CARBONYLATION OF ACETALDEHYDE ON ION-EXCHANGE CATALYSTS

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The carbonylation of acetaldehyde (AA), in contrast to formaldehyde, has not been studied extensively. Bhattacharyya et al. [1] have described the carbonylation of AA under vigorous conditions at 230°C and 350 atm in the presence of NiI₂, CoI₂ and FeI₂ on SiO₂ as catalysts. This reaction has also been reported in the presence of hydrofluoric acid at $10-50^{\circ}$ C and 95-110 atm [2-4]. The major products are lactic acid and its esters.

We are the first to report the carbonylation of AA with the preparation of propionic and lactic acids on unmodified Lewatits-100 ion-exchange resin manufactured in West Germany [1] and Zerolit-225 manufactured in Great Britain (2). The experiments were carried out in an autoclave with a glass insert at 60-90 atm at 60°C in acetic acid. The acetic acid:AA mole ratio was 2:1 and the AA:Cat ratio was 8 mmoles/g. The yield relative to propionic acid was 30-40%. Lactic acid is formed in addition to propionic acid (Table 1).

The products were analyzed on an LKhM-8MD chromatograph using a glass column packed with Polisorb-1 with temperature programming from 90° to 190°C at 6 deg/min.

Cata- lyst	p, átm	Acid yield, mole % relative to starting AA	
		propionic	lactic
1 1 1 2 2	60 80 90 75 90	34,4 35,1 37,8 31,1 32,4	1,2 1,8 2,2 1,4 1,7

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