et₂O. The organic phase was separated, washed with a mixture of aqueous saturated NH₄Cl and 28% aqueous NH₃ (1:1, 50 mL) twice, and brine, dried (K₂CO₃) and concentrated to leave a crude product 14a, which was dissolved in CH₂Cl₂ (100 mL). To this solution were added imidazole (3.4 g, 49.9 mmol) and t-butyldimethylsilyl chloride (5.7 g, 37.8 mmol) at 0 °C. The mixture was stirred overnight at room temperature, and then quenched with H₂O. The organic phase was separated, washed with brine, dried (K₂CO₃), and concentrated in vacuo. The residue was purified by chromatography on silica gel using a mixture of hexane and EtOAc (5:1) as an eluent to give 14b (2.26 g, 71% yield) as a viscous oil.

Procedure for the Preparation of β -Lactam 17. To a solution of 14b (1.7 g, 2.67 mmol) in Et₂O (40 mL) at 0 °C was slowly added LAH (150 mg, 4.0 mmol). After stirring for 1 h, H₂O (0.15 mL), 15% NaOH (0.15 mL), and H₂O (0.45 mL) were added successively. The resulting mixture

was stirred vigorously for 30 min and then filtered through a pad of Celite with $\rm Et_2O$. The filtrate was concentrated in vacuo to leave an oil, which was purified by chromatography on silica gel using a mixture of hexane and $\rm EtOAc~(3:1)$ as an eluent to give the desired alcohol (686 mg, 60% yield) as a colorless oil.

To a solution of the alcohol derived from 14b (638 mg, 1.5 mmol)in CH_2Cl_2 (40 mL) at 0 °C were added imidazole (204 mg, 3 mmol) and chlorotriethylsilane (0.504 mL, 3 mmol). This mixture was stirred for 1 h at room temperature and quenched with H_2O . The organic phase was separated, washed with brine, dried (K_2CO_3), and concentrated in vacuo. The residue was purified by chromatography on silica gel using a mixture of hexane and EtOAc (10:1) as an eluent to give the silyl ether derivative (793 mg, 98% yield) as a colorless oil.

A solution of the silyl ether derivative (793 mg, 1.47 mmol), Et₃N (2 mL, 14.4 mmol), and (Boc)₂O (2 g, 9.2 mmol) in DMF (10 mL) was stirred for 4.5 h at 50 °C. To the mixture were added H₂O and Et₂O at 0 °C. The organic phase was separated, washed with brine, dried (K_2CO_3), and concentrated in vacuo. The residue was purified by chromatography on silica gel using a mixture of hexane and EtOAc (20:1) as an eluent to give **15** (574 mg, 61% yield) as a colorless oil.

A solution of 15 (189 mg, 0.3 mmol), $\rm H_2O$ (0.5 mL), and AcOH (0.5 mL) in THF (3 mL) was stirred for 1 d at room temperature. To this mixture was added additional AcOH (0.3 mL). After stirring for 2 d, the mixture was diluted with $\rm Et_2O$. The mixture was first washed with $\rm H_2O$ (three tines), and then aqueous saturated NaHCO₃ and brine. After drying ($\rm K_2CO_3$), the mixture was concentrated in vacuo. The residue was purified by chromatography on silica gel using a mixture of hexane and EtOAc (7:1) as an eluent to give the desired alcohol (152 mg, 98% yield) as a colorless oil.

To a solution of oxalyl chloride (0.22 mL, 2.5 mmol) in $\mathrm{CH_2Cl_2}$ (10 mL) at -78 °C was added a solution of dimethyl sulfoxide (0.29 mL, 4.2 mmol) in $\mathrm{CH_2Cl_2}$ (2 mL). After stirring for 10 min, the alcohol derived from 15 (439 mg, 0.83 mmol) in $\mathrm{CH_2Cl_2}$ (5 ml) was added dropwise over a period of 10 min. After additional stirring for 30 min, the mixture was allowed to gradually warm to -45 °C. After the mixture had been stirred for 15 min at -45 °C, $\mathrm{Et_3N}$ (0.81 mL, 5.8 mmol) was added with vigorous stirring. This mixture was allowed to warm to 0 °C, and was then quenched with saturated aqueous NH₄Cl. The organic phase was separated, washed with brine, dried ($\mathrm{K_2CO_3}$), and concentrated in vacuo. The residue was purified by chromatography on silica gel using a mixture of hexane and EtOAc (10:1) as an eluent to give the desired aldehyde (357 mg, 82% yield) as a colorless oil.

To a mixture of aldehyde (357 mg, 0.68 mmol), t-BuOH (5 mL), H_2O (1.5 mL), $NaH_2PO_4 \cdot 2H_2O$ (106 mg, 0.68 mmol), and 2-methyl-2-butene (0.53 mL, 5 mmol) was slowly added sodium chlorite (271 mg, 3 mmol) at room temperature. After stirring for 1.5 h at room temperature, aqueous 1 M HCl was added to make the solution acidic. The mixture was extracted with CH_2Cl_2 repeatedly. The combined extracts were dried (Na_2SO_4) and evaporated to leave a residue, which was purified by chromatography on silica gel using a mixture of hexane and EtOAc (5:1) as an eluent to give 16 (327 mg, 89% yield) as a colorless oil.

