

## Diastereoselective Addition of Methylolithium and Dimethylcuprate-Boron Trifluoride to Imines Derived from (*S*)-1-Phenylethylamine

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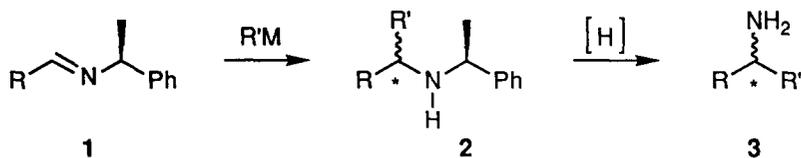
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**Abstract:** The reactions of dimethylcuprate-boron trifluoride reagents with the imines derived from (*S*)-1-phenylethylamine afforded the secondary amines by addition to the *Si* face of the imines. (*S,S*)-bis(1-phenylethyl)amine and (*S*)-1-cyclohexylethylamine were prepared with high stereoselectivity, in the latter case by a two step sequence involving the final cleavage of the auxiliary. Methylolithium attacked mainly the *Si* face of the imines derived from 4-pyridine carboxaldehyde and 2-methoxybenzaldehyde, but the *Re* face of the imines derived from 2-pyridine and 2-furan carboxaldehyde.

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The addition of organometallic reagents to imines **1** derived from homochiral 1-phenylethylamine is an appealing route to optically active secondary and primary amines **2** and **3**, respectively (Scheme 1), owing to the availability and low cost of both enantiomers of this amine. However, the reactions of Grignard and organolithium reagents are often plagued by the poor yields due to the low electrophilicity of the C=N double bond, the competing  $\alpha$ -metalation of enolizable imines and the formation of byproducts coming from SET processes of aromatic imines.<sup>1</sup> The organometallic reaction is most successful with imines activated by electron withdrawing substituents as substrates, e.g.  $\alpha$ -imino esters<sup>2</sup> or 1,2-diimines,<sup>3</sup> and/or by using benzylic and allylic organometallic reagents.<sup>2-4</sup> The auxiliary can be removed from **2** when R is an alkyl group, or a phenyl group with two alkoxy substituents,<sup>5</sup> to obtain the primary amines **3**.

Prompted by the report of the efficient addition of organocopper-boron trifluoride reagents to imines,<sup>6</sup> and by the lack of general methods for the diastereoselective addition of alkylmetal compounds to imines **1**,<sup>7</sup> we undertook a research program, whose preliminary results have been reported.<sup>8</sup> Here we describe the full experimental study of the reactions of methylmetal reagents with imines derived from (*S*)-1-phenylethylamine.

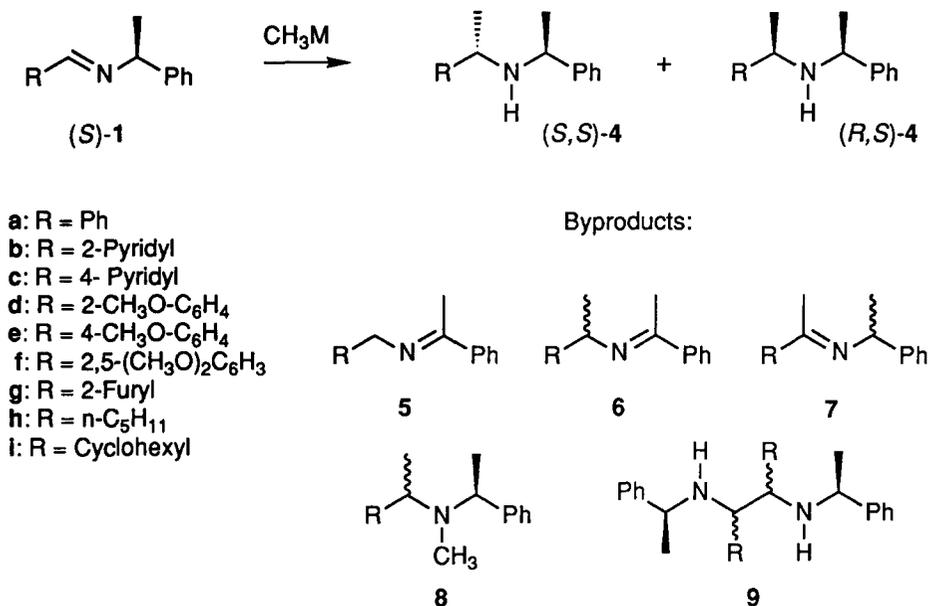


Scheme 1

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## RESULTS AND DISCUSSION

The addition of methylmetal reagents to the imines **1a-i** afforded mixtures of diastereomeric secondary amines **4** (Scheme 2). The best results were obtained by using methyl lithium and methyl copper- and dimethylcuprate-boron trifluoride reagents in tetrahydrofuran (Table 1). The formation of byproducts **5-9** was affected by the nature of the group R of the imine and the organometallic reagent and was more relevant working in diethyl ether.



Scheme 2

The reactivity of the aromatic imines towards CH<sub>3</sub>Li was affected by the electronic effects of the aryl substituents: the reaction with the pyridine imines **1b,c** was particularly rapid at -78 °C, but with the methoxy-substituted benzaldimines **1d-f** and the 2-furan imine started only by raising the temperature and gave more amounts of byproducts. The progress of the reactions was highlighted by the appearance of an intense red colour of the solution.

The preparation of methyl copper- and dimethylcuprates-BF<sub>3</sub> reagents from CH<sub>3</sub>Li or CH<sub>3</sub>MgCl and their reaction with the imines were performed according to the reported procedure.<sup>6</sup> Working on **1a** it was found that dimethylcuprates prepared from CH<sub>3</sub>MgCl were more reactive, although slightly less diastereoselective, than the dimethylcuprate prepared from CH<sub>3</sub>Li and the methyl copper reagents, so this reagent (2-5 equivalents) was successively used with the other imines. Surprisingly, **1b,c** were almost unreactive even in the absence of BF<sub>3</sub>. Less satisfactory results (not reported in Table 1) were also obtained with **1a** and cuprate-BF<sub>3</sub> reagents prepared from CuCN and CuBr·S(CH<sub>3</sub>)<sub>2</sub>, as well by adding PBU<sub>3</sub> (1 equivalent) to CH<sub>3</sub>Cu-MgICl-BF<sub>3</sub>. Moreover, CH<sub>3</sub>MgCl and the cerium and titanium reagents prepared from CH<sub>3</sub>Li and stoichiometric amounts of CeCl<sub>3</sub> and TiCl<sub>4</sub>, respectively, were unreactive or worked unsatisfactorily with **1a** and/or **1b**.