To a solution of 16 (269 mg, 0.5 mmol)in CH₂Cl₂ (5 mL)

was added trifluoroacetic acid (0.5 mL). After the mixture had been kept overnight at room temperature, the solvent and excess trifluoroacetic acid were evaporated directly in vacuo. The residue was dissolved in $\mathrm{CH_2Cl_2}$ (30 mL), and treated with $\mathrm{Et_3N}$ (0.21 mL, 1.5 mmol) and 2-chloro-1-methylpyridinium iodide (153 mg, 0.6 mmol) at 0 °C. After stirring overnight at room temperature, the mixture was evaporated to leave a residue, which was purified by chromatography on silica gel using a mixture of hexane and EtOAc (1:1) as an eluent to give a mixture of 17a (100 mg, 47% yield) and 17b (27 mg, 18% yield) as a colorless oil.

(*R,E*)-3-Benzylamino-5-phenyl-4-penten-1-ol (12): White crystals; mp 52.5 °C; 1 H NMR (CDCl₃) δ =1.80 (m, 2H), 3.48 (m, 1H), 3.74 (d, J=13.0 Hz, 1H), 3.85 (m, 2H), 3.89 (d, J=13.0 Hz, 1H), 6.08 (dd, J=8.0, 15.5 Hz, 1H), 6.48 (d, J=15.5 Hz, 1H), 7.20—7.45 (m, 10H), IR (neat) 3270, 2850, 1495, 1450, 970, 740, 695 cm⁻¹. HRMS: Calcd for C₁₈H₂₁NO: M, 267.1623. Found: m/z 267.1615.

(S)-3-Benzyl-3,4,5,6-tetrahydro-4-methyl-2H-1,3-oxazin-2-one (13c): Colorless oil; $^1\mathrm{H}$ NMR (CDCl₃) δ =1.25 (d, J=6.5 Hz, 3H), 1.73 (ddd, J=1.0, 3.0, 13.0 Hz, 1H), 2.10 (ddd, J=4.0, 6.0, 13.0 Hz, 1H), 3.47 (ddq, J=2.0, 4.0, 6.5 Hz, 1H), 4.14 (d, J=15.0 Hz, 1H), 4.24 (ddt, J=1.0, 4.0, 10.5 Hz, 1H), 4.37 (dt, J=3.0, 10.5 Hz, 1H), 5.09 (d, J=15.0 Hz, 1H), 7.20—7.40 (m, 5H); IR (neat) 2980, 1680, 1490, 1450, 1270, 1220, 1145, 700 cm $^{-1}$. HRMS: Calcd for $\mathrm{C}_{12}\mathrm{H}_{15}\mathrm{O}_{2}\mathrm{N}$: M, 205.1103. Found: m/z 205.1100.

N-{(2S,3S,E)-3-Benzylamino-2-[(S)-1-(t-butyldimethylsiloxy)ethyl]-5-phenyl-4-pentenoyl}-10,2-bornanesultam (14b): Colorless oil; $[\alpha]_D^{22}$ =−27.02° (c 1.02, CHCl₃); 1 H NMR (CDCl₃) δ =0.03 (s, 3H), 0.08 (s, 3H), 0.83 (s, 9H), 0.91 (s, 3H), 1.10 (s, 3H), 1.17 (d, J=6.5 Hz, 3H), 1.20—2.10 (m, 7H), 3.22 (m, 1H), 3.51 (m, 2H), 3.60 (d, J=13.0 Hz, 1H), 3.73 (m, 1H), 3.85 (d, J=13.0 Hz, 1H), 4.00 (m, 1H), 4.30 (m, 1H), 6.19 (dd, J=8.5, 15.9 Hz, 1H), 6.46 (d, J=15.9 Hz, 1H), 7.17—7.45 (m, 10H); IR (CCl₄) 2960, 1135, 1115 cm⁻¹. HRMS: Calcd for C₃₆H₅₂N₂SSiO₄: M, 636.3417. Found: m/z 636.389.

t-Butyl (1S,2R,3S)-N-Benzyl-N-[3-t-butyldimethylsiloxy-1-(E)-styryl-2-(triethylsiloxy)methylbutyl]-carbamate (15): Colorless oil; 1 H NMR (CDCl₃) δ =0.06 (s, 3H), 0.11 (s, 3H), 0.50 (q, J=7.5 Hz, 6H), 0.88 (t, J=7.5 Hz, 9H), 0.92 (s, 9H), 1.06 (brd, J=6.0 Hz, 3H), 1.39 (br, 9H), 1.99 (m, 1H), 3.56 (m, 1H), 3.68 (m, 1H), 4.03 (m, 1H), 4.83 (m, 1H), 6.17—6.28 (m, 2H), 7.15—7.30 (m, 10H); IR (neat) 2955, 1695, 1250 cm⁻¹. HRMS: Calcd for $C_{37}H_{61}NO_4Si_2$: M, 639.4139. Found: m/z 639.4155.

(3S,4S)-1-Benzyl-3-[(S)-1-(t-butyldimethylsiloxy)-ethyl]-4-[(E)-styryl]-2-azetidinone (17a): Colorless oil; 1 H NMR (CDCl₃) δ =0.08 (s, 3H), 0.09 (s, 3H), 0.90 (s, 9H), 1.28 (d, J=6.1 Hz, 3H), 3.31 (dd, J=5.2, 5.2 Hz, 1H), 4.11 (d, J=14.5 Hz, 1H) 4.09—4.20 (m, 2H), 4.59 (d, J=14.5 Hz, 1H), 6.23 (dd, J=8.9, 15.7 Hz, 1H), 6.51 (d, J=15.7 Hz,

1H), 7.21—7.36 (m, 10H); IR (neat) 2940, 1758, 835 cm⁻¹. HRMS: Calcd for $\rm C_{26}H_{35}O_2NSi:$ M, 421.2437. Found: m/z 421.2401.

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