**Table 1.** Addition of Methylolithium and Methylcopper Reagents to the Imines **1a-i.a**

Imine	R	CH <sub>3</sub> M (equivalents)	Amine	Yield (%) <sup>b</sup>	S,S/R,S <sup>b</sup>
<b>1a</b>	Ph	CH <sub>3</sub> Li (2.2)	<b>4a</b>	88 <sup>c</sup>	70:30
		CH <sub>3</sub> Cu-LiI-BF <sub>3</sub> (2)		43 <sup>c</sup>	94:6
		(CH <sub>3</sub> ) <sub>2</sub> CuLi-LiI-BF <sub>3</sub> (5)		47 <sup>c</sup>	93:7
		CH <sub>3</sub> Cu-MgICl-BF <sub>3</sub> (2)		70 <sup>c</sup>	90:10
		(CH <sub>3</sub> ) <sub>2</sub> CuMgCl-MgICl-BF <sub>3</sub> (2)		87 <sup>c</sup> (75) <sup>d</sup>	86:14
<b>1b</b>	2-pyridyl	CH <sub>3</sub> Li (1.5)	<b>4b</b>	100 (96) <sup>d</sup>	18:82 <sup>d</sup>
<b>1c</b>	4-pyridyl	CH <sub>3</sub> Li (1.1)	<b>4c</b>	87 <sup>e</sup> (76) <sup>d</sup>	90:10
<b>1d</b>	2-CH <sub>3</sub> O-C <sub>6</sub> H <sub>4</sub>	CH <sub>3</sub> Li (1.1)	<b>4d</b>	83 <sup>f,g</sup>	69:31
		(CH <sub>3</sub> ) <sub>2</sub> CuMgCl-MgICl-BF <sub>3</sub> (5)		70	70:30
<b>1e</b>	4-CH <sub>3</sub> O-C <sub>6</sub> H <sub>4</sub>	CH <sub>3</sub> Li (1.2)	<b>4e</b>	81 <sup>f,h</sup>	70:30
		(CH <sub>3</sub> ) <sub>2</sub> CuMgCl-MgICl-BF <sub>3</sub> -S(CH <sub>3</sub> ) <sub>2</sub> (5)		38 <sup>i</sup>	88:12
<b>1f</b>	2,5-(CH <sub>3</sub> O) <sub>2</sub> C <sub>6</sub> H <sub>3</sub>	CH <sub>3</sub> Li (1,2)	<b>4f</b>	92 <sup>j</sup>	70:30
<b>1g</b>	2-furyl	CH <sub>3</sub> Li (1.2)	<b>4g</b>	100 <sup>f</sup>	30:70
		(CH <sub>3</sub> ) <sub>2</sub> CuMgCl-MgICl-BF <sub>3</sub> (4)		97	73:27
<b>1h</b>	n-C <sub>5</sub> H <sub>11</sub>	CH <sub>3</sub> Cu-MgICl-BF <sub>3</sub> (5)	<b>4h</b>	55 <sup>k</sup>	84:16
<b>1i</b>	cyclohexyl	CH <sub>3</sub> Li (1.1)	<b>4i</b>	44 <sup>l</sup>	74:26
		(CH <sub>3</sub> ) <sub>2</sub> CuMgCl-MgICl-BF <sub>3</sub> (2)		93 <sup>m</sup> (91 <sup>d</sup> )	93:7

(a) The imine (1 mmol) was added slowly to the solution of CH<sub>3</sub>Li (1.6 M in Et<sub>2</sub>O) or the methylcopper species in anhydrous THF cooled to -78 or -40 °C, respectively. (b) Determined by GC-MS analysis; for the dibenzylic amines **4a-g** the S,S diastereomer was eluted first, but for **4h,i** the inverse order of elution was observed. (c) The product **4a** was accompanied mainly by the starting imine **1a**, although some byproducts were present. (d) Yield of isolated crude product. (e) **7c**, 13%. (f) The reaction starts only allowing the temperature to raise to -10 °C. (g) **8d**, 12%; other byproducts, 5%. (h) **6e**, 9%; **7e**, 5%; **8e**, 3%. (i) **1e**, 58%; **9**, 4% (j) **6f**, 8%. (k) Higher boiling products, probably coming from the autocondensation of the starting imine were produced. (l) **1h** (44%) and other unidentified products were present. (m) Unidentified higher boiling products were formed (7%).

The reaction of CH<sub>3</sub>Li with **1a,b** was studied thoroughly by varying several factors: temperature, solvent, procedure of addition, and commercial solutions of CH<sub>3</sub>Li (Table 2). The addition of CH<sub>3</sub>Li to **1a** did not proceed at -90 °C (no colour), then the temperature was allowed to increase gradually to 0 °C during 3 h, meanwhile a dark red colour was observed, and the reaction mixture was quenched to give **4a** with moderate yield and diastereoselectivity, accompanied by the starting imine and byproducts. Comparable results were obtained at 0 °C. By performing the addition of CH<sub>3</sub>Li (Et<sub>2</sub>O solution) to **1b** in Et<sub>2</sub>O the yield of **4b** was lower, owing to the presence of byproducts **5b**, **6b** and **8b**, with respect to the corresponding reaction performed in THF (Table 1). Moreover, the reaction in THF with CH<sub>3</sub>Li as a THF-cumene solution gave a poor yield of **4b** and the main product was acetophenone coming from the hydrolysis of the ketimine **6b** (Scheme 2). By using the CH<sub>3</sub>Li-LiBr or by adding preliminarily ZnI<sub>2</sub> to **1b** in THF the yield of **4b** was very high, but the diastereomeric ratios were again lower than that obtained in THF. The inverse addition of the imine to CH<sub>3</sub>Li in either THF and Et<sub>2</sub>O gave similar results. No improvement in either the yield and the diastereoselectivity of **4b** was obtained by working with CH<sub>3</sub>Li in 1,2-dimethoxyethane.

**Table 2.** Addition of Methylolithium to **1a,b** in Different Experimental Conditions.<sup>a</sup>

Imine	CH <sub>3</sub> Li	Solvent	Procedure <sup>b</sup>	Temp.(°C)	4, Yield (%) <sup>c</sup>	( <i>S,S</i> )/( <i>R,S</i> ) <sup>c</sup>
<b>1a</b>	1.6 M, Et <sub>2</sub> O <sup>d</sup>	Et <sub>2</sub> O	A	-30 to 0	<b>4a</b> , 85 <sup>e</sup>	69:31
"	1.6 M, Et <sub>2</sub> O	"	B	-78 to 0	", 54 <sup>f</sup>	65:35
"	"	"	"	0	", 65 <sup>f</sup>	61:39
<b>1b</b>	"	"	"	-78	<b>4b</b> , 72 <sup>g</sup>	20:80
"	"	"	A	"	", 77 <sup>g</sup>	25:75
"	"	THF	C	"	", 96	20:80
"	1 M, THF-cumene (1:9)	cumene-THF (1:2)	"	"	", 12 <sup>h</sup>	21:79
"	-LiBr, 1.5 M, THF	THF	A or B	"	", 96 <sup>i</sup>	24:76

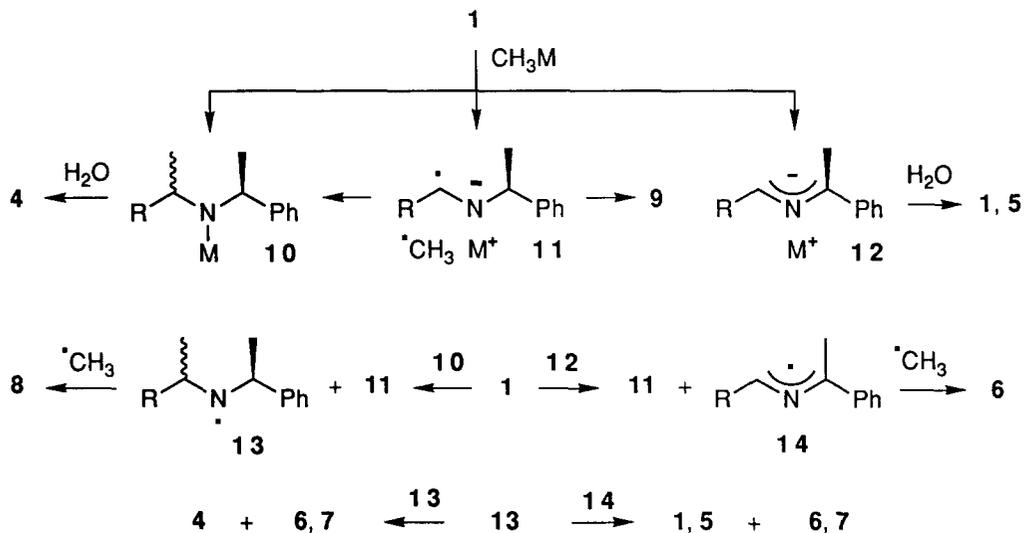
(a) Unless otherwise specified, the reactions were performed on 1 mmol of **1a,b** by using 1.5 molar equivalents of CH<sub>3</sub>Li and quenching with H<sub>2</sub>O after 3 h. (b) A: the imine was added to the 0.5 M solution of CH<sub>3</sub>Li; B: CH<sub>3</sub>Li was added to the 0.5 M solution of the imine; C: dried ZnI<sub>2</sub> (1 equiv.) was added to the solution of the imine, followed by CH<sub>3</sub>Li (4 equiv.). (c) The yields and ratios were determined by GC-MS analysis. (d) 3 Equivalents of CH<sub>3</sub>Li were used. (e) **1a**, 12%. (f) **1a**, 7-12%; **5a**, 16-19%; **6a** = **7a**, 4-6%. (g) **1b**, 4-8%; **5b**, 14-21%; **6b-7b**, 2-4%. (h) PhCOCH<sub>3</sub> (67%); **5b** (9%); **9b** (8%). (i) Three minor byproducts, presumably including **6b-7b**, 4%.

Unidentified high-boiling products were obtained from the aliphatic imine **1g** probably by autocondensation of the imine, through its metalation in the  $\alpha$  position (CH-C=N). On the other hand, the structures of the byproducts **5-9** coming from the aromatic imines were generally determined only on the basis of the molecular ion and fragmentation pattern observed in their mass spectra,<sup>9</sup> as we made no effort to isolate them. For example the structure of **8e** was inferred by the presence of the molecular ion (*m/z* 269, 3%) and of the fragments coming from  $\alpha$ -scission at either the benzylic positions (*m/z* 135, 100%; 105, 10%) and  $\beta$ -scission of the methyl group (*m/z* 254, 87%). Isomeric ketimines **1/5** and **6/7** could be similarly recognized by the *m/z* values of the benzylic fragments present in their mass spectra, but **6a** (**7a**) was unambiguously identified by comparison of the GC retention times and mass spectrum with those of an authentic sample prepared from acetophenone and 1-phenylethylamine.

### Mechanisms

The side products **5-9** were formed especially in the reactions of CH<sub>3</sub>Li with aromatic imines through pathways alternative to the polar addition leading to the adduct amide **10**, when the latter was disfavoured by electronic effects, i.e. the presence of methoxy substituents on the aryl group, or the use of diethyl ether as the solvent (Scheme 3). The purple colour observed for the reaction mixtures can be attributed to the formation of a charge transfer complex,<sup>10</sup> or an imine radical-anion coming from a SET process.<sup>11</sup> The SET process would lead to the expected product **4** through radical anion (**11**)-radical cation (-CH<sub>3</sub> Li<sup>+</sup>) coupling; the presence of little amounts of 1,2-diamines **9** in some reaction mixtures (**1d**-CH<sub>3</sub>Li-THF, **1e**-cuprate-THF, **1a**-CH<sub>3</sub>Li-Et<sub>2</sub>O, **1b**-CH<sub>3</sub>Li-THF-cumene) supports the occurrence, at least partially, of the SET mechanism. A third reaction pathway involves metalation of the imine at the benzylic position (H-C\*) to give the coloured 2-azaallylanion **12**,<sup>12</sup> whose protonation on quenching leads to either the starting imine **1** and/or the isomeric ketimine **5**.

The ketimines **6/7** and tertiary amines **8** were unexpected in these reactions and any mechanism able to explain their formation can be only speculative at the moment. We propose that the intermediate amide **10** reacts by a SET mechanism with the starting imine **1**, to give the radical anion **11** and the aminyl radical **13**, from which the tertiary amine **8** can be produced by coupling with a methyl radical (Scheme 3). We also envisaged that the 2-azaallyl anion **12** reacts similarly (SET) with **1**, giving **11** and the 2-azaallyl radical **14**, which is converted to **6** by coupling with a methyl radical. The disproportionation reaction (hydrogen atom transfer) of two aminyl radicals **14**, as well as of the radicals **14** and **15**, can account for the formation of the imines **1/5** and **6/7**. Notably, the products of aromatic substitution reactions were never formed from the methoxy-substituted benzaldimines **1d-f**, contrary to the observation of such pathway in the reaction of methyl lithium with analogous imines carrying a very bulky alkyl substituent at nitrogen.<sup>13</sup>

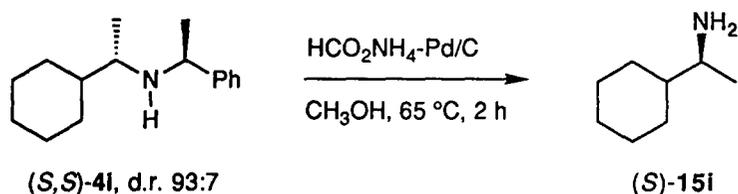


Scheme 3

#### Configuration of the Secondary Amines **4** and Synthesis of (*S*)-1-Cyclohexylethylamine (*S*)-**15i**

The configuration of the prevalent diastereomers of **4a**, **4b** and **4d** was unambiguously determined on the isolated products by measurements of their optical activity and <sup>1</sup>H-NMR spectra, and by comparison with the authentic (*S,S*)-**4a**,<sup>14</sup> (*S,S*)-**4b**,<sup>14-16</sup> and (*S,S*)-**4d**.<sup>14</sup> Since all these *S,S* diastereomers were eluted first, the configuration of the diastereomers of the other dibenzylic amines **4c,e-g** could be assigned simply on the basis of the relative GC-MS retention times. The <sup>1</sup>H NMR analysis of the diastereomeric mixtures was also usefully applied to determine the configuration of **4a-d,g**, the *S,S* diastereomers gave signals for the benzylic and methyl protons at higher fields than the *R,S* diastereomers.<sup>4b</sup>

Moreover, removal of the auxiliary group of **4i** lead to (*S*)-(+)-**15i**, as evidenced by comparison with the commercially available authentic compound (Scheme 4). The *S,S*-configuration of the prevalent diastereomer of **4h** was assumed by analogy. Notably, the order of elution (GC) of the diastereoisomers of the *N*-(1-phenylethyl) *N*-(*sec*-alkyl) amines **4h,j** was inverted with respect to the dibenzylic amines **4a-g**.



Scheme 4

### Asymmetric Induction

The sense of asymmetric induction in the reactions with methyllithium was affected by the capability of the imine to form chelate complexes with lithium, as the bidentate 2-pyridineimine **1b** and 2-furylimine **1g** underwent addition mainly to the *Re* face, contrary to the other aliphatic and aromatic imines, including the potentially bidentate imines **2d,f**. Notably, mesomeric electronic effects had no relevance on the asymmetric induction, since the additions to either electron poor and electron rich aromatic imines, e.g. **1c** and **1e**, respectively, followed the same sense of asymmetric induction (Table 1).

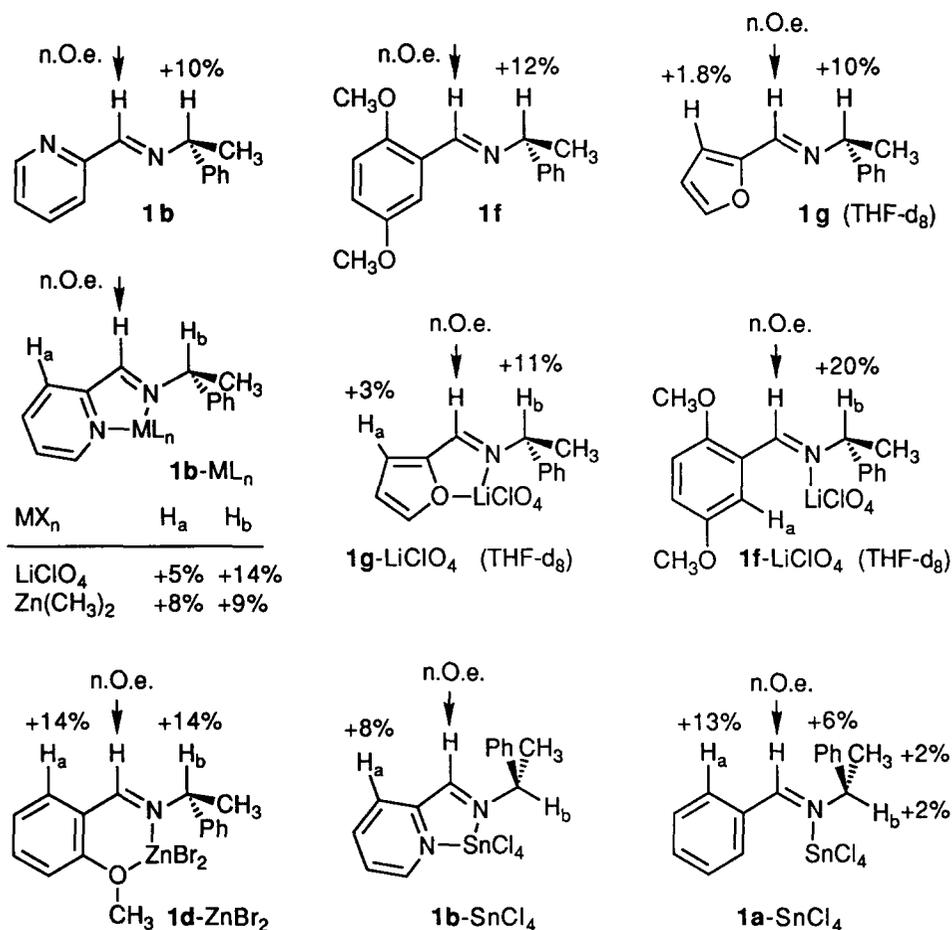
We assume that they proceed through the preliminary formation of a complex between the  $\sigma$ -donor imine and methyllithium, followed by the carbon-carbon bond forming step. Depending on the nature of the R group of the imine and the  $ML_n$  fragment (the size and the capability of chelation), the complex takes the preferred conformation by rotation of the R-C and N-C\* bonds. Since the reaction is exothermic, the early transition state will resemble the complex and the diastereoselectivity will be dictated by the orientation of the auxiliary group, the nucleophile attacking preferably the less hindered  $\pi$  face of the imine. The situation is made even more complex by the possibility for the imine to undergo *E* to *Z* isomerization;<sup>17</sup> however, we believe that this occurs only when the steric interactions in the *E* imine- $ML_n$  complex or in the consequent transition state are excessive.

Hence, we examined the <sup>1</sup>H-NMR spectra of several imines and their complexes with suitable Lewis acids (Figure 1), considering these complexes as models for imine-methyllithium complexes. In particular, we performed n.O.e. experiments irradiating the azomethyne proton of the solutions in CDCl<sub>3</sub> or in THF-d<sub>8</sub> (when specified). These studies allowed us to determine the different chelation capability of the imines, as well as the different conformation assumed by the auxiliary according to the steric bulkiness of the  $ML_n$  fragment.<sup>18</sup>

The imines having an heteroatom in the ortho position, e.g. **1f**, and the 2-pyridine imine **1b** assume preferably the planar conformation in which the heteroatom is oriented anti to the imine nitrogen, as indicated by the absence of n.O.e. on the aryl hydrogen atoms. However, a small positive response was observed on the ortho hydrogen Ha of the 2-furan imine **1g**, suggesting that it exists at least partially in the conformation having eclipsed Ha and H-C=N hydrogens. The n.O.e. experiments showed that in all the imines the orientation of the auxiliary is that having Hb eclipsed with H-C=N.

The heterocyclic imines **1b** and **1g** were capable to coordinate at least partially lithium perchlorate even in THF-d<sub>8</sub>, as indicated by the complete dissolution of LiClO<sub>4</sub> (1 equiv.) in the CDCl<sub>3</sub> solutions of these imines and by the n.O.e. experiments, although the chemical shift of the complexes did not differ significantly from those of the free imines. Conversely, LiClO<sub>4</sub> did not dissolve completely in the CDCl<sub>3</sub> solutions of the 2-methoxy-substituted aromatic imines **1d,f**, and in THF-d<sub>8</sub> the monodentate complex **1f**-LiClO<sub>4</sub> was exclusively formed, owing to the lack of n.O.e. on Ha. Bidentate chelation was also observed for the complex **1b**-Zn(CH<sub>3</sub>)<sub>2</sub> and **1d**-ZnBr<sub>2</sub> in CDCl<sub>3</sub>.

It could be also demonstrated by the same experiments that in all these complexes the auxiliary maintains the orientation observed in the free imines, i.e. H-C\* and H-C=N hydrogens were eclipsed. Conversely, the auxiliary assumed a different disposition in the complexes of **1a** and **1b** with SnCl<sub>4</sub>, as a very weak or no response in the n.O.e. experiments was determined on H-C\*, but a significant one on the phenyl hydrogens of the auxiliary in **1a**-SnCl<sub>4</sub>. Hence we assume that, following coordination of the imine with the bulkier SnCl<sub>4</sub>, the auxiliary undergoes a rotation of approximately 180 °C, in order to reduce steric interactions of the substituents at C\* with the metal ligands. This hypothesis, previously advanced by us for analogous complexes of imines derived from (*S*)-methyl valinate,<sup>18</sup> was supported by the consistent shift of the absorption of H-C\* to lower fields (about 1.3 ppm). Moreover, very similar results were obtained by performing n.O.e. experiments on the imine **1a** complexed with a borate derived from 1,1'-bi-2-naphthol and the same orientation of the auxiliary group was consequently deduced.<sup>28</sup>

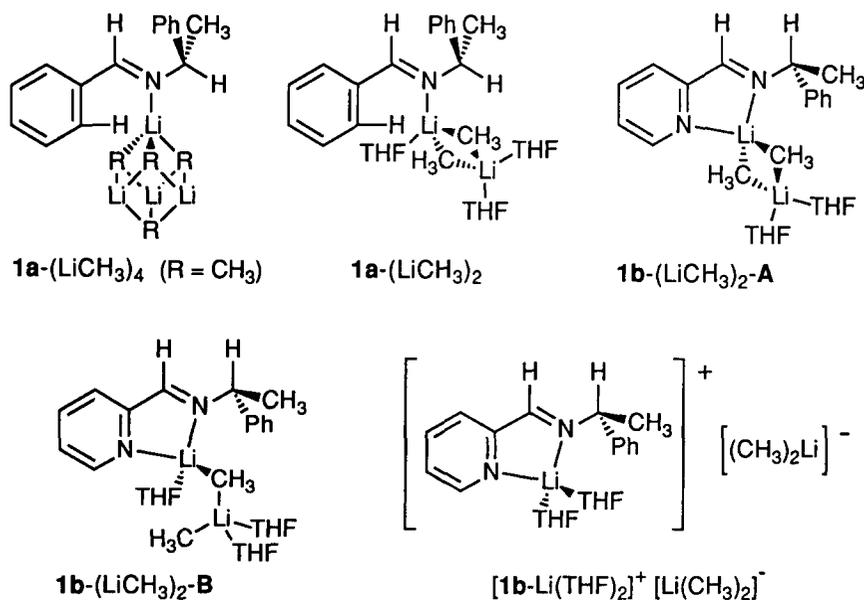


**Figure 1.** Structure/Conformation of Imine Complexes by N.O.E. Intensity (%) Experiments

In our opinion, these observations can be used to deduce the preferred conformation of the imine- $(\text{LiCH}_3)_n$  complexes intermediate in the corresponding reactions with methyllithium. Following the complexation of the non-chelating imines with tetrameric methyllithium,<sup>19</sup> the auxiliary group should assume the conformation shown in Figure 2, similar to that proposed for **1a**- $\text{SnCl}_4$  (Figure 1). The complex **1**- $(\text{LiCH}_3)_4$  can be in equilibrium with the more reactive complex **1**- $(\text{CH}_3\text{Li})_2$ ,<sup>20</sup> where lithium can be further coordinated by a THF molecule, preserving the tetracoordination and the conformation of the auxiliary. The amine **4** is then likely produced by attack to the less hindered *Si* face, i.e. from the side of the methyl group of the auxiliary.

Conversely, the imines **1b** and **1g**, capable of acting as bidentate ligands towards lithium, presumably disaggregate  $(\text{LiCH}_3)_4$  to form reactive imine- $(\text{CH}_3\text{Li})_2$  complexes, e.g. **1b**- $(\text{LiCH}_3)_2$ -A (Figure 2), in which the non-bonding interactions of the organometallic moiety with the group R (e.g. Ph) and the auxiliary are replaced by a bonding interaction or greatly reduced, respectively. It is reasonable to assume that the auxiliary maintains the orientation existing in the free imine and in the structurally similar complex **1b**- $\text{Zn}(\text{CH}_3)_2$  (Figure 1). Successively, the open dimer complex should convert to the open dimer **1b**- $(\text{LiCH}_3)_2$ -B, which will then deliver the amine (*R,S*)-**4b** through a six-membered cyclic transition state.

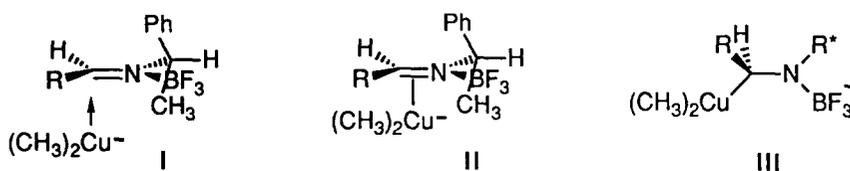
This view is in agreement with recent theoretic studies that have given support to the importance of solvated methyllithium open dimer reacting with formaldehyde through a six-centered transition state.<sup>21</sup> However, semiempirical calculations<sup>22</sup> and experimental results<sup>23</sup> have demonstrated the higher reactivity of monomers vs dimers of  $\sigma$ -organolithiums chelated intra- or intermolecularly by polydentate bases, so that the involvement of a solvated monomeric complex **1b**- $\text{LiCH}_3$  can not be ruled out. It may be also envisaged that the bidentate ligand is able to promote the ionic dissociation of the C-Li bond in **1b**- $(\text{LiCH}_3)_2$ -B affording the ionic pairs  $[\text{1b-Li}]^+[\text{Li}(\text{CH}_3)_2]^-$ ,<sup>11a,24</sup> analogous to known "triple ions" or "ion triplets"  $[\text{Li}(\text{solv})_n]^+[\text{LiR}_2]^-$ .<sup>25,26</sup>



**Figure 2.** Conformation of imines and intermediate complexes in organometallic reactions

The *Si* face diastereoselectivity observed in the addition of methyllithium to the *ortho*-methoxy-substituted benzaldimines **1d,f** is probably a consequence of the reduced ability of lithium to form six-membered chelate complexes, as previously observed in the addition to  $\beta$ -alkoxycarbonyl compounds.<sup>27</sup> We believe that the planar six-membered chelated complex **1d,f**-LiCH<sub>3</sub> would suffer from angular constraint with respect to the stable tetrahedral geometry.

The reactions of methylcopper- or dimethylcuprate-BF<sub>3</sub> reagents reasonably take place through the preliminary coordination of BF<sub>3</sub> to the imine nitrogen, and we postulate that in the intermediate **I**-BF<sub>3</sub> complex the auxiliary takes the conformation shown in **I**, where the H-C\* bond is approximately eclipsed with BF<sub>3</sub> (Figure 3).<sup>28</sup> Then, the attack of nucleophilic copper would occur to the less hindered *Si* face to give an intermediate d- $\pi^*$  complex **II**,<sup>29</sup> precursor of the  $\sigma$  complex **III**, or directly **III**.<sup>30</sup> Then the amine (*S,S*)-**4** would be formed from **III** with retention of configuration.



**Figure 3.** Stereochemical Model and Intermediates for the Addition of (CH<sub>3</sub>)<sub>2</sub>CuM-BF<sub>3</sub> to **1**

### Conclusions

We have demonstrated that the asymmetric induction in the addition of dimethylcuprate-boron trifluoride and methyllithium to monodentate imines derived from (*S*)-1-phenylethylamine is opposite to that observed in the corresponding addition of methyllithium to strongly chelating bidentate imines such as those prepared from 2-pyridine and 2-furan carboxaldehyde.

The rationalization of these results takes into account the spatial disposition of the auxiliary in the reactive imine-ML<sub>n</sub> complexes involved in the step determining the diastereoselectivity. This view is supported by n.o.e. experiments performed on several imine-Lewis acid complexes in which different orientations of the auxiliary were observed depending on the nature/steric hindrance of the Lewis acid.

From the synthetic point of view, the addition of dimethylcuprate-BF<sub>3</sub> reagents to the chiral imines derived from phenylethylamine is useful for the diastereoselective preparation of secondary dibenzylic amines, and primary benzylic and *sec*-alkylamines when the selective removal of the auxiliary group is possible.<sup>4b,5</sup> The good overall yield and optical purity of the secondary amines, e.g. (*S,S*)-**4a**, having C<sub>2</sub>-symmetry, and (*R,S*)-**4b**, and the primary amine (*R*)-**10i** make the present method competitive with the auxiliary induced reduction of the corresponding ketimines.<sup>5,14-16,31</sup> Moreover, at our knowledge the preparation of (*R,S*)-**4b** has never been reported.

Preliminary experiments performed on **1a,b** with other alkyl-, vinyl- and benzyl organometallic reagents gave comparable diastereoselectivities: **1a**, BuLi, d.r. 72:28; **1a**, BuCu-LiI-BF<sub>3</sub>, d.r. 80:20; **1a**, CH<sub>2</sub>=CHLi, d.r. 65:35; **1b**, BuLi, d.r. 10:90; **1b**, PhCH<sub>2</sub>MgCl, d.r. 26:74.

## EXPERIMENTAL SECTION

### General Information.

Instruments and general methods<sup>32</sup> and the preparation of the imines<sup>4b</sup> **1a-e** were previously reported. The imine **1g,h** were similarly prepared, but **1g** could be obtained pure (>95%) after repeated distillation.

**(S)-N-2-Furylmethylidene-1-phenylethylamine 1g:**  $[\alpha]_{\text{D}}^{25} +76.4$  (c 1.1,  $\text{CHCl}_3$ ); GC-MS *m/z* (relative intensity) 199 ( $\text{M}^+$ , 65), 105 (100), 184 (35), 77 (25), 51 (10);  $^1\text{H-NMR}$  (300 MHz), THF-*d*<sub>8</sub>, TMS)  $\delta$  8.14 (s, 1 H,  $\text{CH}=\text{N}$ ), 7.54 (m, 1 H, furyl), 7.40-7.05 (m, 5 H, Ph), 6.78 (m, 1 H, furyl), 6.43 (m, 1 H, furyl), 4.37 (q, 1 H,  $\text{CHCH}_3$ ), 1.43 (d, *J* 6.6 Hz,  $\text{CHCH}_3$ ) ppm.

**(S)-N-Hexylidene-1-phenylethylamine 1h:** GC-MS *m/z* (relative intensity) 105 (100), 147 (31), 77 (18), 104 (17), 79 (15), 132 (12), 188 (5);  $^1\text{H-NMR}$  (300 MHz,  $\text{CDCl}_3$ , TMS)  $\delta$  7.70 (t, 1 H,  $\text{CH}=\text{N}$ ), 7.35-7.15 (m, R H, Ph), 4.24 (q, 1 H,  $\text{CHCH}_3$ ), 2.23 (m, 2 H,  $\text{CH}_2\text{CH}=\text{N}$ ), 1.47 (d, 3H,  $\text{CHCH}_3$ ), 1.55-1.20 (m, 6 H,  $(\text{CH}_2)_3$ ), 0.85 (t, 3 H,  $\text{CH}_2\text{CH}_3$ ) ppm.

**(S)-N-Cyclohexylmethylidene-1-phenylethylamine 1i:**<sup>33</sup> GC-MS *m/z* (relative intensity) 105 (100), 147 (43), 77 (17), 79 (16), 56 (15), 106 (15), 104 (13), 200 (10);  $^1\text{H-NMR}$  (300 MHz),  $\text{CDCl}_3$ , TMS)  $\delta$  7.59 (d, 1 H,  $\text{CH}=\text{N}$ ), 7.40-7.20 (m, 5 H, Ph), 4.26 (q, 1 H,  $\text{CHCH}_3$ ), 2.25 (m, 1 H,  $\text{CH}-\text{CH}=\text{N}$ ), 1.49 (d, 3 H,  $\text{CHCH}_3$ ), 1.95-1.60 (m, 6 H, cyclohexyl) 1.45-1.10 (m, 4 H, cyclohexyl) ppm; IR (neat) 1680  $\text{cm}^{-1}$ .

**Preparation,  $^1\text{H-NMR}$  and N.O.E. Experiments of Imine- $\text{ML}_n$  Complexes.** To the solution of 1 mmol of the imine in  $\text{CDCl}_3$  was added one equivalent of  $\text{LiClO}_4$ ,  $\text{ZnBr}_2$ ,  $\text{SnCl}_4$ , and the mixture was stirred a few minutes until complete dissolution. Similarly, one equivalent of the imine was added to the solution of  $\text{Zn}(\text{CH}_3)_2$  in toluene, then the solvent was removed under vacuum, and the residue was redissolved in  $\text{CDCl}_3$ . The solutions were analyzed by  $^1\text{H-NMR}$  (300 MHz) using tetramethylsilane as the internal standard.

**1a-SnCl<sub>4</sub>:**  $\delta$  8.55 (s, 1 H,  $\text{HC}=\text{N}$ ), 7.99 (m, 2 H,  $\text{PhCH}=\text{N}$ ), 7.8-7.4 (m, 8 H, Ph), 5.85 (q, 1 H,  $\text{CHCH}_3$ ), 2.03 (d, *J* 6.9 Hz, 3 H,  $\text{CHCH}_3$ ) ppm; positive n.O.e.: 7.99 (+13%), 7.65 (+6%), 5.85 (+1.9%), and 2.03 (+1.6%) ppm.

**1b-LiClO<sub>4</sub>:**  $\delta$  8.60 (m, 1 H, pyridyl), 8.51 (s, 1 H,  $\text{HC}=\text{N}$ ), 8.05 (m, 1 H, pyridyl), 7.84 (m, 1 H, pyridyl), 7.48-7.17 (m, 6 H, aryl), 4.68 (q, 1 H,  $\text{CHCH}_3$ ), 1.58 (d, *J* 6.6 Hz,  $\text{CHCH}_3$ ), ppm; n.O.e.: 8.05 (+5%) and 4.68 (+14%) ppm

**1b-Zn(CH<sub>3</sub>)<sub>2</sub>:**  $\delta$  8.68 (m, 1 H, pyridyl), 8.29 (s, 1 H,  $\text{HC}=\text{N}$ ), 7.88 (m, 1 H, pyridyl), 7.65 m, 1 H, pyridyl), 7.50-7.15 (m, 6 H, aryl), 4.90 (q, 1 H,  $\text{CHCH}_3$ ), 1.80 (d, *J* 6.7 Hz,  $\text{CHCH}_3$ ), -1.0 (s, 6 H,  $\text{ZnCH}_3$ ) ppm; n.O.e. effects: 7.65 (+8%) and 4.90 (+9%) ppm.

**1b-SnCl<sub>4</sub>:**  $\delta$  9.62 (m, 1 H, pyridyl), 8.36 (m, 1 H, pyridyl), 8.22 (s, 1 H,  $\text{HC}=\text{N}$ ), 8.04 m, 1 H, pyridyl), 7.93 (m, 1 H, pyridyl), 7.65-7.45 (m, 5 H, Ph), 6.20 (q, 1 H,  $\text{CHCH}_3$ ), 2.08 (d, *J* 6.8 Hz,  $\text{CHCH}_3$ ) ppm; n.O.e.: 7.93 (+8%) ppm.

**1d-ZnBr<sub>2</sub>:**  $\delta$  8.40 (s, 1 H,  $\text{HC}=\text{N}$ ), 7.70-7.10 (m, 9 H, aryl), 5.12 (q, 1 H,  $\text{CHCH}_3$ ), 4.21 (s, 3 H,  $\text{OCH}_3$ ), 1.95 (d, *J* 6.7 Hz,  $\text{CHCH}_3$ ); ppm; n.O.e.: 7.6 (+14%) and 5.12 (+14%) ppm.

**1f-LiClO<sub>4</sub> (THF-*d*<sub>8</sub>):**  $\delta$  8.78 (s, 1 H,  $\text{HC}=\text{N}$ ), 7.60 (m, 1 H, aryl), 7.40 (m, 2 H, aryl), 7.25 (m, 2 H, aryl), 7.15 (m, 1 H, aryl), 6.93 (m, 2 H, aryl), 4.49 (q, 1 H,  $\text{CHCH}_3$ ), 3.77 and 3.72 (2 s, 6 H,  $\text{OCH}_3$ ), 1.49 (d, *J* 6.6 Hz,  $\text{CHCH}_3$ ) ppm; n.O.e.: 4.49 (+20%) ppm.

**1g**-LiClO<sub>4</sub>: (THF-d<sub>8</sub>) δ 8.18 (s, 1 H, CH=N), 7.57 (m, 1 H, furyl), 7.40-7.10 (m, 5 H, Ph), 6.82 (m, 1 H, furyl), 6.46 (m, 1 H, furyl), 4.42 (q, 1 H, CHCH<sub>3</sub>), 1.46 (d, *J* 6.6 Hz, CHCH<sub>3</sub>) ppm; n.o.e.: 6.82 (+3%), 4.42 (+11%) ppm.

#### Addition of (CH<sub>3</sub>)<sub>2</sub>CuMgCl-MgICl-BF<sub>3</sub> to Chiral Imines. General Procedure:

**(*S,S*)-bis(1-Phenylethyl)amine (*S,S*)-4a**: The stirred suspension of CuI (Aldrich, 99.999%, 0.95 g, 5 mmol) in anhydrous THF (20 ml) in N<sub>2</sub> atmosphere was cooled to -40 °C and the solution of CH<sub>3</sub>MgCl (3 M in THF, 3.34 ml, 10 mmol) in THF (3 ml) was slowly added. After stirring for 20 min at -40 °C the mixture is cooled to -78 °C and BF<sub>3</sub>-Et<sub>2</sub>O (0.80 ml, 5 mmol) was added, the mixture was stirred during 5 min, then the solution of the imine **1a** (0.523 g, 2.5 mmol) in THF (2 ml) was added, the temperature of the bath was raised to -40 °C and the mixture was stirred 3 h, while allowing the temperature to slowly rise to -30 °C. An aqueous solution of NH<sub>4</sub>OH and NH<sub>4</sub>Cl (1:1, 20 ml) was added and the organic phase was extracted with Et<sub>2</sub>O (3 X 20 ml). The collected organic layers were dried (Na<sub>2</sub>SO<sub>4</sub>), and concentrated to leave an oil. Flash-chromatography on SiO<sub>2</sub> eluting with cyclohexane-Et<sub>2</sub>O (95:5) afforded 0.422 g (75%) of **4a**, which was a mixture of the *S,S*- and *R,S* diastereomers and an unidentified impurity (90:8:2 respectively, by GC-MS analysis): *m/z* (relative intensity) 106 (100), 210 (72), 105 (69), 77 (26), 79 (25), 211 (14); [α]<sub>D</sub><sup>20</sup> -162 (c 2.1, C<sub>2</sub>H<sub>5</sub>OH); lit.<sup>14</sup> -157 (c 2.4, C<sub>2</sub>H<sub>5</sub>OH); <sup>1</sup>H-NMR (60 MHz, CDCl<sub>3</sub>, TMS) of (*S,S*)-**4a**: δ 7.20 (m, 10 H, Ph), 3.47 (q, 2 H, CHCH<sub>3</sub>), 1.60 (br, 1 H, NH), 1.24 (d, 6 H, CHCH<sub>3</sub>) ppm. (*R,S*)-**4a** had different <sup>1</sup>H-NMR absorptions at δ 7.20 (m, 10 H, Ph), 3.70 (q, 2 H, CHCH<sub>3</sub>), 1.50 (br, 1 H, NH), 1.34 (d, 6 H, CHCH<sub>3</sub>) ppm.

#### Addition of Methylolithium to Chiral Imines. General Procedure.

**Preparation of N-[1(*R*)-(2-Pyridyl)ethyl]-1(*S*)-phenylethylamine (*R,S*)-4b**: To the solution of CH<sub>3</sub>Li (1.6 M in Et<sub>2</sub>O, 3.75 ml, 26 mmol) in anhydrous THF (15 ml) in N<sub>2</sub> atmosphere to was added the solution of the imine **1b** (4.20 g, 20 mmol) in THF (15 ml) at -78 °C with stirring during 30 min. After stirring for further 30 min the reaction mixture was quenched with H<sub>2</sub>O (20 ml), and the organic phase was extracted with Et<sub>2</sub>O (3 X 20 ml). The collected Et<sub>2</sub>O layers were dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to leave an oil: 4.34 g (96%); GC-MS indicated a complete conversion and a 18:82 ratio of diastereomers. 1.9 g of the crude product was chromatographed on a SiO<sub>2</sub> column eluting with cyclohexane-ethyl acetate mixture (50:50): from the first fractions was obtained a mixture of the diastereomers (0.600 g), then 1.02 g (50% yield) of (*R,S*)-**4b** was isolated >99% pure by GC-MS analysis: *m/z* (relative intensity) 107 (100), 106 (69), 120 (38), 105 (37), 79 (19), 78 (19), 77 (18), 51 (9), 211 (7); [α]<sub>D</sub><sup>20</sup> +9.96 (c 1.1, CHCl<sub>3</sub>); <sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>, TMS) 8.51 (m, 1 H, pyridyl), 7.56 (m, 1 H, pyridyl), 7.32-7.08 (m, 7 H, aryl), 3.84 (m, 2 H, CHCH<sub>3</sub>), 2.1 (br, 1 H, NH), 1.39 and 1.38 (2 d, *J* 9.9 Hz, 6 H, CHCH<sub>3</sub>) ppm.

Another aliquot of the crude product (2.29 g, ca 10 mmol) was added to a solution of D-tartaric acid (1.48 g, 10 mmol) in CH<sub>3</sub>OH (5 ml), the solvent was evaporated at reduced pressure, and the residue was dissolved in CHCl<sub>3</sub> by heating. After the night white crystals of the tartrate were 0.448 g (12%); m.p. 160-160.5 °C; the tartrate of (*S,S*)-**4b** described in the literature<sup>14</sup> had m.p. 159.2-160.4 °C. Basic treatment of the white solid and extraction with Et<sub>2</sub>O (3 X 10 ml) afforded (*S,S*)-**4b**, corresponding to the first eluted minor diastereoisomer in the GC-MS analysis (dr 90:10): [α]<sub>D</sub><sup>20</sup> -170 (c 1, CHCl<sub>3</sub>); lit.<sup>14</sup> [α]<sub>D</sub><sup>20</sup> -189 (c 9.6, CHCl<sub>3</sub>); <sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>, TMS) δ 8.60 (m, 1 H, pyridine), 7.60 (m, 1 H, pyridyl), 7.40-7.04 (m, 7 H, aryl), 3.59 (q, 1 H, PyCHCH<sub>3</sub>), 3.45 (q, 1 H, PhCHCH<sub>3</sub>), 2.2 (br, 1 H, NH), 1.31 and 1.28 (2 d, *J* 10 Hz, 6 H, CHCH<sub>3</sub>) ppm.

The mother liquor of the tartrate salt were concentrated and the residue was treated with 10% aq NaOH (10 ml) and the organic material was extracted with Et<sub>2</sub>O (3 X 10 ml), the organic phase was dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to leave (*R,S*)-**4b** as an oil: 1.50 g (66%); d.r. 7:93; [ $\alpha$ ]<sub>D</sub><sup>20</sup> +8.25 (c 1.1, CDCl<sub>3</sub>).

By the one and/or the other procedure were prepared the following amines (Table 1):

**N-[1(*S*)-(4-Pyridyl)ethyl]-1(*S*)-phenylethylamine (*S,S*)-**4c**:** GC-MS *m/z* (relative intensity) 106 (100), 211 (90), 105 (81), 107 (27), 77 (25), 51 (16), 78 (13), 212 (15), 79 (9); <sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>, TMS)  $\delta$  8.55 (m, 2 H, pyridyl), 7.40-7.15 (m, 7 H, aryl), 3.48 (m, 2 H, CHCH<sub>3</sub>), 1.80 (broad, 1 H, NH), 1.29 and 1.26 (2 d, *J* 11.6 Hz, CHCH<sub>3</sub>) ppm. The minor diastereomer (*R,S*)-**4c** had different <sup>1</sup>H-NMR absorptions at  $\delta$  8.50 (m, 2 H, pyridyl), 3.75 (m, 2 H, CHCH<sub>3</sub>), and 1.36 (m, 6 H, CHCH<sub>3</sub>) ppm.

**N-[1(*S*)-(2-Methoxyphenyl)ethyl]-1(*S*)-phenylethylamine (*S,S*)-**4d**:** Flash-chromatography of the crude product coming from the reaction of **1d** (5 mmol) with 5 equiv. of (CH<sub>3</sub>)<sub>2</sub>CuMgCl-BF<sub>3</sub> (1.95 g, containing mainly unreacted imine and a 70:30 mixture of diastereomeric amines) on SiO<sub>2</sub> eluting with cyclohexane-Et<sub>2</sub>O (70:30) afforded a first fraction containing 0.18 g (*S,S*)-**4d** (96% pure, >98% de): [ $\alpha$ ]<sub>D</sub><sup>25</sup> -108 (c 1.8, CHCl<sub>3</sub>); lit.<sup>14</sup> [ $\alpha$ ]<sub>D</sub><sup>25</sup> -110 (c 2.5, CHCl<sub>3</sub>); GC-MS *m/z* (relative intensity) 240 (100), 136 (90), 135 (82), 105 (78), 77 (35), 79 (28), 106 (15), 241 (15), 91 (12), 120 (11), 103 (10); <sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>, TMS)  $\delta$  7.37-6.75 (m, 9 H, aryl), 3.76 (s, 3 H, OCH<sub>3</sub>), 3.74 and 3.52 (2 q, 2 H, CHCH<sub>3</sub>), 2.05 (s, 1 H, NH), 1.29 and 1.27 (2 d, *J* 10 Hz, CHCH<sub>3</sub>) ppm. The chromatographic fractions eluted successively contained increasing amounts of the minor diastereomer (*R,S*)-**4d**, which could not be isolated pure; characteristic <sup>1</sup>H-NMR absorptions were observed at  $\delta$  4.24 and 3.81 (2 q, 2 H, CHCH<sub>3</sub>), 3.78 (s, 3 H, OCH<sub>3</sub>), 1.46 and 1.45 (2 d, *J* 10 Hz, CHCH<sub>3</sub>) ppm.

**N-[1-(4-Methoxyphenyl)ethyl]-1(*S*)-phenylethylamine (*S,S*)- and (*R,S*)-**4e**:** the product was not isolated from the reaction mixtures: GC-MS *m/z* (relative intensity) 136 (100), 240 (95), 135 (90), 105 (75), 77 (26), 79 (20), 241 (15), 91 (14), 103 (12).

**N-[1-(2,5-Dimethoxyphenyl)ethyl]-1(*S*)-phenylethylamine (*S,S*)- and (*R,S*)-**4f**:** the product was not isolated from the reaction mixtures: GC-MS *m/z* (relative intensity) 270 (100), 166 (89), 165 (61), 105 (45), 150 (17), 271 (17), 135 (15), 77 (15), 106 (11), 107 (11), 285 (5).

**N-[1(*S*)-(2-Furyl)ethyl]-1(*S*)-phenylethylamine (*S,S*)-**4g**:** GC-MS *m/e* (relative intensity) 95 (100), 200 (60), 105 (56), 96 (47), 106 (22), 77 (14), 79 (11), 67 (9), 201 (8); <sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>, TMS)  $\delta$  7.40-7.10 (m, 5 H, aryl), 6.32 (m, 1 H, furyl), 6.02 (m, 1 H, furyl), 3.65 and 3.56 (2 q, 2 H, CHCH<sub>3</sub>), 1.34 and 1.29 (2 d, *J* 7 Hz, 6 H, CHCH<sub>3</sub>) ppm. (*R,S*)-**4g** had different <sup>1</sup>H-NMR absorptions at  $\delta$  6.20 and 5.96 (2 m, 2 H, furyl), 3.85-3.77 (m, 2 H, CHCH<sub>3</sub>), 1.65 and 1.57 (2 d, *J* 7 Hz, 6 H, CHCH<sub>3</sub>) ppm.

**N-[2(*S*)-Heptyl]-1(*S*)-phenylethylamine (*S,S*)-**4h**:** GC-MS *m/e* (relative intensity) 105 (100), 44 (65), 148 (56), 106 (21), 79 (14), 77 (12), 204 (12); <sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>, TMS)  $\delta$  7.40-7.20 (m, 5 H, Ph), 3.90 (q, 1 H, PhCHCH<sub>3</sub>), 2.50 (m, 1 H, C<sub>5</sub>H<sub>11</sub>CHCH<sub>3</sub>), 1.55-1.05 (m, 9 H, (CH<sub>2</sub>)<sub>4</sub> and NH), 1.35 (d, *J* 9.8 Hz, PhCHCH<sub>3</sub>), 0.95 (d, *J* 9.8 Hz, 3 H, C<sub>5</sub>H<sub>11</sub>CHCH<sub>3</sub>), 0.85 (t, 3 H, CH<sub>2</sub>CH<sub>3</sub>) ppm. The minor diastereomer (*R,S*)-**4h** had different <sup>1</sup>H-NMR absorptions at  $\delta$  2.40 (m, 1 H, C<sub>5</sub>H<sub>11</sub>CHCH<sub>3</sub>), and 1.00 (d, *J* 9.8 Hz, 3 H, C<sub>5</sub>H<sub>11</sub>CHCH<sub>3</sub>) ppm.

**N-[1(*R*)-Cyclohexylethyl]-1(*S*)-phenylethylamine (*S,S*)-**4i**:** by following the same procedure on 3 mmol (0.645 g) of **1i**, the crude product (0.700 g) was obtained and chromatographed on a SiO<sub>2</sub> column eluting with cyclohexane-ether 90:10. The eluted fractions were analyzed by GC-MS and the first fractions containing

almost pure(*S,S*)-**4i** were collected and concentrated to leave an oil: 231mg (33%). The fractions eluted after and containing both diastereoisomers were collected and concentrated to leave an oil: 400 mg (58%); (*S,S*)/(*R,S*) = 90:10. (*S,S*)-**4i**: GC-MS m/e (relative intensity) 105 (100), 148 (74), 79 (19), 77 (19), 106 (12), 55 (10), 149 (8), 78 (6), 216 (2); <sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>, TMS) δ 7.40–7.20 (m, 5 H, Ph), 3.86 (q, 1 H, PhCHCH<sub>3</sub>), 2.41 (m, 1 H, C<sub>6</sub>H<sub>11</sub>CHCH<sub>3</sub>), 1.85-0.90 (m, 12 H, C<sub>6</sub>H<sub>11</sub> and NH), 1.31 (d, *J* 9.8 Hz, 3 H, PhCHCH<sub>3</sub>), 0.87 (d, *J* 9.8 Hz 3 H, C<sub>6</sub>H<sub>11</sub>CHCH<sub>3</sub>) ppm. (*R,S*)-**4i** had different <sup>1</sup>H-NMR absorptions at δ 3.91 (q, 1 H, PhCHCH<sub>3</sub>), 2.19 (m, 1 H, cyclohexylCHCH<sub>3</sub>), 1.33 (d, *J* 9.8 Hz, 3 H, PhCHCH<sub>3</sub>), 0.96 (d, *J* 9.8 Hz 3 H, C<sub>6</sub>H<sub>11</sub>CHCH<sub>3</sub>) ppm.

#### (*S*)-1-Cyclohexylethylamine (*S*)-**15i** from (*S,S*)-**4i**:

To the solution of the diastereomerically pure (d.r. 99:1) secondary amine **4i** (0.231 g, 1 mmol) in dry methanol (20 ml) was added Pd/C (0.025 g) and ammonium formate (0.19 g, 3 mmol). The mixture was magnetically stirred at the reflux temperature during 1.5 h. After cooling, the reaction mixture was filtered, and the solvent evaporated at reduced pressure to leave the primary amine (*S,S*)-**4i** as an oil (0.13 g), which contained some ethyl benzene. To the mixture, 6N HCl was added until pH 4 was reached. Toluene (5 ml) and methanol (5 ml) were added, then the solvents were removed at reduced pressure. The residue was recrystallized from dichloromethane/petroleum ether to give 0.149 g (92% yield) of the hydrochloride of (*S*)-**15i**: mp 232 °C; [α]<sub>D</sub><sup>25</sup> +5.8 (c 0.77, CHCl<sub>3</sub>); the hydrochloride similarly prepared from commercial (*S*)-(+)-1-cyclohexylethylamine had mp 232-234 °C and [α]<sub>D</sub><sup>25</sup> +6.1 (c 0.75, CHCl<sub>3</sub>). The <sup>1</sup>H-NMR spectra (300 MHz, CDCl<sub>3</sub>, TMS) of the two samples were identical: δ 8.35 (broad s, 3 H, NH<sub>3</sub><sup>+</sup>), 3.15 (m, 1 H, CHCH<sub>3</sub>), 1.0-2.0 (m, 11 H, C<sub>6</sub>H<sub>11</sub>), 1.39 (d, *J* = 9.9 Hz, 3 H, CHCH<sub>3</sub>) ppm.

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